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# **Requirements for SBN Cryogenics**

Barry Norris (for CERN-Fermilab Team) **Director's Progress Review of SBN** 15-17 December 2015

## Outline

- Scope of Cryogenic Systems for ND and FD
- Reviewing Requirements for ND and FD
- Overview of Process Flow Diagrams (PFD) for Both Experiments
- List of References
- Conclusions

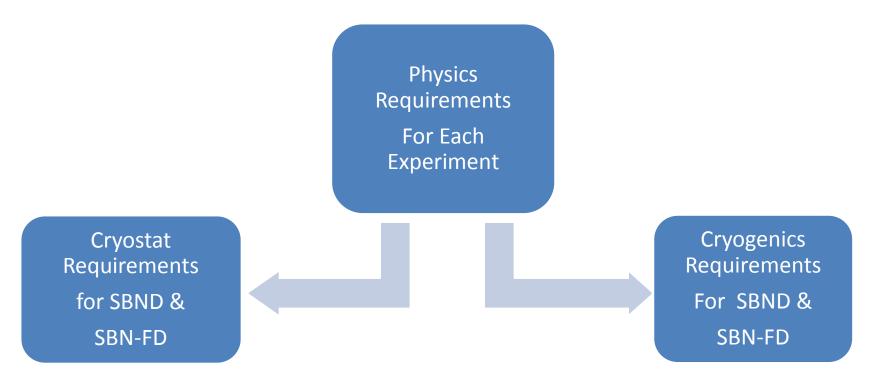
## Scope of Each Cryogenic System – SBND & SBN-FD

The scope of the cryogenics system includes all sub-systems necessary to receive, transfer, store and purify the LAr

Include systems for:

- Receipt of LAr and LN2
- LAr acceptance testing
- LAr transport piping to cryostat
- GAr recovery to re-condensing and filtration to LAr
- LAr recirculation and purification

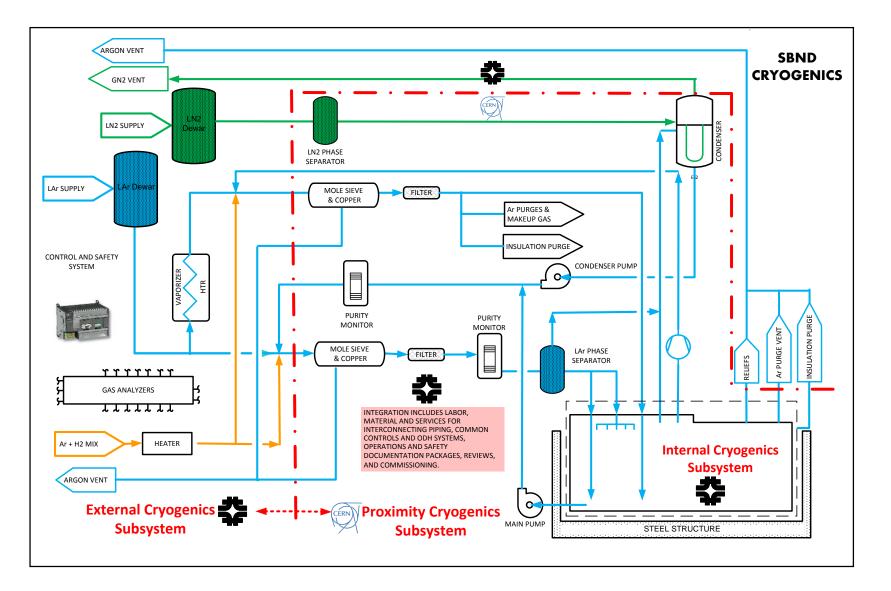
- Requirements for SBND and SBN-FD cryogenics flow down from physics requirements and requirements for the cryostat and TPC.
- Scope and design of Cryogenics/Cryostats was identified and reviewed during Oct 2015 Technical Meeting at CERN.



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#### SBND Process Flow Diagram and Subsystem Definitions





