

NP04 Beam Plug System

Cheng-Ju Lin

Electrical and Grounding Connections Review

CERN

26-September 2017

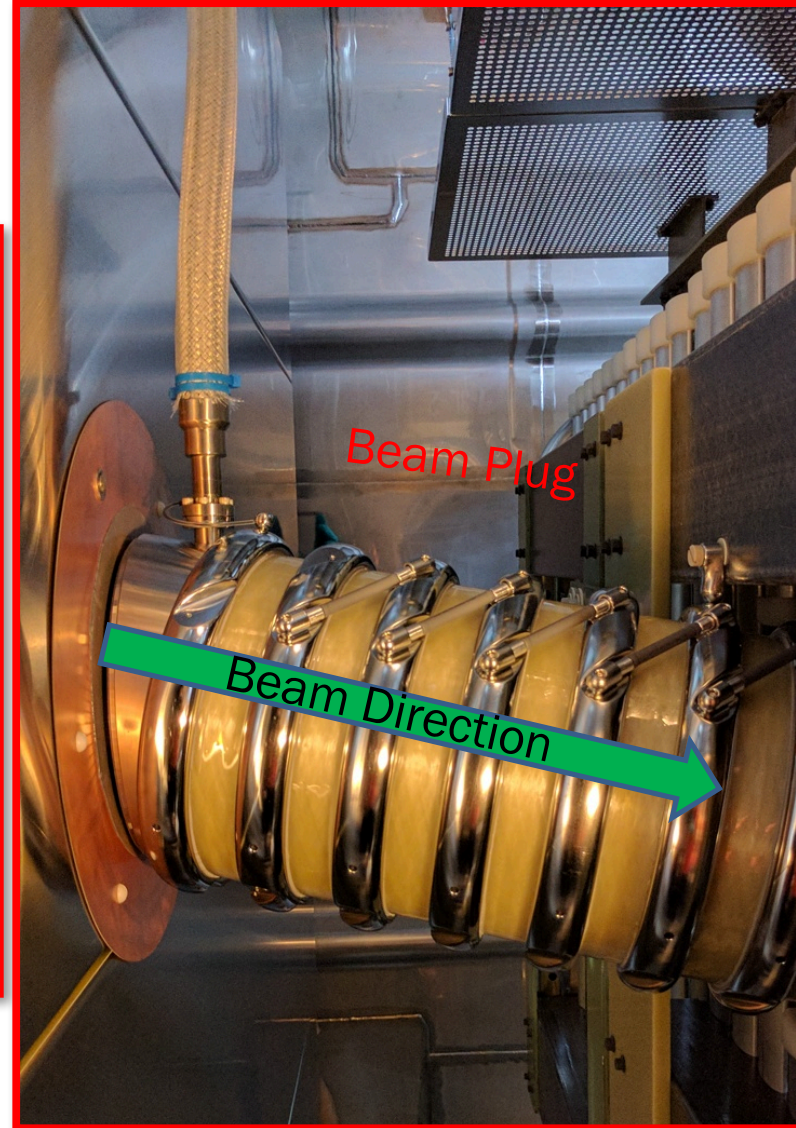
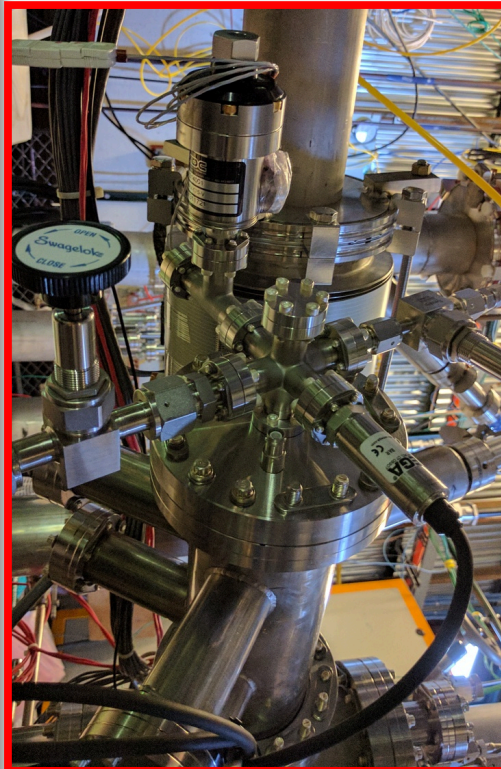


