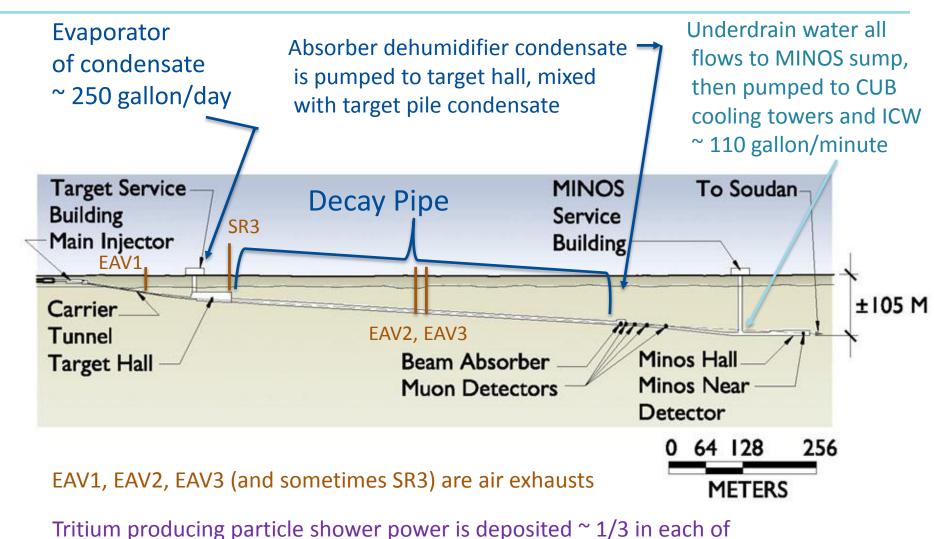


Managed by Fermi Research Alliance, LLC for the U.S. Department of Energy Office of Science

NuMI air injection proposal for possible partial tritium redirection to evaporator from MINOS sump

Jim Hylen NuMI beam meeting & Tritium Task Force 23 August 2016

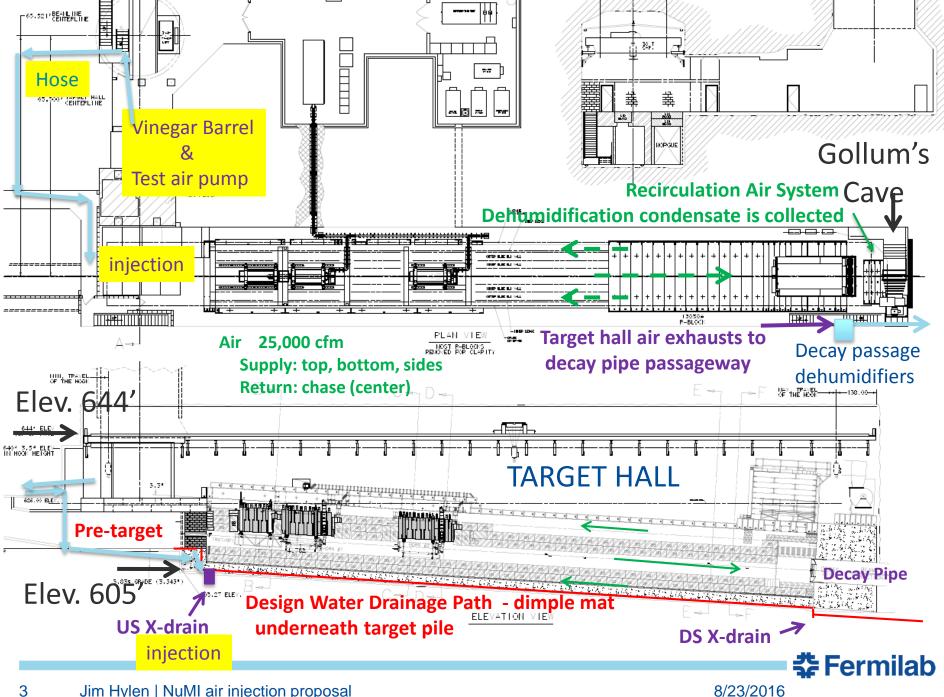
NuMI areas - energy deposition, air & water paths



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(i) target hall, (ii) decay pipe, and (iii) absorber at end of decay pipe



