



LCLS-II

3.9 GHz components design

Speaker:

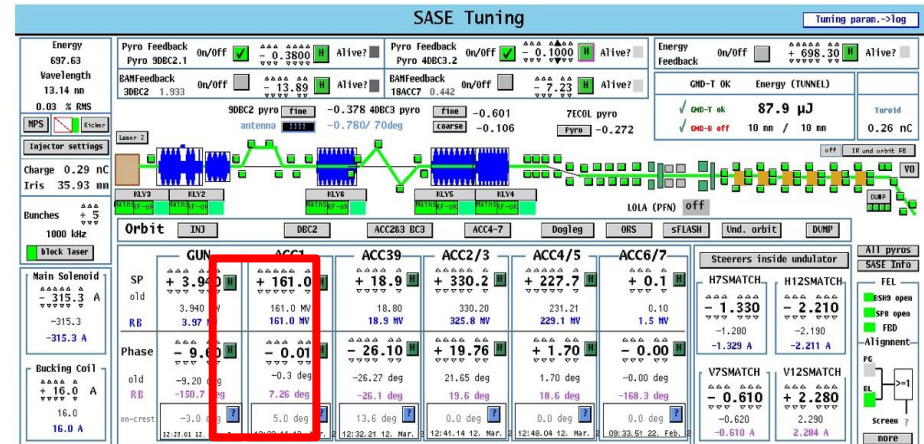
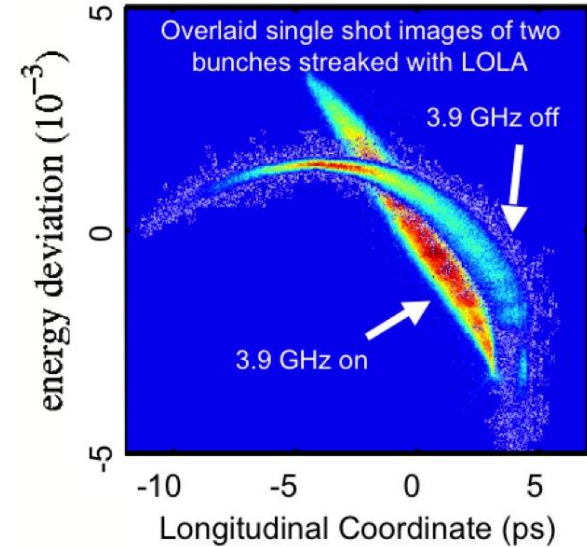
Nikolay Solyak (from behalf of LCLS-II design team)

3.9GHz Review, FNAL, May. 26, 2016

- 3.9 GHz system functionality
- Requirements
- Cavity design modification
- HOM design
- Coupler design
- Heating issues
- Frequency Tuner
- BPM; Gate-valve; HOM absorber.
- Conclusion

FLASH and XFEL - ACC39 performance

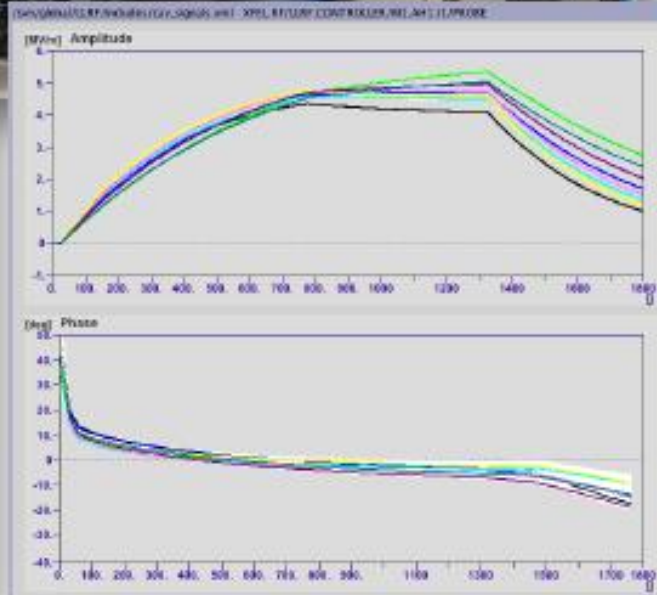
- ACC39 routinely operates at 18.9 to 19.7 MV/m
 - Capable of operation at 22 MV/m
 - Limitation set by thermal interlocks – concern about compromising HOM's on cavities 3 & 5 (trimmed 2-post style)
- Amplitude stability $\leq 2 \times 10^{-5}$ pulse-to-pulse
- Phase stability $\leq 0.003^\circ$ pulse-to-pulse



Third harmonic module AH1 (INFN, Milano)



- 18 December 2015: First *rough* calibration
 - Nominal pulse structure Fill Time: 750 us
 - Flat Top: 650 us
 - Gradient well above nominal 30 MV of VS voltage
 - First quench > 45 MV LCLS-II
36MV/CM
- 10 February 2016 :
 - QL aligned well within the 10% requirement
 - Phases within 15°
- 16 February 2016 : Back on beam
 - Moved to -180° (wrt on-crest), calibration with beam energy



For details on SC modules see D.Reschke's talk on Thursday THYB01 on 'Performance of Superconducting Cavities for the European XFEL'

LCLS-II reqs.(PRD and FRD)

SCRF 3.9 GHz Cryomodule LCLSII-4.1-PR-0097-R2

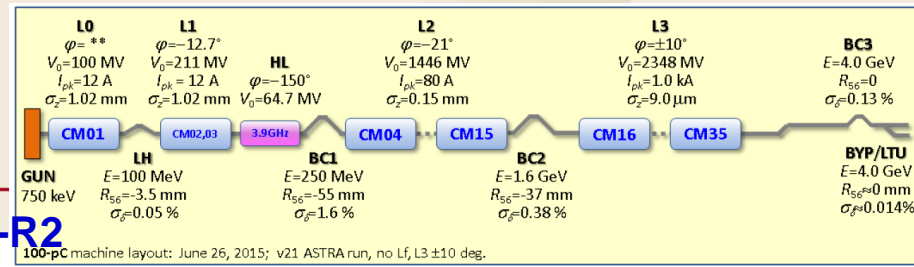


Table 1. Main 3.9 GHz Cryomodule and Cavity Parameters.

	Nominal	Min	Max
Number of CMs	2	-	-
Number of Cavities per CM	8	-	-
Number of Active Cavities	14	-	16
Operating Temperature	2 °K	-	-
Cavity Average Q_0 and Min Value	2.0×10^9	1.5×10^9	-
Average Operating Gradient with 14 Cavities	13.4 MV/m	-	14.9 MV/m
On Crest, 14 Cavity Voltage	64.7 MV	-	72.0 MV
Nominal Beam to RF Phase	-150°	-90°	-180°
Active Cavity Length (L)	0.346 m	-	-
Cavity R/Q	750 Ω	-	-
Fundamental Mode Coupler Q_{ext} (Fixed)	2.7×10^7	-	-

Table 2. Alignment Tolerances for the 3.9 GHz Cryomodules

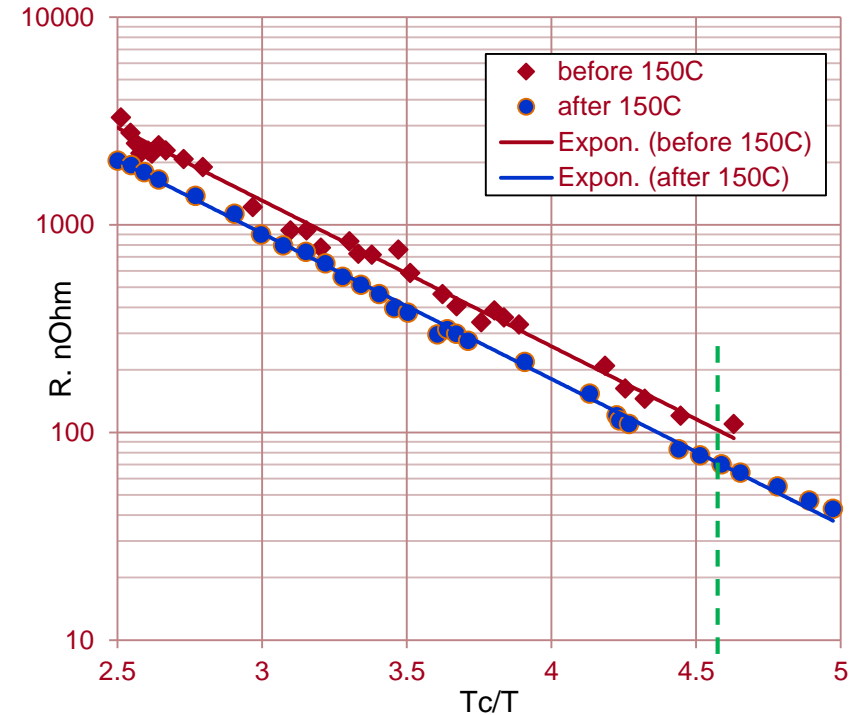
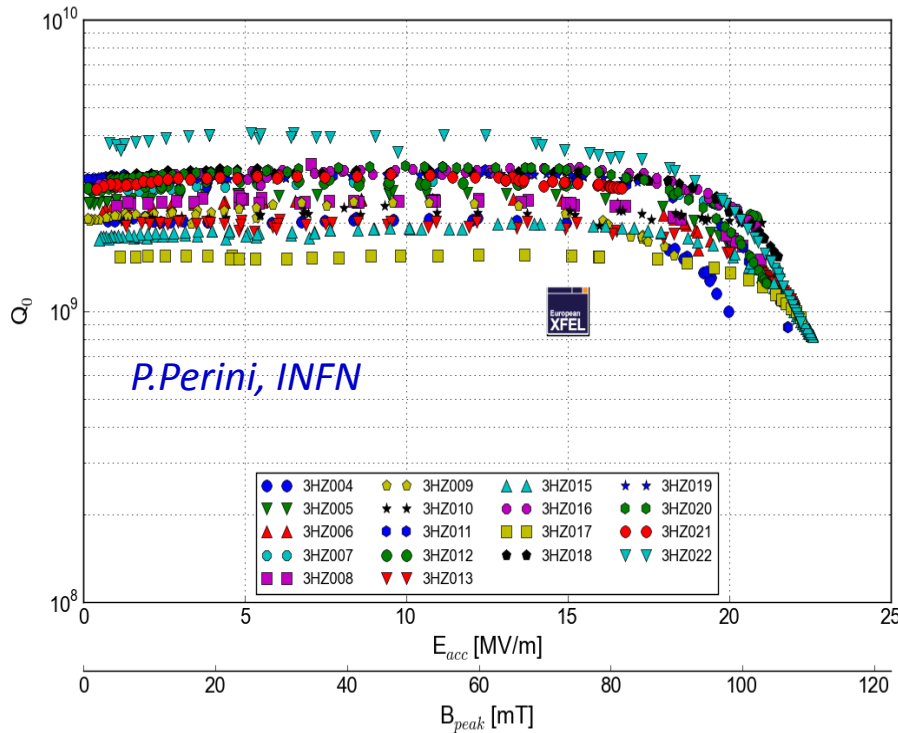
Misalignment	RMS error	unit
Cavity X,Y misalignments w.r.t. CM	0.5	mm
Cryomodule X,Y misalignments w.r.t. Linac	0.3	mm
Cavity Z misalignments w.r.t. CM	2	mm
Cryomodule Z misalignments w.r.t. Linac	2	mm
Cavity tilt misalignments	0.5	mrad
Cryomodule tilt misalignments	0.1	mrad
Cavity roll misalignments	10	mrad
Cryomodule roll	2	mrad

Table 3. Tuning/stability requirements

Parameter	Nominal	Min	Max	Units
Coarse (slow) tuner range	750			kHz
Fine (fast) tuner range	~1			kHz
HOM damped Q value (monopole and dipole)	$\leq 10^6$			-
Lorentz detuning	≤ 0.6			Hz/(MV/m) ²
Peak detune (with piezo tuner control)	30			Hz
Required cavity field amplitude stability [†]	0.01			% (rms)
Required cavity field phase stability [†]	0.01			deg (rms)

- Two CMs; 8 cavity / each
- 9 Cu plated bellows
- Coupler orientation as per XFEL
- ~150 W heat load/cryomodule (2K)
- BPM at downstream end (1.3GHz type)
- No magnet

Cavity gradient and Q0 requirements (recent data from XFEL cavity production)



Recent XFEL production cavities (INFN-Zenon);

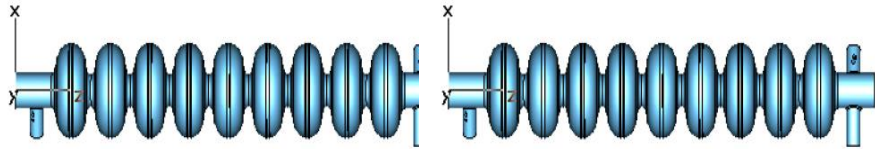
- At 2K the all cavities have Q_0 in range $\sim(2-3) \cdot 10^9$ (except 2)
- No field slope up-to ~ 17 MV/m; Quench at 20-23 MV/m, VTS
- No Q degradation after welding to HV

Risk: LCLS-II cavity (cw) requirements more stringent than XFEL (pulse) !!!

