

# Developing the MCP-based 20-inch spherical Photomultipliers

Xing Wang

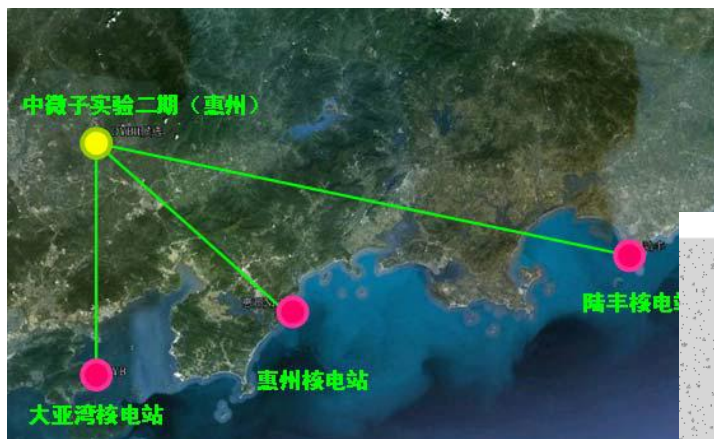
Xi'an Institute of Optics and Precision Mechanics,  
Chinese Academy of Sciences

On behalf of the collaboration group

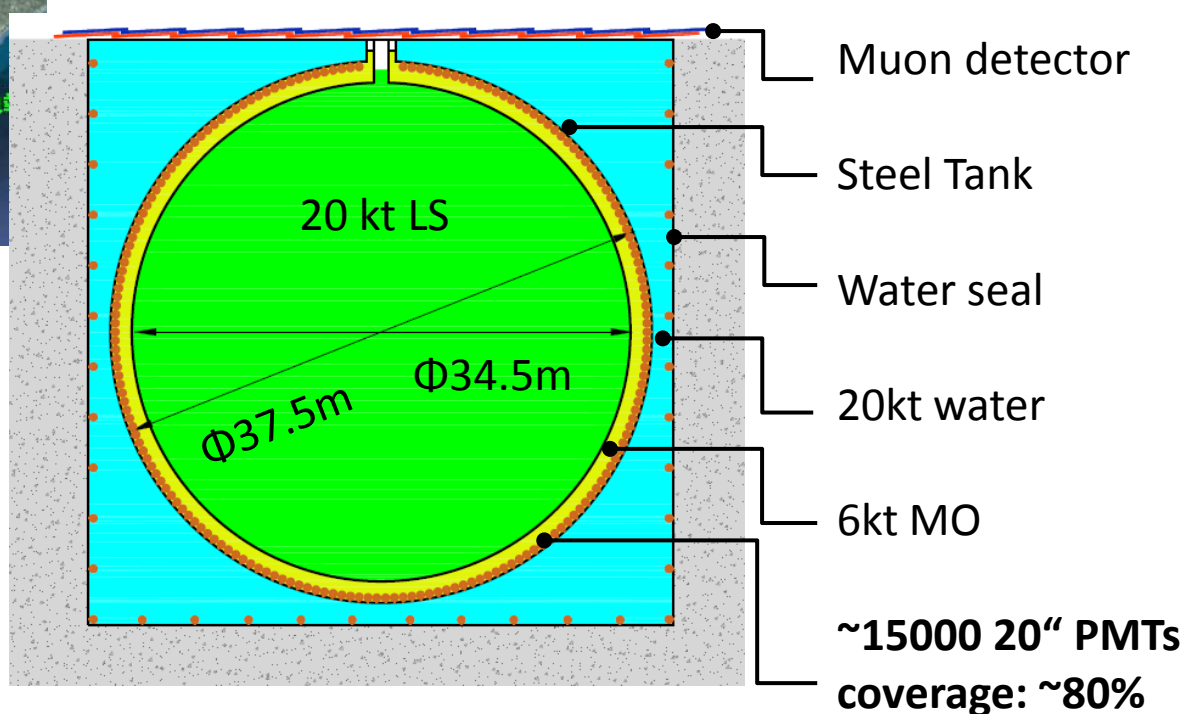
# Motivation

## For the next generation neutrino experiments in China

To solve the mysteries of the universe by measuring neutrino particles. Relies on a large number of 20-inch diameter photomultipliers.



### *JUNO, Jiangmen Underground Neutrino Observatory (Former Daya Bay II)*



### ❖ Rich physics possibilities

- Mass hierarchy
- Precision measurement of mixing parameters
- Atmospheric Neutrinos
- Geo-Neutrinos
- Solar Neutrinos

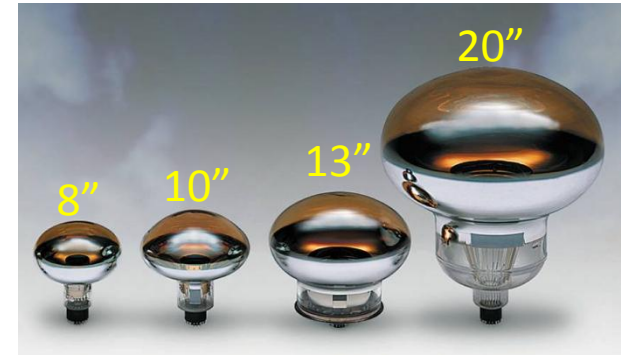
# Challenges

**Challenges** compared with **KamLAND** (Kamioka Liquid Scintillator Antineutrino Detector, Japan 2002)

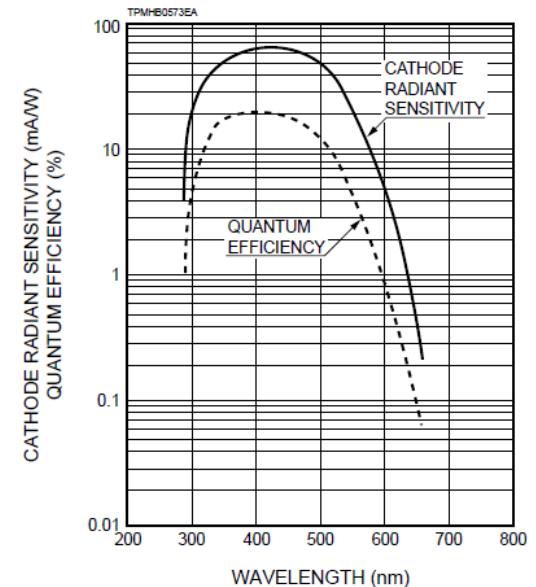
	KamLAND	JUNO
Detector	~1 kt Liquid Scintillator	20 kt Liquid Scintillator
Energy Resolution	6%/√E	3%/√E
Light yield	250 p.e./MeV	1200 p.e./MeV
More photons, how and how many?		
High transparent LS	15m	25m
High light yield LS	1.5g/l PPO	5g/l PPO
<b>Photocathode coverage</b>	<b>34%</b>	<b>80%</b>
<b>High QE PMT</b>	<b>20%</b>	<b>30%</b>

## ☐ Requirements for photodetectors

- Large area photocathode
- Temperature /Magnetic environment
- Low cost
- High QE



