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# **Paschen Breakdown Considerations for the DUNE ND 5 Coil Magnet**

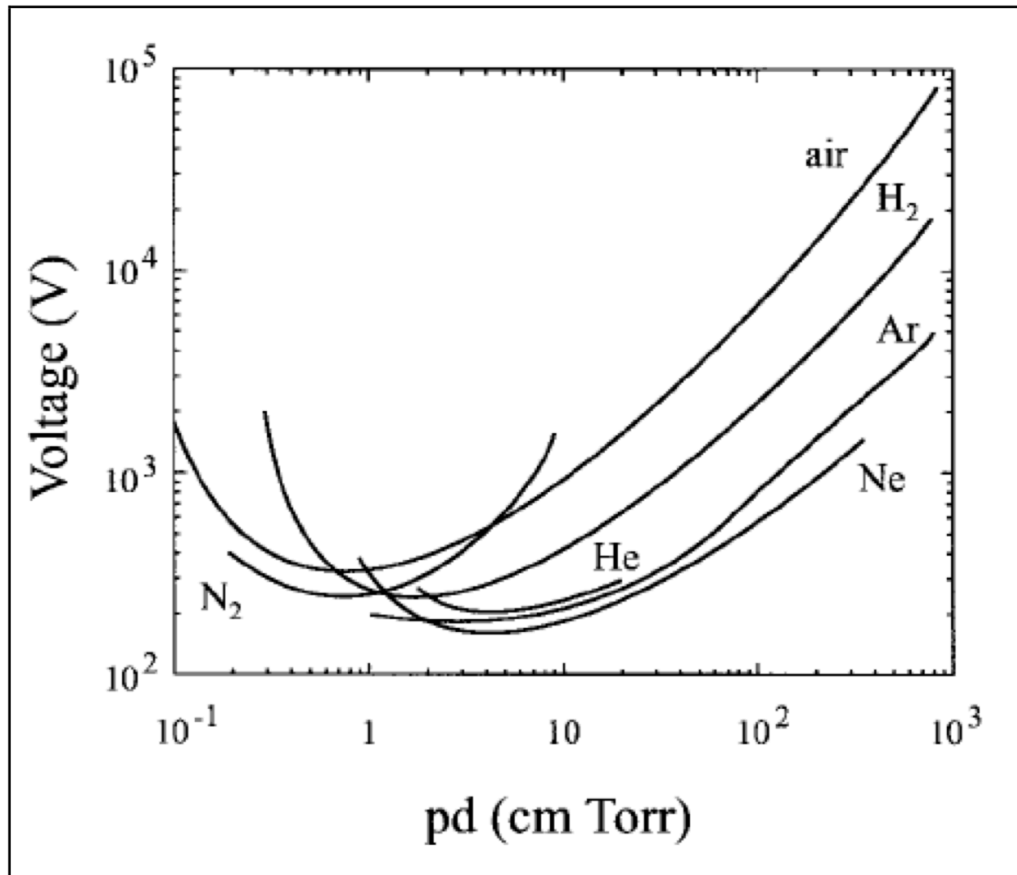
Terry Tope – Fermilab cryogenic engineer  
Near Detector Workshop: Magnet Systems  
September 3<sup>rd</sup>, 2019

## Why is Paschen Breakdown of Interest?

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- Of interest to a cryogenic engineer because of significant Paschen mitigation efforts on the Mu2e experiment utilizing cryogenic resources I'd prefer not to repeat
- Both high vacuum and atmospheric pressure are very efficient dielectrics
  - $\sim 20$  kV/cm in air
- However at intermediate pressures there is the Paschen minimum
  - Breakdown can occur at “low” voltages and surprising distances
    - Breakdown voltage a function of the product of pressure and distance
  - As low as  $\sim 160$  V in helium gas at 4 Torr x 1 cm
    - Material, roughness, shape, cleanliness, oxide, etc impact exact value
  - For every voltage (above the minimum) there are infinite combinations of pressure and distance at which breakdown could occur

# Why is Paschen Breakdown of Interest?



He has the lowest minimum breakdown voltage but N<sub>2</sub> and Air also break down at low voltages

Gas	Minimum Voltage Volts	Pressure x Distance Torr x cm
Air	330	0.6
Helium	160	4
Nitrogen	250	0.7