➔ Require Prototyping and Testing

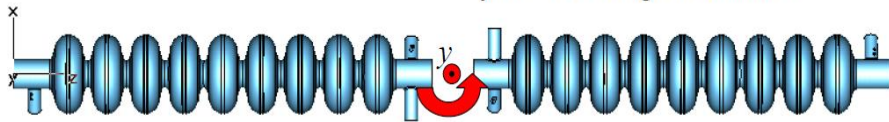
Effect of large field asymmetry and cavity orientation

3.9 GHz Cryomodule Options

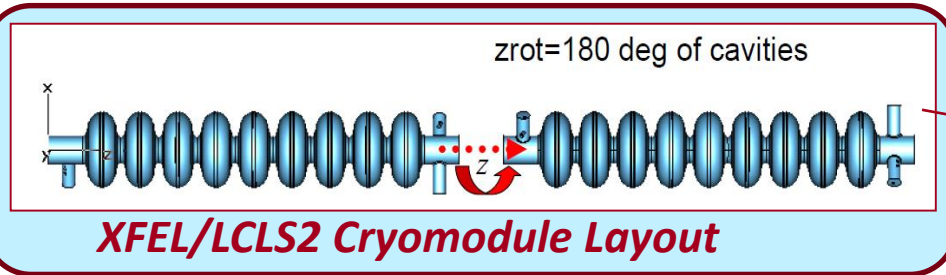


1.3GHz like Cryomodule Layout:

yrot=180 deg of cavities



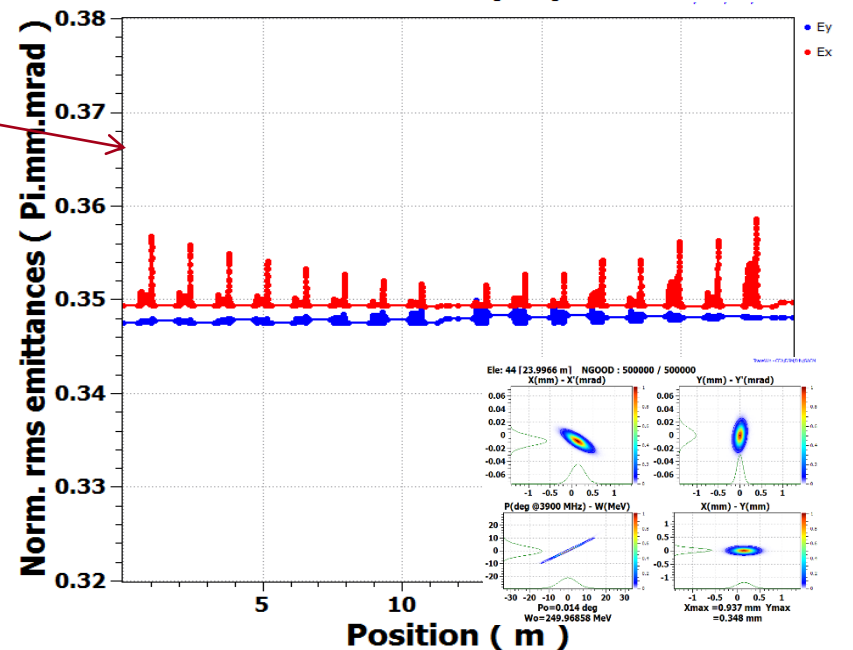
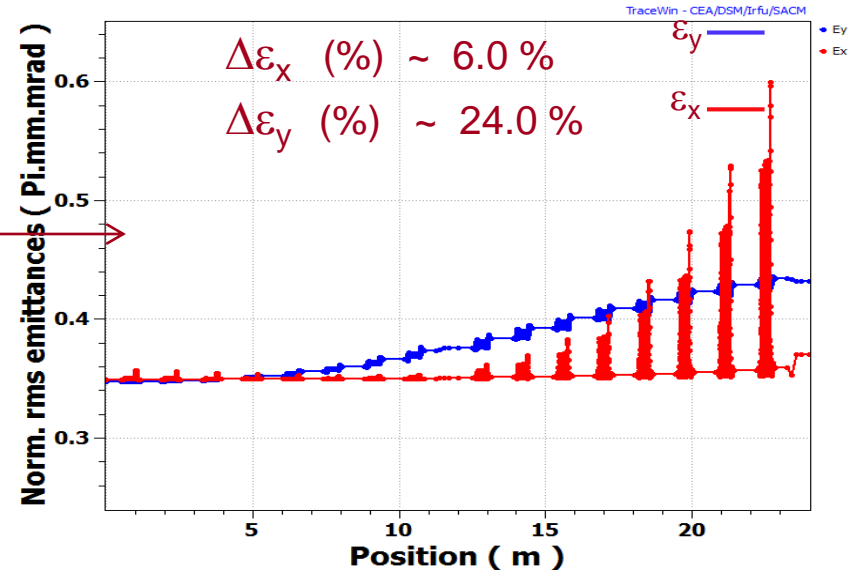
FLASH-like Cryomodule Layout:



XFEL/LCLS2 Cryomodule Layout

	1.3GHz-like	XFEL
$\Delta\varepsilon_x$ (%)	6.0	0.09
$\Delta\varepsilon_y$ (%)	24.4	0.15

Emittance growth in 3.9 GHz system



Cavity/coupler design issues and proposed modifications for LCLS-II CW operation

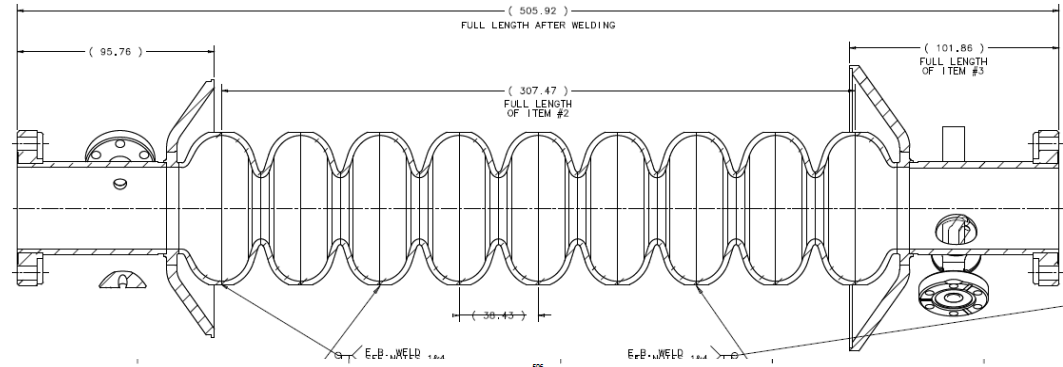
- Cavity, bellows and Helium vessel
- HOM coupler
- Power Coupler
- Blade-Tuner with piezo

Table 1 Parameters of operating mode of the 3.9 GHz cavity

Operating Mode Parameters	XFEL	LCLS-II
Frequency, [GHz]	3.9	3.9
Stored Energy, [J]	1	1
R/Q, [Ω]	746	751
Effective Length, [m]	0.346	0.346
Maximum Electric Field on Axis, [MV/m]	25.4	25.3
Accelerating Gradient, [MV/m]	12.36	12.40
Normalized Surface Electric Field	2.25	2.24
Normalized Surface Magnetic Field, [mT/MV/m]	4.90	4.88

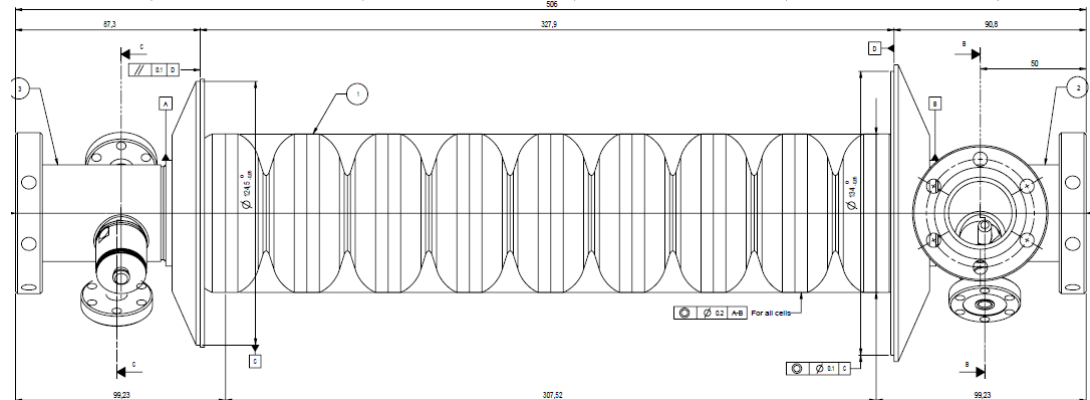
Cavity drawings: FLASH → XFEL → LCLS-II

FNAL/FLASH design



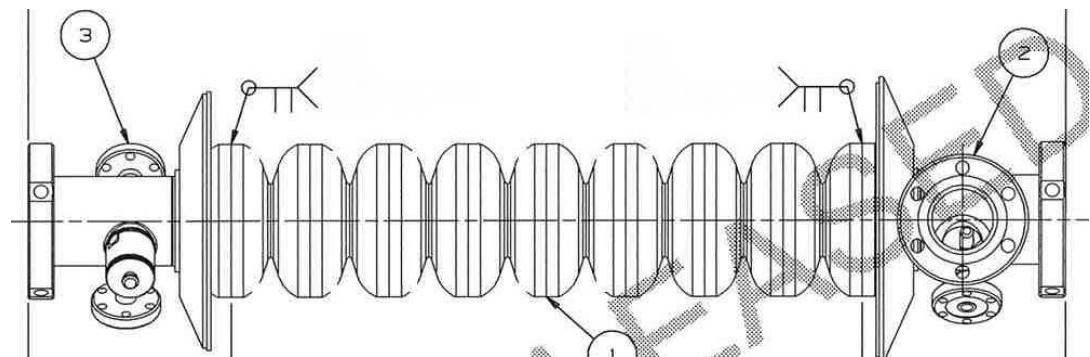
INFN/Zenon
modification

(starting point for LCLS2)



LCLS-II:

Additional modifications to
meet requirements.



LCLS-II 3.9 GHz cavity design

- INFN = modified FNAL design of the cavity for XFEL project. Modifications are done to simplify/improve production (Zenon) and tuning. Drawings and 3D models are available (thanks INFN team)
- CW operation in LCLS-II is more severe regime for the cavity. Some minor modifications are needed to reduce risks and eliminate tuning and heating problems.

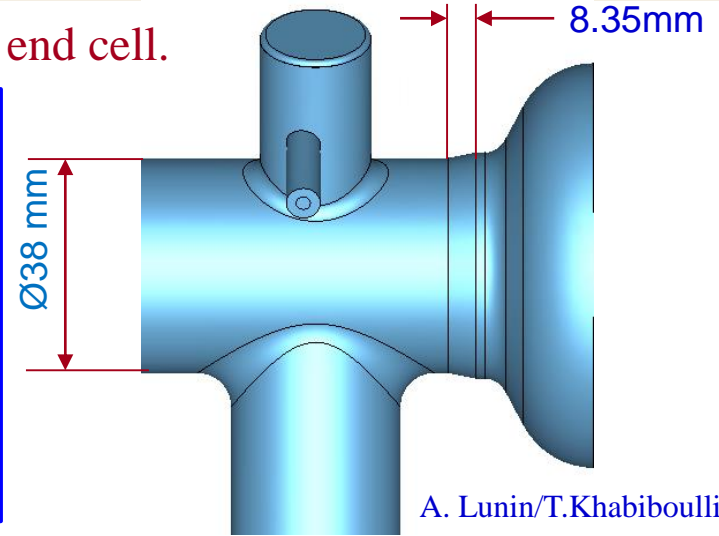
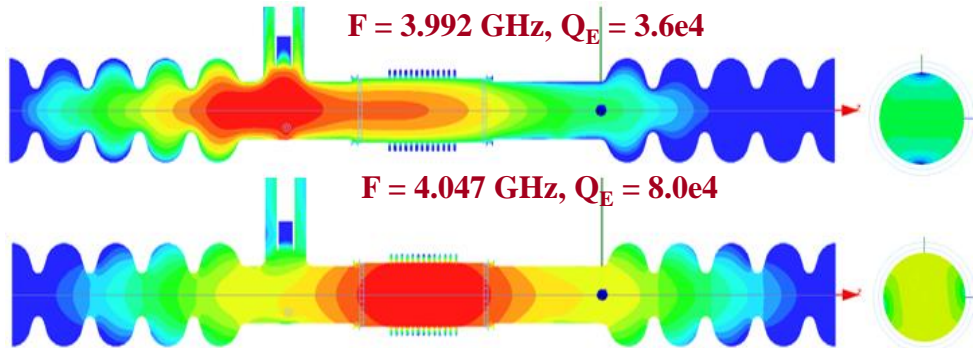
Proposed modifications in cavity RF design.

- **Issue #1:** Frequency of lowest dipole mode trapped in coupler end of the cavity is too close to operating mode frequency, 3.9 GHz. As a result the tuning of notch frequency is difficult and 3.9 GHz frequency power leak is significant.
Solution: Move away frequency of this mode
Modification: Reduce beam pipe and bellow diameter from 40 to 38mm.
- **Issue #2 :** Overheating of the HOM antenna (quench $\sim 20\text{MV/m}$ at cw/VTS)
Modification: Increase length of bump
- *Issue: Heating of bellow between cavities*
Modification: reduce bellow ID from 42 to 38mm

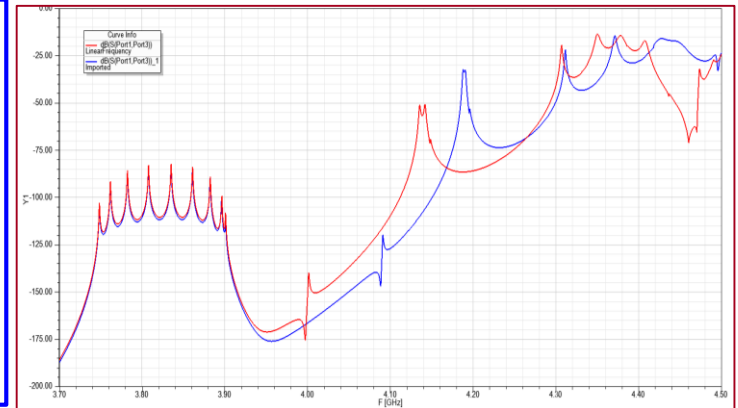
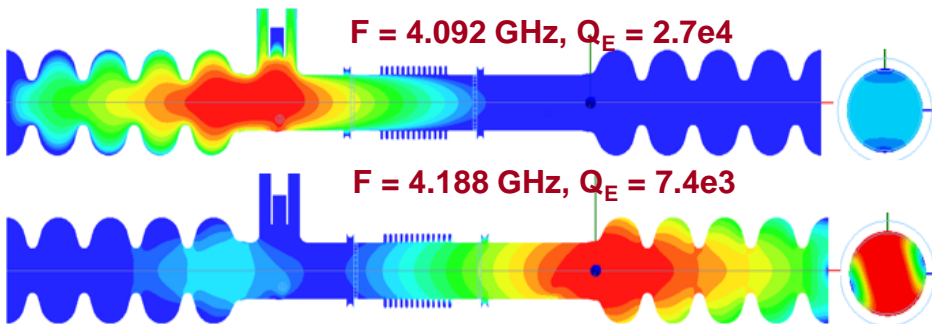
Reduce beam pipe diameter from 40mm to 38mm.

- No modification of cavity cells.
- Add small conical transition between beam pipe and end cell.

FLASH: Lowest Dipole HOMs. Beam Pipe $\text{\O} 40 \text{ mm}$ and Bellows $\text{\O} 42 \text{ mm}$.



LCLS2: Lowest Dipole HOMs. Beam Pipe $\text{\O} 38 \text{ mm}$ and Bellows $\text{\O} 38 \text{ mm}$.



