

NEW RADIATION-HARD MATERIALS

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California Institute of Technology

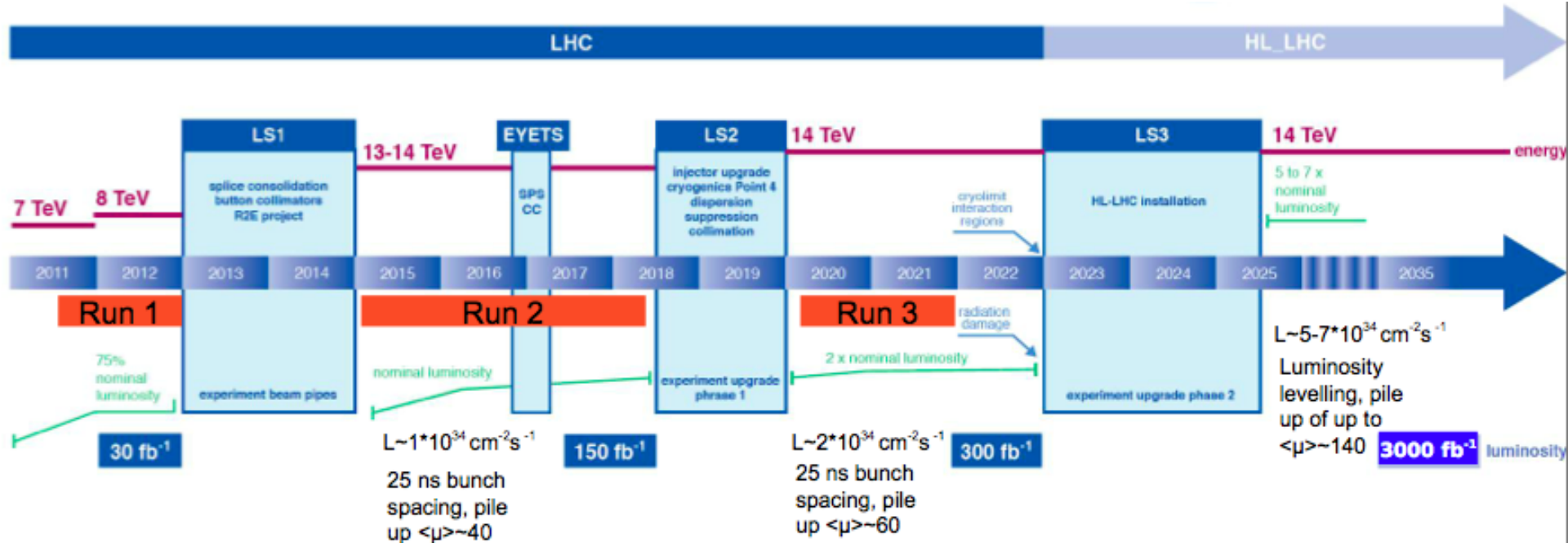
Outline

1. The necessity of new radiation-hard materials in high energy physics experiments
2. Intrinsically radiation-hard scintillators
3. Microprocessing for radiation-hard detectors
4. Radiation-hard wavelength shifting fibers
5. Conclusions

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1. The necessity of new radiation-hard materials in high energy physics experiments
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High Luminosity LHC



From LHC to HL-LHC

Instantaneous luminosity x5 (for ATLAS, CMS, LHCb) → Particle densities x5-10

Integrated luminosity x10 (for ATLAS, CMS, LHCb) → Radiation damage x10

Increase of overlap of pp events (pile up x3-5)

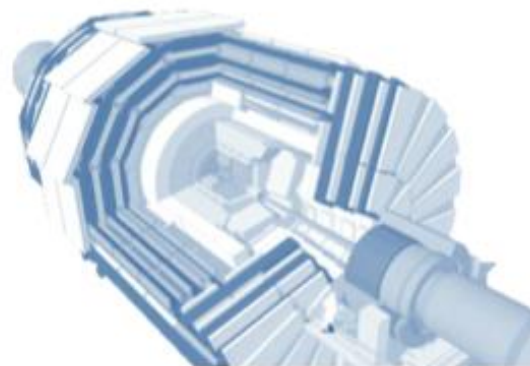
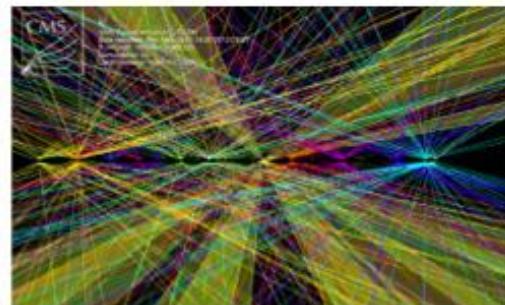
High Luminosity LHC

Phase II Upgrades

- from LHC design to ultimate performance
 - luminosity $1 \times 10^{34} \text{cm}^{-2}\text{s}^{-1} \rightarrow 5 \times 10^{34} \text{cm}^{-2}\text{s}^{-1}$ leveled (ATLAS + CMS),
 $4 \times 10^{32} \text{cm}^{-2}\text{s}^{-1} \rightarrow 2 \times 10^{33} \text{cm}^{-2}\text{s}^{-1}$ (LHCb)
 - integrated luminosity 300/fb \rightarrow 3000/fb (ATLAS + CMS), 5/fb \rightarrow 50/fb (LHCb)
 - \rightarrow new and more precise measurements, extended reach for discoveries
IF detector performance can be preserved / improved
- the price to pay:
 - pile-up 20 \rightarrow 140-200 (ATLAS+CMS), 2 \rightarrow 5 (LHCb)
 - particle densities x5-10
 - radiation damage x10
- the casualties (radiation damage and/or performance loss)
 - pixel
 - tracker
 - trigger
 - end-cap calorimetry, electronics
 - end-cap muon system, electronics
- the brave (in general)
 - calorimetry
 - muon system
- when?
 - installation mainly in 'long shut down 3' currently foreseen 2022-2023 (ATLAS+CMS)
partly already in 'long shutdown 2' currently foreseen 2018 (LHCb)

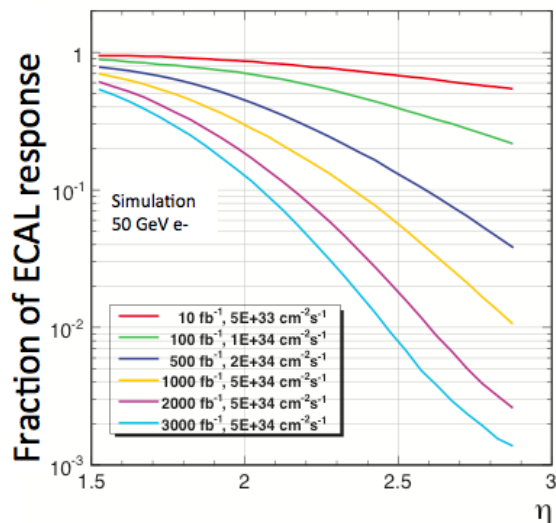
x5

x10



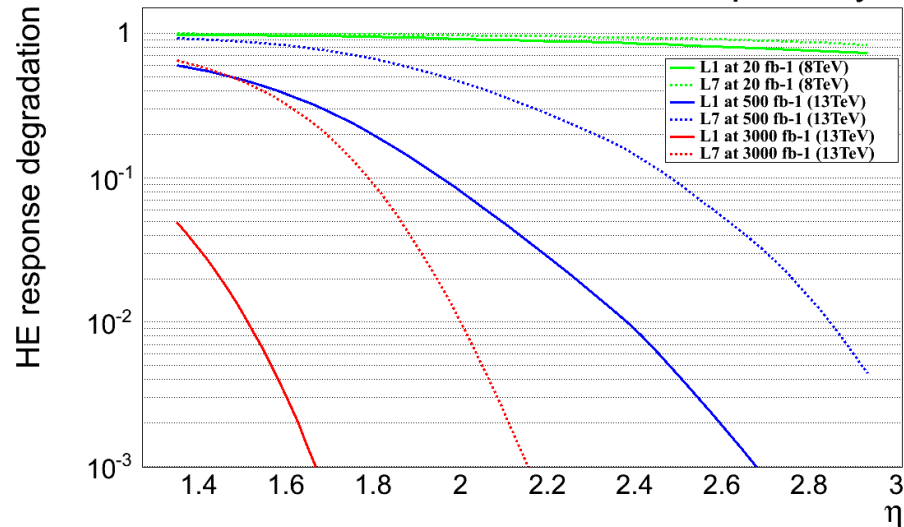
Example: CMS Forward Region (1-100 Mrad at 500 fb⁻¹)

ECAL Endcap



HCAL Endcap

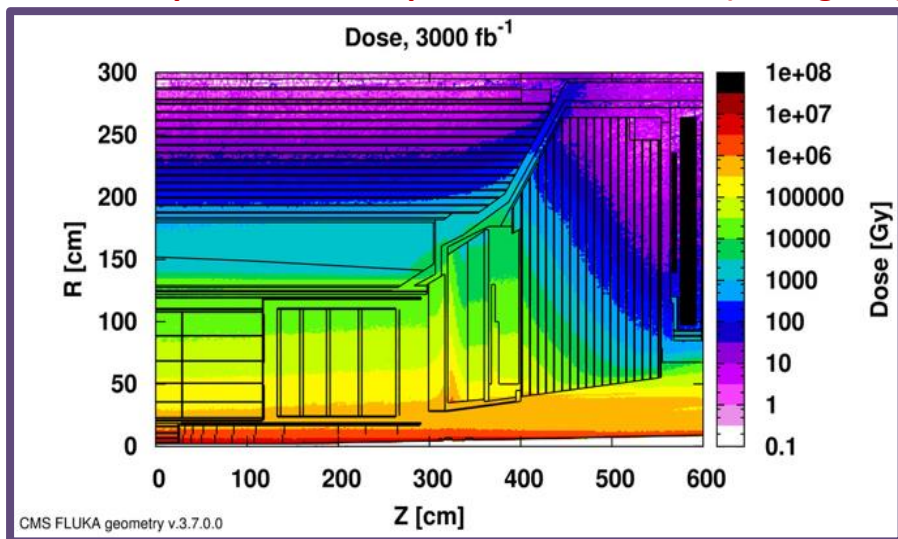
Measurement at 20 fb⁻¹ and predictions at 500 fb⁻¹ and 3000 fb⁻¹ **CMS preliminary**



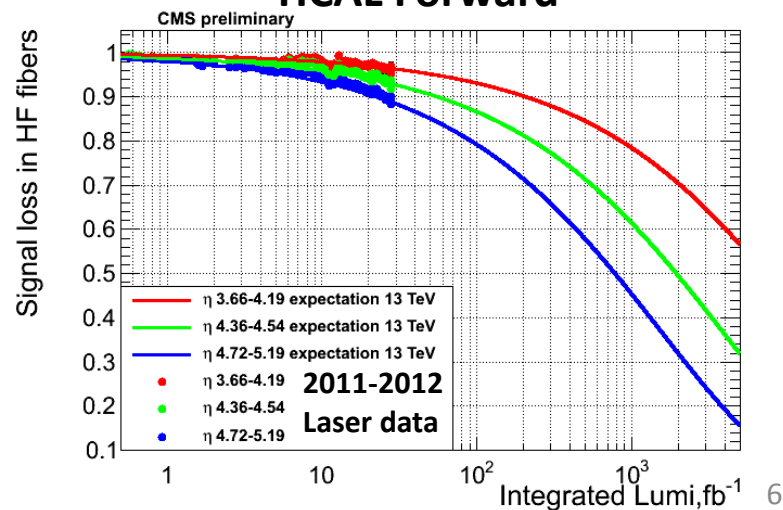
Progressive deterioration of energy resolution and trigger efficiency, with strong η dependence

ECAL endcaps should be replaced after 500 fb⁻¹ (during LS3)

HCAL endcaps should be upgraded/replaced during LS3

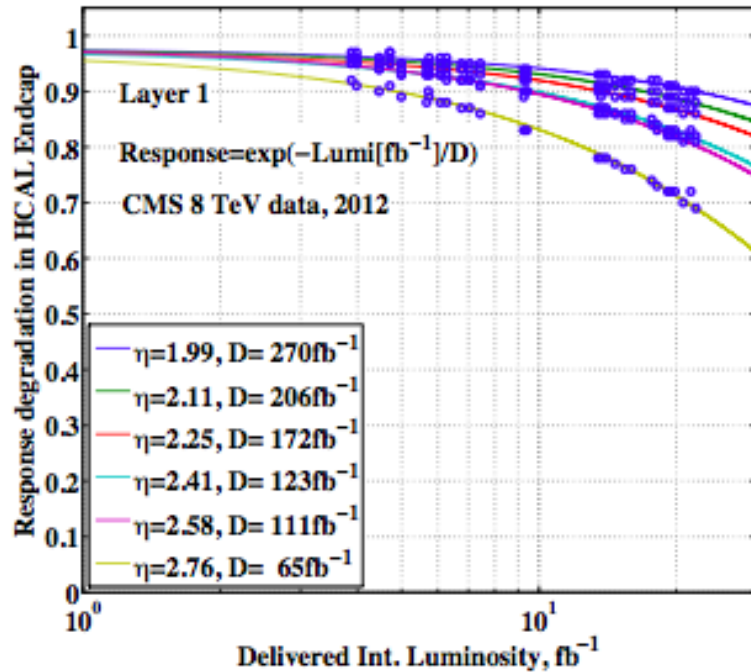


HCAL Forward

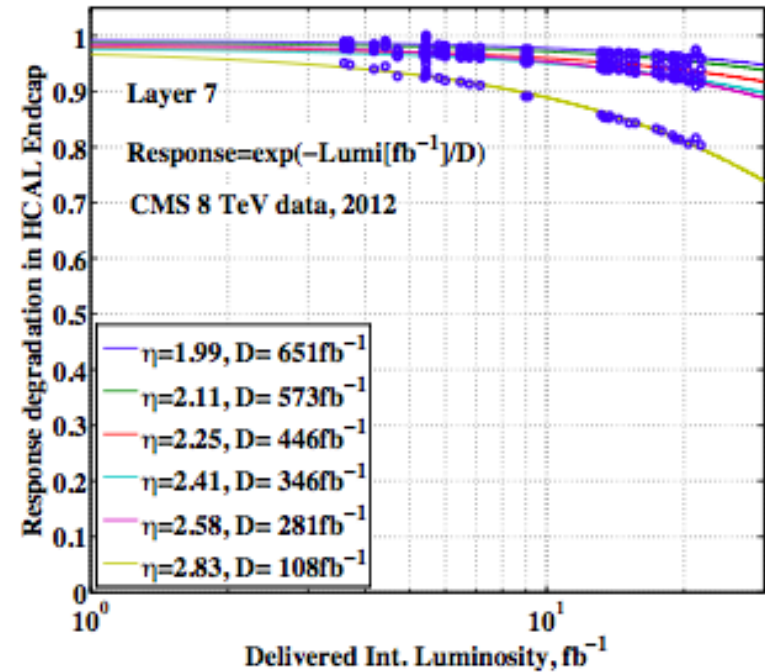


HCAL forwards require no/minimal upgrade

CMS Endcap Region Dose Rate Dependence of Radiation Damage



(a) Layer 1



(b) Layer 7

Figure 3. Ratio of light output to initial light output for tiles as a function of integrated luminosity, with extracted dose constant, for CMS hadron endcap calorimeter scintillators in Layer 1 (a) and in Layer 7 (b).

CMS Endcap Region Dose Rate Dependence of Radiation Damage

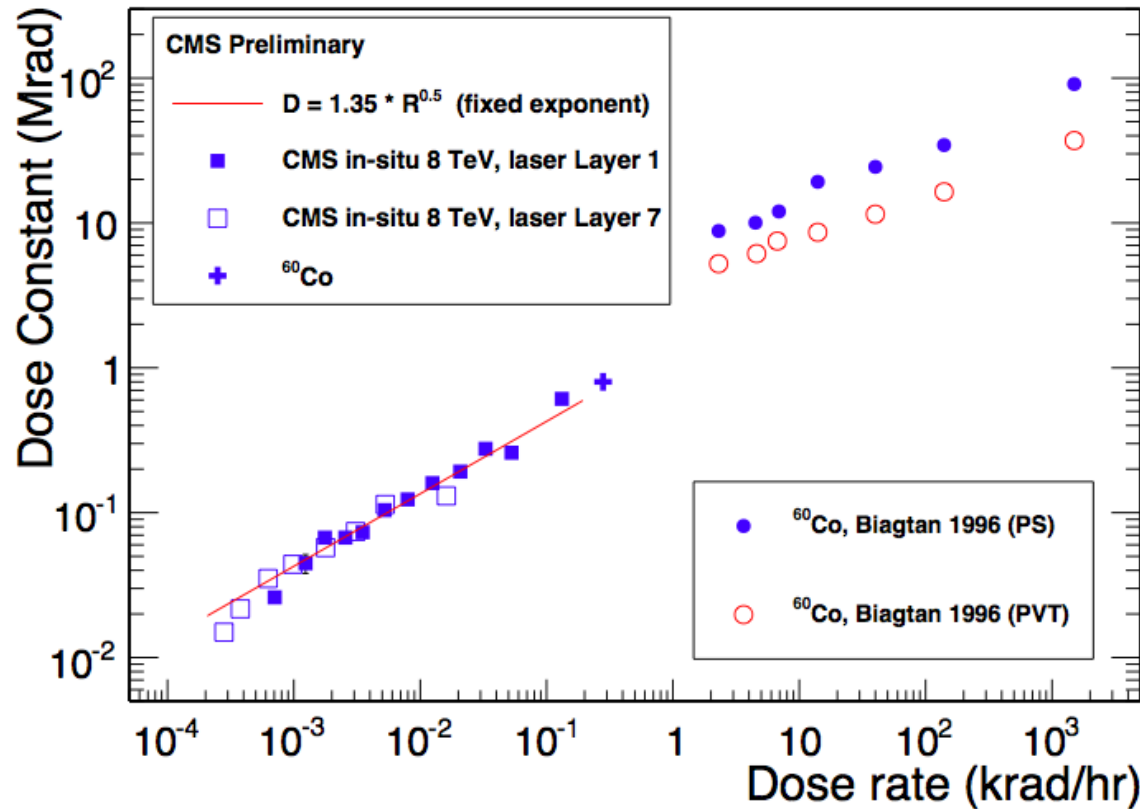


Figure 4. Exponential constant as a function of dose rate. Results from scintillators based on PS are shown in blue, while those based on PVT are shown in red. Results from Layer 1 (7) of the CMS HE scintillator are indicated by filled squares (open squares). Each point corresponds to a different tile pseudorapidity. Results from the ^{60}Co irradiations discussed in Biagtan [2] are indicated with circles. The label “ ^{60}Co , CMS” (cross) refers to the measurement first presented in this paper, which was taken using irradiation from a gamma source. A fit to the in situ data to a power law is shown, where the power is set to 0.5.

