



# SUPERIOR ANALYSIS THROUGH CLEARER OBSERVATION



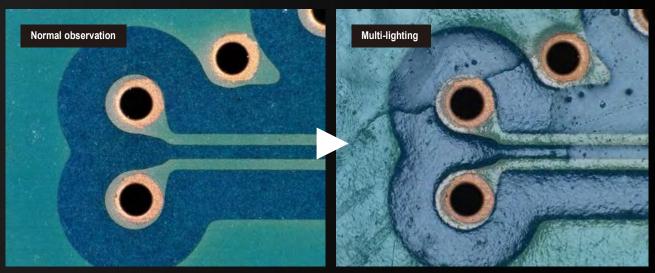


# ADAPTIVE LIGHTING AND FOCUSING

Key Components of Observation

# ADAPTIVE LIGHTING

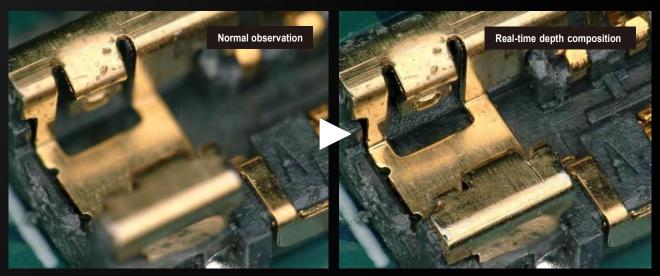
Auto illumination settings  $\rightarrow P.8$ 



Through-hole (200×)

# ADVANCED FOCUSING

Fully-focused images at the push of a button  $\rightarrow P. 10$ 



Connector (100×)

# **DIGITAL MICROSCOPE HISTORY**



# Improved Imaging, **Simplified Operation**

KEYENCE continues to develop highly advanced, easy-to-use products that allow anyone to obtain high-quality images instantly. To ensure that each system meets and exceeds the needs of users, KEYENCE relies on customer feedback when developing future microscope products.















VHX-500

VHX-600



VHX-1000

VHX-2000

VHX-5000



### **KEYENCE Precision Optics**

The optical lens plays an important role in microscopy. With that importance in mind, KEYENCE is dedicated to developing the best possible lenses. The result of that dedication is the RZ Series— the industry's leading high-resolution lenses. The RZ Lens Series is designed to be forward and backward compatible, ensuring usability even for future systems.



# <text>

# VIEW

### LARGE DEPTH-OF-FIELD

Depth-of-field is one of the fundamental features of a microscope that can greatly influence image quality and ease of operation. The lenses, camera, and graphics engine are all internally designed to optimize the relationship between depth-of-field, resolution, and brightness.





Connector Pins (100×)

### MULTI-ANGLE OBSERVATION

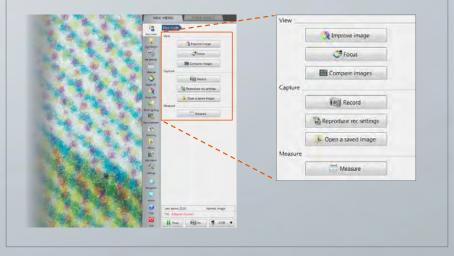
View an object from any angle by tilting the lens up to 90 degrees and rotating the stage 180 degrees. Observing a target from various angles can now be done without having to manipulate the sample by hand. Users can even image large objects that traditionally cannot be viewed with a microscope by using hand-held mode.





# Easy Mode guides users through both basic and advanced functions

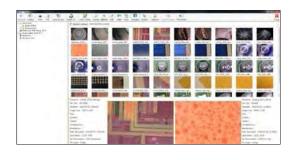
Easy Mode contains frequently used functions to allow everyone to perform analysis under optimal conditions. Even novice users can effectively utilize advanced functions.



# CAPTURE

### SAVE IMAGES AND VIDEO

The built-in 500 GB HDD allows raw image, video, and measurement data to be saved to the system. Saved images can also be shared over LAN or with USB devices. Automatic creation of standard reports is possible with commercially available software.



# MEASURE

### REAL-TIME MEASUREMENT

Dimensional measurements can be made on the microscope just by clicking the area to be measured with the mouse. Measurement data is stored with the image file for easy information sharing, and results can even be exported as a CSV file.



# MULTI-LIGHTING



In attempts to obtain the clearest image possible, illumination settings are often changed and applied multiple times. This repetition is no longer necessary due to KEYENCE's multi-lighting capability.

# AUTOMATICALLY ADJUSTS THE DIRECTION OF LIGHT AND LETS USERS SELECT THE IDEAL IMAGE FOR THEIR SAMPLE

### Obtain high quality images at the push of a button

Lighting is the most important factor when it comes to capturing images. Until now, taking full advantage of lighting was a difficult task when performing magnified observation. Now, thanks to KEYENCE's Multi-lighting function, surface features that were previously impossible to view become clear at just the push of a button.





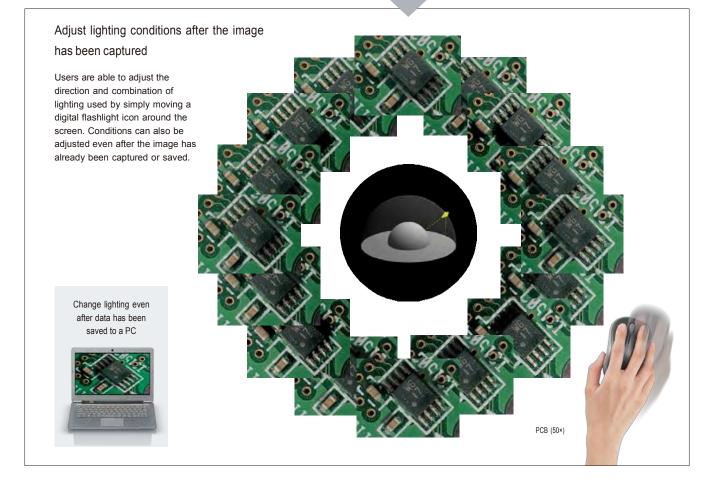
Coin (50×)

### Lighting Data from Every Direction

With the VHX-6000 Series, lighting data from various angles can be instantly obtained at the push of a button. With absolutely no need to configure lighting—an essential step with conventional systems—anyone is able to acquire the optimal lighting effects easily.



Variation of lighting from all directions



### 9

# **REAL-TIME DEPTH COMPOSITION**

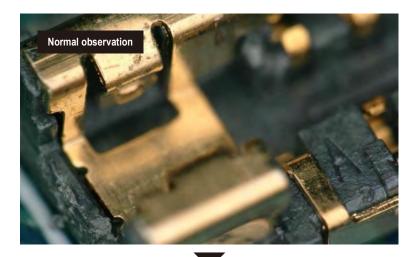


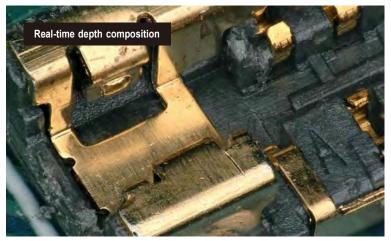
Real-time depth composition allows target locations to be observed in full focus at any time.

# **ALWAYS IN FULL FOCUS**

### **Capture Fully-focused Images in Seconds**

Due to its high frame rate camera, the VHX can instantly scan through the focal range of a sample, recognize which areas are in focus, and build a fully-focused image. This provides users with more in-depth information and in a fraction of the time of conventional systems.





Connector(100×)

Fully-focused images reduce inspection errors

Faster inspection allows for

more data collection and

improved analysis



No need for focus adjustment No need for manual depth composition

### No Need for User Adjustments

After deciding on the observation location, just press the button on the console to obtain a fully focused image in as little as 1 second. Then, observing a different location is as easy as moving the motorized stage. The VHX-6000 Series offers a new observation method that instantly provides fully focused images of objects without the need for focus adjustments and depth composition procedures.





CONVENTIONAL SYSTEMS

VHX-6000



move the lens through the Z range for composition ...



and obtain a fully focused image.





DEPTH

COMPOSITION

Just select the area to view ...

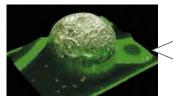


adjust the focus...

and obtain a fully focused image.

MULTI-LIGHTING

+



3D image

A fully focused image is captured in as little as 1 second, and 3D image data is captured simultaneously.

With conventional microscopes, determining how to apply the lighting is difficult if the image is not in focus. The combination of Depth Composition and Multi-lighting allows users to obtain a fully focused image and to select the desired lighting pattern for that image.



Normal image

Depth composition

Nut (100×)

# TECHNOLOGY All-in-one System for Unmatched Versatility

By designing the VHX Series with top-of-the-line technology in the lenses, camera, graphics engine, and stage, KEYENCE has developed a system that optimizes the performance between each device and provides users with a flawless operational experience.