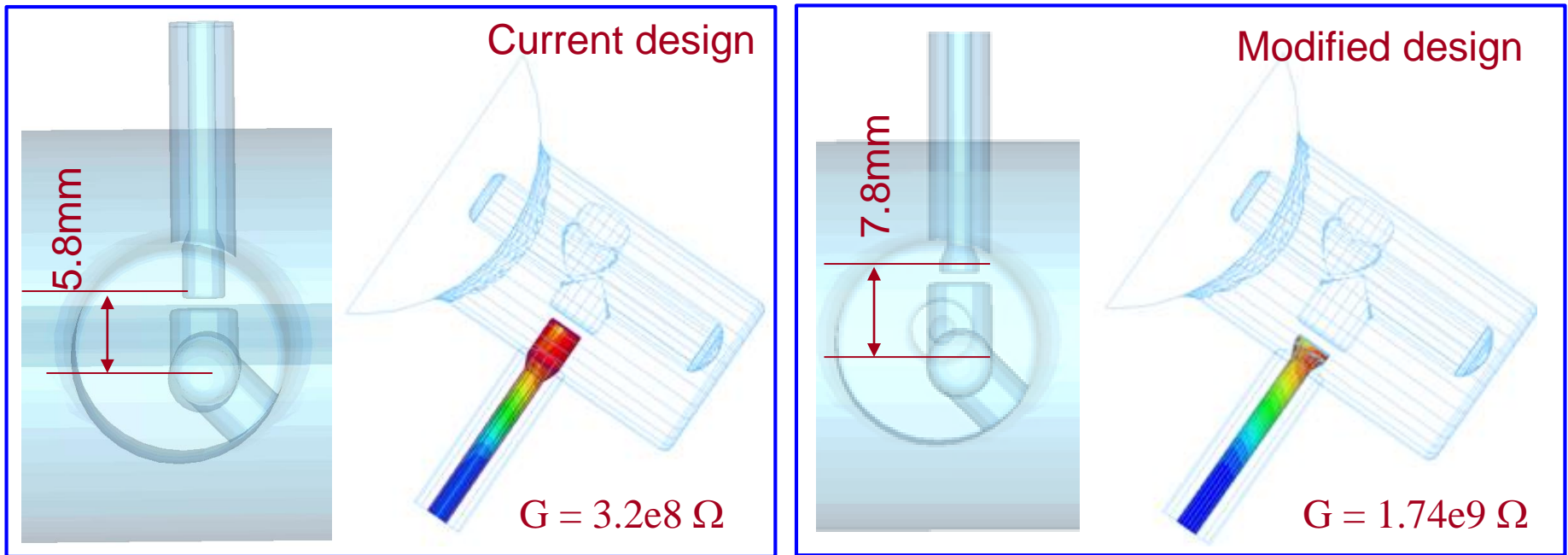
In current design lowest mode is closer (min $\sim 10\text{-}20 \text{ MHz}$ vs. 100MHz in simul.) to operat. mode
Lowest dipole mode frequency shifted by **100 MHz** up away from operating mode frequency.

Modification of HOM coupler

- Reduce penetration of antenna inside HOM to reduce heating → F-part modification
- Increase wall thickness on the top of HOM can to prevent cracks and vacuum leak
- To modify length of HOM feedthrough
(choice of feedthrough design: Fermilab vs. XFEL)

HOM F-part modification to reduce antenna heating

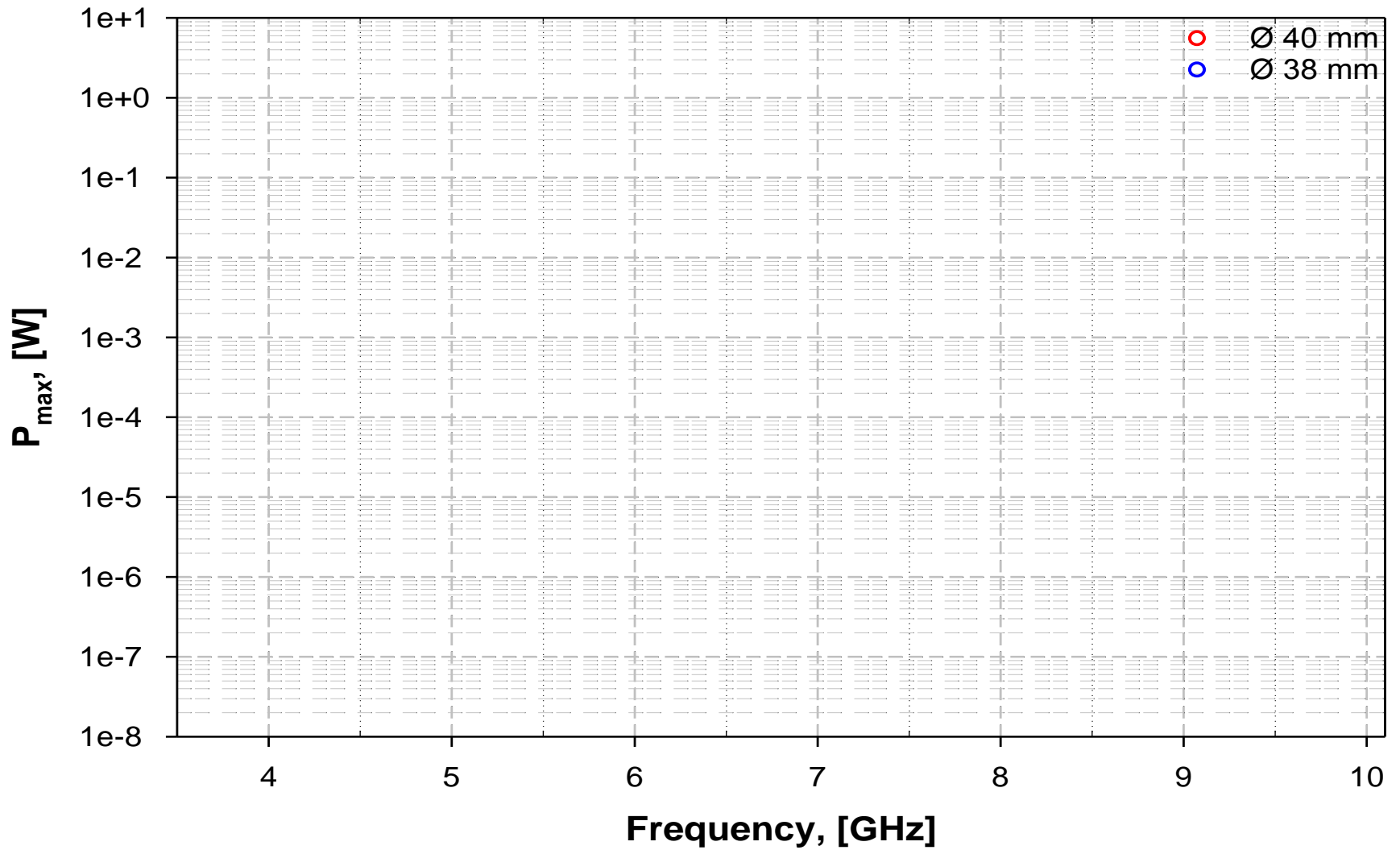
Reduce penetration to beam pipe. Increase length of bump in F-part



A. Lunin/khabibouline

- **Current design HOM antenna quenches at ~ 20 MV/m in VTS. Expected that quench limit will even lower in CW regime at HTS and CM.**
- **RF power dissipation on HOM antenna reduced by factor of 5.4 after modification**

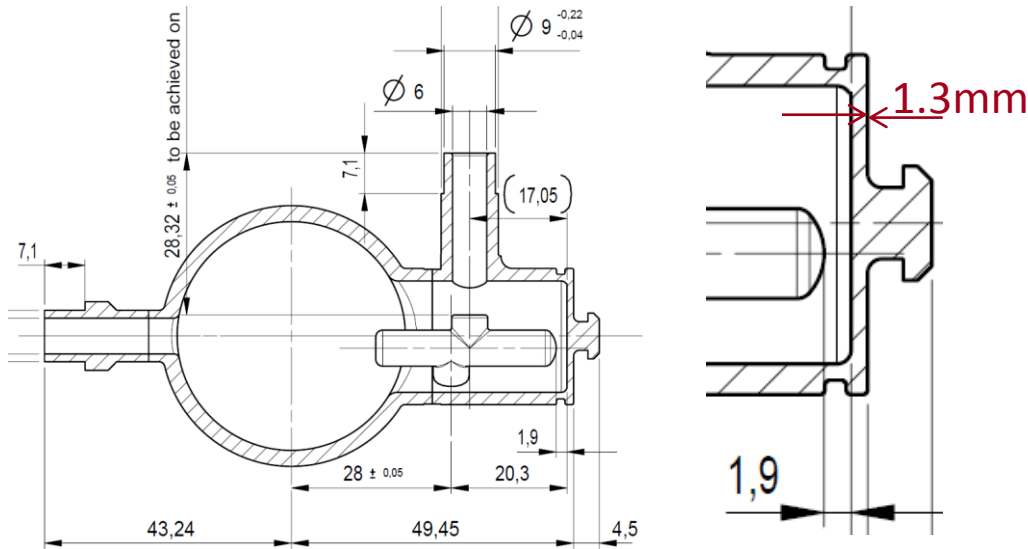
HOMs Resonant Losses in the 3.9GHz LCLS-II cavity (run #1)



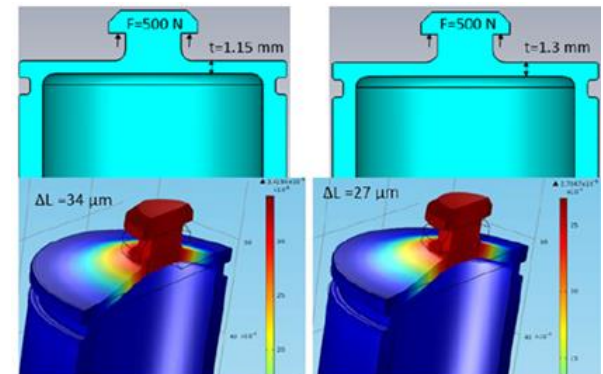
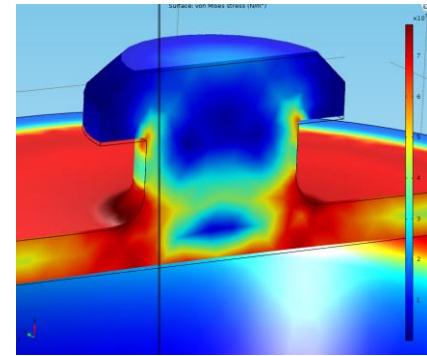
HOM can thickness increase from 1.0 mm to 1.3 mm.

Thickness of hat is a concern:

- Was broken when $h=1\text{mm}$ (FLASH).
- XFEL design has thickness of 1.15 mm \rightarrow one prototype cavity has a leak.
- **Proposal to have 1.3mm.**

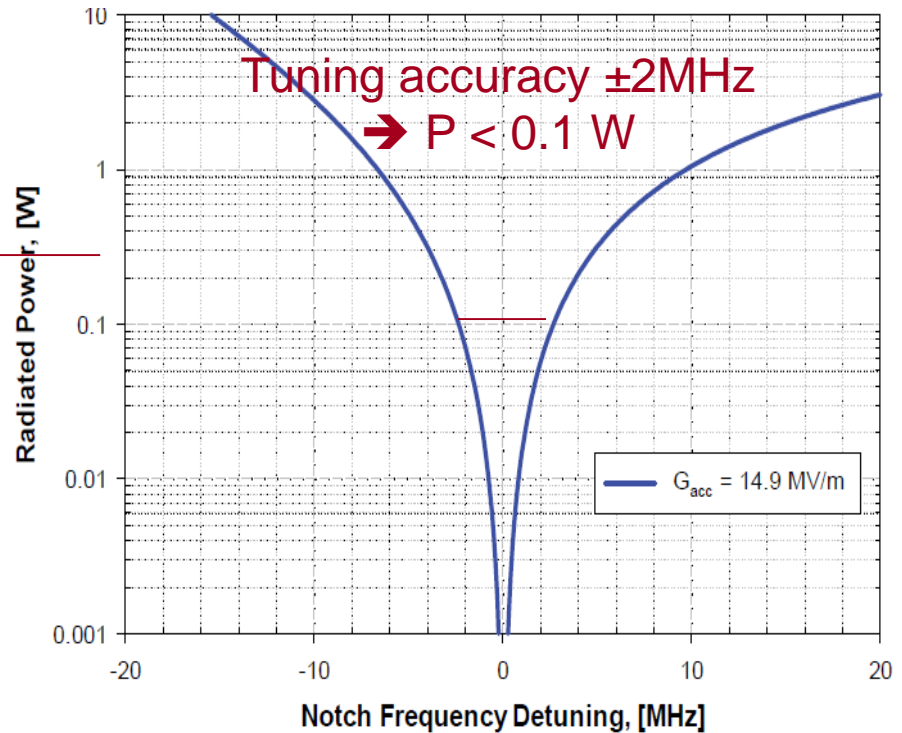
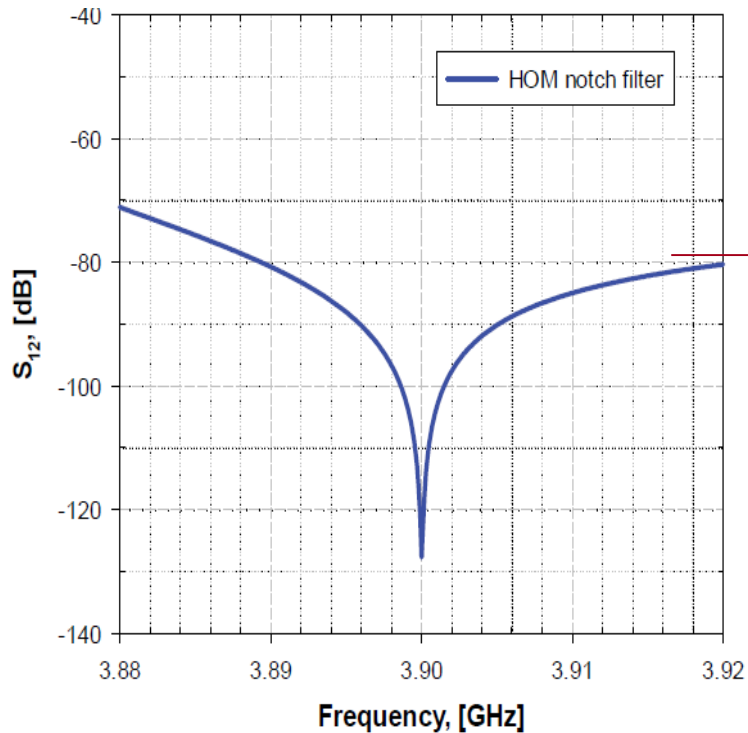


Knob pulled up by 0.1 mm



Conclusion: 1.3mm is acceptable thickness of can wall

Notch filter tuning requirements

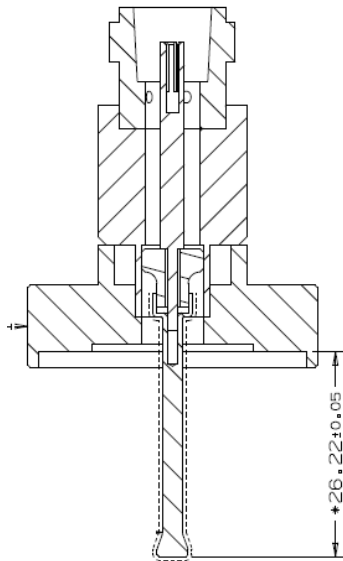


Passband of the 3.9 GHz notch filter (left) and corresponding power radiated through HOM coupler at nominal accelerating gradient (right)

For 1.3 GHz HOM accuracy for notch filter frequency ~ 0.5 MHz

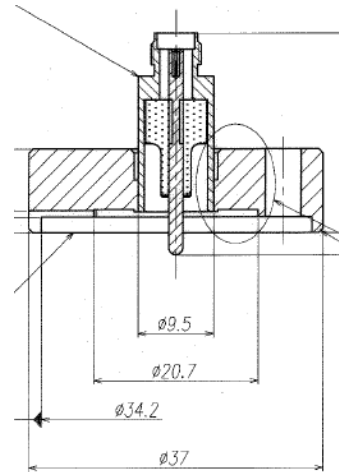
HOM and pick-up feedthrough:

XFEL design (used for 1.3GHz and 3.9 GHz)



Antennas are modified for 3.9 GHz

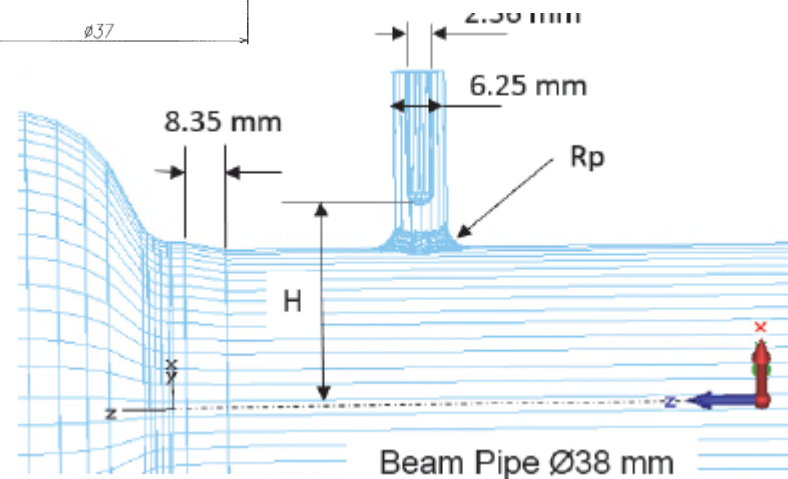
Field probe for 3.9 GHz (modified 1.3GHz design)



All feedthroughs are ordered in Kyocera for 24 cavities

$$Q_{\text{ext}} = 7.5 \times 10^{10}$$

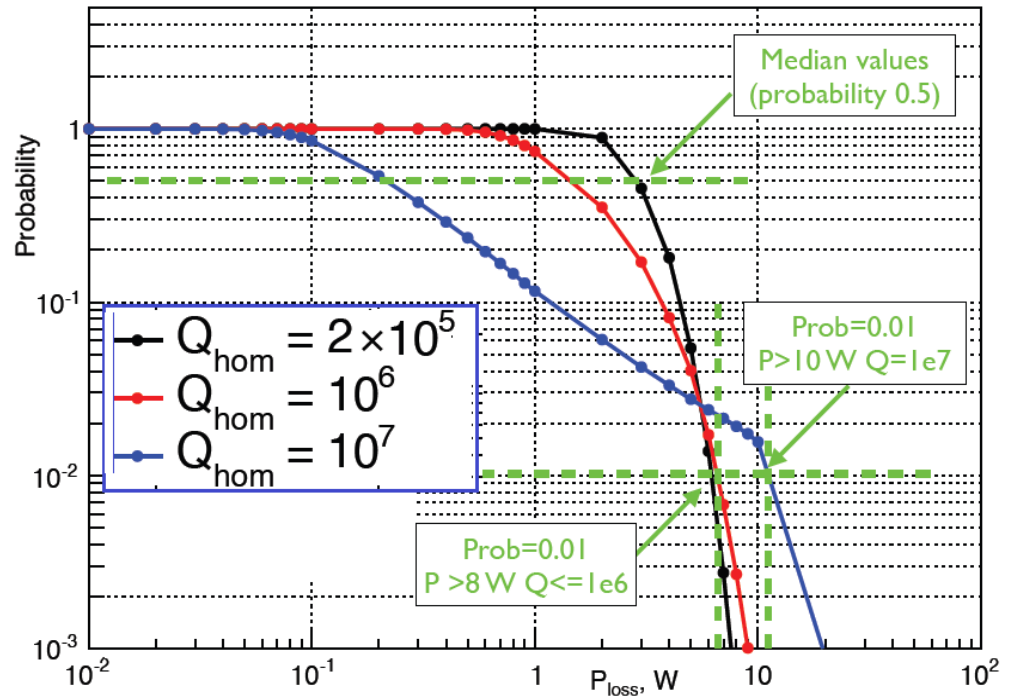
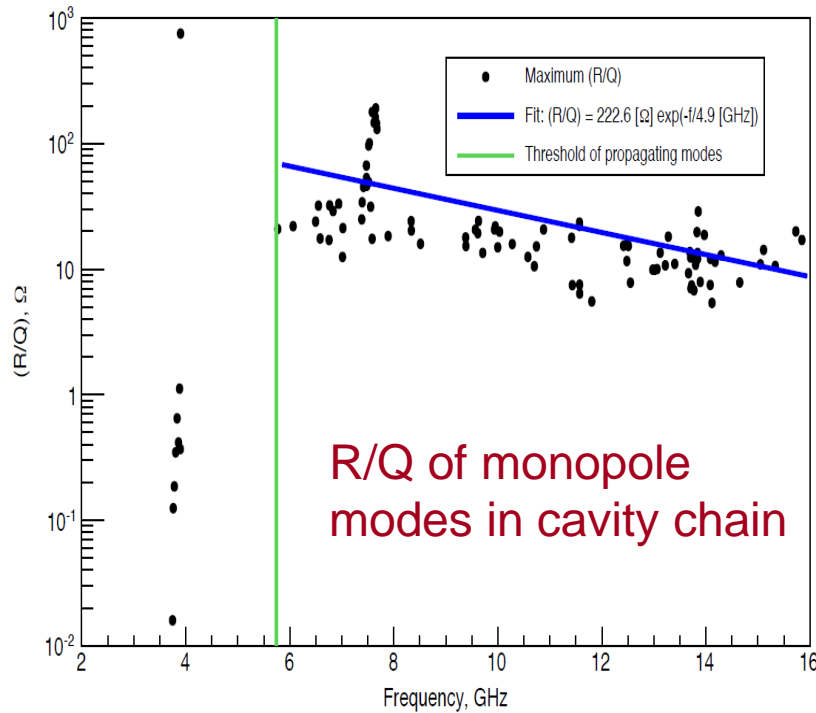
Pullout radius, (Rp)	1 mm	3 mm	6 mm
Ant. Offset, (H)	21.9	22.4	23.4



3.9 GHz: Power removed by HOM coupler

- Median $P < 3 \text{ W}$ ($Q=2e5$)
- Prob. 10^{-2} (in 1/100 cavities) to have $P > 10 \text{ W}$ ($Q=1e7$)

A. Sukhanov

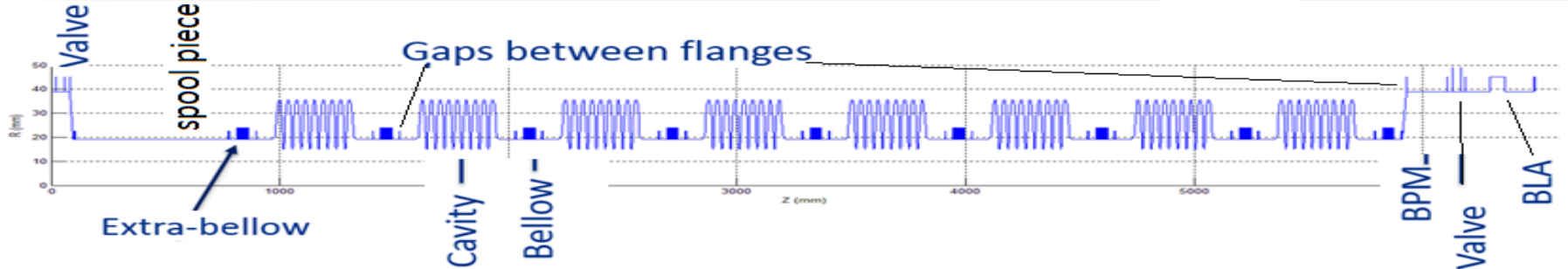


- Simulation model includes copper plated bellows between cavities
- HOM frequencies have random distribution $\sim 1 \text{ MHz rms}$
- Max values of R/Q for each mode is used (vs. cavity to cavity distance) – overest.
- $Q_{\text{HOM}} < 10^6$ for most dangerous modes ($P_{\text{max}} < 7 \text{ W}$, prob. 10^{-2} per 2 HOMs)

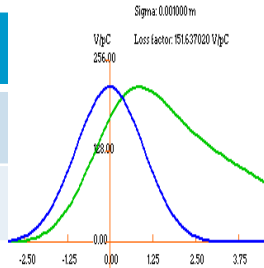
HOM antenna heating issues

- Maximum power flux to HOM coupler up to 4W:
 - ✓ $< 0.5 \text{ W}$ – leakage from operating mode
 - ✓ Max power flux to 2K is 0.1W (from power dissipated in cable)
- Part of this will be dissipated in cable (0.6dB/m) and will heat HOM antenna.
- Heat removal from feedthrough (2K) and from the cable intercepts (5K and 50K) is essential part of design.
- Choice of cable and specs is part of current activity. Use the same cables as in 1.3GHz CM, but $\sim 1\text{m}$ shorter.

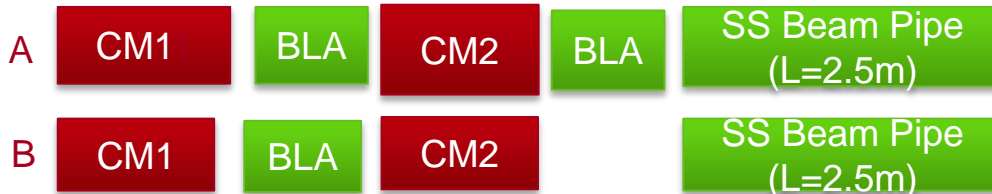
Beamline components heating: wakes



Bunch length (sigma)	1mm
8x (Cavities + bellow)	135.5 V/pC
CM (8cav/9bellow/gaps)	151.64 V/pC



Wake power (300μA; σ=1mm) is **13.65 W** per CM, and only **9.5 W** above beam pipe cut-off frequency



Components in 2 CM's	Power Deposition, [W]		
	A (baseline)	B	
	No HOM, PC	HOM PC	HOM PC
BLA (1 or 2)	16.2	13.5	10.5
SS tube 2.5m	1.65	1.4	2.2
Bellows (17)	0.36	0.3	0.4
Gate Valve (4)	0.6	0.45	0.7
Spool (2)	0.02	0.02	0.03
HOMC (32)	0	0.5	0.75
FPC (16)	0	2.7	4.1

Total power in 2 CMs ~19 W

Heating of bellows from operating mode RF

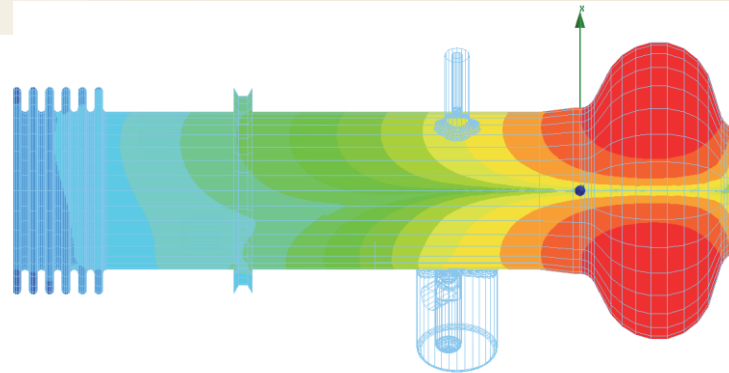
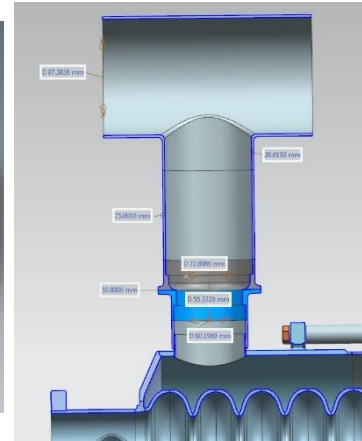
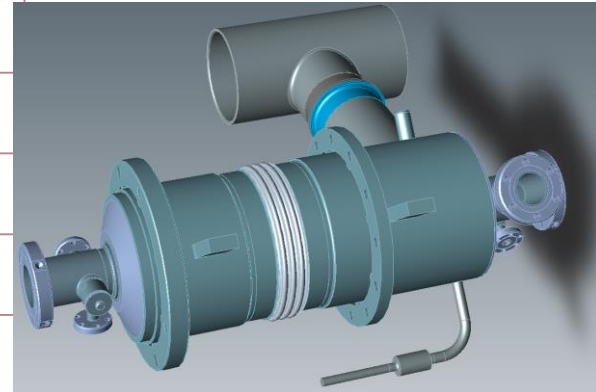
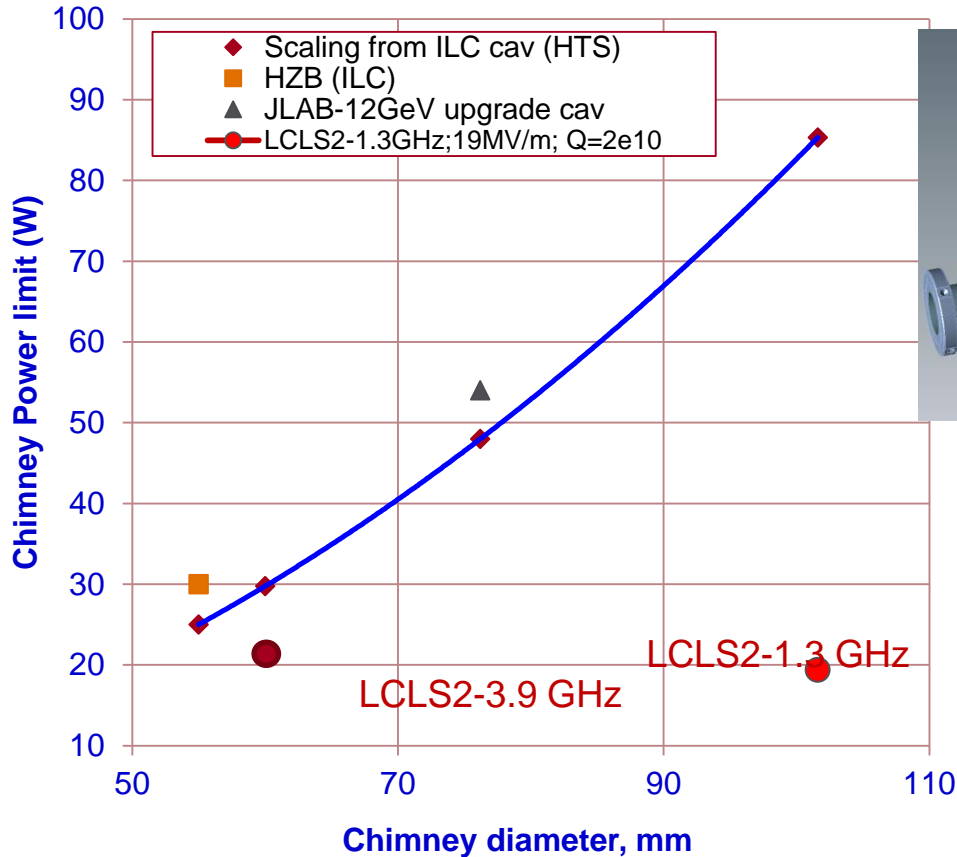