Main Components of the Beam Plug System

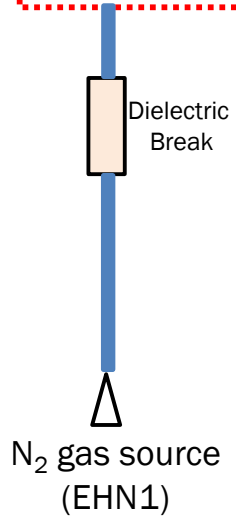
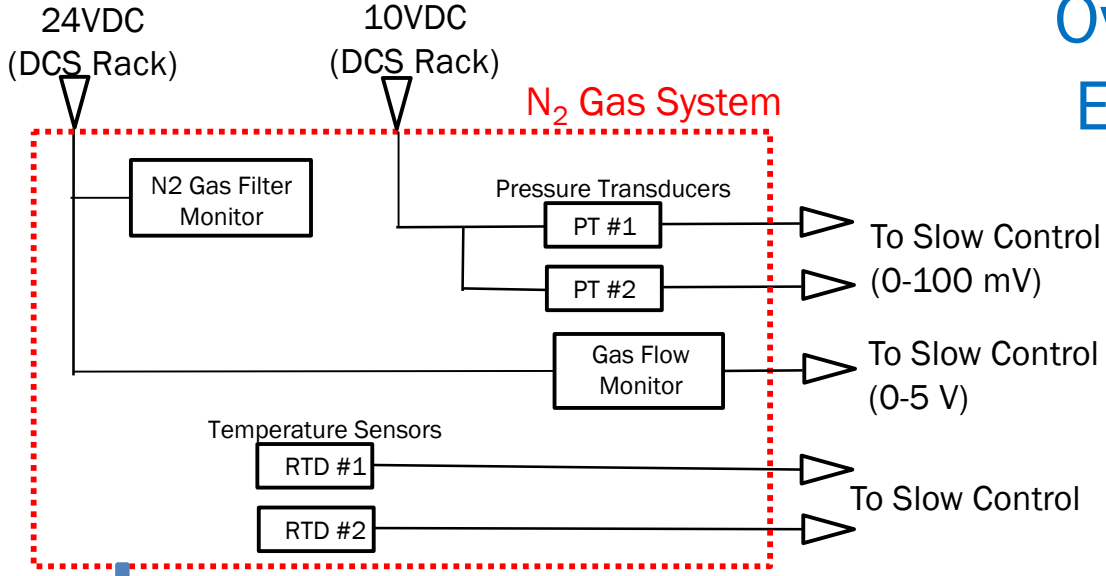
Nitrogen Gas Control Panel



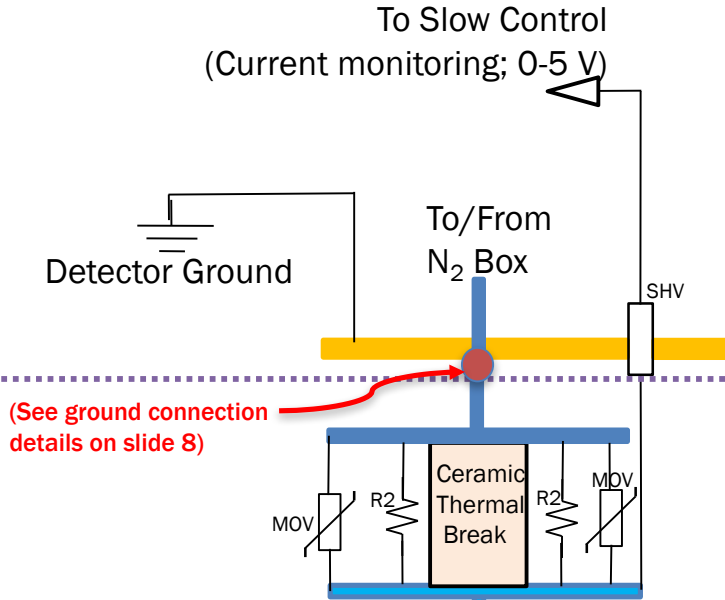
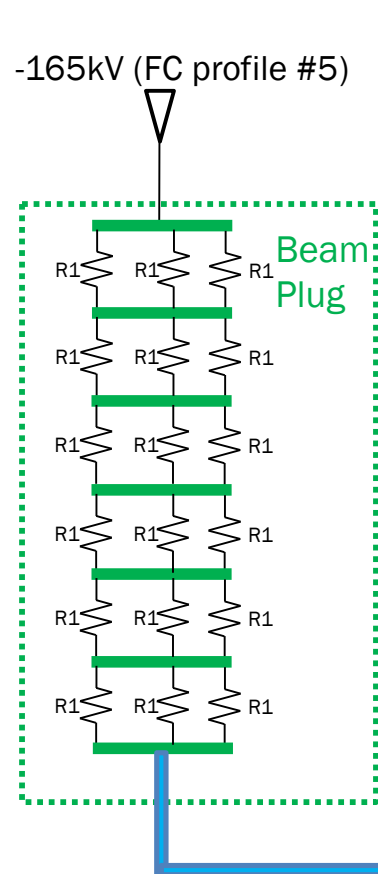
Gas Feedthrough



Overview of Beam Plug Electrical Connections



Inside Cryostat



	R1	R2
Resistance (MΩ)	27,500	2

	Model
R1	MOX94022758FVE
R2	SM102032004FE
MOV	ERZ-V14D390

Stainless Steel N₂ Hose in teflon sleeve (~17')

Electrical Connection Procedures for Beam Plug

Inside the clean room in EHN1 after beam plug is installed on the end-wall subpanel:

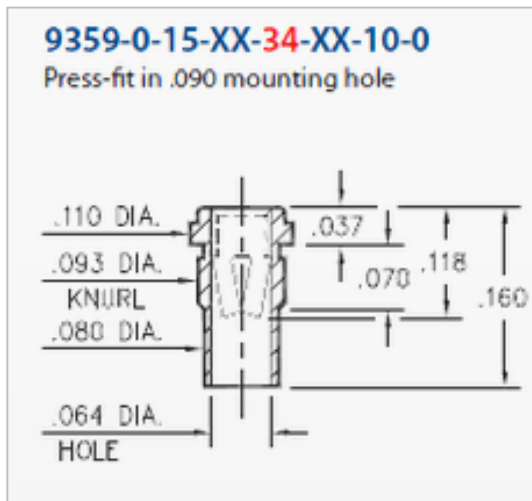
1. Install 18 SuperMox resistors on the beam plug
2. Make the electrical connection from the first electrode ring to FC profile # 5
3. Screw in grounding stud on the last electrode ring. The other end of the connection to the stainless steel N₂ hose will be made later inside the cryostat
4. Check resistance measurement between profile # 5 and the last beam plug ring is consistent with 55GΩ



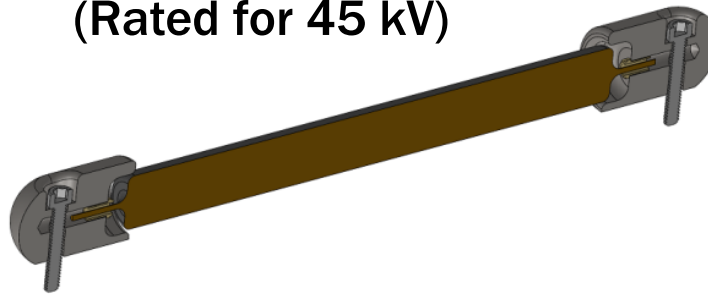
Use Keithley 6517B resistance meter at 40V setting to check all electrical connections (It's a great meter, thanks Roberto A.)

Resistor Mount Design

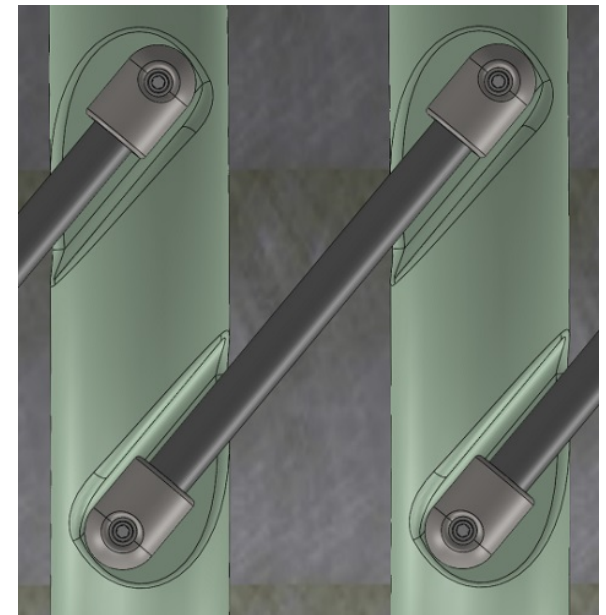
- Beam plug is using OHMITE 940 series $27.5\text{G}\Omega$ resistors. Rated for 45kV.
- Resistors are mounted in a metal cap and “secured” using Mill-Max receptacles. The Mill-Max receptacles allow for thermal contractions/expansion and maintain good electrical contacts
- Tested performance in warm and in LN_2 via resistance and continuity measurements
- Tested in LAr in BLANCHE and 35-ton cryostat at Fermilab



Ohmite MOX940 $27.5\text{ G}\Omega$
(Rated for 45 kV)

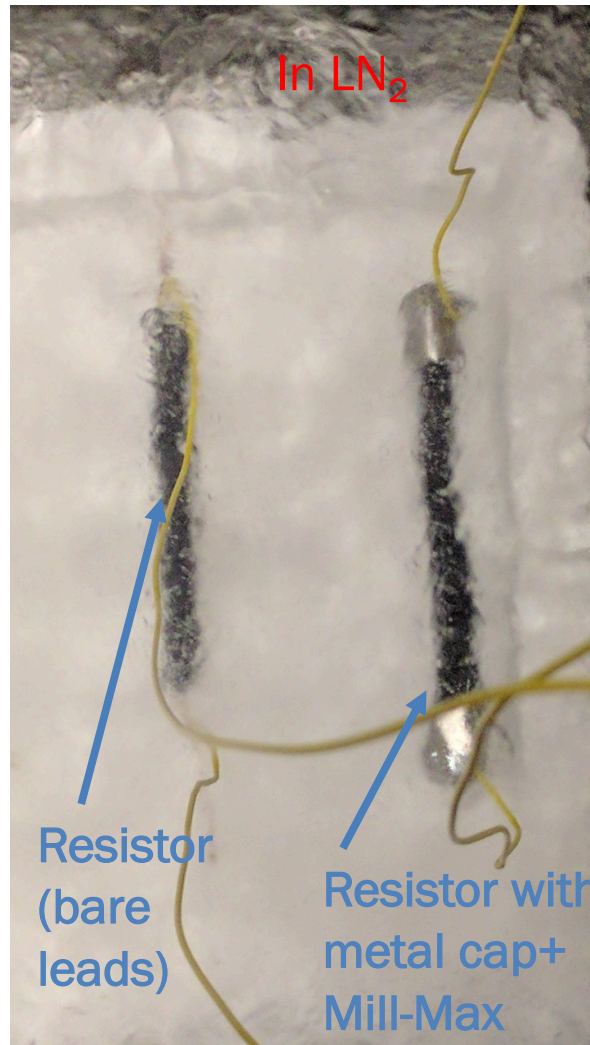


(W. Waldron, T. Loew)