Target pile cross-drain, before being buried in concrete

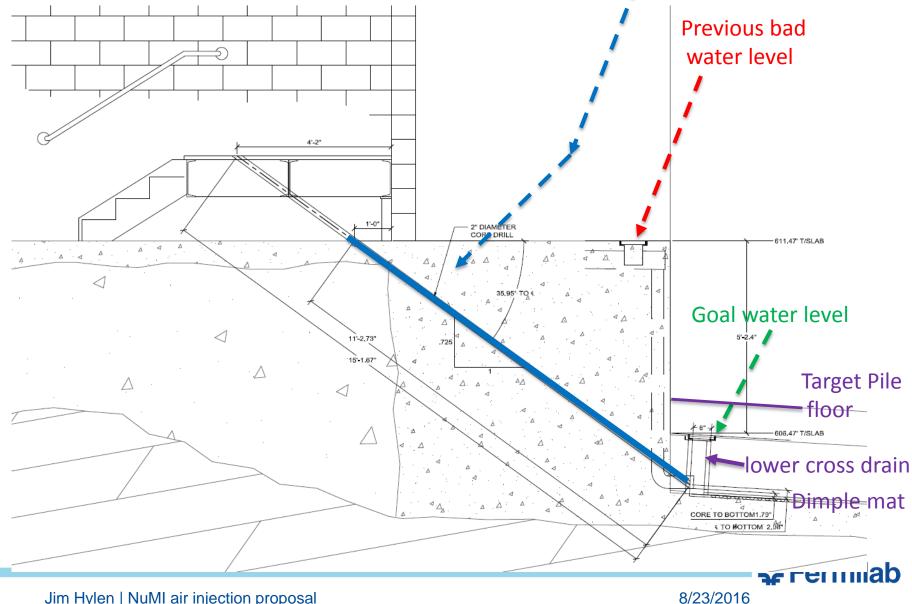
(I think these are the correct pictures) This is what pre-target gutters drained into, through the PVC pipes (before we started upgrades) They drain to mat underneath





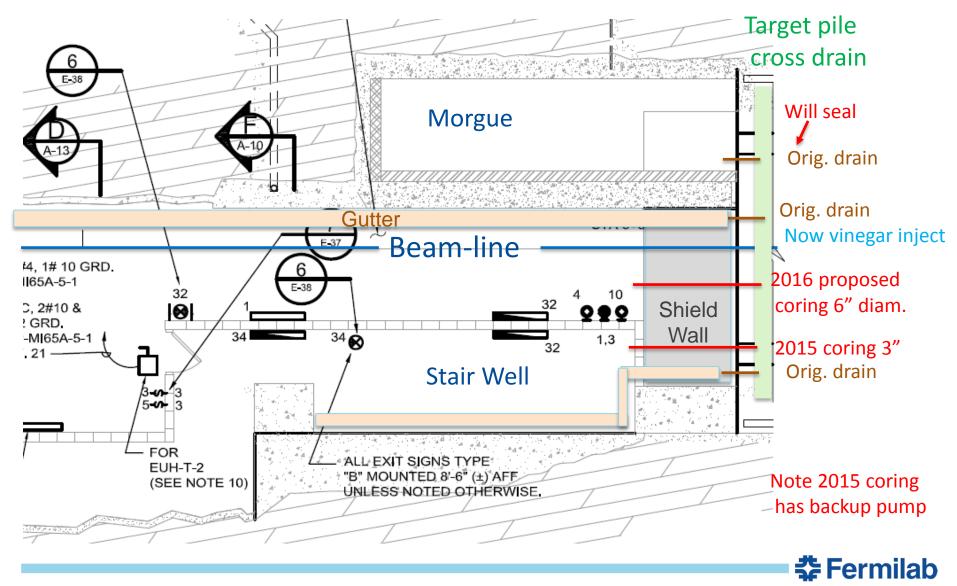


Coring down to target hall US cross-drain from Pre-target



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Where is proposed new core, plan view



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First for some good news, and context

Critical that drainage under target pile works, and target pile not flood. Previously, have had underdrain water back up into pre-target area. Blame calcification of dimple mat under target pile.

- After a year of weekly dumps of 100 gallon of 12% vinegar
 - Water level is at bottom of target pile upstream cross under-drain
 - No water pumping needed from under-drain (compare to 4 gpm last fall)
 - Appears a lot of the calcification in cross underdrain has been de-scaled
- This shutdown, replacing weekly manual dumps with nearly continuous automated injection (about 3 times the vinegar useage)
 - Enough vinegar to treat entire estimated flow under target pile
 - Goal: Nearly continuously de-scaling, rather than de-scale/scale cycle
 - (last fall, water level drop for couple days after dump, then start rising again)

