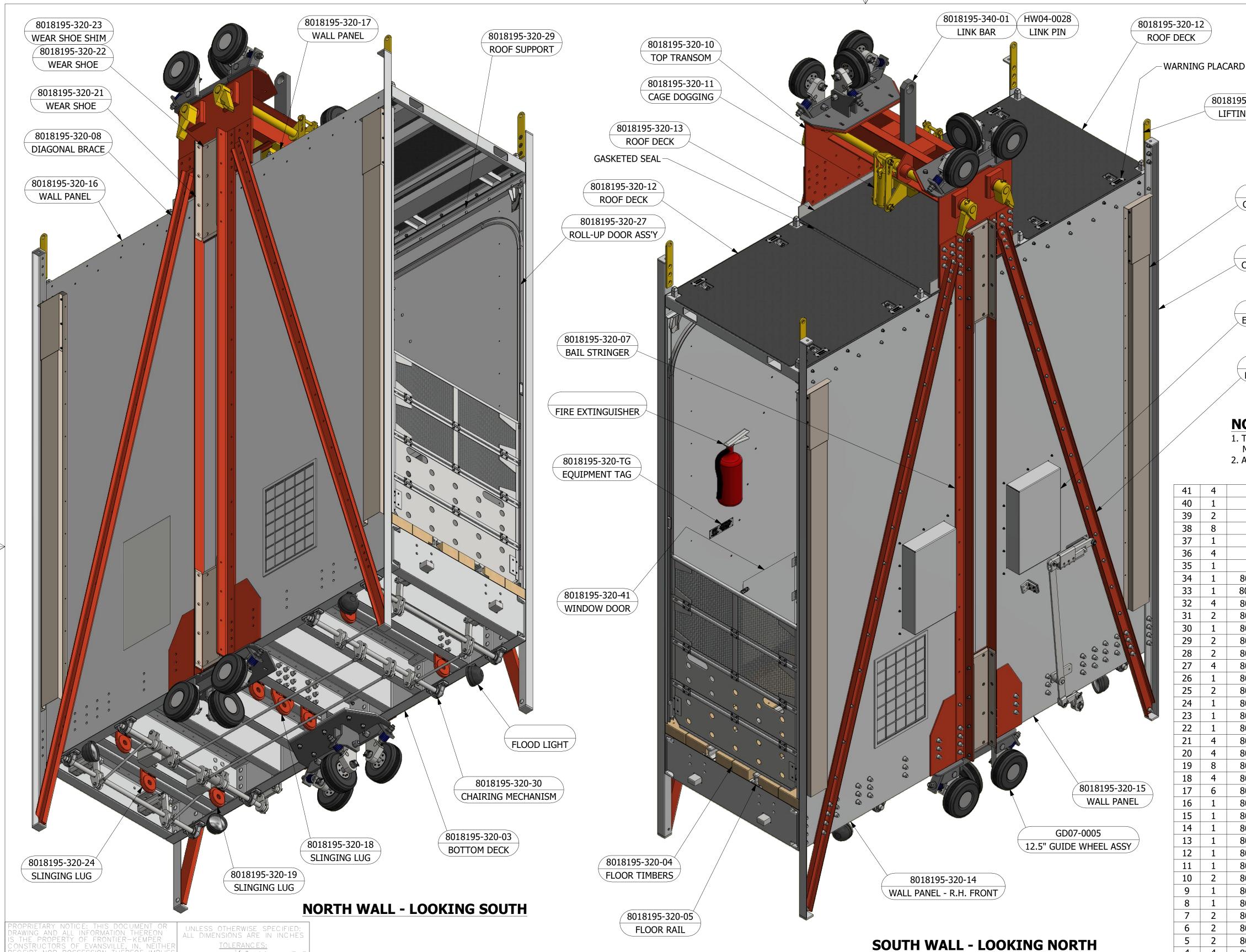


1695 Allen Road Evansville, Indiana 47710 Phone: 812.426.2741 FAX: 812.425.318

TRANSMITTAL

TO:	Ferm	i Rese	earch Alliance	e LLC.		DATE: 9-3-19			
						Transmittal No.	8018-195-T-005		
						RE: 100% Comple	ete Cage Drawings		
ATTN:	David	d L. C	rabb						
WE AF	RE SEI	NDING	_	ached lowing item	ıs:	Under separate cove	er via:		
X De	esign D	rawing	js □ Pri	nts		□Plans	☐ Samples		
X Sp	ecifica	itions	□ Co	py of Lette	r	☐ Change Order	☐ Electronic Drawing		
COPIE	S D	ATE	DRAWING NO	D. SHEET	REV.	DE	ESCRIPTION		
	9-3	3-19	8018195-32 01		P-6	Preliminary Approval ca	age design drawings		
	9-3	3-19	8018195-32 02	0- 1-3	P0, P4, P5	Preliminary Approval work deck design drawings			
	9-3	3-19		1-8		Lifting Lug Design Calcu	ulations		
	9-3	3-19		1-3		Cage Floor Main Beam	Calculations		
	9-3	3-19		1-9		Underslung lug design ‡	#1 Calculations		
	9-3	3-19		1-9		Underslung lug design #	#2 Calculations		
	9-3	3-19		1-9	REV A	Structural Design Calcu	lations		
	E ARE or Appr		SMITTED as cl □	necked bel Approved		ıbmitted □ Res	submitcopies for approval		
	r your			Approved	d as no		omitcopies for distribution		
	reque			Returned			urn corrected prints		
				Other:					
			comment –		00		IED AFTER LOAN TO FKCI		
	טום אל	3 DUE		, ∠	.0	☐ PRINTS RETURN	IED AFTER LOAN TO FROI		
REMA	RKS:								
	· · · ·	· · · ·							
COPY	TO	Syd De	vries						
SIGN		Kevin [DATE: 9-3-19			



PART #8018195-320-02 MAN / MATERIAL CAGE **ISO VIEWS**

SCALE 3/4" = 1'-0"

CLL | P6 | 8/30/2019 | MAK | ISSUED FOR 100% APPROVAL

 $X.XXXX = \pm 0.0005$

INTERPRET DRAWING IN

ACCORDANCE WITH STANDARDS

PRESCRIBED IN ASME Y14.100N

DESCRIPTION

P1 | 10/15/18 | JAD | GENERAL UPDATE FOR PROGRESS

P2 | 10/25/18 | JAD | UPDATES FOR DESIGN CHANGE REQUEST

P3 | 11/5/18 | JAD | UPDATES FOR DESIGN CHANGE REQUEST

DESCRIPTION APP. DWG DATE: 9/4/2018 11/13/18 | JAD | ISSUED FOR 75% DESIGN REVIEW CLL DESIGN BY: FKC - LS CLL DRAWN BY: JAD 6/5/19 | JAD | ISSUED FOR 90% DESIGN REVIEW

CLL | CHECKED BY: CLL

LAKE SHORE

ITEM QTY

MAN / MATERIAL CAGE **ISO VIEWS & PART LIST**

8018195-320-76

LOAD SECURING BAR

1. TOTAL WEIGHT DOES NOT INCLUDE INSPECTION CANOPY/HANDRAIL,

FLOOD LIGHT

12.5" GUIDE WHEEL ASSY | SEE ASSEMBLY DRAWING

20 LB. CLASS ABC

QUICK RELEASE PIN

M26 SOCKET W/ PIN

SEE DETAIL DRAWING

SEE DETAIL DRAWING

SEE ASSEMBLY DRAWING

DESCRIPTION

3/8" X 5/8" RUBBER SEAL

SEE ASSEMBLY DRAWING

MAINTENANCE PLATFORM/CANOPY/HANDRAIL.

LINK PIN

SOCKET

8018195-320-36 INSPECTION CANOPY

8018195-320-32 COUNTER WT. GUARD

8018195-320-27 ROLL-UP DOOR ASS'Y

8018195-320-26 FLOOR - KICK PL.

8018195-320-23 WEAR SHOE SHIM

8018195-320-24 SLINGING LUG

8018195-320-22 WEAR SHOE

8018195-320-20 LIFTING LUG

8018195-320-17 WALL PANEL

8018195-320-16 WALL PANEL

8018195-320-15 WALL PANEL

8018195-320-13 ROOF DECK

8018195-320-12 ROOF DECK

8018195-320-10 TOP TRANSOM

8018195-320-07 BAIL STRINGER

8018195-320-04 | FLOOR TIMBERS

8018195-320-03 BOTTOM DECK

8018195-320-05 FLOOR RAIL

8018195-320-19 SLINGING LUG

LINK BAR

EQUIPMENT TAG

WINDOW DOOR

ELECT. ENCL. BOX

ROOF SUPPORT

WEAR SHOE

SLINGING LUG

CAGE DOGGING

DIAGONAL BRACE

DIAGONAL BRACE

CORNER STRINGER

NOMENCLATURE

8018195-320-14 WALL PANEL - R.H. FRONT SEE ASSEMBLY DRAWING

CHAIRING MECHANISM

LOAD SECURING BAR

FLOOD LIGHT

FIRE EXTINGUISHER

2. ALL FASTENERS TO BE STAINLESS STEEL

8018195-320-20

LIFTING LUG

8018195-320-32

COUNTER WT. GUARD

8018195-320-06 CORNER STRINGER

8018195-320-35 ELECT. ENCL. BOX

8018195-320-09 DIAGONAL BRACE

NOTE:

1142A330

94748A426

HW04-0028

GD07-0005

CS6721

8018195-340-01

8018195-320-TG

8018195-320-41

8018195-320-30

8018195-320-29

8018195-320-21

8018195-320-18

8018195-320-11

8018195-320-09

8018195-320-06

PARTS LIST - REQUIRED FOR ONE ASSEMBLY FILE: 8018195-320-01.idw ROSS 8018195-320-01 DO NOT SCALE DRAWING | SHEET: 1 OF 4

CAGE LOAD SECURING

FOR APPROVAL

TOTAL WEIGHT (LB)

8457

4 31

1148

92

21

39

728 32

143

574

48

503

9

24

89

130

81

21

32

158

153

155

151

120

506

737

144 144

318

150

453

475

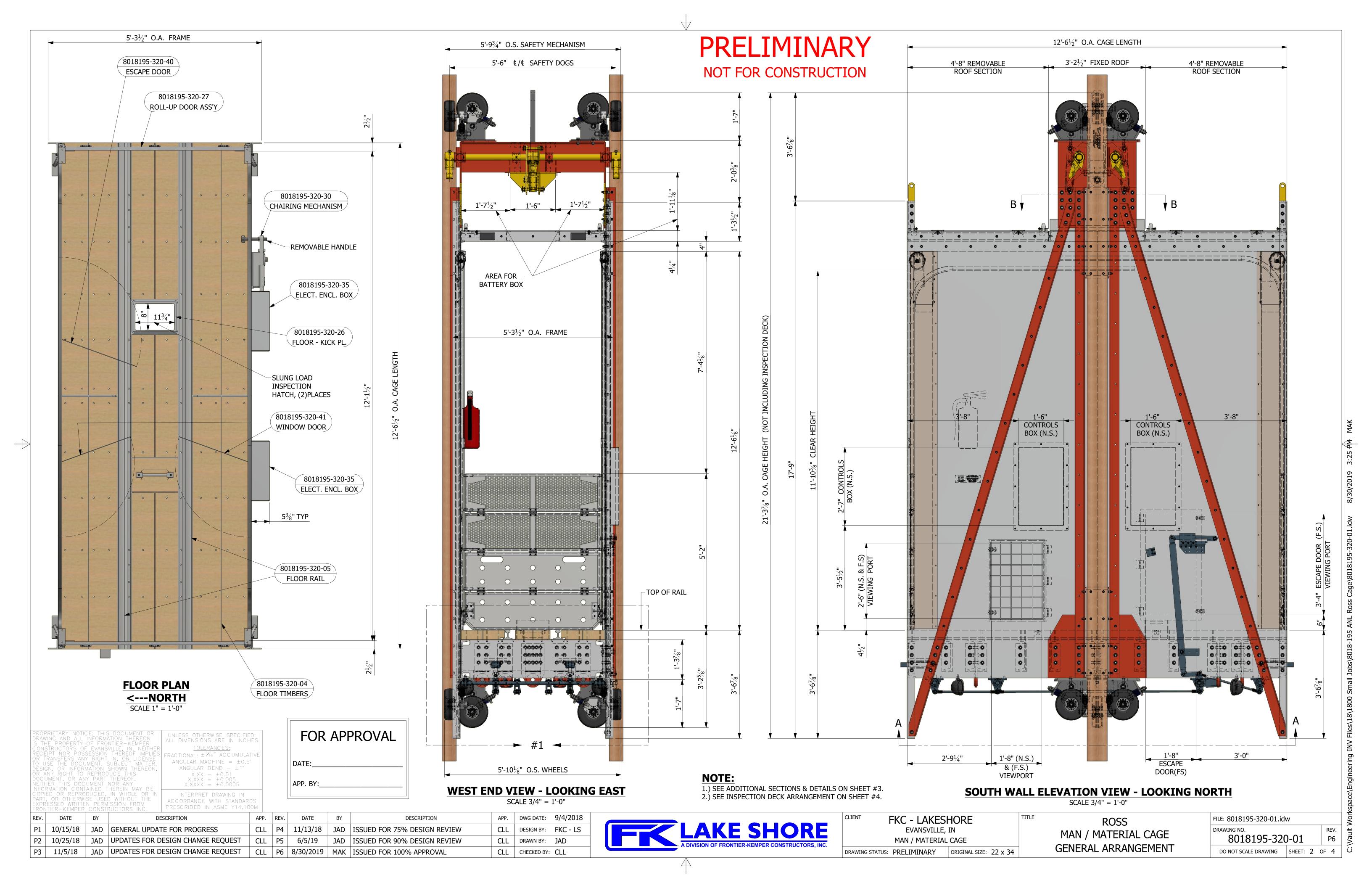
1131

MATERIAL | COMMENTS | WT. (LB)