#### Requirements for **SBND** Cryogenics – TPC and Cryostat

| Requirements from Cryostat                | Value  |
|---|--|
| Type of structure                         | Membrane cryostat (5% ullage at <100K) -> 2-3% ullage per most recent discussion)                            |
| Membrane material                         | SS 304/304L, 316/316L or equivalent.   |
| Fluid                                     | Liquid Argon (LAr)   |
| Outside reinforcement (Support structure) | Self standing steel enclosure. Might include embedded heaters to prevent steel from freezing (Floor + Sides) |
| Minimum inner dimensions cryostat         | 5,202 mm (Transv) x 7,027 mm (Para) x 5,423 mm (H) * (flat plate to flat plate)                              |
| TPC size (with field cage and frame)      | Width: 4,312 mm (Transvers to beam)<br>Length: 2 x 2,656 = 5,312 mm (Parallel to beam)<br>Height: 4,294 mm   |
| Depth of LAr above TPC                    | 400 mm (Above the CPA frame)   |
| Minimum depth of liquid argon             | 5,164 mm (From the floor)  |
| Membrane leak tightness                   | 1E-6 mbar*l/sec  |
| Maximum static heat leak                  | 15 W/m <sup>2</sup> (Sides/Floor)<br>20 W/m <sup>2</sup> (Roof)  |

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#### Requirements for **SBND** Cryogenics - Cryogenics

| Requirements for Cryogenics  | Rationale  |
|--|--|
| <ul> <li>Include systems for:</li> <li>receipt of LAr and LN2</li> <li>LAr acceptance</li> <li>LAr transport to cryostat</li> <li>GAr recovery to LAr</li> <li>LAr recirculation</li> <li>Continuous argon purification</li> </ul> | The scope of the cryogenics system should include all sub-<br>systems necessary to receive, transfer, store and purify the LAr   |
| Verifiable contamination levels for LAr delivery   | O2 < 1 ppm, H2O < 1 ppm, N2 < 2 ppm (to coincide with T600)  |
| Cooldown rate  | The detector cool-down rate shall be chosen to ensure that<br>temperature induced differential stresses in the detector do not<br>exceed the yield stress of the detector components   |
| LAr recirculation rate   | The system shall allow recirculation and purification of the liquid argon inventory to achieve the needed LAr purity to meet the scientific requirements   |
| Cryogenic System Noise Control   | The cryogenics system shall be designed so as not to introduce unwanted noise into the electronics   |
| Piston-Purge technique   | The cryostat and cryogenic systems shall be designed for using<br>the piston-purge technique (introducing heavy gas at the bottom<br>and taking out exhaust from the top) for removing initial<br>electronegative impurities |
| LAr flow speeds  | The liquid argon shall have local flow speeds low enough to prevent distortion of the electron drift trajectories  |
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#### Requirements for **SBND** Cryogenics - Cryogenics

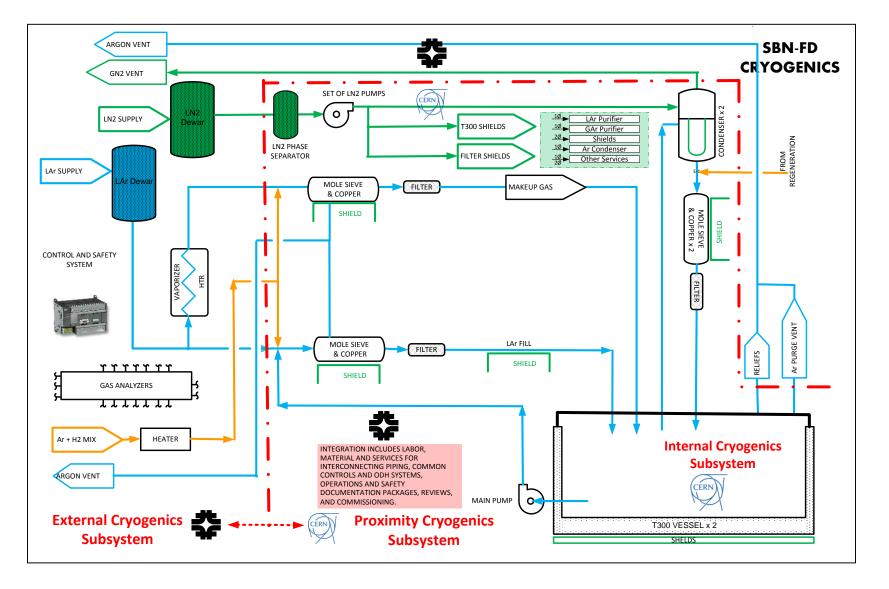
| Required Parameter for Cryogenics                | Value  |
|--|--|
| LAr purity in cryostat                           | 3 ms electron lifetime (100 ppt O2 equivalent)   |
| Nitrogen contamination                           | Less than 2 ppm (to coincide with T600)  |
| Design Pressure                                  | 345 mbarg (~5 psig)  |
| Operating gas pressure                           | 70 mbar (~1 psig) with +/- 5% (~0.05 psig)   |
| GAr Piston purge rate of rise                    | 1.2 m/hr   |
| Membrane cool-down rate                          | From manufacturer (most likely < 10-15 K/hr)   |
| TPCs cool-down rate                              | < 40 K/hr<br>< 10 K/m (vertically)   |
| Mechanical load on TPC                           | The LAr or the gas jet pressure shall not apply a mechanical load to the TPC greater than 200 Pascal   |
| Nominal LAr purification flow rate (filling/ops) | 1 volume change/day 7.9 m <sup>3</sup> /hr = 35 gpm. Less circulation flow is allowed , e.g. 10 gpm, is rationale is verified. Similar to 1 change per 8 days for T600 |
| All surfaces in the ullage during operations     | < 100 K  |
| Convective currents inside cryostat              | < 10 cm/s  |
| GAr purge within insulation (From LBNF)          | 1 volume change/day of the open space between insulation panels  |
| Condenser cooling power                          | Based on fill with LAr (~25 kW)  |
| Grounding and noise requirement                  | Electrical isolation from cryostat. Approval by SBND committee supervising detector and building grounding   |

