

DUNE Costing

Gina Rameika

NCG Kick-off Meeting

25 October 2019

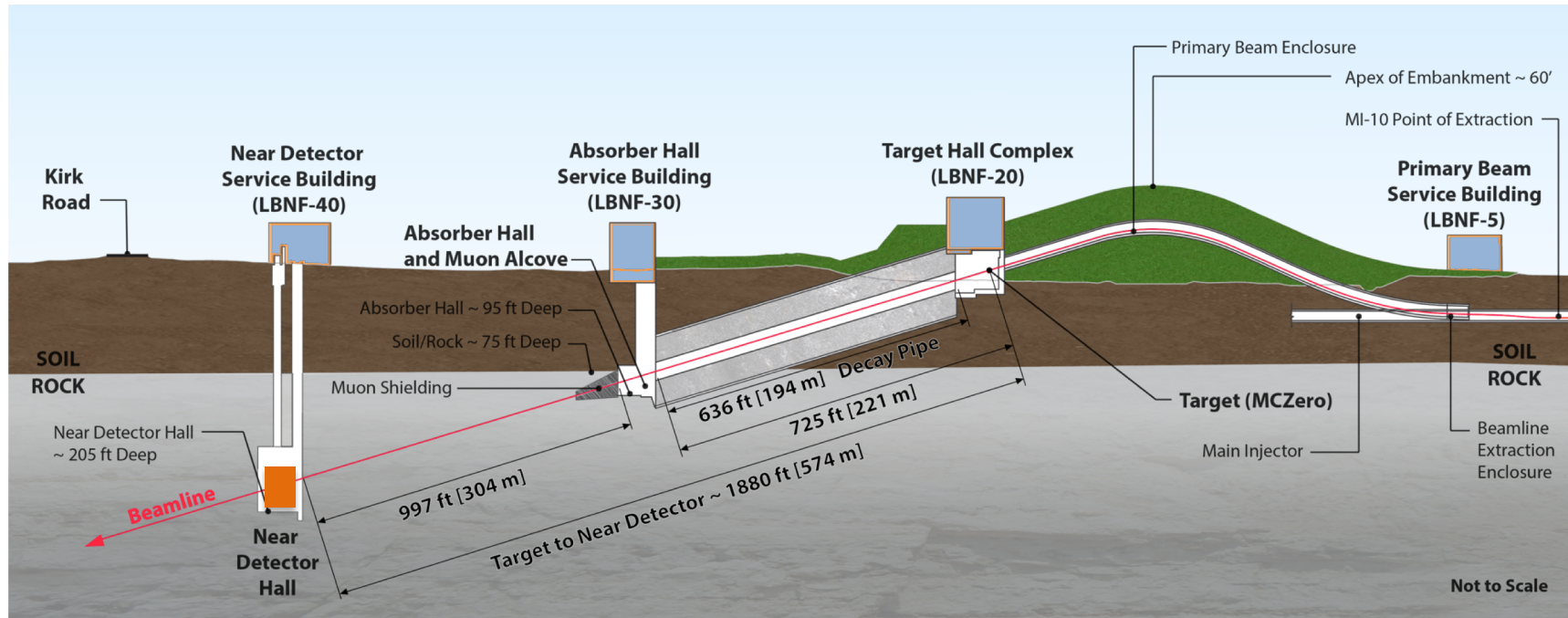
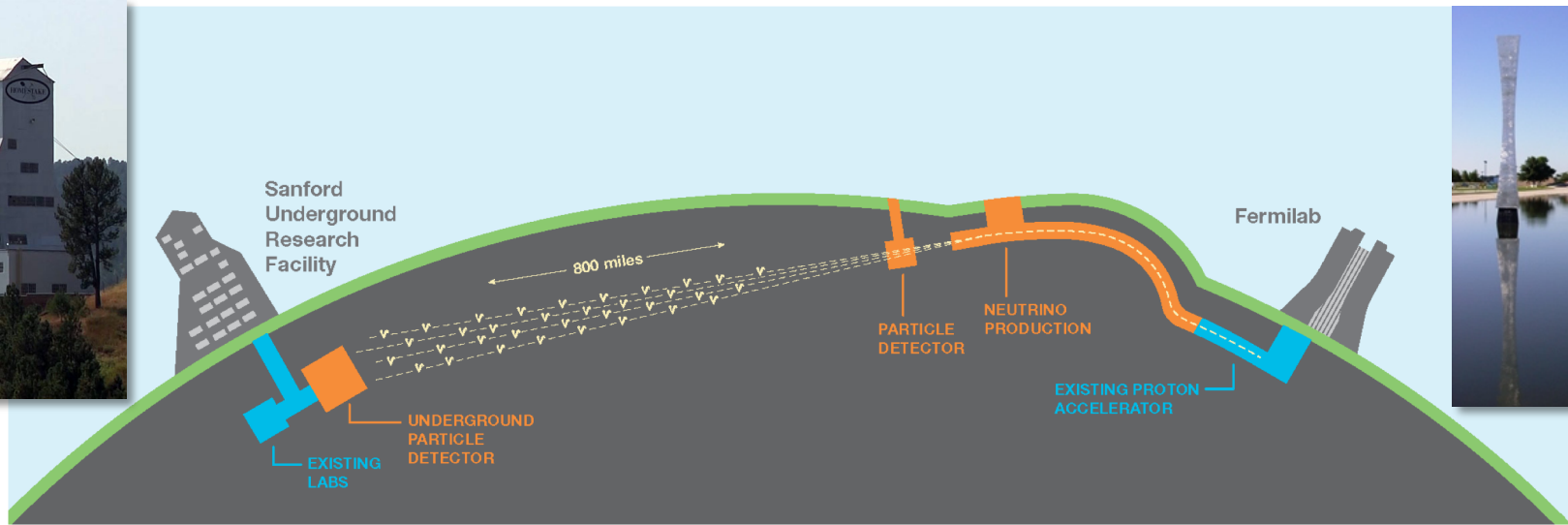
Who am I?

- Scientist at Fermilab since 1982
- Worked on :
 - Fixed Target : Hyperons, Neutrinos (DONUT) ('80s & '90s)
 - Deputy Head of Research Division (mid '90s)
 - NuMI/MINOS Project management (late '90s)
 - Soudan Laboratory Operations Manager for Fermilab (2004-2008)
 - Co-leader of Future Long Baseline Study (2006 – 2007)
 - LBNE Project (2008 – 2011)
 - MicroBooNE Project Manager (2011 – 2015)
 - Neutrino Division Head (2014 – 2016)
 - ProtoDUNE-SP Construction Coordinator (2016 – 2018)
 - DUNE Resource Coordinator (2019 -)

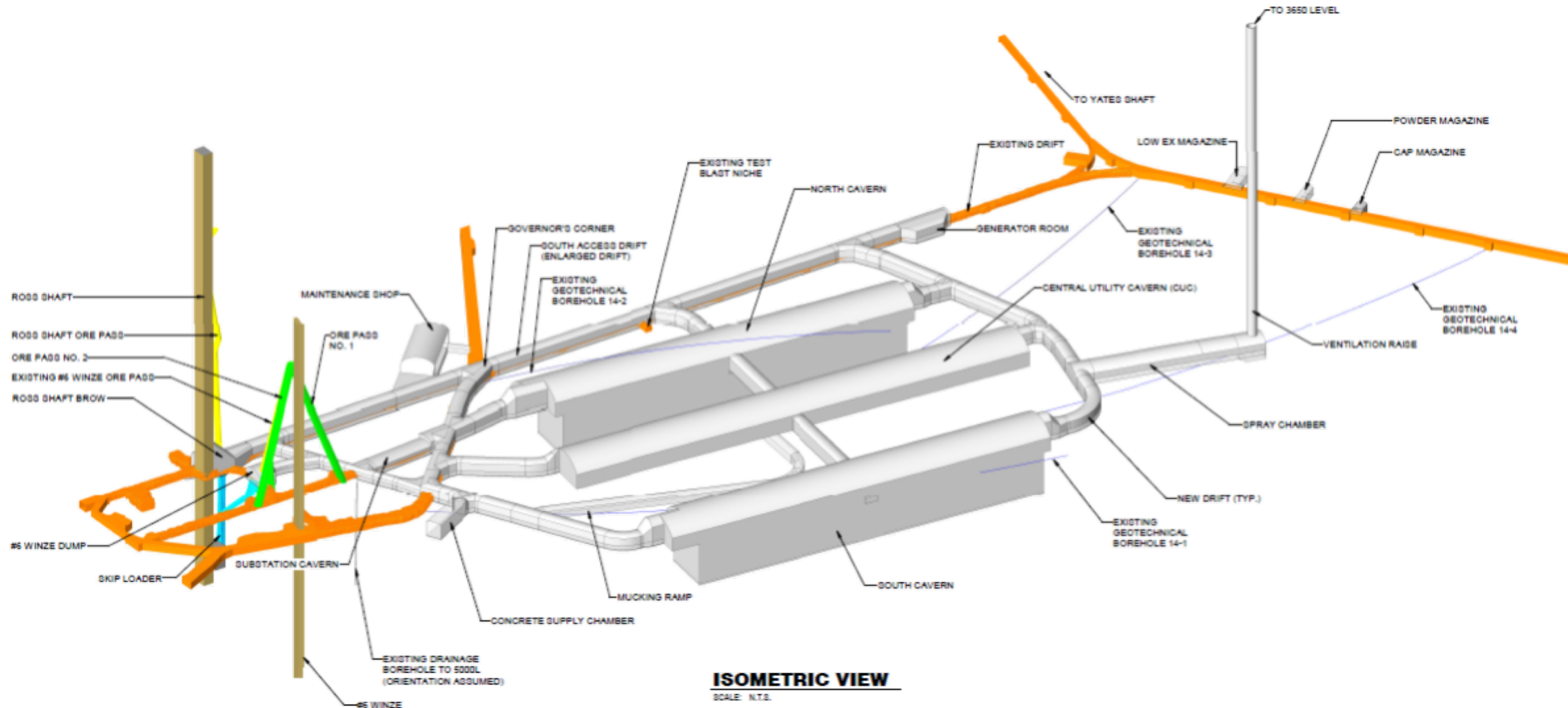
Outline for Today

- DUNE Overview and Organization
- The DUNE Far Detector Single Phase Module
 - High Voltage : Cathode Planes and Field Cages
 - Anode Plane Assemblies
 - TPC Electronics (cold and warm)
 - Photon Detectors
 - Data Acquisition
 - Instrumentation and Calibration
- Consortia Cost Books
- Cost Book Rollup
- Resource Matrix
- Next Steps