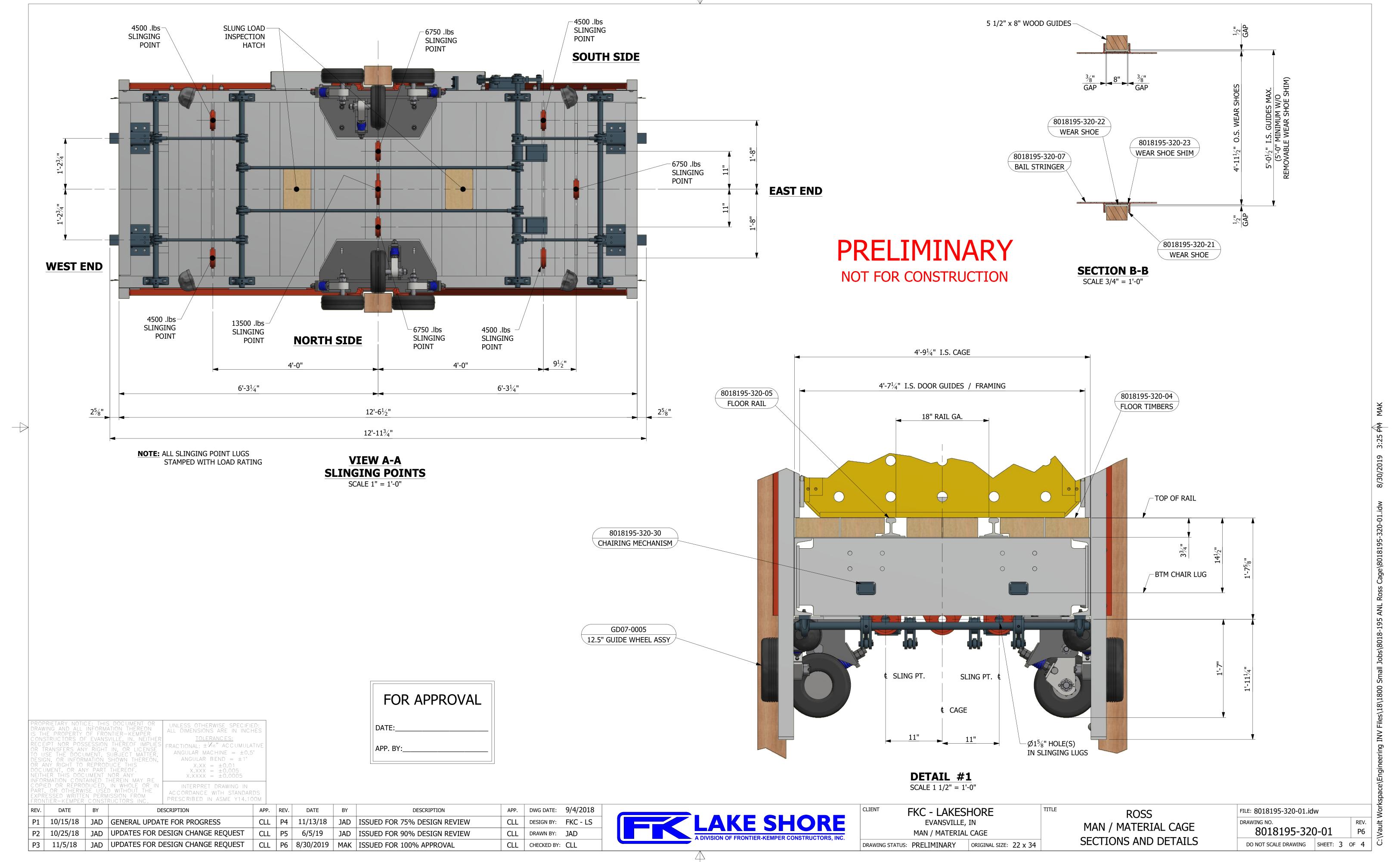
PRELIMINARY

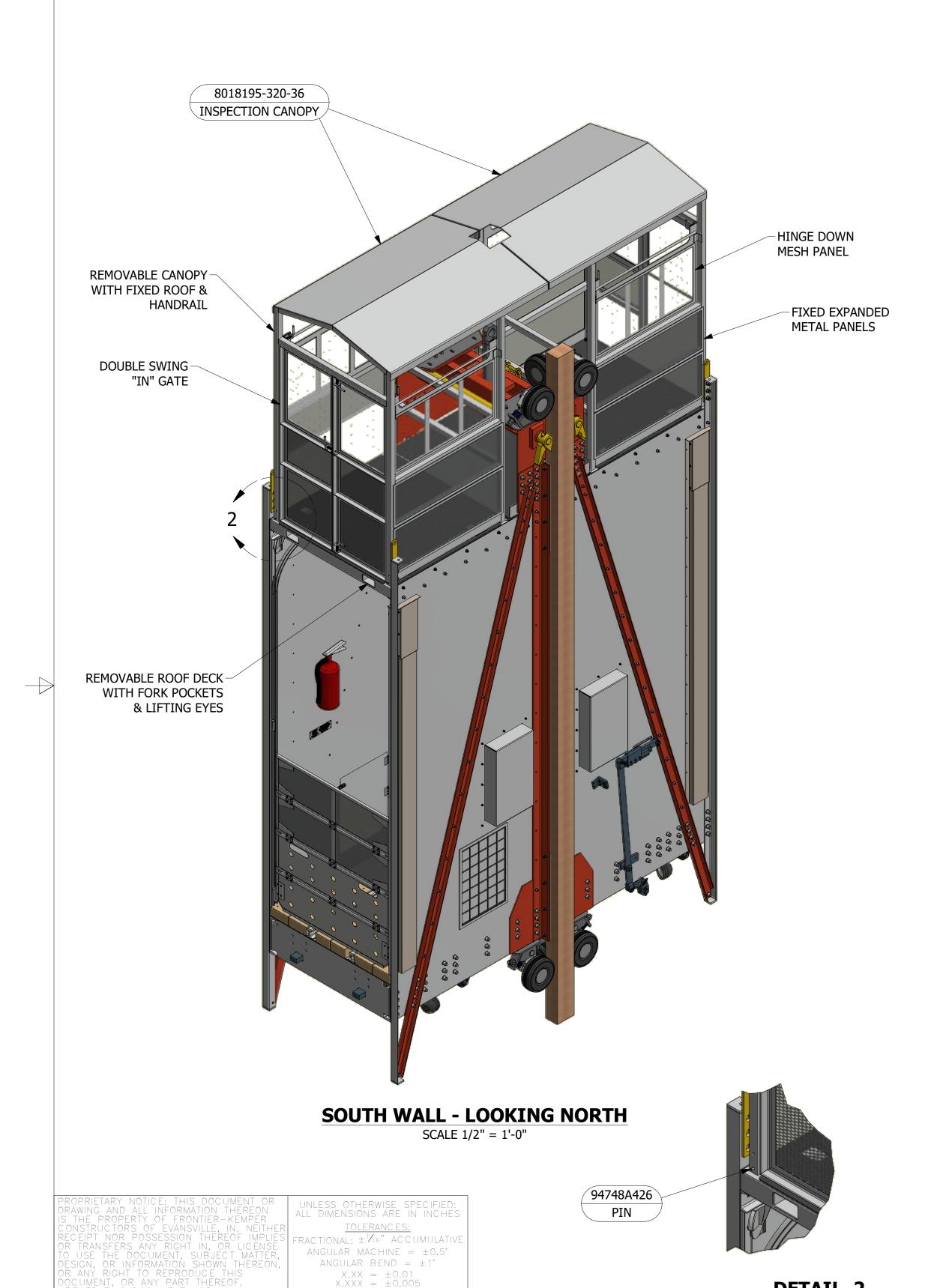
NOT FOR CONSTRUCTION

FKC - L	FKC - LAKESHORE			
EVAN	NSVILLE,	IN		
MAN / M	IATERIAL	CAGE		
DRAWING STATUS: PRELIMIN	VARY	ORIGINAL SIZE:	22 x 34	









 $X.XXXX = \pm 0.0005$

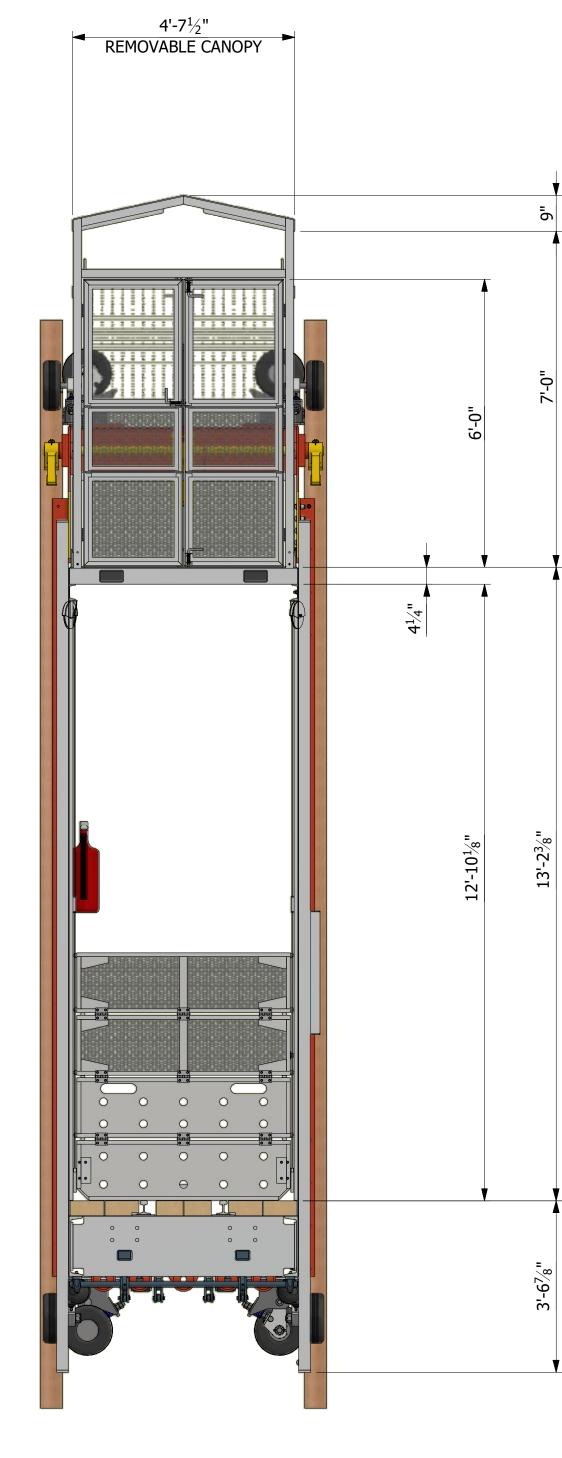
ACCORDANCE WITH STANDARDS PRESCRIBED IN ASME Y14.100M