### Newly developed REMAX VI high-performance graphics engine

The VHX-6000 is equipped with a newly-developed image processing engine that embodies KEYENCE's expertise. Synchronous control of the camera, stand, and pixel shift mechanism of the camera enables real-time, high-quality depth composition, HDR, and image stitching capabilities.



# High-Sensitivity, High-Speed CMOS Camera

With a capture speed of 50 frames per second and pixel shift mechanism, the CMOS camera of the VHX is capable of high-resolution, real-time imaging.

# Cable-Free RZ Lens with Built-in Recognition Function

The specially designed, space-saving optical mechanism allows for easy attachment and removal of lenses as well as real-time lens and magnification recognition.

### Compact, High-Torque Motor

The motors that drive the stage and position of the lens have been redesigned. By adopting the latest technology, load capacities and speeds higher than those offered by other systems can be obtained.

KEYENCE

Compact, High-Torque Motor

### High-Resolution, High-Speed XYZ Motorized Stage

Not only is the VHX-6000 capable of faster processing speeds than other systems, it also offers improved usability including the elimination of stage initialization and the addition of electronic dials.

<

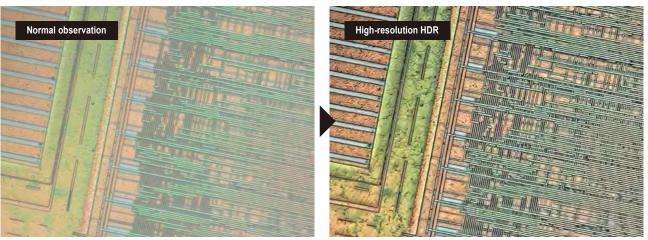
### Improved Image Resolution: High-Resolution HDR

Images with high color gradation are obtained by using short-wavelength light to capture high-resolution images in addition to the HDR (High Dynamic Range) function to capture multiple images at varying shutter speeds. The combination of these two features allows for high-definition, high-contrast observation that was not possible with conventional microscopes.

SHORT-WAVELENGTH HIGH-RESOLUTION IMAGE

+

HDR IMAGE



IC (1500×)

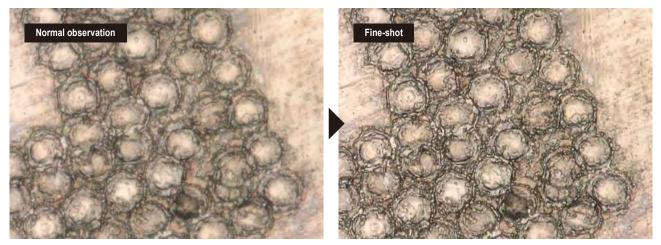
### **Fine-Shot**

The VHX-6000 is capable of capturing images at even higher resolutions than that of conventional microscopes by removing the aberration characteristics that are known for each lens. This produces a sharper, higher contrast image.

HIGH RESOLUTION

+

**HIGH DEFINITION** 

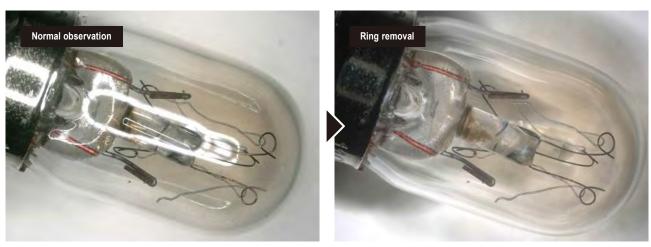


Laser processing (2000×)

### **Ring-reflection Removal**

To prevent certain parts of the image from being unobservable due to glare, multiple images are acquired while changing the direction of the ring light. This makes it possible to remove unwanted reflections on the surface of the target at the press of a button.

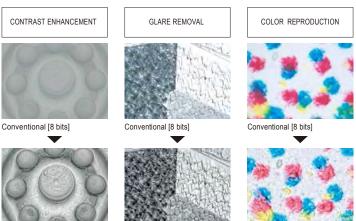
REFLECTION REMOVAL	+	NO ATTACHMENT REQUIRED
-----------------------	---	---------------------------

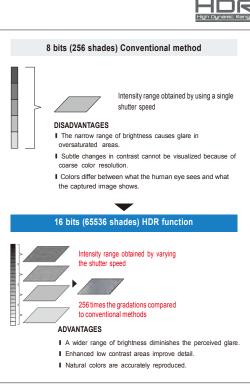


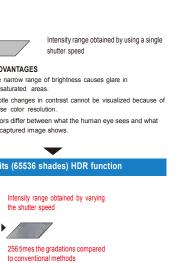
Light bulb (20×)

### **HDR Plus Function**

The camera captures multiple images at different brightness levels by varying the shutter speed, and then produces an image with a high level of color gradation data. This allows for clear observation of targets with glare or low contrast that would be difficult to image accurately with conventional microscopes. A new algorithm that accurately represents the colors of the target makes observation more similar to that with the naked eye.







HDR [16 bits]

Plastic cap (50×)

HDR [16 bits]

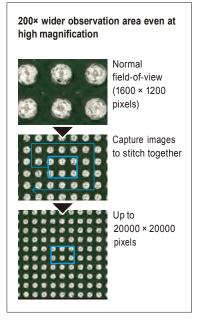
Solar cell HDR [16 bits] (50×)

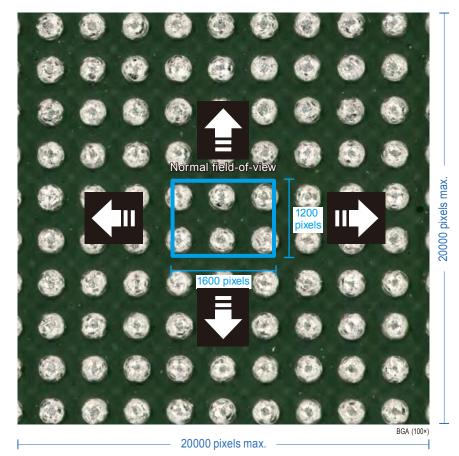
Printing

(400×

### **High-Speed Image Stitching**

With any optical system, as the magnification is increased the field-of-view decreases. The VHX incorporates an image stitching algorithm with a motorized XY stage to automatically move and stitch together adjacent images in real-time. This will provide users with a high-resolution (up to 20000 × 20000 pixels), overall view of the target, while preventing any misalignment typically associated with other stitching techniques.





### **Auto Correct Function**

Aberration inherent around the periphery of lenses can cause slight changes in brightness. When stitching multiple images together, this can result in shading differences at the edge of each image. The Auto Correct Function is able to remove these changes and produce a high-quality, seamless stitched image.





Conventional

AutoCorrect

### **Navigation Function**

When viewing an object at high magnification, it can sometimes be difficult to understand the area being viewed in relation to the overall surface. With the built-in navigation system, users can use a macro image to instantly see their current field-of-view and dramatically improve the imaging process. Users can even click on an area within the navigation window, and the motorized XY stage will automatically move the stage to the desired location.



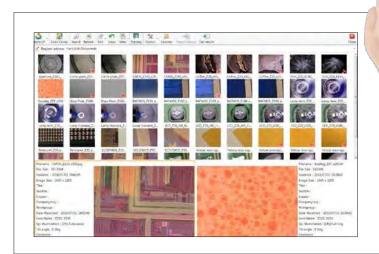
### **3D Image Stitching**

<figure>

### RECORDING

### Simple Recording Functionality at the Press of a Button

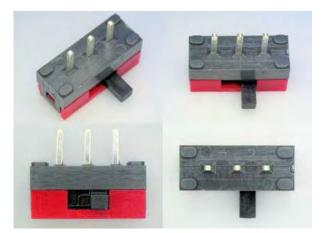
The VHX-6000 is equipped with a 500 GB hard disk drive for easy storage of images, video, and measurement data. KEYENCE's original high-speed filing system ensures effortless handling of a high volume of images. File names, titles, organization names, lenses, and comments can be registered with each image, allowing for quick database searches.



REPORT FUNCTION (REPORT PREPARATION). Instantly create reports containing images by installing Microsoft Word or Excel and then setting up a standard template. Details such as the capture date, lens, and magnification are recorded automatically.

### **Split Screen/Comment Entry Function**

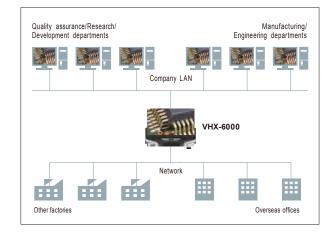
The viewing area can be split horizontally, vertically, or into quadrants. This can be used to quickly perform side-by-side image comparison of good and bad parts or when viewing a low-magnification and high-magnification image.



