PIP-II Cryogenic Plant Building Technical Requirements Specification

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Document Approval

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Revision History

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	25 October 2017	Initial Release
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1. Purpose

A Technical Requirements Specification (TRS) is a means to communicate what type of system is being designed and implemented, lists the attributes of that system as it conforms to a specific metric and establishes consensus amount stakeholders on what the system is expected to provide.

A TRS describes the technical aspects that a system or component must fulfill, such as the technical characteristics, the performance requirements and/or the reliability requirements. TRS requirements may be derived from higher-level requirements such as Functional Requirements Specifications (FRS), Interface Control Documents (ICD), or derived from the design process. TRS requirements may or may not be specific to a particular design concept.

2. Scope

This TRS addresses the technical requirements of the Cryogenic Plant Building which includes the elements of work normally included in conventional construction such as earthwork, utilities, structural concrete, structural steel, architectural cladding, finishes, roofing, plumbing, process piping, heating ventilation and air conditioning (HVAC), fire protection, fire detection, lighting and electrical.

3. Acronyms

ANSI	American National Standards Institute	
ASHRAE	American Society of Heating, Refrigerating and Air-Conditioning Engineers	
CBS	Cold Box Station	
CHW	Chilled Water	
СРВ	Cryogenic Plant Building	
DOE	Department of Energy	
EPDM	Engineering Process Document Management	
ES	Exterior Space	
FESHM	Fermilab ES&H Manual	
FRCM	Fermilab Radiological Control Manual	
FRS	Functional Requirements Specification	
GPM	Gallons Per Minute	
HVAC	Heating, Ventilation and Air Conditioning	
HP	Horse Power	
IBC	International Building Code	
ICW	Industrial Cooling Water	
IMC	International Mechanical Code	

kg	Kilograms		
kVA	Kilo Volt Amps		
L2	WBS Level 2		
L3	WBS Level 3		
NFPA	National Fire Protection Association		
ODH	Oxygen Deficiency Hazard		
PIP-II	Proton Improvement Plan II Project		
RH	Relative Humidity		
SCD	System Configuration Document		
SS	Support Space		
тс	Teamcenter		
TRS	Technical Requirements Specification		
UPS	Uninterruptible Power Supply		
WBS	Work Breakdown Structure		
WCS	Warm Compressor Station		

4. Reference

#	Reference	Document #
1	Conventional Facilities Engineering Process Document Management (EPDM)	ED0002857
2	Conventional Facilities System Configuration Document (SCD)	ED0008133
3	Associated Functional Requirement Specification	ED0006718
3	Fermilab Engineering Manual	NA
4	Fermilab Environmental Safety and Health Manual	NA
5	Fermilab Radiological Control Manual	NA

5. Key Assumptions

The assumptions for the Cryogenic Plant Building include:

- 1. The cryogenics equipment shall be provided, delivered, installed and commissioned by the Cryogenic Plant subproject (121.06.02.05);
- 2. The Oxygen Deficiency Hazard (ODH) system shall be designed in accordance with Fermilab policies and guidelines. The mechanical equipment (louvers, fans, ductwork) that interface with building systems shall be installed as part of the CPB work scope. The ODH analysis, design and

installation of the control components, wiring, sensors and related work as well as commissioning is the responsibility of the Cryogenic Plant subproject.

3. The maximum flow available from the existing sitewide Industrial Cooling Water (ICW) is 1,400 gallons per minute (gpm) for process water uses.