Future Hadron Collider Experiments

FCC-hh

Baseline

- Promise
- Goal 250 fb^{-1} per year
 - 2 fb^{-1} per day
- focus on 25 ns spacing

Ultimate

- reasonable hope
- goal 1000 fb^{-1} per year
- more emphasis on 5 ns

Assume 5 year operation cycles

- 3.5 year run
- 0.75-1.0 year for stops, MDs etc.
- 70% efficiency
- 625-700 effective days per year

10 Mrad – 5 Grad / 5 years
(estimate)

	Baseline	Ultimate
Luminosity [$10^{34} \text{cm}^{-2} \text{s}^{-1}$]	5	20
Bunch distance [ns]	25 (5)	
Background events/bx	170 (34)	680 (136)
Bunch charge [10^{11}]	1 (0.2)	
Norm. emitt. [μm]	2.2(0.44)	
RMS bunch length [cm]	8	
IP beta-function [m]	1.1	0.3
IP beam size [μm]	6.8 (3)	3.5 (1.6)
Max ξ for 2 IPs	0.01 (0.02)	0.03
Crossing angle [σ°]	12	Crab. Cav.
Turn-around time [h]	5	4

Daniel Schulte, FCC Week, Washington
DC, March 2015

Future Lepton Collider Experiments

CLIC

$\sim 500 \text{ fb}^{-1} / \text{year}$

$\sim 20 \text{ Mrad} / \text{year}$ in
the forward region

Parameter	Units	$\sqrt{s} = 500 \text{ GeV}$	$\sqrt{s} = 3 \text{ TeV}$
θ_c	mrad	18.6	20
f_{rep}	Hz	50	50
n_b		354	312
Δt	ns	0.5	0.5
N		$6.8 \cdot 10^9$	$3.72 \cdot 10^9$
σ_x	nm	≈ 200	≈ 45
σ_y	nm	≈ 2.3	≈ 1
σ_z	μm	72	44
β_x	mm	8	4
β_y	mm	0.1	0.07
$L^* \text{ }^a$	m	3.5	3.5
\mathcal{L}	$\text{cm}^{-2}\text{s}^{-1}$	$2.3 \cdot 10^{34}$	$5.9 \cdot 10^{34}$
$\mathcal{L}_{0.01}$	$\text{cm}^{-2}\text{s}^{-1}$	$1.4 \cdot 10^{34}$	$2.0 \cdot 10^{34}$
n_γ		1.3	2.1
$\Delta E/E$		0.07	0.28
N_{coh}		$2 \cdot 10^2$	$6.8 \cdot 10^8$
E_{coh}	TeV	$1.5 \cdot 10^1$	$2.1 \cdot 10^8$
N_{incoh}		$8 \cdot 10^4$	$3 \cdot 10^5$
E_{incoh}	TeV	$3.6 \cdot 10^2$	$2.3 \cdot 10^4$
$n_{\text{Had}} (W_{\gamma\gamma} > 2 \text{ GeV})$		0.3	3.2

^a This value holds for CLIC_SiD, and has been used throughout the accelerator studies for this CDR. For CLIC_ILD, the corresponding value is 4.3 m.

Future Lepton Collider Experiments

parameter	FCC-ee	LEP2
energy/beam	45 – 175 GeV	105 GeV
bunches/beam	50 – 60000	4
beam current	6.6 – 1450 mA	3 mA
hor. emittance	~2 nm	~22 nm
emittance ratio $\varepsilon_y/\varepsilon_x$	0.1%	1%
vert. IP beta function β_y^*	1 mm	50 mm
luminosity/IP	1.5-280 $\times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$	$0.0012 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
energy loss/turn	0.03-7.55 GeV	3.34 GeV
synchrotron radiation power	100 MW	23 MW
RF voltage	0.3 – 11 GV	3.5 GV

20 Mrad / year in the
forward region
(estimate)

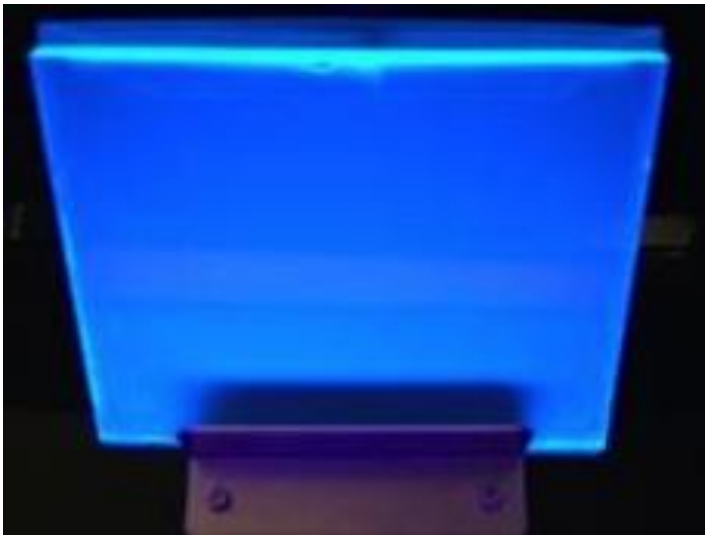
Frank Zimmermann, FCC Week,
Washington DC, March 2015

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Intrinsically Rad-Hard Scintillators

HEM/ESR: sub- μm film stack of Poly(Ethylene-2,6-Naphthalate)/PEN, polyester, polyethylene terephthalate (PET): *intrinsic blue scintillation!*
425 nm; 10,500 photons/MeV; short decay time....



**Pure PEN Tile used in
Fukushima Survey Meter**

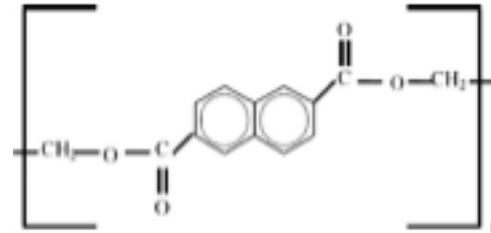


Fig. 1 The inside of a survey meter. From the left, a) light-shielding curtain of thin aluminum foil, b) PEN sheet, c) acrylic sheet support, d) reflection section of white celluloid, and e) photomultiplier tube.

Intrinsically Rad-Hard Scintillators - PEN

Poly(Ethylene-2,6-Naphthalate)/PEN: *intrinsic blue scintillation!*

425 nm; 10,500 photons/MeV; short decay time....



A LETTERS JOURNAL EXPLORING
THE FRONTIERS OF PHYSICS

July 2011

EPL, 95 (2011) 22001

www.epljournal.org

doi: 10.1209/0295-5075/95/22001

Evidence of deep-blue photon emission at high efficiency by common plastic

H. NAKAMURA^{1,2(a)}, Y. SHIRAKAWA², S. TAKAHASHI¹ and H. SHIMIZU³

Table 1: Properties of the three samples used in the present study.

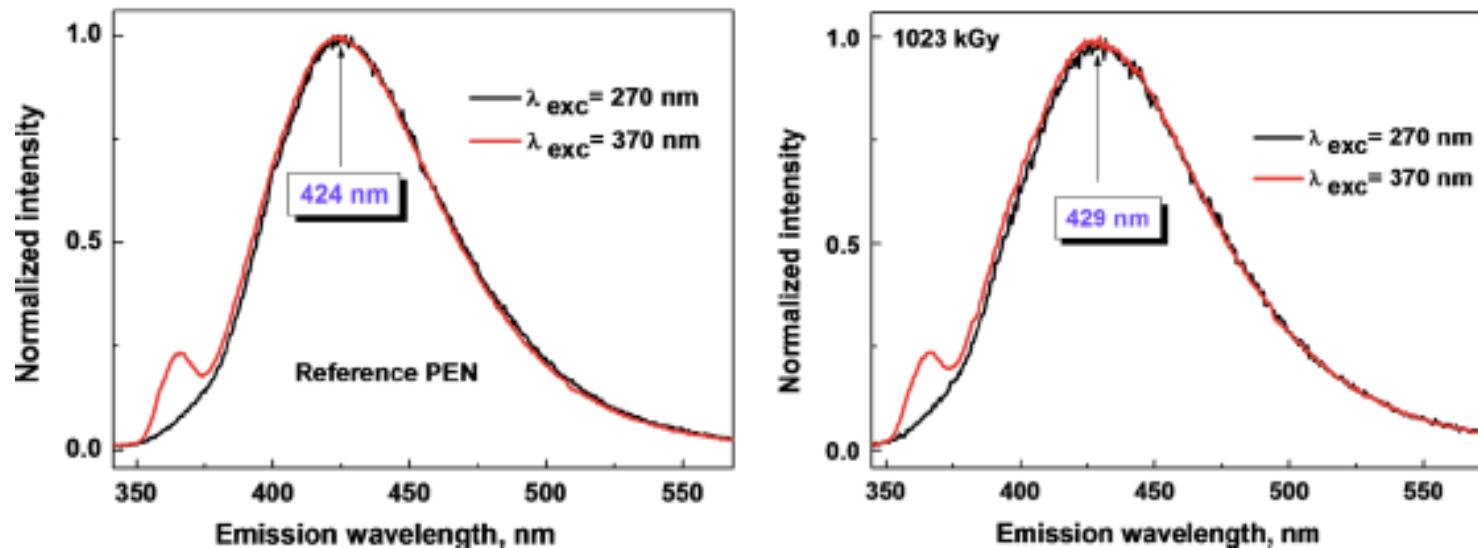
Material	Polyethylene naphthalate	Organic scintillator (ref. [14])	Plastic bottle (ref. [13])
Supplier	Teijin Chemicals	Saint-Gobain	Teijin Chemicals
Base	$(C_{14}H_{10}O_4)_n$	$(C_9H_{10})_n$	$(C_{10}H_8O_4)_n$
Density	1.33 g/cm ³	1.03 g/cm ³	1.33 g/cm ³
Refractive index	1.65	1.58	1.64
Light output	~ 10500 photon/MeV	10000 photon/MeV	~ 2200 photon/MeV
Wavelength max. emission	425 nm	425 nm	380 nm

Intrinsically Rad-Hard Scintillators - PEN

100 MRad (1 MGy) Radiation Resistance!

[N. Belkahlaa](#) et al., *Space charge, conduction and photoluminescence measurements in gamma irradiated poly (ethylene-2,6-naphthalate)* Rad. Physics & Chem, [V101](#), August 2014

Abstract: Polyethylene naphthalate (PEN) thin films were subjected to gamma rays at different doses and changes in both the dielectric and photophysical properties were investigated. Samples were irradiated in air at room temperature by means of a ^{60}Co gamma source at a dose rate of ~ 31 Gy/min. Total doses of 650 kGy(344 h) & 1023 kGy(550 h) were adopted. The high radiation resistance of PEN film is highlighted.



PL intensity at peak maximum (relative units) versus irradiation dose

Excitation wavelength	Reference-PEN	650 kGy	1023 kGy
$\lambda_{\text{exc}} = 270$ nm	1	0.98	0.95
$\lambda_{\text{exc}} = 370$ nm	1	0.98	0.96

New “SX” Scintillators

- The scintillators have a base material, primary fluor, and secondary fluor.
- The main scintillation comes from the primary fluor.
- The secondary fluor, or waveshifter, absorbs the primary's emissions and re-emits to a wavelength that is desirable for optimum efficiency.

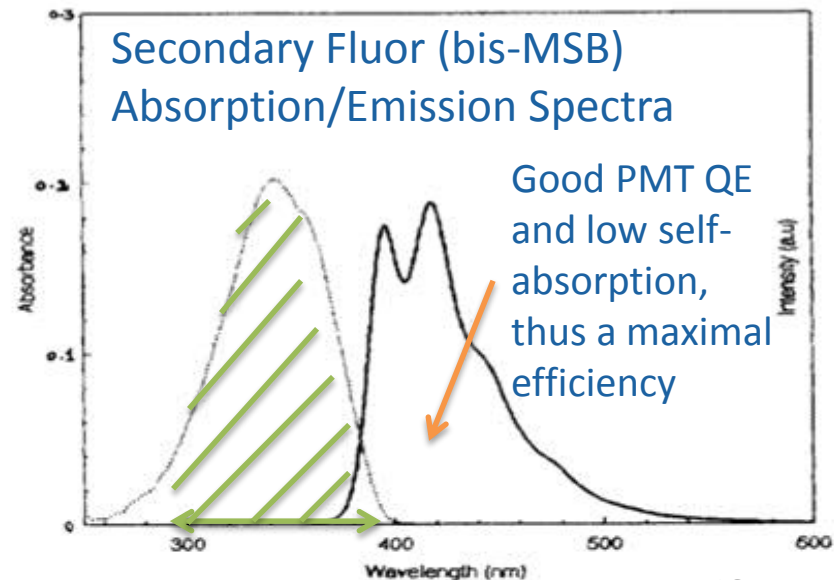
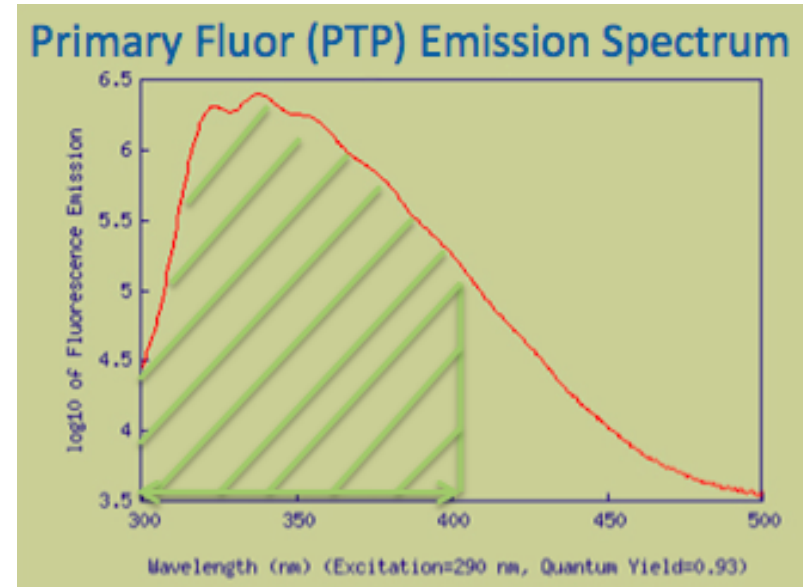
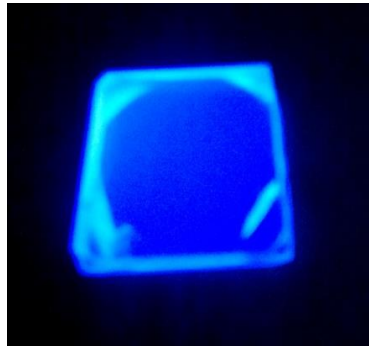
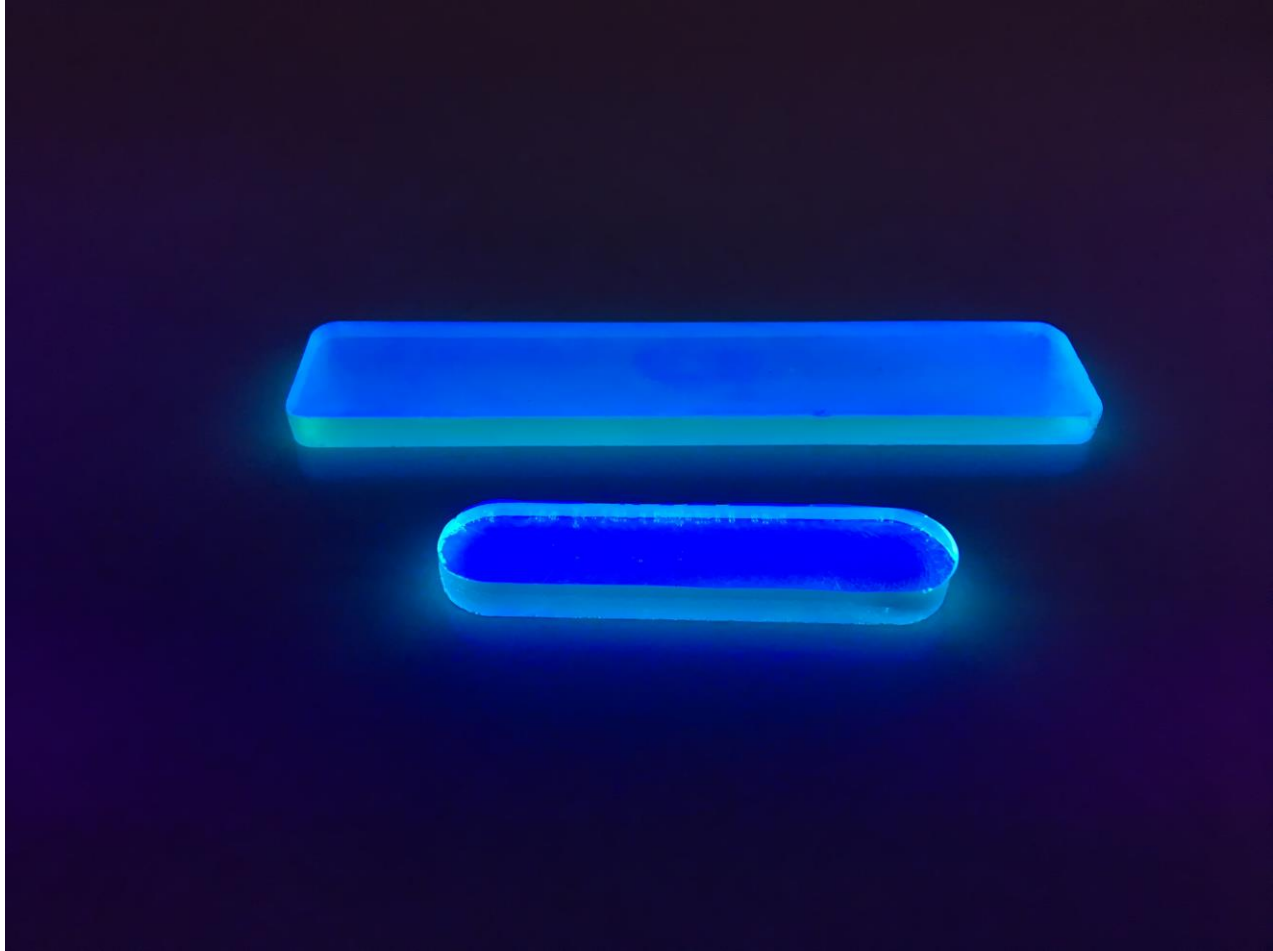
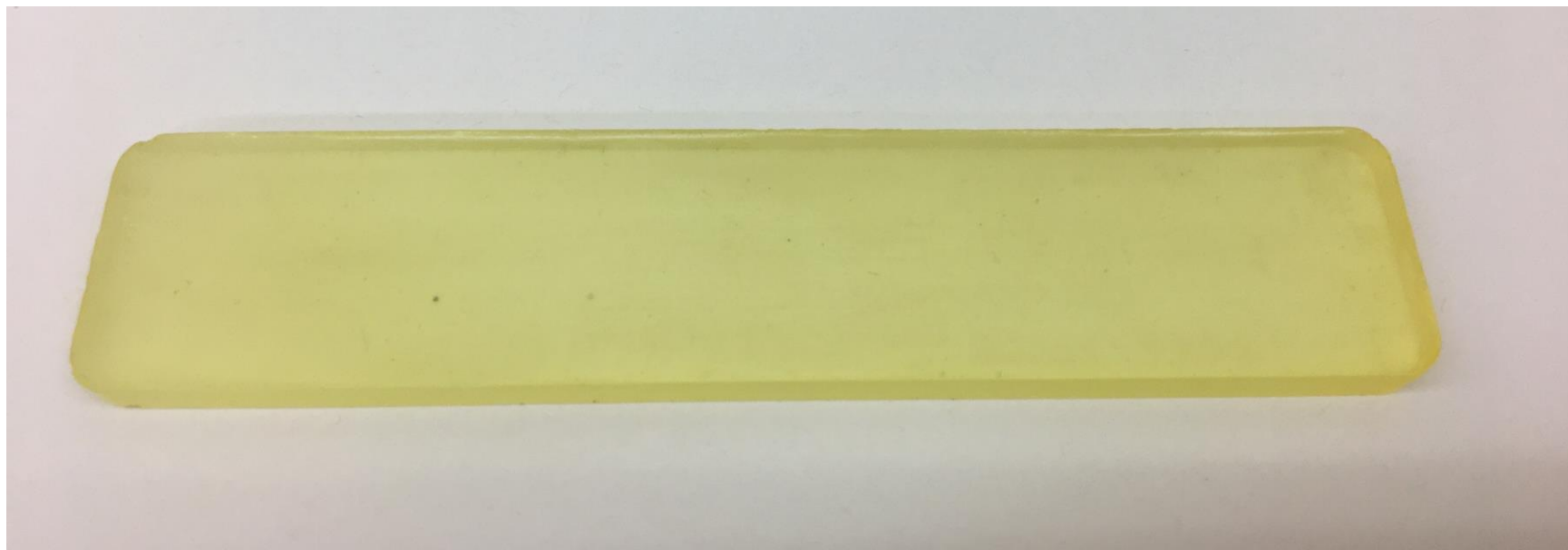