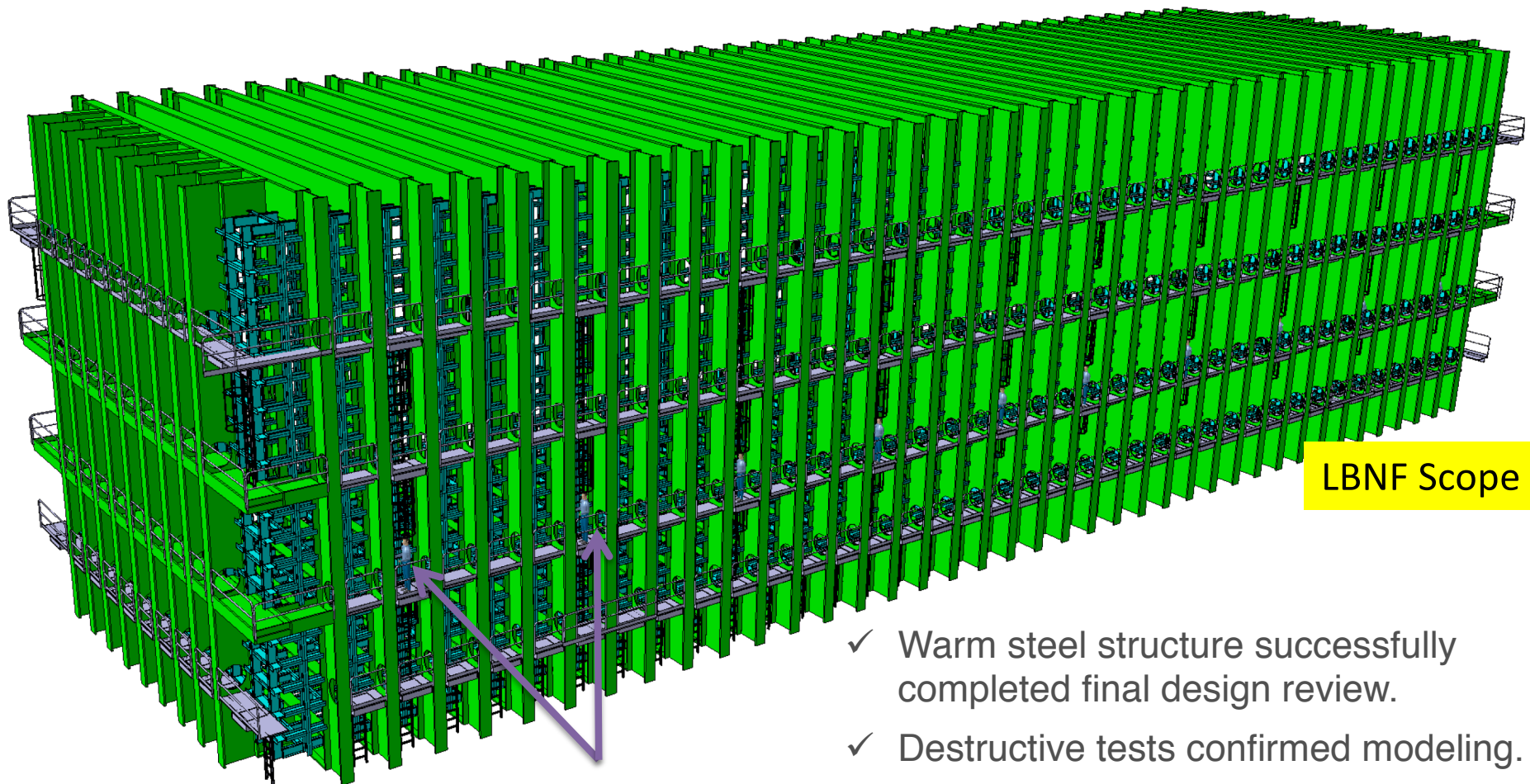
DUNE Overview



Far Site – Detector Caverns



Free-Standing Steel Cryostat Design



LBNF Scope

People for Scale

Designed and
engineered
by



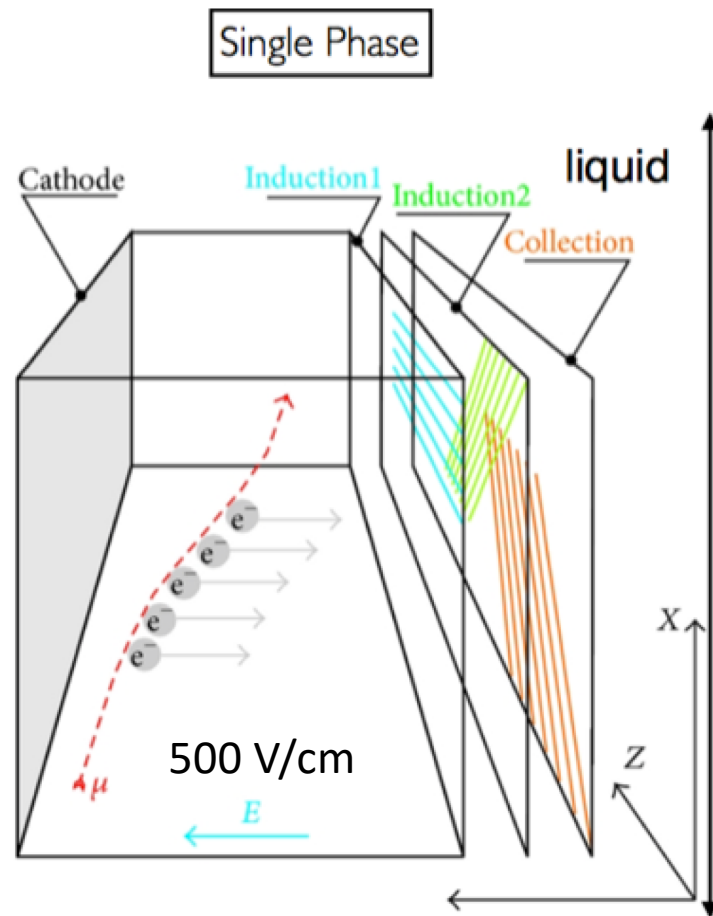
External Dimensions

62.7' W x 59' H x 216.5' L (19.1m W x 18.0m H x 66.0m L)

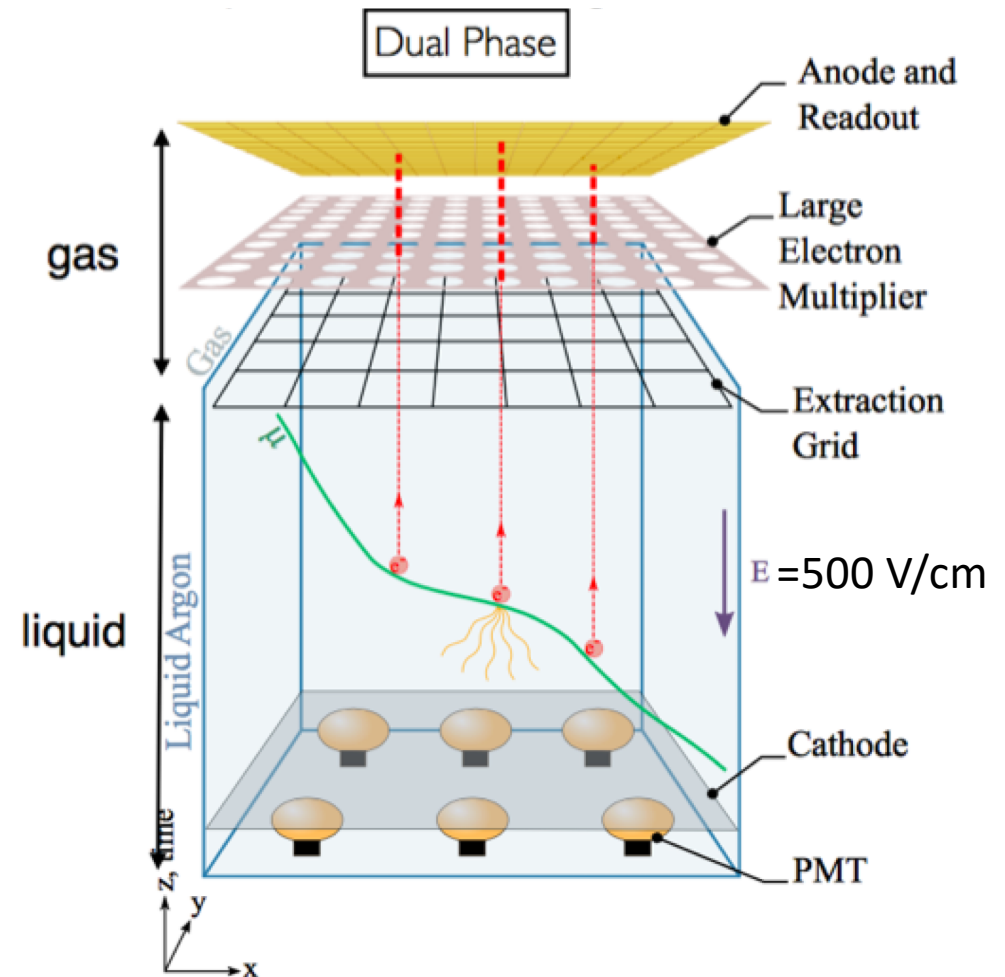
- ✓ Warm steel structure successfully completed final design review.
- ✓ Destructive tests confirmed modeling.
- ✓ Membrane design by GTT for SP detector completed.

DUNE Detector Technologies

- Ionization charges drift horizontally and are read out with wires
- No signal amplification in liquid
- 3.5 m maximum drift



- Ionization charges drift vertically and are read out on PCB anode
- Amplification of signal in gas phase by LEM
- 12 m maximum drift



16 19 Sep 2019 RRB Meeting

Far Detector Consortia

Single-Phase

- APA: Christos Touramanis (Liverpool)
- Photon Detection System: Ettore Segreto (Campinas)
- TPC Electronics: Dave Christian (FNAL)



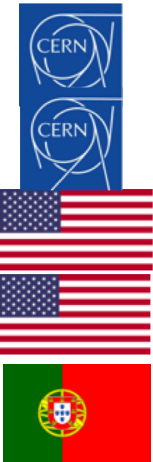
Dual-Phase

- CRP: Dominique Duchesneau (LAPP)
- Photon Detection System: Ines Gil Botella (CIEMAT)
- TPC Electronics: Dario Autiero (IPNL)



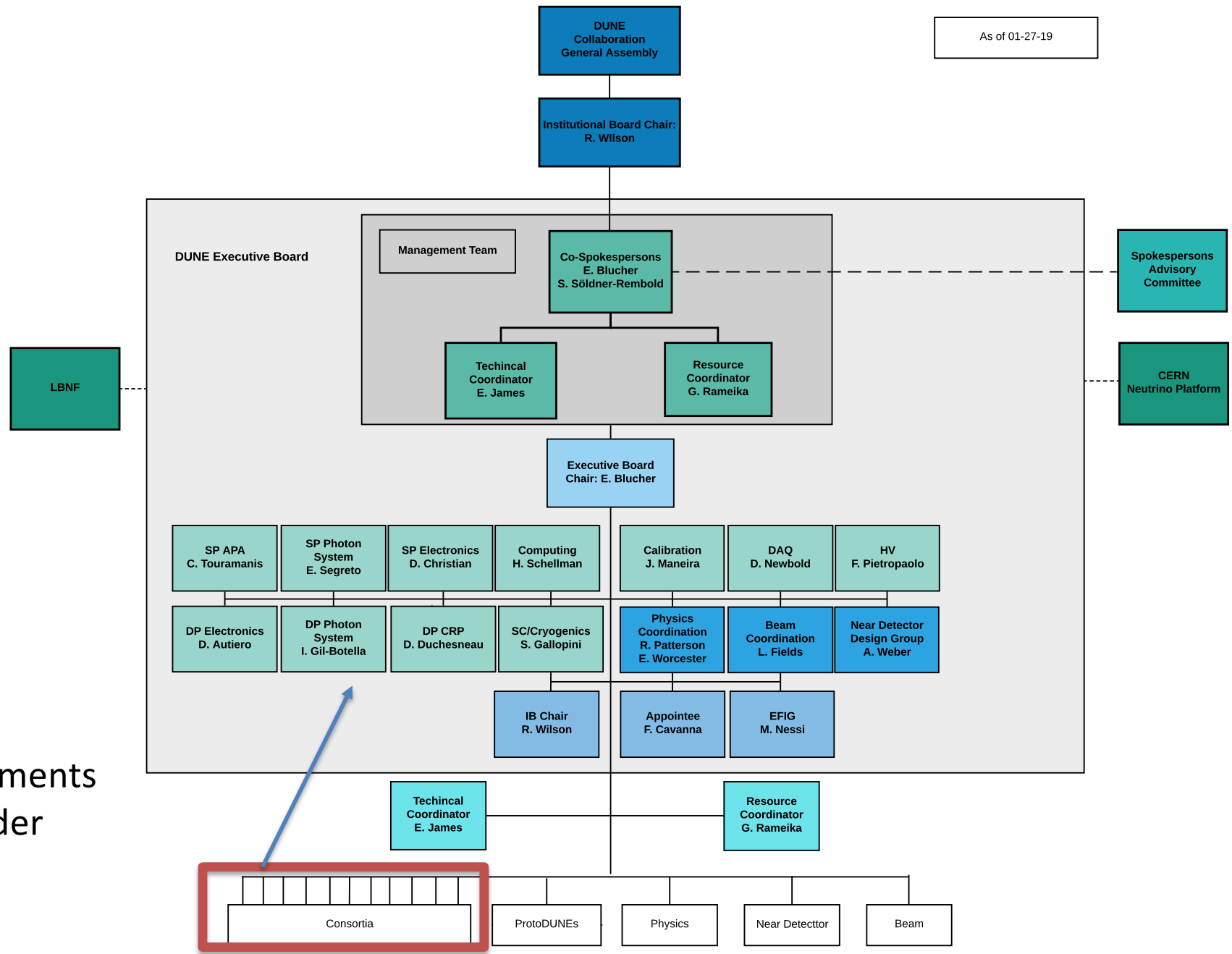
Joint SP/DP

- HV System: Francesco Pietropaolo (CERN)
- DAQ: Giovanna Lehmann Miotto (CERN)
- Slow Controls/Instrumentation: Sowjanya Gollapinni (Tennessee)
- Computing: Heidi Schellman (Oregon State)
- Calibration: Jose Maneira (LIP)