6. Technical Requirements

Requirement ID	FRS Reference	Requirement Statement
General		
T-121.06.03-A001	F-121.06.03-009	The CPB shall be located at the upstream end of the Linac Complex
Architectural		
T-121.06.03-B001	F-121.06.03-007	 The CPB shall be developed based on the 2018 Fermilab Campus Master Plan including the desire that the "design of buildings and open spaces should encourage interaction, creating the settings to bring staff, users and visitors together, becoming vibrant centers of laboratory life." To this end, the CPB will incorporate the appropriate portions of the design guidelines including: Entrances and ground floors that are welcoming and provide an opportunity for interactions; Entrances that are evident in the daytime and at night; The ground floor will emphasize transparency; Service and utilities areas will be located so as to not negatively affect pedestrian paths or building entrances; Provide long term flexibility and life cycle value; and Uphold the unique character of Fermilab.
Cold Box Station		
T-121.06.03-C001	F-121.06.03-004	 The Cold Box Station (CBS) shall be include an overhead bridge crane with the following criteria: Capacity of 25 tons (50,000 pounds); Hook limits to provide coverage for the major equipment and loading dock; Hook height of 20 feet above finished floor;
T-121.06.03-C002	F-121.06.03-004	The CBS shall include at grade loading dock space to accommodate a standard 55-foot-long semi-trailer.
T-121.06.03-C003	F-121.06.03-004	The CBS shall include, as a minimum, a 16-foot-wide by 16-foot-tall overhead door;
T-121.06.03-C004	F-121.06.03-003	The flatness and levelness of the new floor slabs built as part of the conventional facilities shall be designed for normal construction tolerances and a ASTM E1155 floor flatness value of $F(F)$ 25 and a floor levelness $F(L)$ of 20.

T-121.06.03-C005	F-121.06.03-003	 The CBS shall provide space/infrastructure for one (1) Cold Box equipment with the following characteristics: 49.2 feet (15 m) long by 26.25 (8 m) wide by 23 feet (7.1 m) tall, which includes the cold box, control equipment and associated steel access platform and stairs; Weight: 165,347 pounds distributed on two (2) base plates (1.2 feet wide x 10.24 feet long) Weight of single largest piece for installation shall be XXX Electrical: 70 amps @ 480 volts 110 amps @ 120 volts CHW: Maximum of 150 gpm ICW: none
T-121.06.03-C006	F-121.06.03-003	 The CBS shall provide space/infrastructure for one (1) 4.5 Cold Box equipment with the following characteristics: 6.2 feet (1.9 m) long by 5.3 feet (1.6 m) wide by 15.7 feet (4.8 m) tall, which includes the cold box and associated equipment; Weight: 6,266 pounds distributed equally over the footprint listed above Single largest piece for installation shall be 6,266 pounds Electrical: 30 amps @ 480 volts 30 amps @ 120 volts CHW: none ICW: none
T-121.06.03-C007	F-121.06.03-003	 The CBS shall provide space/infrastructure for one (1) Liquid Helium Storage Tank with the following characteristics: XX long by XX wide by XX tall, which includes storage tank and associated steel access platform and stairs; Weight: XX,XXX distributed on two (2) base plates (XX feet wide x XX feet long) Single largest piece for installation shall be XXX Electrical: none ICW: none
T-121.06.03-C008	F-121.06.03-003	 The CBS shall provide space for four (4) Cryogenics Control Cabinets each with the following characteristics: 2.7 feet (0.8 m) long by 1.75 feet (0.5 m) deep by 7.4 feet (2.3 m) tall; Weight: 500 pounds distributed equally over the footprint listed above Electrical: 120-volt, 30-amp circuit for each cabinet fed from UPS backed generator circuit
T-121.06.03-C009	F-121.06.03-003	The CBS shall have a HVAC system capable of achieving the following space parameters:

		- Temperature in Caeling Mede: 79 degrees Entropheit (1/
		 Temperature in Cooling Mode: 78 degrees Fahrenheit (+/- 5F)
		• Temperature in Heating Mode: 68 degrees Fahrenheit (+/-
		5F)
	E 404 00 00 000	Humidity: 55% RH Max, No Minimum The CRS shall have a lawyere democra and fame to accommodate
T-121.06.03-C010	F-121.06.03-003 F-121.06.03-001	The CBS shall have a louvers, dampers and fans to accommodate XXX air changes per hour based on an ODH analysis
T-121.06.03-C011	F-121.06.03-003	The CBS shall include a generator backed 25 kVA UPS for cryogenics controls systems and oxygen deficiency hazard (ODH) control equipment.
T-121.06.03-C012	F-121.06.03-003	The CBS shall include one (1) 480V, 60-amp welding receptacle.
T-121.06.03-C013	F-121.06.03-003	The CBS shall be provided with general lighting to achieve an average of 20 foot-candles.
T-121.06.03-C014	F-121.06.03-003	The HVAC system in the CBS shall be designed to accommodate a combined 15 kW of heat load rejected to air.
Warm Compresso	or Station	
		The Warm Compressor Station (WCS) shall be include an overhead
T-121.06.03-D001	F-121.06.03-004	 bridge crane with the following criteria: Capacity of 25 tons (50,000 pounds); Hook limits to provide coverage for the major equipment and loading dock; Hook height of 20 feet above finished floor;
T-121.06.03-D002	F-121.06.03-004	The WCS shall include at grade loading dock space to accommodate a standard 55-foot-long semi-trailer.
T-121.06.03-D003	F-121.06.03-004	The WCS shall include, as a minimum, a 16-foot-wide by 16-foot-tall overhead door;
T-121.06.03-D004	F-121.06.03-002	The flatness and levelness of the new floor slabs built as part of the conventional facilities shall be designed for normal construction tolerances and a ASTM E1155 floor flatness value of F(F) 25 and a floor levelness F(L) of 20.
T-121.06.03-D005	F-121.06.03-002	The structural systems for the WCS shall include vibration isolation in order to avoid impacting the operation of the linac. Machine and compressor foundations will be isolated from the adjacent construction to minimize vibration transmission
T-121.06.03-D006	F-121.06.03-002	 The WCS shall provide space/infrastructure for two (2) MyCom Compressors each with the following characteristics: 11.6 feet (3.5 m) long by 5.8 feet (1.8 m) wide by 7.4 feet (2.3 m) tall Weight: 7,000 pounds (3,175 kg) distributed equally over the footprint listed above Weight of single largest piece for installation shall be 7,000 pounds (3,175 kg) Electrical: 400 HP requiring 600 amps at 480 volts CHW: none

		 ICW: Maximum of 400 gpm per operating compressor. It is assumed that only one (1) compressor will be operated at the same time.
T-121.06.03-D007	F-121.06.03-002	 The WCS shall provide space/infrastructure for one (1) SP Skid with the following characteristics: 18.4 feet (5.6 m) long by 10.2 feet (3.1 m) wide by 14.5 feet (4.4 m) tall Weight: 26,455 pounds (12,000 kg) distributed equally over the footprint listed above Weight of single largest piece for installation shall be 26,455 pounds (12,000 kg) Electrical: 400 kW at 4160 volts CHW: none ICW: Maximum of 240 gpm
T-121.06.03-D008	F-121.06.03-002	 The WCS shall provide space/infrastructure for one (1) LP Skid with the following characteristics: 18.4 feet (5.6 m) long by 10.2 feet (3.1 m) wide by 14.5 feet (4.4 m) tall Weight: 26,455 pounds (12,000 kg) distributed equally over the footprint listed above Weight of single largest piece for installation shall be 26,455 pounds (12,000 kg) Electrical: none CHW: none ICW: Maximum of 240 gpm
T-121.06.03-D009	F-121.06.03-002	 The WCS shall provide space/infrastructure for two (2) HP Skid each with the following characteristics: 18.4 feet (5.6 m) long by 10.2 feet (3.1 m) wide by 14.5 feet (4.4 m) tall Weight: 26,455 pounds (12,000 kg) distributed equally over the footprint listed above Weight of single largest piece for installation shall be 26,455 pounds (12,000 kg) Electrical: 1450 kW at 4160 volts CHW: none ICW: Maximum of 240 gpm
T-121.06.03-D010		 The WCS shall provide space for two (2) Gas Management Panels each with the following characteristics: 16.4 feet (5.0 m) long by 3.3 feet (1.0 m) wide by 7.2 feet (2.2 m) tall Weight: 3,750 pounds (1,700 kg) distributed equally over the footprint listed above Weight of single largest piece for installation shall be 3,750 pounds (1,700 kg). Electrical: XX CHW: none ICW: none