4-segment split screen

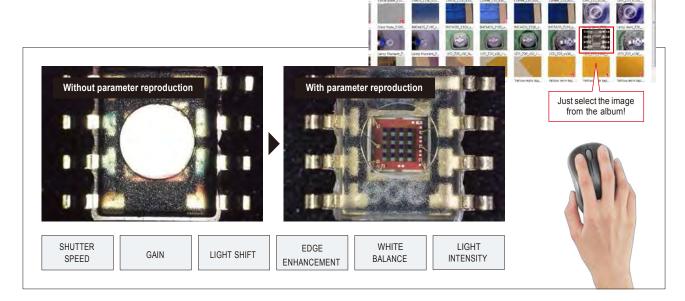
### **Network Connectability**

The VHX can be connected to a network via LAN to allow sharing/ transfer of images with other departments or remote locations. This image and data sharing ensures immediate and accurate action in urgent situations.



### **Reproducing of Capture Parameters**

Capture parameters such as brightness and camera settings will be saved as file data with each image. Users can apply these exact same settings later by simply loading the file. This allows evaluations to be performed under the same conditions even if the user changes.



1 12

### **Register Coordinates for Repeated Capture**

Registering the coordinates for the desired capture position allows for high-speed repeated capture at fixed positions. Using this function in combination with the navigation image lets users check where the registered position is within the entire image view.

### PC Mode/Anti-Virus Software

With PC mode, various drivers for software and peripheral equipment can be installed on the microscope, including drivers for printers, Microsoft Word and Excel, and anti-virus software. This makes it possible to use the microscope in a way that best fits your operating environment.



### **Video Recording Function**

Accurately capture a target's changes over time or an inspection process using the video recording/playback function. Video can be captured at up to 50 frames per second with recording times of up to 50 minutes. The function allows users to fast forward, advance frame by frame, and capture still images from the video. Each video is saved as an AVI file that can be played on the VHX-6000 or on a PC.

### **Real-Time Measurement**

Users can perform any kind of measurement-including 2-point, angle, diameter, parallel line, and area-directly on the screen with just a few clicks of the mouse. Data can also be saved in an album and accessed later for further measurement. Moreover, the free communication software makes it possible for anyone to utilize the measurement functions from their own PC.



1

Arc



### TRIPLE'R Function for Automatic, **Cable-Free Recognition of Lens/Magnification**

KEYENCE's advanced sensor technology and accumulated microscopy and optical expertise have been combined to provide the VHX with the ability to recognize three types of information: lens connection (no cable required), lens type, and magnification. With the TRIPLE'R function, there's no need to re-calibrate every time the magnification is changed.

AUTOMATIC

**IDENTIFICATION** 

LENS CONNECTION

LENS TYPE

MAGNIFICATION

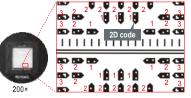
### **One-Push Calibration**

With conventional systems, calibration can be both timeconsuming and difficult to perform, often times requiring a specialist to do the calibration. With the VHX-6000, calibration can be done by anyone onsite using our NIST-traceable scale with just the push of a button.

### Auto-focus adjustment & auto-position alignment



Reading the 2D codes of dedicated scales



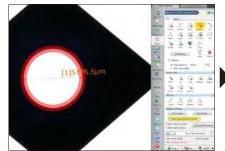
Calibrate each magnification by just placing the scale on the stage and pressing a button. This eliminates the need to find the correct location and adjust the focus manually.

The VHX-6000 automatically moves to the optimum position on the reference chart according to the magnification. Because the position on the reference chart is detected automatically, there is no chance for calibration errors to occur.

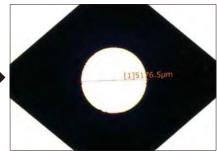
Reference chart OP-87427

### Edge Detection Function for Improved Measurement Accuracy

Conventional measurement systems require the user to manually select a measurement edge, which can lead to variations in the results. With KEYENCE's automatic edge detection function, the least squares method is used to automatically detect the edge to be measured, reducing the measurement variation between users.



Automatic edge detection using over 100 points



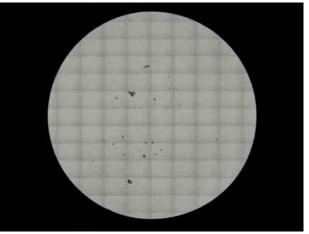
Shape recognition using the least squares method



### **Contamination Analysis**

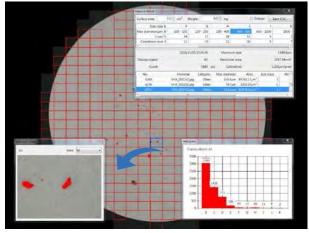
The VHX-6000 allows users to analyze contamination and cleanliness compliant with ISO 16232 standards. By dividing the image into multiple regions and analyzing each region individually, this function allows users to perform contamination analysis over a large area. The analysis displays the number of detected particles and the cleanliness level for each maximum diameter class

(B through K). The results can then be saved as a CSV file.



Contamination on filter



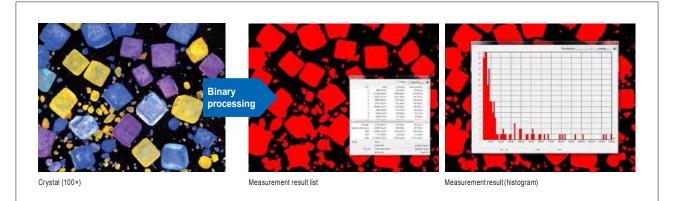


Contamination analysis

### **Automatic Area Measurement/Count**

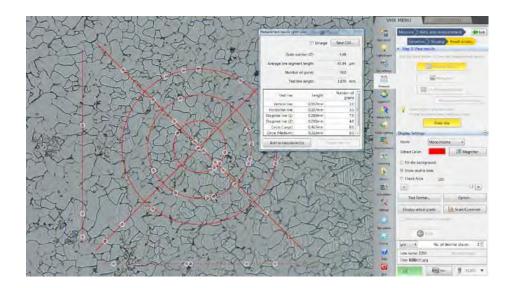
Easily count and measure objects to determine area, perimeter, and other 2D measurement parameters.

AREA MEASUREMENT	PARTICLE COUNT



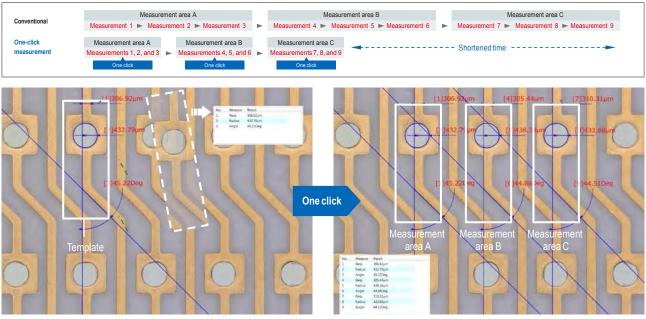
### **Grain Size Measurement and Analysis**

Calculate grain size for any sample completely to ASTM standards, and automatically save the results or easily export the data into a report. Our latest software offers quick and automatic analysis that eliminates the user's need to manually count grains or perform 'Chart Comparisons'. Users can also save their workflow for fast and repeatable measurements.



### **One-Click Auto Measurement**

In addition to point-and-click measurements, the VHX-6000 is also able to create a measurement template of the area or object being measured and use pattern matching to automatically perform the same measurements across similar objects. All of the measurement data can be compiled and processed together to greatly reduce the time required for inspection and reporting.



Template saving Searching for pattern to be measured

One-click auto-measurement Automatic measurement in action

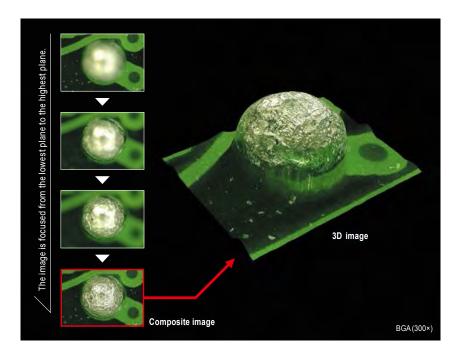
# 3D DISPLAY AND MEASUREMENT

### **3D Display Function**

Even when a target's surface has significant variation in height, a fullyfocused image can be obtained instantly by compiling images at different focal planes. After the composite image is created, the focal position data can then be used to construct a 3D model. When a motorized stage is used, this 3D image can be created easily with just the push of a button



Just press the button on the console



### Accurate D.F.D. 2.0 Method

KEYENCE's Accurate D.F.D. method creates a 3D image by calculating height and analyzing extremely small changes in texture. Even difficult to image areas such as those with low contrast or oversaturated/undersaturated pixels can be accurately reconstructed.