Fig. 1. Absorption (· · ·) and emission (— — —) ¹⁶





Tests with Direct PMT Coupling

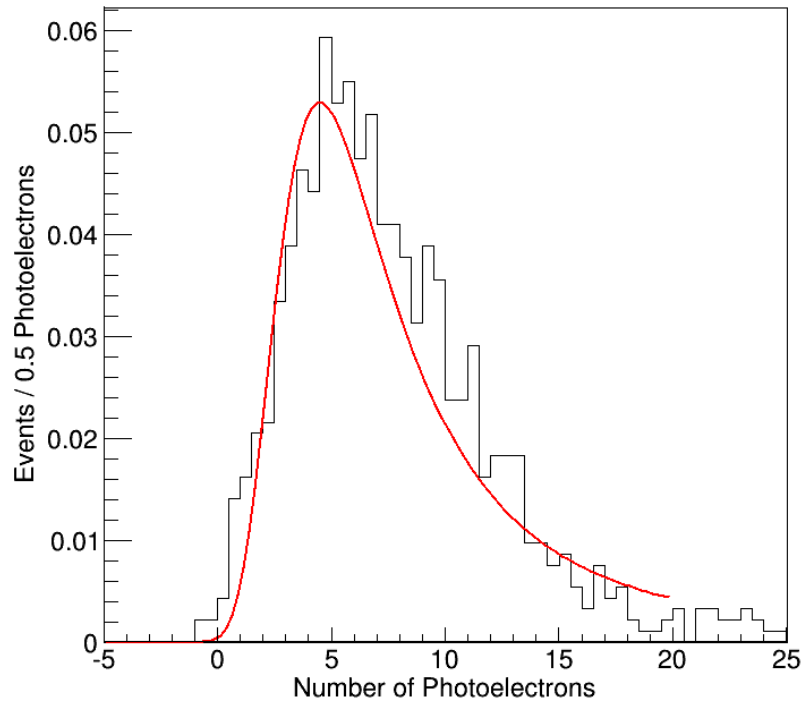
- Tiles tested: clean quartz, PEN and SX-1
- Beam: Fermilab 120 GeV proton beam
- Readout: Hamamatsu R7600U-200 directly coupled to the edge → Scope



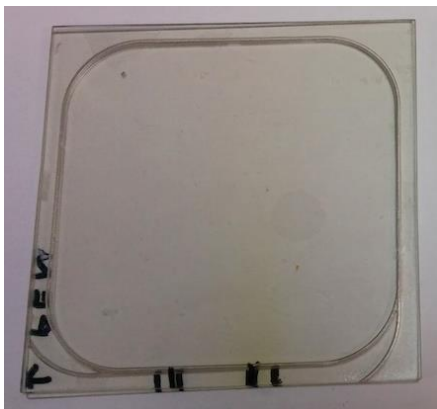
Tile

PMT

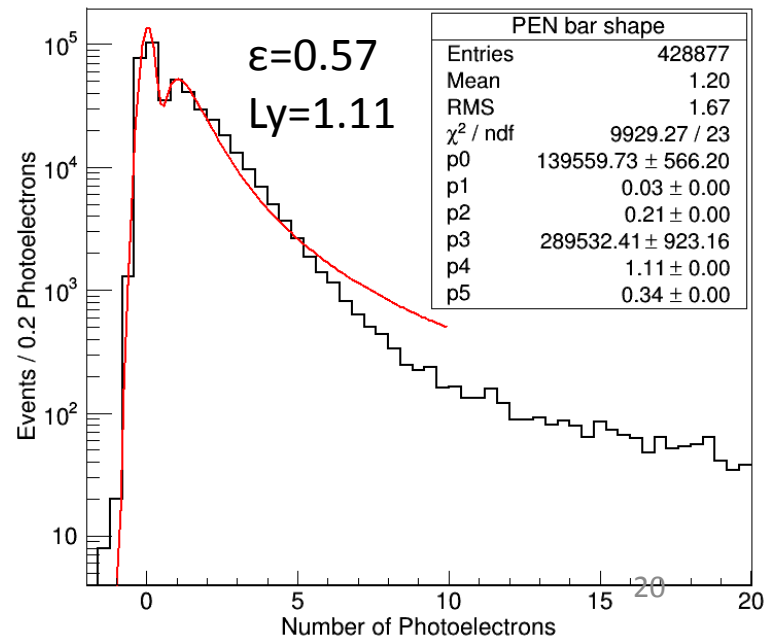
PEN



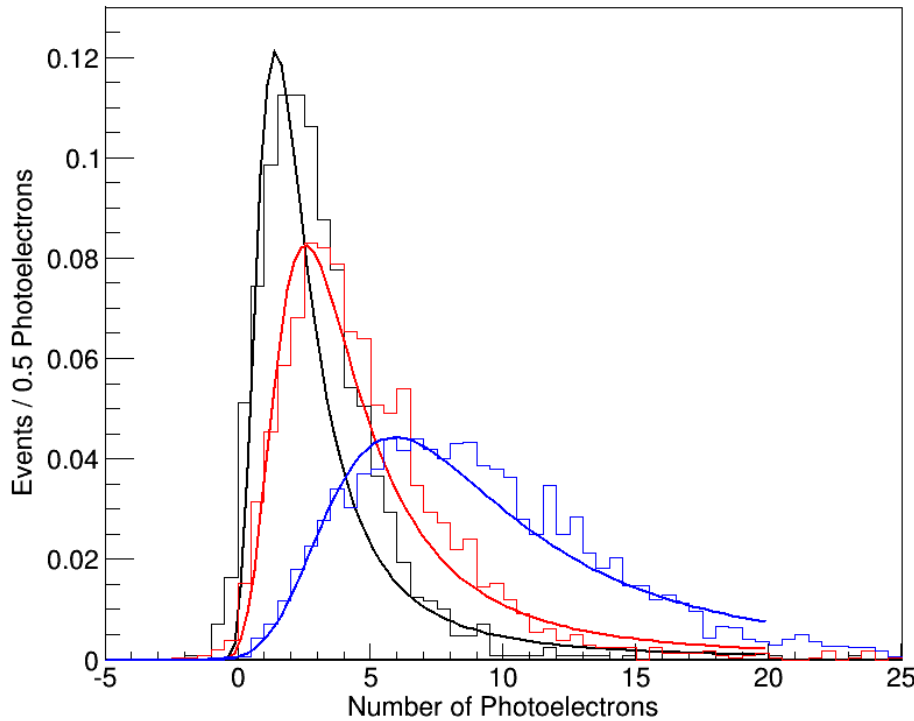
4 1-mm PEN tiles



CERN TB14 2 mm PEN tile
with green fiber



Clean Quartz



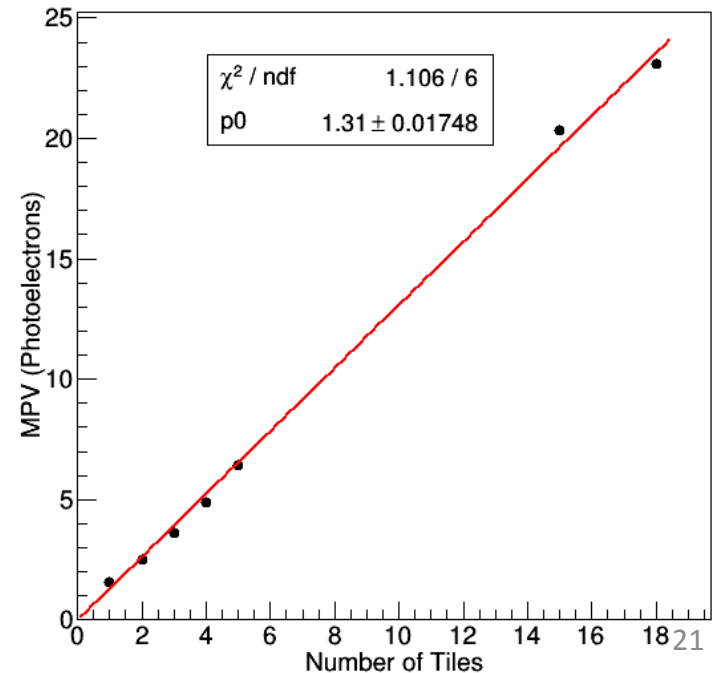
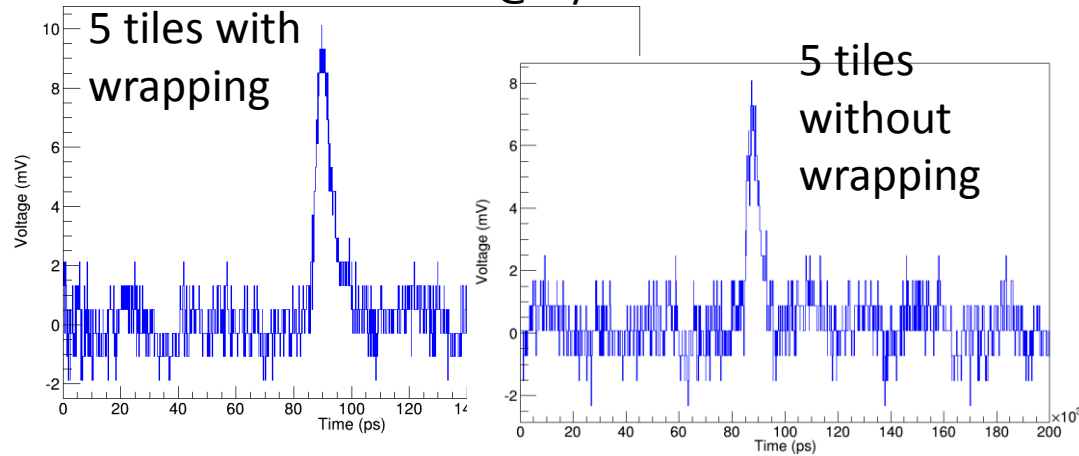
Single tile with reflective wrapping

5 tiles with no wrapping

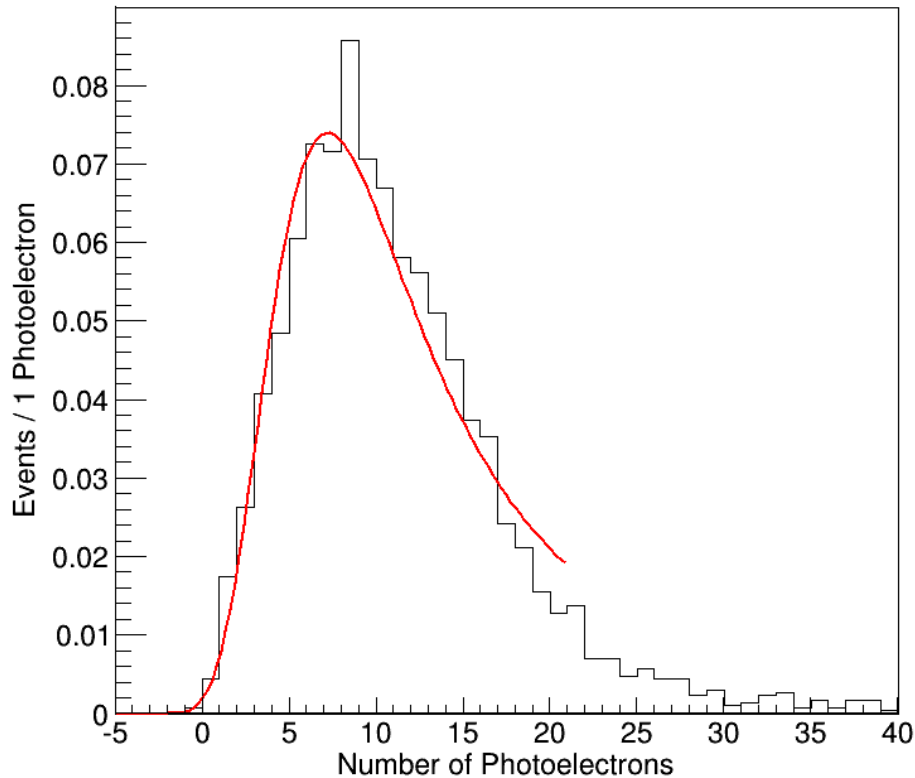
5 tiles with individual reflective wrappings

1 mm clean quartz tiles

FW @ 1/10 ~ 10 ns



SX-1



Small sample: 2 cm x
3 cm x 6 mm

The edge coupling
the PMT is polished.

