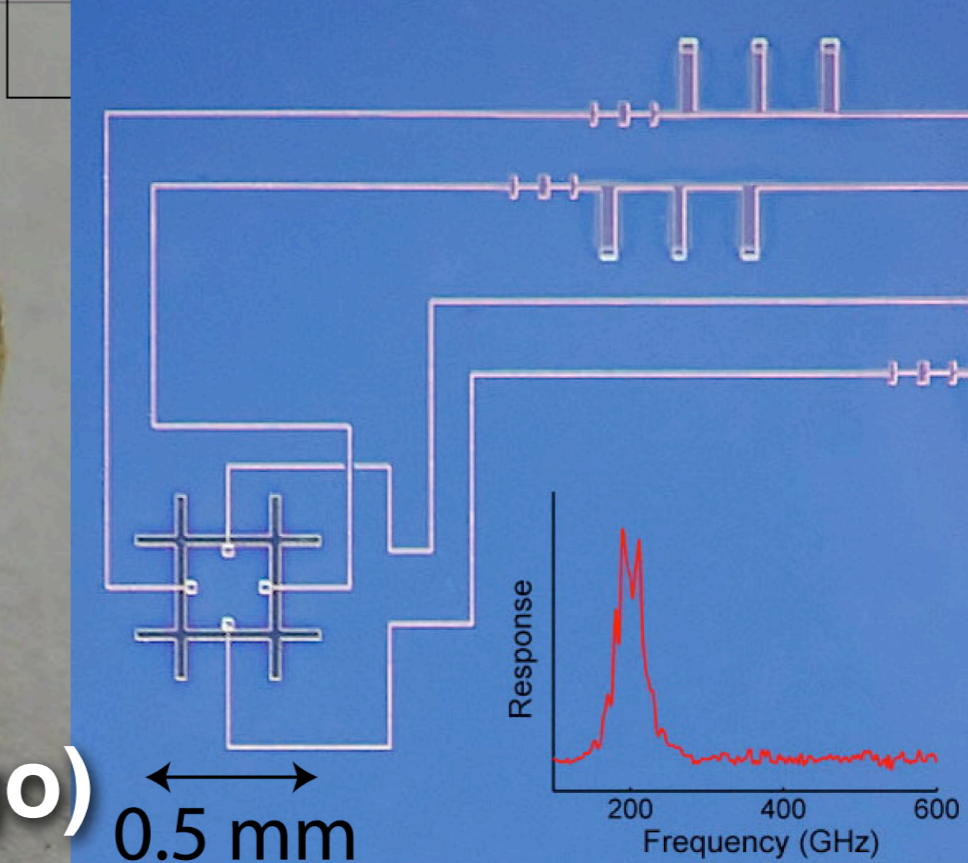
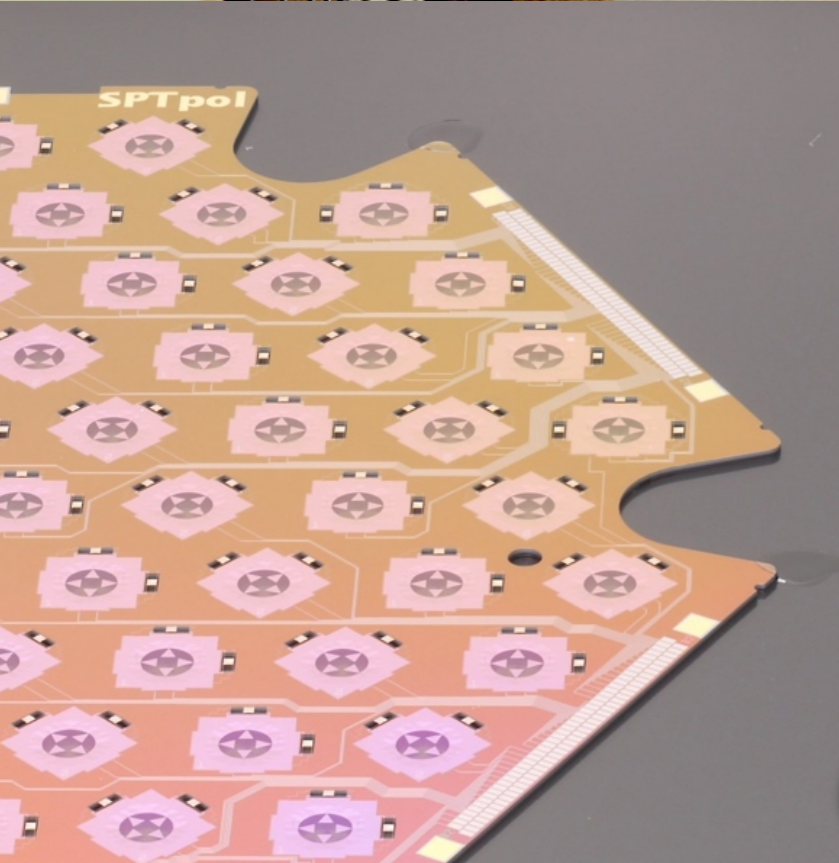