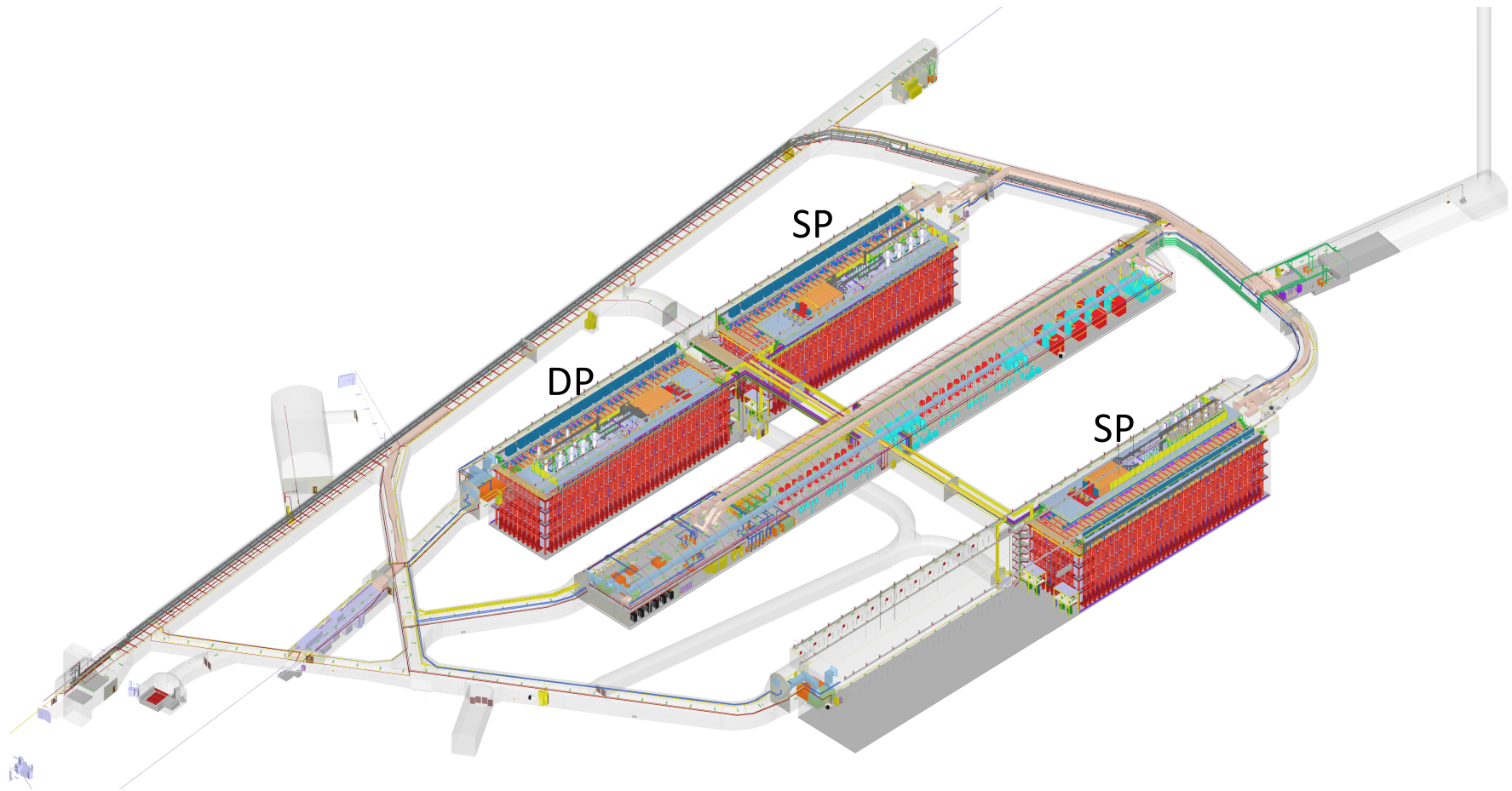
Collaboration Management

As of 01-27-19



Appointments now under review

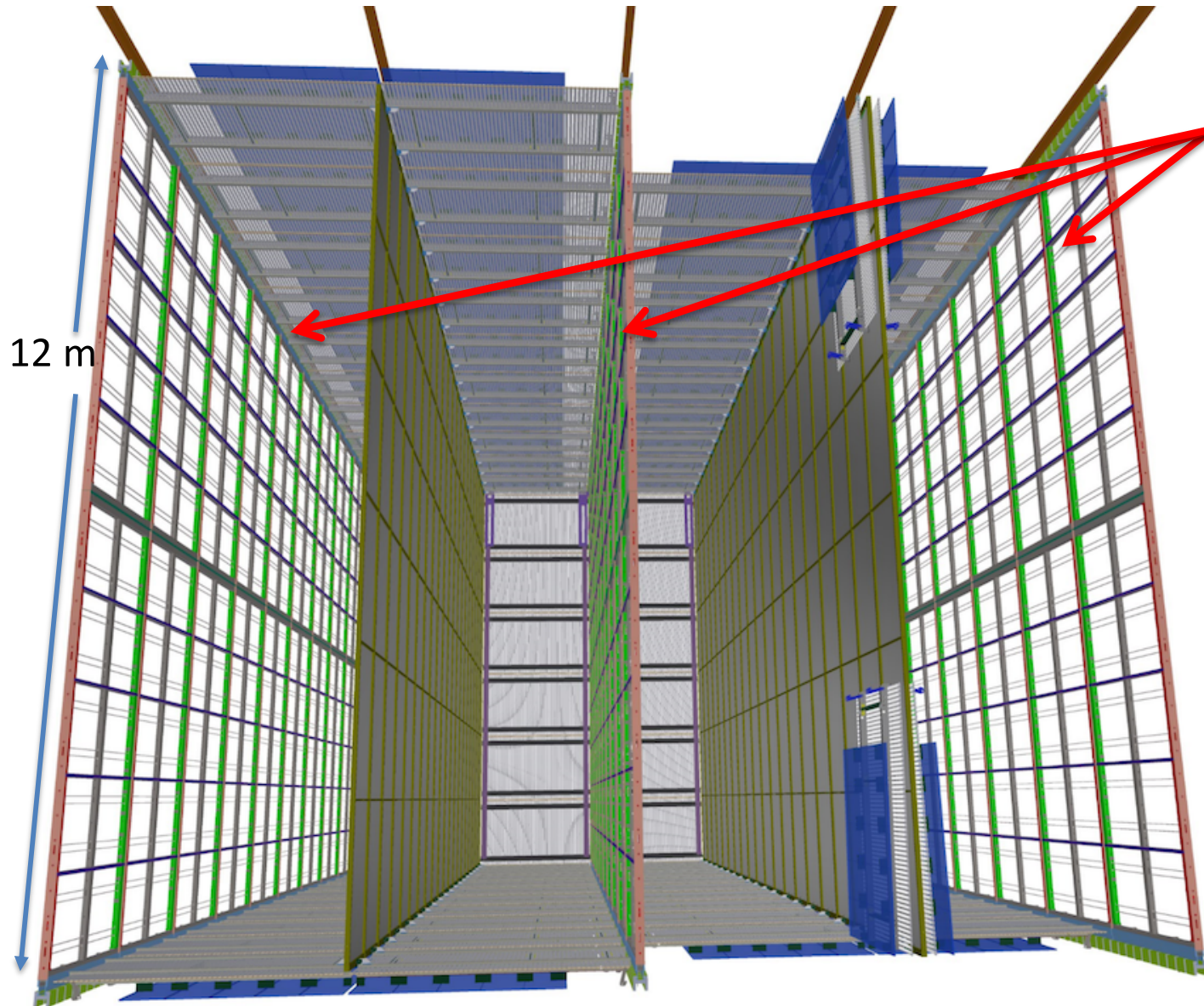
DUNE Far Detectors at SURF



Single Phase Components

- **Drift ionization charge** : High Voltage
 - HV power supply and feed-through
 - Cathode Plane
 - Field Cages
 - Resistive dividers
- **Collect ionization charge** : Sense wires, electronics
 - Anode Planes
 - Front-end amplification, digitization, readout
- **Collect scintillation light** : wavelength shifters, light guides, light collection electronics
 - Photon detector modules with SiPM readout
- Data Acquisition
- Instrumentation and Calibration systems

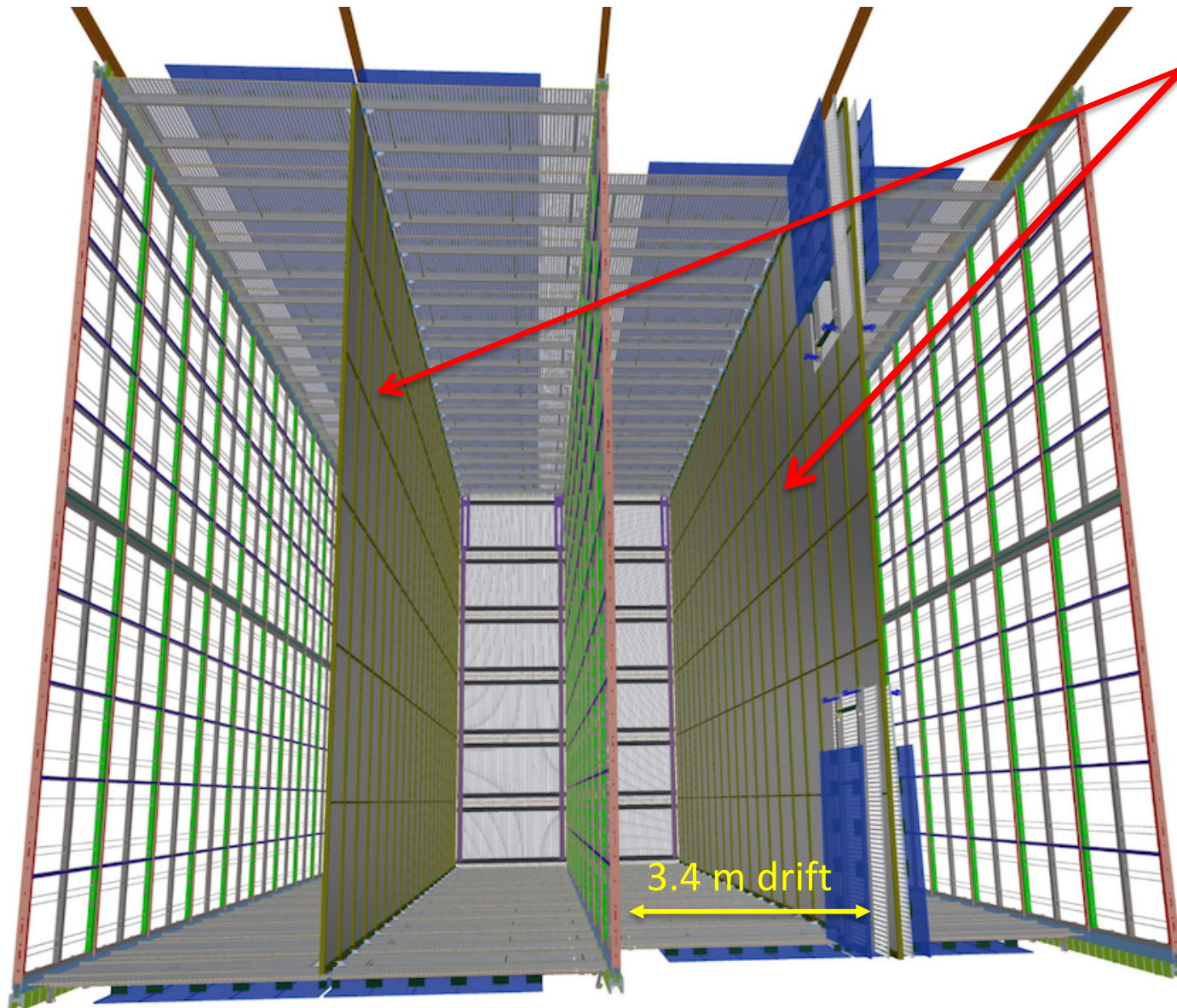
The DUNE Single Phase Module



Anode Planes

150 APAs arranged
in three planes,
double high APAs
in 25 rows

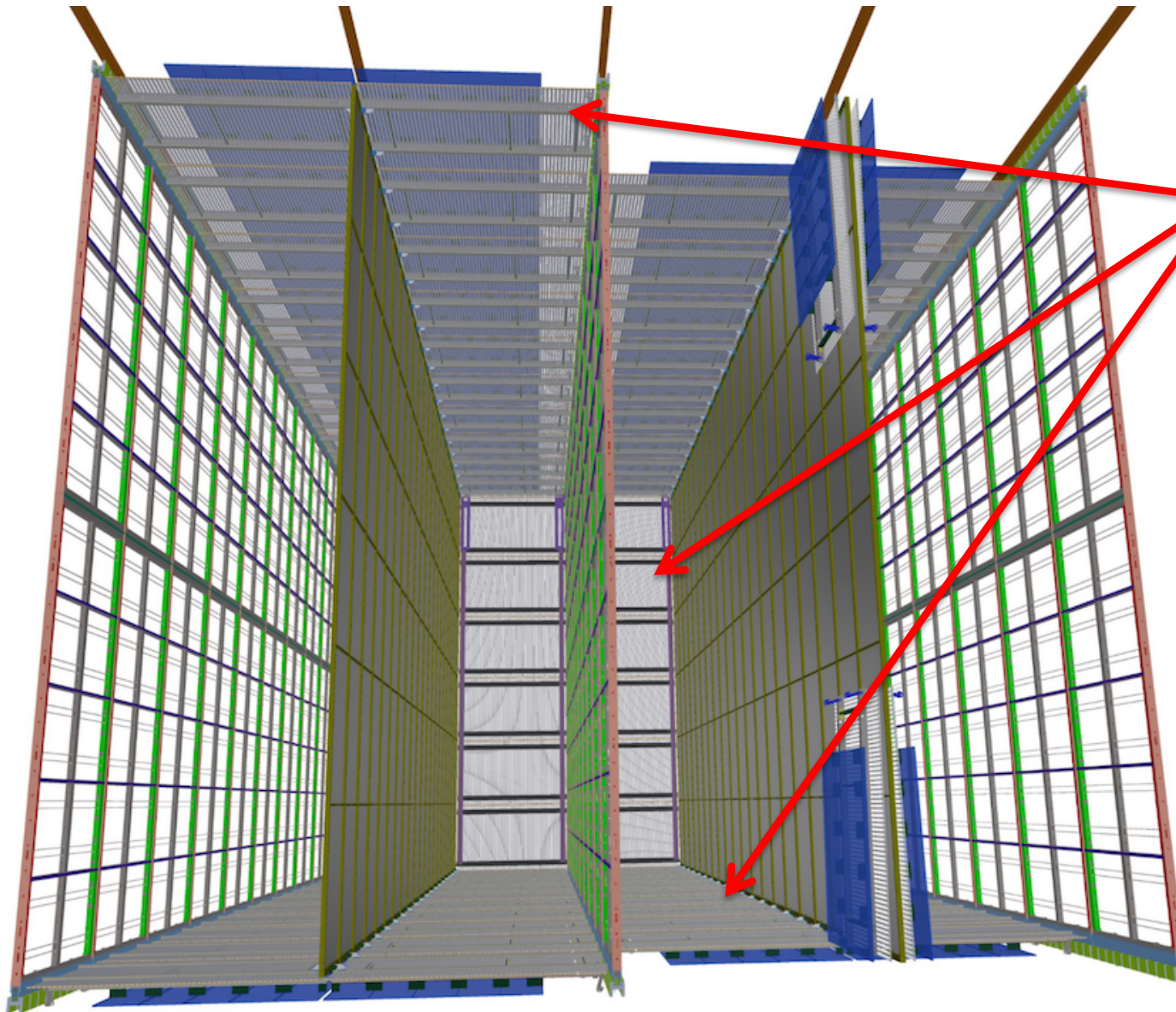
The DUNE Single Phase Module



**High Voltage
Cathode Planes**

2 cathode planes
each composed of
150 1.2m w x 4m h
CPA modules

The DUNE Single Phase Module



Field Cages :