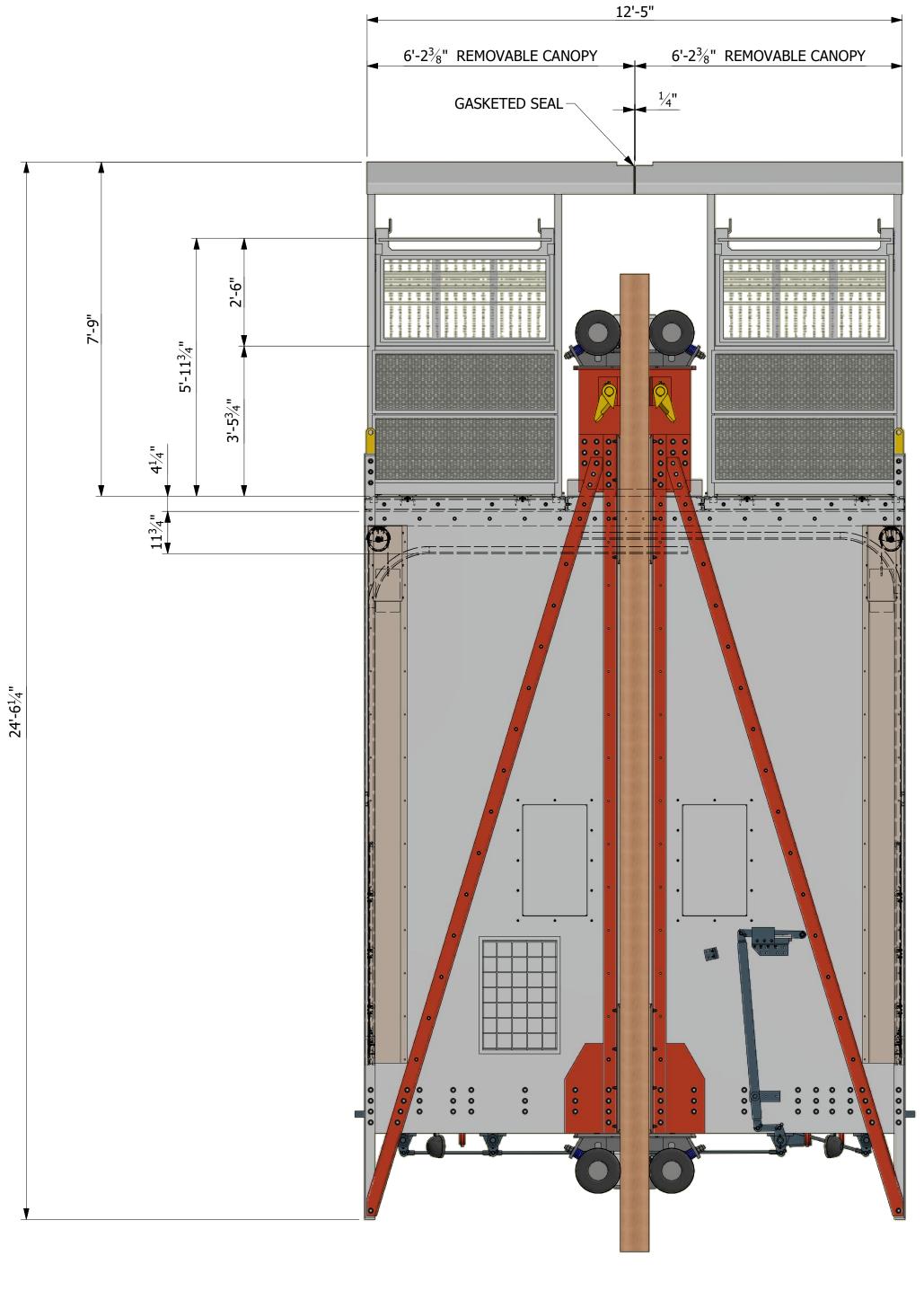
P3 11/5/18 JAD UPDATES FOR DESIGN CHANGE REQUEST | CLL | P6 | 8/30/2019 | MAK | ISSUED FOR 100% APPROVAL

DESCRIPTION

P1 | 10/15/18 | JAD | GENERAL UPDATE FOR PROGRESS

P2 | 10/25/18 | JAD | UPDATES PER DESIGN CHANGE REQUEST





WEST END VIEW - LOOKING EAST

SCALE 1/2" = 1'-0"

SOUTH WALL ELEVATION VIEW - LOOKING NORTH SCALE 1/2" = 1'-0"

PRELIMINARY NOT FOR CONSTRUCTION

FOR APPROVAL

DATE:

APP. BY:

				SCALE 1" = 1'-0"			
DS IOM							
OW							
APP.	REV.	DATE	BY	DESCRIPTION	APP.	DWG DATE:	9/4/2018
CLL	P4	11/13/18	JAD	ISSUED FOR 75% DESIGN REVIEW	CLL	DESIGN BY:	FKC - LS

CLL DRAWN BY: JAD

CLL CHECKED BY: CLL

DETAIL 2

CLL P5 6/5/19 JAD ISSUED FOR 90% DESIGN REVIEW

LAKE	SHORE
A DIVISION OF FRONTIEF	R-KEMPER CONSTRUCTORS, INC.

CLIENT	FKC - LAKESI	HORE	
	EVANSVILLE,	IN	
	MAN / MATERIAL	CAGE	
DRAWING STATUS:	PRELIMINARY	ORIGINAL SIZE:	22 x 34

ROSS
MAN / MATERIAL CAGE
INSPECTION DECK ARRANGEME

FILE: 8018195-320-01.id	N	
DRAWING NO.		REV.
8018195-320)-01	P6
DO NOT SCALE DRAWING	SHEET: 4	OF 4

 $\overline{ }$

NOTE:

SEE SHEET #2 FOR TRANSPORT OF GUIDES & BRATTICE PANELS.

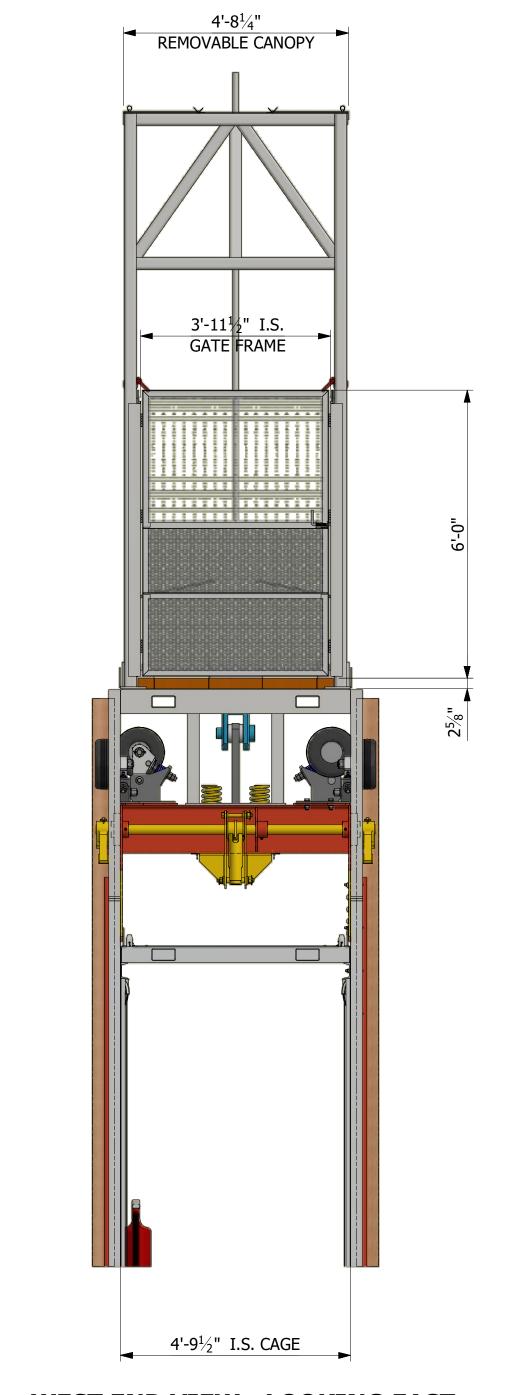
TIE-OFF POINTS

SWING IN GATE-

(2)PER CORNER POST

HINGED ROOF

PANEL



WEST END VIEW - LOOKING EAST SCALE 1/2" = 1'-0"

FOR APPROVAL

ALL DIMENSIONS ARE IN INCHES $X.XXXXX = \pm 0.0005$ ACCORDANCE WITH STANDARDS

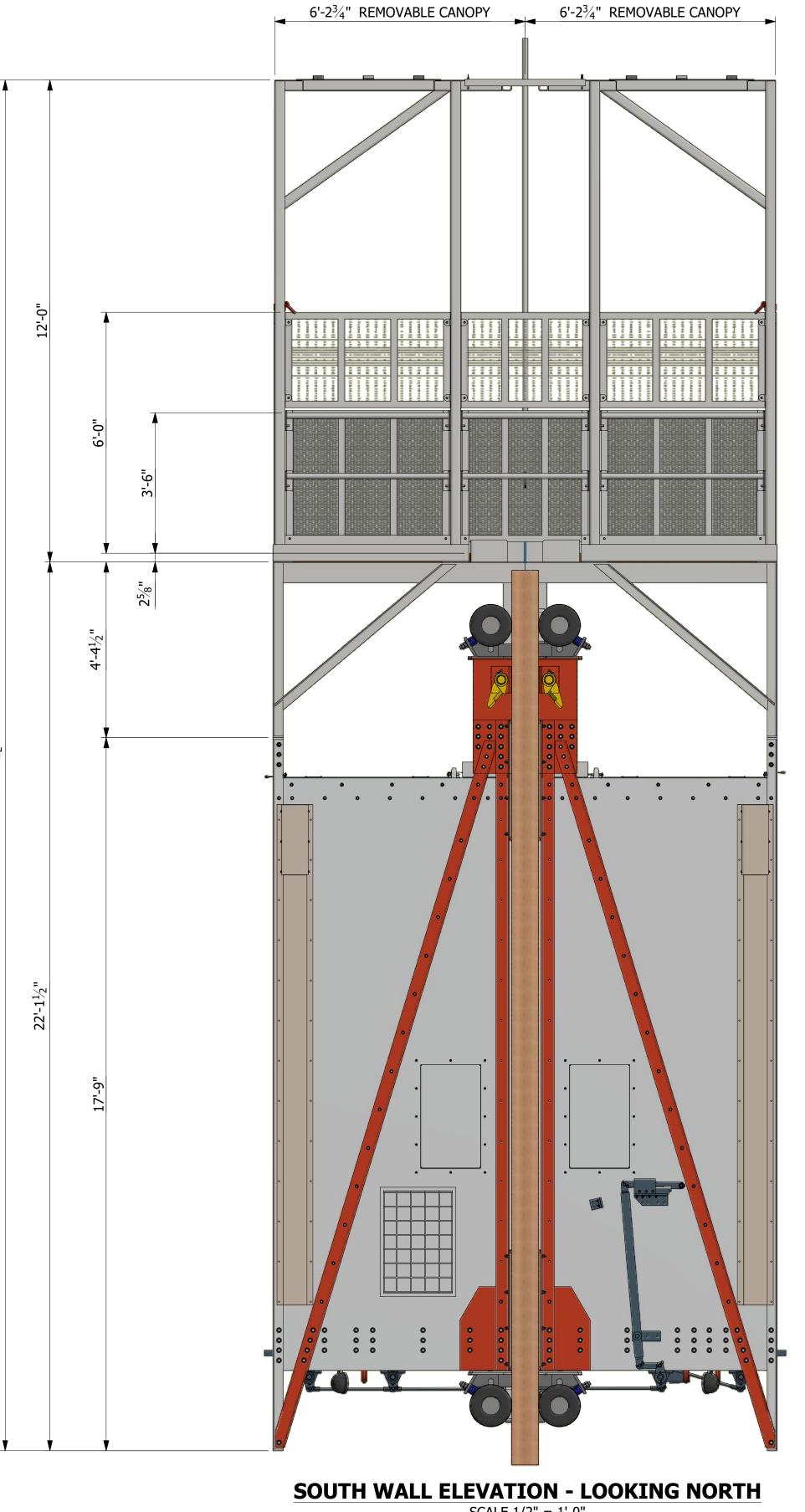
P1 | 10/25/18 | JAD | UPDATE PER DESIGN CHANGE REQUEST

P0 | 10/15/18 | JAD | ISSUED FOR INFORMATION

DESCRIPTION

PRESCRIBED IN ASME Y14.100M

P2 11/5/18 JAD UPDATES FOR DESIGN CHANGE REQUEST | CLL | P5 | 8/30/2019 | MAK | ISSUED FOR 100% APPROVAL





DESCRIPTION

CLL | P3 | 11/13/18 | JAD | ISSUED FOR 75% DESIGN REVIEW

6/5/19 JAD ISSUED FOR 90% DESIGN REVIEW

APP.	DWG DATE:	10/15/2018
CLL	DESIGN BY:	FKC - LS
CLL	DRAWN BY:	JAD
CLL	CHECKED BY:	CLL

CLIENT EKC IVKECHUDE

ROSS MAN / MATERIAL CAGE MAINTENANCE DECK ARRANGEMENT

MAINTENANCE DECK - ISO VIEW

SCALE 3/4" = 1'-0"

