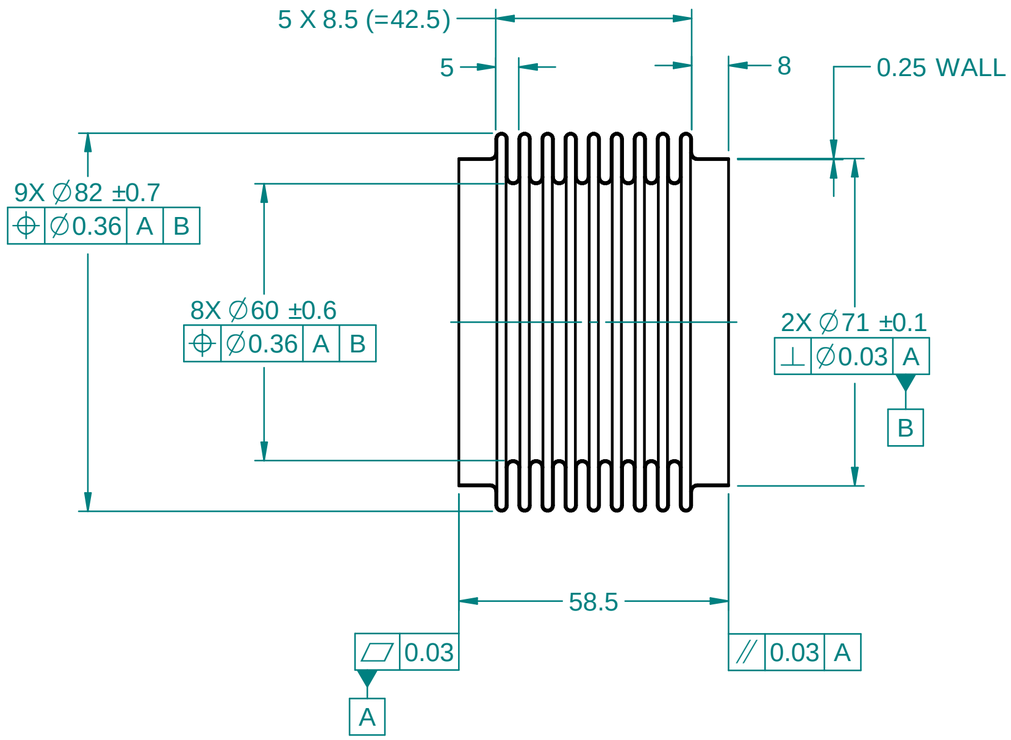
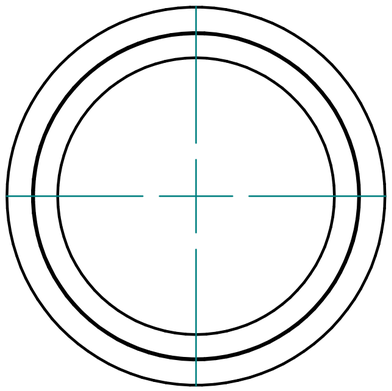
REV	DESCRIPTION	DWN	CHKR	APVD	DATE





STOCK NO	MATERIAL DESCRIPTION
	SST AISI TYPE 316L

CAD FILE NAME: pf37560046-0.dft

ULTRA HIGH VAC PART
FABRICATE PER
LCLS-II-4.5-ES-0055 R0

ESTIMATED MASS
.096 kg

SA-375-600-43

NEXT ASSEMBLIES:

DIMENSIONING AND TOLERANCING IS ~~ASME Y14.5M-1994 AND Y14.41-2003~~
IAW DIN ISO 2768 m

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
~~DRAWN EDGES 0.1/0.5 MAX~~
~~INTERNAL CORNERS R 0.1 MAX~~

ANGLE ± --- ALL SURF ---

~~DIMENSIONS~~	~~± 0~~	~~± 0~~	~~± 30~~	~~± 120~~	~~± 315~~	~~± 1000~~	~~± 2000~~
~~GENERAL TOLERANCES~~	~~± 0.1~~	~~± 0.2~~	~~± 0.3~~	~~± 0.5~~	~~± 0.8~~	~~± 1.2~~	~~± 2~~

SCALE: 1:1
DO NOT SCALE DRAWING

SLAC NATIONAL ACCELERATOR LABORATORY
U.S. DEPARTMENT OF ENERGY

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		DATE	APPROVALS
ENGR	K FANT		K FANT
DWN	R GONZALES	5-5-14	---
CHKR	O FRENER		---

LCLS2 MECHANICAL SYSTEM
Ø82 BELLOWS ASSY
Ø82 BELLOWS

DRAWING NUMBER: PF-375-600-46
REVISION NUMBER: 0
C

SH 1 OF 1

PF-375-600-46 0 C

LCLS2 BLWS ASSYØ82 BLWS

SLAC FORMAT V3.0