Table 2 Operating mode RF losses in the End Group at 14.9 MV/m gradient

End Group Component	G-Factor	RF Loss, [mW]	
		Copper (RRR=15)	Stainless Steel (316LN)
Bellows Body (Upstream)	2.1×10^{11}	0.9	18
Bellows Body (Downstream)	1.4×10^{11}	1.4	28
Bellows Flange (Upstream)	9.2×10^{11}	0.2	5
Bellows Flange (Downstream)	5.6×10^{11}	0.3	7
HOM antenna (XFEL)	3.2×10^8	-	-
HOM antenna (LCLS-II)	1.7×10^9	-	-

Chimney Power Limit



$$P = \frac{(E_{acc} \cdot L)^2}{(R/Q) \cdot Q_0} \quad - \text{ Cryoload at 2K}$$

	Nominal parameters	Max in CM	Max power (VTS/HTS)
E_{acc} (MV/m)	13.4	14.9	16.4 (+10%)
Q_0	2.e9	2.e9	1.5e9
P/cav (W)	14.3	17.7	28.6

Avg power per cavity in CM

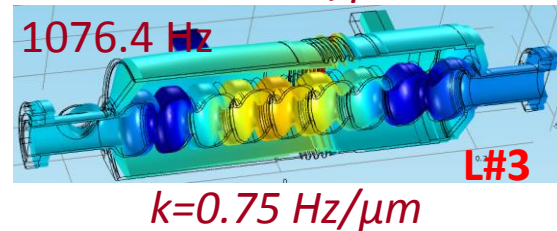
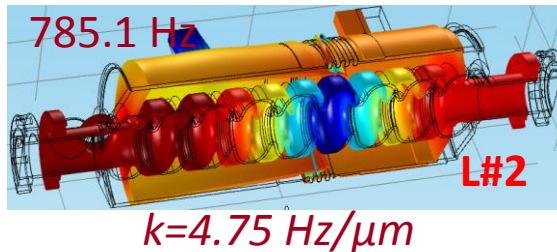
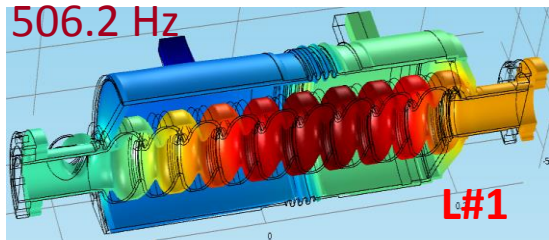
Max power in individual cavity

Chimney the heat load limit is at least 30 W (ID= 60.2 mm (short) → 73mm (long part))

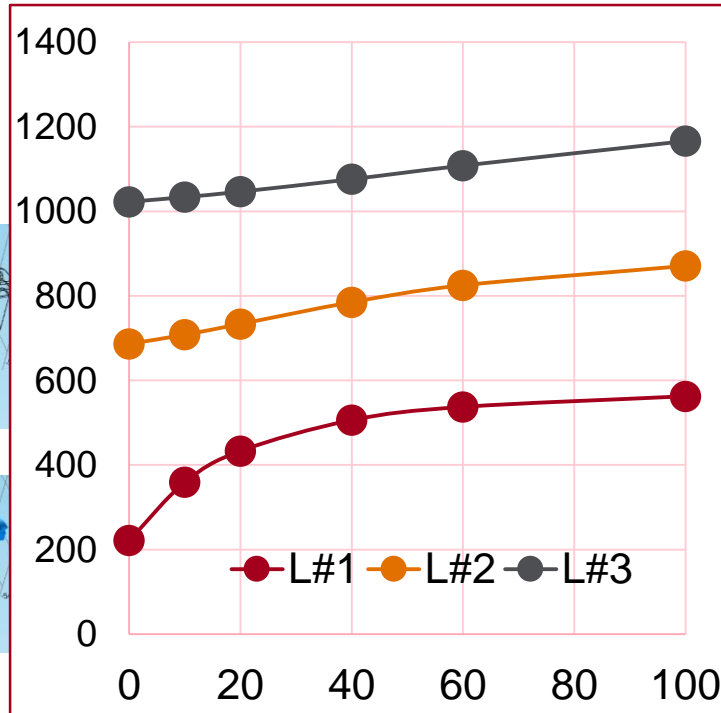
Cavity Mechanical Resonances

(Stiffness of the Tuner = 40 kN/mm)

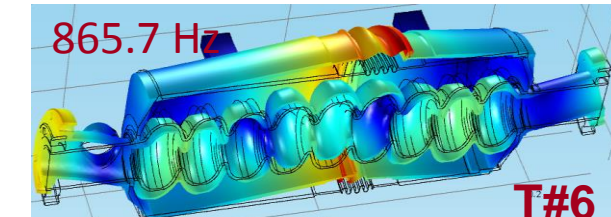
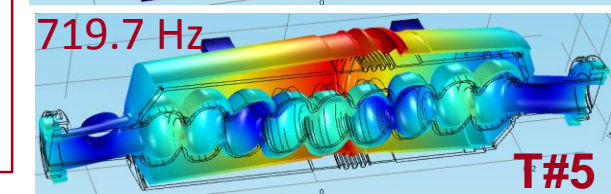
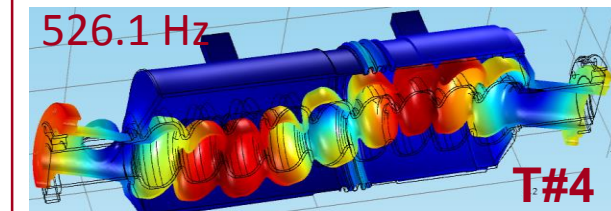
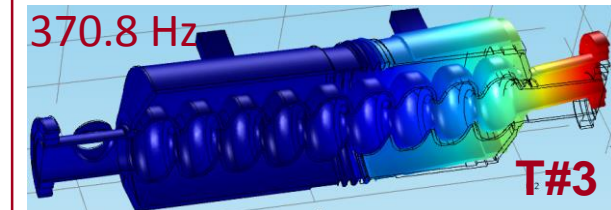
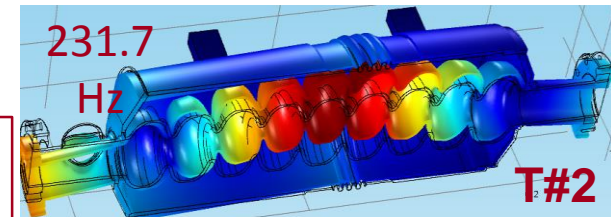
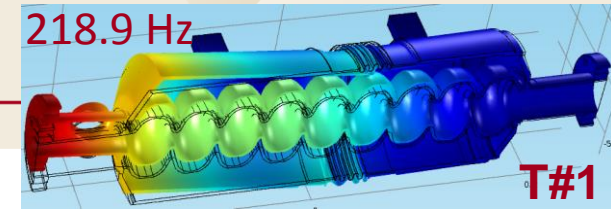
Longitudinal modes



Frequencies (Hz) of Longitudinal modes L#1-L#3 vs. Stiffness of the Tuner (kN/mm)



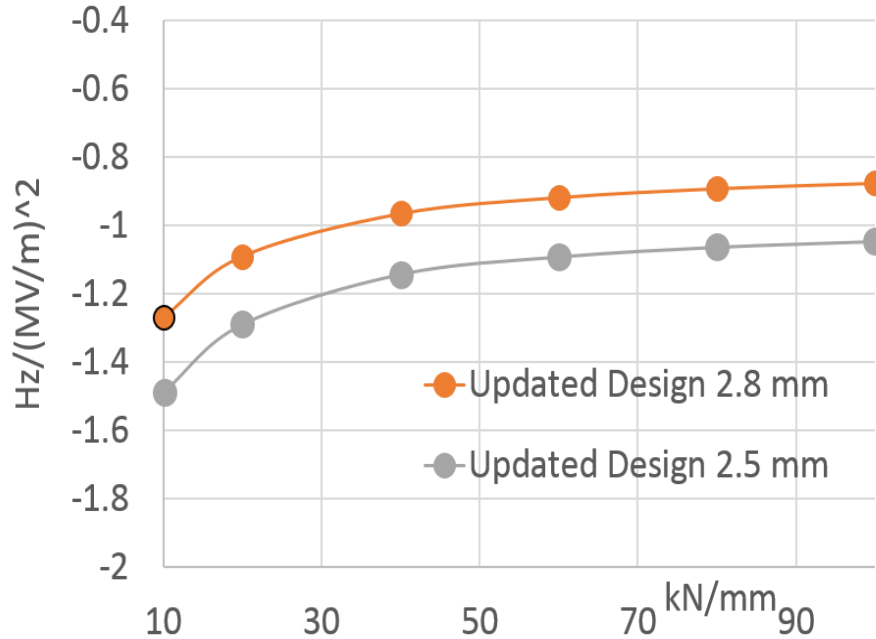
Transverse modes



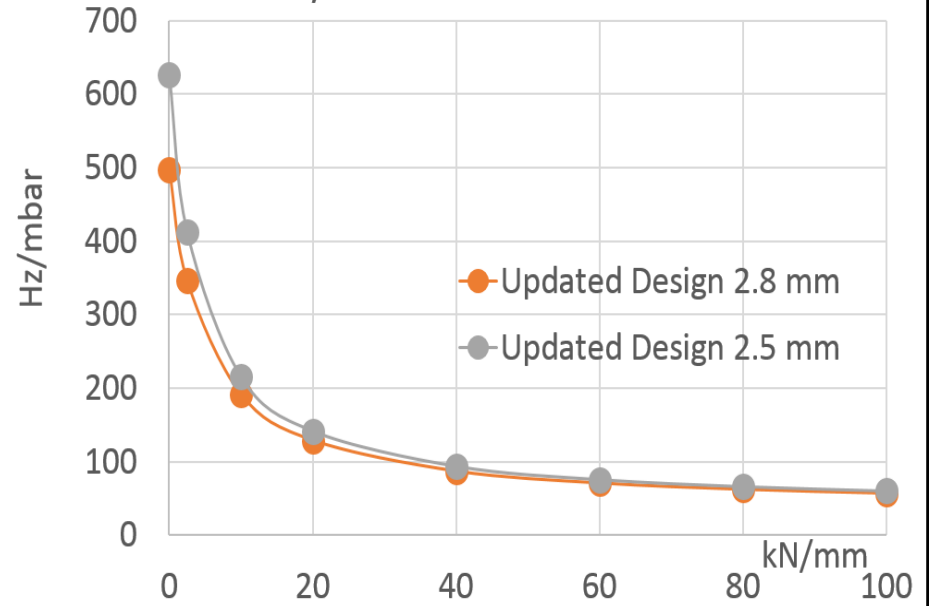
Dressed Cavity LFD and dF/dP

I. Gonin

LFD vs. Tuner Stiffness



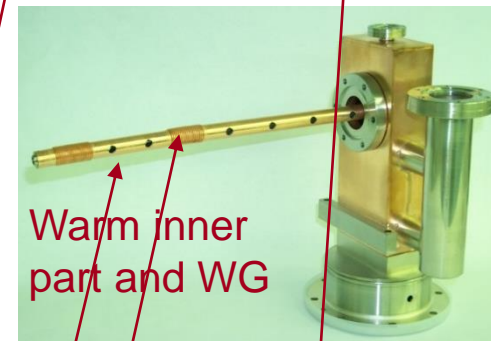
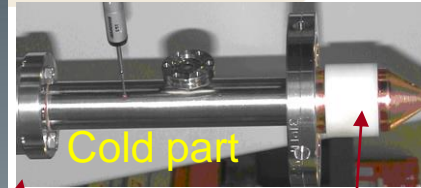
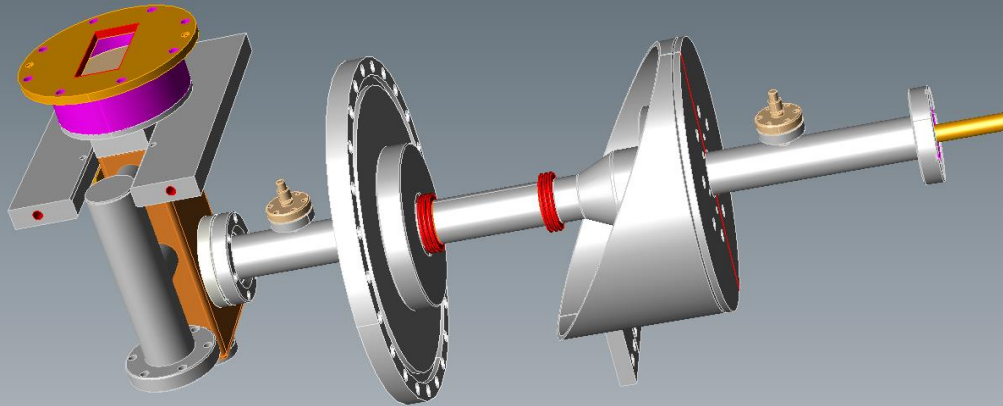
dF/dP vs. Tuner Stiffness



Modification of 3.9 GHz power coupler for LCLS-II CW operation

SLAC

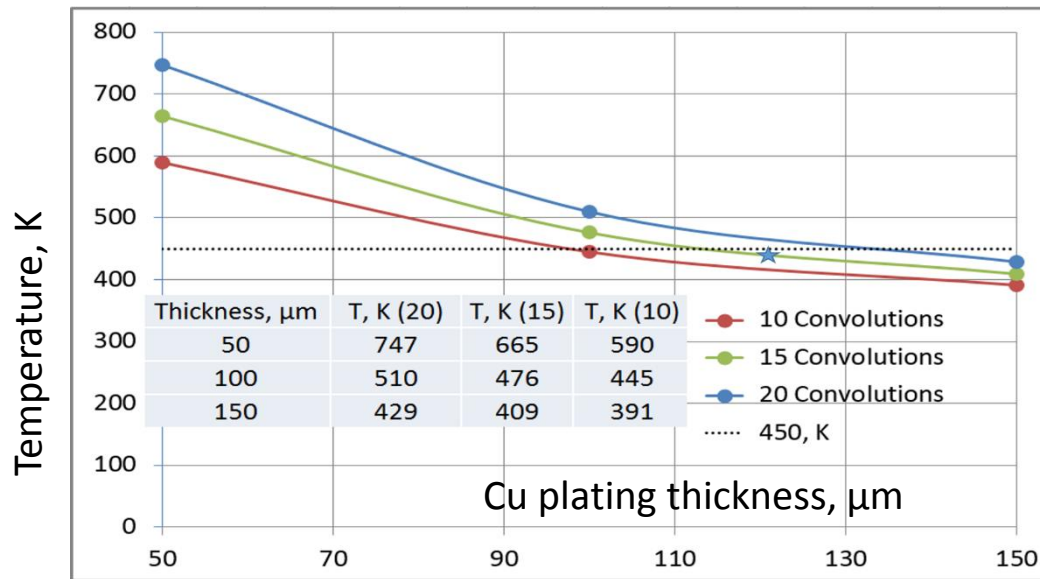
Original FNAL design (FLASH & EXFEL)



- Coupler was designed for pulse operation ($P=50\text{kW}$, $DF=2\%$).
- LCLS-II requirements: $P_{\text{max}}=2\text{kW}$ cw; quasi – TW regime:
 - W/o modification inner conductor of warm part will be overheated up to 1000 K.
- Proposed modifications:
 - Shorter antenna ($QL\sim 2.7e7$ vs. $1.5e6$)
 - Increase thickness of copper plating on inner conductor from $30\ \mu\text{m}$ to $120\ \mu\text{m}$
 - Reduce length of 2 inner bellows in inner conductor from 20 to 15 convolutions.
 - Increase thickness of ceramics in cold window to move parasitic mode away.