Large area PMTs of Hamamatsu



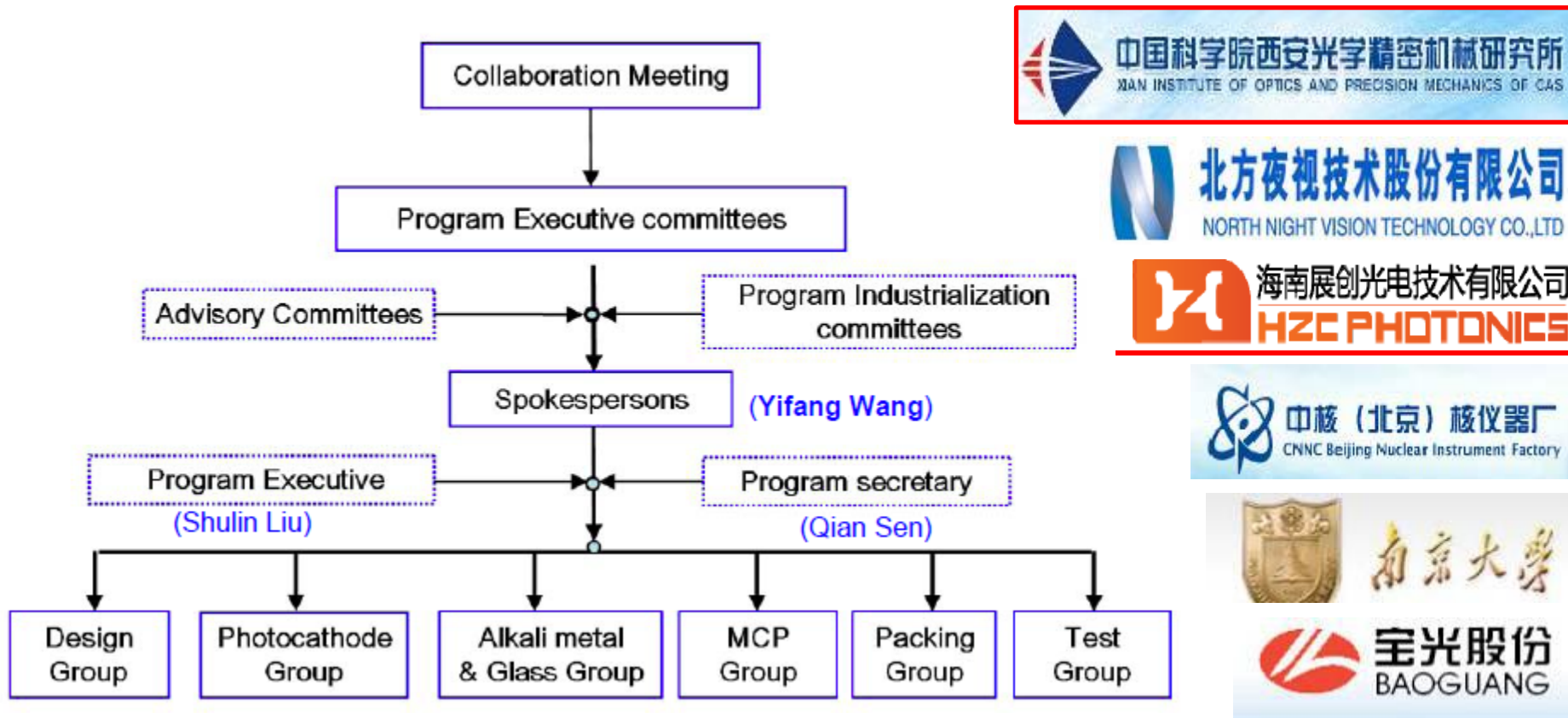
The QE of 20" PMT-R3600

# MCP-PMT R&D collaboration



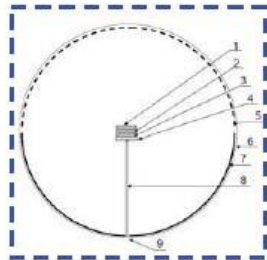
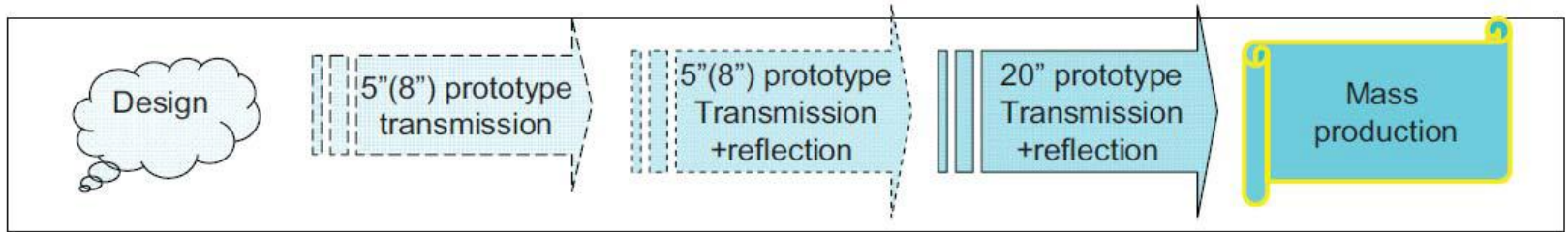
Started at 2009, the same time as LAPPD

## Microchannel-Plate-Based Large Area Photomultiplier Collaboration (MLAPC)



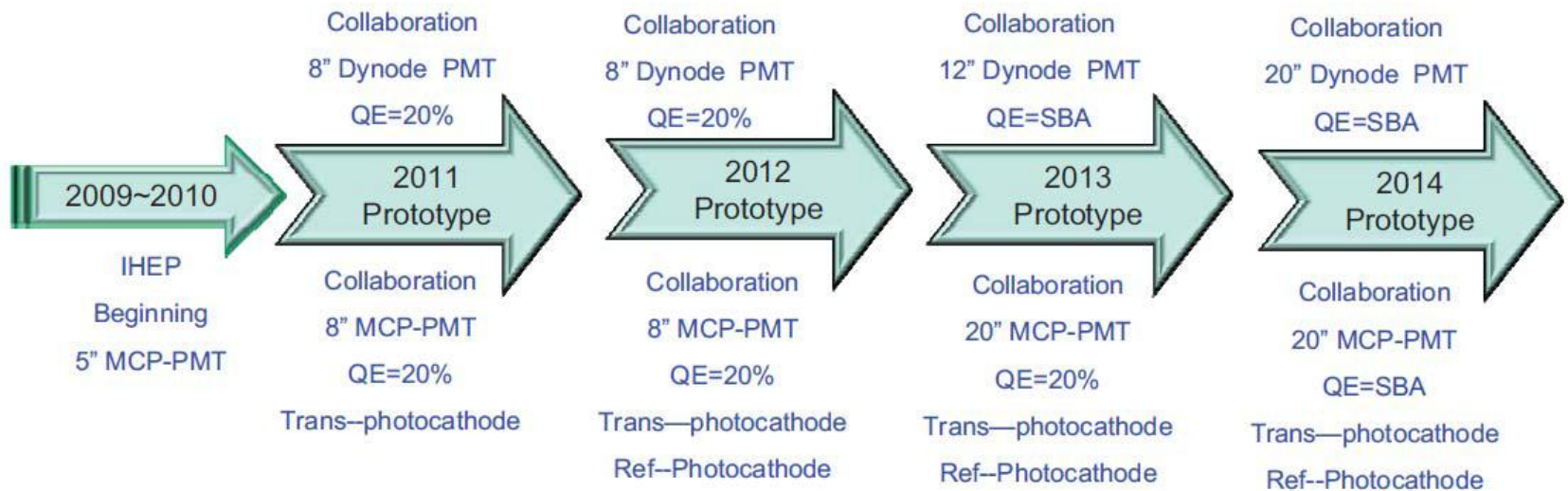
**2 Institutes , 1 University, 4 Companies**