FILE: 8018195-320-02.idw 8018195-320-02 DO NOT SCALE DRAWING SHEET: 1 OF 3

PRELIMINARY

NOT FOR CONSTRUCTION

- REMOVABLE MESH PANELS

- REMOVABLE **HANDRAILS**

REMOVABLE

PANELS

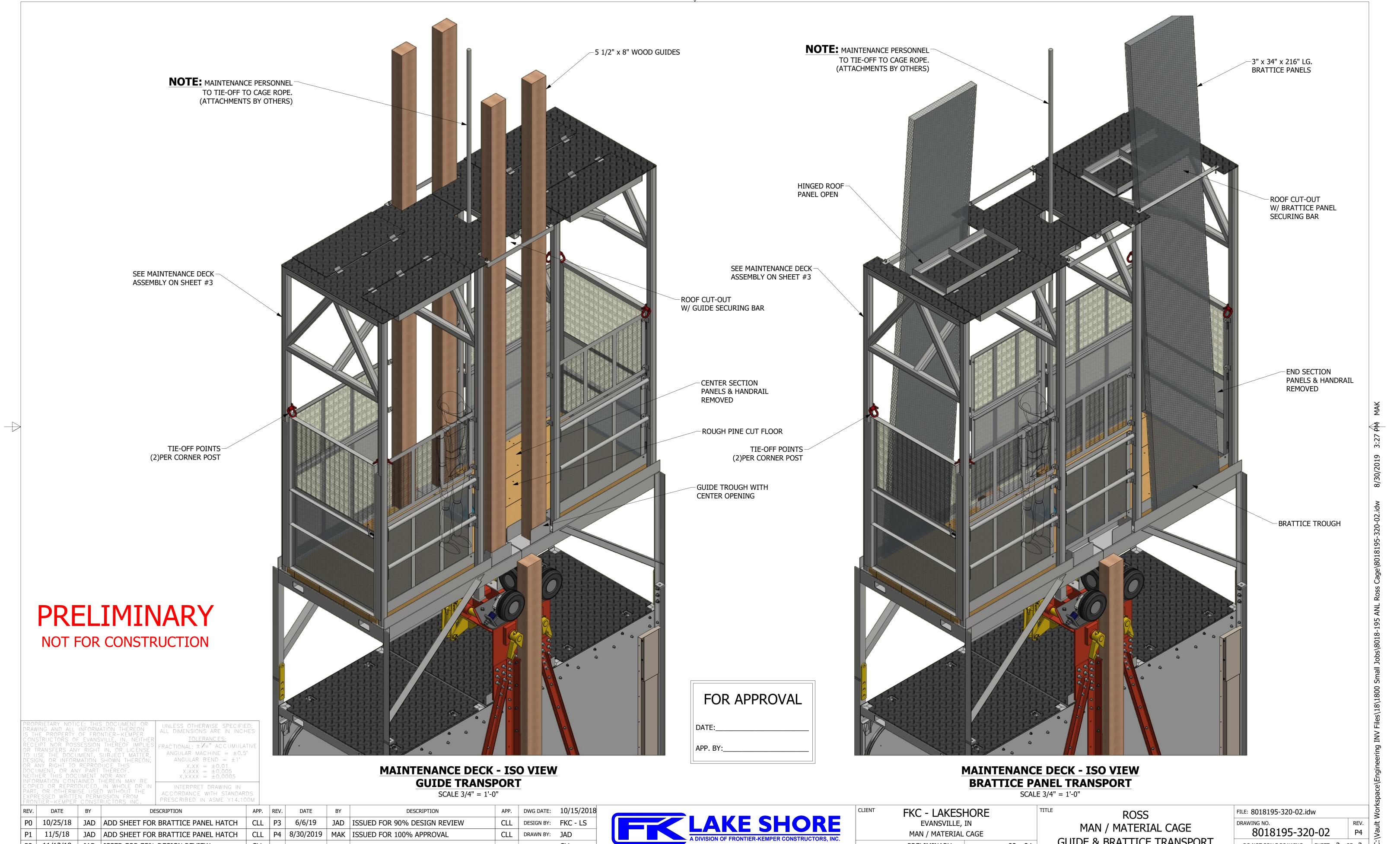
EXPANDED METAL

SCALE 1/2" = 1'-0"

	CELENT	FKC – LAKESI	JUKE	
		EVANSVILLE,	IN	
INC.		MAN / MATERIAL	CAGE	
	DRAWING STATUS:	PRFI IMINARY	ORIGINAL SIZE:	22 x 34

MAINTENANCE DECK-





CHECKED BY: CLL

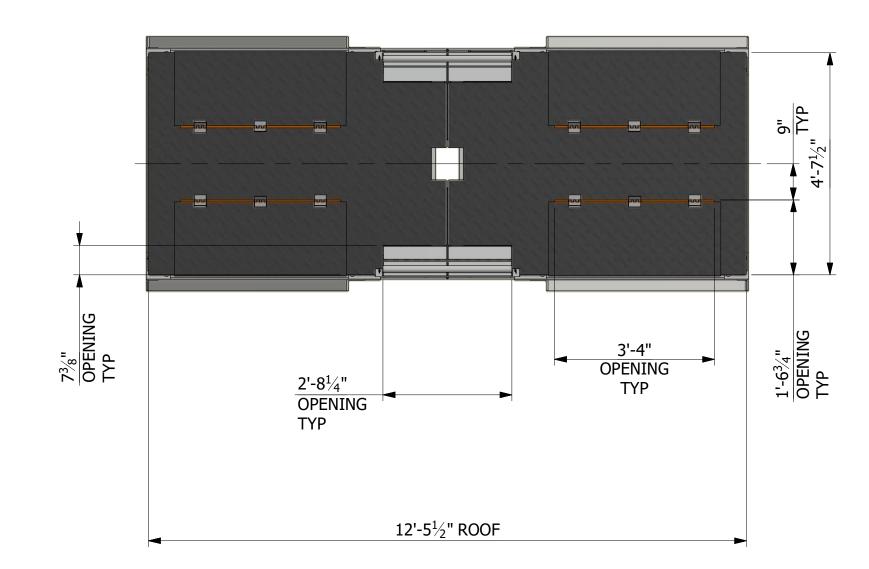
CLL

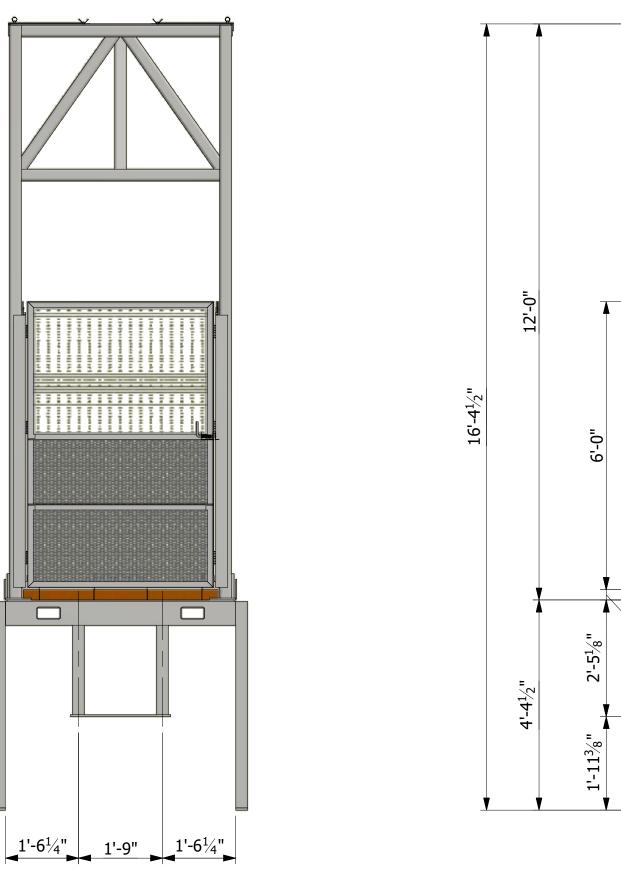
P2 | 11/13/18 | JAD | ISSED FOR 75% DESIGN REVIEW

GUIDE & BRATTICE TRANSPORT

DRAWING STATUS: PRELIMINARY ORIGINAL SIZE: 22 x 34

DO NOT SCALE DRAWING | SHEET: 2 OF 3





UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES

> X.XX = ±0.01 X.XXX = ±0.005 X.XXXX = ±0.0005

INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS

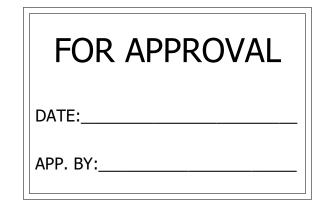
PRESCRIBED IN ASME Y14.100M

APP. REV.

CLL

DESCRIPTION

PO 8/30/2019 MAK ISSUED FOR 100% APPROVAL



2-10¹/₄, 12-0, 13-1, 13-4, 13-1,

PART# 8018195-320-02 MAINTENANCE DECK 1/2" = 1'-0"

DESCRIPTION

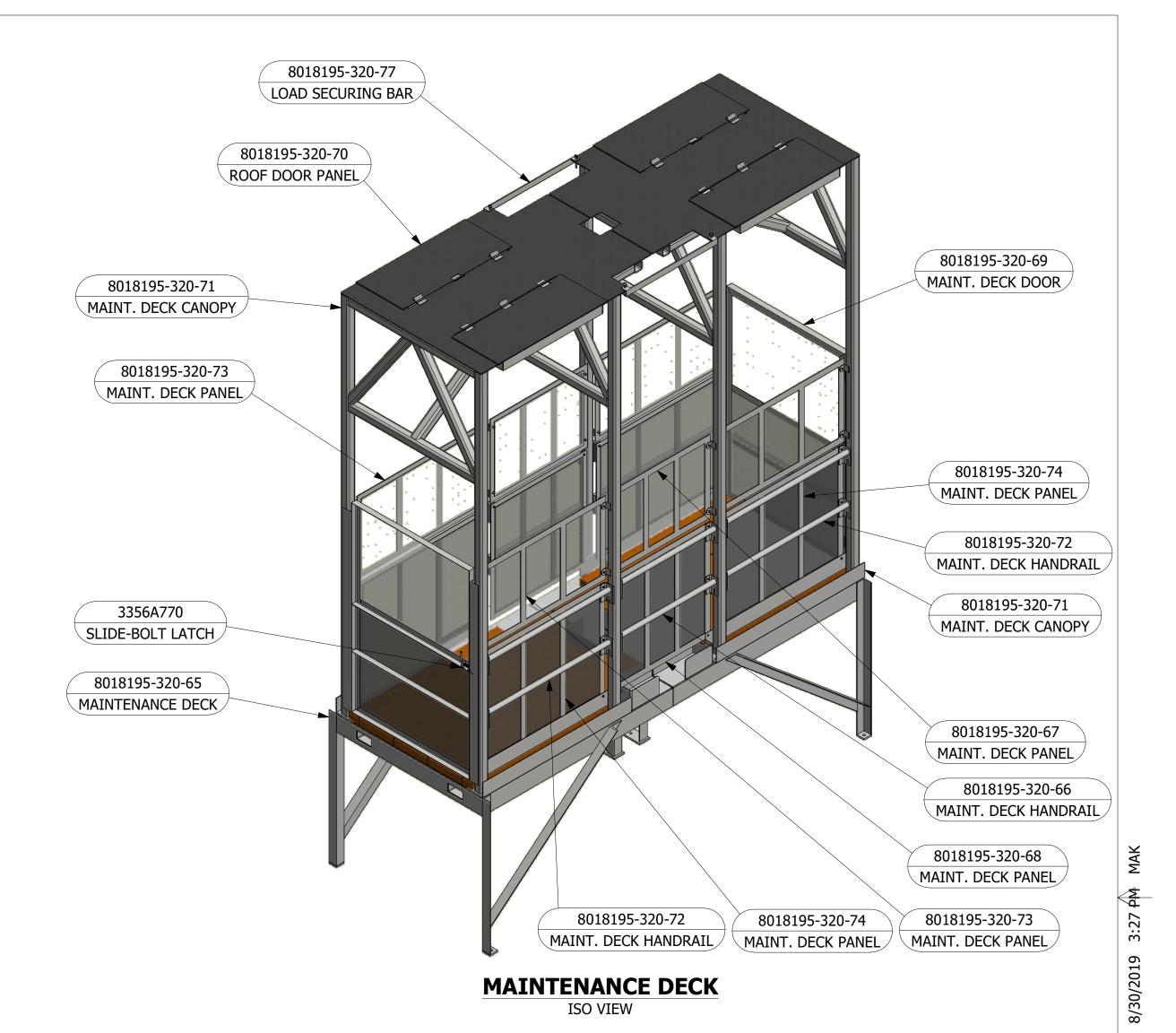
APP. DWG DATE: 10/15/2018

DESIGN BY: FKC - LS

DRAWN BY: JAD

CHECKED BY: CLL





PRELIMINARY

NOT FOR CONSTRUCTION

						TOTAL WEIG	HT (LB)
						5939	
14	1	3356A770	SLIDE-BOLT LATCH	3" WD x 1 3/4" HI, 1/2" DIA. BOLT		McMASTER CARR	0
13	6	1609A220	HINGE	3" x 1 1/2" LEAF, .012 THK		McMASTER CARR	3
12	4	8018195-320-74	MAINT. DECK PANEL	SEE ASSEMBLY DRAWING			175
11	4	8018195-320-73	MAINT. DECK PANEL	SEE ASSEMBLY DRAWING			232
10	8	8018195-320-72	MAINT. DECK HANDRAIL	SEE ASSEMBLY DRAWING			105
9	2	8018195-320-78	LOAD SECURING BAR	SEE ASSEMBLY DRAWING			22
8	2	8018195-320-77	LOAD SECURING BAR	SEE ASSEMBLY DRAWING			11
7	2	8018195-320-71	MAINT. DECK CANOPY	SEE ASSEMBLY DRAWING			2687
6	4	8018195-320-70	ROOF DOOR PANEL	SEE ASSEMBLY DRAWING			387
5	2	8018195-320-69	MAINT. DECK DOOR	SEE ASSEMBLY DRAWING			132
4	2	8018195-320-68	MAINT. DECK PANEL	SEE ASSEMBLY DRAWING			76
3	2	8018195-320-67	MAINT. DECK PANEL	SEE ASSEMBLY DRAWING			95
2	4	8018195-320-66	MAINT. DECK HANDRAIL	SEE ASSEMBLY DRAWING			44
1	2	8018195-320-65	MAINTENANCE DECK	SEE ASSEMBLY DRAWING			1970
ITEM	QTY	PART NO.	NOMENCLATURE	DESCRIPTION	MATERIAL	COMMENTS	WT. (LB)
1		D/	DTC ICT _ DE	OLITOED EOD ONE AG	CEMBLY	V	

