Industrial capability: Italy

Andrea Bersani on behalf of INFN Genova magnet group



Introduction

- Genova group designed, followed the construction and the acceptance tests of several magnets in the last decades
 - oboth detector and accelerator magnets
- INFN has a long expertise on magnets and accelerator, spread in different laboratories and divisions
 - in addition to Genova, Milano, Frascati, Legnaro, Napoli...
- Several of the largest magnets for HEP have been built in Italy



Genova magnet group past activities

- → BaBar solenoid
 - project, industrial follow-up
- CMS solenoid
 - project, industrial follow-up, integration
- DiSCoRaP curved, fast ramping dipoles for accelerators
 - project, prototype construction, measurements
- QSAL double helical quadrupole
 - oproject, prototype construction, measurements
- → SR2S space radiation superconducting shield
 - project in collaboration with ESA
- Cable measurements
 - oritical current, joint resistance and magnetic susceptivity



Genova magnet group present activities

- → Mu2e
 - mainly characterisation of the cables for all the solenoids, support for the transfer solenoid project and industrial follow-up (production is ongoing)
- → HiLumi-LHC MBRD
 - oproject, industrial follow-up and tests (pre-production phase is starting)
- TeuroCircol/FALCON-D Nb3Sn high field accelerator dipoles for FCC
 - project, industrial follow-up (prototype phase is starting)
- → BISCOTTO HTS canted solenoid dipole
 - project, prototype construction (initial phase)



Genova magnet group crew

- 3 senior scientists
 - Pasquale Fabbricatore
 - Riccardo Musenich
 - Stefania Farinon
- 2 scientists
 - Andrea Bersani
 - Barbara Caiffi (starting Oct. the 1st)
- ~ 2 technicians
- 4 PhD students and research grants



ASG Superconductors

- ASG Superconductors is our main industrial partner
- → Based in Genova, formerly part of Ansaldo (Ansaldo Superconduttori till 2001)
- Three units:
 - Magnets & systems unit
 - Columbus MgB2 wire unit
 - Paramed MRI unit
- Two plants
 - Genova: headquarters, Paramed, Columbus, small magnets
 - → La Spezia: mainly large magnets
- More than 200 employees and collaborators



ASG non-INFN present activities



→ 11.7 T MRI magnet



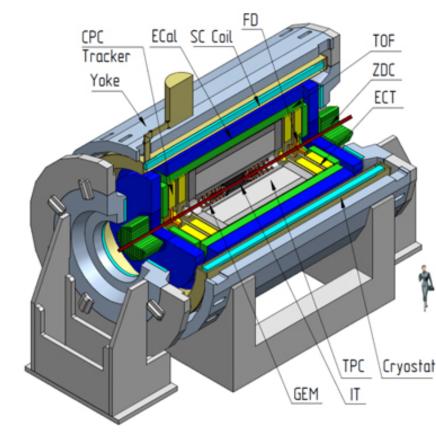
Open" MgB₂ MRI



→ JT60 toroidal magnet



→ ITER toroidal magnet



→ JINR MPD solenoid

- → IBA S2C2 solenoids
- MgB2 current limiters
- ✓ ITER poloidal magnet at Cadarache
- **.**..

ASG – INFN Genova present activities

- Mu2e transfer solenoid
 - → 52 NbTi, Al-stabilised solenoids
 - ~ 1 m diameter, different sections
 - shrink fitted
 - assembly in a complex structure





- **→ MBRDS**
 - two apertures recombination dipole
 - → 4.5 T, 8 m long, NbTi
 - 1 model, 1 prototype, 6 magnets