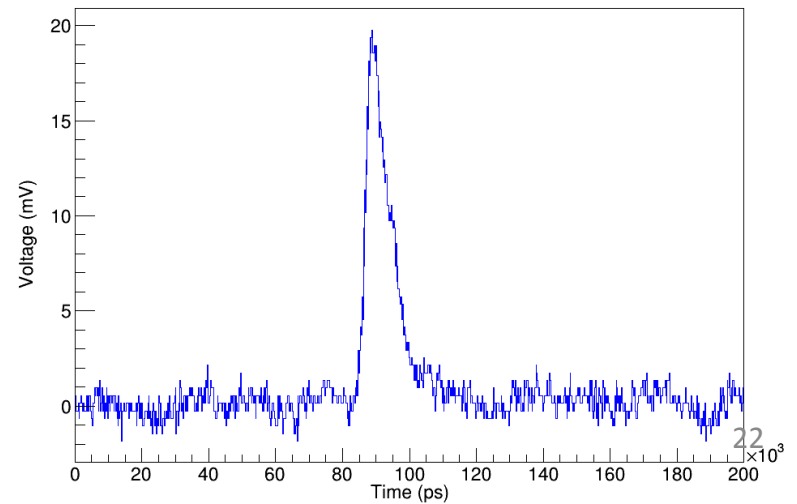
No reflective
wrapping.



Tile

PMT

FW @ 1/10 ~ 15 ns



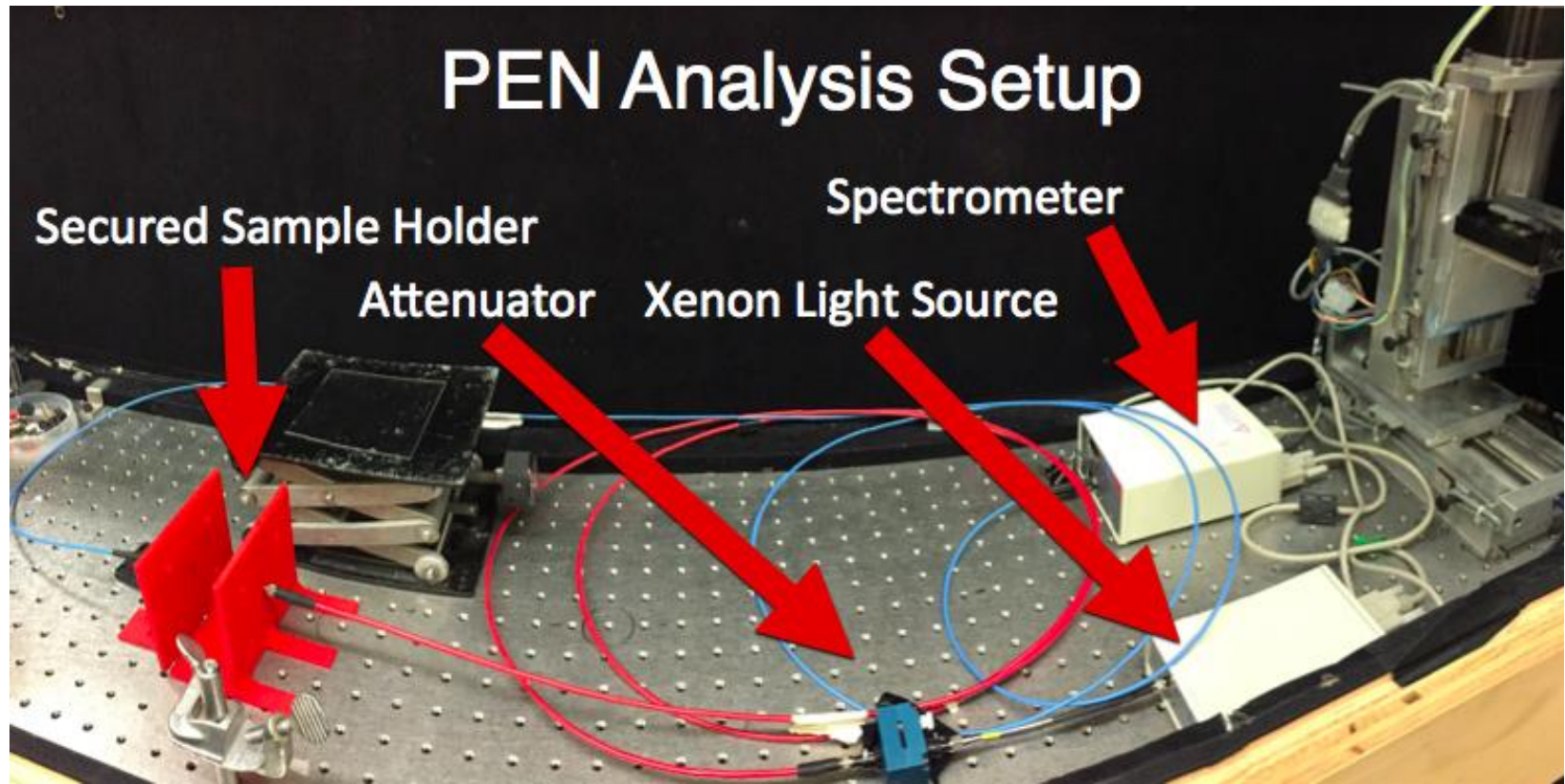
PEN Radiation Damage Studies (MSU)

Facilities:

- National Superconducting Cyclotron Laboratory
- Used ^{60}Co , 1.33 MeV Gammas

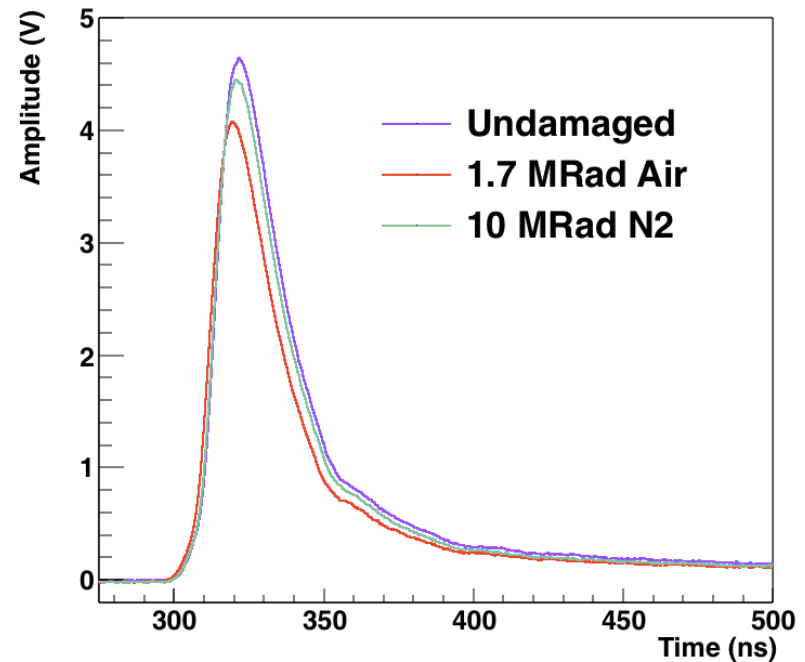
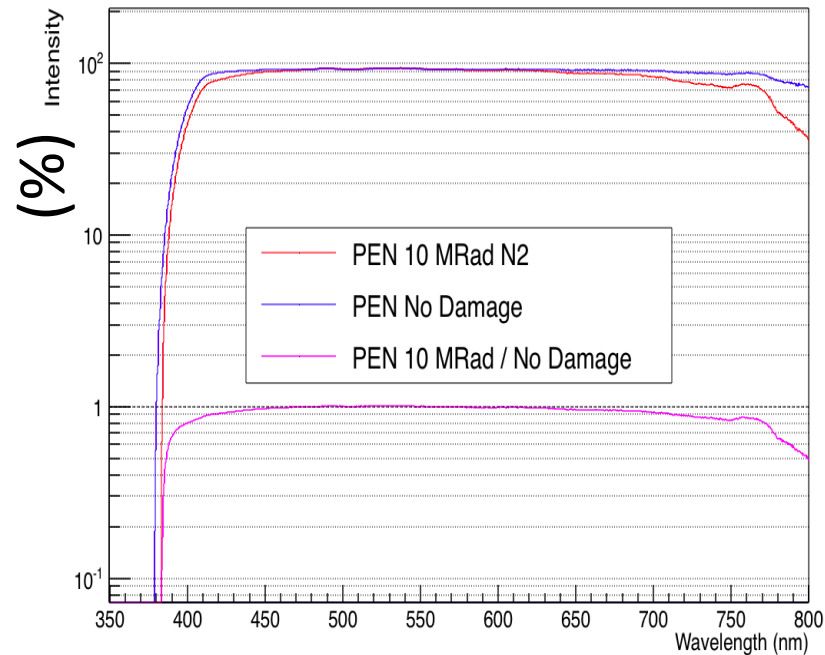
Two Samples:

- 1.7 MRad in Air
- 10 MRad in N_2



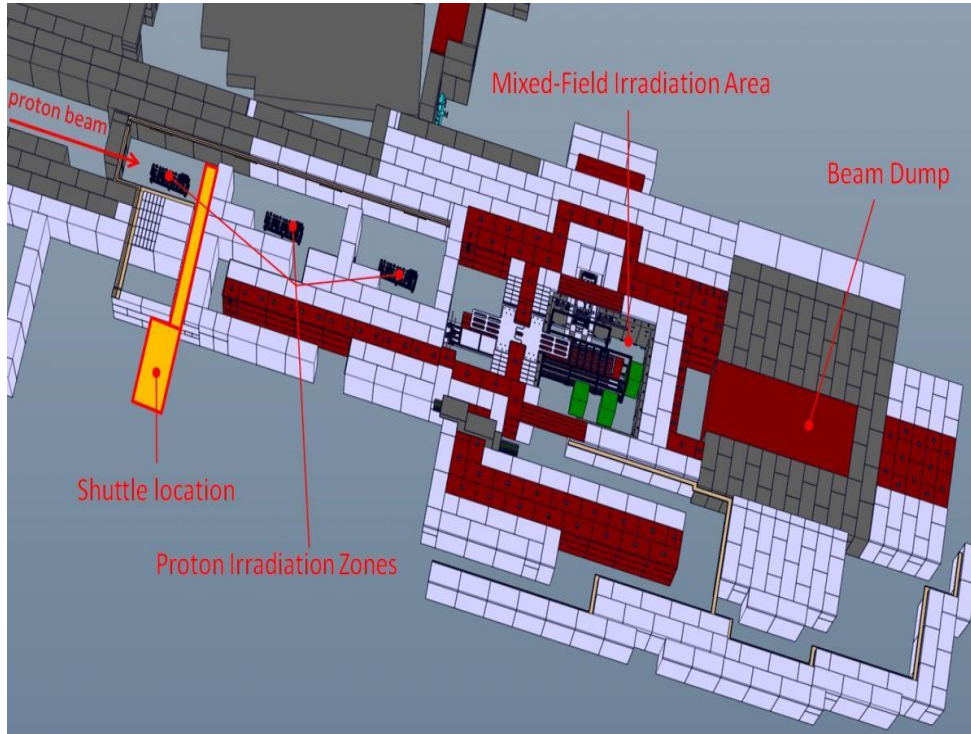
PEN Radiation Damage Studies (MSU)

Transmission



	Undamaged	10 MRad N2	1.7 MRad Air
Integral (300-450 ns)	20208	19012	17311
Relative % (damaged / Undamaged)	100%	94.1%	85.7%

IRRAD facility at CERN PS

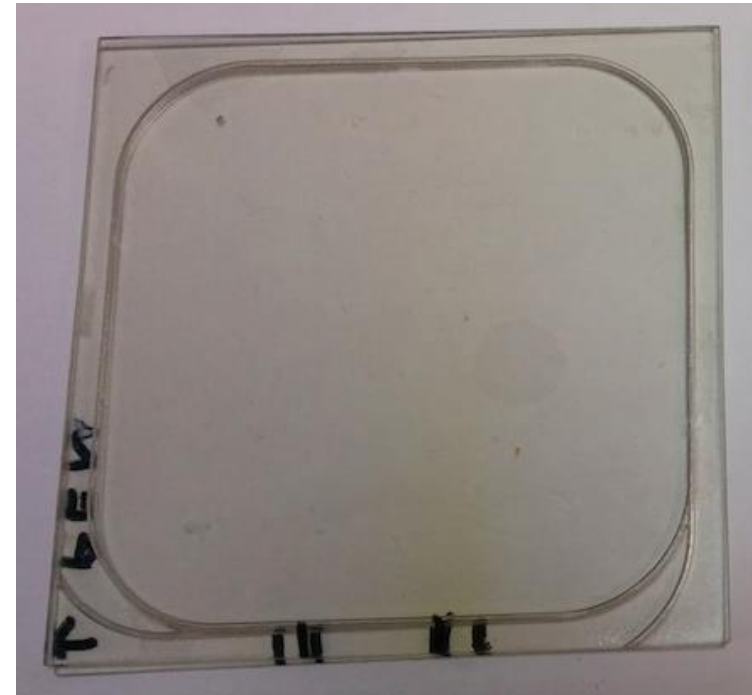


24 GeV protons ,
beam spot (FWHM) $15 \times 15 \text{ mm}^2$
proton flux - $\sim 6 \times 10^9 \text{ p cm}^{-2} \text{ s}^{-1}$

- The IRRAD proton facility is located on the T8 beam-line at the CERN PS East Hall where the primary proton beam with a momentum of 24 GeV/c is extracted from the PS ring. As shown in the figure, the space allocated for irradiation tests in the East Hall is shared between two irradiation facilities: the IRRAD proton facility is located upstream, while the CHARM mixed-field facilities implemented downstream

PEN Radiation Damage Studies (CERN)

- 10 x 10 cm PEN tile was placed in the PS accelerator IRRAD area .
- First batch – perpendicular to the beam direction. Three different positions were selected to expose to protons
- Second batch – tilted ~ 30 degrees to beam direction – three different position were exposed to the proton beam
- Samples were irradiated during one week. In average 30 Mrad was absorbed per spot



PEN Radiation Damage Studies (CERN)

Measurement procedure

- 370 mBq St^{90} β source was used to generate light in scintillating tiles
- Before and after irradiation Source was spaced on top of center of tile
- Light produced was collected with WLS fiber inserted in a σ shaped groove on tile and was coupled with clear fiber.
- Using clear fiber light was delivered to Hamamatsu R7600 single anode PMT
- Pico Ampere Meter was used to measure current produced
- Each measured value for the current corresponds to 15 to 20 minute integrated current measurements

PEN Radiation Damage Studies (CERN)

- Average of 125 nA , with lowest 123 nA and highest 128 nA were produced by radioactive source on not irradiated PEN tile
- Average of 30 nA, with lowest 27 nA and highest 35 nA were produced by radioactive source on irradiated PEN tile

→ 75% loss at 40 Mrad.

New “SX” Scintillators

Lose only 7 % transmission after 40 Mrad proton radiation

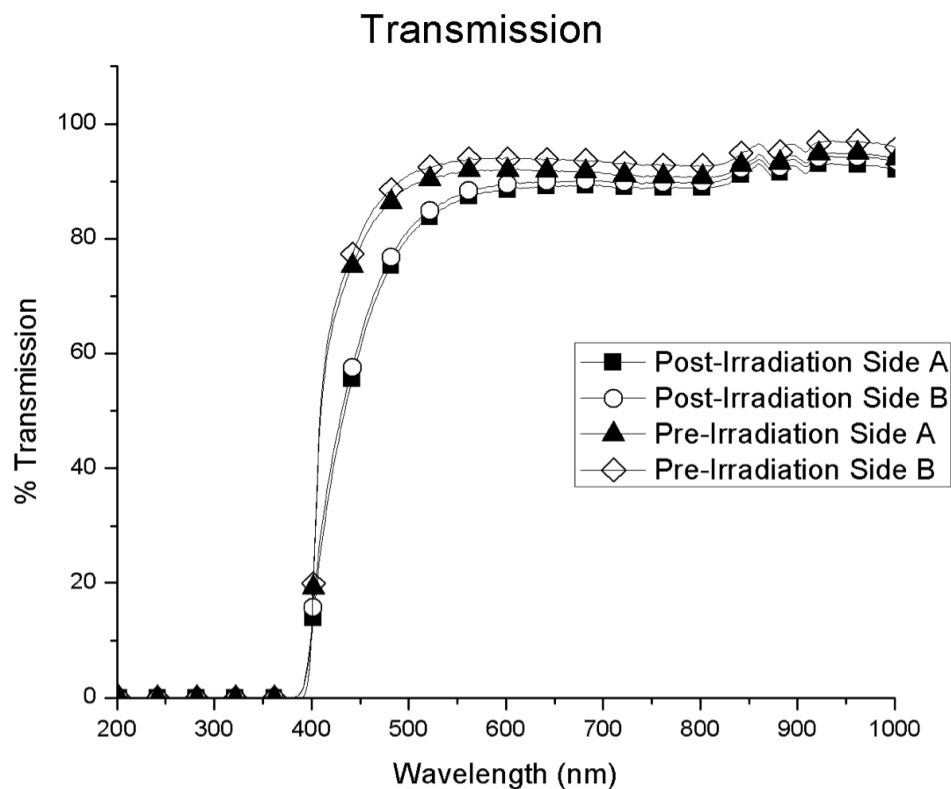


Figure 3: The transmission before and after irradiation;