PARTS LIST - REQUIRED FOR ONE ASSEMBLY

FKC - LAKESHORE
EVANSVILLE, IN
MAN / MATERIAL CAGE

DRAWING STATUS: PRELIMINARY ORIGINAL SIZE: 22 x 34

ROSS

MAN / MATERIAL CAGE

MAINTENANCE DECK ARRANGEMENT

DO N

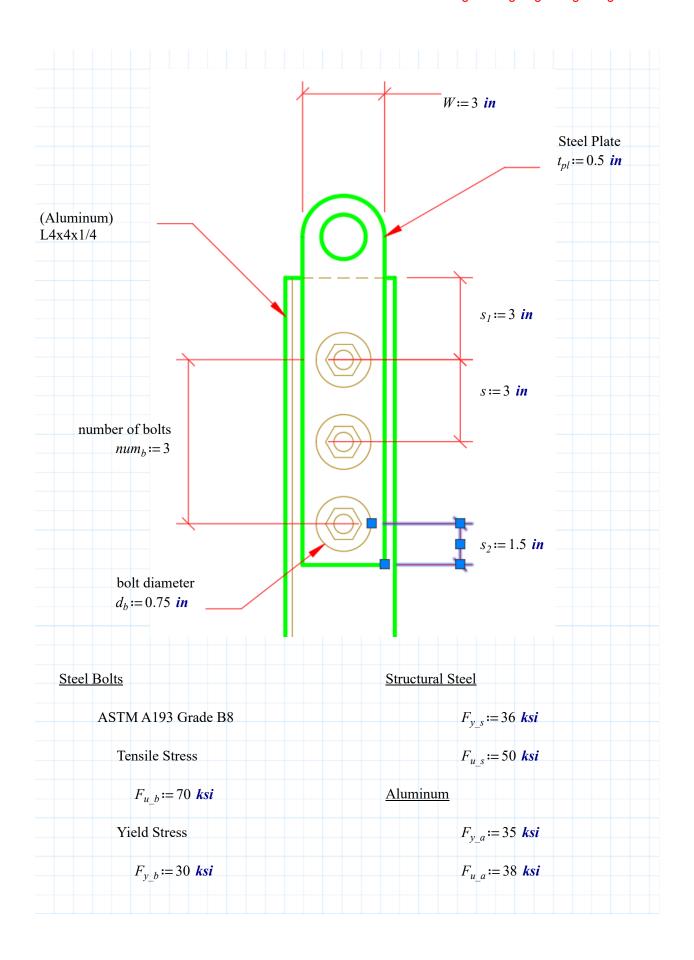
FILE: 8018195-320-02.idw

DRAWING NO.

8018195-320-02

P0

DO NOT SCALE DRAWING SHEET: 3 OF 3

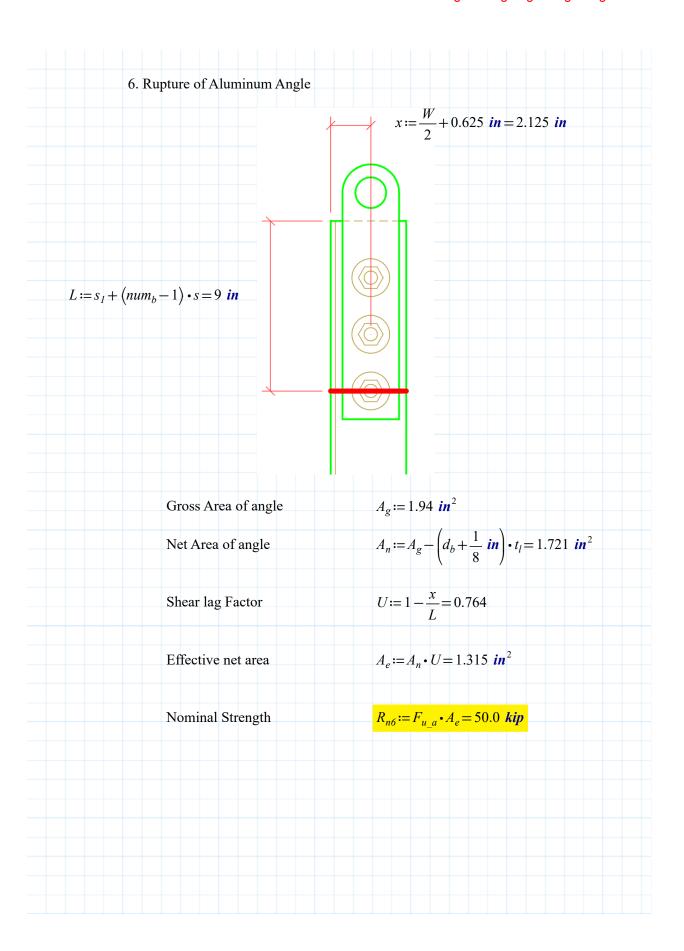


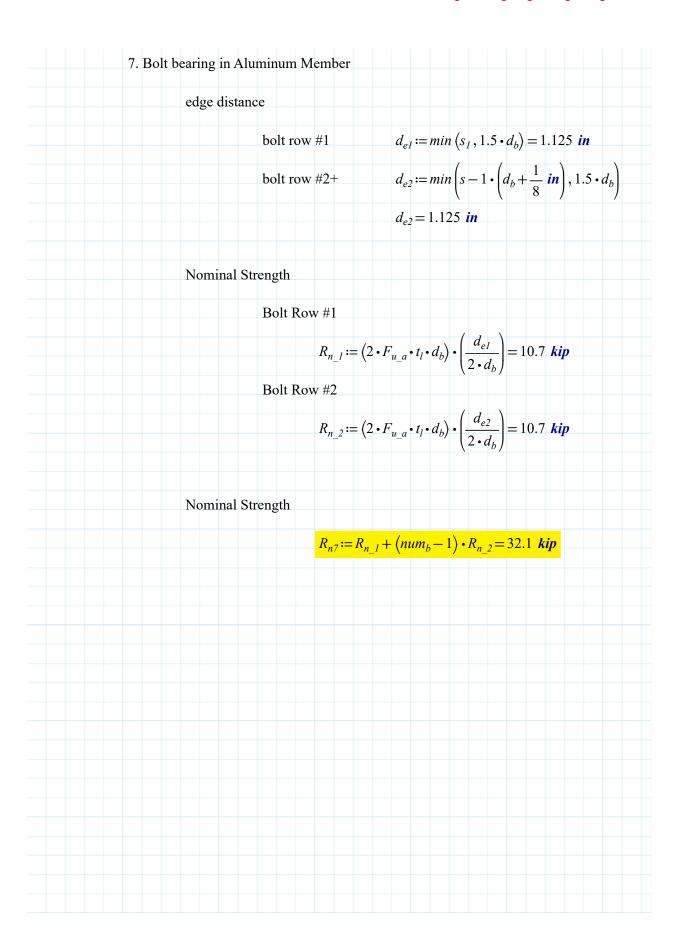
ailure Mo	odes in Steel Pla	nte	
1. Bear J3.1	ing Strength at	Bolt Holes	
		ance between the edge the edge of the adjacer f material	nt hole
		Bolt Row #1	$l_{c_{-1}} := s_1 - \left(\frac{d_b + \frac{1}{8} \text{ in}}{2}\right) = 2.563 \text{ in}$
		Bolt Row #2+	$l_{c_2} := s - \left(d_b + \frac{1}{8} in\right) = 2.125 in$
	Nominal	Strength	
		Bolt Row #1	
		$R_{n_I} := m$	$in\left(1.2 \cdot l_{c_{-}l} \cdot t_{pl} \cdot F_{u_{-}s}, 2.4 \cdot d_b \cdot t_{pl} \cdot F_{u_{-}s}\right)$
		$R_{n_I} = 45$	kip
		Bolt Row #2+	
		$R_{n_2} := m$	$in\left(1.2 \cdot l_{c_2} \cdot t_{pl} \cdot F_{u_s}, 2.4 \cdot d_b \cdot t_{pl} \cdot F_{u_s}\right)$
		$R_{n_2} = 45$	i kip
	Design St	rength	$R_{nI} := 1 \cdot R_{n_I} + (num_b - 1) \cdot R_{n_2} = 135 \text{ kip}$

2. Rupt J4.1	ture Strength of Plate	
	Gross Area	$A_g := W \cdot t_{pl} = 1.5 \text{ in}^2$
	Effective Net Area	$A_e \coloneqq A_g - \left(d_b + \frac{1}{8} \cdot in\right) \cdot t_{pl}$
		$A_e = 1.063 \text{ in}^2$
	Nominal Strength Tensile Yielding	$R_{n_y} := A_g \cdot F_{y_s} = 54 \text{ kip}$
	Nominal Strength Tensile Rupture	$R_{n_r} := F_{u_s} \cdot A_e = 53 \text{ kip}$
	Design Strength	$R_{n2} := min(R_{n_y}, R_{n_r}) = 53.1 \text{ kip}$

3. Bloc	ek Shear of the Plate	
J4.1		
4. Fail	are Modes in Steel Bolts	
		$A_b := \frac{\pi \cdot d_b^2}{4} = 0.442 \ in^2$
	nominal unthreaded body area of bolt	$A_b := \frac{5}{4} = 0.442 \text{ in}^2$
	or bott	
	nominal shear stress	$F_{nv} \coloneqq 0.6 \cdot F_{u_b} = 42 \text{ ksi}$
	nominal strength of single bolt	$R_n := F_{nv} \cdot A_b = 18.555 \text{ kip}$
	Allowable Strength of entire bolt group	$R_{n4} := num_b \cdot R_n = 55.7 \text{ kip}$
	oon group	

Failure Modes in Aluminum 5. Block Shear in Aluminum Member thickness of Angle $t_l \coloneqq \frac{1}{\Delta} i n$ $A_{gv} := (s_1 + (num_b - 1) \cdot s) \cdot t_1 = 2.3 \text{ in}^2$ net area in shear net area in shear $A_{nv} \coloneqq A_{gv} - \left(2.5 \cdot \left(d_b + \frac{1}{8} in\right)\right) \cdot t_l = 1.7 in^2$ gross area in tension $A_{gt} \coloneqq \left(\frac{W}{2}\right) \cdot t_l = 0.375 in^2$ net area in tension $A_{nt} \coloneqq A_{gt} - \left(\frac{1}{2} \cdot \left(d_b + \frac{1}{8} in\right) \cdot t_l\right) = 0.266 in^2$ allowable force $P_{sr} \coloneqq \text{if } F_{u_a} \cdot A_{nt} \ge \left(0.6 \cdot F_{u_a}\right) \cdot A_{nv}$ $\left\| \left(\left(\frac{F_{y_a}}{\sqrt{3}} \right) \cdot A_{gv} + F_{u_a} \cdot A_{nt} \right) \right\|$ else $\left\| \left(\left(0.6 \cdot F_{u_a}\right) \cdot A_{nv} + F_{y_a} \cdot A_{gt} \right) \right\|$ $R_{n5} := P_{sr} = 52 \text{ kip}$