# What Risk Does Paschen Breakdown Present?

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- Paschen breakdown scenario
  - Helium used for cooling leaks into the insulating vacuum
  - Pressure rise increases heat load
  - Magnet quenches
  - Quench protection switches to dump resistor
  - Coils go to several hundred volts as energy is extracted
  - Combination of
    - Imperfect local electrical insulation
    - Local pressure and distance to ground lead to Paschen breakdown
  - Arcing and the potential for severe damage to the magnet
- A low probability but high risk scenario

# Insulating Against Paschen Breakdown

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- Must ensure gas does not contact a bare surface at voltage
- Difficult to design a resistant geometry
  - Not dependent upon pressure alone ( $P \times d$ )
  - Difficult to define a minimum safe distance to conductors
- Entire current carrying system inside the insulating vacuum must be Paschen proof
  - Insulation must not only be initially perfect but protected during installation and survive thermal cycles
- Atmospheric hi-pot testing may not reveal flaws due to air's 20 kV/cm dielectric strength
- Paschen breakdown voltage increases ~20% at cryogenic temperatures (room temperature tests conservative)

# Mu2e Experiment and Paschen Breakdown

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- Paschen breakdown identified as a risk to the Mu2e solenoids after the design was mature
  - Mitigation very difficult and costly when not considered early in the design
  - Suggest DUNE ND decide approach early
  - Middle ground approach chosen by Mu2e
    - Test Paschen proofing techniques and small assemblies
    - But don't Paschen test large final assemblies
  - Mu2e cryogenics WBS includes:
    - HTS power leads located in Feed Boxes (cryogenic valve boxes)
    - Superconducting bus in the transfer lines from Feed Boxes to Solenoids
    - Why a cryogenic engineer is concerned about this....

# Mu2e Experiment and Paschen Breakdown

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- HTS power leads
  - Mu2e repurposed vapor cooled HTS power leads (Tevatron)
    - See Sandor's talk
  - Converted from vapor cooling to conduction cooling
    - Easier to integrate conduction cooled leads into the experiment
    - Breakdown not an issue in an atmospheric helium bath
  - Paschen test stand was developed for the HTS leads
    - Pressure sweeps hard vacuum to atm pressure with He gas
    - Voltage sweeps to above extraction voltage
    - Paschen breakdown occurred....
    - Numerous iterations and modifications required
    - Insulating bare surfaces, non-conductive fasteners, potting instrumentation connectors, etc
  - Paschen breakdown was mitigated after significant effort