Conventional



D.F.D. (Depth from Defocus) Method

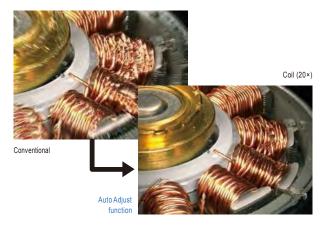
The Depth from Defocus method obtains 3D information by analyzing the focus of a 2D image. Even if an image is not captured in complete focus, a calculation is made to determine height data. This allows accurate 3D image construction with fewer steps in the Z-axis.



D.F.D. method

# Auto Adjust Function for Depth Composition even when Imaging at an Angle

Edge displacement and vibration that can occur during image capture are automatically corrected and a comprehensive, fully-focused image is constructed. The composition can use not only images captured perpendicular to the sample, but also those captured from an angle.

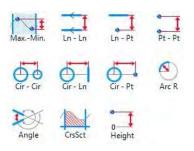


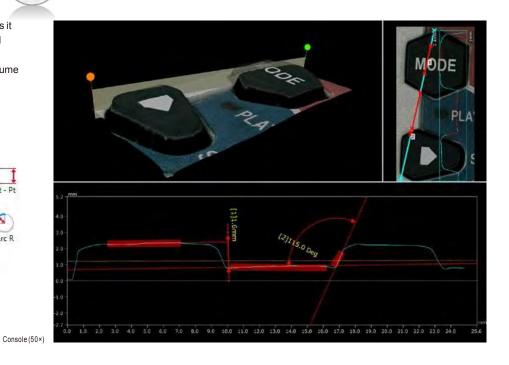
### **3D Measurement Function**

Using 3D data, the VHX-6000 makes it possible to measure at any targeted point. Data can be collected to calculate the profile, height, and volume for any area within the field-of-view.

(0) =

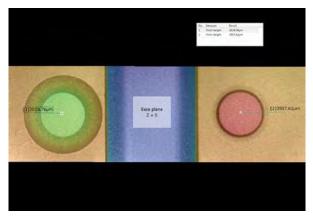
### 3D Measurement Tools





### **Height Measurement**

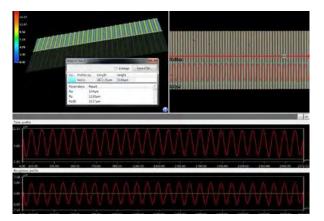
Height difference and distance can be measured simply by clicking two points on the screen. Using the auxiliary "Max. height" and "Min. height" tools, users can measure the height difference and distance between the highest or lowest points on two objects.



Processed metal component (50×)

### **Roughness Measurement**

Roughness measurement can be performed using typical parameters such as Ra and Rz. Through line roughness and surface roughness measurements, users can quantify the differences in surface conditions.



Standard roughness measurement scale (1500×)

# 100 × 100 mm 3.94" × 3.94" XYZ Motorized Stage VHX-S660E

KEYENCE's 100 × 100 mm 3.94" × 3.94" XYZ motorized stage allows users to image large objects while maintaining the ability to tilt and rotate for complete visualization and inspection.

### LARGE XY TRAVEL RANGE

The stage travel distance has been greatly increased to accommodate movement up to  $100 \times 100 \text{ mm } 3.94" \times 3.94"$ , allowing for larger objects to be imaged quickly.

### **HIGH-SPEED XY STAGE**

Improved movement speed reduces the time required to navigate around an object and lets users perform image stitching in a fraction of the time.

### IMAGE FROM ANY ANGLE

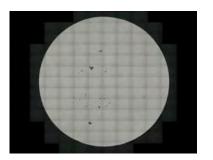
Users can tilt the lens and camera up to 90 degrees, eliminating the need to adjust the object by hand and simplifying any inspection task.

### INCREASED LOAD CAPACITY

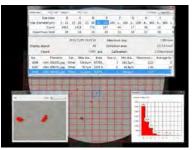
A revised drive structure provides the stage with five times the load capacity (up to 5 kg) compared with conventional systems.

### Contamination Analysis ISO 16232 Compliant

This instrument is capable of ISO 16232-compliant contamination analysis. The large depth-of-field even enables users to accurately image, measure, and analyze objects with uneven surfaces.



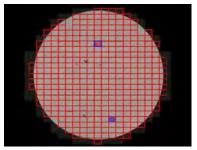
Capture images over ø46 mm ø1.81" range in about 40 seconds



Measure particles down to 1 µm

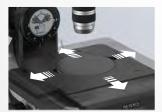
REYENC





Automatic display of areas with low and high particulate counts

**Console for Easily Accessible XYZ Control** 



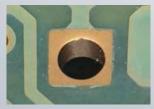
Just move the joystick in order to move the XY stage.



To adjust the lens in the Z-axis, simply rotate the dial. The operation functions similarly to the dial on a conventional microscope, making it intuitive for even first time digital microscope users.

### LED Transmitted Illumination

Transmitted lighting comes standard with the motorized XY stage, producing consistent brightness from low to high magnifications. It is also possible to use the LED transmitted lighting in conjunction with reflected illumination from the lens. The light from each source can be adjusted independently, making it possible to perform observation with an optimum balance of light intensity.



Ring lighting



(100×)



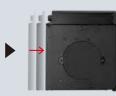
Just move the joystick

### **Rotation Sensor for Accurate Position Recognition\***

With this particular XY motorized stage,  $\theta$  rotation is also possible. The built-in rotation sensor identifies the rotation position from the stage and moves the stage in the same way as shown on the screen when the stage is rotated. This allows users to operate the instrument intuitively and with as little stress as possible. \*VHX-S650E

Rotation angle: 0 degree



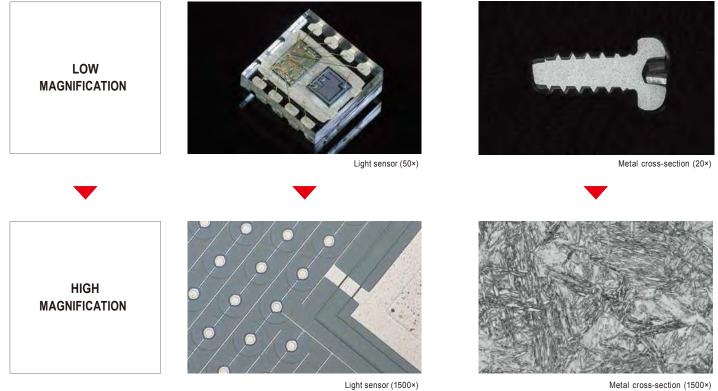




# 20× to 2000× MAGNIFICATION with a SINGLE LENS



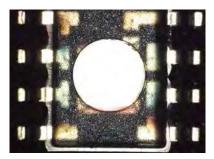
100× zoom ratio with a single lens



Metal cross-section (1500×)

# Built-in brightfield, darkfield, and mixed lighting to view any sample

Combines the lighting techniques of a metallurgical microscope (brightfield) and stereoscope (darkfield) so that optimal lighting can be achieved for any sample. Exact lighting conditions can be saved and recalled later for fast, reproducible imaging.



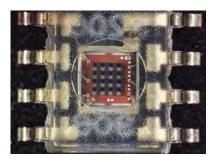
### BRIGHTFIELD

The surface of the package area reflects too much light, and it cannot be seen clearly.



DARKFIELD

The light is scattered and not enough light is received by the lens to observe the sensor.



### **MIXED LIGHTING**

Combining brightfield and darkfield lighting allows for clear observation of the entire sample.

### Easy observation, even at an angle







The compact design of the dual objective zoom lens along with the flexibility of the free-angle stand means that you can easily view your sample from any angle, at any magnification.

Model				VH-	ZST		
Magnification <sup>1</sup>		20×	100×	200×	500×	1000×	2000×
	H (Horizontal)	15.240.60"	3.050.12"	1.520.0598"	0.610.0240"	0.300.0118"	0.150.0059"
Field-of-view (mm inch)	V (Vertical)	11.4 0.45"	2.280.0898"	1.140.0449"	0.460.0181"	0.230.0091"	0.110.0043"
(iiiii iiicii)	D (Diagonal)	19.050.75"	3.810.15"	1.910.0752"	0.760.0299"	0.380.0150"	0.190.0075"
Working distance (m	m inch)			150	).59"		

\*1 Magnification using a 1/2-inch CCD camera and 15-inch monitor.

### Industry-Leading High-Resolution RZ Lenses



TRIPLE'R-compliant lenses are fitted with Automatic Lens/Zoom Recognition units.

# High-Performance Low-Range Zoom Lens VH-Z00R/Z00T



20 200

1001000

250 2500

### Macro zoom lens

With a magnification range from 0.1× to 50×, a target can be viewed from its entirety down to more in-depth observation. This macro lens excels in workability and high performance with click-style magnification adjustment, an aperture mechanism, and a viewing distance of 95 mm 3.74° or more.