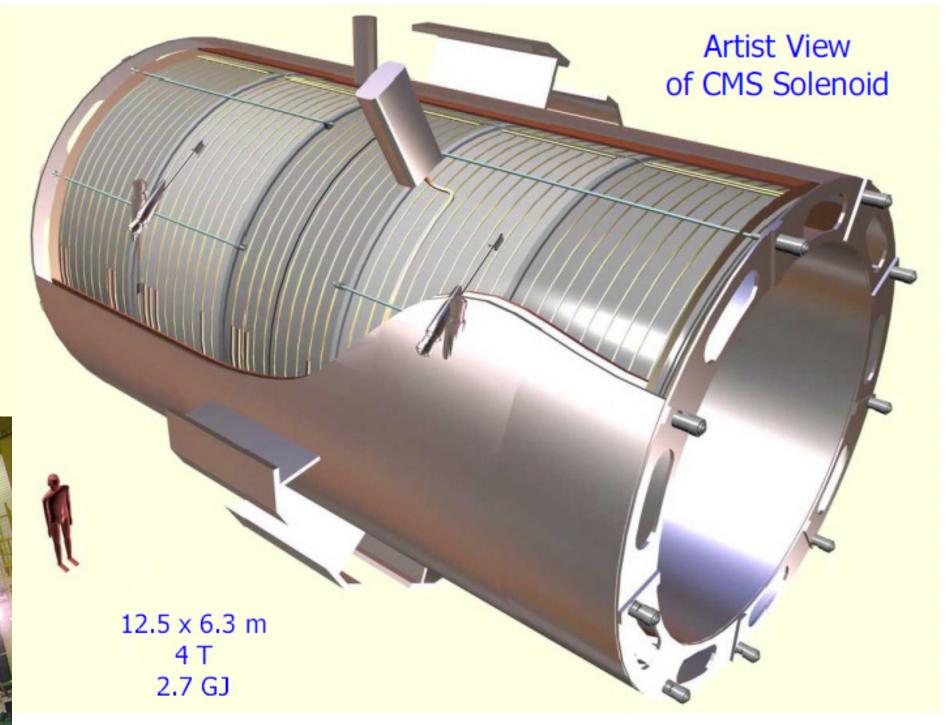
quite novel design



Past joint activities: CMS

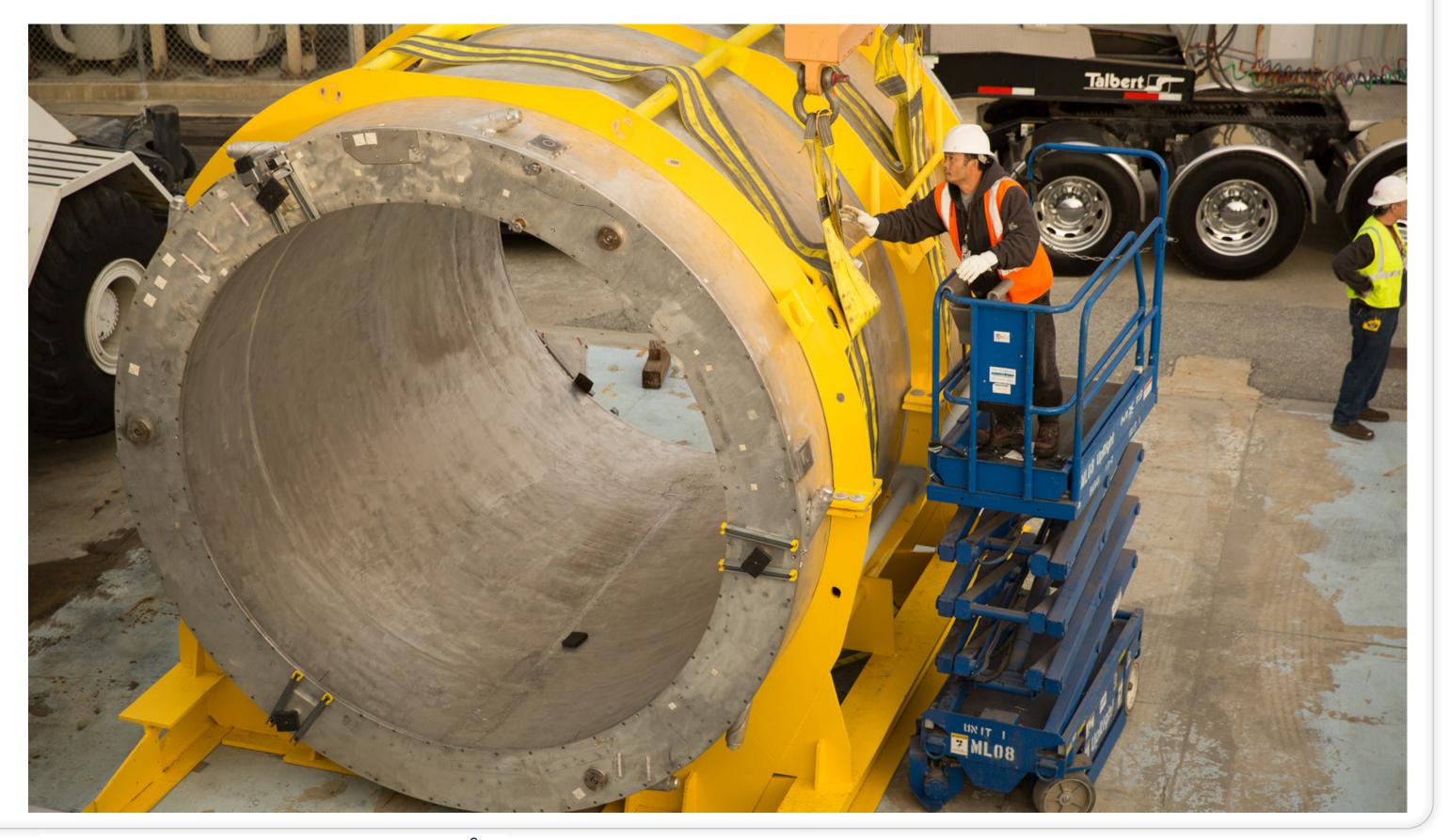
- Largest HEP solenoid in the world
 - pure aluminium stabilised NbTi
 - cable reinforced with aluminium alloy
 - central field: 4 T
 - 12.3 m long, 6.8 m diameter
 - built in segments