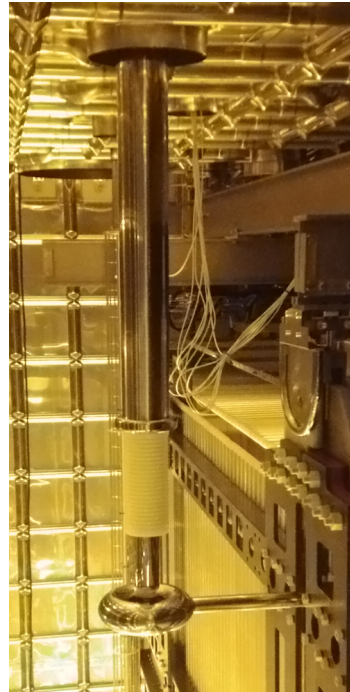
**Top, Bottom and
Endwalls**

100 T and B modules
48 Endwall modules

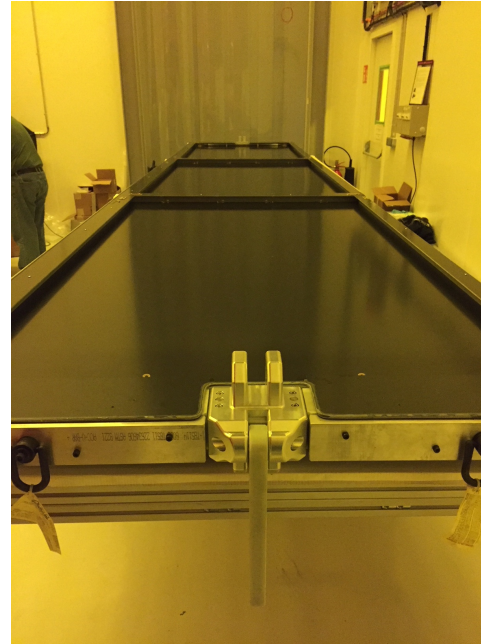
High Voltage System Components



Power Supply



Feed-through



US-DOE, CERN, INFN

CPA Panel (from PD)
DUNE will be
2X longer

Top/bottom Field
Cage module
with Ground plane

Resistor Dividers

End-wall

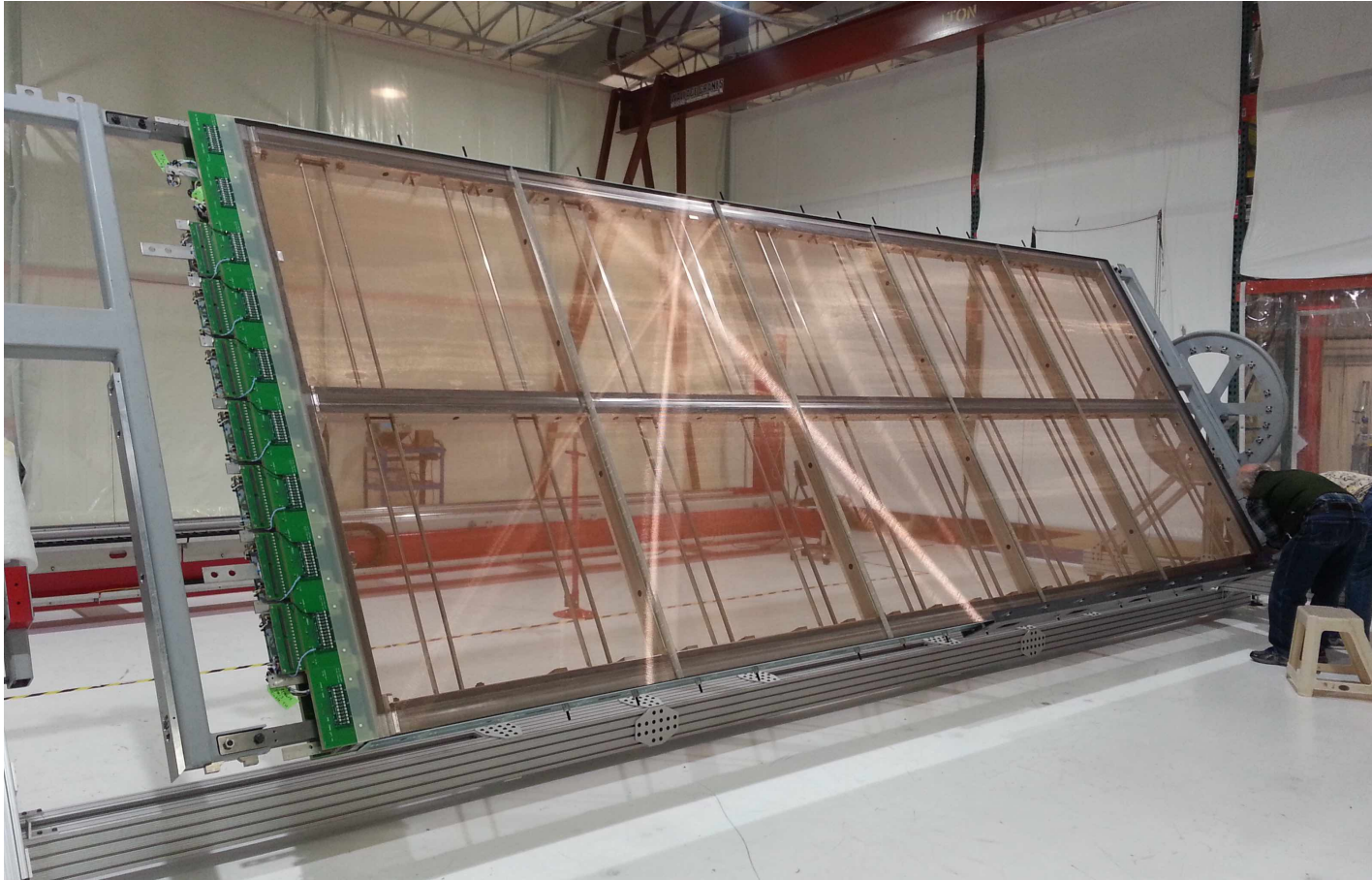


High voltage drift volume in PD



Anode Plane Assemblies

UK - 150
US-NSF - 150



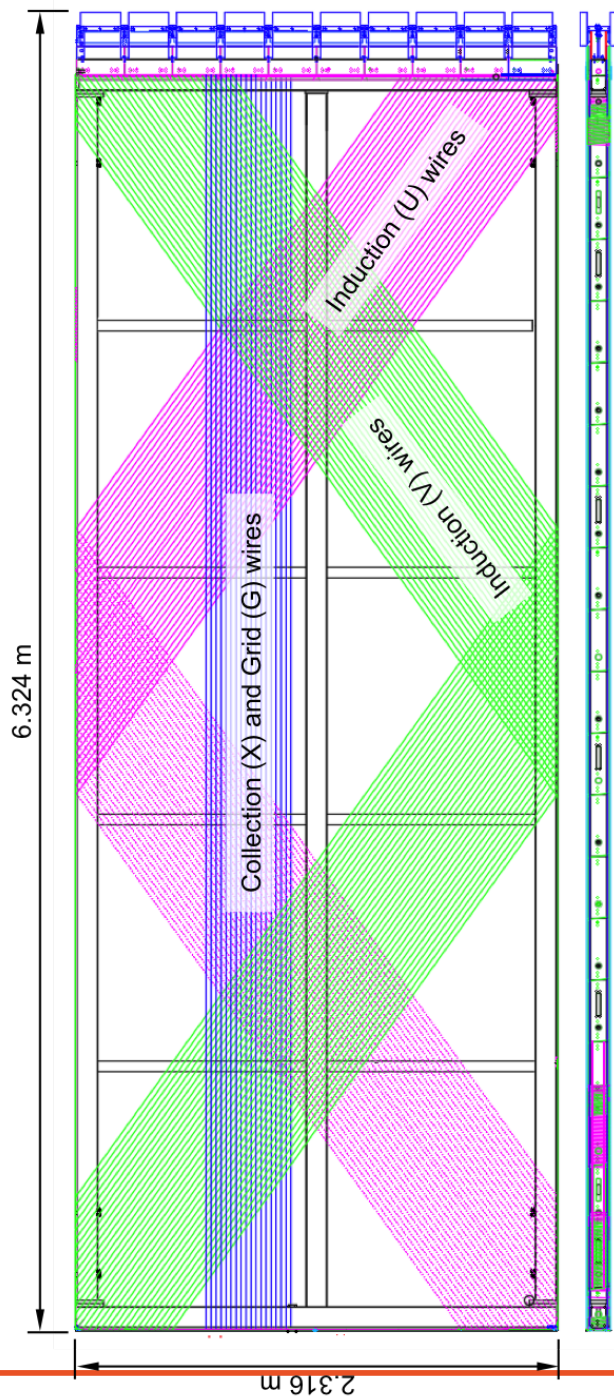


Table 1.3: APA design parameters

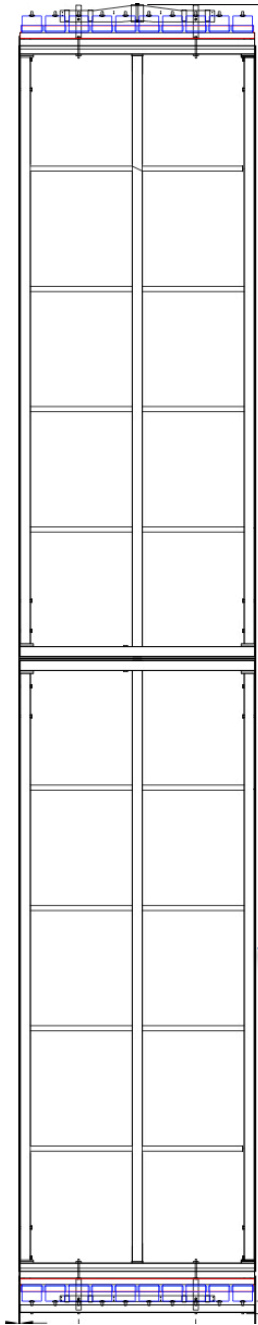
| Parameter | Value |
|---|--|
| Active height | 5.984 m |
| Active width | 2.300 m |
| Wire pitch (U, V) | 4.669 mm |
| Wire pitch (X, G) | 4.790 mm |
| Wire pitch tolerance | ± 0.5 mm |
| Wire plane spacing | 4.75 mm |
| Wire plane spacing tolerance | ± 0.5 mm |
| Wire Angle (w.r.t. vertical) (U, V) | $\pm 35.7^\circ$ |
| Wire Angle (w.r.t. vertical) (X, G) | 0° |
| Number of wires / APA | 960 (X), 960 (G), 800 (U), 800 (V) |
| Number of electronic channels / APA | 2560 |
| Wire material | beryllium copper |
| Wire diameter | 150 μm |

| Anode Plane | Bias Voltage |
|------------------|--------------|
| G - Grid | -665 V |
| U - Induction | -370 V |
| V - Induction | 0 V |
| X - Collection | 820 V |
| Grounding Mesh | 0 V |

Drift



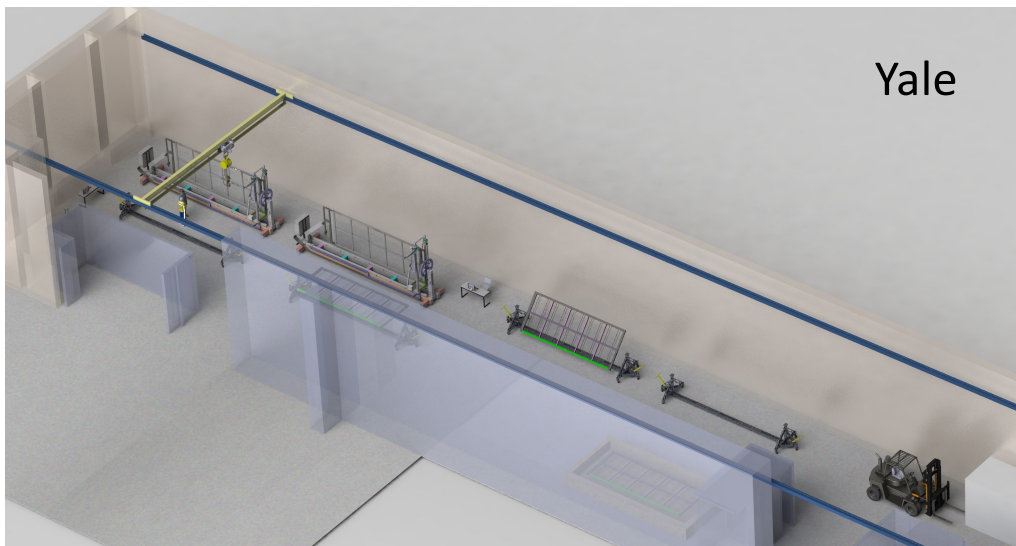
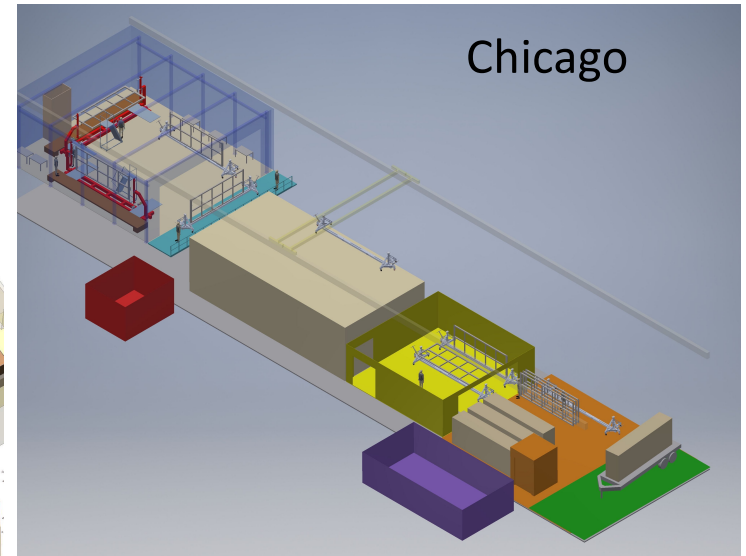
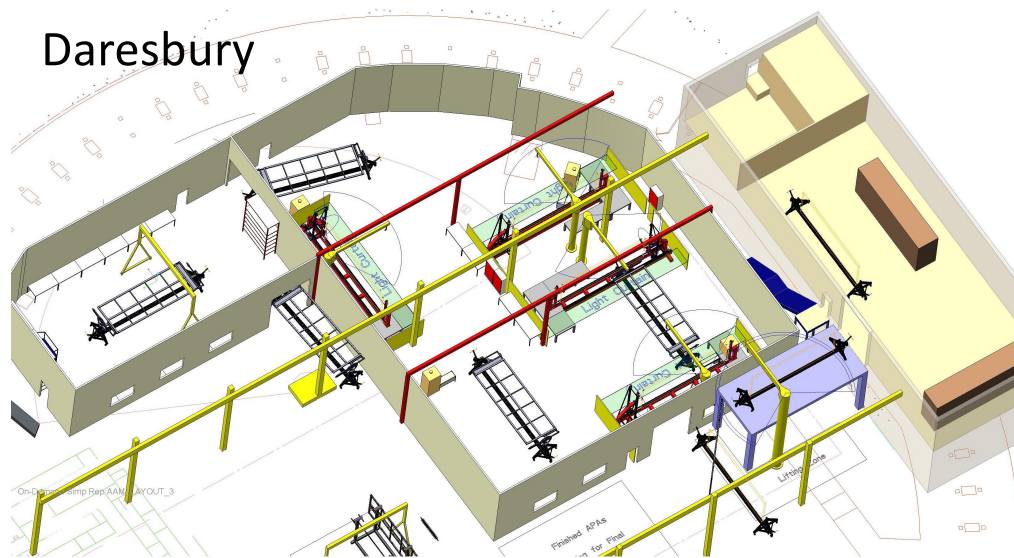
Table 1.2: Baseline bias voltages for APA wire layers.