Model				VH	-Z00R/Z0	0T		
Magnifi	cation*	0.1×	0.5×	1×	5×	10×	30×	50×
ev (	Horizontal	3200 125.98"	640 25.20"	320 12.60"	61 2.40"	30.5 1.20"	10.2 0.40"	6.1 0.24
Field of view (mm inch)	Vertical	2400 94.49"	480 18.90"	240 9.45"	45.5 1.79"	22.8 0.90"	7.6 0.30"	4.6 0.18
Eiel (Liel	Diagonal	4000 157.48"	800 31.50"	400 15.75"	76.2 3.00"	38.1 1.50"	12.7 0.50"	7.6 0.30"
Workin (mm in	g distance ch)	Approx. 7700 303.15"	Approx. 1500 59.06"	Approx. 720 28.35"		9 3.1	15 74"	

### Ultra-Small, High-Performance Zoom Lens VH-Z20R/Z20T

# High-resolution imaging with a large depth-of-field

The VH-Z20R/Z20T offers high-resolution observation at general purpose magnifications of  $20 \times -200 \times$ . This lens has been designed to optimize both depth-of-field and resolution and can also be used in handheld mode.

High-performance lens with long working distance This innovative lens was developed to satisfy the need for high-resolution, long working distance, and large depth-of-field.

Model			VH-Z20R/Z20T					
Magnifi	cation*1	20×	30×	50×	100×	150×	200×	
A) (e	Horizontal	15.24 0.60"	10.16 0.40"	6.10 0.24"	3.05 0.12"	2.03 0.0799"	1.52 0.0598"	
Field of view	Vertical	11.40	7.60	4.56	2.28	1.52	1.14	
(mm inch)		0.45"	0.30"	0.18"	0.0898"	0.0598"	0.0449"	
, Liel	Diagonal	19.05	12.70	7.62	3.81	2.54	1.91	
Liel		0.75"	0.50"	0.30"	0.15"	0.10"	0.0752"	
Depth o	of field	34	15.5	6.0	1.6	0.74	0.44	
(mm in	ch)*2	1.34"	0.61"	0.24"	0.0630"	0.0291"	0.0173"	
Workin	g distance	25.5						
(mm in	ch)	1.00"						

\*1 Magnification on a 15-inch monitor with a 1/2-inch CCD camera.
\*2 This value is for when the priority is set to depth of field. The depth of field changes depending on the set aperture.

### Wide-Range Zoom Lens VH-Z100R/Z100T

Darkfield

Model			VH-Z100R/Z100T					
Magnif	cation*1	100×	200×	300×	500×	700×	1000×	
a (	Horizontal	3.05 0.12"	1.53 0.0602"	1.02 0.0402"	0.61 0.0240"	0.44 0.0173"	0.30 0.0118"	
Field of view (mm inch)	Vertical	2.28 0.0898"	1.14 0.0449"	0.76 0.0299"	0.46 0.0181"	0.33 0.0130"	0.23 0.0091"	
Eiel Eiel	Diagonal	3.81 0.15"	1.90 0.0748"	1.27 0.0500"	0.76 0.0299"	0.54 0.0213"	0.38 0.0150"	
Workin (mm in	gdistance ch)		25 0.98" (20 0.79"*2)					

\*1 Magnification on a 15-inch monitor with a 1/2-inch CCD can \*2 With triple illumination adapter attached

Brightfield Polarization

### Dual-Light High-Magnification Zoom Lens VH-Z250R/Z250T

# Observe with both brightfield and darkfield at high-magnification

Easily switch between ring and coaxial illumination with just the touch of a button. View objects at up to  $2500 \times$  magnification while still maintaining a 6.5 mm 0.26" working distance.

Brightfield Darkfield

Model				VH-	Z250R/Z2	50T		
Magnif	ication*	250×	300×	500×	1000×	1500×	2000×	2500×
ew (	Horizontal	1.22 0.0480"	1.02 0.0402"	0.61 0.0240"	0.31 0.0122"	0.2 0.0079"	0.15 0.0059"	0.12 0.0047"
Field of view (mm inch)	Vertical	0.92 0.0362"	0.76 0.0299"	0.46 0.0181"	0.23 0.0091"	0.15 0.0059"	0.11 0.0043"	0.09 0.0035"
(Tiel	Diagonal	1.52 0.0598"	1.27 0.0500"	0.76 0.0299"	0.38 0.0150"	0.25 0.0098"	0.19 0.0075"	0.15 0.0059"
Workin (mm in	g distance ch)				6.5 <b>0.26</b> "			
* Magn	ification on	a 15-inch	monitor wi	th a 1/2-in	ch CCD c	amera.		

### High-Resolution Zoom Lens VH-Z500R/Z500T



### Our highest magnification/ resolution zoom lens

This zoom lens incorporates high-quality fluorite optics to provide the highest resolution in its class. With an N.A. of 0.82, achieve up to 5000× magnification with a 4.4 mm 0.17" working distance.

Model			V	H-Z500R/Z50	DT	
Magnifi	cation*	500×	1000×	2000×	3000×	5000×
d of	Horizontal	610	305	152	102	61
Field of view (µ	Vertical	457	229	114	76	46
ie ja	Diagonal	762	381	191	127	76
Working (mm ind	g distance ch)			4.4 0.17"		

\* Magnification on a 15-inch monitor with a 1/2-inch CCD camera.









### Dual Objective Zoom Lens — 20× to 2000× with no need to change lenses

### Dual Objective Zoom Lens VH-ZST

### Unmatched 100:1 zoom ratio

Achieve a wide magnification range without changing the lens. Utilizing lens-controlled mixed lighting and various optical adapters, the VH-ZST provides a wide variety of illumination options to enable observation that best suits the target.

Brightfield	Darkfield
Mixed lighting	Polarization

Model		VH-ZST							
Magnifi	cation*	20×	100×	200×	500×	1000×	2000×		
ev (	Horizontal	15.24 0.60"	3.05 0.12"	1.52 0.0598"	0.61 0.0240"	0.30 0.0118"	0.15		
d of view m inch)	Vertical	11.4 0.45"	2.28 0.0898"	1.14 0.0449"	0.46 0.0181"	0.23 0.0091"	0.11 0.0043		
Field o (mm	Diagonal	19.05 0.75"	3.81 0.15"	1.91 0.0752"	0.76 0.0299"	0.38 0.0150"	0.19		
Working distance (mm inch)				15 0	.59"				

20 2000

20 200

100 1000

50 500

A Single Lens Capable of Performing a Variety of Observations



### Optimal lighting with the touch

### of a button

Brightfield

Partial

This lens has the ability to perform brightfield, darkfield, and DIC observation, even at lower magnification ranges. A unique illumination system allows users to switch between three different types of lighting by simply pressing a button.

Model			VH-Z20UR/Z20UT					
Magnifi	cation*1	20×	40×	80×	100×	160×	200×	
ew (	Horizontal	15.24 0.60"	7.62 0.30"	3.81 0.15"	3.05 0.12"	1.91 0.0752"	1.52 0.0598"	
Field of view (mm inch)	Vertical	11.40 0.45"	5.70 0.22"	2.85 0.11"	2.28 0.0898"	1.43 0.0563"	1.14 0.0449"	
(m Fiel	Diagonal	19.05 0.75"	9.53 0.38"	4.76 0.19"	3.81 0.15"	2.38 0.0937"	1.91 0.0752"	
Workin (mm in	g distance ch)			20.8	).82"*2			
-		a 15-inch r	nonitor with	a 1/2-inch (		2		

\*2 When used with the wide-area illumination attachment.

### Universal Zoom Lens VH-Z100UR/Z100UT

Darkfield

DIC

### **Differential Interference** Contrast (DIC) lens

Brightfield, darkfield, polarized, transmitted, and DIC observation can be performed with this lens. DIC observation makes it possible to clearly visualize surface topography of low-contrast and transparent objects - typically difficult with conventional brightfield lighting.

Brightfield	Darkfield
Polarization	DIC

Model		VH-Z100UR/Z100UT						
Magnification*1		100×	200×	300×	500×	700×	1000×	
ew (	Horizontal	3.05 0.12"	1.53 0.0602"	1.02 0.0402"	0.61 0.0240"	0.44 0.0173"	0.30 0.0118"	
Field of view (mm inch)	Vertical	2.28 0.0898"	1.14 0.0449"	0.76 0.0299"	0.46 0.0181"	0.33 0.0130"	0.23 0.0091"	
	Diagonal	3.81 0.15"	1.90 0.0748"	1.27 0.0500"	0.76 0.0299"	0.54 0.0213"	0.38 0.0150"	
Working distance (mm inch)				25 <mark>0.98</mark> " (2	20 0.79"*²)			

\*1 Magnification on a 15-inch monitor with a 1/2-inch CCD camera \*2 With triple illumination adapter attached





Capture clear images from a distance — LW Lenses

TRIPLE'R-compliant lenses are fitted with Automatic Lens/Zoom Recognition units.