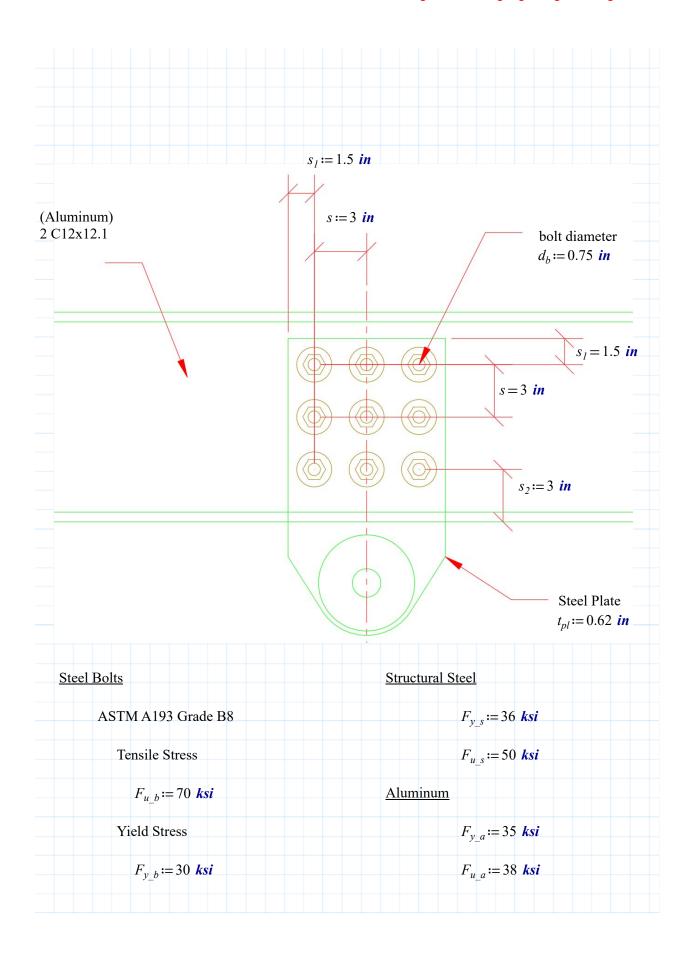


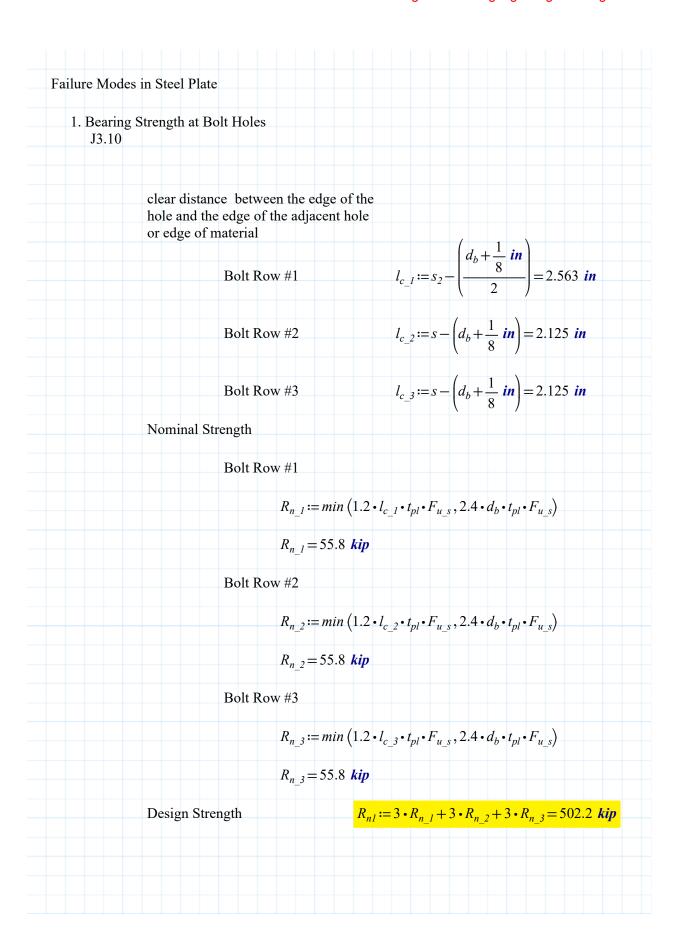
Summary of Failure Modes			
1. Bearing Strength @ bolt hole	es (steel plate)	$R_{nl} = 135 \textit{kip}$	
2. Rupture (steel plate)		$R_{n2} = 53.1 \ kip$	
3. Block shear (steel plate)		N/A	
4. Shear in bolts		$R_{n4} = 55.7 \ kip$	
5. Block Shear (Aluminum Mer	mber)	$R_{n5} = 52 \text{ kip}$	
6. Rupture (Aluminum Member	r)	$R_{n6} = 50$ kip	
7. Bolt bearing (Aluminum Me	mber)	$R_{n7} = 32.1 \ kip$	
Governing Failure Mode			
Safety Factor		Q := 5	
gov="7. Bolt Bearing (a	luminum member)"		
$R_n := min\left(R_{n1}, R_{n2}, R_{n4}, R_{n4}\right)$	$(R_{n5}, R_{n6}, R_{n7}) = 32.1$	kip	
$R_n \coloneqq \frac{R_n}{\Omega} = 6.413 \text{ kip}$			
Design Load on Lug			
P := 4000 lbf			
Comparison of Demand to	<u>Capacity</u>		
$\frac{P}{R_n} = 0.624$	if $P \leq R_n$ "GOOD! :)' else "NO GOOD		

Beam in Cage Floor (Supportin	g Main un	nderlung load)_	
Aluminum Alloy		6061-T6, T6510	
ultimate tensile strength		$F_{tu} := 38 $ ksi	
Yield tensile strength		$F_{ty} := 35 \text{ ksi}$	
Compression yield streng	gth	$F_{cy} := 35 \text{ ksi}$	
Shear yield strength		$F_{su} := 24 \text{ ksi}$	
compressive Mod of Elasticity		$E \coloneqq 10100 \; ksi$	
deflection Mod of Elastic	city	$E_d := E - 100 \ ksi = 10000 \ ksi$	
Safety Factor on Yield Stress		$n_y \coloneqq 10$	
Allowable Stress in Tension Flanges		$F_{at} \coloneqq \frac{F_{ty}}{n_y} = 3.5 \text{ ksi}$	
Allowable Stress in Compression Flanges		$F_{ac} := \frac{F_{cy}}{n_y} = 3.5 \text{ ksi}$	
Beam Length	<i>l</i> := 57.25	5 <i>in</i>	

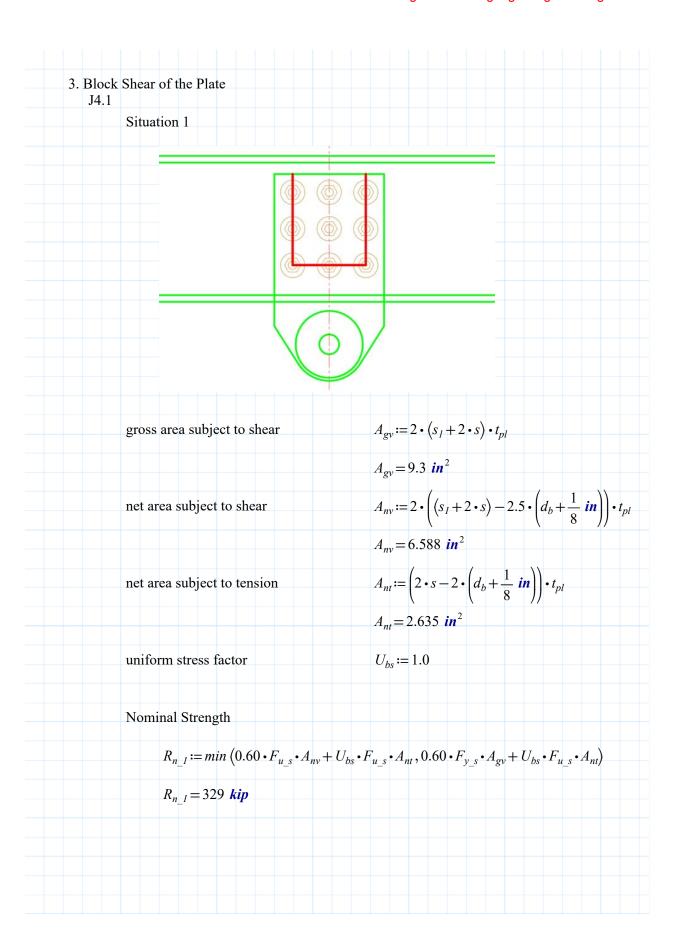
Beam Information		
Beam Size	2 C12x12.1	
Dimensions/Geometry		
depth	<i>d</i> := 12 <i>in</i>	
width	<i>b</i> := 3.292 <i>in</i>	
Flange Tip Thickness	$t_f \coloneqq 0.24 \; in$	
Ave Flange Thickness	t := 0.502 in	
Web Thickness	$t_w := 0.673 \ in$	
Area	$A := 2 \cdot 10.3 \ in^2$	
depth	<i>d</i> := 12 <i>in</i>	
Properties (of back to bac	ck channels)	
Strong Axis		
Mod of Elasticity	$I_x := 2 \cdot 180 \ in^4$	
Section Modulus	$S_x := 2 \cdot 29.9 \ in^3$	

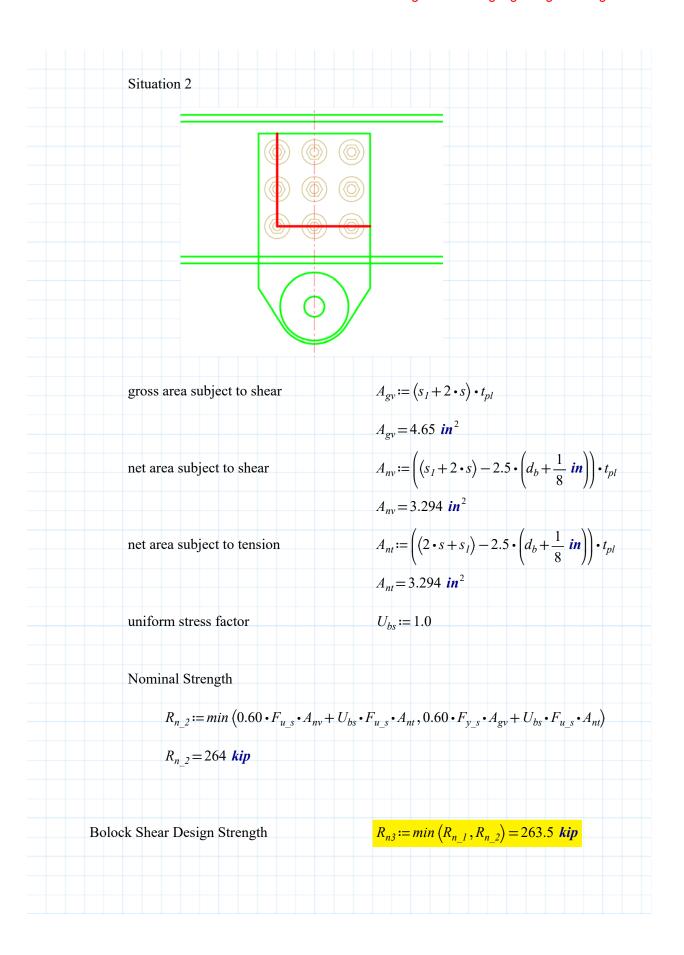
Force on the Lug	P:=13500 <i>lbf</i>
Weight of floor	$w_d := 20 \ psf \cdot 18 \ in = 30 \ plf$
Maximum Moment	$M_{max} := \frac{(w_d) \cdot l^2}{8} $
Maximum Deflection	$\Delta_{max} := \frac{5 \cdot (w_d) \cdot l^4}{384 \cdot E_d \cdot I_x} \downarrow = 0.015 \text{ in}$ $+ \frac{(P) \cdot l^3}{48 \cdot E_d \cdot I_x}$
Maximum Stress	$f_s := \frac{M_{max}}{S_x} = 3.248 \text{ ksi}$
Maximum Stress Allowable Stress	$\frac{f_s}{F_{at}} = 0.928$
	if $\frac{f_s}{F_{at}} \le 1.0$ = "GOOD" "GOOD" else "NO GOOD"





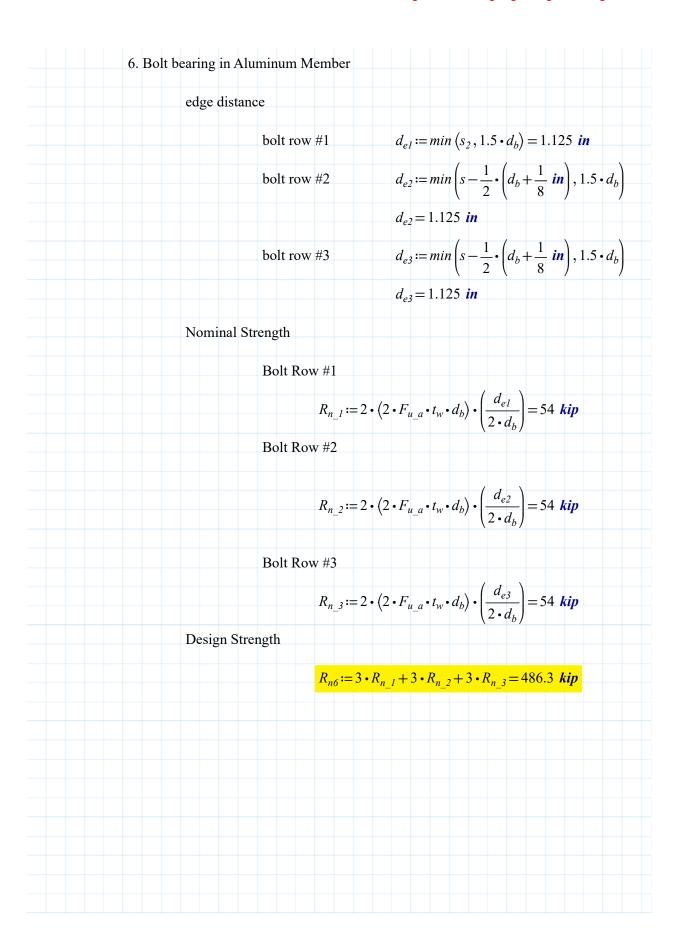
J4.1	ure Strength of Plate	
	Gross Area	$A_g := (2 \cdot s_1 + 2 \cdot s) \cdot t_{pl} = 5.58 \text{ in}^2$
	Effective Net Area	$A_e \coloneqq \left(\left(2 \cdot s_I + 2 \cdot s \right) - 3 \cdot \left(d_b + \frac{1}{8} \ in \right) \right)$ $\cdot t_{pl}$
		$A_e = 3.953 \text{ in}^2$
	Nominal Strength Tensile Yielding	$R_{n_{y}} := A_{g} \cdot F_{y_{s}} = 200.88 \text{ kip}$
	Nominal Strength Tensile Rupture	$R_{n_r} := F_{u_s} \cdot A_e = 198 \text{ kip}$
	Design Strength	$R_{n2} := min(R_{n_y}, R_{n_r}) = 197.6 \text{ kip}$