- Two APA's are stacked vertically, joined at the "feet"
- Production
 - 150 produced in UK, 150 in US
 - UK Factory at Daresbury Lab
 - 4 winding machines
 - US Production Sites : Chicago, Yale and PSL(Wisc)
 - 2 winding machines each at Chicago, Yale, PSL

This one hangs upside down

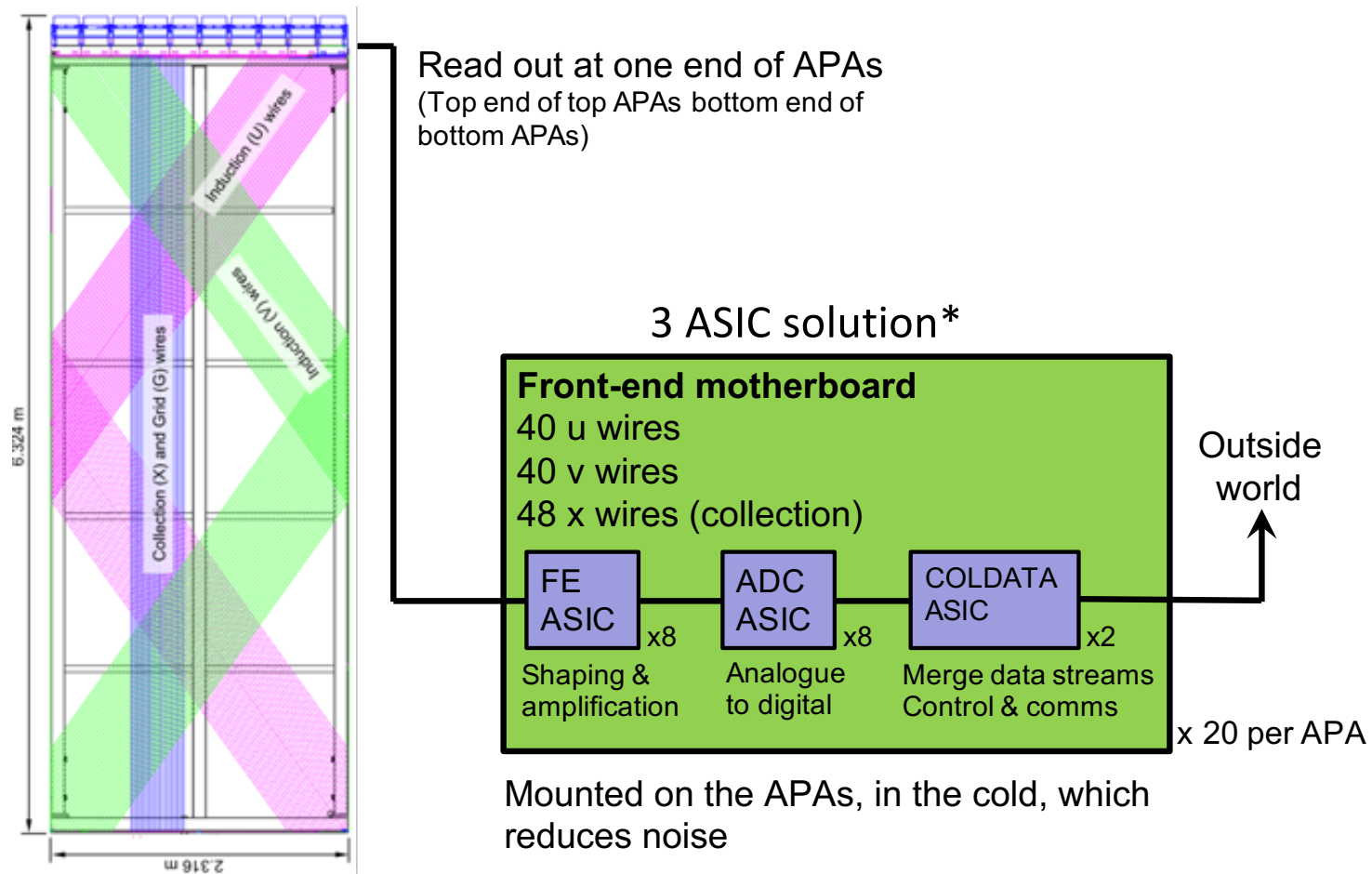
APA Factory layouts



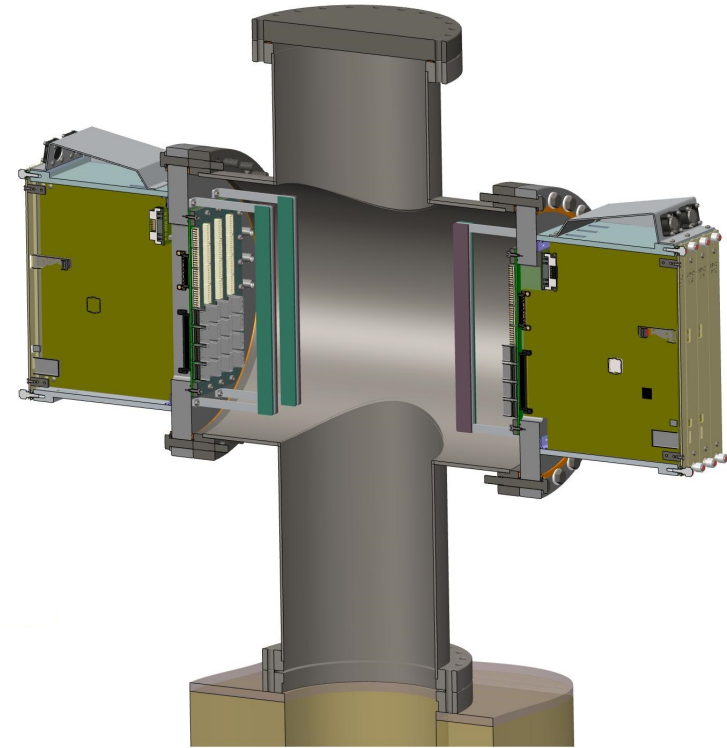
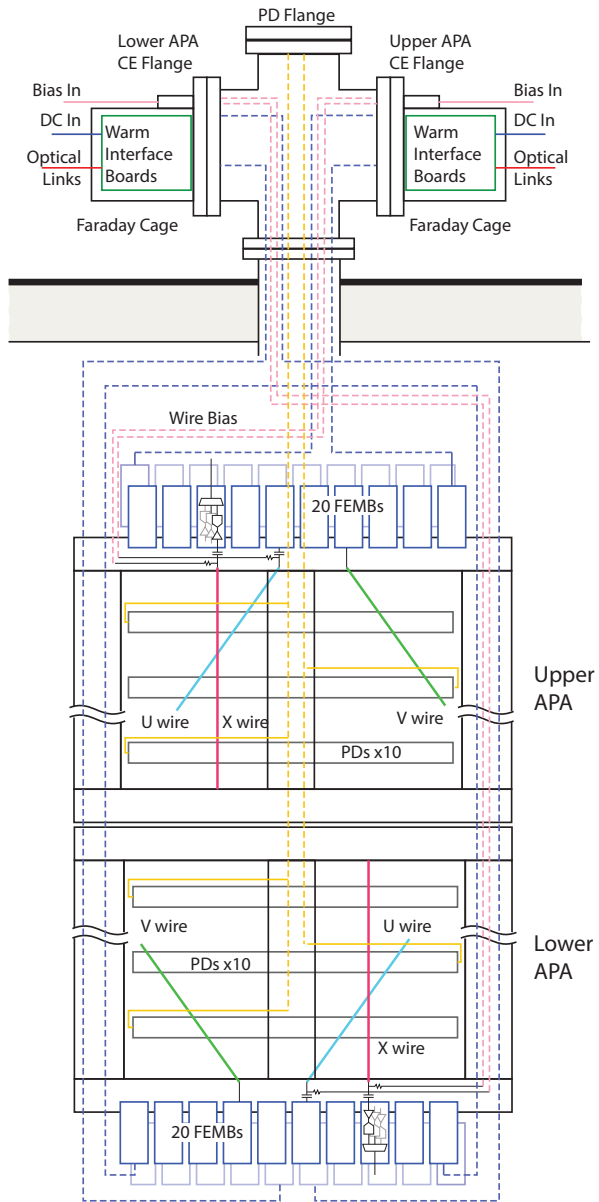
TPC Electronics

100% DOE Scope

- 2560 electronics channels (wires) per APA
- 128 channels per FE ASIC -> 20 COLD mother boards per APA
- 3000 mother boards per Single Phase module

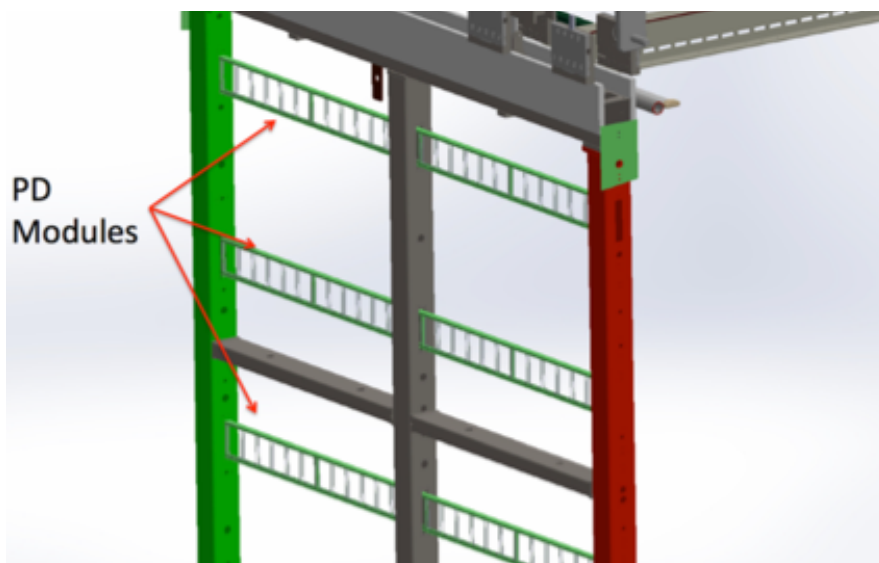


Cold cables to warm electronics



1 Feed-through per APA pair
5 WIBs per APA

Photon Detector System

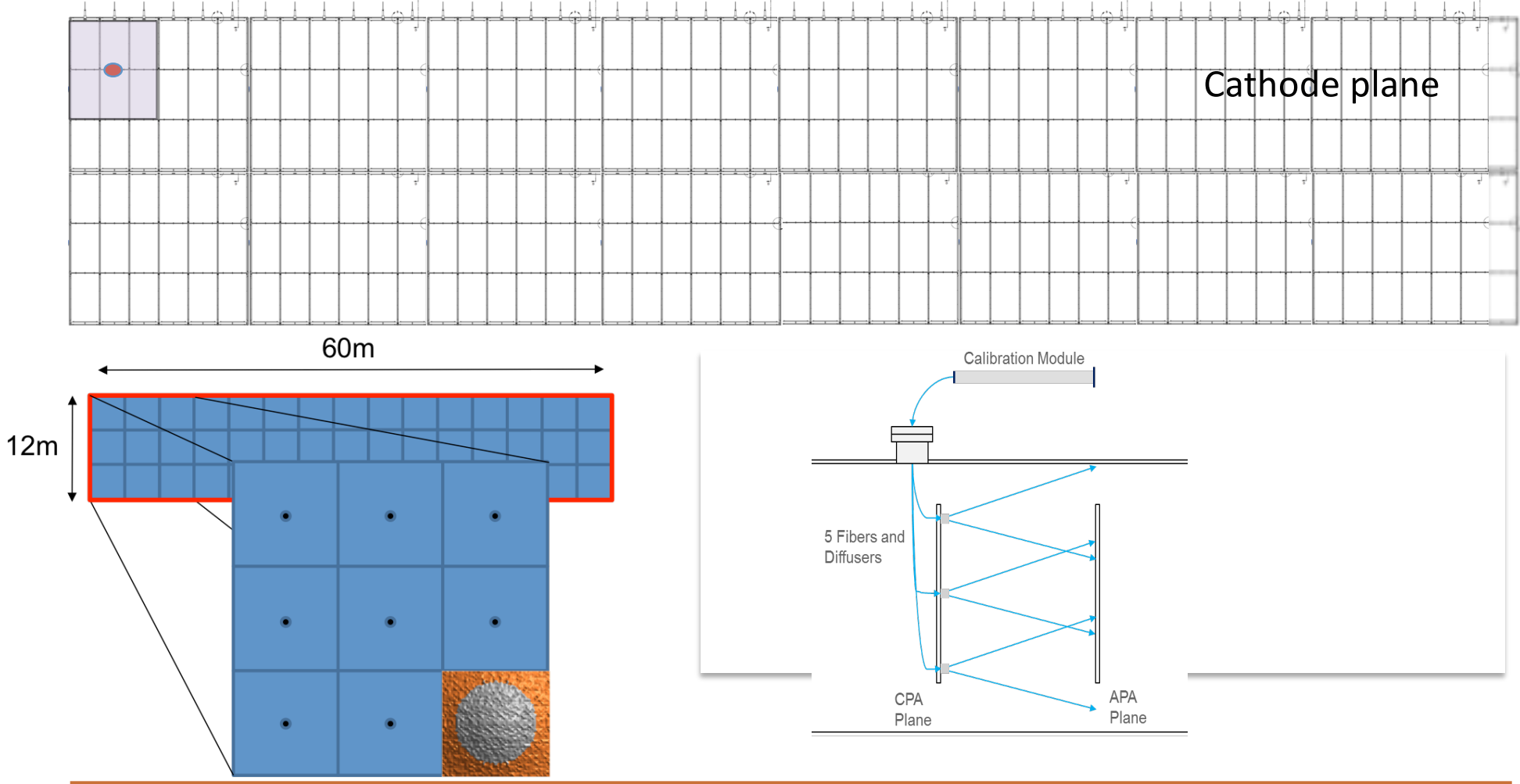


ARAPUCA Modules : Brazil
 SiPMs & Summing : Italy, Spain
 Readout : Peru, Columbia
 Calibration : US DOE

| Component | Description | Quantity |
|----------------------------|---|--|
| Light collector | X-ARAPUCA | 10 modules per APA; 1500 total (1000 single-sided; 500 double-sided) |
| Photosensor | Hamamatsu MPPC 6 mm×6 mm * | 192 SiPM per module; 288,000 total |
| SiPM signal summing | 6 passive × 8 active | 4 circuits per module; 6000 total |
| Readout electronics | Based on commercial ultrasound chip | 4 channels/module; 6000 total |
| Calibration and monitoring | Pulsed UV via cathode-mounted diffusers | 45 diffusers/CPA side; 180 total |