New “SX” Scintillators

Almost no change on emission and absorption after irradiation

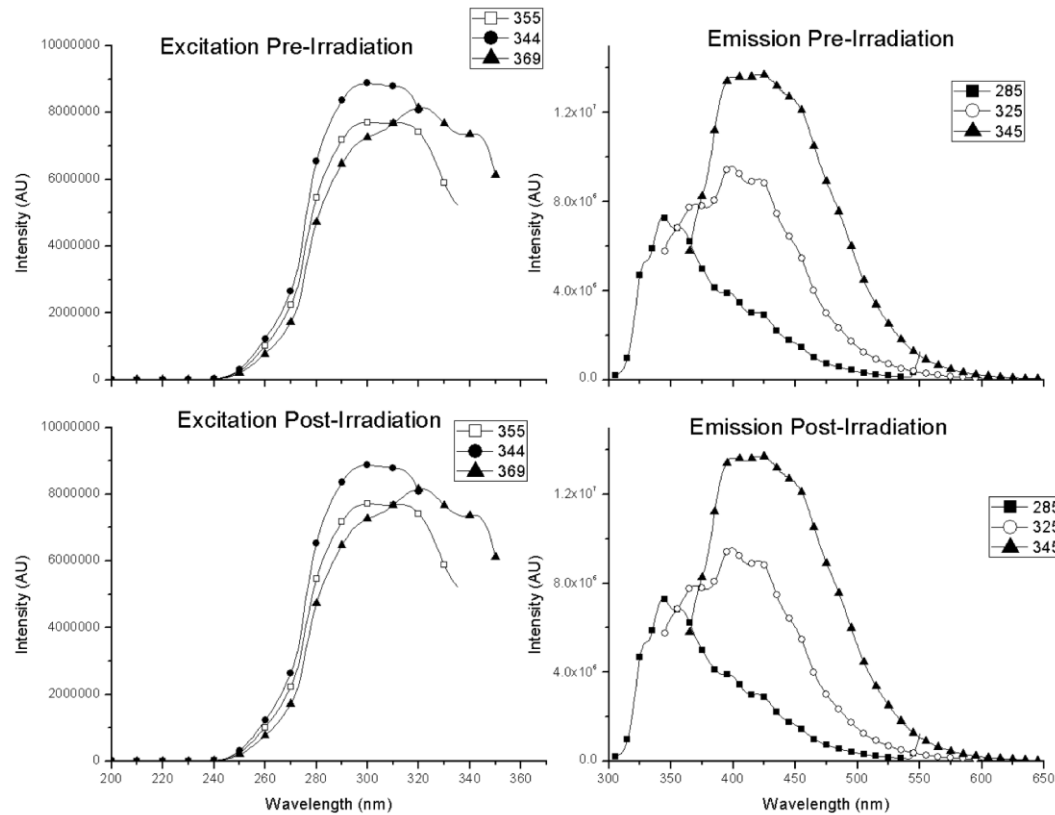


Figure 3: The excitation/emission taken before and after irradiation

Radiation Damage Studies (Iowa)

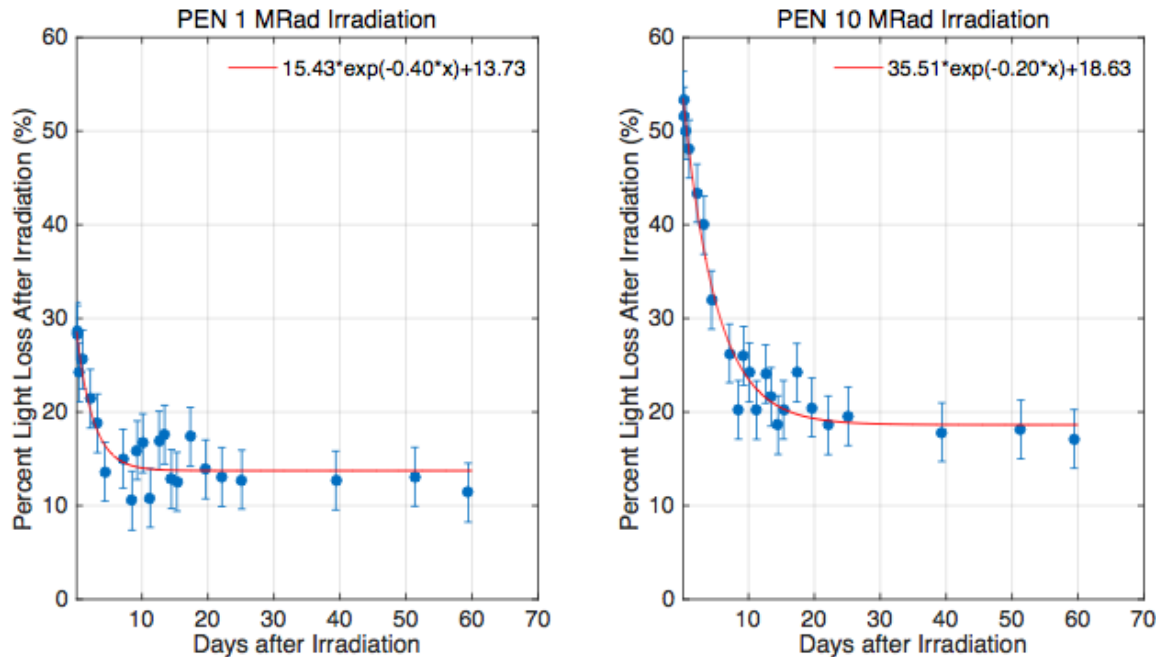
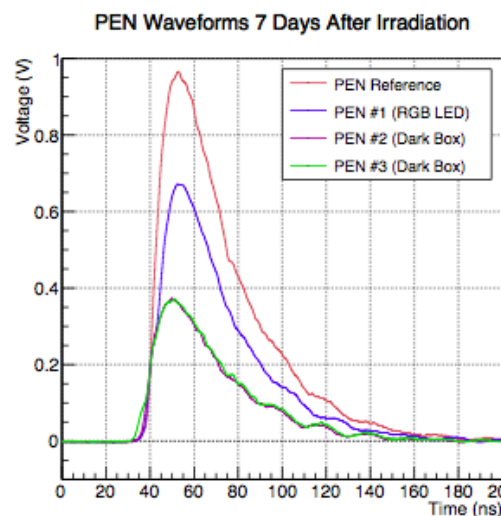
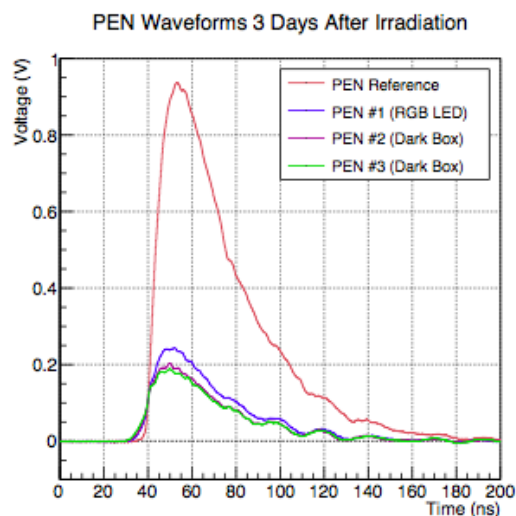
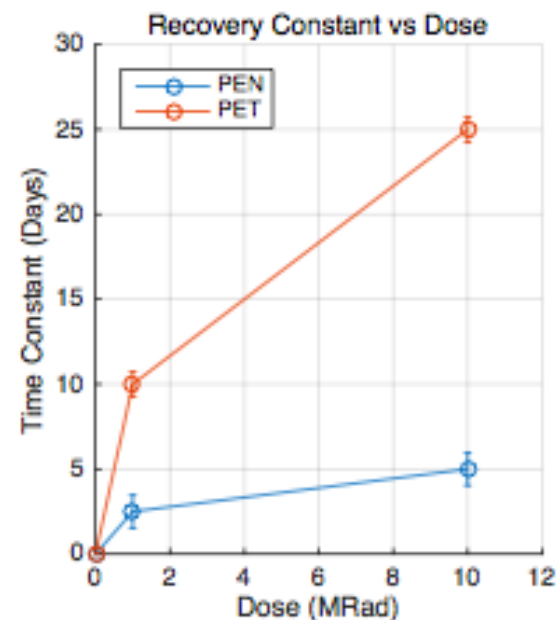
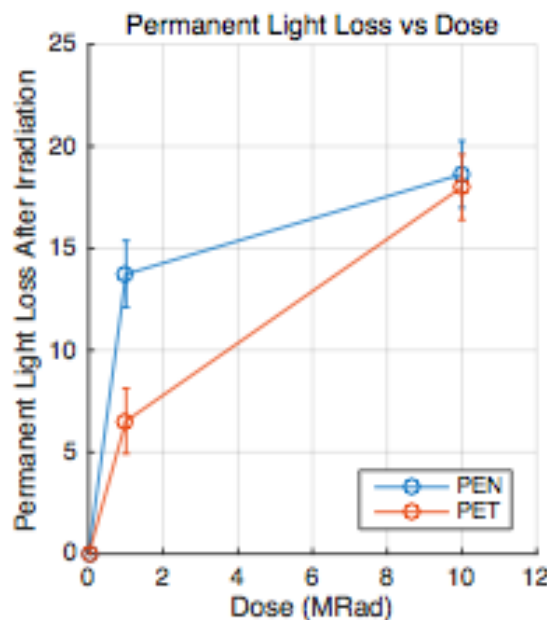
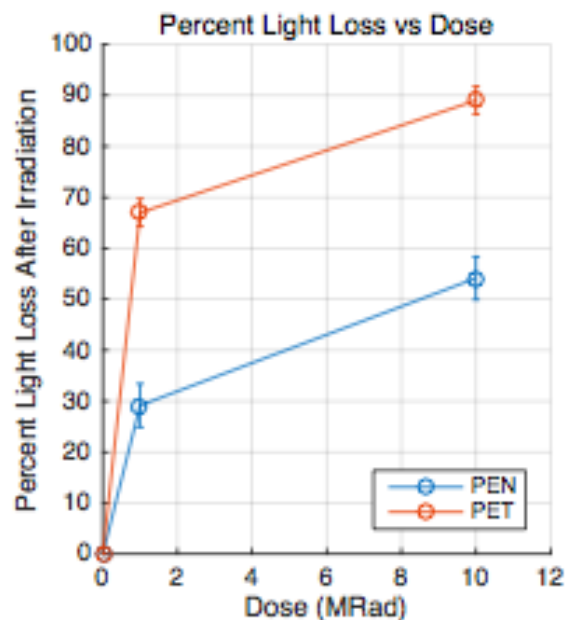


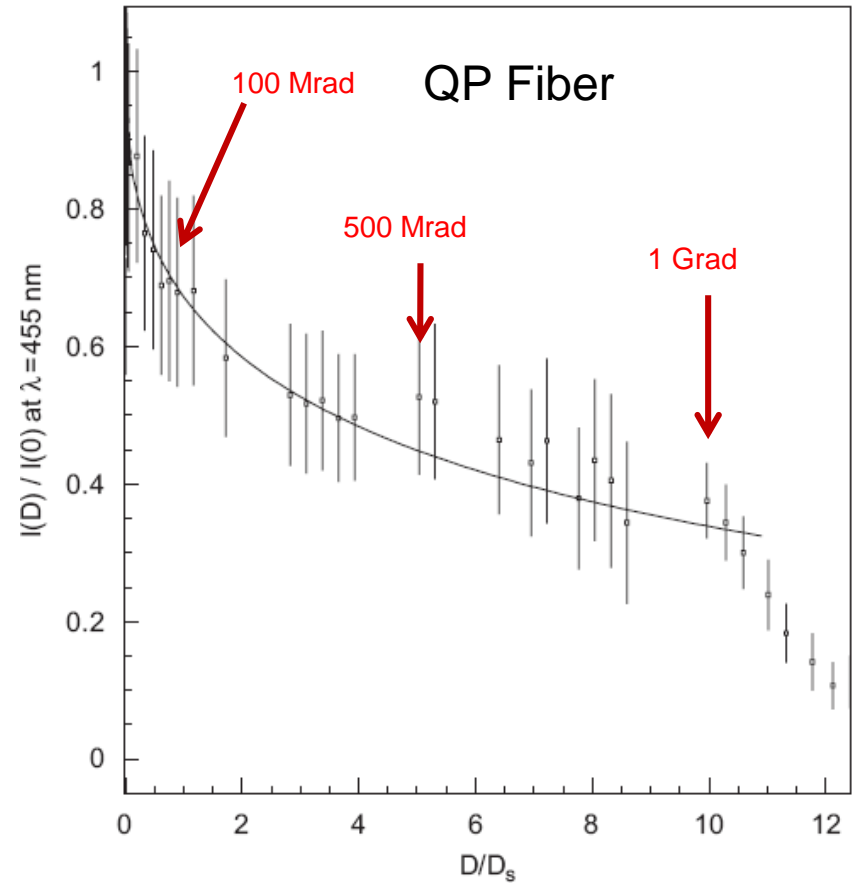
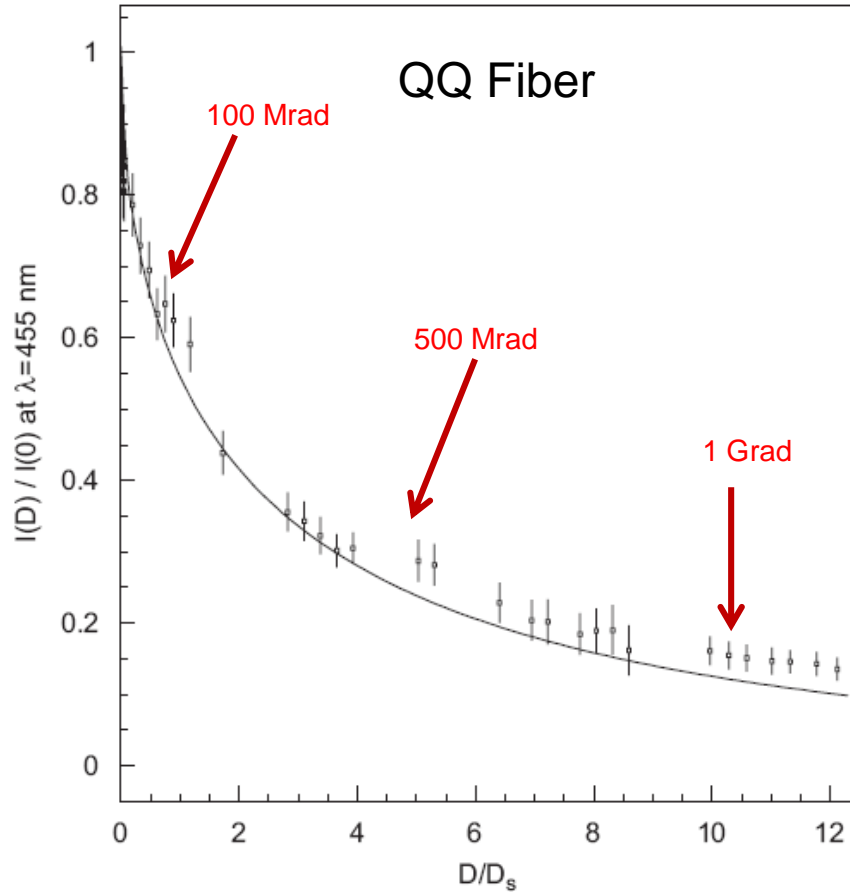
Table 1. Summary of PEN irradiation results

Total Dose	Initial Light Yield	Recovered Light Yield	Recovery Time (days)
1.4 Mrad	$71.4 \pm 2.4\%$	$85.9 \pm 2.4\%$	5
14 Mrad	$46.7 \pm 2.7\%$	$79.5 \pm 2.7\%$	9

Radiation Damage Studies (Iowa)



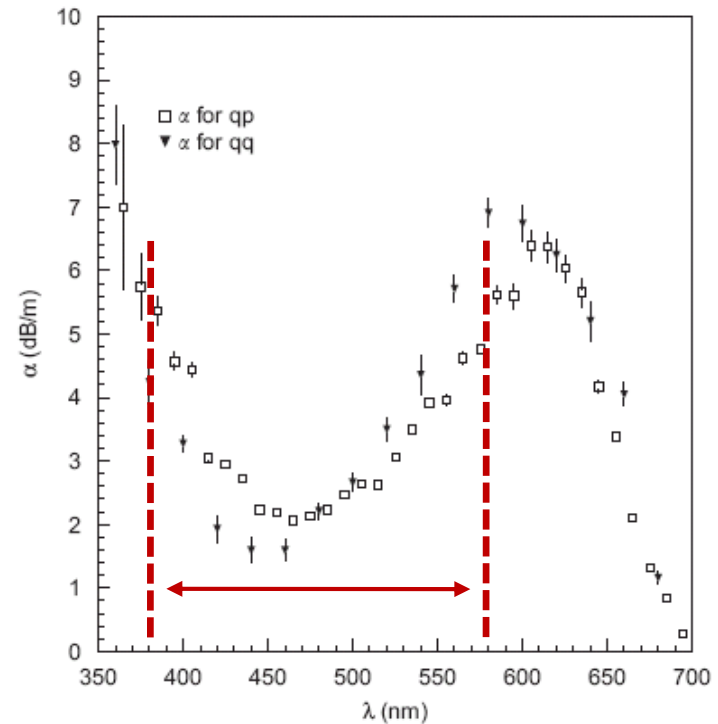
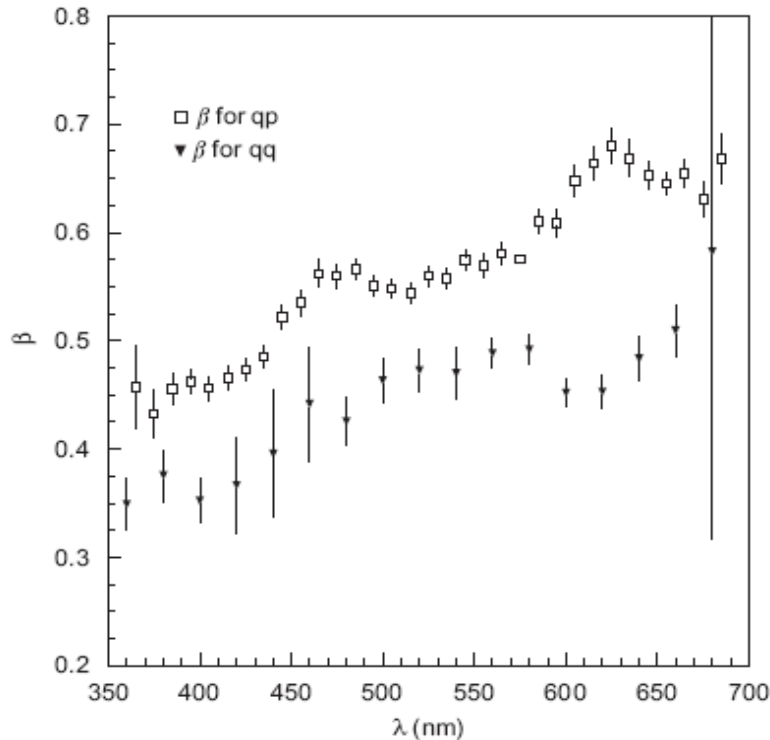
QQ vs. QP Fibers: Radiation up to 1.25 Grad at CERN



D_s : transmission after 100 Mrad

Attenuation in QQ and QP Fibers due to Radiation

$$A(\lambda, D) = \alpha(\lambda)[D/D_s]^{\beta(\lambda)}$$



“Sweet range” : The fibers get less damage between 400 nm and 580 nm range.