T-121.06.03-D011	F-121.06.03-002	 The WCS shall provide space for one (1) Oil Absorber Skid with the following characteristics: 7.6 feet (2.3 m) long by 6.4 feet (2.0 m) wide by 12.2 feet (3.7 m) tall Weight: 8,160 pounds (3,700 kg) distributed equally over the footprint listed above Weight of single largest piece for installation shall be 8,160 pounds (3,700 kg) Electrical: 30 kW at 480 volts CHW: none ICW: none
T-121.06.03-D012	F-121.06.03-002	 The WCS shall provide space for one (1) Oil Coalescer Skid with the following characteristics: 11.6 (3.5 m) long by 3.4 feet (1.0 m) wide by 9.2 feet (2.8 m) tall Weight: 5,511 pounds (2,500 kg) distributed equally over the footprint listed above Weight of single largest piece for installation shall be 5,511 pounds (2,500 kg) Electrical: XX CHW: none ICW: none
T-121.06.03-D013	F-121.06.03-002	 The WCS shall provide space for one (1) Oil Dryer Skid with the following characteristics: 6.2 feet (1.9 m) long by 6.5 feet (2.0 m) wide by 8.4 feet (2.6 m) tall Weight: 1,984 pounds (900 kg) distributed equally over the footprint listed above Weight of single largest piece for installation shall be 1,984 pounds (900 kg) Electrical: XX CHW: none ICW: none
T-121.06.03-D014	F-121.06.03-002	 The WCS shall provide space for three (3) LP Oil Absorber Skids each with the following characteristics: 32.8 feet (10 m) long by 11.8 feet (3.6 m) wide by 14.9 feet (4.5 m) tall Weight: 39,685 pounds (18,000 kg) distributed equally over the footprint listed above Weight of single largest piece for installation shall be 39,685 pounds (18,000 kg) Electrical: 30 kW at 480 volts CHW: none ICW: none
T-121.06.03-D015	F-121.06.03-002	The WCS shall provide space for one (1) SP/LP Control Cabinet with the following characteristics:

		• 15.8 feet (4.8 m) long by 2.0 feet (0.6 m) wide by 7.2 feet (2.2
		m) tall
		Weight: 2,200 pounds (1,000 kg) distributed equally over the footprint listed above
		 Weight of single largest piece for installation shall be 2,200 pounds (1,000 kg)
		Electrical: 16 kw at 480 volts
		CHW: none CHW: none
		 ICW: none The WCS shall provide space for one (1) HP Control Cabinet with
		the following characteristics:
		 13.1 feet (4.0 m) long by 2.0 feet (0.6 m) wide by 7.2 feet (2.2 m) tall
T-121.06.03-D016	F-121.06.03-002	 Weight: 2,200 pounds (1,000 kg) distributed equally over the footprint listed above
		 Weight of single largest piece for installation shall be 2,200 pounds (1,000 kg)
		CHW: none ICW: none
		The WCS shall provide space for one (1) Inventory Control Cabinet
		with the following characteristics:
		• 11.6 feet (3.5 m) long by 3.4 feet (1.0 m) wide by 9.2 feet (2.8
		 m) tall Weight: 1,000 pounds (455 kg) distributed equally over the
T-121.06.03-D017	F-121.06.03-002	footprint listed above
		 Weight of single largest piece for installation shall be 1,000 pounds (455 kg)
		CHW: none
		The WCS shall provide space for one (1) Purifier Skid with the following characteristics:
		• 3.0 feet (0.9 m) long by 3.0 feet (0.9 m) wide by 9.8 feet (3.0
		m) tall
		 2,200 pound (1,000 kg) distributed equally over the footprint
T-121.06.03-D018	F-121.06.03-002	 listed above Weight of single largest piece for installation shall be 2,200
		 Weight of single largest piece for installation shall be 2,200 pounds (1,000 kg)
		Electrical: XX
		CHW: none
		ICW: none The WCS shall provide space for two (2) Air Compressor each with
		the following characteristics:
T-121.06.03-D019	F-121.06.03-002	• 6.8 feet (2.1 m) long by 3.4 feet (1.0 m) wide by 5.6 feet (1.7
	1 121.00.00 002	m) tall
		 Weight: 500 pounds (227 kg) distributed equally over the footprint listed above
<u>.</u>	•	· · · · · · · · · · · · · · · · · · ·

