

**Roman Pots Cost Estimate**

ITEM or TASK	LABOR(HRS)	RATE(\$)	COST(\$)	INDIRECT COST(\$)	RATE	TOTAL COST(\$)
<b>Fabrication</b>						
Produce 5 Box Assemblies	224	95.5	21392	8984.64	0.42	30376.64
Produce 4 316LN CF Flanges	102	95.5	9741			
Weld Boxes to Flanges	10	77.5	775			
Braze Thin Window to Box			10000	4200	0.42	14200
			<b>TOTAL(\$)</b>			
			41908	17601.36	0.42	59509.36

Materials for Pots	QTY.	EACH(\$)	COST(\$)			
316LN 295x30mm Blanks for Pots	4	1015	4060			
316L 2"x5"x22.5" Plate	1	419	419		0.06	25.14
316L .15mm Coil	1	175	175		0.06	10.5
316L .15mm 250x300mm Sheet	1	253	253		0.06	15.18
			<b>TOTAL(\$)</b>			
			4907	294.42	0.06	5201.42

**TOTAL POTS(\$)**  
**64710.78**

Materials for Chambers	QTY.	EACH(\$)	COST(\$)			
316LN CF Flanges			4600	276	0.06	4876

Salaries	Effort	Duration		<b>WINDOW/BOX ONLY(\$)</b>
John Amann	10%			<b>44627.46</b>
Marco Oriunno	5%			
Cherrill Spencer	5%			