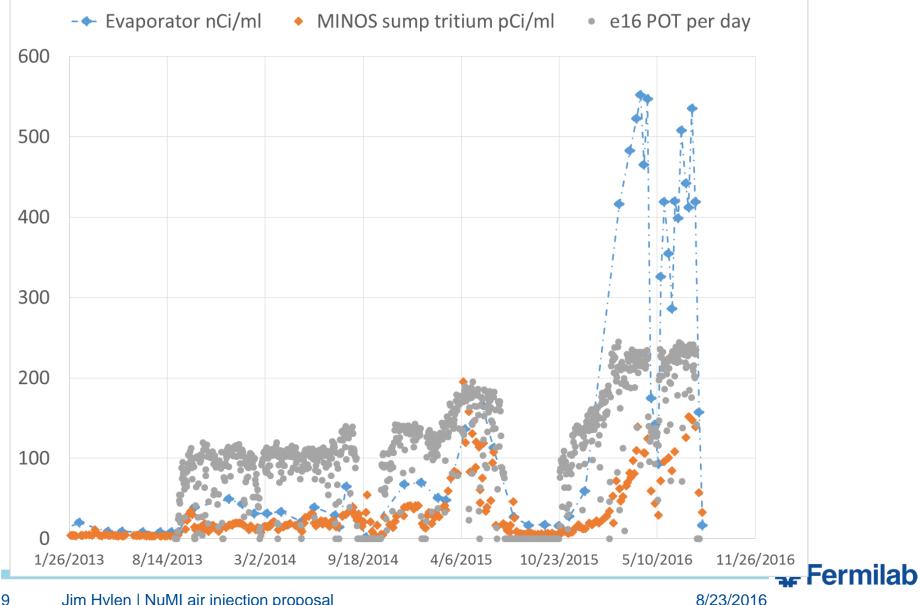


Saw increased tritium release last spring

- Recent high tritium level in NuMI evaporator, ~ 450,000 pCi/ml
 - Tritium to evaporator increasing much faster than linearly with increased beam power
 - Best theory: due to exponential increase of tritium diffusion with temperature in shielding
 - Temperature will be even higher when beam power goes up next year
 - If temperature related, it may get worse, but at some point limited by production rate
 - Believe release is already at half of the production rate in shielding
- Recent high tritium level in NuMI/MINOS sump water, ~ 140 pCi/ml ave.
 - Several times as high as previously
 - Presumably also related to the heating of shielding



Tritium concentration in Evaporator (and MINOS sump) have increased non-linearly with beam power



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ALARA

- Preferable to exhaust tritium via evaporator instead of MINOS sump
 - MINOS sump water goes to ICW and ponds, where it has chance to contaminate other systems
- Possible partial mitigation
 - Recirculating air around steel shielding of target pile is overpressure relative to everything else because that is just after the fan; the downstream end of the target pile around the decay pipe window and up gollum's cave through the filters is underpressure because it is just before the fan.
 - So drainage water to MINOS sump may be contaminated with tritium by air seeping through cracks to the underdrain system from re-circulating air.
 - If correct, may be able to reduce tritium to MINOS sump by increasing fresh air pressure in drainage system; more tritium should end up in the evaporator instead



Air injection test data, extrapolation

- Wednesday May 11 was a beam-off access day, and we did a short test of injecting air through the vinegar injection hose to the cross-drain.
 - Before injection: cross-drain was 0.25 inch water column higher pressure than the stairwell – fact that it is over-pressure supports idea that target pile air leaks into the under-drain system
 - During injection of 13 scfm of air, cross-drain pressure increased to 0.35 inch water column. (This used a spare air pump we had on hand)
 - Extrapolating roughly, would need ~ 144 cfm to get pressure to 1 inch, (which would be greater than the 0.8" pressure measured near the upstream end of the target pile at the scuttle door a decade ago during air balancing).
- June 23, 2016 the 13 scfm of air injection was turned on to run continuously
 - Not surprisingly, MINOS sump tritium results consistent with 13 cfm making no difference, so need higher air flow if this is to work
- Propose air injection tunable between 100 and 500 cfm
 - Start tuned to between 1.0" to 1.5" water column pressure in cross-drain

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Tritium balance

- Guesstimate of target pile air contribution to MINOS sump is it at all in range for this idea to work?
- Take 450,000 pCi/ml humidity in target pile air, assume 150 cfm leak at 60% RH at 20 C = 68 F; would contaminate 114 gpm of MINOS sump water to 46 pCi/ml
- So possible this is mechanism and we could disrupt it, but not slam dunk...



Possible harm from this ?