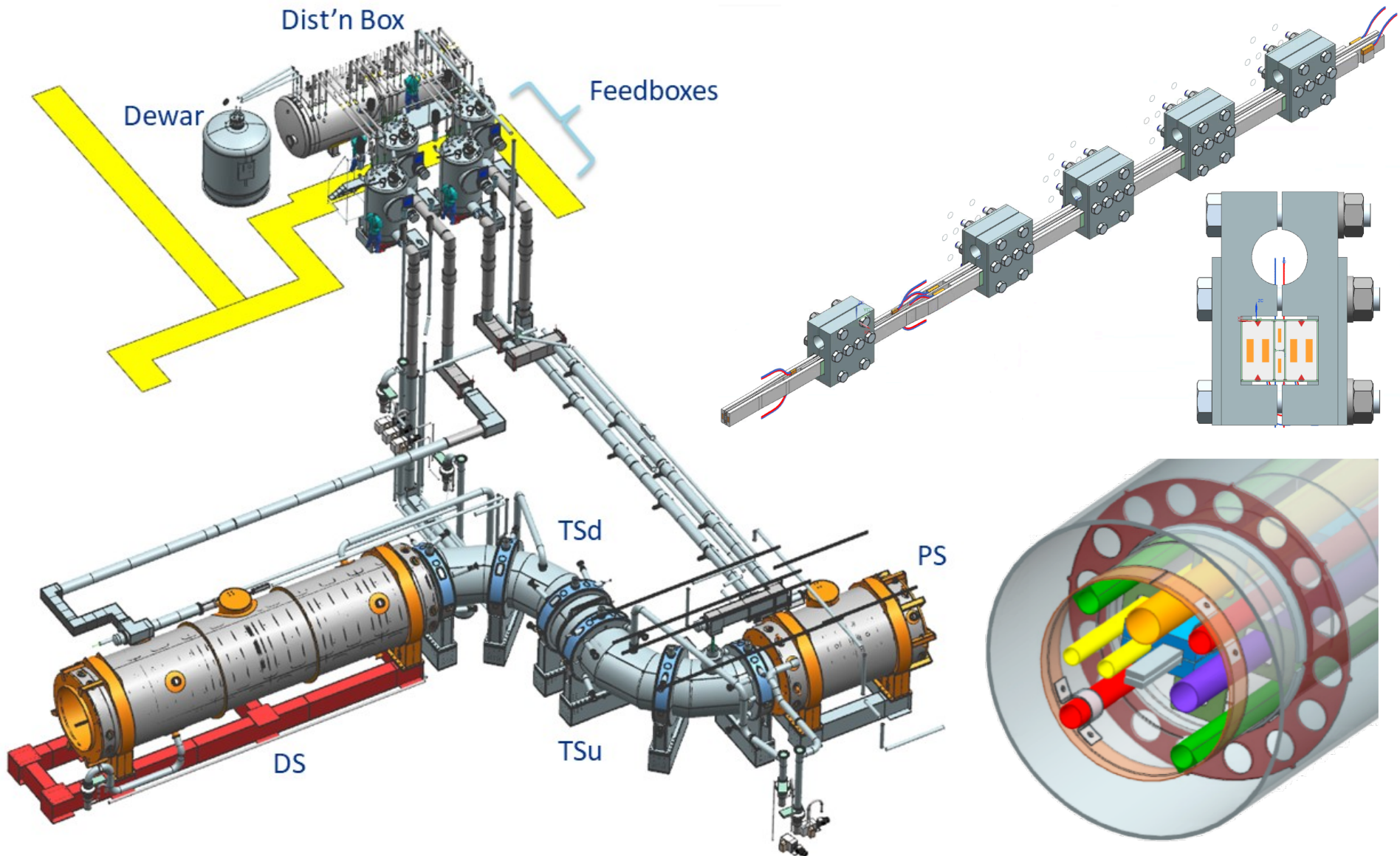
# Mu2e Experiment and Paschen Breakdown

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- Transfer Line superconducting bus
  - Feed Boxes with HTS power leads and cryogenic services are located in accessible area outside experiment shielding
  - Transfer Lines run 10s of meters from FBs to solenoids
  - Conductors (aluminum stabilized NbTi)
    - Routed thru the center of the cryogenic TLs
    - Common insulating vacuum between FB, TL, Solenoid
    - Conduction cooled by clamping to cooling pipes
    - Conductor surfaces exposed to insulating vacuum
    - Insulating scheme developed using the Paschen test stand
      - Conductors wrapped with adhesive Kapton tape
      - Sprayed with a varnish
      - Thermal cycled, bent, clamped and then Paschen tested
    - Insulation technique verified to be Paschen proof and repeatable
    - But not practical to Paschen test entire TL assembly



# Mu2e Experiment and Paschen Breakdown



# ITER Experiment and Paschen Breakdown

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- ITER is Paschen testing magnets and power feed systems
  - Numerous published papers
  - See paper “Paschen Tests in Superconducting Coils: Why and How” J. Knaster and R. Penco IEEE Transactions on Applied Superconductivity Vol 22 No. 3 June 2012
    - Details an approach for a Paschen testing campaign
  - Expensive to fully test an entire magnet and support systems
    - Vacuum vessel required to house magnet
    - Cameras necessary to locate any breakdown
    - Thermal cycling prior to testing
      - Cryogenic system, cooldown constraints
    - If breakdown does occur how to repair?
    - May have to be performed at multiple manufacturing or assembly steps to ensure robustness (issue of the last connection)
    - All supporting systems must be tested

# Avoiding the Risk of Paschen Breakdown Entirely

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- Limit the magnet extraction voltage to less than the Paschen minimum
  - Eliminates the risk of Paschen breakdown and associated mitigation costs
  - Conductor stabilizer optimized to limit heat generated/temperature rise during low voltage extraction
  - Is this possible for the DUNE 5-Coli Helmholtz?

# Summary

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- The Paschen breakdown approach should be decided early in the design cycle
  - Likely to be an issue raised during funding agency reviews
- 1<sup>st</sup> option - operate with the low probability but potentially large consequence of a breakdown
  - Numerous large solenoids not “Paschen proofed” have operated successfully
- 2<sup>nd</sup> option - design and test for Paschen breakdown
  - Expensive to Paschen test a large magnet and support systems
- 3<sup>rd</sup> option – extract energy at a voltage less than the Paschen minimum