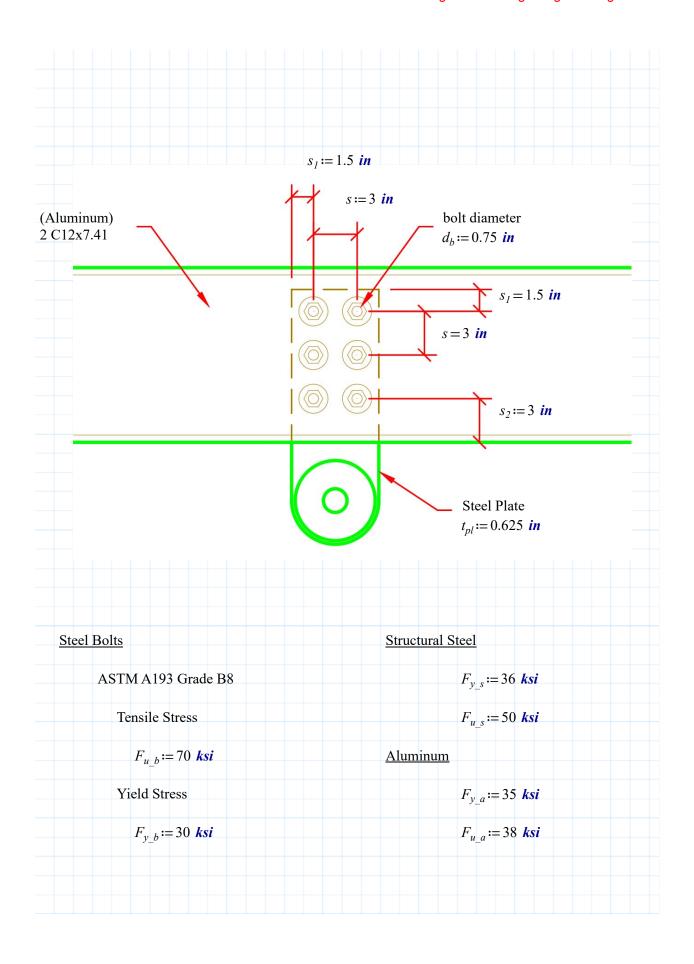


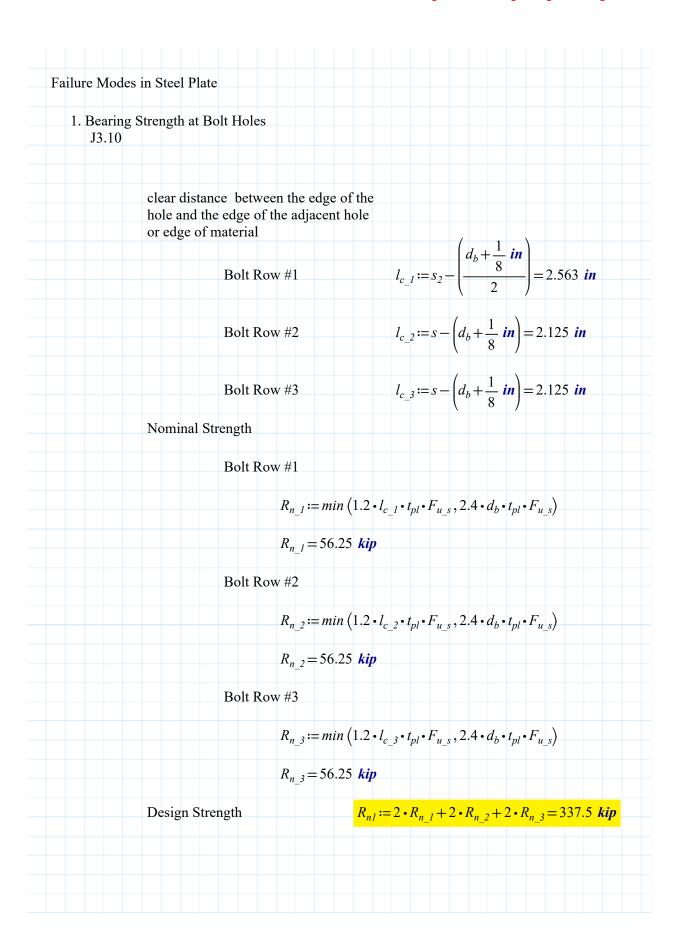
4. I	Failure Modes in Steel Bolts	
	number of bolts	$n_b := 9$
	nominal unthreaded body area of bolt	$A_b := \frac{\pi \cdot d_b^2}{4} = 0.442 \ in^2$
	nominal shear stress	$F_{nv} := 0.6 \cdot F_{u_b} = 42 \text{ ksi}$
	nominal strength of single bolt	$R_n \coloneqq F_{nv} \cdot A_b = 18.555 \text{ kip}$
	Allowable Strength of entire bolt group	$R_{n4} := n_b \cdot R_n = 167.0 \text{ kip}$

Failure Modes in Aluminum 5. Block Shear in Aluminum Member C12x12.1 dimensions flange width $b_f = 3.292 in$ flange thickness $t_f := 0.502 \ in$ web thickness $t_w := 0.632$ in $A_{gv} := ((2 \cdot s + s_2) \cdot t_w + b_f \cdot t_f) \cdot 4 = 29.4 \text{ in}^2$ net area in shear net area in shear $A_{nv} := A_{gv} - 4 \cdot \left(2.5 \cdot \left(d_b + \frac{1}{8} \text{ in}\right)\right) \cdot t_w = 23.8 \text{ in}^2$ gross area in tension $A_{gt} := 2 \cdot (2 \cdot s \cdot t_w) = 7.584 \text{ in}^2$ net area in tension $A_{nt} := A_{gt} - 2 \cdot \left(2 \cdot \left(d_b + \frac{1}{8} in \right) \cdot t_w \right) = 5.372 in^2$ allowable force $P_{sr} := \text{if } F_{u \ a} \cdot A_{nt} \ge (0.6 \cdot F_{u \ a}) \cdot A_{nv}$ $\left\| \left(\frac{F_{y_a}}{\sqrt{3}} \right) \cdot A_{gv} + F_{u_a} \cdot A_{nt} \right)$ else $\left\| \left(\left(0.6 \cdot F_{u_a} \right) \cdot A_{nv} + F_{y_a} \cdot A_{gt} \right) \right\|$ $R_{n5} := P_{sr} = 808.8 \text{ kip}$

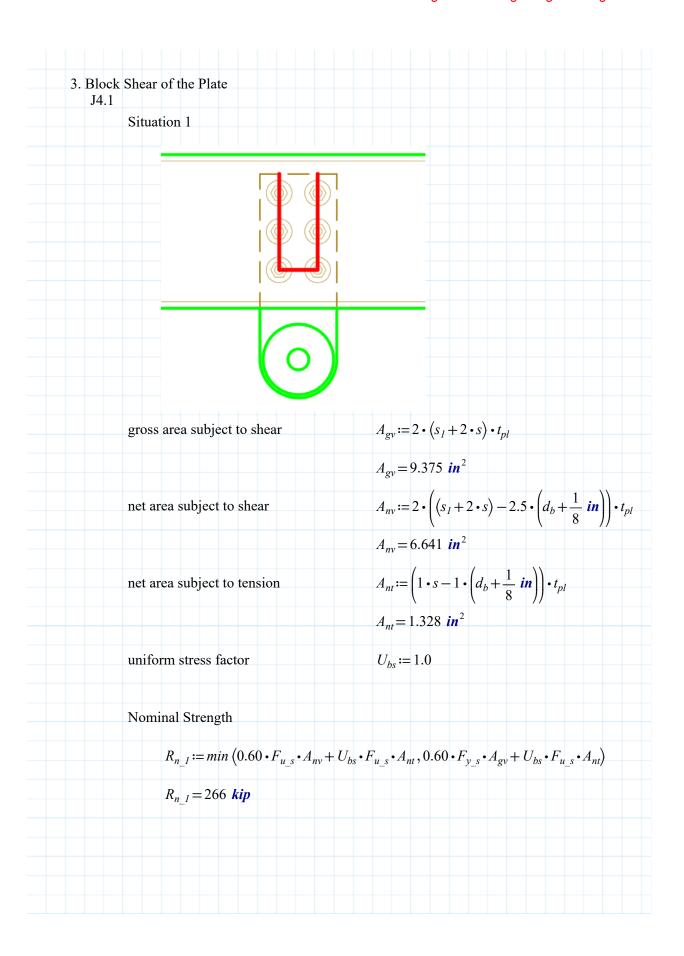


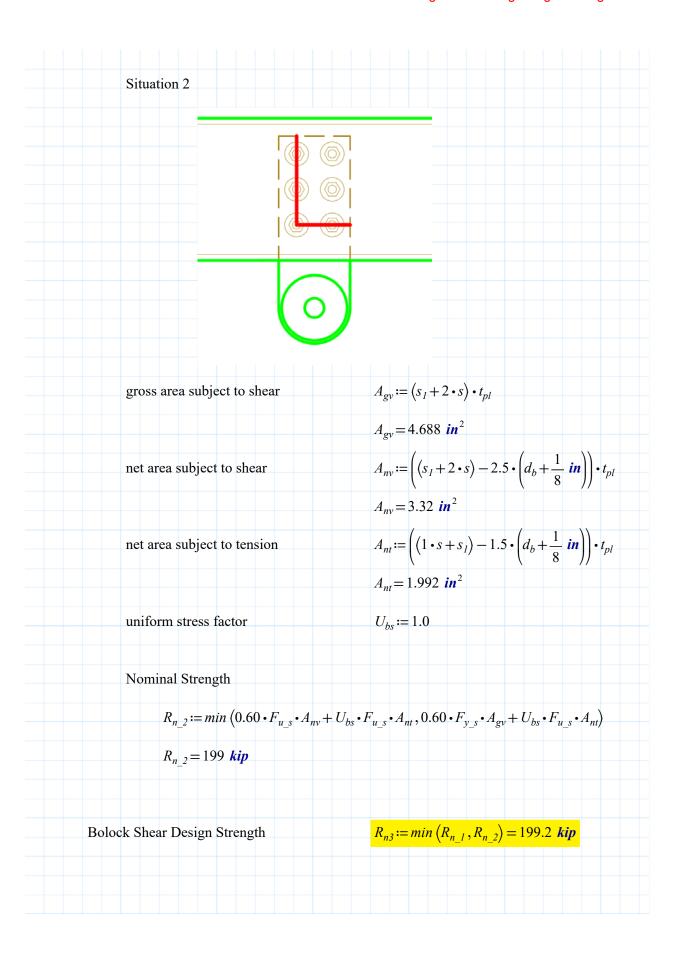
ımmary of Failure Modes	
1. Bearing Strength @ bolt holes (steel plate)	$R_{nl} = 502.2 \ kip$
2. Rupture (steel plate)	$R_{n2} = 197.6 \ kip$
3. Block shear (steel plate)	$R_{n3} = 263.5 \ kip$
4. Shear in bolts	$R_{n4} = 167.0 \ kip$
5. Block Shear (Aluminum Member)	$R_{n5} = 808.8 \ kip$
6. Bolt bearing (Aluminum Member)	$R_{n6} = 486.3 \text{ kip}$
Governing Failure Mode	
Safety Factor	$Q \coloneqq 10$
gov = "4. Bolt Shear Strength"	
$R_n := min(R_{n1}, R_{n2}, R_{n3}, R_{n4}, R_{n5}, R_{n6}) = 16$	7.0 <i>kip</i>
Design Load on Lug	
$P := 13500 \; lbf$	
Determination of Safety Factor	
$\Omega_{actual} := \frac{R_n}{P} = 12.37$ if $\frac{R_n}{P} \ge 10.0$ "GOOD! :)" else "NO GOOD	="GOOD! :)" :("





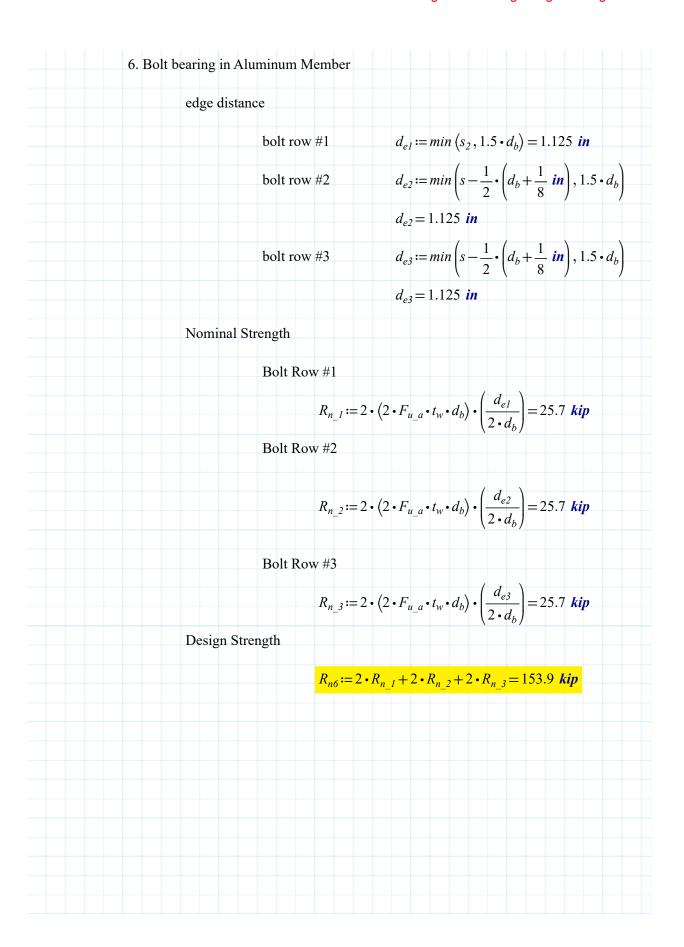
J4.1	ture Strength of Plate	
	Gross Area	$A_g := (2 \cdot s_I + 1 \cdot s) \cdot t_{pl} = 3.75 \text{ in}^2$
	Effective Net Area	$A_e := \left(\left(2 \cdot s_I + 1 \cdot s \right) - 2 \cdot \left(d_b + \frac{1}{8} \ in \right) \right)$
		$ullet t_{pl}$
		$A_e = 2.656 \text{ in}^2$
	Nominal Strength Tensile Yielding	$R_{n_{\underline{y}}} := A_g \cdot F_{y_{\underline{s}}} = 135 \text{ kip}$
	Nominal Strength	$R_{n_r} := F_{u_s} \cdot A_e = 133 \text{ kip}$
	Tensile Rupture	$R_{n-r} = r_{u-s} \cdot r_{e} = r_{ss} \cdot r_{e}$
	Design Strength	$R_{n2} := min(R_{n_y}, R_{n_r}) = 132.8 \text{ kip}$