COUPLER THERMAL ANALYSIS

For solving the inner conductor overheating problem we propose to reduce the length of two inner bellows from 20 to 15 convolutions and to increase the thickness of a copper plating on the inner conductor from 30 to 120 microns.

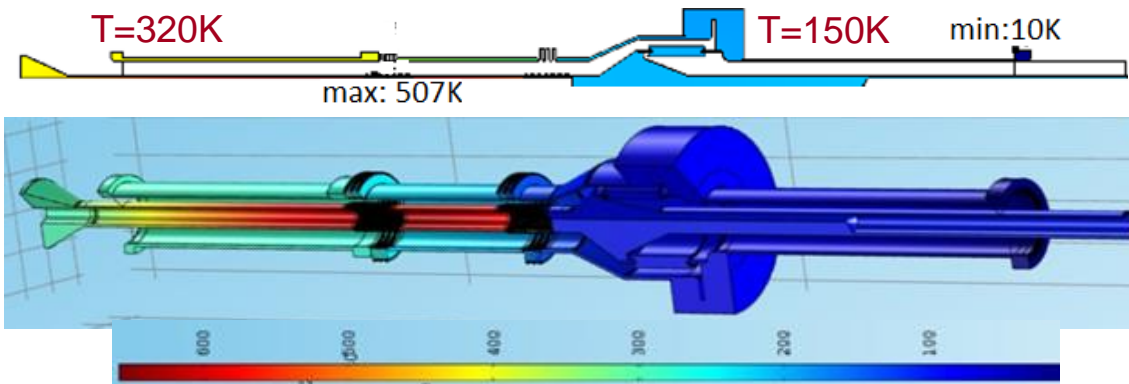


Losses (W) at 5K and 50K

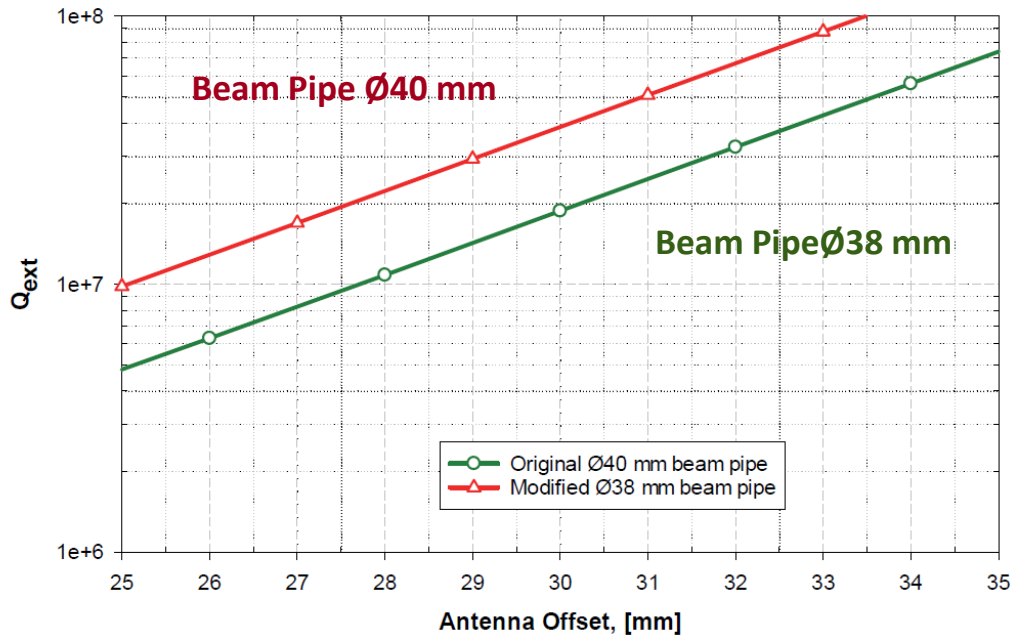
SS Inner Conductor	T_{max} K	Losses @50K	Losses @5K
30 μm plating	1000	9.2	0.8
100 μm plating	507	9.3	0.8
150 μm plating	427	9.4	0.8

Assumptions

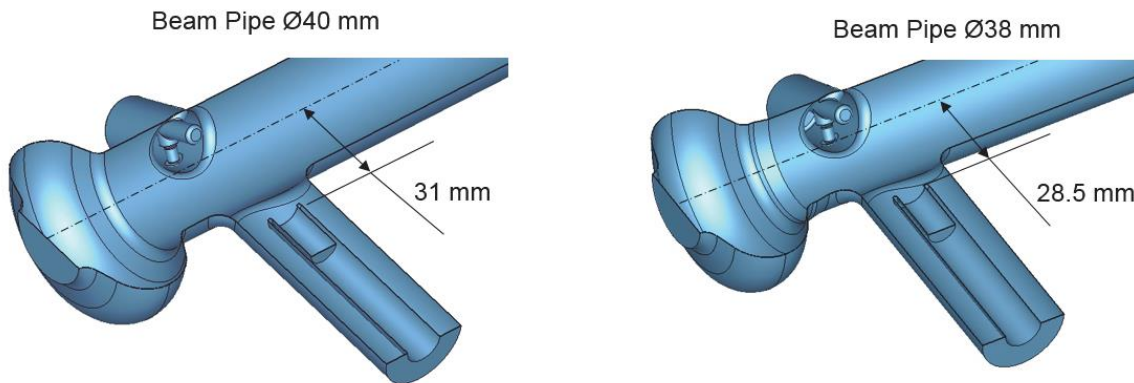
- $P_{\text{in}}=2\text{kW TW}$,
- $10\mu\text{m}$ on outer,
- $\text{RRR}=50$; ASE,
- 10% roughness
- $\epsilon=9.8$, $\tan=3\text{e-}4$,



Main coupler antenna configuration

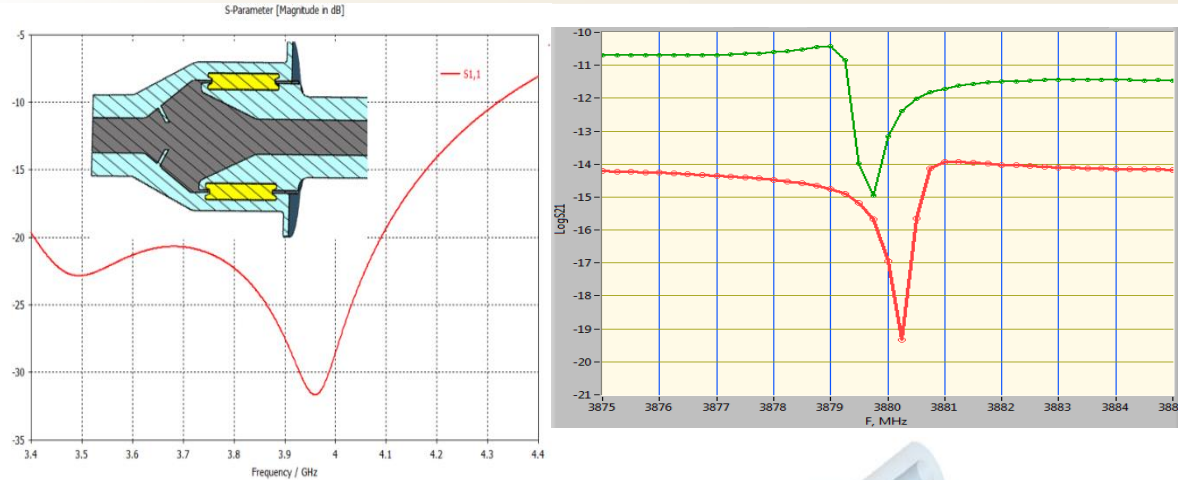


A. Lunin

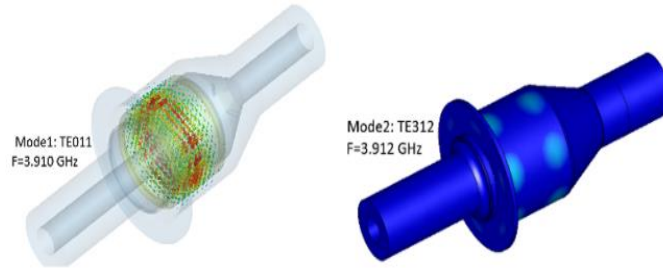
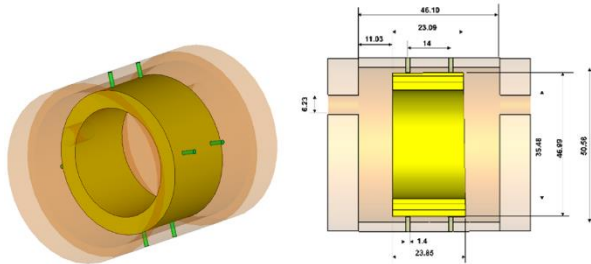


Nominal power coupler antenna positions in the 3.9 GHz cavity for XFEL (left) and LCLS-II (right); $QL=2.5e7$

Trapped modes in cold ceramic window



Trapped mode resonances measured in the 3rd harmonic power coupler (shift -20MHz). Transmission losses more than 3 dB, bandwidth ~ 0.5 MHz.

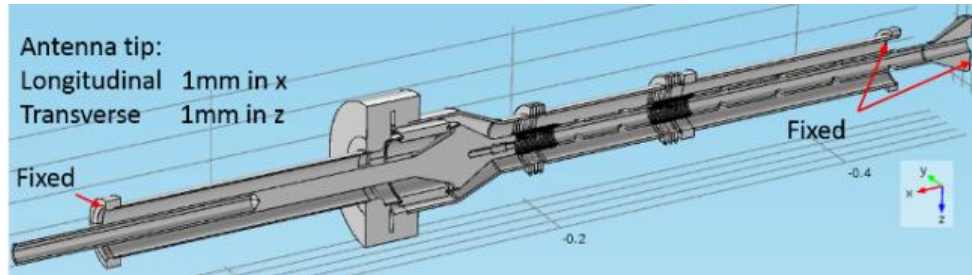


Two nearest trapped modes in the coupler ceramic window (simulations)

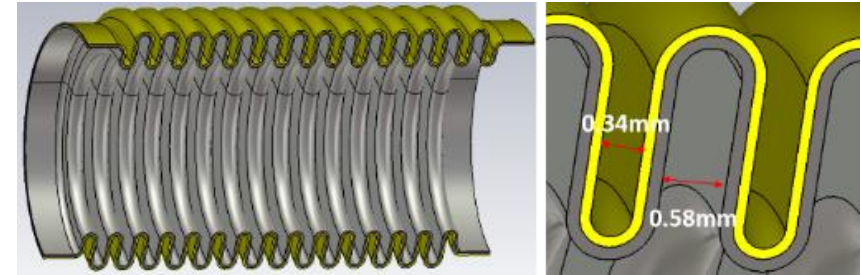
Set-up for ceramic measurement.
 $\epsilon=9.71$; $\tan\delta=3.6E-4$
 (averaged over 5 modes)

The inner and outer diameters of ceramic changed symmetrically by 0.25 mm each, which shifts down by **33 MHz** the frequency of nearest parasitic mode and, thus, secures of **~50 MHz** isolation from the operating mode. (sensitivity of parasitic mode frequencies vs. ceramic radius is ± 65.6 MHz/mm)

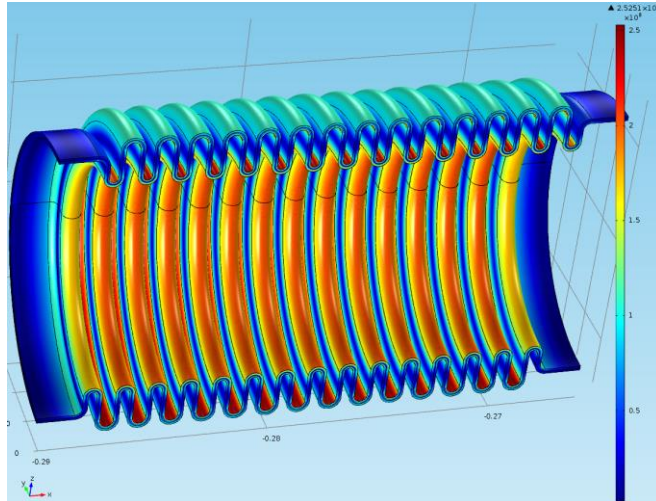
COUPLER MECHANICAL DESIGN



COMSOL solid model and mechanical boundary conditions.



Solid model of 15 convolutions stainless steel bellows with 120 μm copper plating.



Von Mises stresses for 0.5 mm longitudinal deformations of each bellows.

	MPa/mm
Inner conductor, transverse,	38
Outer conductor, transverse,	45
Inner conductor, longitudinal	253
Outer conductor, longitudinal	98

Summary of stresses in 15 convolutions bellows

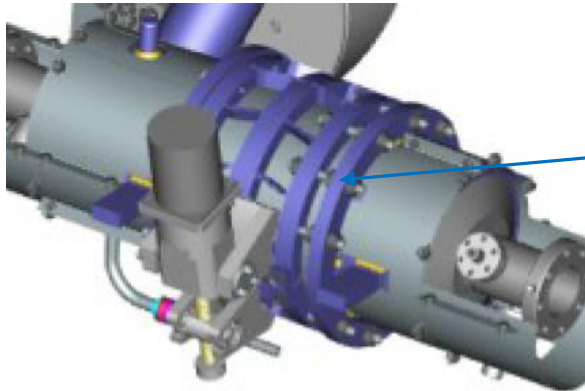
Typically copper bellow endurance limit for infinite cycles is from 83 to 166 MPa or **300 MPa** for a low cycle fatigue strength CPI feedback)

Tuner SUMMARY/STATUS

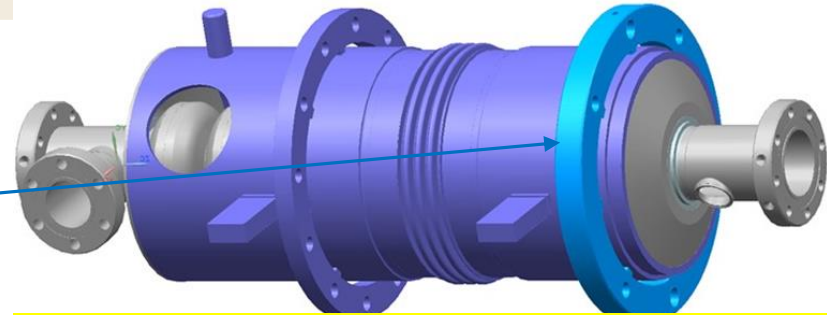
- Use XFEL 3.9GHz slim blade tuner (INFN) with minor modifications to meet LCLS-II requirements.
- Modification introduced:
 - ❖ #1 -adding fine/fast piezo tuner
 - ❖ #2 replacement of the Sanyo/HD actuator on Phytron electromechanical actuator.