* FBK/Italy also being studied

Photon Detector Monitoring



Data Acquisition

UK

CERN

Data Selection scope
(trigger) in NSF proposal

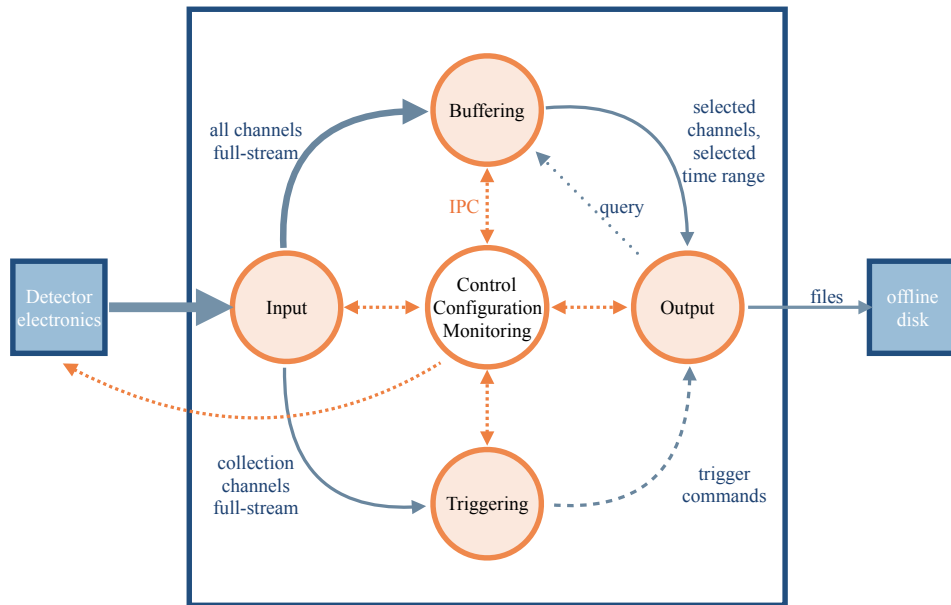
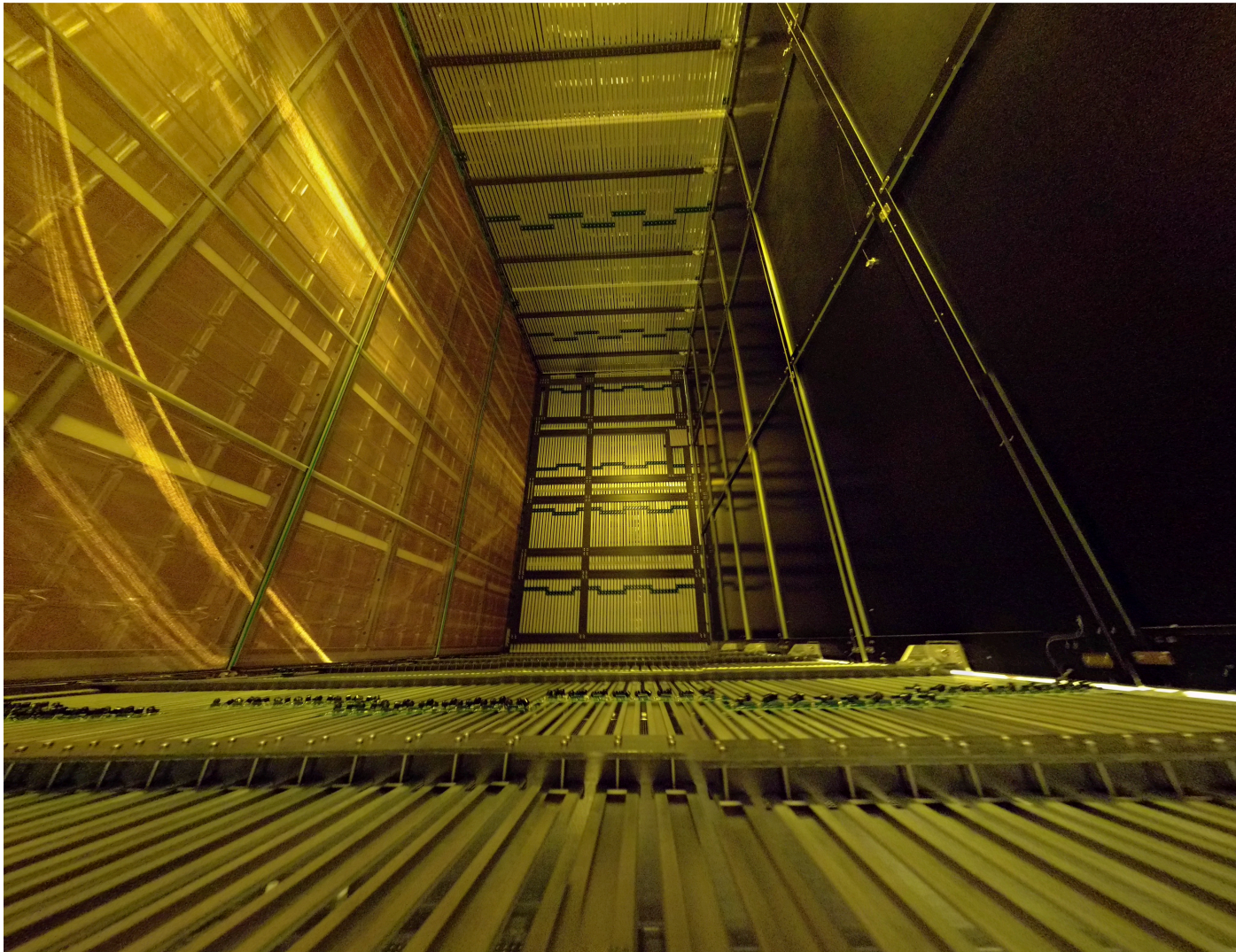


Figure 1.3: Conceptual Overview of DAQ System Functionality for a single 10 kt module

Each set of APA WIBs connects to one FELIX FPGA PCIe 3.0 board

- System requirements driven by need for
 - High uptime
 - Configurable and controllable from remote locations
 - Operational during installation and commissioning via separate partitions
 - Large buffering capability and low fake triggers for Supernova
 - Reduce data volume prior to off-line storage
- Five sub-systems
 - Upstream DAQ
 - Data selection
 - Back-end subsystem
 - Control, Configuration and Monitoring
 - Timing and synchronization

The Single Phase TPC



- APA's + electronics, along with Photon Detectors, the High Voltage and Data Acquisition Systems comprise the essential elements of the Single Phase Detector.

Instrumentation and Calibration

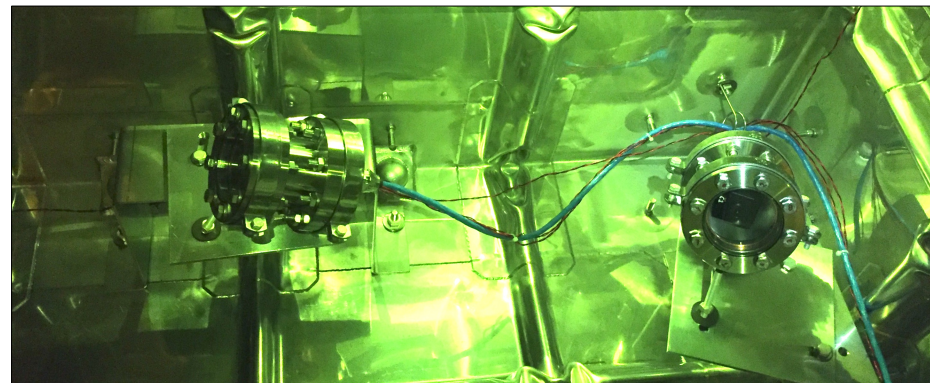
- Instrumentation includes :
 - Temperature probes
 - Level meters
 - Gas analyzers
 - Purity Monitors
 - Cameras
- Systems proposed :
 - Laser *
 - Pulsed Neutron Source
 - Radioactive source

These systems had Scope reviews in June 2019; ProtoDUNE-II plans being developed

Static Temperature Probes to be provided by IFIC, Valencia

Currently no LBNF/DUNE Scope for Instrumentation or Calibration; may include small amount

Potential contributions from DUNE-US project funds or other funding sources (i.e. ECA)



*Lasers are the most significant cost impact of these two areas

DUNE Costing Model :

International Responsibility Matrix

- Modeled after the CERN approach to quantify international contributions
 - Based on CORE accounting (direct M&S for capital investments)
 - No R&D, escalation, overheads, contingency
 - NO LABOR Costs, hours documented
- Here's where it get tricky : different approaches ...
 - Ability/desire to cover a specific scope (by %) -> \$ contribution to total CORE cost
 - Ability/desire to contribute a specific \$ amount
 - How much is available for M&S -> % contribution of CORE
 - Depending on the situation, developing the matrix needs to be an iterative process

Status of Cost Estimates

- Single Phase
 - Cost Workbooks (CORE accounting : M&S plus Labor hours) either complete or nearing completion for all major systems
 - P6 accounting for DOE scope
 - 1st pass CORE accounting for 2 modules
 - Some systems more rigorous than others
- Dual Phase
 - Cost Workbook (in current format) for Photon Detectors
 - Cost estimate (older format) for Electronics
 - Cost estimate (top down) for CRPs
 - Cost estimates from SP-DP Joint consortia being developed
 - Preliminary 1st pass CORE accounting for 1 module coming soon
- Near Detector
 - Preliminary estimates for a minimum reference detector being developed

Maturity of SP Estimates

- Cost estimates are prepared by the Consortia Technical Leaders
 - Technical Leads are also the L2 managers where there is DOE scope
 - We are trying to ensure that CORE costs and hours can be reconciled with the P6 costs; work in progress
- APAs, CE and HV based on actual costs from building ProtoDUNE
- DAQ based on costs of FELIX system in ATLAS; cost driver (but not CORE) is labor
- Photon system is new (Arapuca based); ProtoDUNE was strictly a development phase; SiPM cost is large, but under negotiation; readout being based on existing mu2e design to reduce cost from what was used for ProtoDUNE
- Instrumentation : material costs known from ProtoDUNE, labor is largely collaboration supplied
- Calibration : new system, scope under review, lasers are expensive; still studying technical feasibility of source calibration systems

Consortia Cost Books

- Cost Books are posted in DUNE DocDB#14458
- In order of CORE Cost :
 - SP-APA_Sept2019.xlsx : **organization based on the NSF proposal**; solid estimate with BOE's based on PD
 - SP-CE_May2019.xlsx : good organization; BOEs based on PD
 - Update for DOE IPR in DocDB#10315 (open to ncg)
 - SP-PD_May2019.xlsx : SiPM is cost driver; solid BOEs
 - SP-DAQ_Aug2019.xlsx : good organization; based on recent experiences; M&S is higher than earlier planned, but solid; driver in this system is labor
 - SP-HV_Sept2019.xlsx : good organization; based on PD but updated to accommodate design and assembly changes
 - SP-Cal_July2019.xlsx : not very detailed; concentration on cost of big ticket items (lasers); system scope not finalized
 - SP-CISC_May2019 : lots of smallish components here; not real cost driver

SP-PD_May2019 Search Sheet

Home Insert Draw Page Layout Formulas Data Review View

Calibri (Body) 12 Currency

Share Comments

C13 fx ='Light Collector Cost Book Detail'!D57

| | A | B | C | D | E | F | G | H | I | J | K |
|----|---------|---|-------------|----------|----------|--------|--------------|--------------|----------|----------------|---------|
| | WBS | WBS Element Name | M&S | Engineer | Designer | Tech | Student Tech | Grad-Student | Post-Doc | Faculty /Staff | |
| 1 | 2.4 | DUNE SP-PD (Single 10KT) | \$9,491,035 | 15,620 | 4,320 | 72,403 | 21,290 | 2,660 | 10,485 | 7,919 | 113,633 |
| 2 | 2.4.1* | Project Management (Milestones, Reviews) | \$0 | 220 | 0 | 0 | 0 | 880 | 880 | 880 | |
| 3 | 2.4.2* | Physics and Simulations | \$0 | 1960 | 0 | 0 | 0 | 0 | 2260 | 0 | |
| 4 | | | | | | | | | | | |
| 5 | 2.4.3 | Design, Engineering and R&D | \$555,057 | 5860 | 2120 | 4020 | 2860 | 1260 | 2270 | 1630 | |
| 6 | 2.4.3.1 | Light Collectors Design and Engineering | \$185,000 | 3040 | 0 | 1440 | 1120 | 0 | 0 | 880 | |
| 7 | 2.4.3.2 | Photo Sensors Design and Engineering | \$175,000 | 880 | 500 | 1340 | 420 | 300 | 350 | 150 | |
| 8 | 2.4.3.3 | Electronics, Cabling and Monitoring Design and Engineering | \$165,057 | 1360 | 940 | 880 | 1080 | 960 | 1460 | 280 | |
| 9 | 2.4.3.4 | Integration and Installation Test Hardware Design and Engineering | \$30,000 | 580 | 680 | 360 | 240 | 0 | 460 | 320 | |
| 10 | | | | | | | | | | | |
| 11 | 2.4.4 | Production Setup | \$498,117 | 2220 | 1160 | 3020 | 1480 | 840 | 360 | 790 | 7880 |
| 12 | 2.4.4.1 | Light Collectors Production Setup | \$263,117 | 640 | 0 | 800 | 880 | 0 | 0 | 160 | |
| 13 | 2.4.4.2 | Photo Sensors Production Setup | \$100,000 | 880 | 520 | 840 | 600 | 360 | 240 | 320 | |
| 14 | 2.4.4.3 | Electronics, Cabling and Monitoring Production Setup | \$90,000 | 460 | 520 | 840 | 0 | 480 | 0 | 250 | |
| 15 | 2.4.4.4 | Integration and Installation Test Hardware Production Setup | \$45,000 | 240 | 120 | 540 | 0 | 0 | 120 | 60 | |
| 16 | | | | | | | | | | | |
| 17 | 2.4.5 | Production | \$8,387,862 | 6690 | 240 | 46738 | 16275 | 560 | 1280 | 2359 | 69943 |
| 18 | 2.4.5.1 | Light Collector Production | \$3,134,179 | 1960 | 0 | 32575 | 1775 | 0 | 150 | 680 | |
| 19 | 2.4.5.2 | Photo Sensors Production | \$3,978,480 | 3030 | 0 | 7320 | 14500 | 200 | 440 | 1280 | |
| 20 | 2.4.5.3 | Electronics, Cabling and Monitoring Production | \$1,275,203 | 1700 | 240 | 6843 | 0 | 360 | 690 | 399 | |
| 21 | | | | | | | | | | | |
| 22 | 2.4.6 | Integration and Installation | \$50,000 | 850 | 800 | 18625 | 675 | 0 | 6575 | 3140 | 20950 |
| 23 | | | | | | | | | | | |
| 24 | * | not included in sums | | | | | | | | | 98773 |
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WBS Dictionary Detailed Cost Book Rollup Management Cost Book Detail Phys & Sim Cost Book Detail Light Collector Cost Book Detail Light Collector BOE