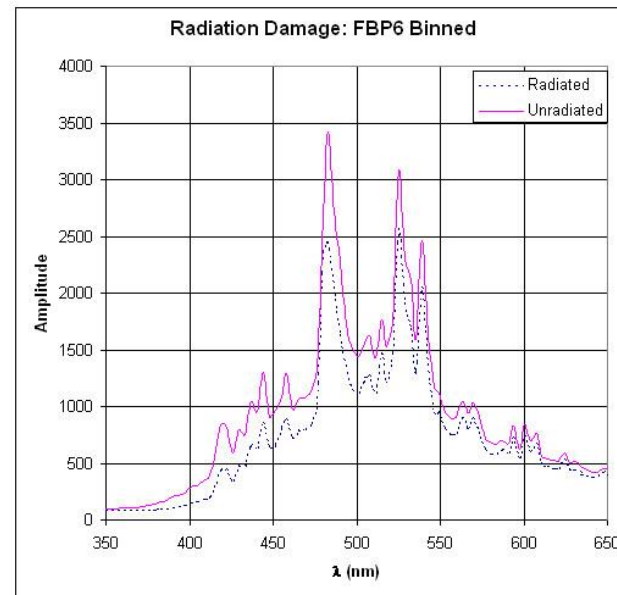
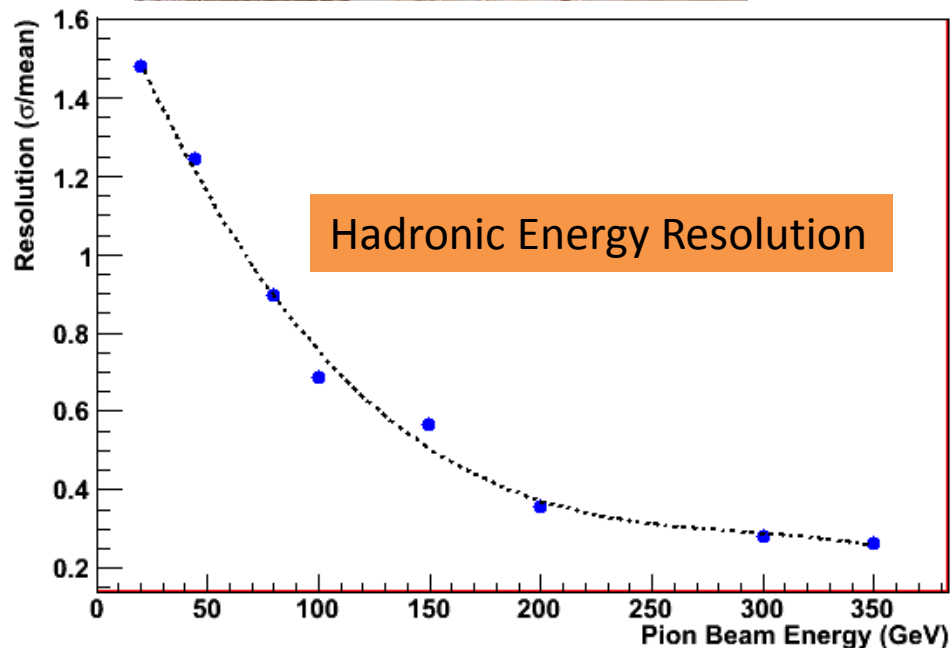
D_s : transmission after 100 Mrad

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Quartz Radiation Damage Studies

WLS Fiber Embedded Quartz Plate Calorimeter Module



20 Mrad of neutron
75 Mrad of gamma
At ANL

➔ Quartz plates coated with
organic/inorganic
scintillators/wavelength
shifters

Quartz Tiles with WLS

This technique utilizes quartz plates with Wavelength Shifting (WLS) fibers running in grooves of different geometries, read out with photo-detectors as the active medium.

Scintillator/WLS Films on Quartz Tiles

- **Ptp, anthracene**
- **ZnO:Ga; CsI; CeBr₃ – emissions 375-450 nm; T<17ns**
- **CsI and CeBr₃ will be protected with an over-deposited quartz film ≥ 50 nm thick.**

1. Double-sided Single Plate: coated $300\text{ }\mu\text{m} \leq 3\text{ mm}$ thick tiles (thickness & optical finish chosen for the lowest cost, up to 3mm thick), 10 x 10cm; coating thickness up to $\sim 10\text{ }\mu\text{m}$. Minimum 2 Tiles each of 2 downselected materials. Readout: WLS fibers.

2. Sandwich: $\geq 300\mu\text{m}$ thick quartz tiles as above, 10 x 10 cm, single-sided coating, but assembled in stacks up to $\leq 3\text{ mm}$ thick. Film thickness: 5-10 μm . Preferred deposition: e-beam evaporation. Minimum 2 sandwiches each of 2 downselected materials. Readout: WLS fibers, one per edge

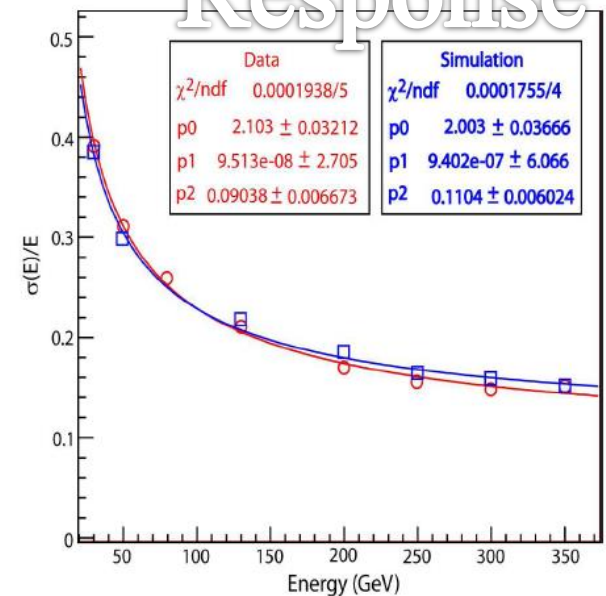
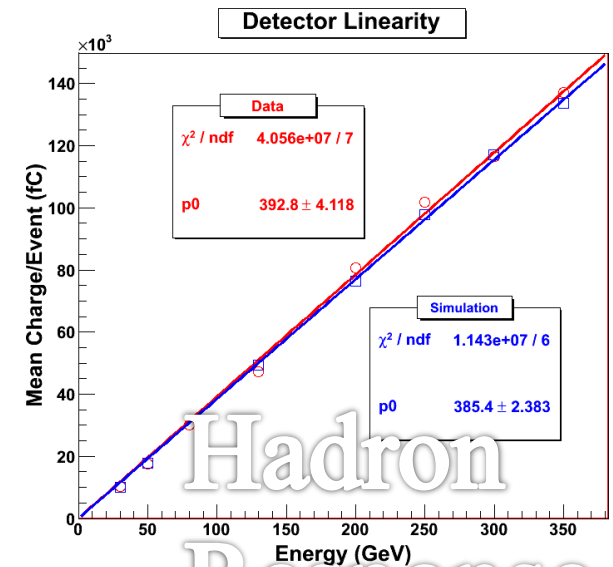
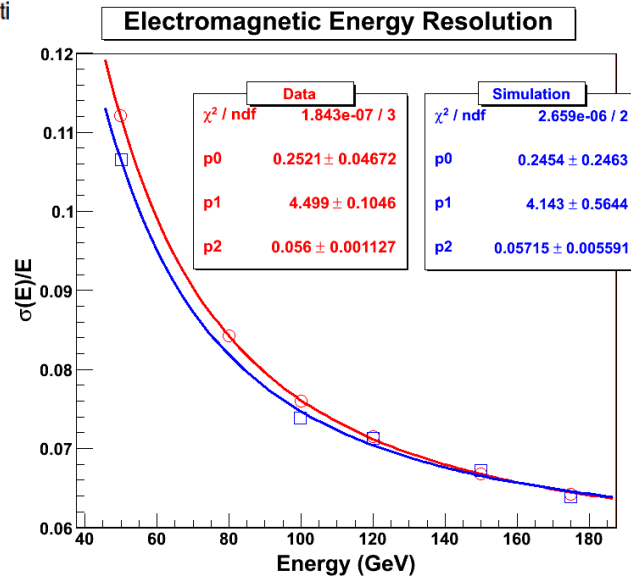
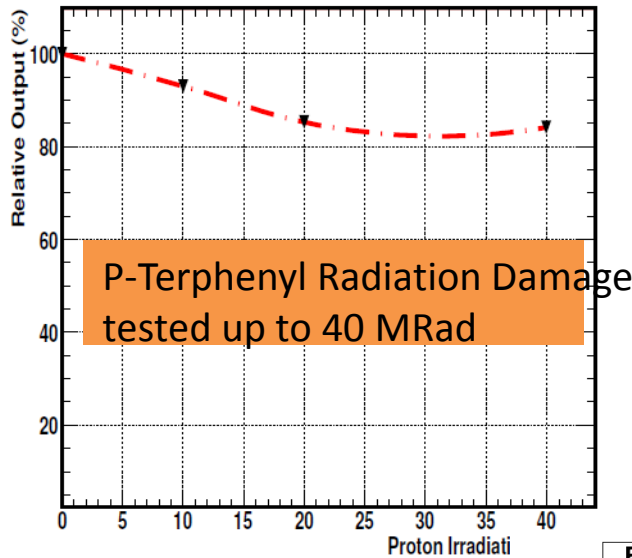
Fermilab's THIN FILM Facility Coating Systems at Lab 7



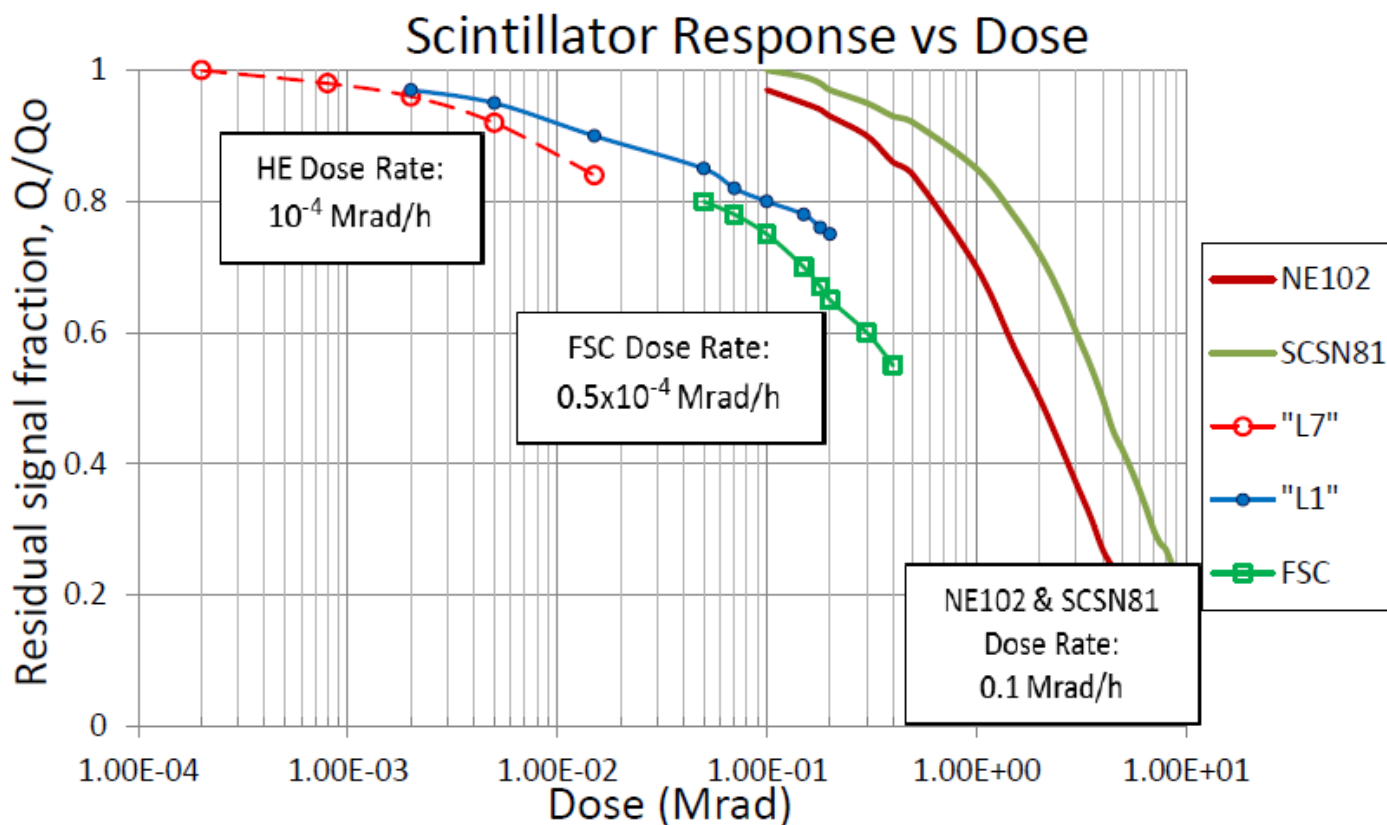
- **2 Bell Jar sputtering systems**
 - Al, Ag, Au, Cr, Cu, Ir, Ni, PtIr, Ti, ZnO₂-Ga
- **2 tube sputtering systems-dedicated to 99.999% pure aluminum sputtering**
 - Optical fiber mirroring
- **1 Bell Jar system for resistive evaporation**
 - Al, Ag, Au, Cr, Cu, Al & MgF₂ surface mirrors, Ni, NiCr, TiN
- **1 Pyrex Bell Jar system for resistive evaporation-dedicated to Scintillator and WLS materials**
 - pTp, TPB, POPOP, Cesium Iodide, Anthracene, Bis-MSB, Cerium(III) bromide
- **1 Tall Bell Jar system (17" dia x 70" tall) designed for resistive evaporation with rotating motor at 45° and 6 rpm speeds**
 - NiCr "electroding" of MCPs
 - Distance from boat to substrate is 34"
- **1 Large Bell Jar (34.5" ID x 50.5" tall)**
 - Resistive setup currently



Calorimetry with pTerphenyl (pTp)-Coated Quartz Plates



Scintillator (EJ212) radiation damage in Run1 (2011-2013)

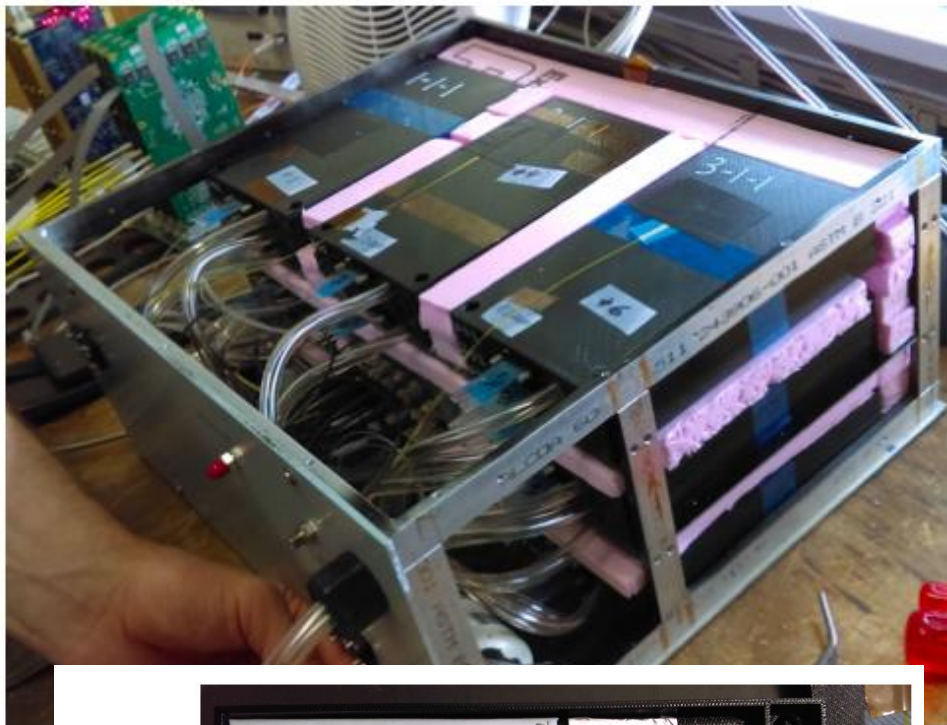


Scintillator radiation damage (and recovery) depend on “Dose Rate” and presence of O_2