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#### SBN FD Process Flow Diagram and Subsystem Definitions





#### Requirements for **SBN FD** Cryogenics – TPC and Cryostat

| Requirements from Cryostat                | Value   |
|---|---|
| Type of structure                         | Pressure vessel cryostat (2% ullage)  |
| LAr containers material                   | Aluminum EN 6082 T6.  |
| Fluid                                     | Liquid Argon (LAr)  |
| Outside reinforcement (Support structure) | SS vessel with passive insulation (GTT) and active cooling with LN2   |
| Minimum inner dimensions cryostat         | <b>3600</b> mm (Transv) x <b>19600</b> mm (Para) x <b>3900</b> mm (H) (-0 mm +10mm for all dimensions)                |
| TPC size (with field cage and frame)      | Width: <b>3543.5</b> mm (Transvers to beam)<br>Length: <b>19538</b> mm (Parallel to beam)<br>Height: <b>3805.5</b> mm |
| Depth of LAr above TPC                    | 207.5 mm (Above the race-tracks)  |
| Minimum depth of liquid argon             | 3783 mm (From the floor)  |
| Maximum static heat leak                  | <10 W/m <sup>2</sup> (Sides/Floor)<br>10 W/m <sup>2</sup> (Roof)  |





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#### Requirements for **SBN FD** Cryogenics - Cryogenics

| Requirements for Cryogenics  | Rationale  |
|--|--|
| <ul> <li>Include systems for:</li> <li>receipt of LAr and LN2</li> <li>LAr acceptance</li> <li>LAr transport to cryostat</li> <li>GAr recovery to LAr</li> <li>LAr recirculation</li> <li>Continuous purification</li> </ul> | The scope of the cryogenics system should include all sub-systems necessary to receive, transfer, store and purify the LAr |
| Verifiable contamination levels for LAr delivery   | O2 < 1 ppm, H2O < 1 ppm, N2 < 2 ppm  |
| Cooldown rate  | ≈ 2 K/hr   |
| LAr recirculation rate   | ≈2 m <sup>3</sup> /hr/T300 module (one volume / week)  |
| Cryogenic System Noise Control   | The cryogenics system shall be designed so as not to introduce unwanted noise into the electronics                         |
| Purification Technique   | Pump down to vacuum and fill with purified LAr   |
| LAr flow speeds  | < 20 cm / sec  |





#### Requirements for **SBN FD** Cryogenics - Cryogenics

| <b>Required Parameter for Cryogenics</b>         | Value  |
|--|--|
| LAr purity in cryostat                           | 15 ms electron lifetime (to replicate Icarus performance)  |
| Nitrogen contamination                           | Less than 2 ppm  |
| Design Pressure                                  | <b>350</b> mbarg (~ <b>5</b> psig)   |
| Operating gas pressure                           | <b>150</b> mbar (~ <b>2</b> psig) with +/- 5% (~0.1 psig)  |
|  |  |
|  |  |
| TPCs max gradients                               | < <b>70</b> K<br>< <b>50</b> K (vertically)  |
| Mechanical load on TPC                           | no load on the TPC   |
| Nominal LAr purification flow rate (filling/ops) | 1 volume change/week <b>2</b> m <sup>3</sup> /hr/T300 module ≈ <b>9</b> gpm.                                 |
| All surfaces in the ullage during operations     | $\approx$ 87 K except for the cables inside the chimneys   |
| Convective currents inside cryostat              | < <b>20</b> cm/s   |
| GAr purge within insulation (From LBNF)          | <b>0.5</b> volume change/day of the open space between insulation panels                                     |
| Condenser cooling power                          | ~2 kW / gas recirculation unit   |
| Grounding and noise requirement                  | Electrical isolation from cryostat. Approval by SBN-FD committee supervising detector and building grounding |