4. Fa	nilure Modes in Steel Bolts	
	number of bolts	$n_b \coloneqq 6$
	nominal unthreaded body area of bolt	$A_b := \frac{\pi \cdot d_b^2}{4} = 0.442 \ in^2$
	nominal shear stress	$F_{nv} := 0.6 \cdot F_{u_b} = 42 \text{ ksi}$
	nominal strength of single bolt	$R_n := F_{nv} \cdot A_b = 18.555 \text{ kip}$
	Allowable Strength of entire bolt group	$R_{n4} \coloneqq n_b \cdot R_n = 111.3 \text{ kip}$

Failure Modes in Aluminum 5. Block Shear in Aluminum Member C12x7.41 dimensions flange width $b_f = 2.960 in$ flange thickness $t_f := 0.502 \ in$ web thickness $t_w := 0.300 \ in$ $A_{gv} := ((2 \cdot s + s_2) \cdot t_w + b_f \cdot t_f) \cdot 4 = 16.7 \text{ in}^2$ net area in shear net area in shear $A_{nv} := A_{gv} - 4 \cdot \left(2.5 \cdot \left(d_b + \frac{1}{8} \text{ in}\right)\right) \cdot t_w = 14.1 \text{ in}^2$ gross area in tension $A_{gt} := 2 \cdot (2 \cdot s \cdot t_w) = 3.6 \text{ in}^2$ net area in tension $A_{nt} := A_{gt} - 2 \cdot \left(1 \cdot \left(d_b + \frac{1}{8} \ in \right) \cdot t_w \right) = 3.075 \ in^2$ allowable force $P_{sr} := \text{if } F_{u \ a} \cdot A_{nt} \ge (0.6 \cdot F_{u \ a}) \cdot A_{nv}$ $\left\| \left(\frac{F_{y_a}}{\sqrt{3}} \right) \cdot A_{gv} + F_{u_a} \cdot A_{nt} \right)$ else $\left\| \left(\left(0.6 \cdot F_{u_a} \right) \cdot A_{nv} + F_{y_a} \cdot A_{gt} \right) \right\|$ $R_{n5} := P_{sr} = 447.9$ **kip**



1. Bearing Strength @ bolt holes (steel plate)	$R_{nl} = 337.5 \ kip$	
2. Rupture (steel plate)	$R_{n2} = 132.8 \ kip$	
3. Block shear (steel plate)	$R_{n3} = 199.2 \ kip$	
4. Shear in bolts	$R_{n4} = 111.3 \ kip$	
5. Block Shear (Aluminum Member)	$R_{n5} = 447.9 \ kip$	
6. Bolt bearing (Aluminum Member)	$R_{n6} = 153.9 \ kip$	
Governing Failure Mode		
Safety Factor	<i>Ω</i> := 10	
gov="4. Bolt Shear Strength"		
$R_n := min(R_{n1}, R_{n2}, R_{n3}, R_{n4}, R_{n5}, R_{n6}) = 11$	1.3 <i>kip</i>	
$R_n \coloneqq \frac{R_n}{\Omega} = 11.133 \text{ kip}$		
Design Load on Lug		
$P := \frac{13500}{2} lbf = 6750 lbf$		
Comparison of Demand to Capacity		
	"GOOD!)"	
$\frac{P}{R_n} = 0.606$		
NO GOC	ו. על	



FERMI NATIONAL ACCELERATOR LABORATORY

Long Baseline Neutrino Facility

Project #: 1800 Work Order #: 8018-195

Ross Cage Structural Design Calculations - ADDENDUM
Date: August 28, 2019

Revision: A

Prepared By:

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FKCI Senior Civil/Structural Engineer

Checked By:

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1 DESIGN SUMMARY/PURPOSE/OVERVIEW

1.1 PURPOSE OF DOCUMENT

This document summarizes the calculations made for the Maintenance Deck Platforms. This is a supplemental structure that is attached to the Main Ross Cage only during maintenance activities. It is *not* considered part of the permanent structure

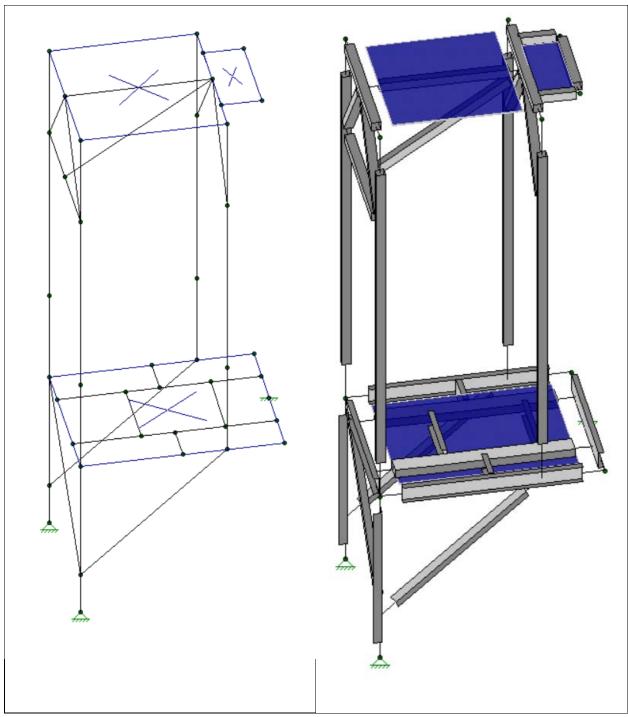
2 DESIGN CRITERIA/REFERENCE INFORMATION

2.1 DESIGN CODES

International Building Code	IBC-2015
Minimum Design Loads for Buildings and Other Structures,	ASCE 7-10
Design Loads on Structures during Construction,	ASCE 37-14
Building Code Requirements for Structural Concrete,	ACI 318-11
Specifications for Structural Steel Buildings,	AISC 360-10
Specifications for Aluminum Structures	AA SAS30-10
Mine Safety and Health Administration Standards & Regulations	MSHA CFR Title 30

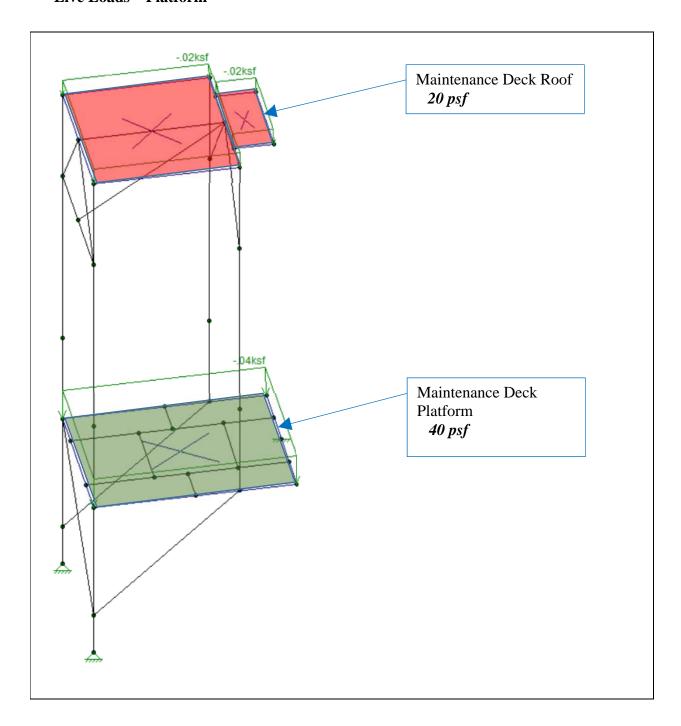
2.2 DESIGN LOADS

Dead Loads

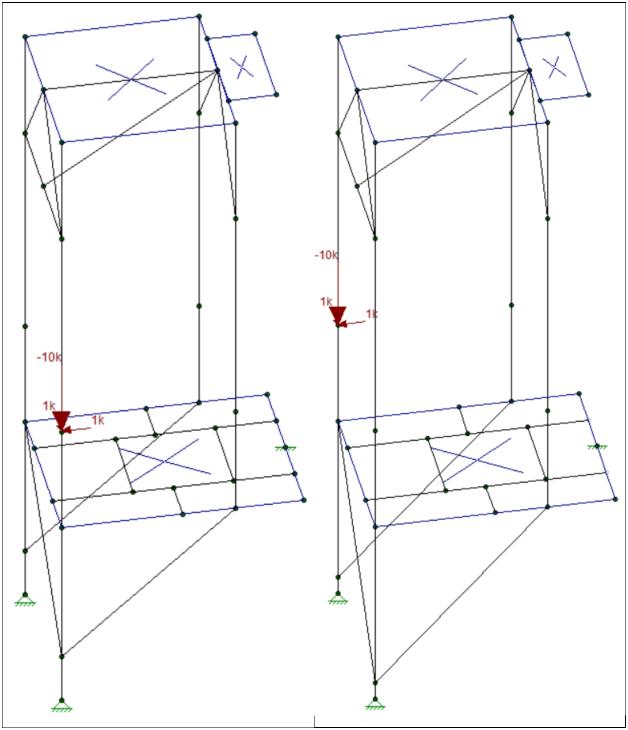


Dead Loads for the structure consist solely of the self-weight of the steel materials (HSS, Angles, Channels, Plates, Etc.) that make up the structure. Note that since the structure is symmetric, only 1 side of the structure is modelled.

Live Loads – Platform



Live Loads – Personnel Tie-off Points



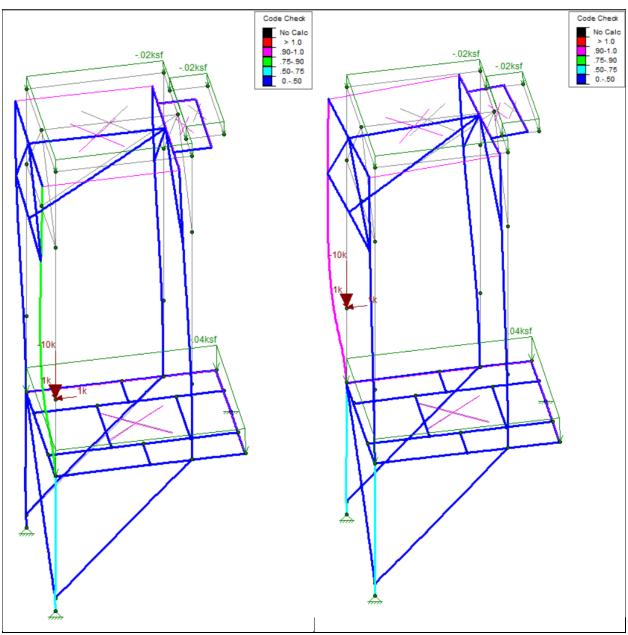
There are (2) tie-off points on each corner post, 8 total. We consider the case where (2) tie-off points on a single post are used simultaneously. Each tie-off point supports 5000 lbs (vertical load) and 500 lbs (horizontal in both axis).

N/A
Snow Loads
N/A
Rain Loads
N/A
Ice Loads
N/A
Seismic Loads
N/A

Wind Loads N/A

Soil Loads

3 CALCULATIONS/STRUCTURAL MODEL



Results of the Calculations are shown here for the two tie-off point situations. "Code Check" refers to the ratio of a member's demand to capacity. A ratio less than 1.0 is good.

4 CONCLUSIONS

A structural model was created to analyze the Maintenance Deck structure. This is a supplemental structure attached to the main Ross Cage during maintenance activities.

Unlike the main cage (which is composed of mainly aluminum), the maintenance deck is composed of structural steel rolled shapes. It is bolted into the main deck at the 4 corners, as well as the middle over the main cage transom beam.

The structural model accounts for the dead load of the major structural materials used. It also accounts for a blanket live load over both the work deck below and the roof deck above. Additionally, it accounts for personnel tie-off points on each of the corner posts.

The structural analysis showed the members are adequate for the expected loads.