[HE Data from Pawel de Barbaro: HE Rebuild Update, EC Review, 24Mar2015; see also CMS AN--2014/226]

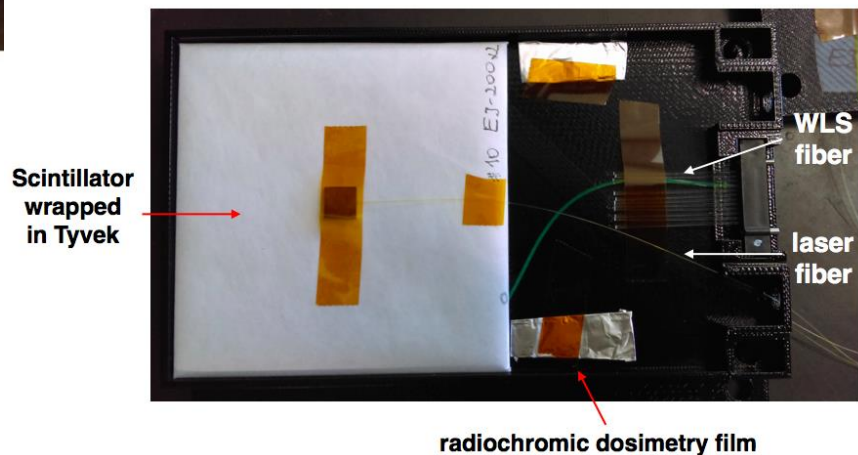
CMS Castor Table Irradiation Study

Interior of a Dark Box



- **Purpose:**

- take samples of different scintillator materials, candidates for Plan B or Phase II
- irradiate samples near beam line
- measure Dark Box signals (laser runs); normalize them to signal from reference tile outside high-radiation zone
- measure light yield loss and recovery via normalized signal size
- Scintillator samples in two “Dark Boxes” will be irradiated on the CASTOR table

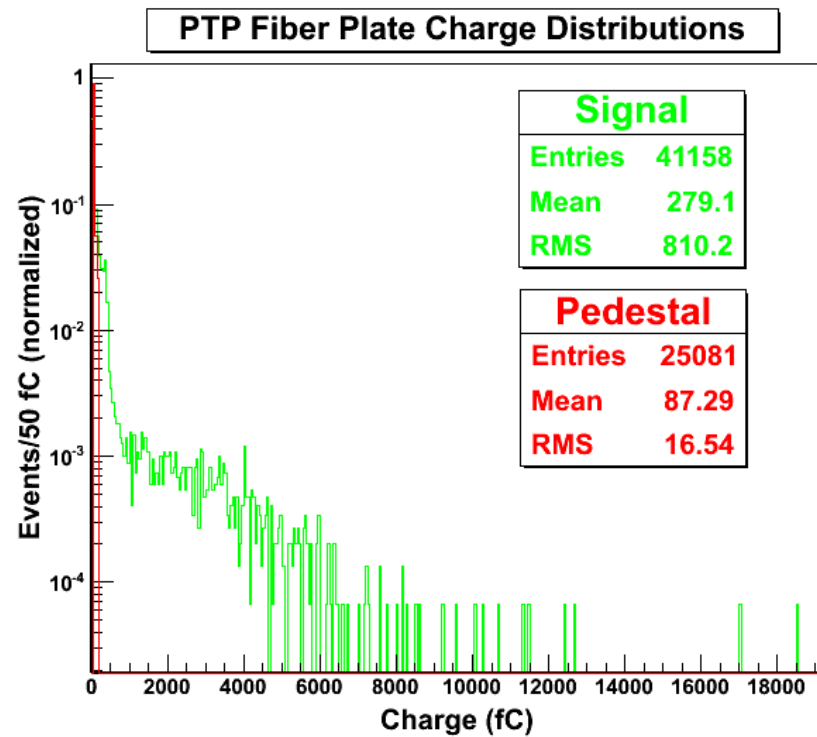


Outline

1. The necessity of new radiation-hard materials in high energy physics experiments
2. Intrinsically radiation-hard scintillators
3. Microprocessing for radiation-hard detectors
4. Radiation-hard wavelength shifting fibers
5. Conclusions

Quartz Fibers with pTp Coating

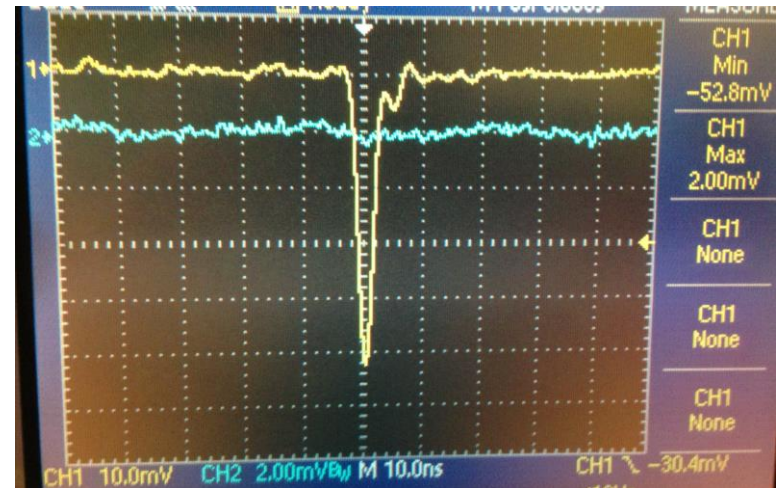
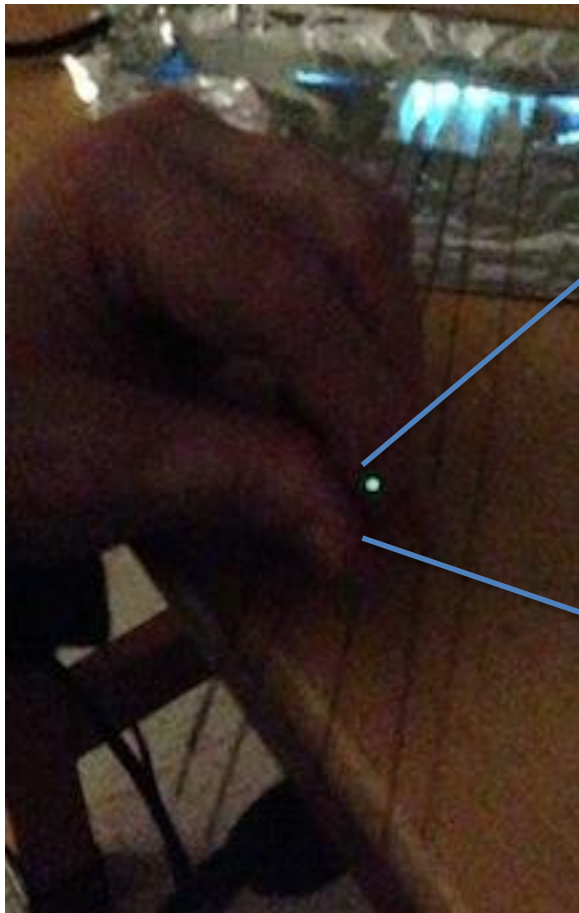
We deposited pTp on the stripped region, on both face. Then the whole ribbon was sandwiched between quartz plates.



Capillary Tubes Filled with Anthracene

7 Anthracene-filled Scintillating fibers: Anthracene Cores with Quartz Claddings

UV light



Typical pulse in 80GeV e^- beam

Expected Anthracene Fiber Pulse:

$\sim 200 \text{ KeV/mm} \times 0.25\text{mm} \times 40 \text{ photons/KeV}$
 $\times 2\% \text{ transmission} \times 20\% \text{ QE} \sim 8 \text{ p.e.}$

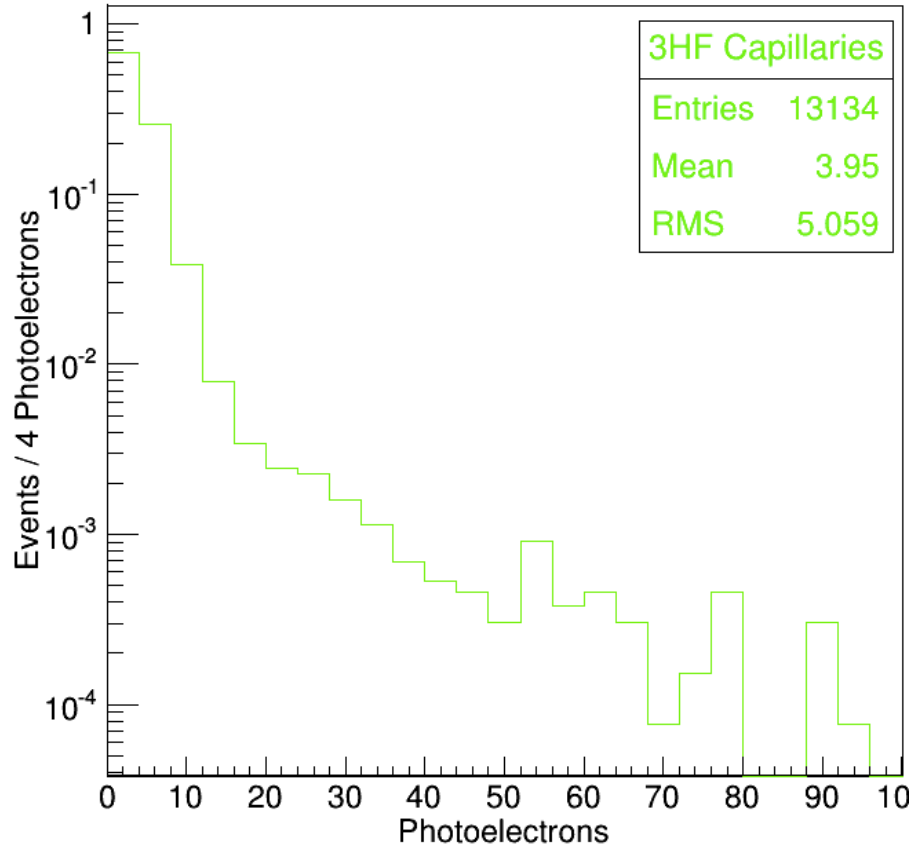
Typical Observed Pulse:

$\sim 8\text{-}9 \text{ p.e.}$

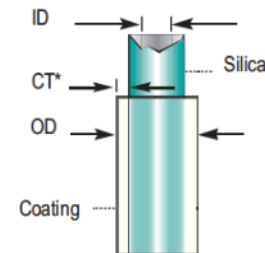
3HF Core Quartz WLS Capillaries

melt-conveyed or solvent conveyed

3 x 100 μm core capillaries, ~15-20 cm long, in grooved HE Scintillator bar



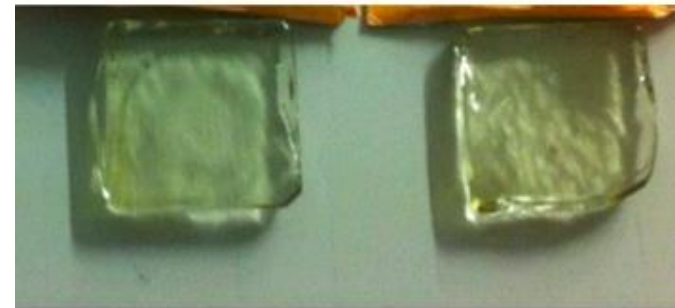
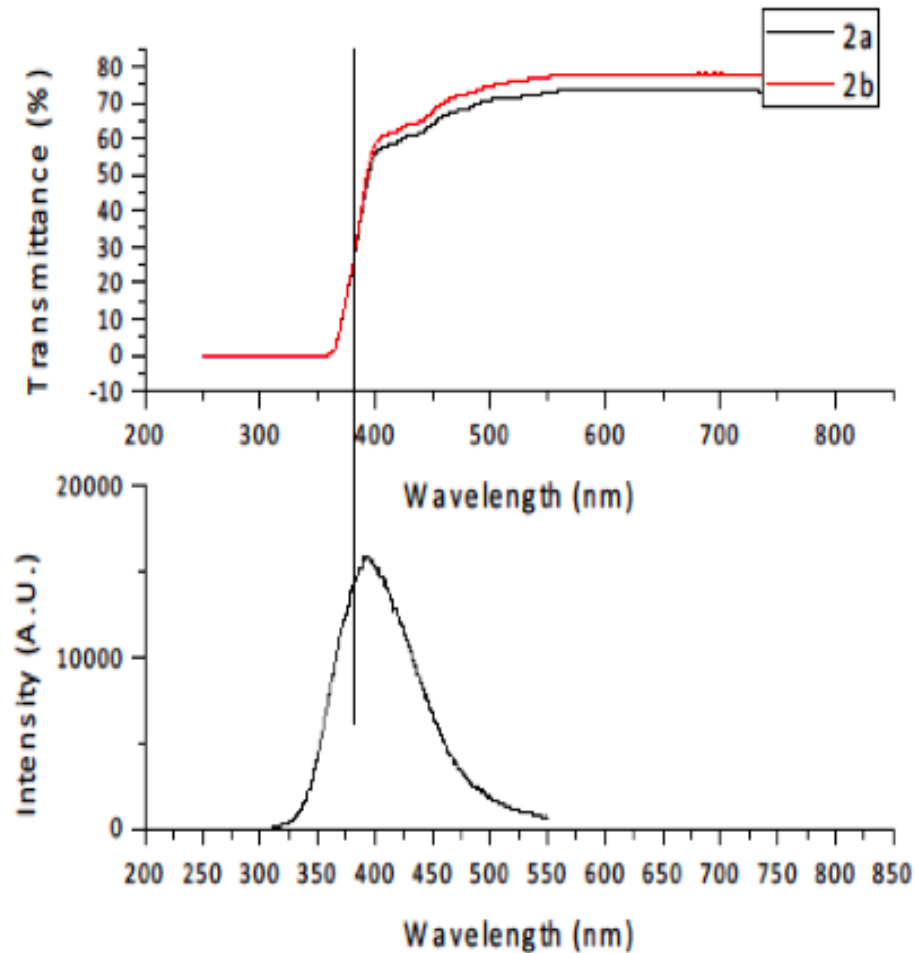
Cut at 1 pe



*100 μm core, 360 μm OD
with UV transparent buffer
($< 1/25$ HE WLS Core Volume)
Only 3 fibers in this test.
Larger Capillaries Needed!*