	 Weight of single largest piece for installation shall be 500 pounds (227 kg) Electrical: 30 amps @ 480 volts 				
		 Electrical: 30 amps @ CHW: none ICW: none 	y 480 voi	Its	
		Note: This equipment can be	located i	n a building n	nechanical space
T-121.06.03-D020	F-121.06.03-002	 The WCS shall have a heat achieving the following param Temperature in Vent Fahrenheit Temperature in Heati 5F) Humidity: No requirement 	ting and neters: ilation M ing Mode	ventilation s lode: Ambie e: 68 degree	ystem capable o ent + 10 degree es Fahrenheit (+,
T-121.06.03-D021	F-121.06.03-002 F-121.06.03-001	The WCS shall have louvers			
T-121.06.03-D022	F-121.06.03-002	The WCS shall include a generator backed 25 kVA UPS for			
T-121.06.03-D023	F-121.06.03-002	The WCS shall include one (1) 480V,	60-amp weld	ling receptacle.
T-121.06.03-D024	F-121.06.03-002	The WCS shall be provided with general lighting to achieve an average of 20 foot-candles.			
T-121.06.03-D025	F-121.06.03-002 F-121.06.03-003	The WCS shall be acoustical	ly isolate	d from the Co	old Box Station.
		The ICW for the WCS shall m	neet the f	ollowing chai	racteristics.
				Vendor 1	Vendor 2
		Desription	Unit	Vendor 1 Open loop	Vendor 2
		Electrical conductivity		Vendor 1 Open loop 400-800	Vendor 2 10 - 500
		Electrical conductivity pH value	Unit [µS/cm]	Vendor 1 Open loop 400-800 8.3 - 9.0	Vendor 2
		Electrical conductivity pH value m-alkalinity	Unit [µS/cm] meg/l	Open loop 400-800 8.3 - 9.0 2.0 - 4.0	Vendor 2 10 - 500
		Electrical conductivity pH value m-alkalinity Calcium	Unit [µS/cm] meg/l mg/l	Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60	Vendor 2 10 - 500 7.5 - 9.0
		Electrical conductivity pH value m-alkalinity Calcium Chloride (CI)	Unit [μS/cm] 	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50	Vendor 2 10 - 500
		Electrical conductivity pH value m-alkalinity Calcium	Unit [µS/cm] meg/l mg/l	Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60	Vendor 2 10 - 500 7.5 - 9.0
		Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4)	Unit [µS/cm] meg/l mg/l [mg/l] [mg/l]	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50 < 100 < 5	Vendor 2 10 - 500 7.5 - 9.0 < 150
		Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4)	Unit [µS/cm] meg/l mg/l [mg/l] [mg/l] [mg/l]	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50 < 100	Vendor 2 10 - 500 7.5 - 9.0 < 150
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand)	Unit [μS/cm] meg/l [mg/l] [mg/l] [mg/l] [CFU/ml]	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50 < 100 < 5 < 10 ⁴ < 5 < 20	Vendor 2 10 - 500 7.5 - 9.0 < 150
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand) Soilds (particle size)	Unit [μS/cm] meg/l [mg/l] [mg/l] [mg/l] [CFU/ml] mg/l mg/l mg/l mg/l	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50 < 100 < 5 < 10 ⁴ < 5	Vendor 2 10 - 500 7.5 - 9.0 < 150 < 2.0 < 0.1
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand) Soilds (particle size) Antifreeze/Glycol	Unit [μS/cm] meg/l [mg/l] [mg/l] [mg/l] [CFU/ml] mg/l mg/l mg/l mm %	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50 < 100 < 5 < 10 ⁴ < 5 < 20	Vendor 2 10 - 500 7.5 - 9.0 < 150 < 2.0 < 0.1 < 50
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand) Soilds (particle size) Antifreeze/Glycol Free Chlorine Gas (CL2)	Unit [μS/cm] meg/l mg/l [mg/l] [mg/l] [CFU/ml] mg/l mg/l mg/l mg/l mm % g/l	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50	Vendor 2 10 - 500 7.5 - 9.0 < 150