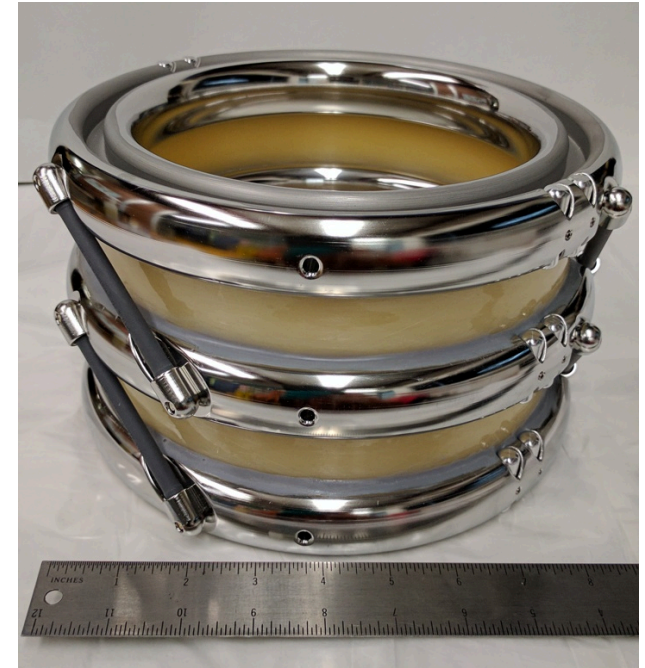


Resistor Mount Test

Measure current draw (5nA resolution) as a function of applied voltage



3-ring prototype unit tested in liquid argon

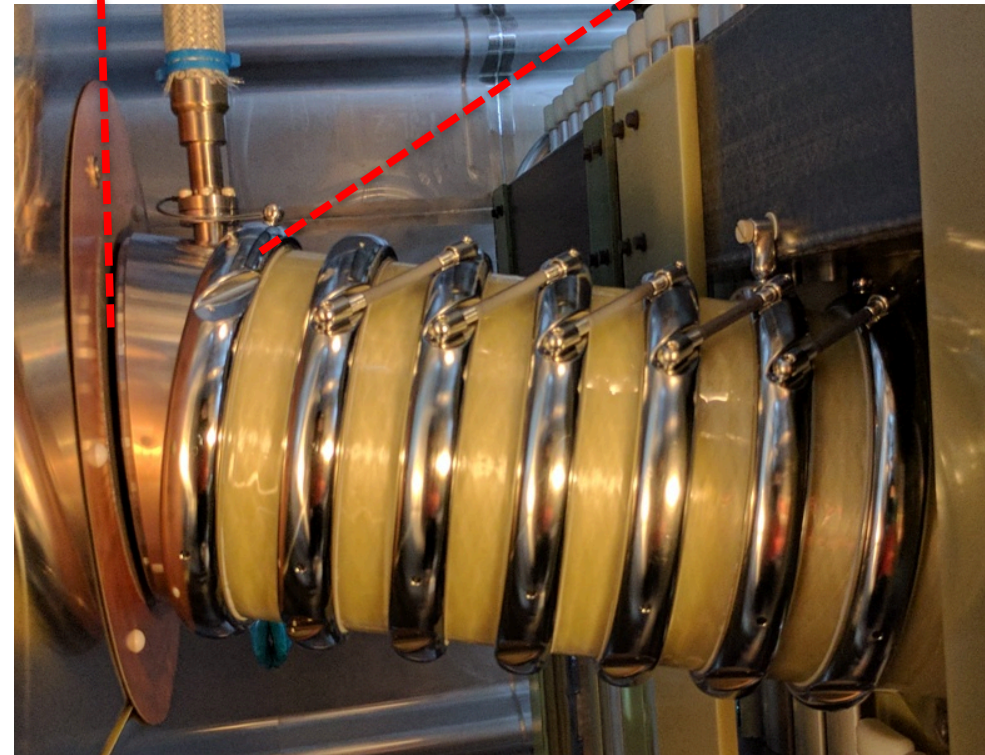


Will thermal cycle all production resistors and mounts in LAr

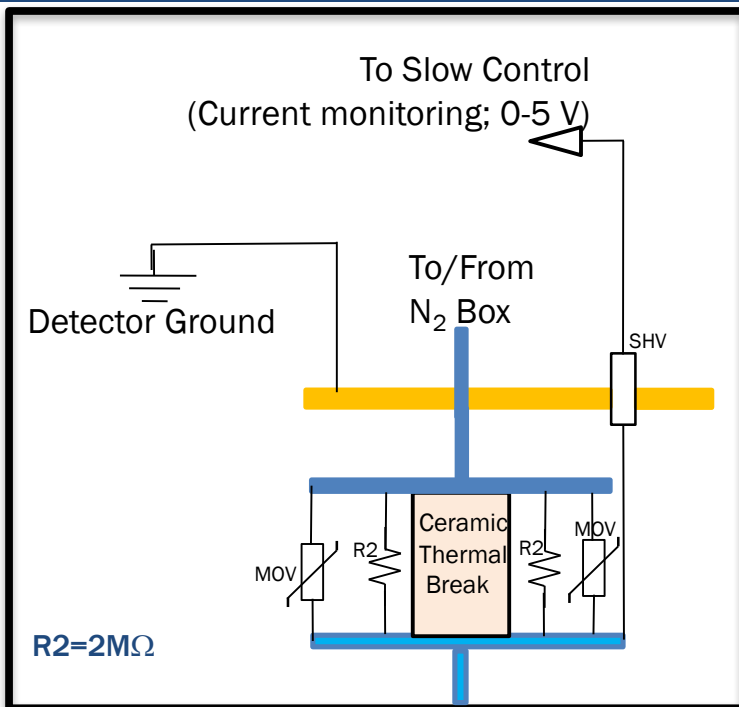
Connections to Profile and Metal Endcap



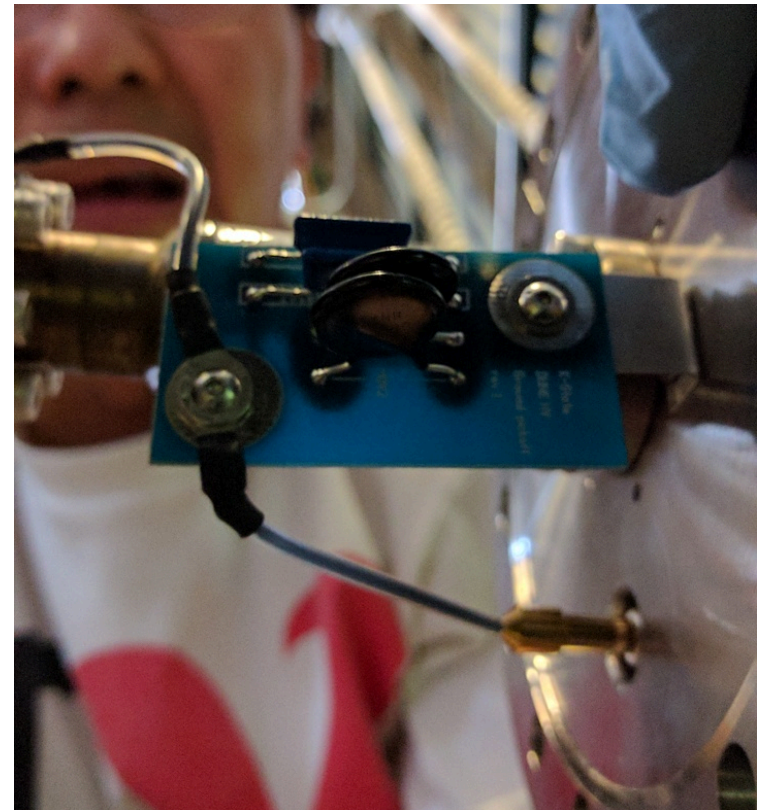
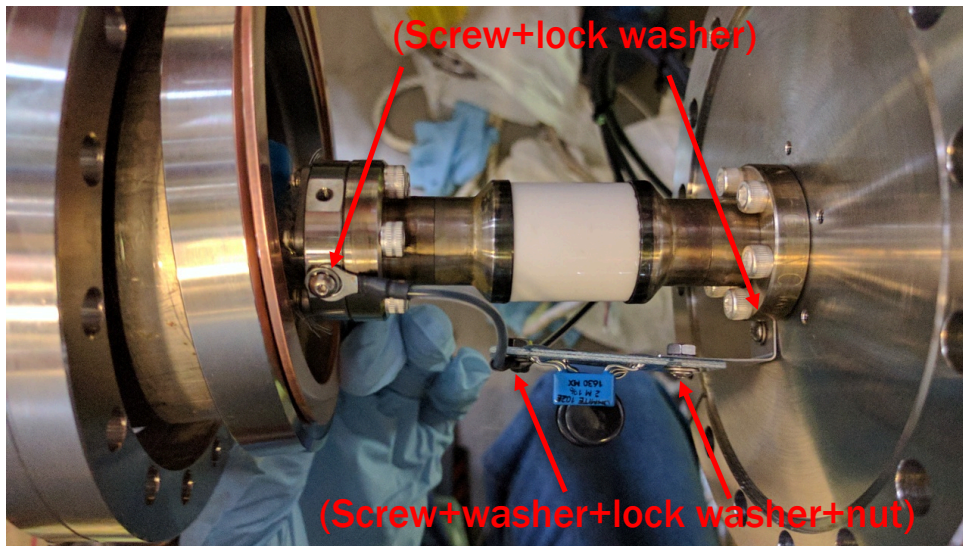
- Mini HV cable. Same cable as the half-resistor board cable for the FC
- Same type of connection to the profile and the SS hose
- Last electrode ring is in electrical contact with the metal endcap. The additional wire connection is for redundancy



Electrical Connections for the Current Monitor (Inside cryostat connection)



- Connections can be made and checked before hand on a bench top
- Connection verified before and after the flange is installed on the feedthrough port on top of the cryostat
- Circuit sits in a relatively warm part of the cryostat



Final Electrical Connection Check

After the end-wall with beam plug is in the final position inside the cryostat and the S.S. N₂ hose is bolted onto the beam plug:

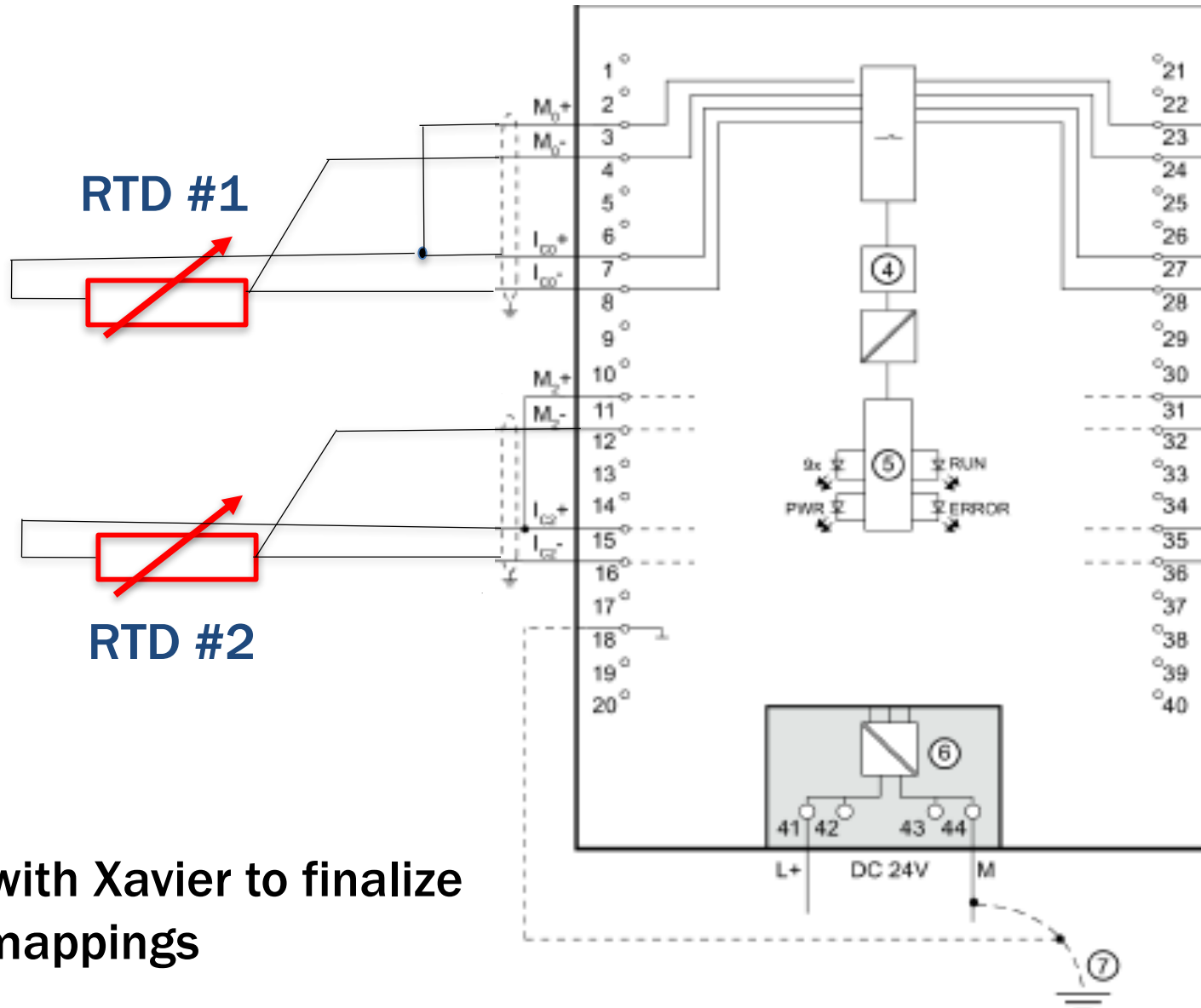
1. Check resistance between profile # 5 and the cryostat membrane is consistent with $55\text{G}\Omega$ using the Keithley 6517B meter
2. Check resistance between the SHV center conductor and detector ground is 1M
3. Check resistance between the SHV center conductor and profile # 5 is consistent with $55\text{G}\Omega$
4. Some of the steps above can be repeated later on right before the cryostat is sealed

Interface with the Slow Control

- **Beam plug system has eight monitoring sensors:**
 - **Two temperature sensors:**
 - **Omega RTD-810-B model (three leads)**
 - **Resistance of $100.00 \pm 0.12 \ \Omega$ at 0°C , $\alpha=0.00385 \ \Omega/^\circ\text{C}$**
 - **Two pressure transducers:**
 - **Omega PXM409-010BGV**
 - **Output voltage signal range (0 – 100 mV)**
 - **One beam plug current monitor:**
 - **Voltage divider with output voltage signal range (0 – 5 V)**
 - **One N_2 gas flow meter:**
 - **Omega FMA-A2402-SS (or equivalent)**
 - **Voltage output (0 – 5 V)**
- **Tap into DCS power distribution rack#11 for 24VDC and 10VDC (floating ground)**
- **In the current scheme, all sensors are tied to the detector ground at the DCS rack side**
- **Only current monitor "sensor" is inside the cryostat. All other sensors are outside the cryostat**