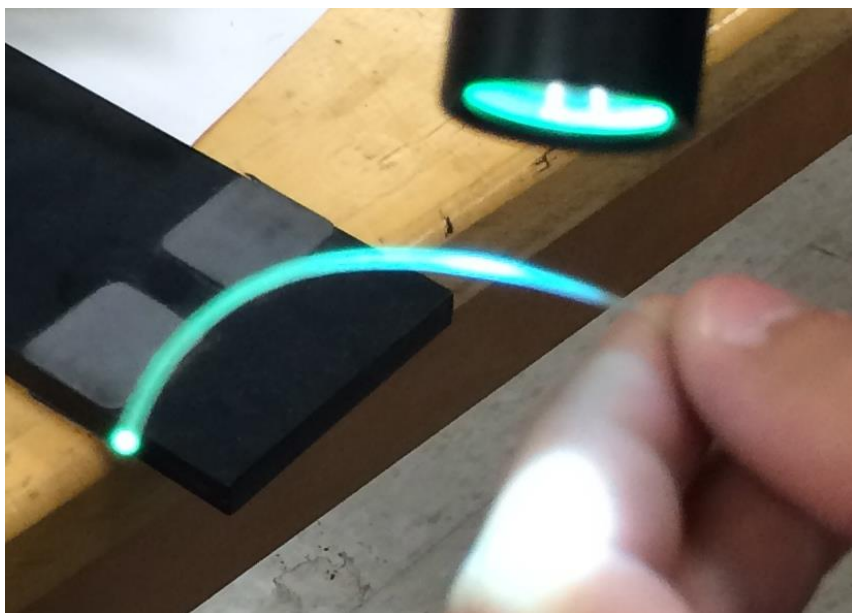
Cerium-doped Scintillating Glasses

Measured at Clemson University- Optical Science Labs

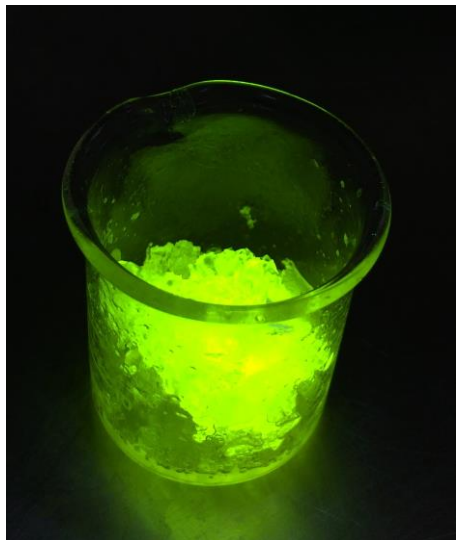
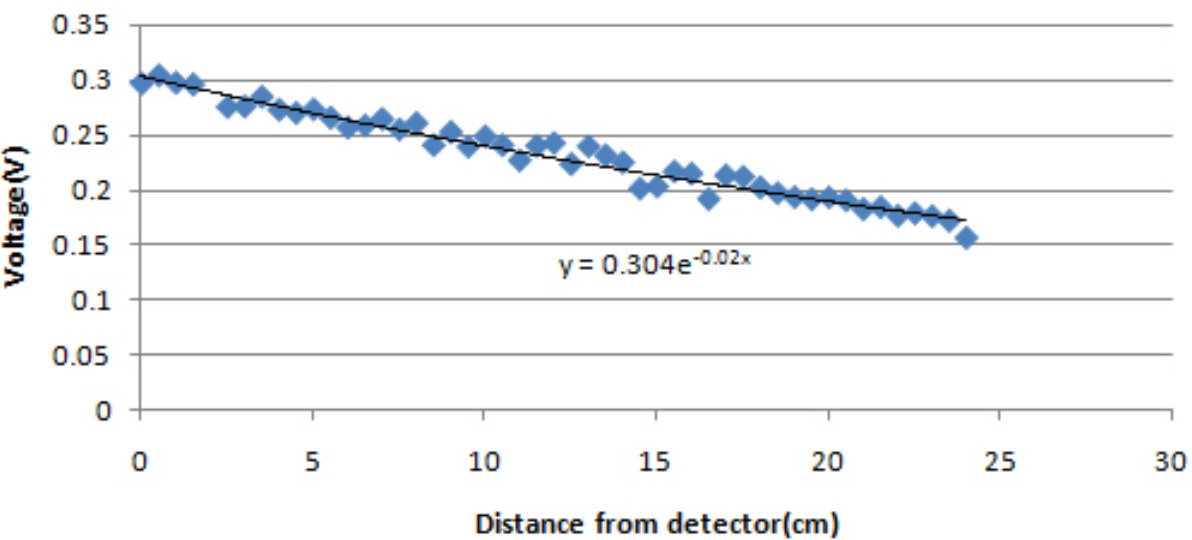
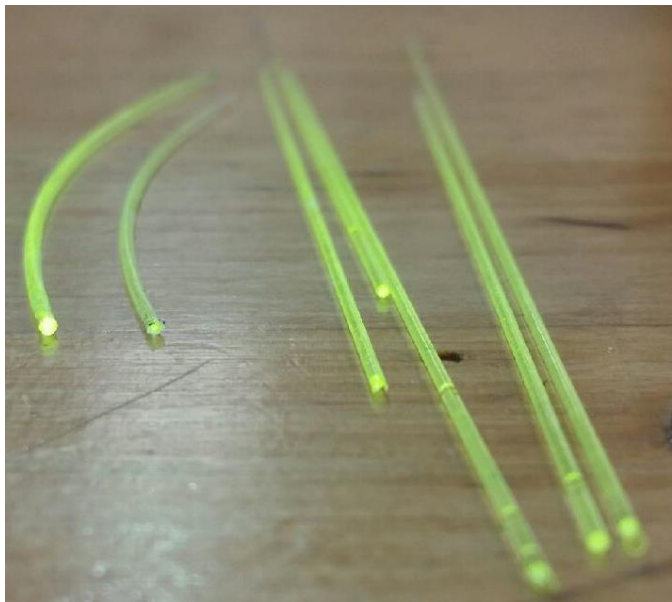


Can be drawn into fiber

3HF+Meltmount injected TeflonAF 800μm ID



CdSeZnO nanodots in Sylgard 184
Injected into Capillaries Teflon; AFQuartz



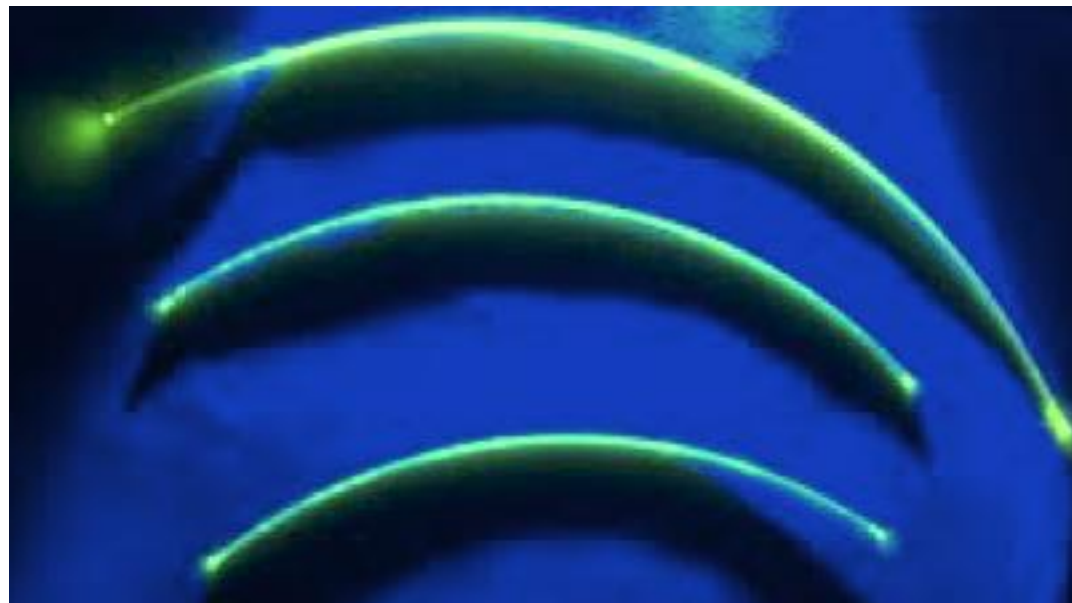
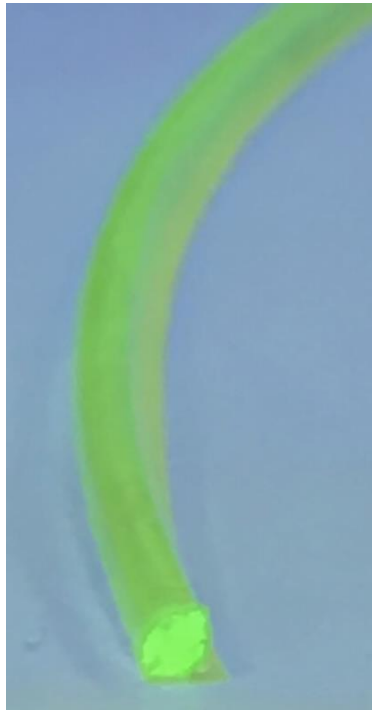
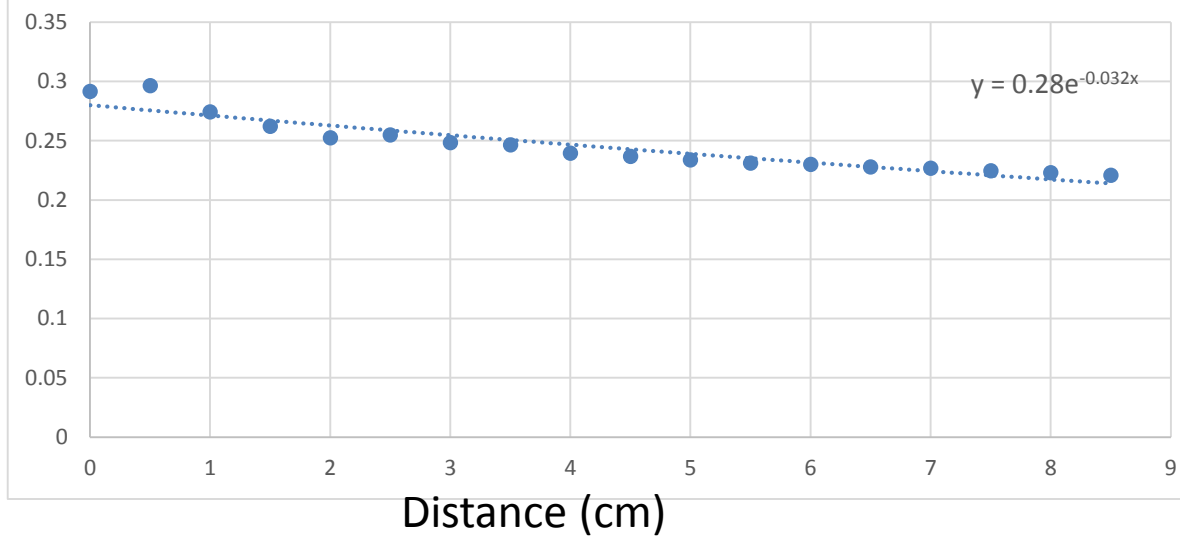
CdSeZnO Nanodots in Sylgard 184
for hot injection into capillaries⁴⁷

Attenuation length: 3HF in polyurethane in
Quartz Capillary: $L = 50 \text{ cm } 1/e$.

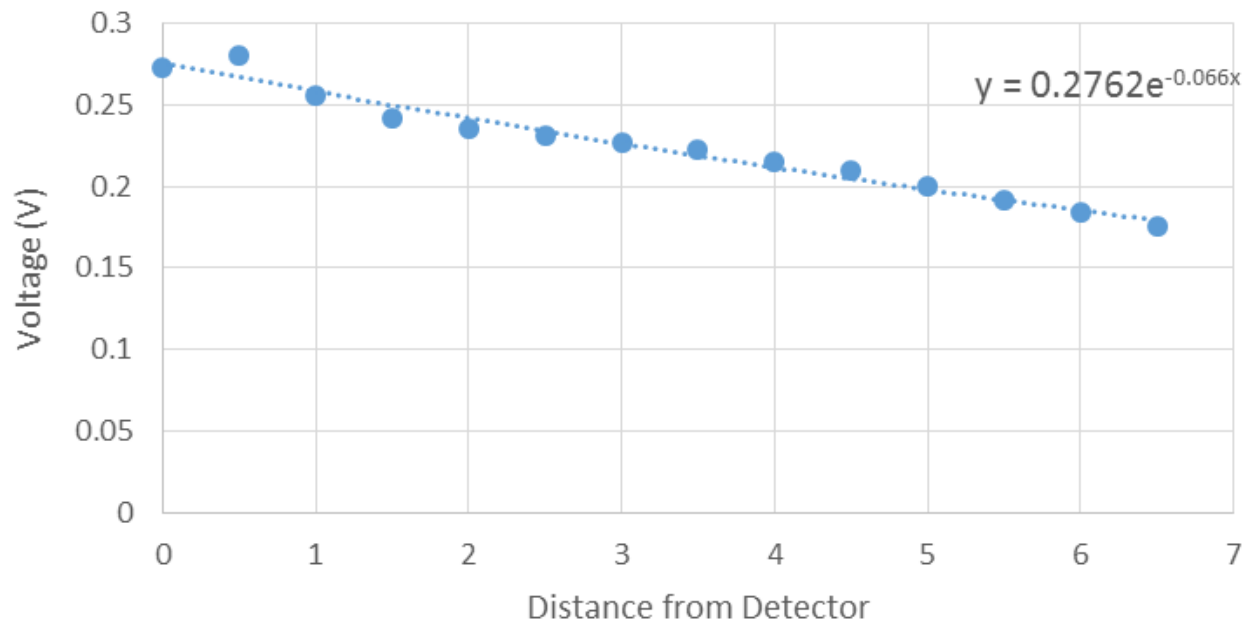
1.35% 3HF in high purity urethane; Teflon AF Capillary

Latten = 31cm

Diode
Response

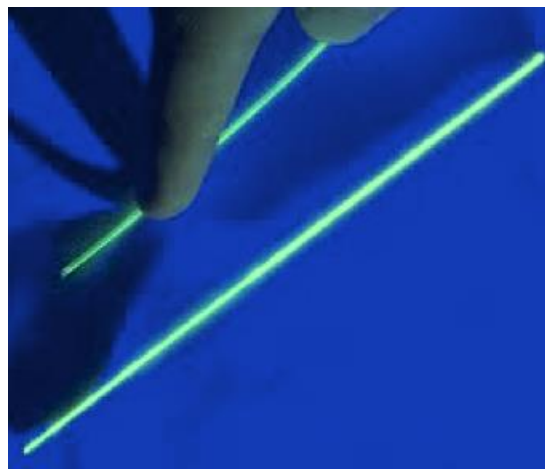


1.354% 3HF, Quartz Capillary (teflon coat)



**Attenuation:
15 cm**

**800 μm core
Quartz
Capillary
With
Teflon AF
Outer buffer
+
3HF in Sylgard
Polysiloxane
(100 Mrad)**



Outline

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Conclusions

- The options of intrinsically radiation-hard scintillators is being expanded with the addition of Scintillator-X. Different combinations e.g. PEN+PET and different variants of Scintillator-X can be probed.
- Quartz is extremely radiation-hard. With the correct combination of coating and readout, it can be the optimal option for forward region in all collider experiments. Coating is a relatively easy process nowadays. We need to probe different types of coatings and also their mixtures.
- Radiation-hard wavelength shifting fibers need to be studied in further detail. Need more and realistically sized samples.

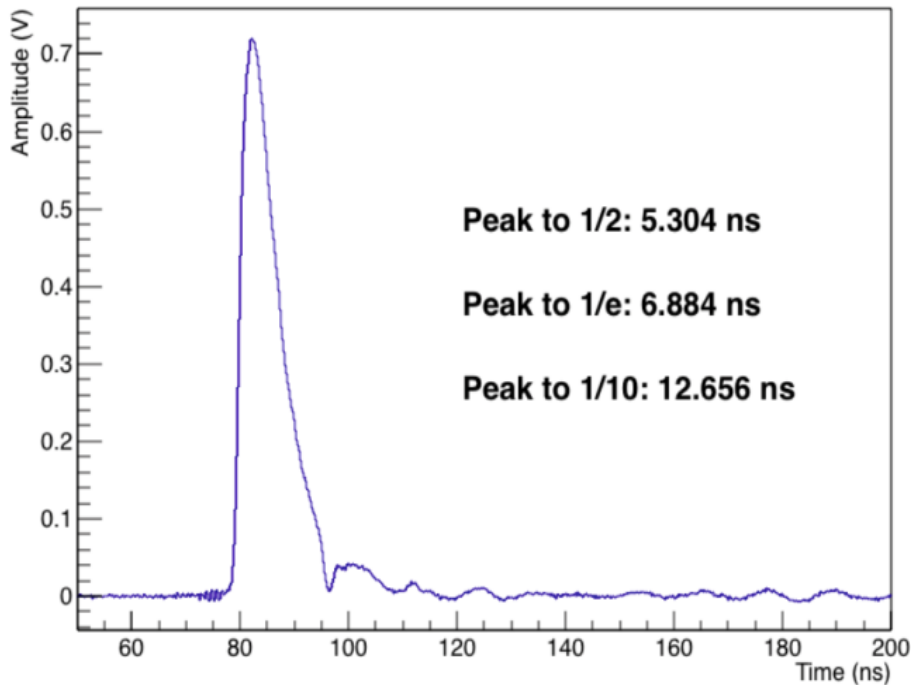
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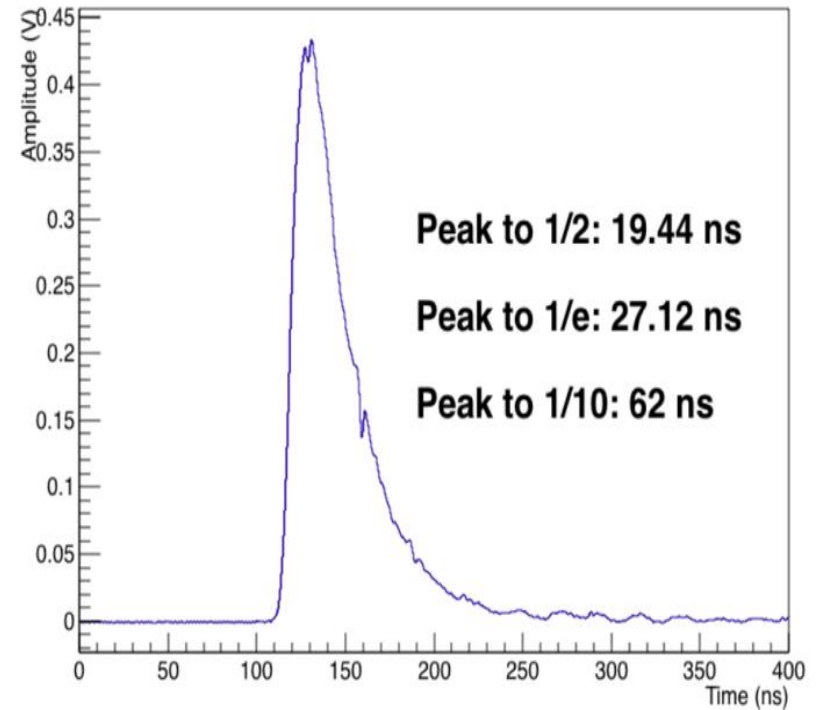
Back-up-I

IOWA Optics lab measurements

PET_SIGMA-SHAPE_JFWLS_WOG_Center



PEN Scintillator Waveform



Inventory of Radiation-Hard Tiles

Material	Light Output (Compared to HE tile)	Timing	Radiation-Hardness	Availability/Cost
Quartz (2 mm)	10%	Excellent	Excellent	Excellent
Coated quartz (pTp, anthracene) (2 mm)	50%	Excellent	Excellent	Excellent
PEN (2 mm w/WLS, 4 mm DC)	90%	Poor	Good	Good
PET (2 mm w/WLS)	50%	Good	Good	Good
PEN+PET	?	?	?	?
SX-1	90% - >100%	Excellent	Excellent	?