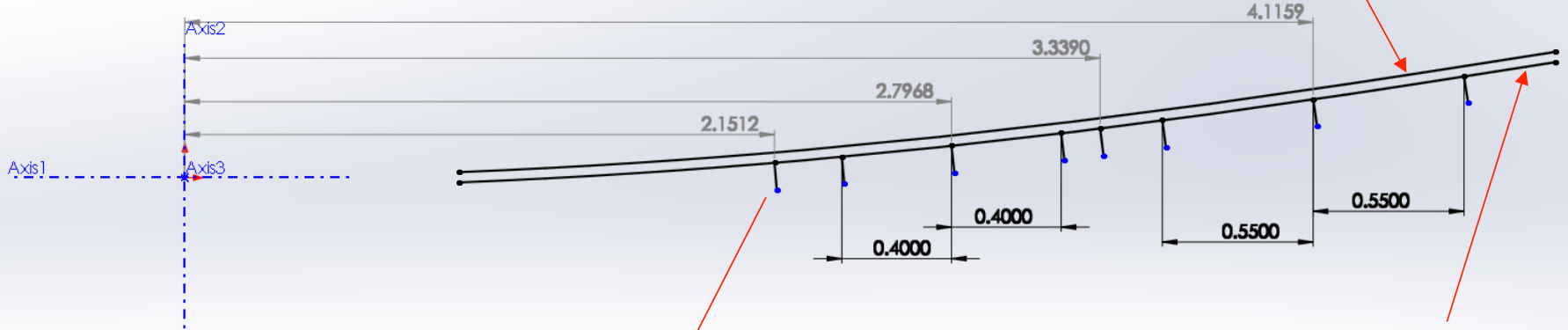
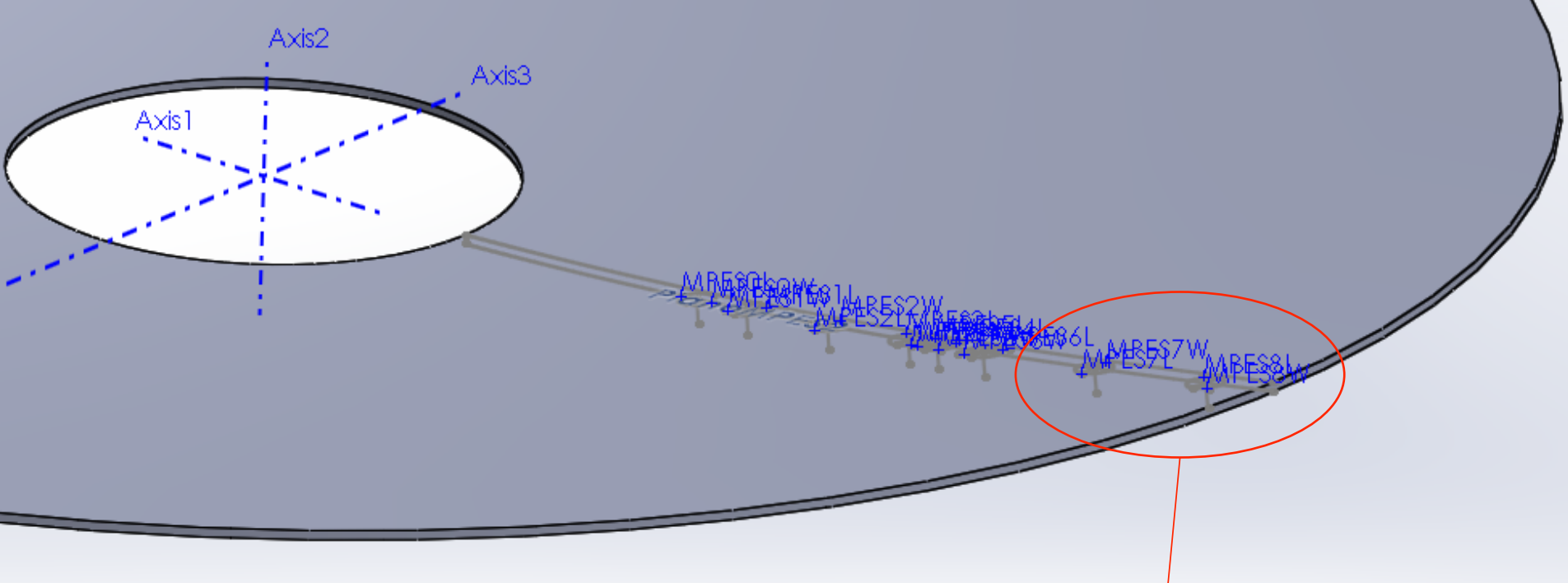