RTD Interface with Slow Control Module

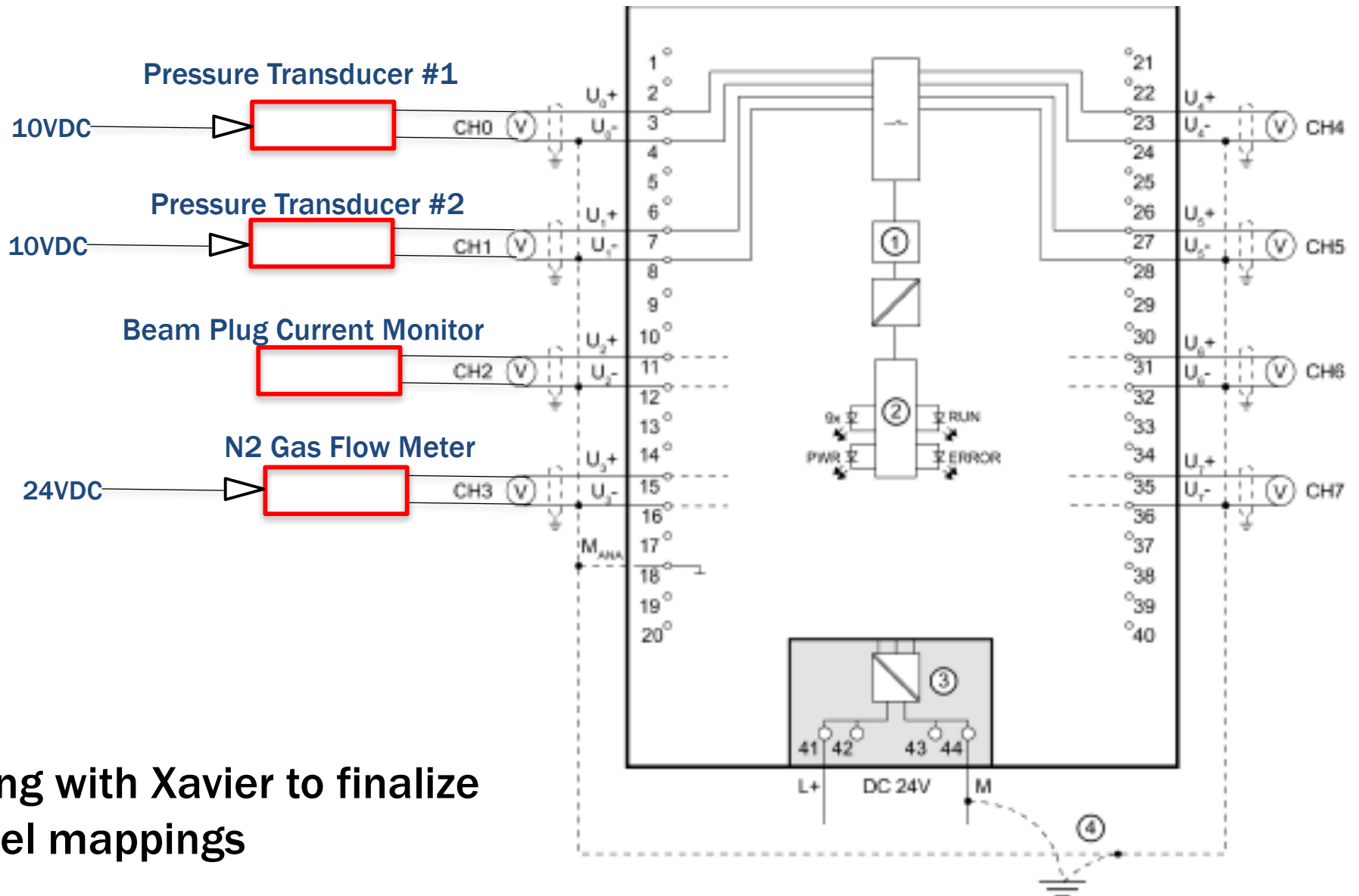
Siemens 6ES7531-7KF00-AB0 module



Working with Xavier to finalize channel mappings

Beam Plug Sensors Interface with Slow Control Module

Siemens 6ES7531-7KF00-AB0 module

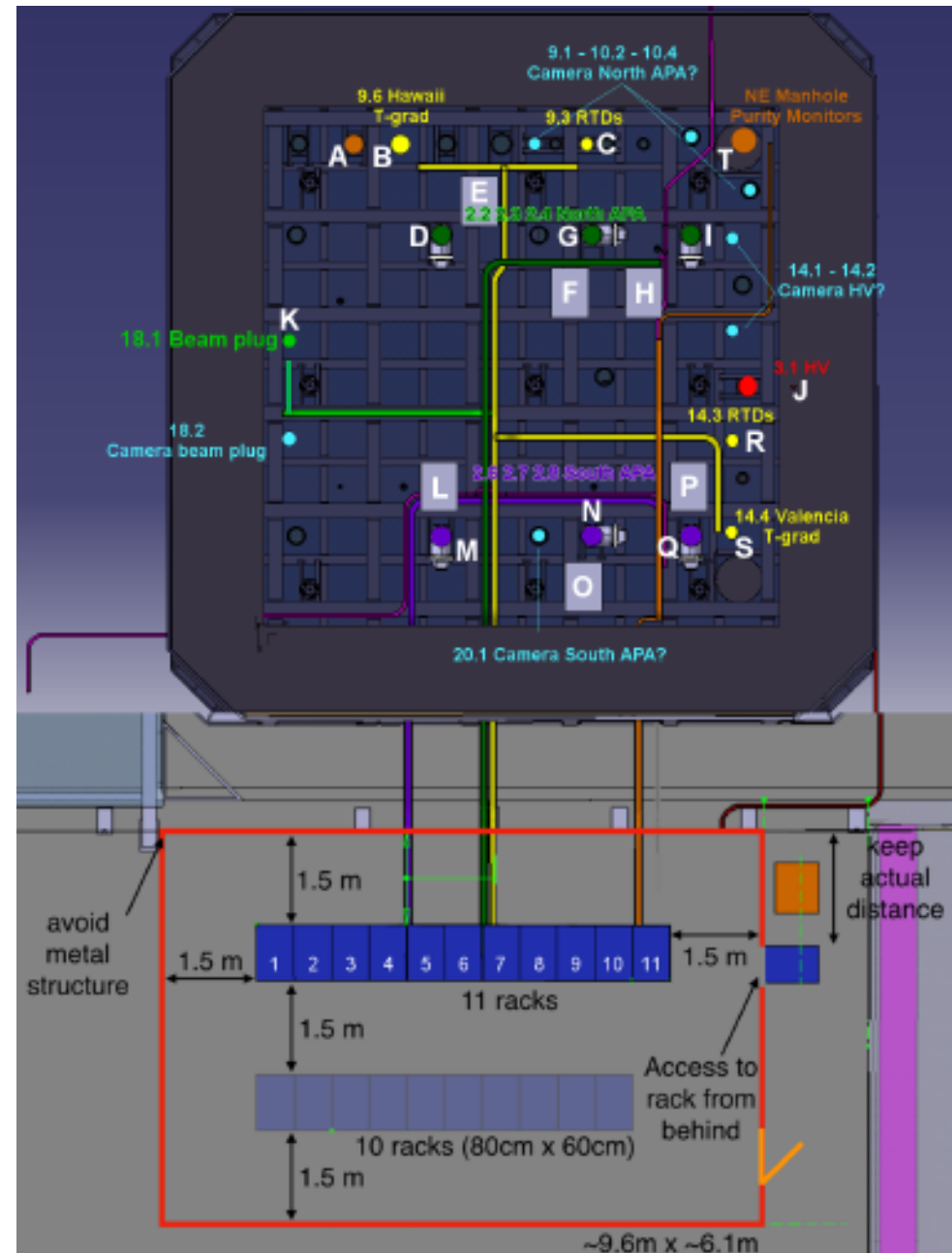


Working with Xavier to finalize channel mappings

Cable Routing from Gas Panel to DCS Racks

- Distance along cable tray from K to rack#7 is 13.6m. 24/10 VDC cables need to extend to rack #11
- ~20m cable length is needed
- 14 AWG ($0.16 \Omega / 20\text{m}$) wires for the DC power should be more than adequate
- Choice of cables still need to be finalized

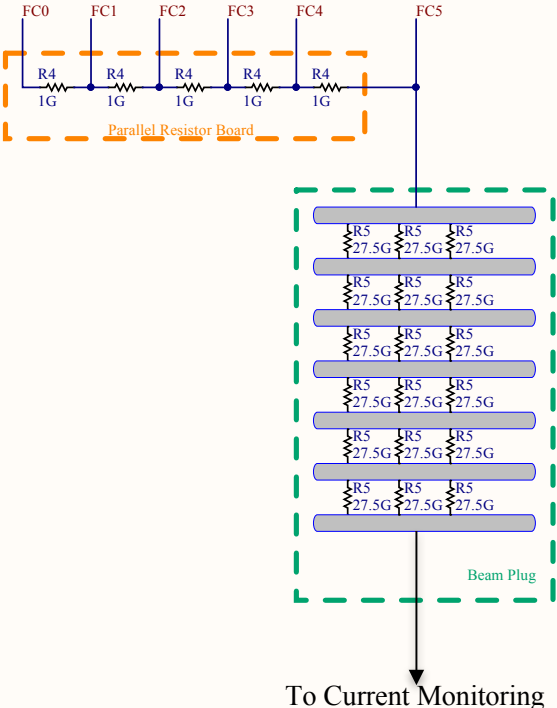
Sensor	Power Requirement
Pressure Transducer	10VDC @ 2mA
Flow Meter	24VDC @ 150mA (max)
N2 gas filter sensor	24VDC @ 29mA (max)



Summary

- **Presented electrical connections for the beam plug system**
- **Current grounding scheme (still under discussion):**
 - Beam plug resistor chain is grounded to the cryostat flange
 - Monitoring sensors are tied to detector ground at the DCS rack
- **Have well defined plans to verify the connections after installation and before the cryostat is sealed**
- **Working on finalizing the cable mapping with Slow Control and Monitoring Group**
- **Working on documenting all the procedure in details**

BACKUP SLIDES



		Fermi National Accelerator Laboratory United States Department of Energy PPD Electrical Engineering Department	
Size A	Rev -	Beam Plug Resistors	
Number *	Date: 4/12/2017 Time: 6:46:30 AM	Sheet 4 of 4	ENGINEER: * DRAWN: DL HUFFMAN CHECKED: * APPROVED: *
E:\AltiumJobs\ProtoDune\BeamPlug.SchDoc			