# The R&D plan

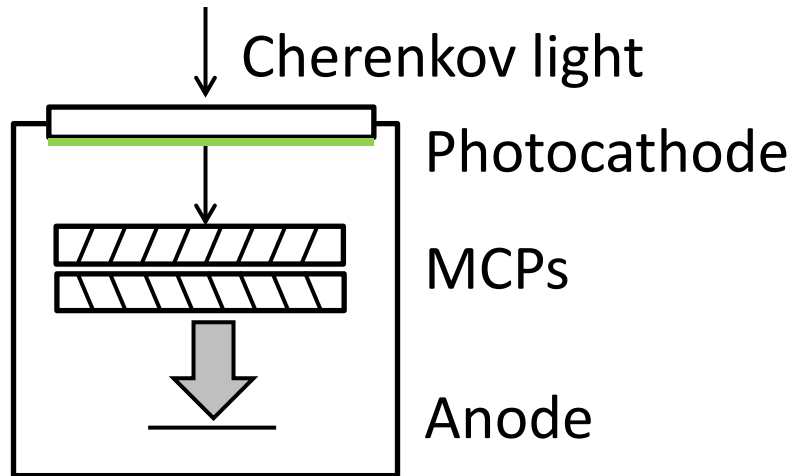


The design of the  
IHEP-MCP-PMT

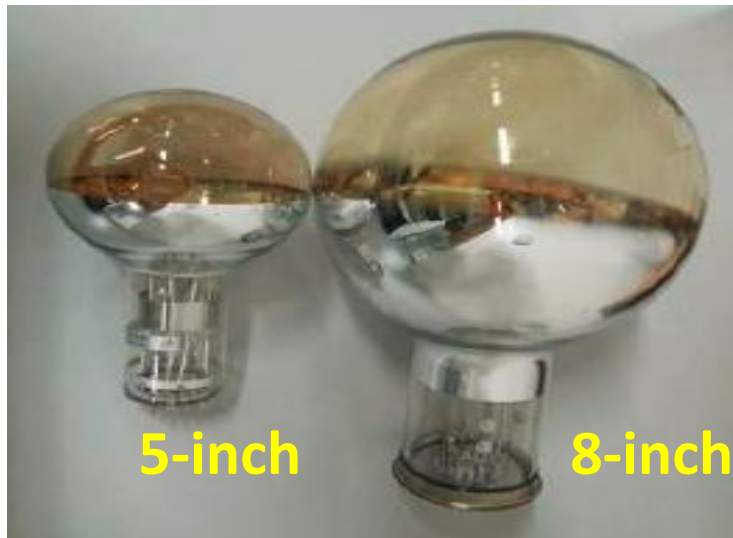
The project of  
Daya Bay II



# Status

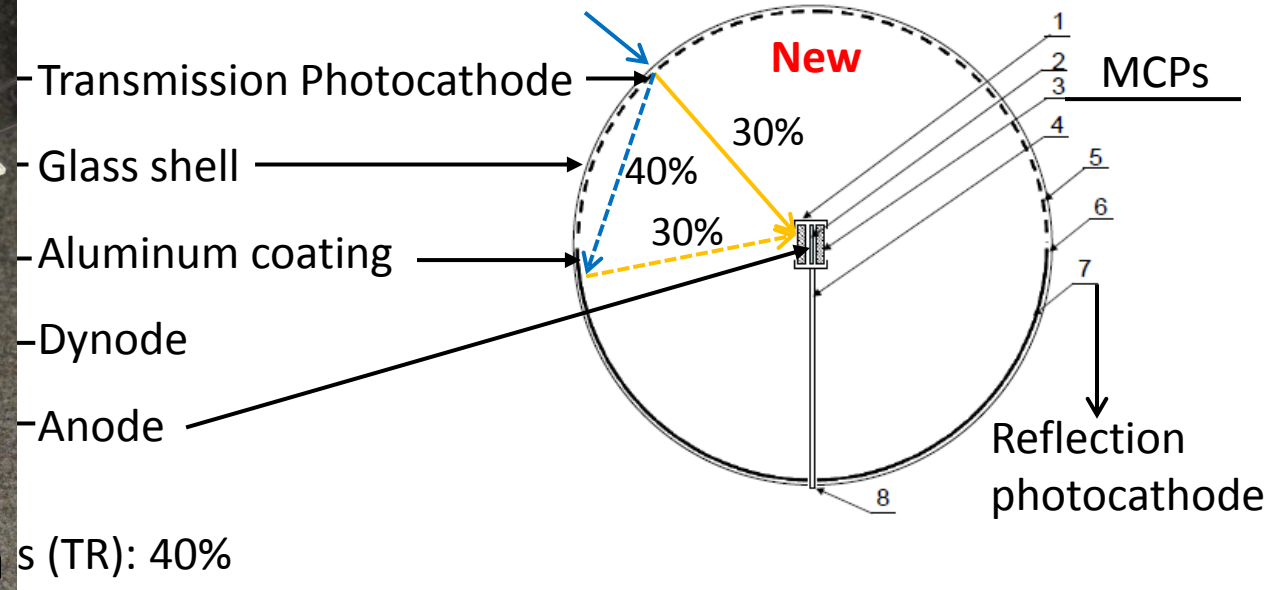
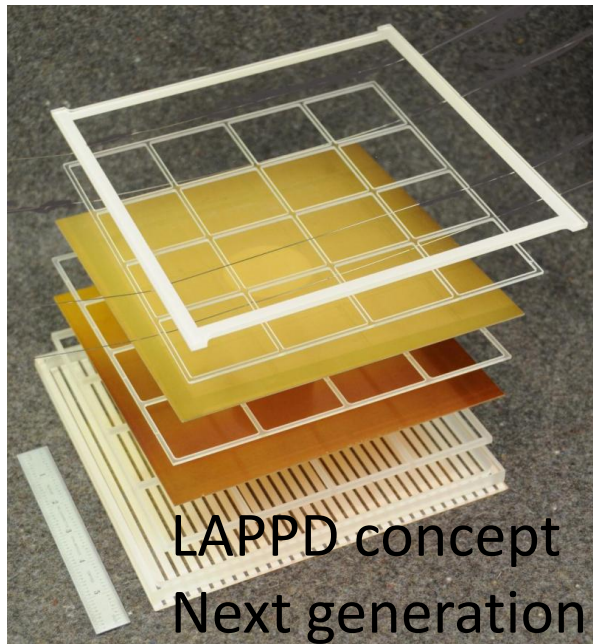


- Design
- Glass shell
- MCP
- Photocathode
- Prototype



# The design of new MCP-PMT

- ❖ Using two sets of Microchannel plates (MCPs) to replace the dynode chain
- ❖ Using transmission photocathode (front hemisphere) and reflection photocathode (back hemisphere)



## Conventional PMT

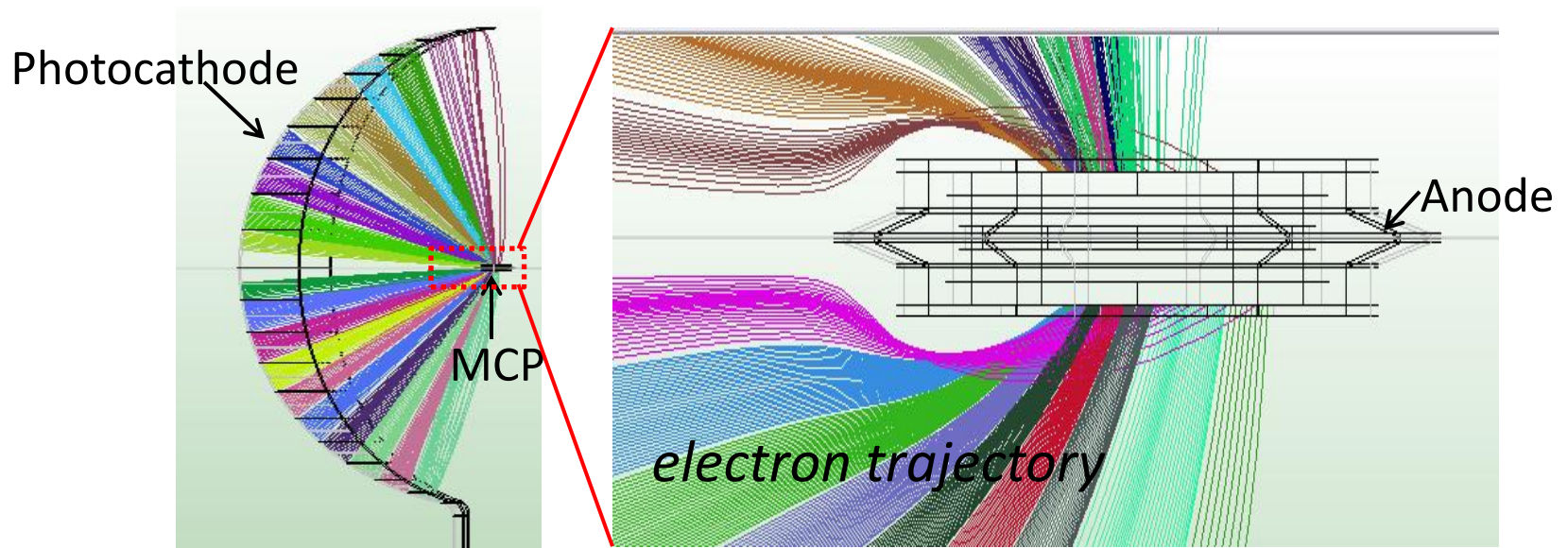
## New PMT

Quantum Efficiency (QE)	20%	$QE_{Trans}=30\%, QE_{Ref}=30\%$
Collection Efficiency (CE)	70%	70%
Detection Efficiency (DE)	$QE_{Trans} * CE = 14\%$	$QE_{Trans} * CE + TR * QE_{Ref} * CE = 30\%$

# The Simulation work

## ❖ Simulate the possibility of the 20" spherical MCP-PMT

- Electron Multiplier: small size MCP ( $\phi=18\text{mm}$ );
- Photocathode area: transmission + reflection, nearly  $4\pi$  effective area ;
- Could the small MCP collect all the photoelectrons from the photocathode?

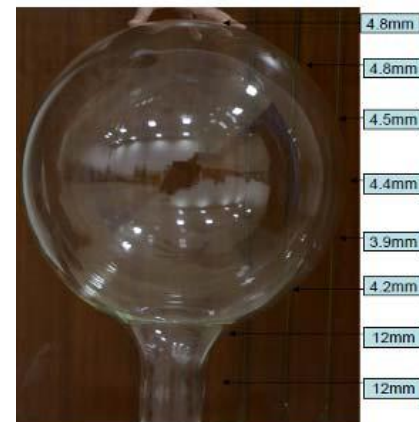


Lorentz-3D EM simulation results shows that nearly all the photoelectrons could be collected by the small MCP



# The large area glass shell

- ❖ We have already got the 5inch ~20-inch glass shell
  - with very good **water resistance** characteristics (to be submerged in liquid for long time)
  - With very low **radioactive background** (to reduce the background rates)



20-inch glass shell

Sample	U238	Th232	K	U238	Th232	K
	Bq/kg	Bq/kg	Bq/kg	ppb	ppb	ppm
Glass--YC	4.31 ±0.23	3.46 ±0.30	6.95 ±0.81	349.1 ±18.6	851.2 ±73.8	224.0 ±26.1
quartzite—YC	3.14 ±0.48	4.03 ±0.32	14.87 ±1.70	141.8 ±38.9	639.6 ±78.7	237.1 ±54.9
quartzite --7#	≤0.50	≤0.33	≤1.82	≤40.5	≤81.2	≤58.8
quartzite -8#	≤0.47	≤0.31	≤1.72	≤38.1	≤76.3	≤55.6
<b>DayaBay</b>	<b>0.64</b>	<b>0.5</b>	<b>2.7</b>	<b>51.8</b>	<b>123.0</b>	<b>87.2</b>
<b>JUNO</b>	<b>0.149</b>	<b>0.106</b>	<b>0.403</b>	<b>12.1</b>	<b>26.1</b>	<b>13.0</b>

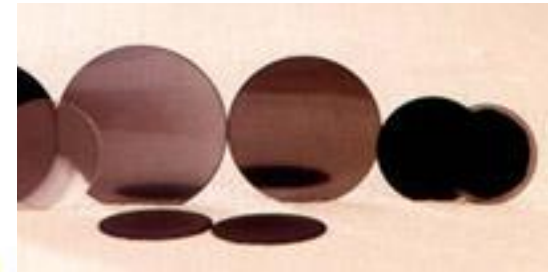
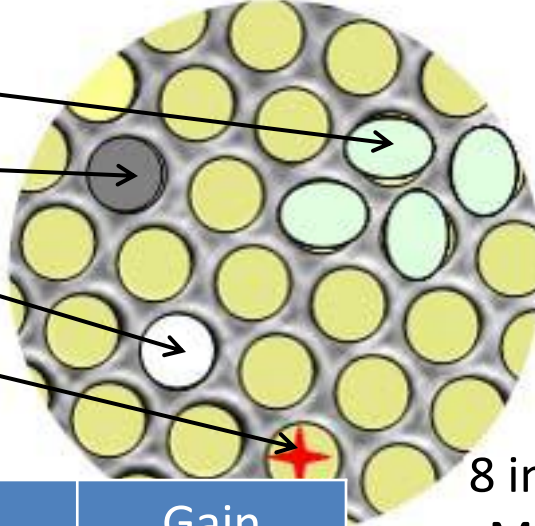


Low background gamma spectrometer measurements

# The low cost MCP

Based on our design, we can accept **small** MCP with **some defects**.