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand) Soilds (particle size) Antifreeze/Glycol Free Chlorine Gas (CL2) Sulphate (SO3)	Unit [μS/cm] meg/l mg/l [mg/l] [mg/l] [CFU/ml] mg/l mg/l mg/l mm % mg/l mg/l mg/l	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50	Vendor 2 10 - 500 7.5 - 9.0 <
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand) Soilds (particle size) Antifreeze/Glycol Free Chlorine Gas (CL2) Sulphate (SO3) Dissolved iron (Fe)	Unit [μS/cm] meg/l mg/l [mg/l] [mg/l] [CFU/ml] mg/l mg/l mg/l mg/l mg/l mg/l [mg/l] [mg/l]	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50	Vendor 2 10 - 500 7.5 - 9.0 <
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand) Soilds (particle size) Antifreeze/Glycol Free Chlorine Gas (CL2) Sulphate (SO3)	Unit [μS/cm] meg/l mg/l [mg/l] [mg/l] [CFU/ml] mg/l mg/l mg/l mm % mg/l mg/l mg/l	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50	Vendor 2 10 - 500 7.5 - 9.0 <
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand) Soilds (particle size) Antifreeze/Glycol Free Chlorine Gas (CL2) Sulphate (SO3) Dissolved iron (Fe) Hydrogen Carbonate (HC03)	Unit [μS/cm] meg/l mg/l [mg/l] [mg/l] [CFU/ml] mg/l mg/l mg/l mg/l mg/l mg/l [mg/l] [mg/l]	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50	Vendor 2 10 - 500 7.5 - 9.0 < 150
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand) Soilds (particle size) Antifreeze/Glycol Free Chlorine Gas (CL2) Sulphate (SO3) Dissolved iron (Fe) Hydrogen Carbonate (HC03) HC03 / SO4 Dissolved aluminum (AL)	Unit [µS/cm] meg/l mg/l [mg/l] [mg/l] [CFU/ml] [CFU/ml] mg/l mg/l mg/l mg/l [mg/l] [mg/l] [mg/l] [mg/l]	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50	Vendor 2 10 - 500 7.5 - 9.0 <150
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand) Soilds (particle size) Antifreeze/Glycol Free Chlorine Gas (CL2) Sulphate (SO3) Dissolved iron (Fe) Hydrogen Carbonate (HC03) HC03 / SO4 Dissolved manganese (Mn) Dissolved Nitrate (NO3)	Unit [μS/cm] meg/l mg/l [mg/l] [mg/l] [CFU/ml] [CFU/ml] mg/l mg/l mg/l mg/l [mg/l] [mg/l] [mg/l] [mg/l] mg/l [mg/l]	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50	Vendor 2 10 - 500 7.5 - 9.0 <150
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand) Soilds (particle size) Antifreeze/Glycol Free Chlorine Gas (CL2) Sulphate (SO3) Dissolved iron (Fe) Hydrogen Carbonate (HC03) HC03 / SO4 Dissolved manganese (Mn) Dissolved Nitrate (NO3) Hydrogen Sulfate (H2S)	Unit [μS/cm] meg/l mg/l [mg/l] [mg/l] [CFU/ml] [CFU/ml] mg/l mg/l mg/l mg/l [mg/l] [mg/l] [mg/l] [mg/l] mg/l mg/l mg/l mg/l	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50	Vendor 2 10 - 500 7.5 - 9.0 <150
T-121.06.03-D026	F-121.06.03-002	Electrical conductivity pH value m-alkalinity Calcium Chloride (Cl) Sulphate (SO4) Ammonium (NH4) Micobacterial count Suspended Soilds COD (chemical oxygen demand) Soilds (particle size) Antifreeze/Glycol Free Chlorine Gas (CL2) Sulphate (SO3) Dissolved iron (Fe) Hydrogen Carbonate (HC03) HC03 / SO4 Dissolved manganese (Mn) Dissolved Nitrate (NO3)	Unit [μS/cm] meg/l mg/l [mg/l] [mg/l] [CFU/ml] [CFU/ml] mg/l mg/l mg/l mg/l [mg/l] [mg/l] [mg/l] [mg/l] mg/l [mg/l]	Vendor 1 Open loop 400-800 8.3 - 9.0 2.0 - 4.0 30 - 60 < 50	Vendor 2 10 - 500 7.5 - 9.0 <150