Optical Surface
SCT-OPTMO/121108
Primary Mirror Definition (2.1)
 $y=0, z(\tau)=z(x)$



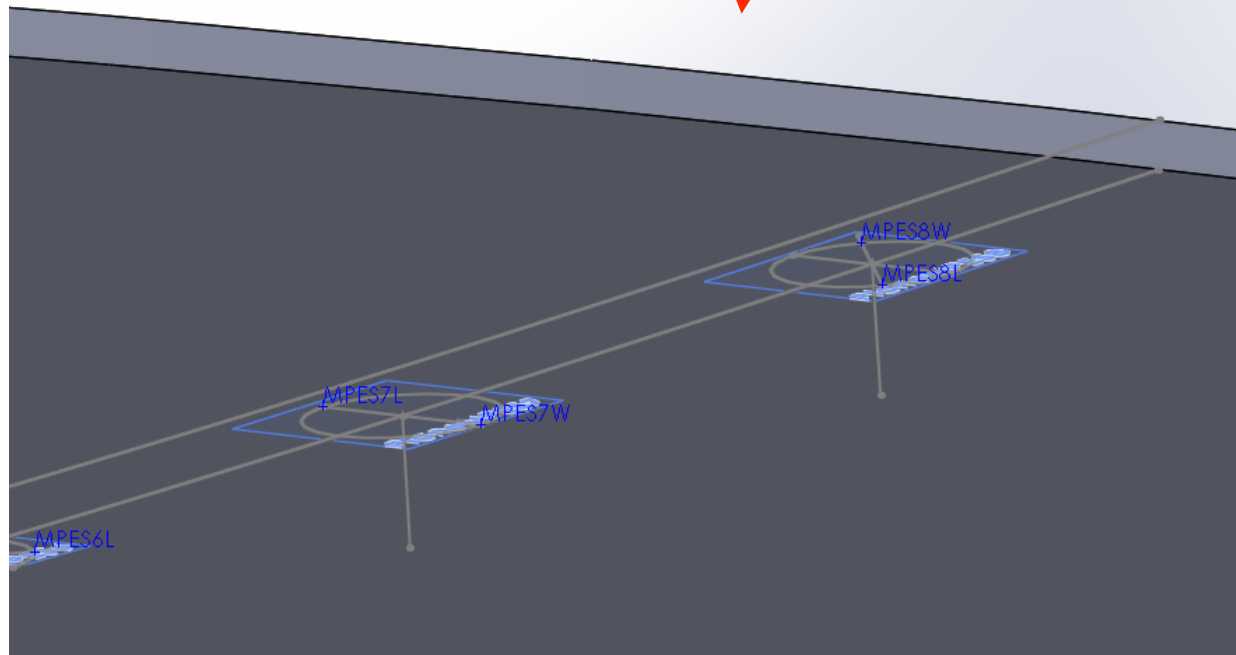
Normals
Normal to the curve located at
the radius where the midpoint
between MPES pads is located

Panel Back
SCT-OPTMO/121108
Primary Mirror Definition (2.1)
 $y=0, z'(\tau)=z(x)-37.5\text{mm}$