- Asymmetric surface
- Blind channels
- Non-uniform gains
- Flashing channels



Diameter mm	Pore size $\mu\text{m}$	Volume resistance $\text{M}\Omega$	Gain (800V)
18	6	70-250	>7000
26	10	50-300	>2500
33	12	80-300	>3000

8 inches x 8 inches uniform  
MCP, Gain~10000, LAPPD

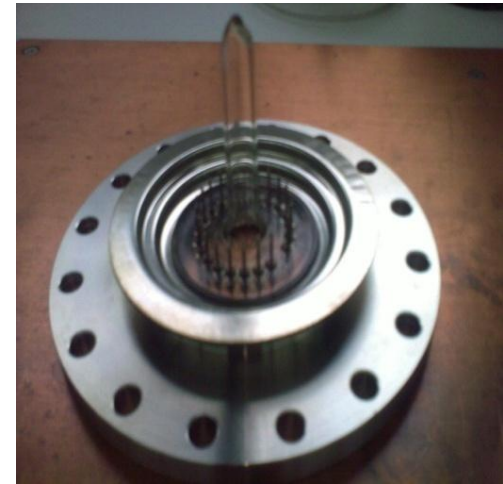


Low cost, 18mm and 33mm MCPs are supplied by  
North Night Vision Technology Limited Company (NNVT)

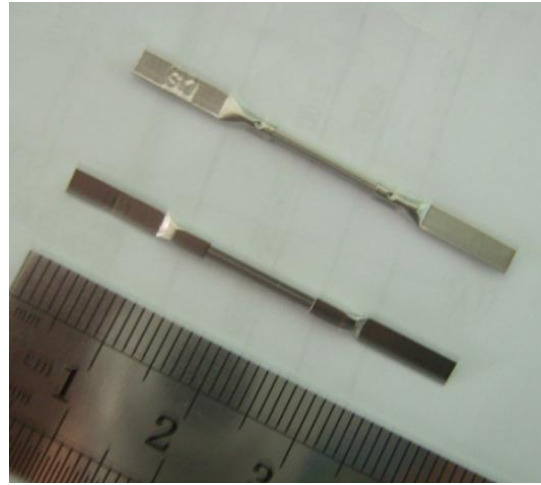
# Assembly

## Main processes in PMT production

- ① Cleaning of all materials
- ② Selecting of MCPs
- ③ Assembling and wiring of the electrodes
- ④ Sealing of the glass shell and stem
- ⑤ Leak detection
- ⑥ Photocathode activation
- ⑦ Sealing in vacuum



Stem and Connector pins



Alkali sources

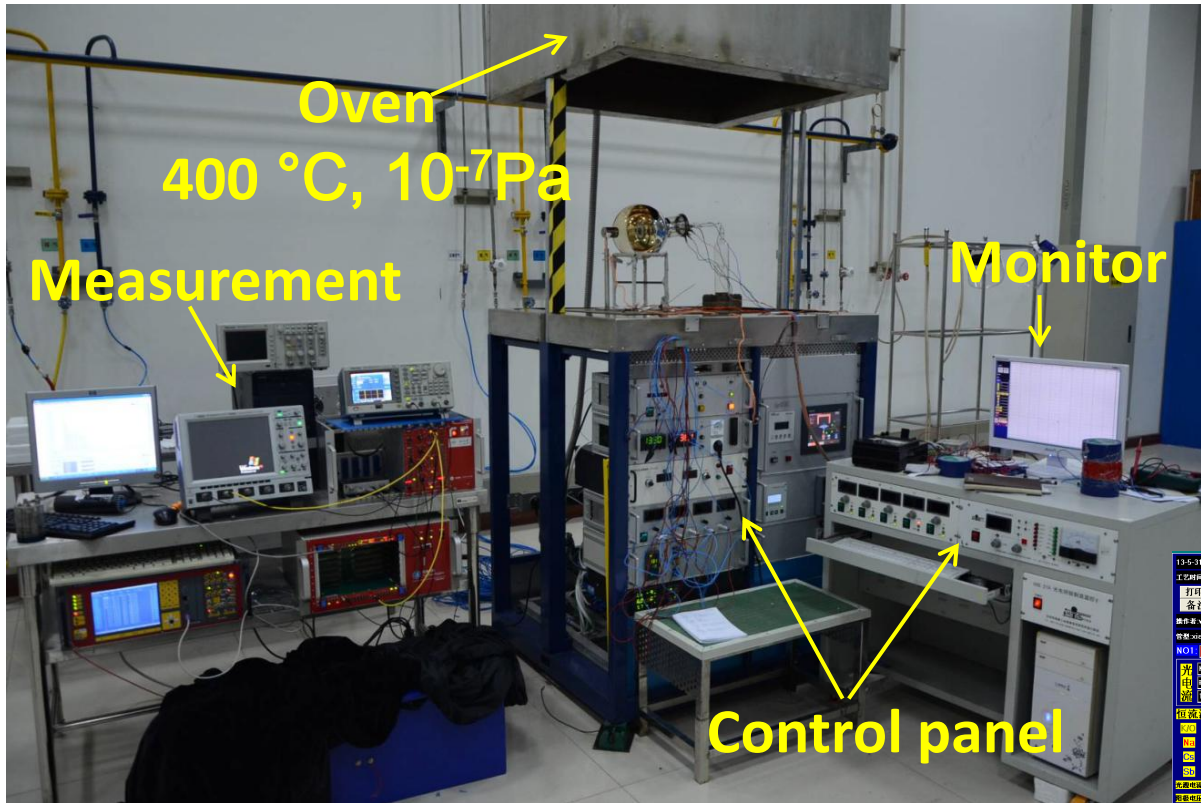


Glass shell

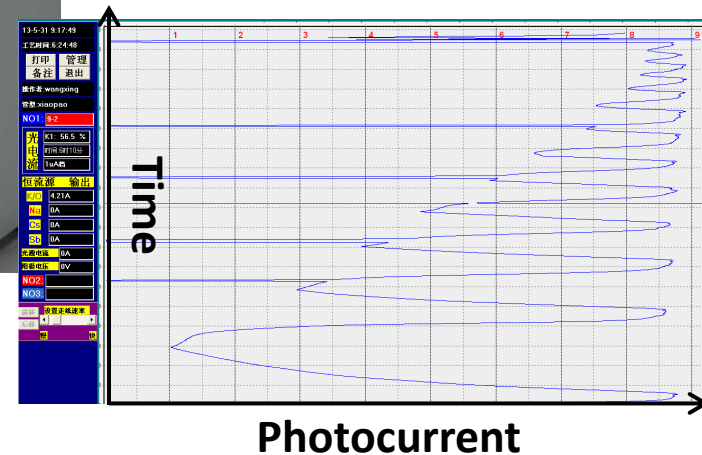


Ready for photocathode deposition

# The photocathode deposition

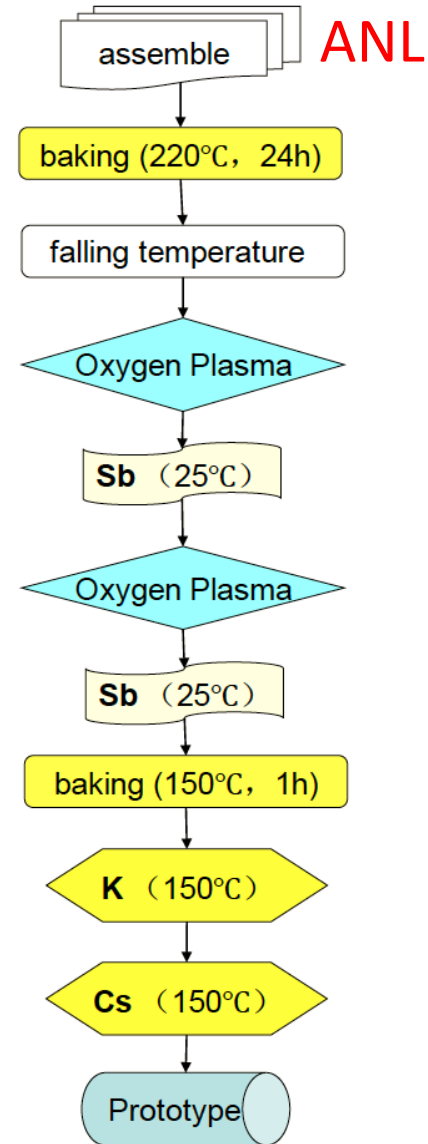
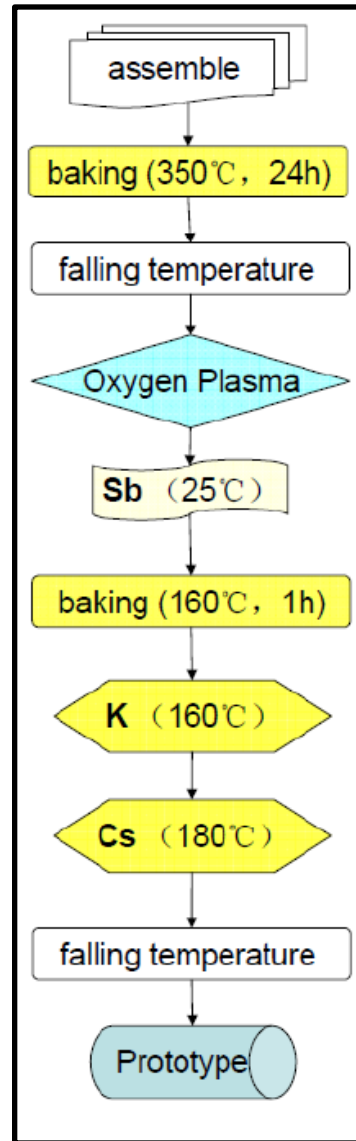
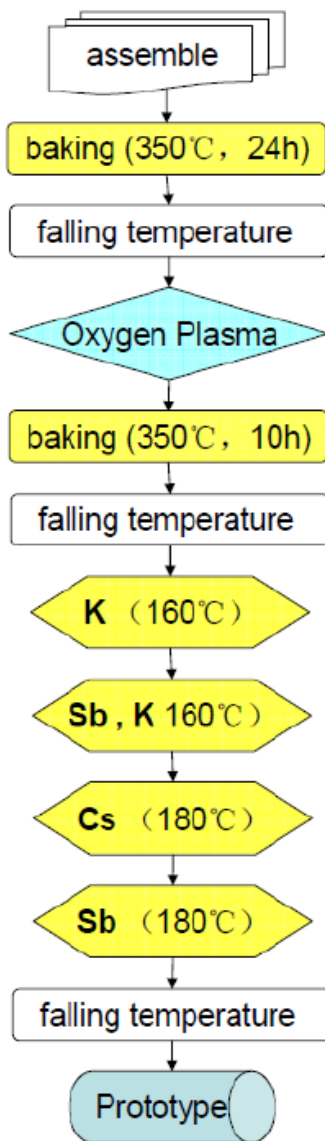
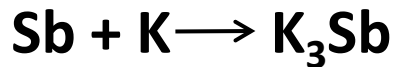