Past joint activities: BaBar

- Thin solenoid, aluminium stabilised NbTi
 - central field: 1.5 T
 - ouniformity on the tracker: ±2%
 - oryostat inner radius: 2.8 m
 - winding length: ~4 m
 - graded conductor



Past joint activities: DiSCoRaP

Curved fast ramp dipole for SIS300 at FAIR

nominal field: 4.5 T

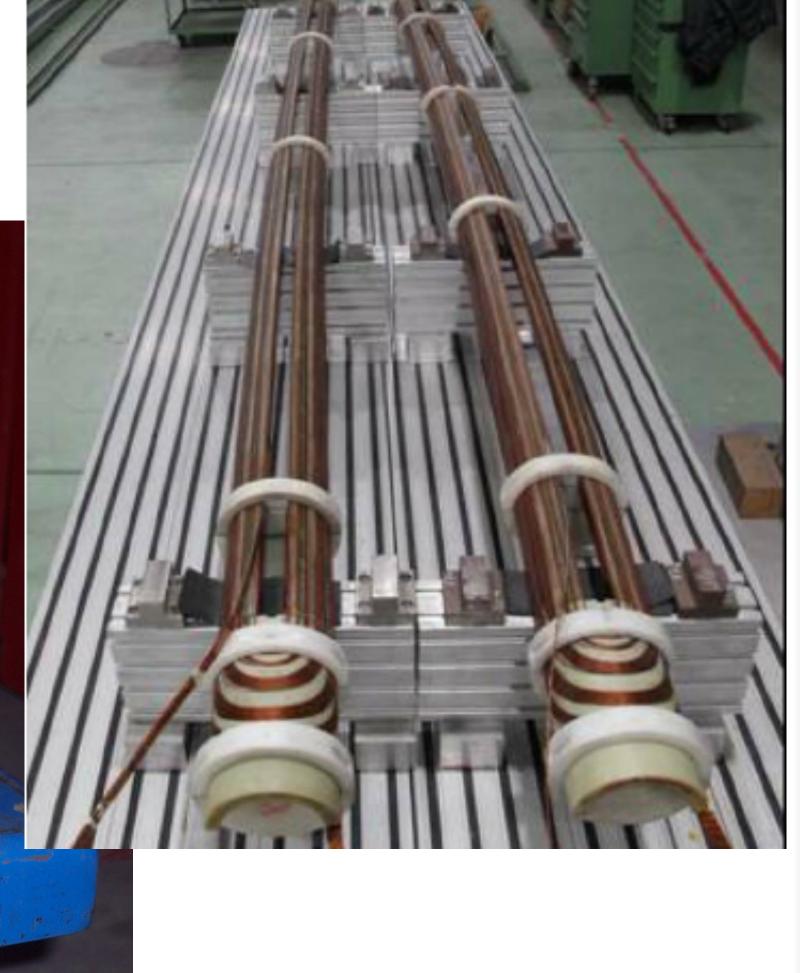
ramp rate: 1 T/s

ocoil aperture: 100 mm

→length: ~4 m

curvature angle: 3.3°





Final considerations

- In our opinion, ASG has demonstrated the capability to build DUNE ND magnet
- Other companies in Europe have probably this capability
 - namely, Bilfinger Noell in Germany, less suitably Tesla or Oxford Instrument in the UK
- As far as we know, no company in Europe can provide the cable
- INFN Genova magnet group expresses great interest in this activity