Ready 100%

Cost Book Detail

SP-PD_May2019

Q- Search Sheet

Home Insert Draw Page Layout Formulas Data Review View

Calibri (Body) 12

General

Conditional Formatting Format as Table Cell Styles

Insert Delete Format

Sort & Filter Find & Select

Share Comments

O92

COMPLETE LIST OF BOE DOCUMENTS IN DOCS XXXX. ITEMS IN GREEN ARE INCLUDED IN THE LOCAL "LIGHT COLLECTOR BOE" TAB

| | MIS | Engineer | Designer | Tech | Student Tech | Grad Student | Post-Doc | Faculty/Staff |
|---|-----------|------------|-----------|-----------|--------------|--------------------|------------------------|------------------------------|
| Light Collector Design and Engineering | 185000 | 3040 | | 1440 | 1120 | | | 880 |
| 2.4.3.1.1 Light Collector Module | 150000 | 1920 | 960 | 640 | 160 | | | |
| DESCRIPTION: Final post-TDR Light Collector Module Engineering, Design and Validation | | | | | | | | |
| | Unit | Price/unit | No. req'd | No. Total | Total price | Method of Estimate | Estimate quality (M&S) | BOE |
| | | | | | | | | Mech. Engineer Support |
| | | | | | | | | Wrs./unit Number Total hours |
| | | | | | | | | Mech. Technician |
| | | | | | | | | Wrs./unit Number Total |
| 2.4.3.1.1.1 ARAPUCA- Design | | | | | | | | 480 1 480 240 1 |
| 2.4.3.1.1.2 ARAPUCA-Engineering Design | | | | | | | | 480 1 480 240 1 |
| 2.4.3.1.1.3 ARAPUCA-Materials Testing/Verification | Lot | 50000 | 1 | 1 | 50000 | EE | 4 | 480 1 480 240 1 |
| 2.4.3.1.1.4 ARAPUCA-ProtoDUNE-2 (30 modules) | Lot | 100000 | 1 | 1 | 100000 | EE | 4 | 480 1 480 240 1 |
| TOTALS | | | | | 150000 | | | 1920 |
| 2.4.3.1.2 Final Production Preparation | 35000 | 1120 | 480 | 480 | 720 | | | |
| DESCRIPTION: Final testing of pre-productive prototypes before pre-production review | | | | | | | | |
| | Unit | Price/unit | No. req'd | No. Total | Total price | Method of Estimate | Estimate quality (M&S) | BOE |
| | | | | | | | | Mech. Engineer Support |
| | | | | | | | | Wrs./unit Number Total hours |
| | | | | | | | | Mech. Technician |
| | | | | | | | | Wrs./unit Number Total |
| 2.4.3.1.2.1 Testing of PD Module Prototypes | Lot | 35000 | 1 | 1 | 35000 | EE | 3 | 320 1 320 320 1 |
| 2.4.3.1.2.2 System Configuration Final Selection | | | | | | | | 320 1 320 1 |
| 2.4.3.1.2.3 Final Engineering Design | | | | | | | | 480 1 480 160 1 |
| TOTALS | | | | | 35000 | | | 1120 |
| Light Collector Production Setup | 263116.76 | 640 | 0 | 800 | 880 | | | 160 |

WBS Dictionary Detailed Cost Book Rollup Management Cost Book Detail Phys & Sim Cost Book Detail Light Collector Cost Book Detail Light Collector BOE

Ready 76%

BOE Documentation

AutoSave off SP-PD_May2019 Search Sheet

Home Insert Draw Page Layout Formulas Data Review View

Calibri (Body) 12

General

E81

NOTE: QUOTES/ESTIMATES ARE NOT FINAL AND VETTED. FOR DISCUSSION ONLY!

Eijen WLS Plate VE Dichroic Filter VE

EJEN TECHNOLOGY
 1300 W. Broadway
 New Haven TX 75888
 USA
 Voice: (202) 228-4276 or (888) 888-4771
 Fax: (202) 228-4791
 Website: www.ejentechnology.com

QUOTATION

Quote Number: 2019-007A
 Please refer to Quote Number when referring to quote.

Quote Date: 24-Apr-19

Page: 1

Request for Proposal: David Warner

Quoted To:
 COLORADO STATE UNIVERSITY
 Physics Department
 Attn: David Warner, Ph.D.
 email: David.Warner@colorado.edu

In response to your request, we are pleased to offer the following items:

| Payment Terms | Shipping Method | FOB | Validity of Quote | Delivery |
|---------------|-----------------|-------------|-------------------|--------------|
| NET 30 Days | FedEx Express | Destination | 90 days | 18-24 months |

*Lead times are based on our current workload. A firm delivery date will be provided at the time of the order.

| Item | Qty | Description | Unit Price USD | Total Price USD |
|------|-------|---|----------------|-----------------|
| 1 | 6,000 | EJ-258 Blawasting plastic optics Size: 3.5mm (dia) x 0.15mm x 488 (dia) Faces clear as-cast optical glass and edges diamond-milled Length and width tolerance: ±0.035mm Thickness tolerance: ± 0.25mm | \$129.50 | \$777,800.00 |

Sub Total: \$777,800.00
 Sales Tax:
 Wire Trans:
 Free (J&H)
TOTAL: \$777,800.00

Bank To: Wire Transfer / Bank Details
 Ejen Technology: JP Morgan Chase Bank - Dallas Texas
 250 Ross St 2085 Dallas TX 75201-2085
 Dallas TX 75202-2085 ABA No. 021000021
 USA Acct Name: Ejen Technology
 Acct No. 635450007

Country of Origin: USA

Charles Hurbit

opto
 Science in Sight

- Substrato do Filtro: Vidro Ótico de alta transparência com as seguintes características:

- Transmittância ν D65 ($d = 2.0 \text{ mm}$) = 91.7%
- Coeficiente de expansão (20 °C; 300 °C) (static measurement) = $9.4 \cdot 10^{-6} \text{ K}^{-1}$
- Temperatura de "melting" = Tg542 °C
- Dielectric constant Dielétrica at 1 MHz = 7.5
- Índice de Refração $n_D = 1.5229$
- Densidade = 2.56 g/cm³

- Dimensões do Filtro: 80 x 100 +/- 0,1mm com espessura 1,0 +/- 0,1mm

- Embalagem: os filtros serão acondicionados em caixas de vacuum-form com 20 (vinte) peças por caixa, fechadas, colocadas dentro de sacos plásticos selados. Os filtros estarão dispostos cerca de 10mm um do outro o que facilitará o manuseio e manterá a limpeza dos filtros. Essas caixas especiais com os filtros serão então acondicionadas em caixas de papelão protegidas internamente com isopor (12 caixas de filtros por caixa de papelão – o que oferece proteção para os filtros contra choques mecânicos). A Opto se responsabilizará por desenvolver e produzir a embalagem. A critério do cliente a embalagem poderá ser reciclável.

Proposta Comercial:

- Quantidade Orçada: 48.000 (48mil) peças.
- Preço Unitário: **R\$ 164,87 + 15% IPI**
- Impostos incluídos no Preço

WBS Dictionary Detailed Cost Book Rollup Management Cost Book Detail Phys & Sim Cost Book Detail Light Collector Cost Book Detail Light Collector BOE

Ready

Cost Book Rollup

| WBS | WBS Element Name | M&S | Engineer | Designer | Tech | Student Tech | Grad-Student | Post-Doc | Faculty /Staff |
|---------|---|-------------|----------|----------|--------|--------------|--------------|----------|----------------|
| 2.4 | DUNE SP-PD (Single 10KT) | \$9,491,035 | 15,620 | 4,320 | 72,403 | 21,290 | 2,660 | 10,485 | 7,919 |
| 2.4.1* | Project Management (Milestones, Reviews) | \$0 | 220 | 0 | 0 | 0 | 880 | 880 | 880 |
| 2.4.2* | Physics and Simulations | \$0 | 1960 | 0 | 0 | 0 | 0 | 2260 | 0 |
| 2.4.3 | Design, Engineering and R&D | \$555,057 | 5860 | 2120 | 4020 | 2860 | 1260 | 2270 | 1630 |
| 2.4.3.1 | Light Collectors Design and Engineering | \$185,000 | 3040 | 0 | 1440 | 1120 | 0 | 0 | 880 |
| 2.4.3.2 | Photo Sensors Design and Engineering | \$175,000 | 880 | 500 | 1340 | 420 | 300 | 350 | 150 |
| 2.4.3.3 | Electronics, Cabling and Monitoring Design and Engineering | \$165,057 | 1360 | 940 | 880 | 1080 | 960 | 1460 | 280 |
| 2.4.3.4 | Integration and Installation Test Hardware Design and Engineering | \$30,000 | 580 | 680 | 360 | 240 | 0 | 460 | 320 |
| 2.4.4 | Production Setup | \$498,117 | 2220 | 1160 | 3020 | 1480 | 840 | 360 | 790 |
| 2.4.4.1 | Light Collectors Production Setup | \$263,117 | 640 | 0 | 800 | 880 | 0 | 0 | 160 |
| 2.4.4.2 | Photo Sensors Production Setup | \$100,000 | 880 | 520 | 840 | 600 | 360 | 240 | 320 |
| 2.4.4.3 | Electronics, Cabling and Monitoring Production Setup | \$90,000 | 460 | 520 | 840 | 0 | 480 | 0 | 250 |
| 2.4.4.4 | Integration and Installation Test Hardware Production Setup | \$45,000 | 240 | 120 | 540 | 0 | 0 | 120 | 60 |
| 2.4.5 | Production | \$8,387,862 | 6690 | 240 | 46738 | 16275 | 560 | 1280 | 2359 |
| 2.4.5.1 | Light Collector Production | \$3,134,179 | 1960 | 0 | 32575 | 1775 | 0 | 150 | 680 |
| 2.4.5.2 | Photo Sensors Production | \$3,978,480 | 3030 | 0 | 7320 | 14500 | 200 | 440 | 1280 |
| 2.4.5.3 | Electronics, Cabling and Monitoring Production | \$1,275,203 | 1700 | 240 | 6843 | 0 | 360 | 690 | 399 |
| 2.4.6 | Integration and Installation | \$50,000 | 850 | 800 | 18625 | 675 | 0 | 6575 | 3140 |

* not included in sums

SP-Master_Oct2019.xlsx

Snapshot – 10/01/19

| WBS | WBS Element Name | M&S | Engineer | Designer | Tech | Student | GS | Post-Doc | Scientist |
|--------------|--|----------------------|----------------|--------------|----------------|----------------|----------------|----------------|----------------|
| 2 | DUNE SP Far Detector | \$105,000,670 | 170,631 | 4,474 | 442,180 | 120,838 | 268,130 | 252,677 | 151,290 |
| # of modules | 2 | | | | | | | | |
| 2.2 | SP APA System (SP-APA) | \$29,417,102 | 69,571 | 0 | 205,918 | 0 | 129,040 | 3,772 | 1,840 |
| 2.2.4 | Production Setup | \$4,219,422 | 7,042 | - | 1,992 | - | 4,240 | - | - |
| 2.2.5 | Production | \$25,197,680 | 61,908 | - | 203,044 | - | 112,640 | - | - |
| 2.2.6 | Integration and Installation | \$0 | 621 | - | 882 | - | 12,160 | 3,772 | 1,840 |
| 2.3 | SP TPC Electronics System (SP-CE) | \$26,283,696 | 17,915 | 1,020 | 34,032 | 44,992 | 24,064 | 49,339 | 19,040 |
| 2.3.4 | Production Setup | \$2,001,371 | 6095 | 1020 | 1374 | 2284 | 620 | 2981 | 2540 |
| 2.3.5 | Production | \$24,237,801 | 3320 | 0 | 8658 | 42708 | 900 | 11758 | 0 |
| 2.3.6 | Integration and Installation | \$44,524 | 8500 | 0 | 24000 | 0 | 22544 | 34600 | 16500 |
| 2.4 | SP Photon Detection System (SP-PD) | \$17,373,840 | 15,720 | 2,080 | 131,525 | 34,780 | 1,120 | 15,710 | 11,158 |
| 2.4.4 | Production Setup | \$498,117 | 640 | - | 800 | 880 | - | - | 160 |
| 2.4.5 | Production | \$16,775,723 | 13,380 | 480 | 93,475 | 32,550 | 1,120 | 2,560 | 4,718 |
| 2.4.6 | Integration and Installation | \$100,000 | 1,700 | 1,600 | 37,250 | 1,350 | - | 13,150 | 6,280 |
| 2.8 | SP HV System (SP-HV) | \$10,643,310 | 2,842 | 1,374 | 31,849 | 41,066 | 13,427 | 12,528 | 14,193 |
| 2.8.4 | Production Setup | \$163,000 | 432 | 250 | 2463 | 457 | 180 | 200 | 808 |
| 2.8.5 | Production | \$10,468,310 | 2410 | 660 | 29386 | 28305 | 13247 | 11800 | 7753 |
| 2.8.6 | Integration and Installation | \$12,000 | 0 | 464 | 0 | 12304 | 0 | 528 | 5632 |
| 2.9 | SP DAQ System (SP-DAQ) | \$14,772,000 | 38,984 | 0 | 25,427 | 0 | 45,760 | 97,856 | 51,040 |
| 2.9.4 | Production Setup | \$0 | - | - | - | - | - | - | - |
| 2.9.5 | Production | \$14,552,696 | 28864 | 0 | 25427 | 0 | 45760 | 97856 | 15840 |
| 2.9.6 | Integration and Installation | \$220,000 | 10120 | 0 | 0 | 0 | 0 | 0 | 35200 |
| 2.10 | SP Cryo Inst and Slow Control (SP-CISC) | \$2,307,068 | 1731 | 0 | 6356 | 0 | 22896 | 23968 | 19013 |
| 2.11.4 | Production Setup | \$6,706 | 661 | 0 | 1321 | 0 | 2917 | 7868 | 6542 |
| 2.11.5 | Production | \$2,126,482 | 589 | 0 | 3042 | 0 | 10608 | 4490 | 6460 |
| 2.11.6 | Integration and Installation | \$173,880 | 480 | 0 | 1993 | 0 | 9370 | 11610 | 6011 |
| 2.11 | SP Calibration Systems (SP-Cal) | \$4,203,654 | 23868 | 0 | 7072 | 0 | 31824 | 49504 | 35006.4 |
| 2.11.4 | Production Setup | | | | | | | | |
| 2.11.5 | Production | \$4,203,654 | 23,868 | - | 7,072 | - | 31,824 | 49,504 | 35,006 |
| 2.11.6 | Integration and Installation | | | | | | | | |