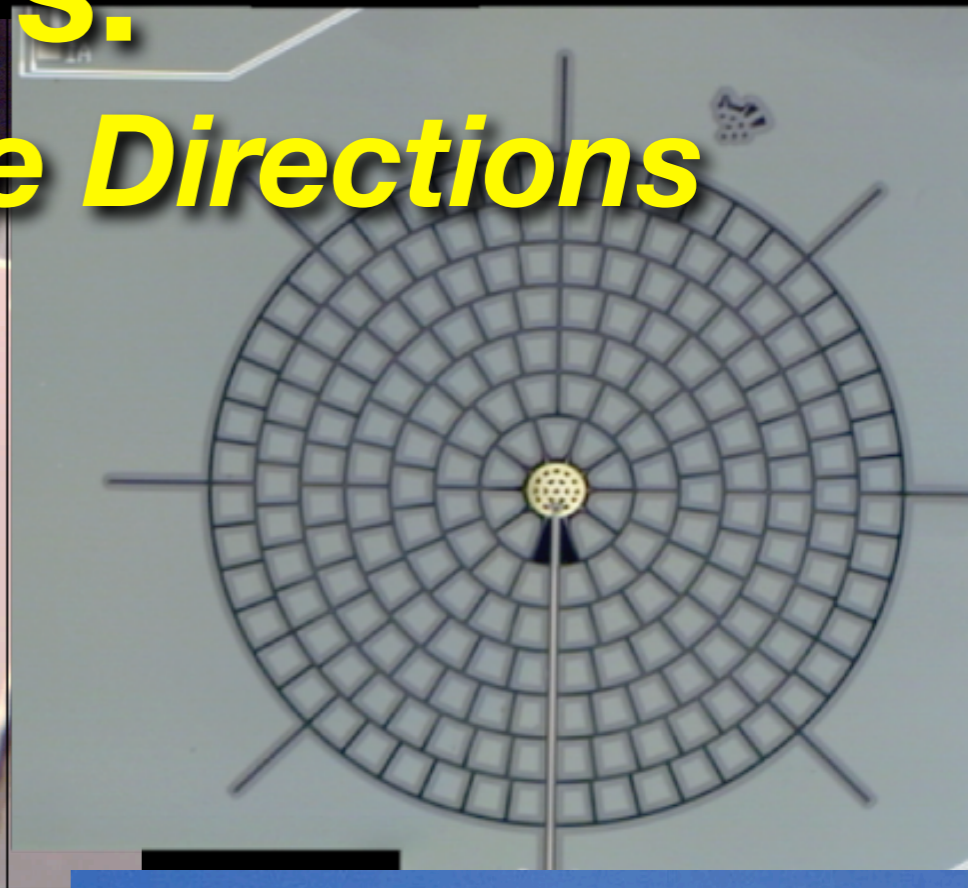