		It is recognized that the cryogenics equipment vendor may be able to design the compressor heat exchangers based on the water quality testing available from the Fermilab ICW system.	
T-121.06.03-D027	F-121.06.03-002	The ventilation system in the WCS shall be designed to accommodate a combined 200 kW of heat load rejected to air.	
Support Space			
T-121.06.03-E001	F-121.06.03-006	The Support Space (SS) shall provide space/infrastructure for a Control Room that will accommodate four (4) work stations, monitors and related equipment.	
T-121.06.03-E002	F-121.06.03-006	The SS shall provide space/infrastructure for a Team Room that will accommodate an eight (8) person conference table, video display and related equipment.	
Т-121.06.03-Е003	F-121.06.03-006	The SS shall provide space/infrastructure for Open Office Space with cubicles to house four (4) people and associated spaces.	
T-121.06.03-E004	F-121.06.03-006	 The SS shall provide space/infrastructure for a Main Networking Room to house the following: Two (2) 42 "U" networking racks (~2' wide x 4' long x 6.1' high) Two (2) 42 "U" Cryogenics Plant Building specific racks Each rack shall have the following power requirements: One (1) 30-amp 208 V circuit fed from generator backed UPS power for each rack. One (1) 30-amp 208 V circuit fed from building power for each rack One (1) 20-amp 120 V circuit fed from building power for each rack The networking equipment shall have access to a grounding bar connected to the overall building ground. 	
T-121.06.03-E005	F-121.06.03-006	The SS shall be provided with general lighting to achieve an average of 30 foot-candles in the Control Room, Open Office and Team Room. Other areas shall be provided with lighting to achieve 10 foot- candles	
T-121.06.03-E006	F-121.06.03-006	 The SS shall have a HVAC system capable of achieving the following parameters: Temperature in Cooling Mode: 78 degrees Fahrenheit (+/-5F) Temperature in Heating Mode: 68 degrees Fahrenheit (+/-5F) Humidity: 55% RH Max, No Minimum 	
T-121.06.03-E007	F-121.06.03-003 F-121.06.03-006 F-121-06.03-001	The CBS shall have an isolated HVAC system that can pressurize the space to reduce the oxygen deficiency hazard of the space relative to other portions of the CPB.	
Exterior Space			
T-121.06.03-F001	F-121.06.03-003	The Exterior Space (ES) of the CPB shall provide space and foundations for the seven (7) 113,000-liter (30,000 gallon) gaseous	