Note: Piezo-capsule and Phytron actuator selected for 1.3GHz tuner.
Both active components passed several lifetime and rad. hardness tests

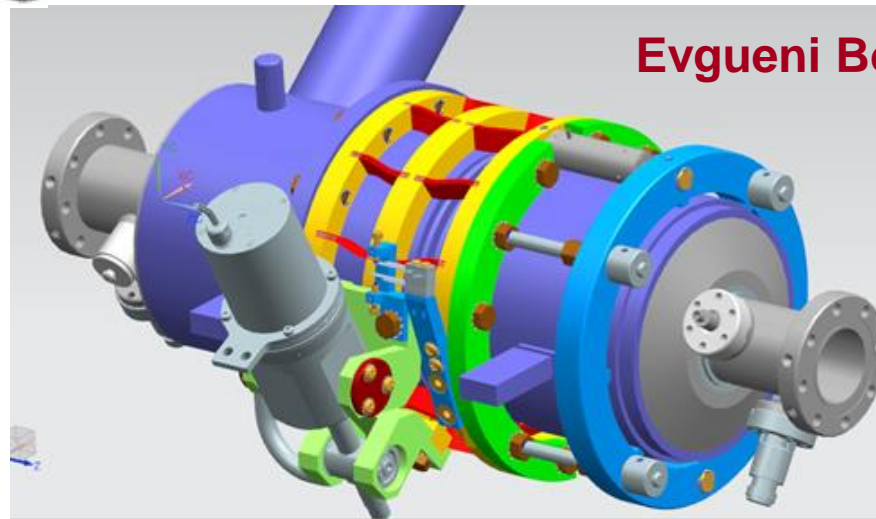
INFN slim blade tuner modifications – adding Fine/Fast (piezo) tuner



INFN (EuXFEL) tuner



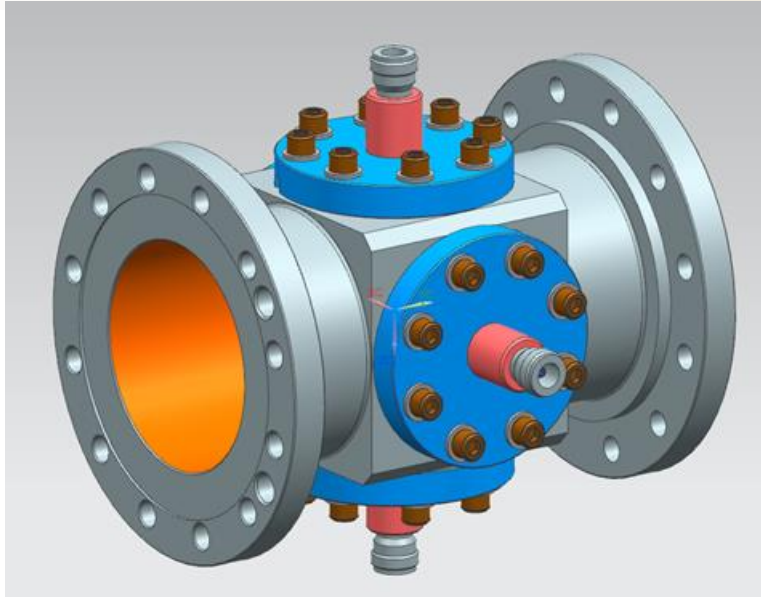
Moved second ring, welded to He Vessel to accommodate 66mm piezo-stacks



Evgueni Borissov

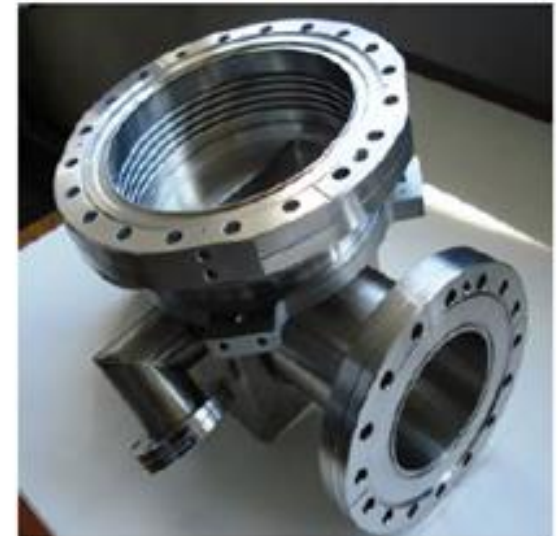
Two PI piezo-capsules (4 piezo-stacks). Will deliver more than 10kHz. Even one piezo can deliver required fine tuning stroke >1kHz.

BPM and HOM absorber



Concept: Use 1.3GHz beam line components (ID=78mm) in transition between cavity string:

- BPM,
- Gate-valve,
- Beamline HOM absorber (~10 W)



- Design is completed and Technology of all components exist (based on FNAL/XFEL/INFN).
- To meet LCLS-II requirements cavity, coupler, HV and tuner designs are modified to reduce risks and improve performance at cw operation.
- Simulations and studies for the dressed cavity and beamline components are done to prove proposed modifications and predict performance in LCLS-II cryostat.
- Prototypes of Cavity and Auxiliaries (Tuner, main coupler, magnetic shielding, feedthroughs,...) will be tested in HTS (DV) before major procurement starts.

Thanks:

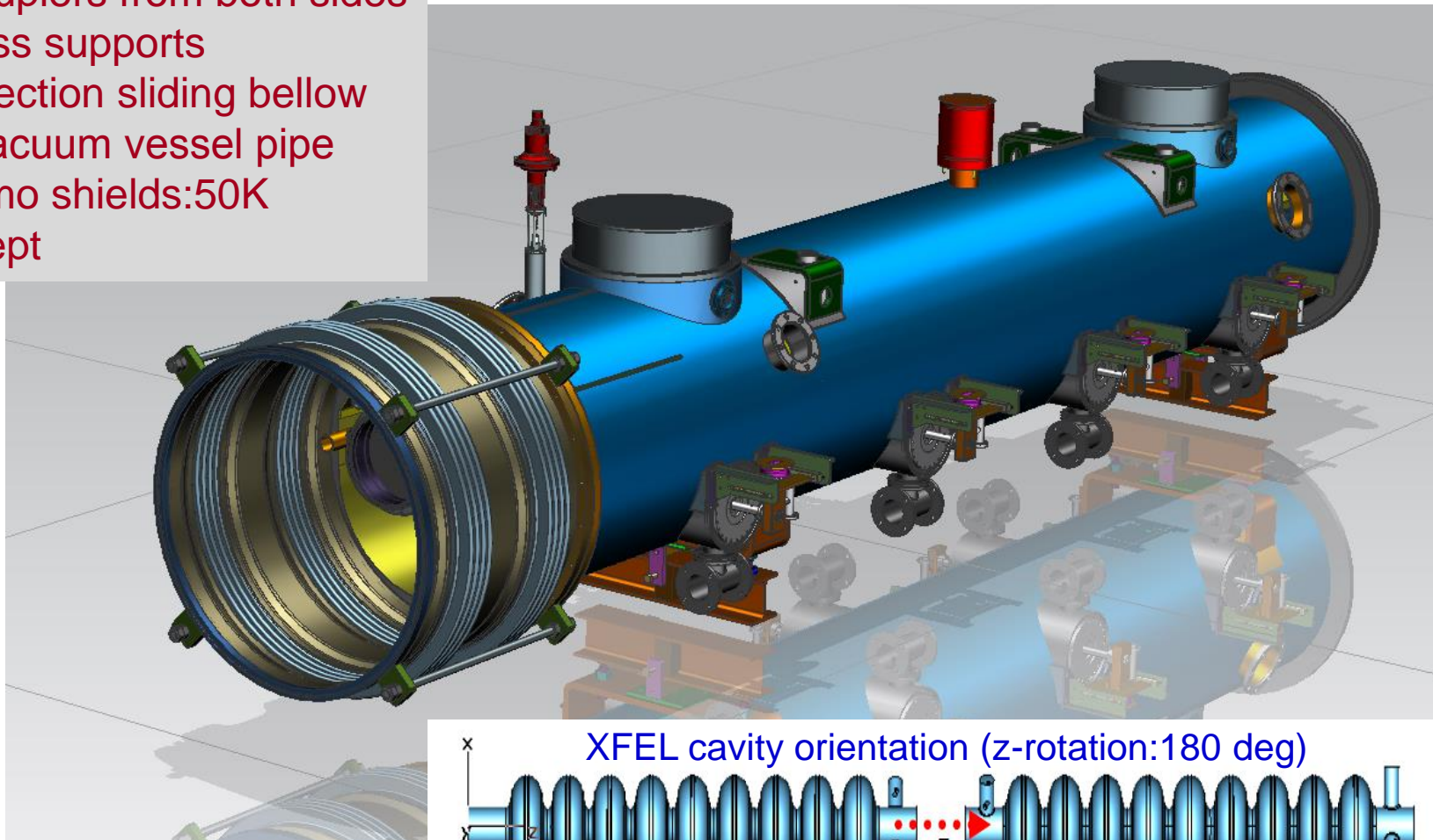
T.Khabiboulline, I.Gonin, A.Lunin, S.Kazakov, R.Stanek, C.Ginzburg,
E.Harms, H.Edwards, C.Grimm, M.Foley, Y.Pischalnikov, T.Arkan, A.Rowe,
A.Grassellino, G.Wu, O.Prokofiev, J.Ozelis, A.Saini, J.Kaluzny, S.Yakovlev,
M.Hasan, T.Peterson, Y.Orlov, Y.He, E. Borissov, ...

Back-up slides

LCLS-II 3.9GHz Cryomodule, (F10014857 in Team Center)

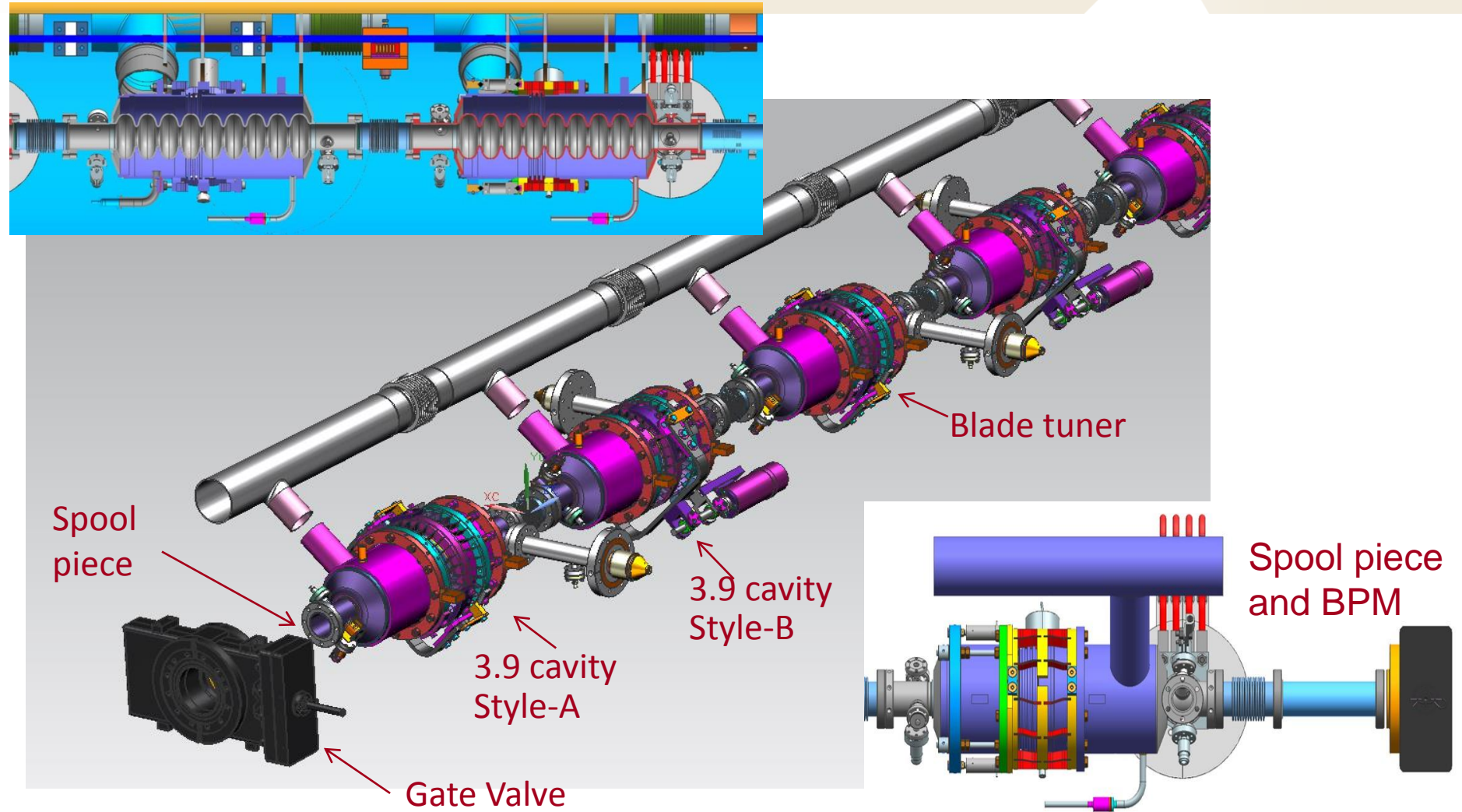
SLAC

- 8 - 3.9GHz cavities
- Power couplers from both sides
- 2-coldmass supports
- Interconnection sliding bellow
- 38" OD vacuum vessel pipe
- One thermo shields:50K
- 5K intercept



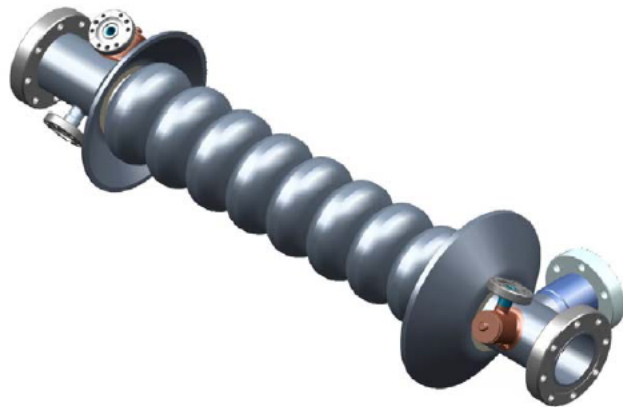
XFEL cavity orientation (z-rotation:180 deg)

LCLS-II. 3.9GHz Cavity String (F10014812)



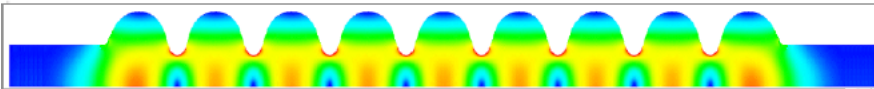
TM₀₁₀ Cavity general parameters

FLASH



Parameter List for 3.9 GHz cavity:

Number of cavities	4
Active Length	0.346 m
Gradient	14 MV/m
Phase	-179 deg
R/Q	750 Ω
E_{peak}/E_{acc}	2.26
B_{peak} ($E_{acc}=14$ MV/m)	68 mT
Qext	$9.5 \cdot 10^5$
BBU threshold, Q	<1.e+5
Total energy	20 MeV
Beam current	9 mA
Forward Power	11.5 kW
Power in Coupler	45 kW



- Decreased surface fields in end cells
- Regular cells -30mm iris diameter
- End-cells iris from the tube side increased up to 40mm for better coupling with the power coupler
- Two HOM couplers are mounted in both ends
- Ports for power coupler and pick-up antenna
- 2.8 mm bulk niobium

Iris Aperture: 30mm vs. 70mm (ratio 2.34)

E_p/E_{acc} ; 2.26 vs. 2.0 (13% higher)

H_p/E_{acc} (mT/MV/m) 4.86 vs. 4.26 (14% higher)

R/Q (Ohm) 750 vs. 1000

BCS resistance ratio (f^2) (9 times higher)

Comparison

3.9 GHz vs. 1.3 GHz:

Vendor	Times Microwave			Huber+Suhner				Gore Type 42
Cable Type	TFlex-401	TFlex-401t	SFT-304	32022	32039	SF229	3288LM (SF329)	Gore Type 42
Inner Cond OD [in]	0.0641	0.062	0.062	0.0359	0.06	?	?	0.089
Outer Cond ID [in]	0.208	0.185	0.185	0.106	0.191	?	?	0.196
Outer Cond OD [in]	0.249	0.227	0.227	0.109	0.20	?	?	0.225
Cable OD [in]	0.27	0.250	0.250	0.144	0.250	0.20	0.20	0.29
Material of Conductor	CuAg	CuAg	CuAg	CuAg	CuAg	CuAg	AlCuAg	CuAg
Dielectric	PTFE ($\epsilon_r=2.04$)	ePTFE	ePTFE	Microporous PTFE	Extruded TFE	Low density PTFE	Microporous PTFE	ePTFE ($\epsilon_r=1.4$)
Velocity %	69.5	69.5	76	76.3	70.3	82	82	
Attenuation [dB/m] at 1 GHz	0.26	0.22	0.22	17dB/100ft at 2GHz	12dB/100ft at 2GHz	0.18	0.18	0.3
Outer Braid	CuAg	CuAg	CuAg+ Polymide/ Al+CuAg	CuAg+ Polymide/Al +SS	CuAg+ Polymide/ Al+SS	Polymide/Al +CuAg	Polymide/Al +AlCuAg	CuAg+ Mechanical Shield
Jacket Material	FEP	TEFZEL 750	FEP	FEP	FEP	FEP	ECTFE	TEFZEL
Temperature Rating [C]	-65 to +125	-55 to +200	-55 to +200	-55 to +200	-55 to +200	-55 to +125	-65 to +165	-100 to 150
Shielding	>100 dB	>100 dB	>110 dB	>110 dB	>110 dB	>90 dB	>90 dB	>110 dB
Radiation Resistance [Rad]	1e5	3e7	1e5	1e5	1e5	1e5	2e8	1e8
Material of Connectors	Brass	Brass	Brass	Brass	Brass	Brass	Brass	Be Cu
Price of 3m long assemblies(min is 250)	\$147	\$175	\$157	\$146	\$192	\$266	\$341	\$756

Lead Intercepted Power (3.9 GHz)

Narrow Leads

Wide Leads

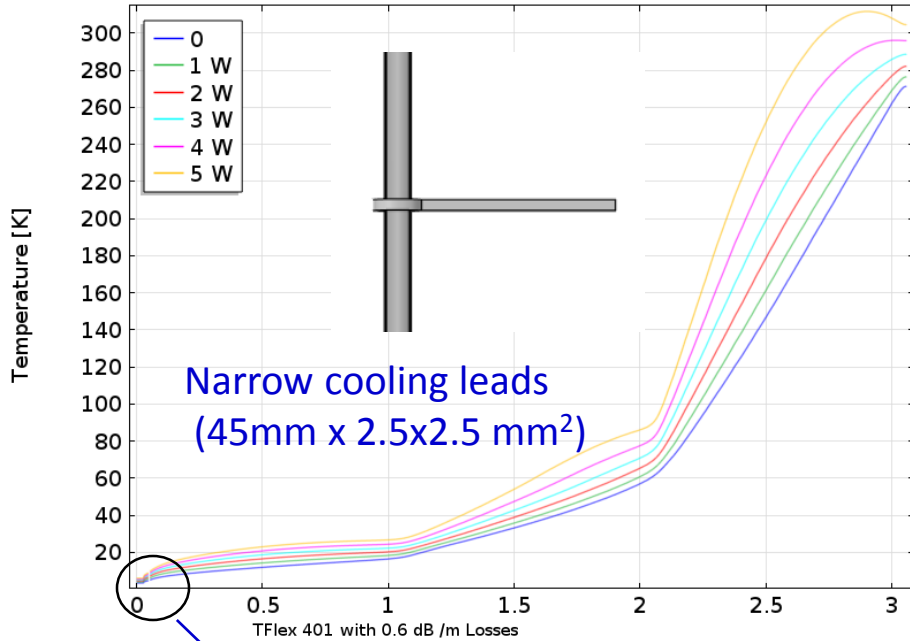
Power Flow [W]	2K	5K	50K	300K
0	6.30	189.88	287.86	-484.04
1	18.06	217.86	358.44	-394.68
2	29.84	246.19	435.51	-298.46
3	41.63	274.95	520.27	-194.23
4	53.49	304.20	614.21	-80.58
5	65.44	334.01	719.21	44.26
6	77.43	364.58	837.66	182.56
7	89.46	396.08	972.68	337.22
8	101.50	428.79	1128.35	512.10
9	113.61	462.98	1310.21	712.38
10	125.80	499.07	1525.91	945.19

Power Flow [W]	2K [mW]	5K [mW]	50K [mW]	300K [mw]
0	9.27	164.76	242.83	-416.87
1	21.91	193.01	313.60	-326.02
2	34.61	221.87	393.03	-226.41
3	47.43	251.44	483.14	-116.22
4	60.39	281.94	586.51	6.86
5	73.47	313.74	706.51	145.86
6	86.67	347.22	847.86	304.90
7	100.05	383.02	1017.10	489.75
8	113.67	422.00	1223.63	708.57
9	127.78	465.89	1481.52	973.22
10	142.70	517.64	1812.94	1301.92

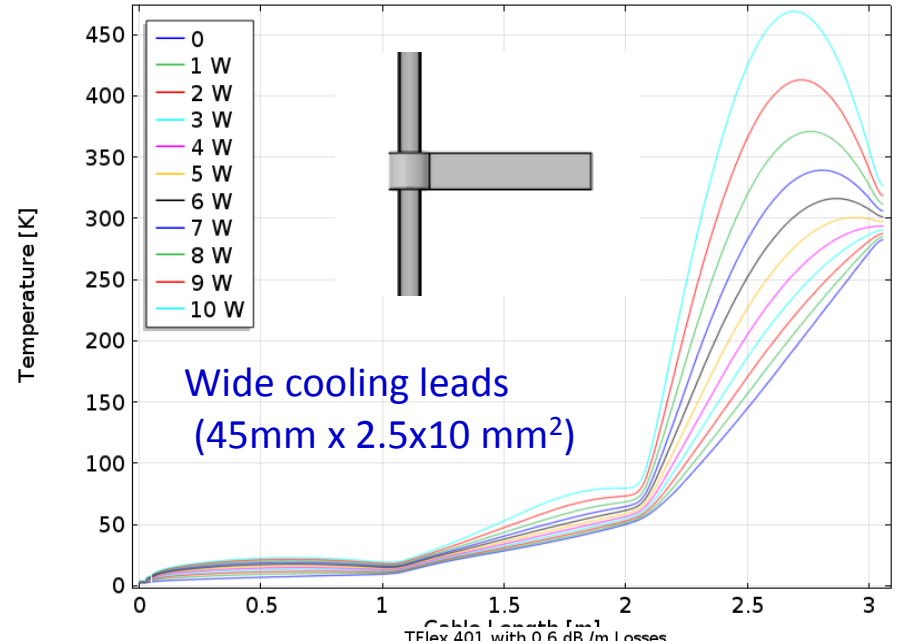
Thermal simulation for HOM cable (TFlex401)

$P_{\text{antenna}} = 9\mu\text{W}$ (140mT with modified design, 63 mT with original design)

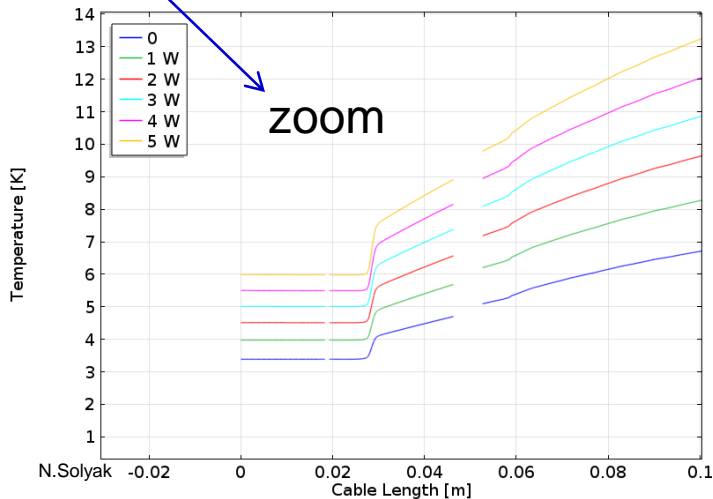
TFlex 401 with 0.6 dB /m Losses



TFlex 401 with 0.6 dB /m Losses



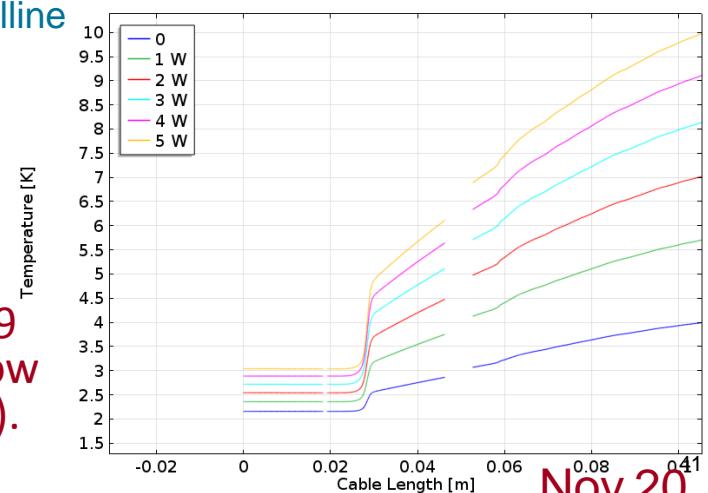
TFlex 401 with 0.6 dB /m Losses



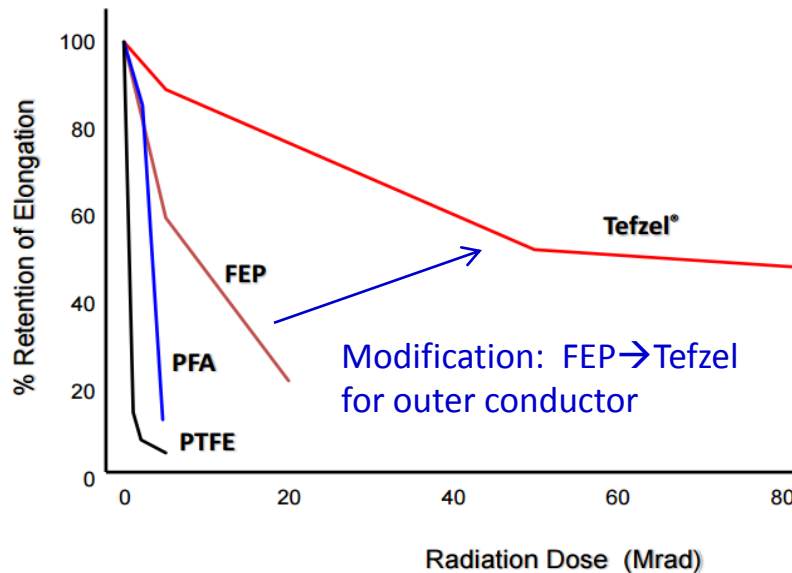
M.Hasan/T.Khabiboulline

Cable is OK up to 9 W input power flow (80°C cable limit).

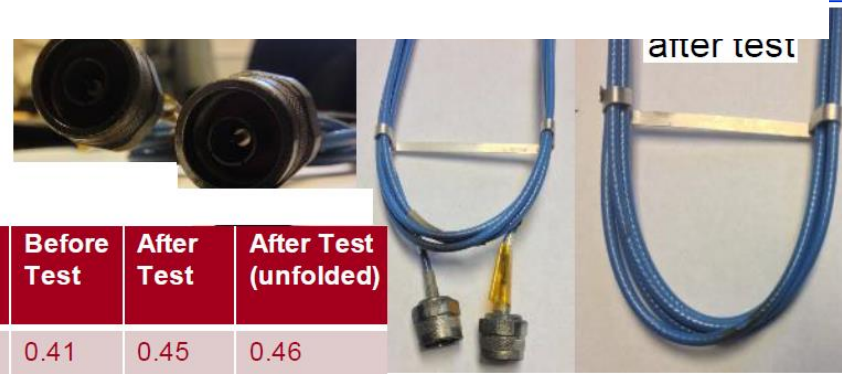
TFlex 401 with 0.6 dB /m Losses



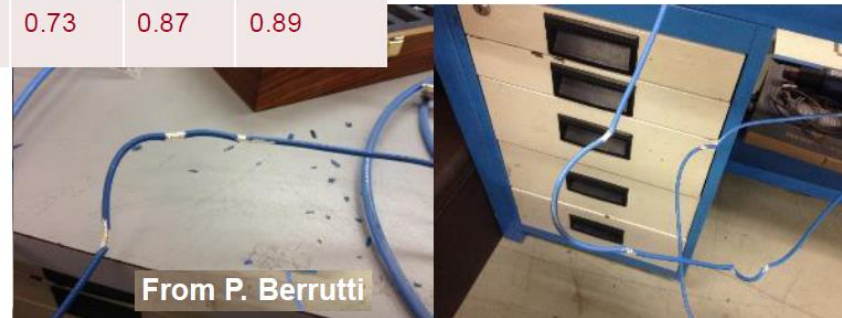
Radiation Resistance of DuPont Fluoroplastics



TFlex 401 cable after 500 MRad γ -radiation in Sandia (7 days)



	Before Test	After Test	After Test (unfolded)
Loss [dB/m] at 1GHz	0.41	0.45	0.46
Loss [dB/m] at 3GHz	0.73	0.87	0.89



Conclusion

- New antenna design has better thermal performance
- Preliminary analysis shows that the TFlex-401t/Huber-SF329 cable used for the 1.3GHz cryo-module will work for up to 8W power flow out of the HOM ports for the 3.9GHz cryo-module
- Wide Leads are critically needed

Y.Pischalnikov/T.Khabiboulline/M.Hasan