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#### List of Document for Reviewers (For Cryogenic Infrastructure)

- 1. General (Program-related):
  - <u>SBN DocDB 269</u> A Proposal for a Three Detector Short-Baseline Neutrino Oscillation Program in the Fermilab Booster Neutrino Beam
  - o SBN DocDB 752 Report from SBN Assessment at CERN Oct 2015 (https://indico.cern.ch/event/446818)
  - SBN DocDB 648 [CERN EDMS 1510390] SBN SBND Cryogenics WorkPackage Agreement (CERN-Fermilab)
  - <u>SBN DocDB 647</u> [CERN EDMS 1549951] SBN T600 Cryogenics WorkPackage Agreement (CERN-Fermilab)

 SBN DocDB 651 [<u>CERN EDMS 1554082</u>] Design, Fabrication, Installation and Testing of the LBNF/DUNE and SBND Membrane Cryostats

- 2. Cost and Schedule:
  - <u>SBN DocDB 737</u> [BOE] ND Cryogenics Preliminary Integration
  - SBN DocDB 738 [BOE] ND Cryogenics Final Design
  - <u>SBN DocDB 739</u> [BOE] ND Cryogenics Construction
  - <u>SBN DocDB 740</u> [BOE] ND Cryogenics Installation
  - **SBN DocDB 736** [BOE] FD Cryogenics Preliminary Integration
  - <u>SBN DocDB 725</u> [BOE] FD Cryogenics Final Design
  - SBN DocDB 724 [BOE] FD Cryogenics Construction
  - SBN DocDB 735 [BOE] FD Cryogenics Installation
  - <u>SBN DocDB 753</u> Cryogenics Cost and Schedule
- 3. Safety:
  - SBN DocDB 377 Preliminary Discussion of ODH setup for Short Baseline Near Detector and Far Detector buildings

#### List of Document for Reviewers (For Cryogenic Infrastructure)

- 4. Design/Engineering/Technical:
  - o <u>SBN DocDB 782</u> SBND P&ID
  - SBN DocDB 783 SBN-FD P&ID
  - o SBN DocDB 780 Functional Requirements Specification for SBND Control System
  - o SBN DocDB 769 Functional Requirements Specification for SBN-FD Control System
  - o SBN DocDB 762 SBND Cryostat and Cryogenic Parameters Spreadsheet

## Conclusions

- The Scope and proposed designs for the SBND and SBN-FD have been presented.
- PFD's have been developed (as well as preliminary P&ID's) which outline both the proposed strategies for cryogenics and the deliverables (external, proximity and internal cryogenics).
- Science requirements including electron lifetime and LAr properties have been defined in each detector which have led to design choices shown in the PFD and Engineering requirement tables.

### Requirements for **SBND** Cryogenics - Physics

| Requirements from Physics | Value   |
|---------------------------|---|
| LAr purity in cryostat    | 3 ms electron lifetime (100 ppt O2 equivalent)        |
| Nitrogen contamination    | Less than 2 ppm                                       |
| Design Pressure           | 345 mbarg (~5 psig)                                   |
| Operating gas pressure    | 70 mbar (~1 psig) with +/- 5% (~0.05 psig)            |
| Membrane cool-down rate   | From manufacturer (most likely < 10-15 K/hr)          |
| TPCs cool-down rate       | < 40 K/hr<br>< 10 K/m (vertically)                    |
| Lifetime                  | 10 years (5 years of run + 5 years potential upgrade) |
| Thermal cycles            | 20 cool down and total warm-up                        |





#### Requirements for **SBN FD** Cryogenics - Physics

| Requirements from Physics | Value   |
|---------------------------|---|
| LAr purity in cryostat    | >3 ms electron lifetime (<100 ppt O2 equivalent)          |
| Nitrogen contamination    | Less than <b>2</b> ppm                                    |
| Max Design Pressure       | <b>350</b> mbarg (~ <b>5</b> psig)                        |
| Operating gas pressure    | <b>150</b> mbar (~ <b>2</b> psig) with +/- 5% (~0.1 psig) |
| Cool-down rate            | ≈ 2 K/hr (5 days to cool to LAr temperature)              |
| TPCs max gradients        | < <b>70</b> K<br>< <b>50</b> K (vertically)               |
| Lifetime                  | 10 years (5 years of run + 5 years potential upgrade)     |
| Thermal cycles            | 20 cool down and total warm-up                            |