# Cosmic Microwave Background (CMB) Detectors:

## *Lessons Learned and Future Directions*



**Bradford Benson**  
**(Fermilab, U. Chicago)**

# *Outline*

## **1. Science Motivation**

- Fundamental physics and astrophysics from the CMB

## **2. Total Intensity Bolometers**

- From hand-made bolometers to single pixels to arrays

## **3. The Polarization-Sensitive Bolometer**

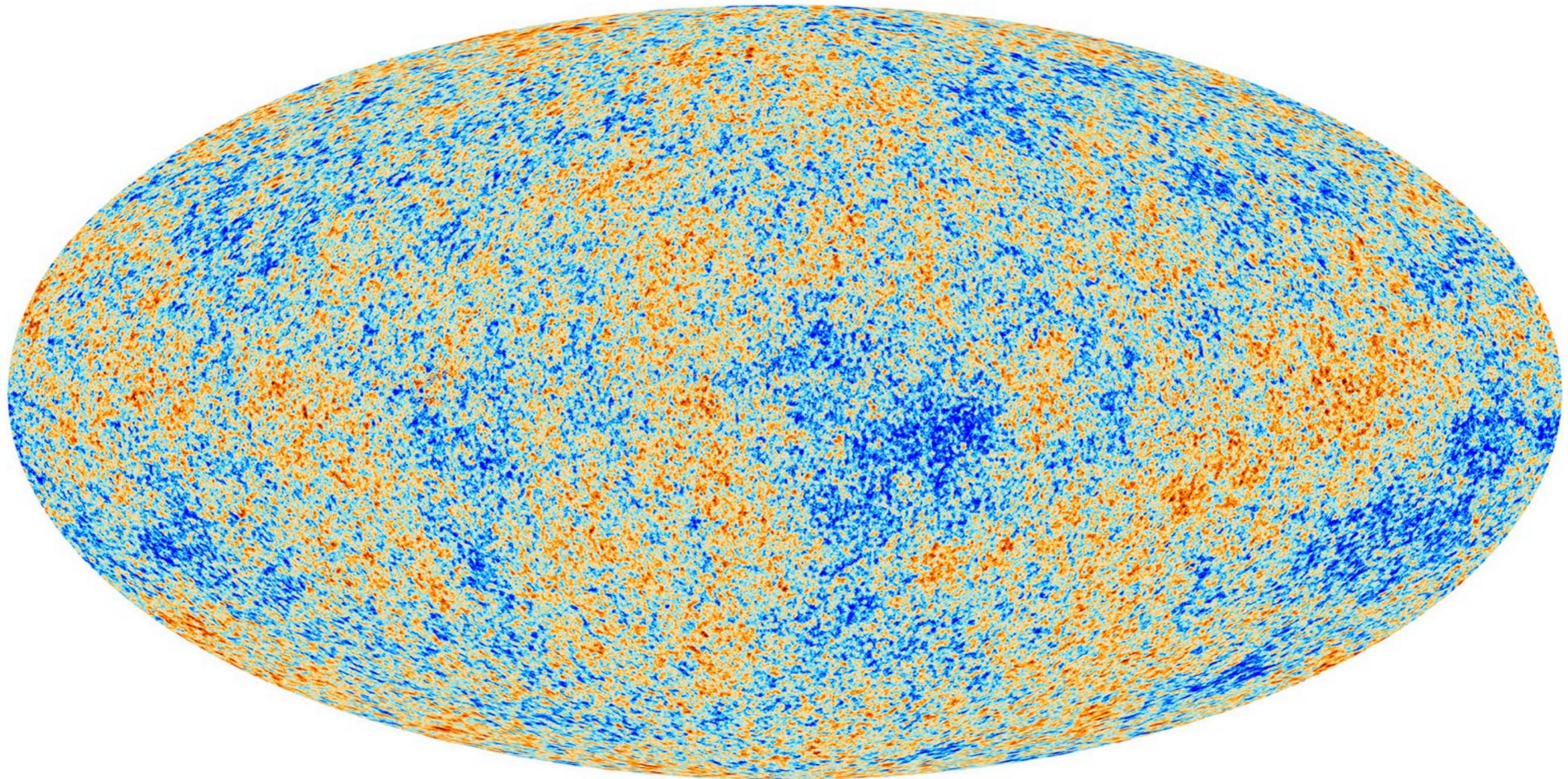
- From hand-made bolometers to single pixels to arrays