		helium storage tanks, fill station and related piping. These tanks will be relocated from the existing location at the Main Ring A Sector.
T-121.06.03-F002	F-121.06.03-003	The Exterior Space (ES) of the CPB shall provide space and foundations for the three (3) 113,000-liter (30,000 gallon) gaseous helium storage tanks, fill station and related piping. These tanks will be new.
T-121.06.03-F003	F-121.06.03-003	The ES shall provide space and foundation for one (1) 34,000-liter (9,000 gallon) liquid nitrogen Dewar, fill station and related piping.
T-121.06.03-F004	F-121.06.03-003	The ES shall provide space for one (1) trailer mounted mobile purifier.
T-121.06.03-F005	F-121.06.03-001	The ES shall provide parking spaces for eight (8) vehicles.
T-121.06.03-F006	F-121.06.03-001	The ES shall be provided with general lighting to achieve an average of 2 foot-candles.

7. Design Requirements

The design of the work will be done in accordance with recognized engineering practices and design standards and will comply with the applicable portions of the U.S. Department of Energy and the State of Illinois codes, orders and regulations as incorporated into contract No. DE-AC02-07CH11359 between the U.S. Department of Energy and Fermi Research Alliance, LLC.

Fermilab has adopted the Necessary and Sufficient Process (NSP) for determining the Work Smart Set (WSS) of Standards which are used to determine the appropriate environment, safety and health standards used to ensure the safe and environmentally responsible operations of the Laboratory. Where no edition or "latest edition" is noted on the Work Smart Set, it is assumed that the edition in effect at the time of the acceptance of this Project Plan will be used.

As a minimum, the system shall abide by the following:

Fermilab ES&H Manual (FESHM)

- FESHM Chapter 2000 Planning for Safe Operations
- FESHM Chapter 7000 Occupational & Subcontractor Safety
- FESHM Chapter 8000 Environmental Protection
- FESHM Chapter 9000 Electrical Safety
- FESHM Chapter 10000 Material Handling and Transportation
- FESHM Chapter 11000 Radiation Safety
- FESHM Chapter 12000 Quality Assurance

Fermilab Radiological Control Manual (FRCM)

DOE Orders and Standards

- DOE Order 430.2B Departmental Energy, Renewable Energy and Transportation Management
- DOE STD-1066-99 Fire Protection Design Criteria
- DOE Guide 420.1-2 Guide for the Mitigation of Natural Phenomena Hazards for DOE Nuclear Facilities and Non-Nuclear Facilities
- DOE Order 430.1B Real Property Asset Management
- DOE Order 436.1 Departmental Sustainability
- DOE Order 413.3 Program and Project Management for the Acquisition of Capital Assets

Building Codes and Design Standards

- International Building Code (IBC)
- International Fire Code
- NFPA 101
- International Mechanical Code (IMC)
- NFPA 55 Compressed Gases and Cryogenic Fluids Code
- NFPA 90A Standard for the Installation of Air-Conditioning and Ventilating
- NFPA 90B Standard for the Installation of Warm Air Heating and Air Conditioning Systems
- ASHRAE 90.1 Energy Standards for Buildings
- ANSI/ASHRAE Standard 62.1-2004 Ventilation for Acceptable Indoor Air Quality
- ANSI/ASME B31.3 Process Piping
- ANSI 31.9 Building Services Piping
- NFPA 13 Standard for the Installation of Sprinkler Systems
- NFPA 24 Standard for the Installation of Private Fire Service Mains and Their Appurtenances
- NFPA 70 National Electrical Code
- NFPA 70E Standard for Electrical Safety in the Workplace
- NFPA 72 National Fire Alarm Code
- NFPA 110 Emergency and Standby Power Systems
- NFPA 80 Fire Doors and Fire Windows

 ANSI 17.1 Safety Code for Elevators and Escalators
 ICC/ANSI A117.1 – Standard for Accessible and Usable Buildings and Facilities Illinois Accessibility Code
 ADA Accessibility Guidelines for Buildings and Facilities (ADAAG) – 2004 will be used for those areas of facility not exempted by Fermilab policy
 Illinois Accessibility Code
 Illinois Plumbing Code and Standard Specifications for Water & Sewer Main Construction in Illinois

Any changes in the applicability or adherence to these standards and requirements require the approval and authorization of the PIP-II Technical Director or designee.