CORE Cost

Snapshot – 10/01/19

| WBS | WBS Element Name | M&S | Engineer | Designer | Tech | Student | GS | Post-Doc | Scientist |
|--------------|---|----------------------|----------------|--------------|----------------|----------------|----------------|----------------|----------------|
| 2 | DUNE SP Far Detector | \$105,000,670 | 170,631 | 4,474 | 442,180 | 120,838 | 268,130 | 252,677 | 151,290 |
| # of modules | 2 | | | | | | | | |
| 2.2 | SP APA System (SP-APA) | \$29,417,102 | 69,571 | 0 | 205,918 | 0 | 129,040 | 3,772 | 1,840 |
| 2.2.4 | Production Setup | \$4,219,422 | 7,042 | - | 1,992 | - | 4,240 | - | - |
| 2.2.5 | Production | \$25,197,680 | 61,908 | - | 203,044 | - | 112,640 | - | - |
| 2.2.6 | Integration and Installation | \$0 | 621 | - | 882 | - | 12,160 | 3,772 | 1,840 |
| 2.3 | SP TPC Electronics System (SP-CE) | \$26,283,696 | 17,915 | 1,020 | 34,032 | 44,992 | 24,064 | 49,339 | 19,040 |
| 2.3.4 | Production Setup | \$2,001,371 | 6095 | 1020 | 1374 | 2284 | 620 | 2981 | 2540 |
| 2.3.5 | Production | \$24,237,801 | 3320 | 0 | 8658 | 42708 | 900 | 11758 | 0 |
| 2.3.6 | Integration and Installation | \$44,524 | 8500 | 0 | 24000 | 0 | 22544 | 34600 | 16500 |
| 2.4 | SP Photon Detection System (SP-PD) | \$17,373,840 | 15,720 | 2,080 | 131,525 | 34,780 | 1,120 | 15,710 | 11,158 |
| 2.4.4 | Production Setup | \$498,117 | 640 | - | 800 | 880 | - | - | 160 |
| 2.4.5 | Production | \$16,775,723 | 13,380 | 480 | 93,475 | 32,550 | 1,120 | 2,560 | 4,718 |
| 2.4.6 | Integration and Installation | \$100,000 | 1,700 | 1,600 | 37,250 | 1,350 | - | 13,150 | 6,280 |
| 2.8 | SP HV System (SP-HV) | \$10,643,310 | 2,842 | 1,374 | 31,849 | 41,066 | 13,427 | 12,528 | 14,193 |
| 2.8.4 | Production Setup | \$163,000 | 432 | 250 | 2463 | 457 | 180 | 200 | 808 |
| 2.8.5 | Production | \$10,468,310 | 2410 | 660 | 29386 | 28305 | 13247 | 11800 | 7753 |
| 2.8.6 | Integration and Installation | \$12,000 | 0 | 464 | 0 | 12304 | 0 | 528 | 5632 |
| 2.9 | SP DAQ System (SP-DAQ) | \$14,772,000 | 38,984 | 0 | 25,427 | 0 | 45,760 | 97,856 | 51,040 |
| 2.9.4 | Production Setup | \$0 | - | - | - | - | - | - | - |
| 2.9.5 | Production | \$14,552,696 | 28864 | 0 | 25427 | 0 | 45760 | 97856 | 15840 |
| 2.9.6 | Integration and Installation | \$220,000 | 10120 | 0 | 0 | 0 | 0 | 0 | 35200 |
| 2.10 | SP Cryo Inst and Slow Control (SP-CIS) | \$2,307,068 | 1731 | 0 | 6356 | 0 | 22896 | 23968 | 19013 |
| 2.11.4 | Production Setup | \$6,706 | 661 | 0 | 1321 | 0 | 2917 | 7868 | 6542 |
| 2.11.5 | Production | \$2,126,482 | 589 | 0 | 3042 | 0 | 10608 | 4490 | 6460 |
| 2.11.6 | Integration and Installation | \$173,880 | 480 | 0 | 1993 | 0 | 9370 | 11610 | 6011 |
| 2.11 | SP Calibration Systems (SP-Cal) | \$4,203,654 | 23868 | 0 | 7072 | 0 | 31824 | 49504 | 35006.4 |
| 2.11.4 | Production Setup | | | | | | | | |
| 2.11.5 | Production | \$4,203,654 | 23,868 | - | 7,072 | - | 31,824 | 49,504 | 35,006 |
| 2.11.6 | Integration and Installation | | | | | | | | |

Responsibility Matrix

Snapshot – 10/01/19

Preliminary and Confidential – for example only

We can discuss the one with real numbers when we have the presentation

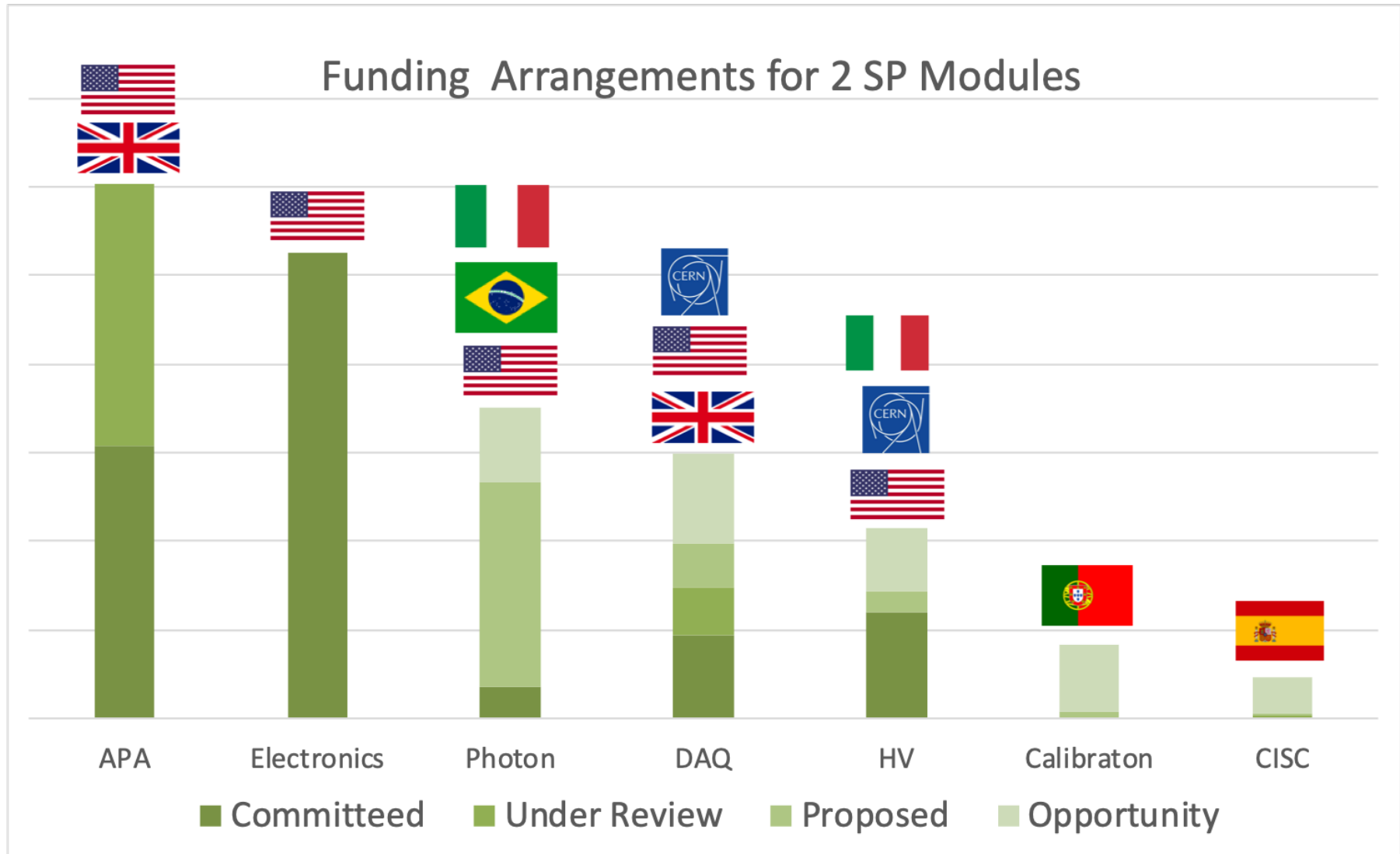
| 2 Single Phase Modules | | | | | | | | | | | |
|---|-------|--------|--------|-----|--------|-------|------|--------|-------|----------|-------------|
| Responsibility Matrix | Total | US DOE | US NSF | UK | Brazil | Italy | CERN | Canada | Spain | Portugal | Opportunity |
| SP TPC Electronics System (SP-CE) | 100% | 100% | | | | | | | | | |
| SP APA System (SP-APA) | 100% | | 50% | 50% | | | | | | | |
| SP Photon Detection System (SP-PD) | 100% | 10% | | | | | | | | | 24% |
| SP HV System (SP-HV) | 100% | 40% | | | | | | | | | 45% |
| SP DAQ System (SP-DAQ) | 100% | | 18% | 32% | | | | | | | 34% |
| SP Cryo Inst and Slow Control (SP-CISC) | 100% | 10% | | | | | | | | | 82% |
| SP Calibration Systems (SP-CAL) | 100% | 10% | | | | | | | | | 80% |

| Money Matrix | Total - CORE | US DOE | US NSF | UK | Brazil | Italy | CERN | Canada | Spain | Portugal | Opportunity |
|---|--------------|----------|----------|----------|--------|-------|------|--------|-------|----------|-------------|
| SP TPC Electronics System (SP-CE) | \$ 26.28 | \$ 26.28 | \$ - | \$ - | \$ - | \$ - | \$ - | \$ - | \$ - | \$ - | \$ - |
| SP APA System (SP-APA) | \$ 29.42 | \$ - | \$ 14.71 | \$ 14.71 | \$ - | \$ - | \$ - | \$ - | \$ - | \$ - | \$ - |
| SP Photon Detection System (SP-PD) | \$ 17.37 | \$ 1.65 | \$ - | \$ - | | | \$ - | \$ - | | \$ - | \$ 4.08 |
| SP HV System (SP-HV) | \$ 10.64 | \$ 4.20 | \$ - | \$ - | \$ - | \$ - | | \$ - | \$ - | \$ - | \$ 4.74 |
| SP DAQ System (SP-DAQ) | \$ 14.77 | \$ - | \$ 2.59 | \$ 4.67 | \$ - | \$ - | | | \$ - | \$ - | \$ 4.98 |
| SP Cryo Inst and Slow Control (SP-CISC) | \$ 2.31 | \$ 0.23 | \$ - | \$ - | \$ - | \$ - | \$ - | \$ - | | \$ - | \$ 1.90 |
| SP Calibration Systems (SP-CAL) | \$ 4.20 | \$ 0.42 | \$ - | \$ - | \$ - | \$ - | \$ - | \$ - | \$ - | | \$ 3.36 |
| Total contibution to M&S | \$ 105.00 | \$ 32.79 | \$ 17.29 | \$ 19.38 | | | | | | | \$ 19.06 |
| % of Total M&S | | 31% | 16% | 18% | | | | | | | 18% |

| | | | | | | | | | | | |
|-----------------------------------|---------|--|--------|--------|--|--|--|--|--|--|--------|
| Common Fund for CORE Contribution | 20% | \$ 6.6 | \$ 3.5 | \$ 3.9 | | | | | | | \$ 3.8 |
| From DOE | \$ 10.0 | covers DOE and NSF contribution | | | | | | | | | |
| From International Partners | \$ 11.0 | includes contribution from "Opportunity" | | | | | | | | | |

| | Color code | Detectors |
|--|------------|-----------|
| Agreements in place or funding secured | | 43% |
| Proposals under review | | 22% |
| Proposals in preparation | | 0% |
| Aspirational/beginning discussions | | 1% |
| Opportunity or Scope Reduction | | 34% |
| Total CORE M&S | | 100% |

Funding



Next Steps

- Near Term (6 months)
 - Validate Cost Books and update summary tables as necessary
 - DOE IPR : October 30 – Nov 1, 2019
 - DOE DUNE Operations Review : January 6-7, 2020
 - **Costs for Technical Coordination and I&I**
 - Formalize responsibility for deliverables via Consortia Annexes for **Multi-institutional MOU** which is in draft status
 - Present **Common Fund Plan** at April RRB Meeting
 - Update Single Phase Cost Books in advance of DOE CD2/3 review in Spring 2020
- Longer Term
 - Form consortia and develop cost estimates and funding model for Near Detector systems
 - Develop bottoms up cost estimate and funding model for a Dual Phase module