## **4. Future Directions**

- The path to CMB-S4

# 2013: Planck

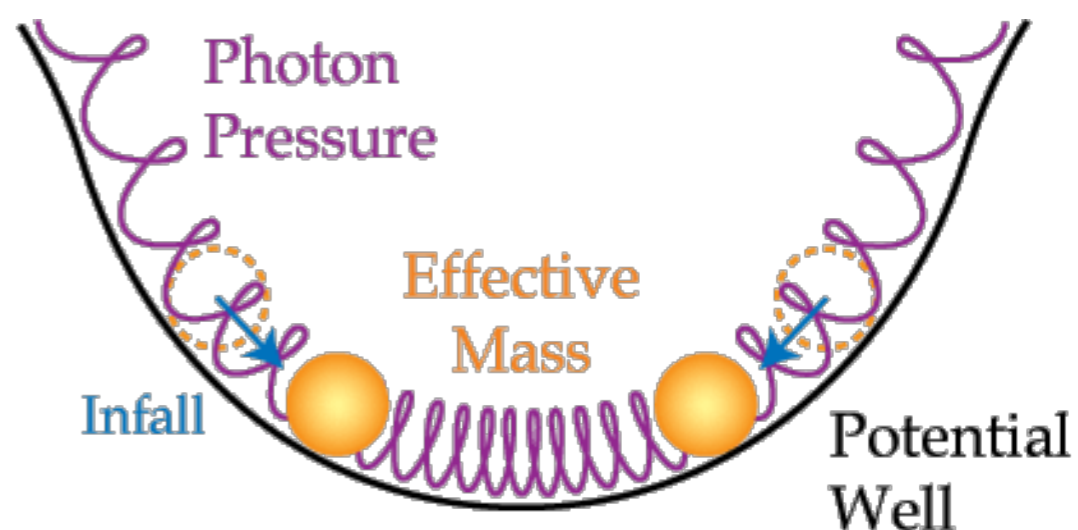
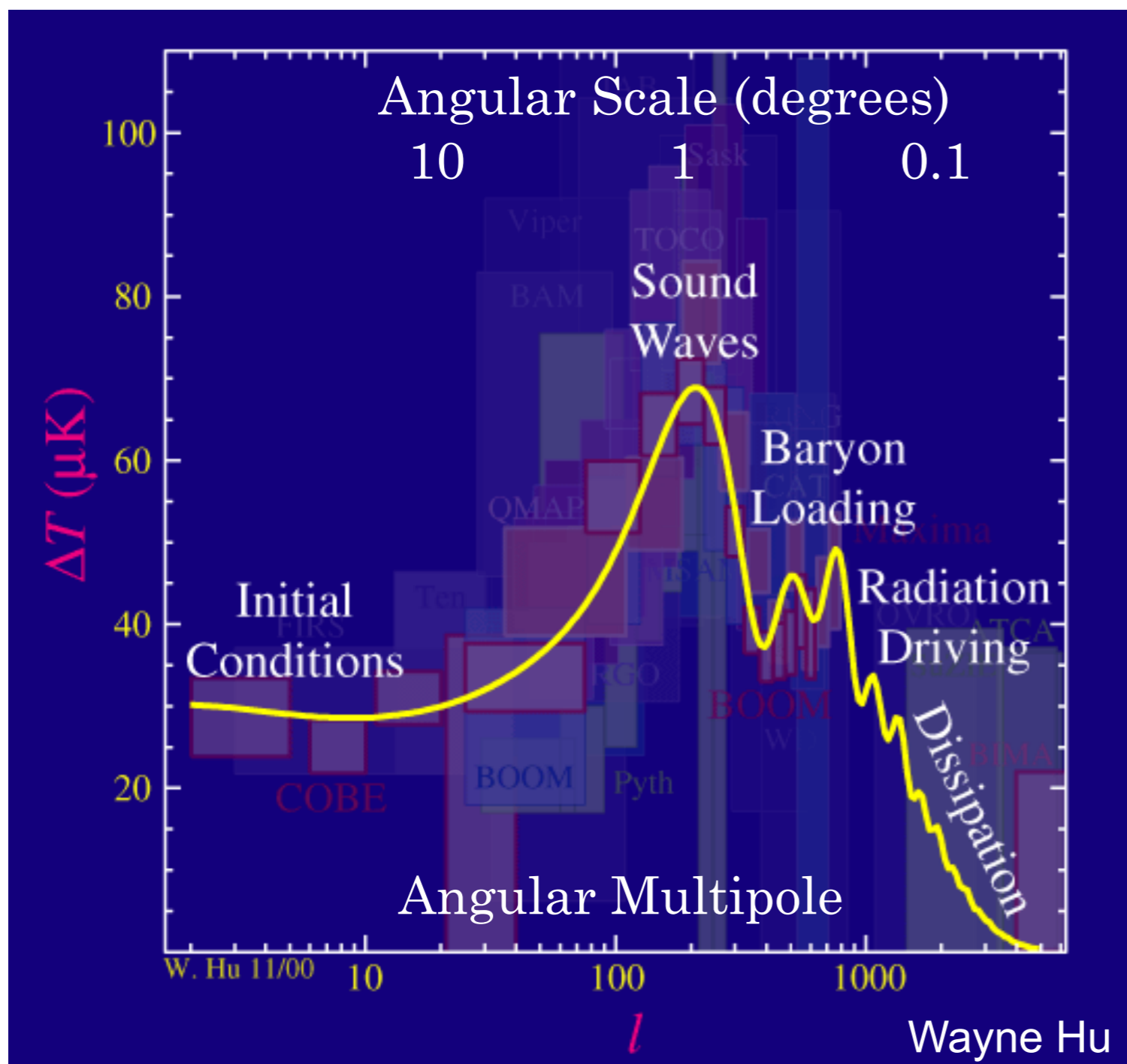
*30 $\mu$ K RMS fluctuations on 3 K background*