Non-transfer system

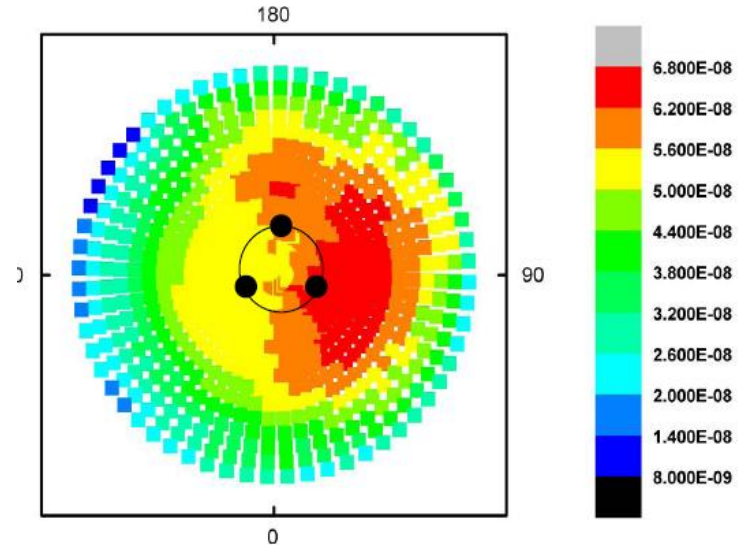
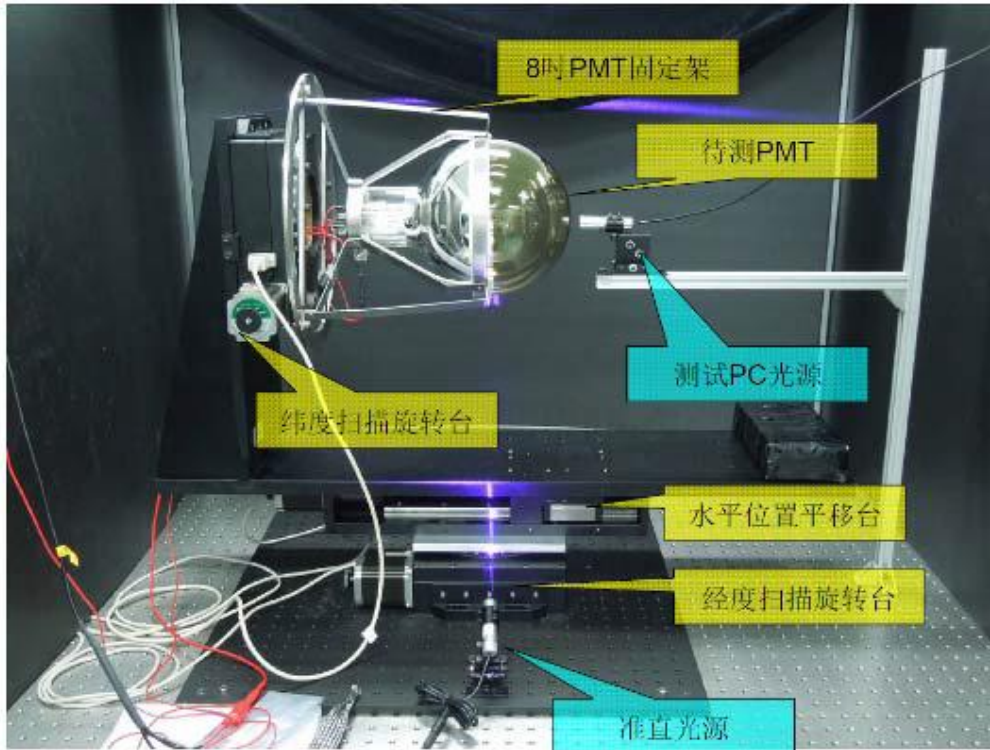


# Different deposition processes

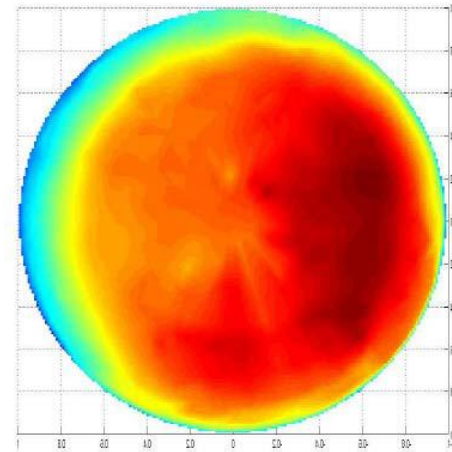
**Bialkali (Sb-K-Cs):**  
 matches the wavelength  
 of Cherenkov light (350-  
 410 nm)