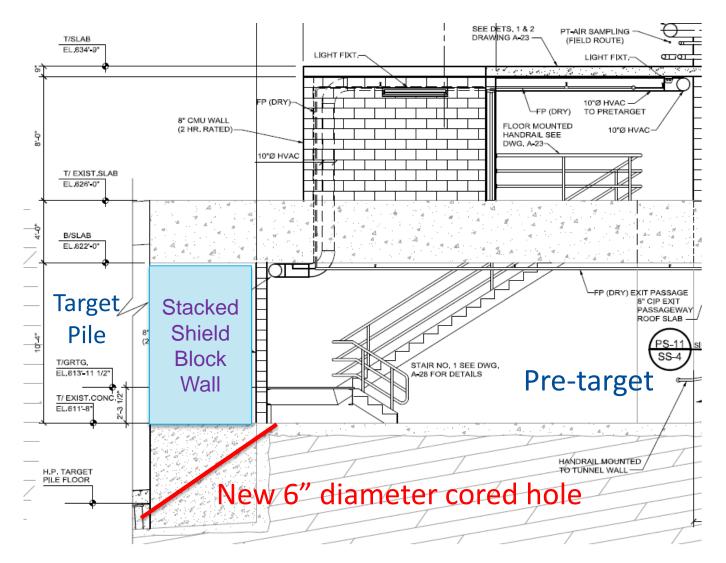
- The target pile recirculation air flow is 25,000 cfm
- The leak rate of air from target pile to target hall is ~ 300 cfm
- The air flow from target hall through decay passage to EAV2 is ~ 1,200 cfm
- Introducing up to 300 cfm of clean air into the underdrain could affect air pressure and flows in target hall at the level of one of the five decay passageway Munters dehumidifier units. We have run with only 4 of the 5 on; makes us closer to the edge of pressure wrong way when a storm front moves through, but is doable. So I don't expect bad things from air injection, but air balance may be somewhat different.



Coordination

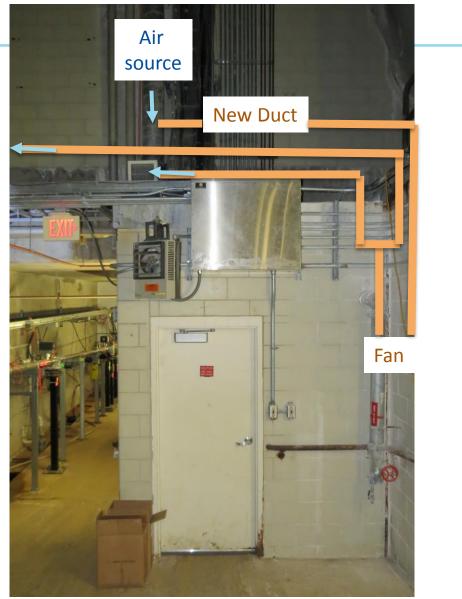
- Can duct & coring be placed to have minimal impact on pre-target activities, in particular magnet replacement?
- Duct (mostly) tucks under the lip of the hatch
 - Fallback: if duct in way, could be temporarily removed for a magnet swap – are people OK with that?