LULENS

### Long-Working-Distance, High-Performance Zoom Lens VH-Ž50L/Z50T

### Long-Range Lens with an 85 mm 3.35" Working Distance

Enables high-magnification observation while maintaining a long working distance. This lens is ideal for viewing objects that have highly-irregular surfaces or recesses that cannot be observed up close.

Model				VH-Z50	L/Z50T		
Magnif	ication*	50×	100×	200×	300×	400×	500×
Field of view (mm inch)	Horizontal	6.09 0.24"	3.05 0.12"	1.53 0.0602"	1.02 0.0402"	0.76 0.0299"	0.61 0.0240"
	Vertical	4.57 0.18"	2.28 0.0898"	1.14 0.0449"	0.76 0.0299"	0.57 0.0224"	0.46 0.0181"
	Diagonal	7.62 0.30"	3.81 0.15"	1.90 0.0748"	1.27 0.0500"	0.95 0.0374"	0.76
Working distance (mm inch)		0.30	0.15		3.35"	0.0374	0.023

Magnification on a 15-inch monitor with a 1/2-inch CCD camera



### Advanced Microscope Functions in a Simple-to-Operate Package



### LARGE DEPTH-OF-FIELD

Get more than 20 times the depth-of-field compared with optical microscopes.

### VIEW, CAPTURE, AND MEASURE WITH JUST ONE DEVICE

By integrating optics, a digital camera, electronics, and software, users can perform the complete inspection and analysis process using a single system.

### FREE-ANGLE OBSERVATION

Tilt and adjust the position of the lens and camera to easily view an object from any angle.

### QUICK DEPTH COMPOSITION AND 3D DISPLAY FUNCTIONS

Capture fully focused images even for targets with irregular surfaces.

### Free-Angle Observation System VH-S30F/S30B

### EASY FOCUS ADJUSTMENT

X-Y stage movement and rotation, and oblique axis motion. A custom mechanism allows the target to stay centered in the field-of-view even if the lens unit is tilted or rotated.

### QUICK SETUP MARKS

Setup marks are provided as a guide for setting the ideal positions for different lenses, allowing for quick lens exchange.

### CABLE HOLDER

The cable is held in place to prevent vibrations and to protect the cable from abrasions and deterioration.

### VIBRATION-PROOF RUBBER

Absorbs low- to high-frequency vibrations so users can perform stable imaging at all magnifications.

### HIGH-STABILITY FRAME

The die-cast main body provides a high-rigidity structure with a low center of gravity that allows for highly stable observations.





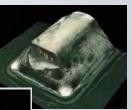
Focus on the lowest area.



"Depth composition" completed

# Quick Depth Composition and 3D Display Functions

Capture a fully-focused image and 3D display in seconds to gain a more complete understanding of an object or surface.



Rotate and zoom using a mouse

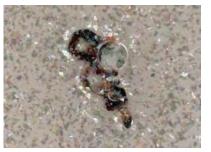


True-to-life 3D display

### AUTOMOTIVE AND METAL INDUSTRIES



Gear (50×)

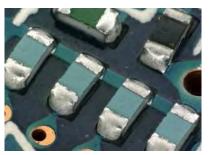


Foreign particle in paint (500×)

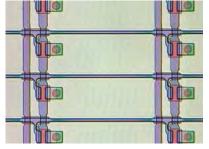


Metal structure (100×)

### ELECTRICAL MACHINERY AND ELECTRONICS INDUSTRIES



Capacitor (100×)





Solar cell (1000×)

# ITO film (1000×)



MEMS red variable-cycle guided mode resonant grating (1000×) Made available by Hane-Sasaki/Kanamori Labs, Department of Nanomechanics, Tohoku University Graduate School of Engineering





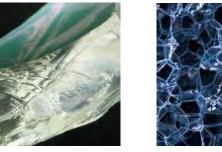
Light sensor (50×)



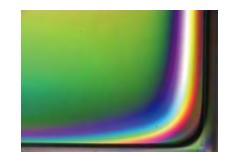
Solder bump (1000×)

Insulation material (100×)

### MATERIAL AND CHEMICAL INDUSTRIES



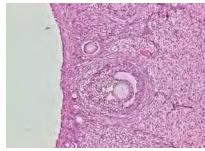
Fractured glass (20×)



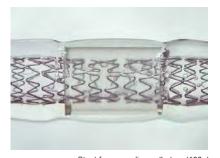
### PHARMACEUTICAL AND MEDICAL DEVICE INDUSTRIES



Bath additive (20×)



Ovary (200×)

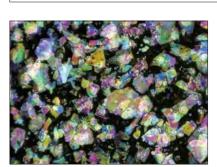


Stent for expanding catheters (100×) Offered by the Center for Advanced Biomedical Sciences, TWIns, Waseda University, and the Umezu Laboratory, Faculty of Science and Engineering, School of Creative Science and Engineering

### OTHER INDUSTRIES



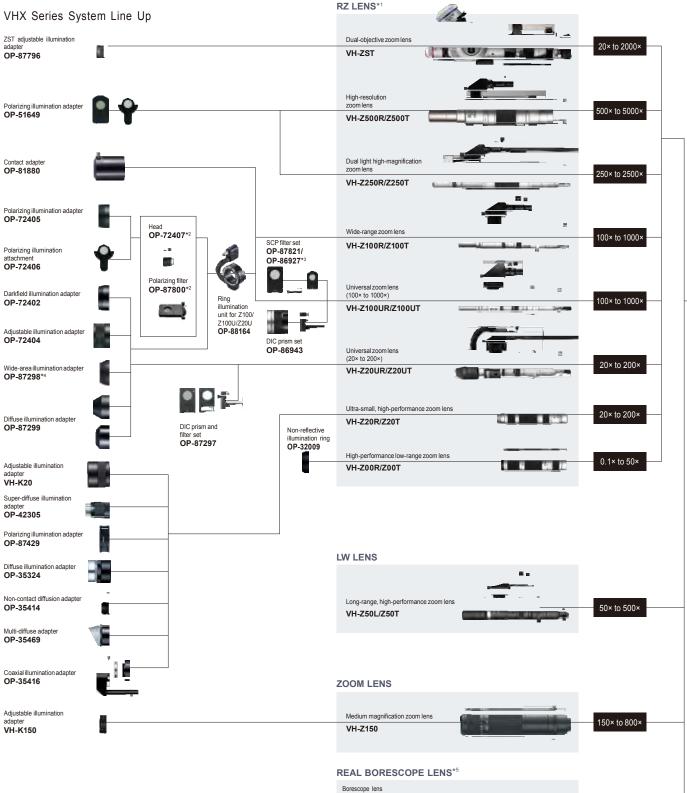
Cross-section of multi-layered film (1000×)



Mica (500×)



### SYSTEM CONFIGURATION DIAGRAM



VH-B55

VH-F61A

VH-B18

FIBERSCOPE Fiberscope<sup>\*6</sup>

ж

VH-B27

 $\bigcirc$ 

VH-B100

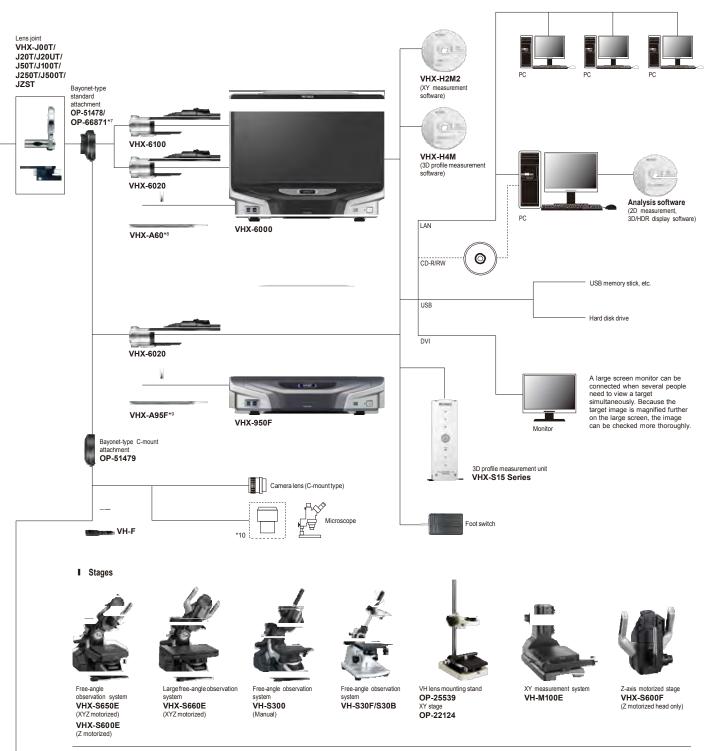
VH-F111A

.