# Uniformity



2D display of the PC

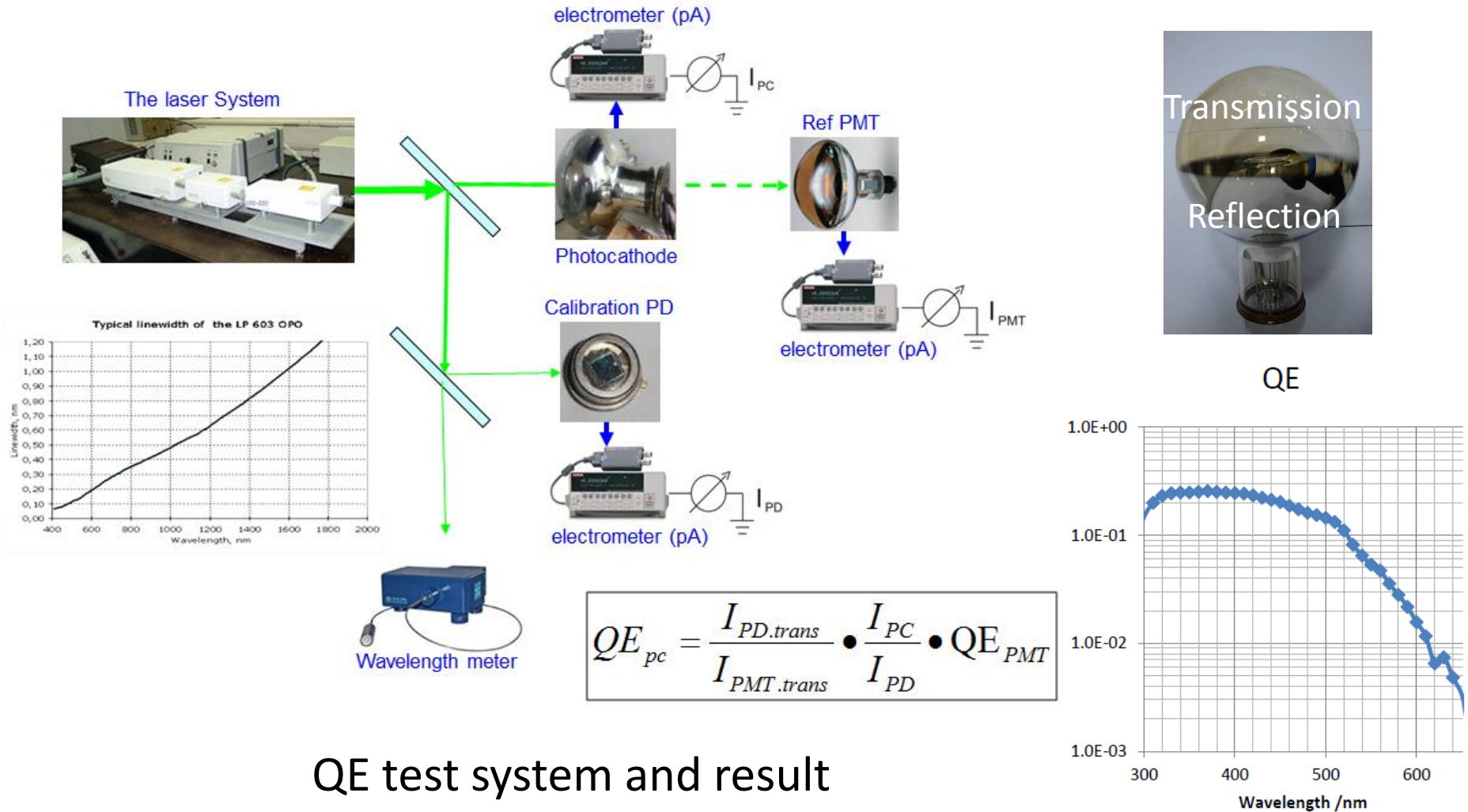


3D display of the PC in Matlab software

## ❖ Scanning photocathode platform

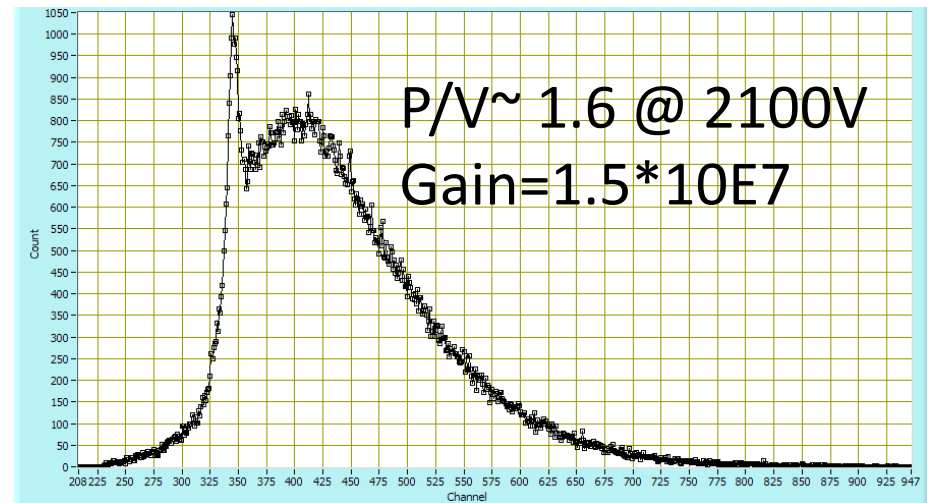
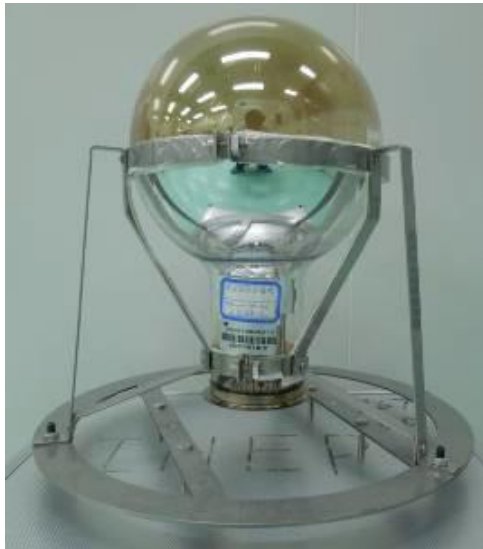
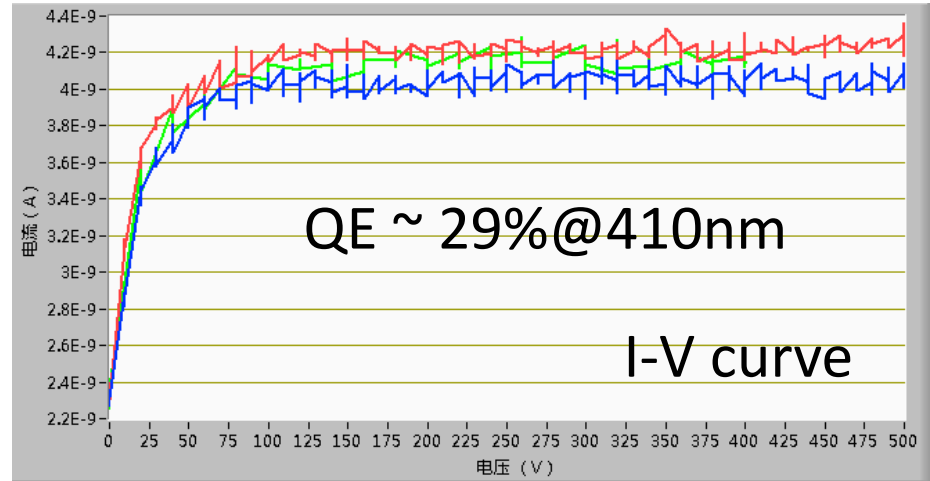
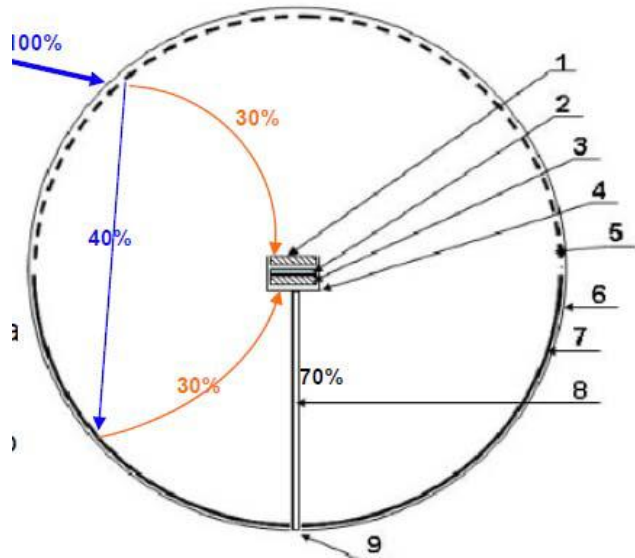
- 3D rotation
- 8-inch PMT
- Moveable in x, y, z
- QE, uniformity

# Quantum efficiency



QE test system and result

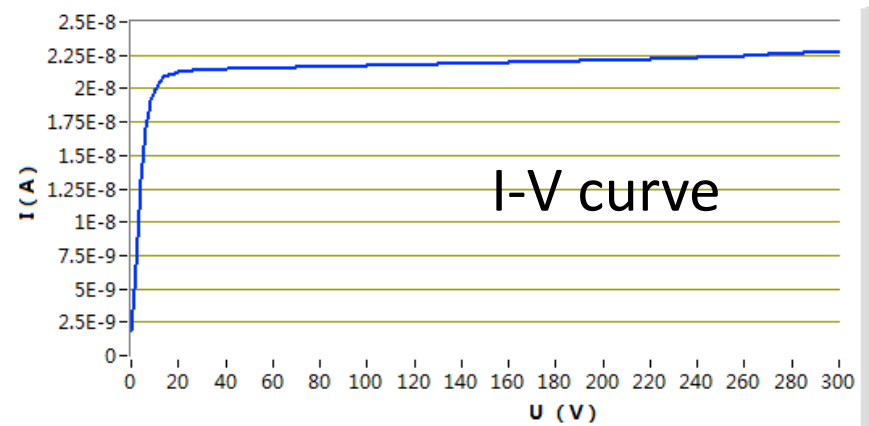
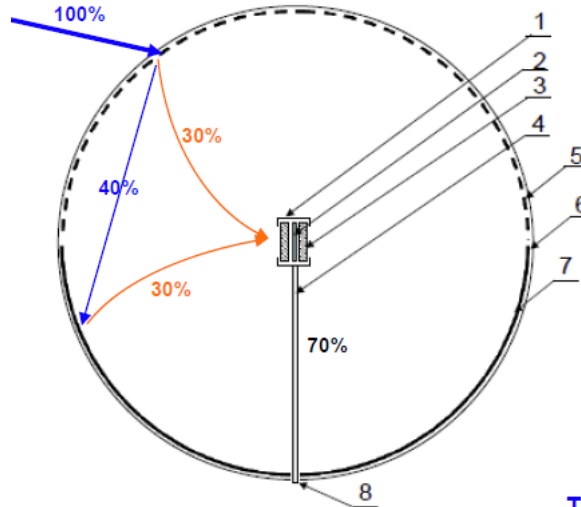
# Prototype with horizontal MCPs