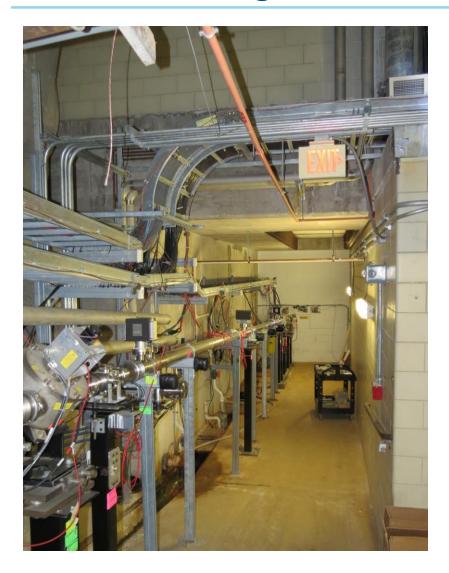








New duct routing





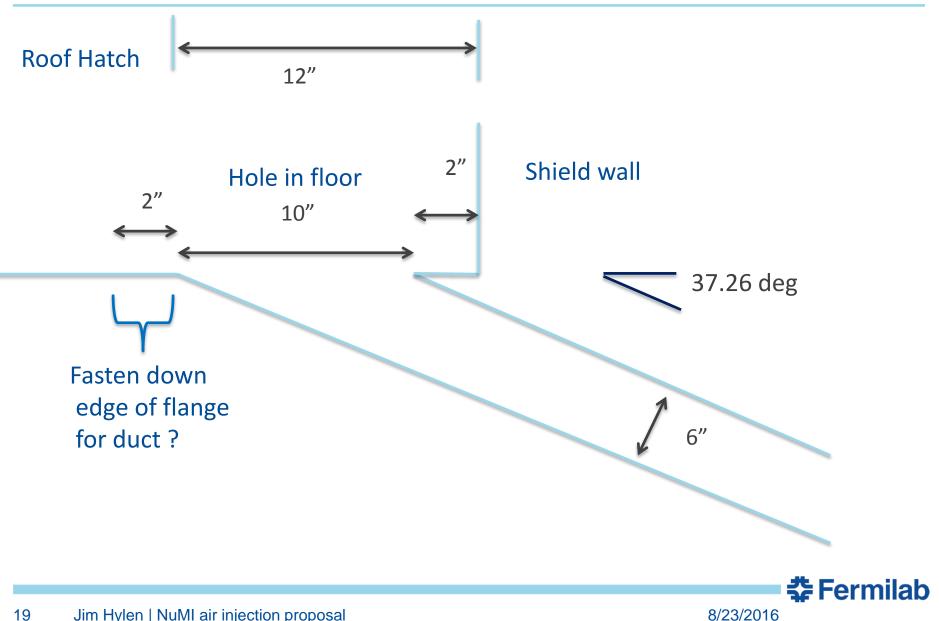


Duct at pre-target hatch





Geometry at hole in pre-target floor



Source of fresh air & power

- Air handler that supplies that pre-target duct (among other things) is 3000 cfm unit, currently running at 75%. So can get another ~750 cfm from it if needed. More than we estimate we need.
- Will probably plug fan into local 208 V power plug (few amps)



How some issues will be addressed

- Will cover beam-line components before coring, to protect them from concrete dust. (Since this is a wet-coring process, should not be lots of dust). Will clean area after coring.
- Core drillers will have required PPE to prevent breathing concrete dust (new lab requirement)
- Will have an automatic back-draft damper that will shut off air path to coring hole if fan fails, to prevent target pile air from getting to pre-target
- ACNET will have input from sensor showing fan is running or not
- ACNET will have readout of air pressure in cross-drain



Outlook

- Cost estimate: \$10k to \$20k
- Schedule estimate:
 - 1 to 2 days to do coring
 - 1 week to install duct, fan, backdraft damper and instrumentation
 - 2 days to commission (balance air); need target pile sealed & recirculating air
 - Long lead time items? (fan may be 2 weeks)
 - Time to approval?
- Not guaranteed to work, but modest cost for possible significant reduction in tritium to MINOS sump
- Cannot be installed while running; if wanted before the 630 kW beam running, must install this shutdown.
- Needed quickly: buy-in from stake-holders, then funding approval



Backup



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Measurement of tritium release during recent high power peaks

	Water flow	Concentration	Tritium	
Evaporated Condensate	240 gpd	550,000 pCi/ml	0.502 Ci/day	Use this
Absorber Condensate	90 gpd	18,700 pCi/ml	0.006 Ci/day	Included in Evaporated
TH = EC - AC	150 gpd		0.496 Ci/day	Included in Evaporated
MINOS sump	108 gpm	218 pCi/ml	0.128 Ci/day	1 dehumid. broke
MINOS sump	108 gpm	100 pCi/ml	0.059 Ci/day	Use this
Stacks – small				
TOTAL			0.561 Ci/day	Evap. + Sump
Norm. to POT			26 Ci/10 ²⁰ POT	~2.2x10 ¹⁸ POT/day
Fermil				

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NuMI Tritium Production and Release

Old MARS	New MARS	Produced in				
Ci/10 ²⁰ POT	Ci/10 ²⁰ POT		MARS Monte Carlo			
50	24	target pile steel	of Tritium production			
20	11	decay pipe concrete	note work in progress			
9	2.5	decay pipe steel	Old by Byron Lundberg			
1.1	0.22	chase air	and others			
0.12	0.03	decay pipe helium	New by Igor Rakhno			
??	??	absorber	Old and new differ by:			
??	1.3	horns	hadronic model			
1.0	1.7 - 4.2	Target	Target (LE vs MET)			
81	41 - 44	TOTAL	Horn 2 (LE vs ME)			
Geometry modeling						
6	Ci/10 ²⁰ PC	OT Measured Releas	se 2008 – 2011 at 300 kW			

~ 26 Ci/10²⁰ POT Measured Release now at 520 kW

Especially since absorber and decay pipe tritium is probably pretty well trapped, don't think rate can get significantly worse over long term, since release is approaching production rate

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