VH-B40

VH-BA

36



\*1 VH-Z00T/Z20T/Z20UT/Z50T/Z100UT/Z100T/Z500T/Z500T/ZSTTRIPLE'R-compliant lenses are fitted with Automatic Lens/Zoom Recognition units and connection recognition mounts. <sup>12</sup> OP-72407 is required when using VH-2100R. Use OP-87800 when using the VH-Z100T/VH-2100UR/VH-2100UT. "3 For the VH-2100UT, use the OP-87821. For the VH-2100UR, use the OP-86927. \*4 Included as standard with the VH-Z20UR/Z20UT. \*5 A real-bore cable (OP-87201) is required. \*6 The dedicated light guide attachment (OP-87790) is required.

\* Included as standard with the VH-Z006 /22001. Softea-out cable (VH-or 201) is required. To ine deducated injin guide attachment (VH-or 301) is required.
\* OP-66871 is required when the VH-Z006 rC220R is used. \* 8 Models may vary according to the instrument language. VHX-A60U (Japanese) / VHX-A60E (English) / VHX-A60E (English) / VHX-A60E (Simplified Chinese) / VHX-A60F (French) / VHX-A60F (French) / VHX-A60F (Korean) / VHX-A60F (Sanish).
\* 9 Models may vary according to the instrument language. VHX-A60F (Japanese) / VHX-A95FE (English) / VHX-A95FE (English) / VHX-A95FE (Simplified Chinese) / VHX-A95FW (Traditional Chinese) / VHX-A95FE (Languish).

### Basic functions: Controller

Model			VHX-6000	VHX-950F		
	Image sensor		1/1.8-inch CMOS image sensor Virtual pixels: 1600 (H) × 1200 (V)	1/1.8-inch CMOS image sensor Virtual pixels: 1600 (H) × 1200 (V)		
	Scanningsystem		Progressive	Progressive		
	Frame rate		50 F/s (max.)	50 F/s (max.)		
	Normal		1600 (H) × 1200 (V), Approx. 1000 TV lines	1600 (H) × 1200 (V), Approx. 1000 TV lines		
		CMOS*1*3	1600 (H) × 1200 (V), Approx. 1200 TV lines or more (2 million pixels × 3CMOS mode, Excellent color reproducibility)			
	Image resolution	gh resolution*3	3200 (H) × 2400 (V), Approx. 1600 TV lines	Not available		
0	SI	uper Fine*3	4800 (H) × 3600 (V), Approx. 2000 TV lines or more	NOT available		
Camera	Si	uper Fine × 3CMOS*2*3	4800 (H) × 3600 (V), Approx. 2000 TV lines or more (18 million pixels × 3CMOS mode, Excellent Color reproducibility)			
	High Dynamic Range		16-bit intensity range through RGB data from each pixel	Not available		
	Gain		Auto, Manual, Preset	Auto, Manual, Preset		
	Electronic shutter		Auto, Manual, 1/60, 1/120, 1/250, 1/500, 1/1000, 1/2000, 1/5000, 1/9000, 1/19000	Auto, Manual, 1/60, 1/120, 1/250, 1/500, 1/1000, 1/2000, 1/5000, 1/9000, 1/19000		
	Supercharge	shutter	0.02 to 4 s	0.02 to 4 s		
	White balance		Push set, Auto, Manual, Preset (2700K, 3200K, 5600K, 9000K)	Push set, Auto, Manual, Preset (2700K, 3200K, 5600K, 9000K)		
	Back-focus adjustment		Not required	Notrequired		
	Size		Color LCD (IPS) 23"	Color LCD (IPS) 23"		
	Screen size		509.184 (H) × 286.416 (V) mm 20.05"(H) × 11.28"(V)	509.184 (H) × 286.416 (V) mm 20.05"(H) × 11.28"(V)		
	Pixel pitch		0.2652 (H) × 0.2652 (V) mm 0.01"(H) × 0.01"(V)	0.2652 (H) × 0.2652 (V) mm 0.01"(H) × 0.01"(V)		
	Number of pix	kels	1920 (H) × 1080 (V) (FHD)	1920 (H) × 1080 (V) (FHD)		
LCD monitor*₅	Display colors		Approx. 16770000 colors*4	Approx. 16770000 colors*4		
	Brightness		300 cd/m <sup>2</sup> (Center 1 Point, typical)	300 cd/m <sup>2</sup> (Center 1 Point, typical)		
	Contrast ratio		1000:1 (typical)	1000:1 (typical)		
	Field of view		±89° (typ., horizontal), ±89° (typ., vertical)	±89° (typ., horizontal), ±89° (typ., vertical)		
	Unit		DVD-ROM super-multi drive unit	DVD-ROM super-multi drive unit		
CD-R/CD-RW/DVD	Applicable disk		CD-R/CD-RW/DVD±R/DVD±R DL/DVD±RW/DVD-RAM	CD-R/CD-RW/DVD±R/DVD±R DL/DVD±RW/DVD-RAM		
drive unit	Storage capacity		8.7 GB (when using DVD±R DL)	8.7 GB (when using DVD±R DL)		
Hard disk drive unit			500 GB (including 165 GB reserved area) Approx. 1680000 images (when a 2-million-pixel image is compressed) to approx. 55000 images (when a 2-million-pixel image is not compressed)	500 GB (including 165 GB reserved area) Approx. 1680000 images (when a 2-million-pixel image is compressed) to approx. 55000 images (when a 2-million-pixel image is not compressed)		
Image format			JPEG (with compression), TIFF (without compression)	JPEG (with compression), TIFF (without compression)		
Observable image siz	e		20000 (H) × 20000 (V) pixels (when stitched)	1600 (H) × 1200 (V) pixels		
	Lamp		High-brightness LED	High-brightness LED		
Light source	Lamplife		40000 hours (reference)	40000 hours (reference)		
5	Colortempera	ature	5700K (typical)	5700K (typical)		
	Output metho	d	DVI-I (1920 × 1080 pixels)	DVI-I (1920 × 1080 pixels)		
Video output	Scanning	Special LCD monitor	66 kHz (H), 60 Hz (V)	66 kHz (H), 60 Hz (V)		
	frequency	External monitor	66 kHz (H), 60 Hz (V)	66 kHz (H), 60 Hz (V)		
	Mouse input	1	USB mouse supported	USB mouse supported		
Input	Keyboardinp	ut	USB keyboard supported	USB keyboard supported		
	External remo	ote input	Pause/Recording, Non-voltage input (Contact/Noncontact)	Pause/Recording, Non-voltage input (Contact/Noncontact)		
	LAN		RJ-45 (10BASE-T/100BASE-TX/1000BASE-T)	RJ-45 (10BASE-T/100BASE-TX/1000BASE-T)		
Interfaces	USB 2.0 Serie	es A	6 types	6types		
	USB 3.0 Series A		2 types	2 types		
Powervol			100 to 240 VAC, 50/60 Hz	100 to 240 VAC, 50/60 Hz		
Power supply	Power consumption		280 VA	280 VA		
Environmental	Ambienttemperature		+5 to 40°C 41 to 104°F	+5 to 40°C 41 to 104°F		
resistance	Relative humi		35 to 80% RH (No condensation)	35 to 80% RH (No condensation)		
	Controller		Approx. 12.5 kg	Approx. 12.5 kg		
Weight	Controller Camera unit		Approx. 1.2 kg (VHX-6100/6020)	Approx. 12.5 kg		
<b>U</b>	Console		Approx. 0.5 kg	Approx. 1.2 kg (117-3022)		
Dimensions (Excludi		01000)	550 (W) × 470 (H) × 200 (D) 21.65" (W) × 18.50" (H) × 7.87" (D) (when stored)	550 (W) × 470 (H) × 200 (D) 21.65"(W) × 18.50"(H) × 7.87"(D) (when stored)		

\*
1. Compared with the standard mode, resolution and color reproducibility are improved.
\*
2. Compared with the high-resolution HD mode, color reproducibility is improved.
\*
3. Supported only with the VHX-6100 multi-scan camera.
\*
4. Approx. 16.77 million colors can be reproduced with the FRC processing of the display controller.
\*
5. The LCD monitor provided with the VHX Series is based on advanced technology. Rarely, an unit pixel (black spot) or lit pixel (bright spot) may exist on the monitor screen. However, this is not an indication of the LCD monitor being defective.