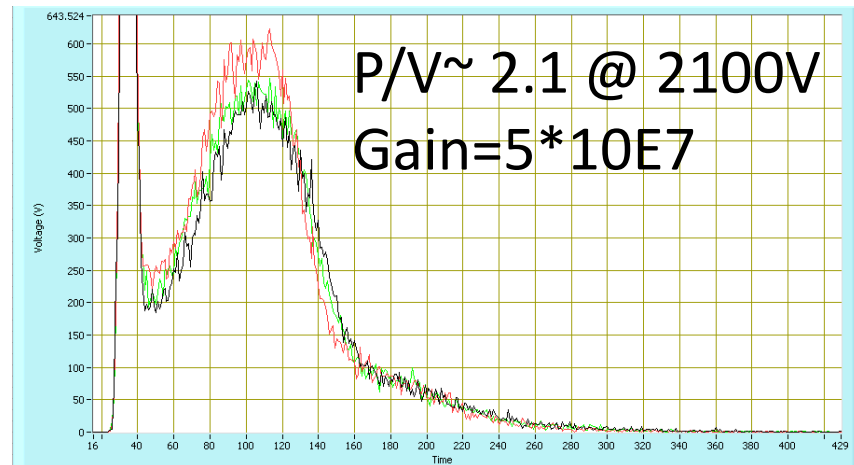
Single Photoelectron Spectrum



# Prototype with vertical MCPs



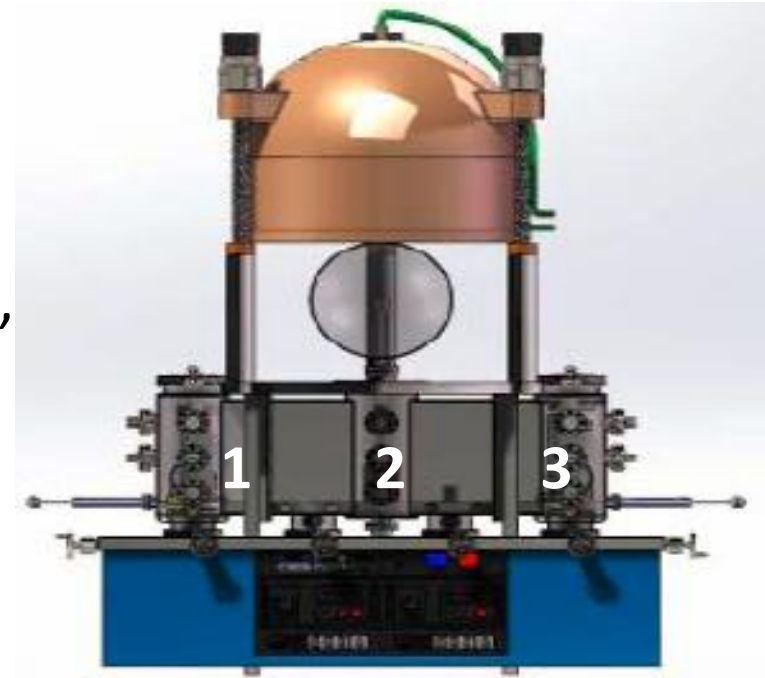
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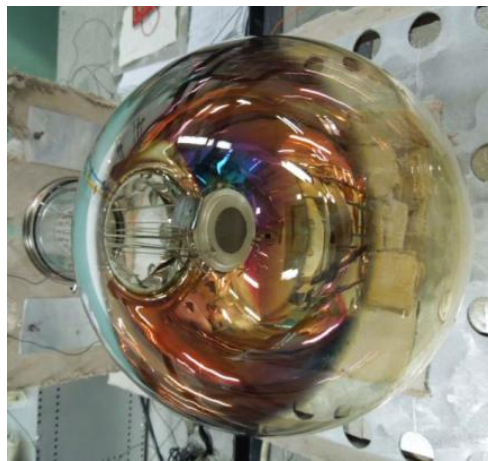


Single Photoelectron Spectrum

# Near future work

- Vacuum transfer system
  - 8, 12, 20 inch PMT prototype
  - Chamber 1: alkali source, anode, and other glow discharge part
  - Chamber 2: photocathode deposition, hot seal
  - Chamber 3: MCP scrubber
- 20-inch PMT mass production





<b>Effective area</b>	20 inches x 20 inches	8 inches x 8 inches
<b>Quantum efficiency</b>	30%	24%
<b>Readout electronics</b>	Simple	Complicated
<b>Time resolution</b>	2-3 nanoseconds	< 100 picoseconds
<b>Volume</b>	Large	Small
<b>Cost</b>	<b>Low</b>	<b>Low</b>
<b>Applications</b>	Neutrino experiments	Neutrino experiments, medical applications, etc
	<b>Success in 8 inches MCP-PMT, 20 inches PMT will come on June</b>	<b>The first 6 cm photodetector will come to world on May</b>

# Other Research Areas in XIOPM

- Streak camera

The streak camera is an ultra high-speed detector which captures light emission phenomena occurring in extremely short periods

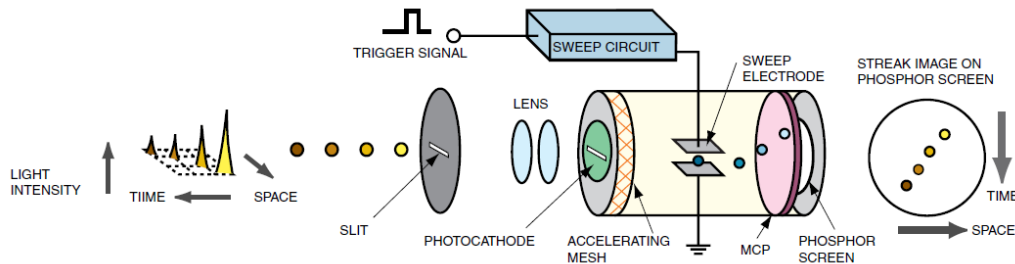


Fig.1 Operating Principle of the Streak Tube

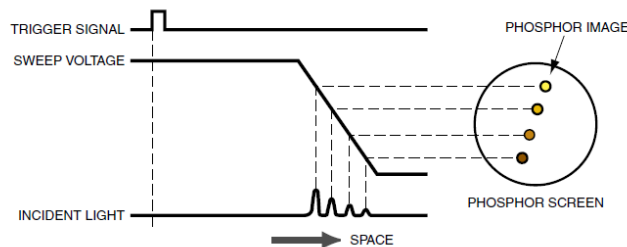


Fig.2 Operation Timing (at time of sweep)

## Features

- Simultaneous measurement of light intensity on both temporal and spatial axis
- Superb temporal resolution ( $<0.2$  ps)
- Measurement ranges from X-rays to the near infrared rays
- Ultrahigh sensitivity (single photoelectron can be detected)

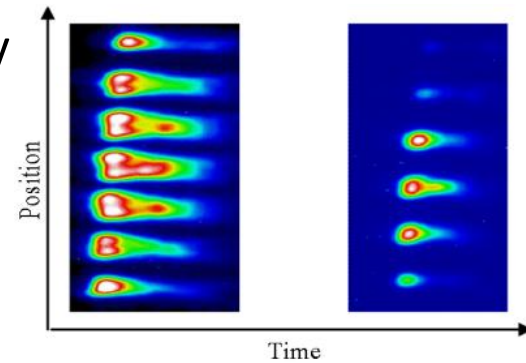
# Other Research Areas in XIOPM

- **Streak camera** *National funding: 160M CNY for 42 months*

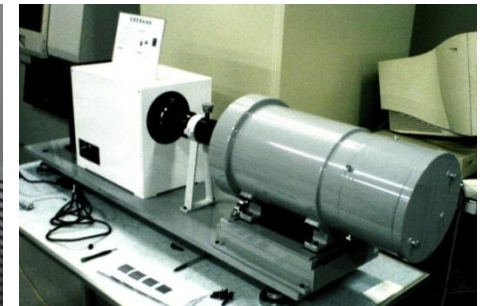
## Applications

- Dynamics: semiconductor physics, photochemistry
- Diagnostics: electron and photon beam profile in advanced light source and accelerator (APS/AWA)
- Plasma physics: high energy laser nuclear fusion
- Ultrafast electron diffraction

Z-Pinch result



Streak tubes made in XIOPM

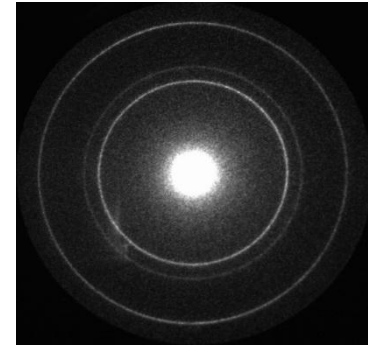


Compact streak camera

# Other Research Areas in XIOPM

- Ultrafast electron diffraction

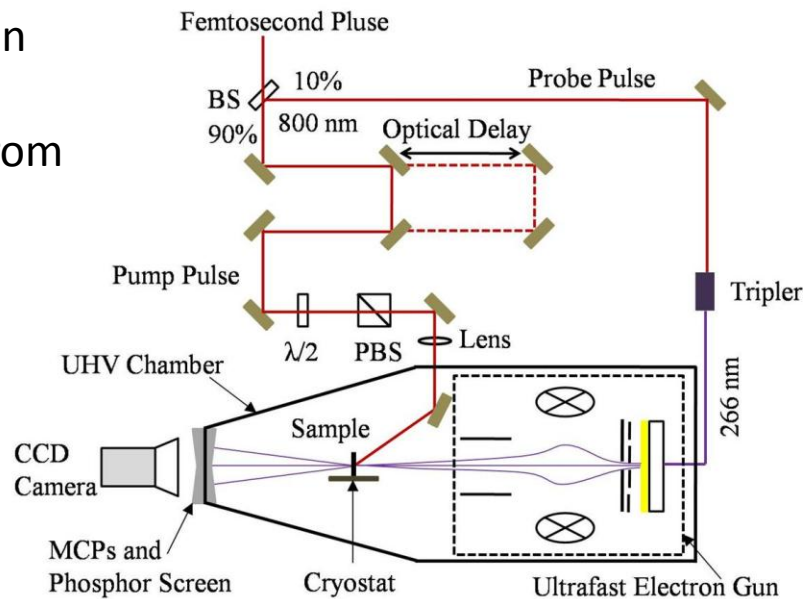
Ultrafast electron diffraction (UED) has the potential for **real-time imaging of structural changes on atomic length scales**, thus promising to make a profound impact on a large area of science including **biology, chemistry, nano and material sciences™**