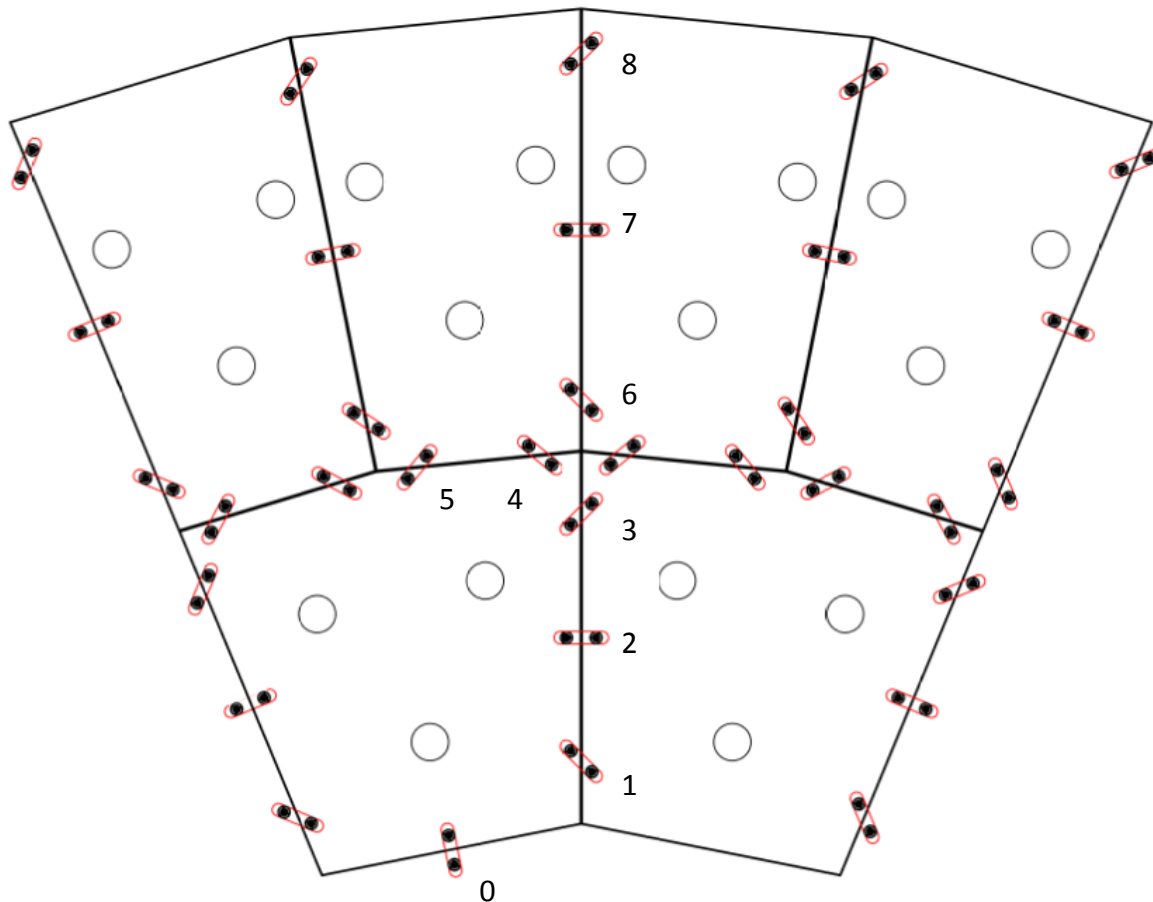


Local MPES planes

Planes tangent to panel back surface.
 Used to obtain (x,y,z) for each MPES
 position. Then (x,y,z) are converted to
 $(\tau(x,y), \phi(x,y))$. Error introduced by
 assuming surface locally flat is $<1\text{mm}$.



Primary mirror, secondary in progress



Pad center locations on panel back surface

PAD	tau	Phi [deg]
MPES0L	0.13806806	11.2500
MPES0W	0.15887780	11.2500
MPES1L	0.19244910	-1.2521
MPES1W	0.17606871	1.3090
MPES2L	0.25082862	1.5511
MPES2W	0.25082862	-1.5511
MPES3L	0.31675924	-0.9759
MPES3W	0.33854161	0.9440
MPES4L	0.36880083	1.3356
MPES4W	0.34606236	3.1737
MPES5L	0.34606236	8.0763
MPES5W	0.36880083	9.9144
MPES6L	0.41978656	-0.8477
MPES6W	0.39552288	0.8734
MPES7L	0.54304592	1.0541
MPES7W	0.54304592	-1.0541
MPES8L	0.68199716	-0.6651
MPES8W	0.71364095	0.6502

- Sub-millimeter precision
- Rest of positions:
 $\text{phi} + n \cdot 11.25\text{deg}$