### Basic functions: Stage

		VHX-S660E	VHX-S650E	VHX-S600E	VH-S300	VH-S30F/S30B
	XY stage: Motorized/Manual	Motorized	Motorized	Manual	Manual	Manual
	XY-motorized stage motor	2-phase stepping motor	2-phase stepping motor	-	-	-
	XY-motorized stage resolution	1 µm (typ.)	1 µm (typ.)	-	-	-
	XY-motorized stage movement speed	20 mm 0.79"/sec (max.)	10 mm 0.39"/sec (max.)	-	-	-
XYθ stage	XY-stage movement range	±50 mm ±1.97"	±20 mm ±0.79"	±35 mm ±1.38"	±35 mm ±1.38"	X: ±37.5 mm ±1.48", Y: ±25 mm ±0.98"
XTU Stage	$\theta$ rotation angle	-	±90°	360°	360°	360°
	XYθ stage size	Top surface: 233 × 185 mm 9.17" × 7.28" (Center disc: ø168 ø6.61")	Top surface: 171 × 168 mm 6.73" × 6.61" (Center disc: ø100 ø3.94")	Top surface: 198 × 150 mm 7.80" × 5.91" (Center disc: ø136 ø5.35")	Top surface: 190 × 150 mm 7.48" × 5.91"	Top surface: 180 × 136 mm 7.09" × 5.35"
	Transmitted lighting	Provided	Provided	Provided	-	-
	Z stage: Motorized/Manual	Motorized	Motorized	Motorized	Manual	Manual
	Z-motorized stage motor	5-phase stepping motor	5-phase stepping motor	5-phase stepping motor	-	-
Z stage	Z-motorized stage resolution	0.1 µm (typ.)	0.1 µm (typ.)	0.1 µm (typ.)	-	-
	Z-motorized stage travel speed	17 mm 0.67"/sec (max)	17 mm 0.67"/sec (max)	17 mm 0.67"/sec (max)	-	-
	Z-stage movement range	49 mm 1.93"	49 mm 1.93"	49 mm 1.93"	53 mm 2.09"	28 mm 1.10"
Detinge	Powervoltage	100 to 240 VAC, 50/60 Hz	100 to 240 VAC, 50/60 Hz	-	-	-
Ratings	Power consumption	60 VA	60 VA	50 VA	-	-
En des en entel	Ambienttemperature	+5 to 40°C 41 to 104°F	+5 to 40°C 41 to 104°F	+5 to 40°C 41 to 104°F	-	-
Environmental resistance	Relative humidity	35 to 80% RH (No condensation)	35 to 80% RH (No condensation)	35 to 80% RH (No condensation)	-	-
Weight		Approx. 20 kg	Approx. 18 kg	Approx. 17.2 kg	Approx. 17.4 kg	Approx. 12 kg
Load capacity		5 kg	5 kg	5 kg	1 kg	1 kg

### Other functions

Model		VHX-6000	Console compatibility	VHX-950F	Console compatibili
	Auto-focus function	Available	1	Available	1
	Focus amount display function	Available		Available	
	Lighting switch function (Uneven surface enhancement)	Available (Full, partial, lateral, darkfield, brightfield, combination lighting)	1	Available (Full, partial, lateral, darkfield, brightfield, combination lighting)	1
	Multi-lighting function	Available	1	Not available	
	Camera-shake correcting function	Available	1	Available	1
	Full-screen display	Available	1	Available	1
Diantou function	Screen segmentation function	Vertical, horizontal, 2 × 2 split, 3 × 3 split, linked display function		Vertical, horizontal, 2 × 2 split, 3 × 3 split, linked display function	1
Display function	Real-time digital zoom	1.0× to 10.0×		1.0× to 10.0×	1
	Comment display function	Available		Available	
	Glare removal function	Available	1	Available	1
	Ring removal function	Available	1	Not available	
mage quality	HDR function	Available	1	Not available	
mprovement	High-resolution HDR function	Available	1	Not available	
Interiors         (Given stroke entracement)         (Full, paris). Inter, admited. Straphiled. controlling (Inter)         *         (Full_paris). Inter, admited. Straphiled.           International entracements         (Given straph)         (Given straph)         (Given straph)         (Given straph)           Display function         Straph straph straph)         (Given straph)         (Given straph)         (Given straph)           Bisterion generation function         Vertion (Given straph)         (Given straph)         (Given straph)         (Given straph)           Bisterion generation function         Vertion (Given straph)         (Given straph)         (Given straph)         (Given straph)           Bisterion generation function         Analable         /         (Given straph)         (Given straph)           Bisterion generation filter         (Given straph)         (Giv					
	Fine-shot function	Available	1	Available	1
	2D image stitching	Available	1	Not available	
Stitching function	3D image stitching	Available	1	Not available	
	Navigation function	Available		Not available	
		Available		Not available	
	Quick composition & 3D function	Available	1	Available	1
3D function					
3D function					
	3D comparison function	Available (Combination/Comparison/Difference display mode)		Available (Combination/Comparison/Difference display mode)	
	Report output (Excel/Word)				
	Capture setting reproduction function	Available		Available	
Recording function	Timer capture function	Available		Available	
	Video recording/playback function				
	Distance, angle, radius, area, etc.	Variously available		Variously available	1
	Automatic edge detection	Available		Available	
	Scale display	Variously available	1	Variously available	1
				Available (Enables distance/area measurement through brightness/ color extraction)	
	Automatic area measurement	Available		Not available	
	Grain size analysis	Available		Not available	
Measuring functions	Contamination analysis	Available		Not available	
	One-click measurement	Available		Not available	
	function (TRIPLE'R)				
D measurement	-	Available		Available	
unction)	Roughness measurement	Available			
	XY stage measurement	Available		Available	
(VHX-H2M2 optional	Wide image display function	Available		Available	
	Simple mode	Available	1	Available	1
	. ,		1		
Jtilities	1 0 ,		1		
	, , ,		1		
			1		
			1		
	Video help	Available	1	Available	
	Communication software	Easily transmits image data between the VHX and the PC. (LAN)	1	Easily transmits image data between the VHX and the PC. (LAN)	
	3D image playback software for the PC	Plays back 3D images saved on the VHX using the PC.	1	Reproduces 3D images saved on the VHX using the PC.	
		Allows for the direction of lighting to be adjusted after an image has	1		
PC software Available free of	Multi-lighting playback software	Allows for the direction of ngining to be adjusted and an image has already been captured. Adjusts HDR parameters, plays back stitched images,		Not available	
charge)	HDR playback/measurement/stitched image playback software One-click measurement compilation	Adjusts HDR parameters, plays back stitched images, and performs measurement.		Performs measurement using the PC.	
		Collects one-click measurement results and exports the results to Excel.	1	Not available	1

### VHX-6000/950F (Module details)

	Video recording module	Illows recording/playback of videos.				
	High-quality depth composition module	Captures multiple images focused on different heights from which a single image is composed				
	Area measurement module	leasures an area of a 2D image.				
Module	Timer capture module	Captures images automatically at specified time intervals.				
	Screen splitting module	Displays vertical, horizontal, or four-division split screens.				
	Comment input module	Allows inputting and displaying of comments such as characters and markers on an image.				
	Image touch-up module	Provides image processing functions for modifying images to make observation easier.				



www.keyence.com

MO St. Louis

NY Rochester

NC Charlotte

NJ Elmwood Park

MI Detroit

MI Grand Rapids

MN Minneapolis

MO Kansas City

PHONE: +1-201-930-0100 FAX: +1-855-539-0123 E-mail: keyence@keyence.com

NC Raleigh

**OH** Cincinnati

OH Cleveland

**OR** Portland



### SAFETY INFORMATION

Please read the instruction menual carefully in order to safely operate any KEYENGE product.

### CONTACT YOUR NEAREST OFFICE FOR RELEASE STATUS

### **KEYENCE CORPORATION OF AMERICA**

### Head Office 500 Park Boulevard, Suite 200, Itasca, IL 60143, U.S.A. AL Birmingham CA San Jose IL Chicago CO Denver AR Little Rock CA Cupertino FL Tampa IN Indianapolis AZ Phoenix CA Los Angeles GA Atlanta KY Louisville CA San IA lowa MA Boston

KE	YENCE CANADA	INC		
	San Francisco		Irvine	IA

# Head Offlice PHONE: +1-905-366-7655 FAX: +1-905-366-1122 E-mail: keyencecanada@keyence.com Montreal PHONE: +1-514-694-4740 FAX: +1-514-694-3206 Windsor PHONE: +1-905-366-7655 FAX: +1-905-366-1122

The information in this publication is based on KEYENGE's internal research/evaluation at the time of release and is subject to change without notice. Company and product names mentioned in this catalog are either trademarks or registered trademarks of their respective companies. The specifications are expressed in metric units. The English units have been converted from the original metric units.

Copyright (c) 2017 KEYENCE CORPORATION. All rights reserved.

### TN Knoxville WA Seattle KEYENCE MEXICO S.A. DE C.V.

PA Philadelphia

PA Pittsburgh

SC Greenville

PHONE: +52-55-8850-0100 FAX: +52-81-8220-9097 E-mail: keyencemexico@keyence.com

TN Nashville

TX Austin

TX Dallas

KA1-1017

WI Milwaukee