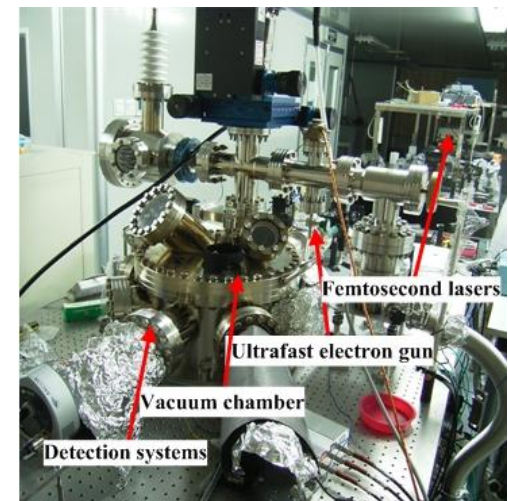
Diffraction pattern of polycrystalline Al film (20 nm)

High resolution

- 100 fs
- sub-Angstrom



Experimental setup



UED facility in XIOPM

™ P. Musumeci et al., *Ultramicroscopy* 108 (2008) 1450–1453

# Summary

- 8-inch MCP-PMT prototype using non-transfer system (finished)
  - Fabrication and evaluation
  - High QE, single photoelectron spectrum, good uniformity
- 20-inch MCP-PMT prototype production using transfer vacuum system (coming soon)
- Streak cameras and ultrafast electron diffraction (possible collaboration?)

Thanks



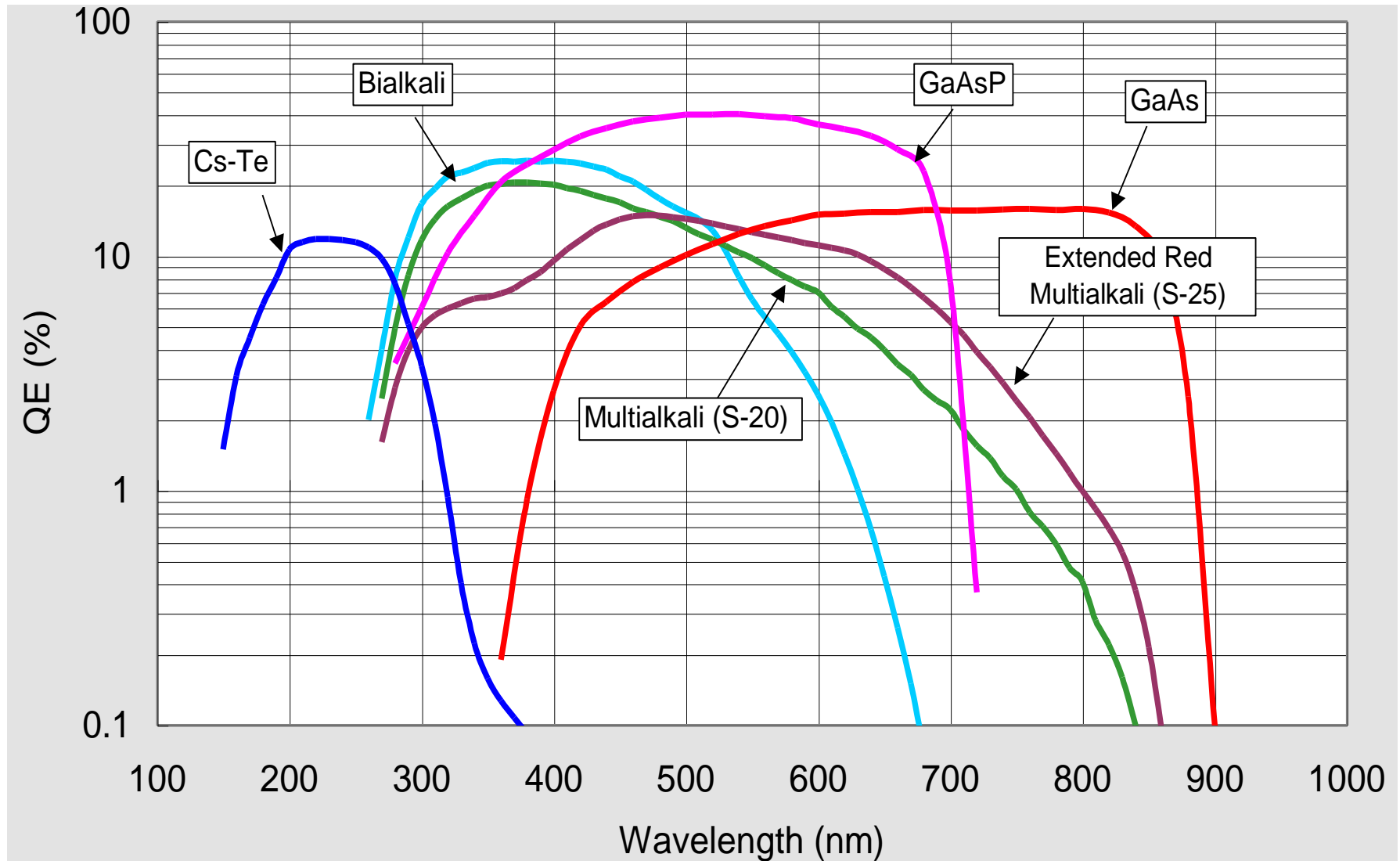


# What I learned

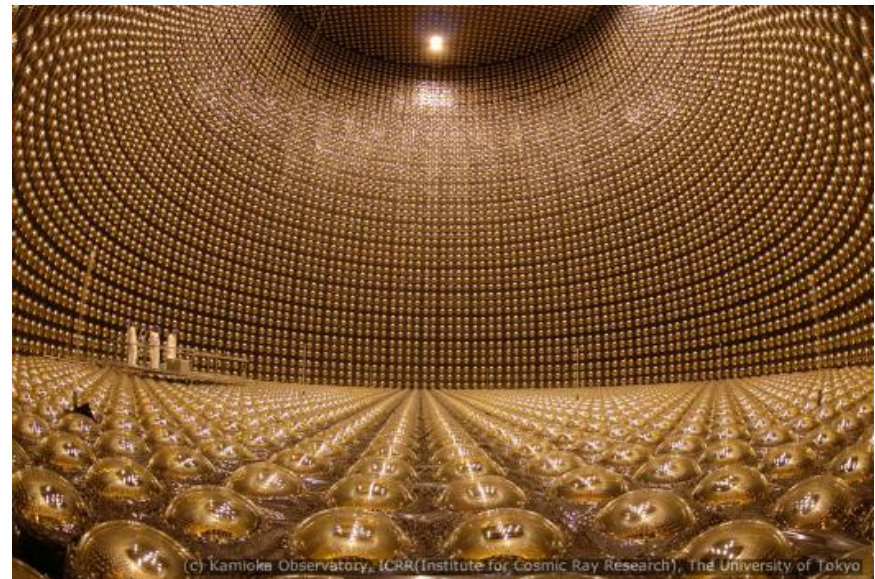
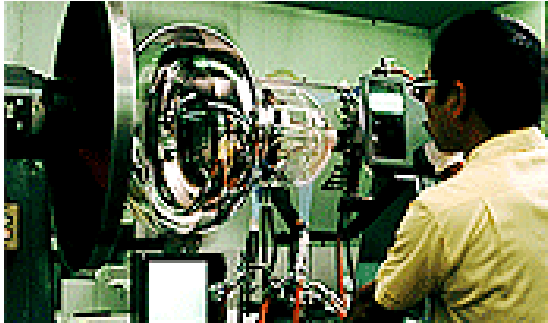
- Advanced design of MCP-PMT
- Sealing of a nonfunctional MCP-PMT
- Photocathode growth by MBE
- MCPs and their measurements using phosphor screen and cross delay lines
  
- The cooperation with a large team
- The American style of writing a proposal
- The management of a big project in America
  
- Very appreciate the two business trips to Berkeley and Cornell
- Communications and potential cooperation with ANL, BNL, LBNL and UIUC

**Thanks all of you! Hope I have chance to come here again! Welcome to Xi'an!**

# QE curves of 6 types



# Super-K and Hamamatsu



# Hyper-Kamiokande Overview

- **Water Cherenkov**, proved technology & scalability:
  - Excellent PID at sub-GeV region >99%
  - Large mass → statistics always critical for any measurements.

Total Volume	0.99 Megaton
Inner Volume	0.74 Mton
Fiducial Volume	0.56 Mton (0.056 Mton × 10 compartments)
Outer Volume	0.2 Megaton
Photo-sensors	<ul style="list-style-type: none"><li>• 99,000 20"Φ PMTs for Inner Detector (ID) (20% photo-coverage)</li><li>• 25,000 8"Φ PMTs for Outer Detector (OD)</li></ul>
Tanks	<ul style="list-style-type: none"><li>• 2 tanks, with egg-shape cross section 48m (w) × 50m (t) × 250 m (l)</li><li>• 5 optically separated compartments per tank</li></ul>

25 x Super-Kamiokande 4

# Overall Schedule