Credit: ESA (Planck)

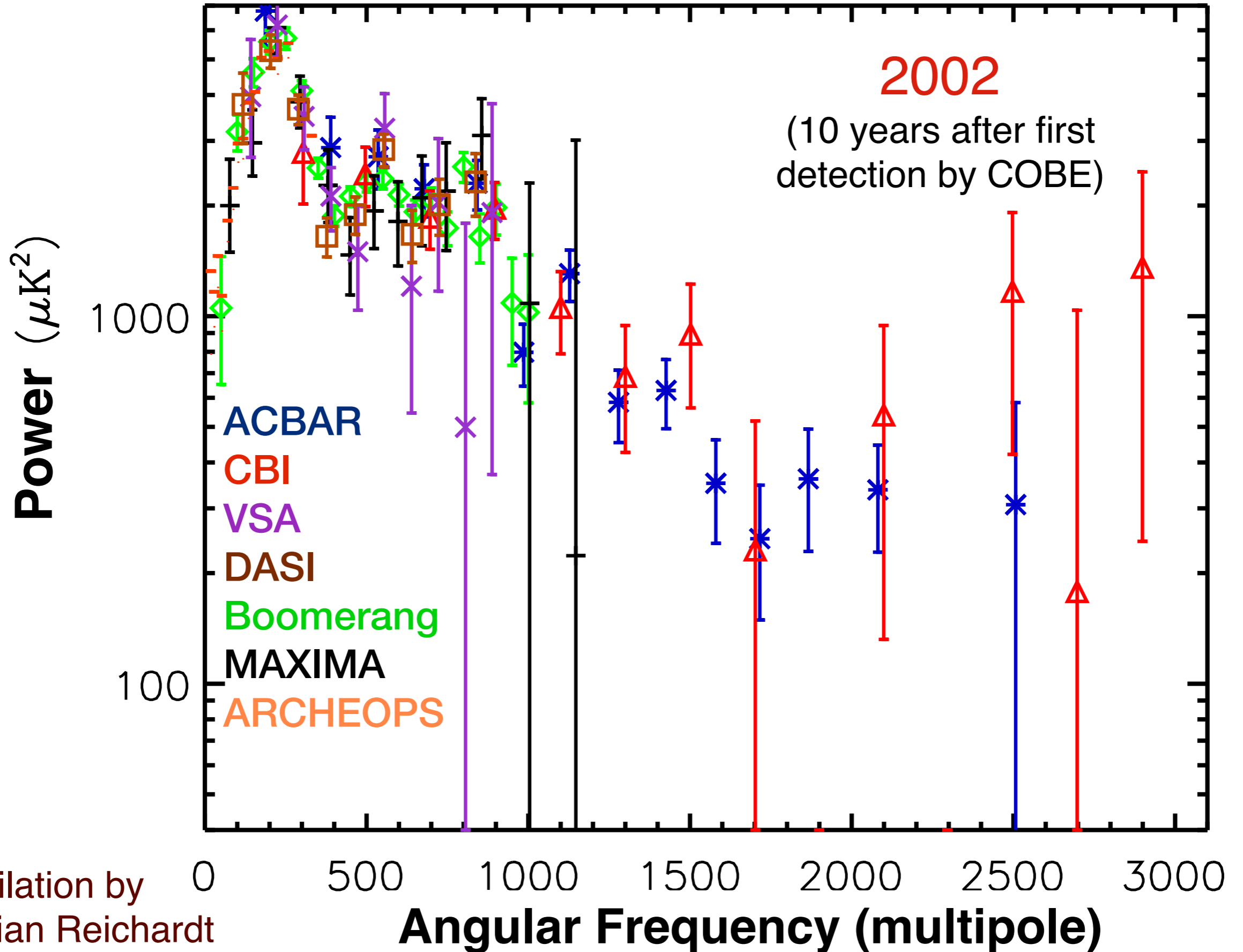
# The CMB Power Spectrum

Encoded within the primordial CMB power spectrum is information regarding the Universe's **initial conditions**, its **geometry** (flat vs curved), and its **content** (baryons, dark matter)

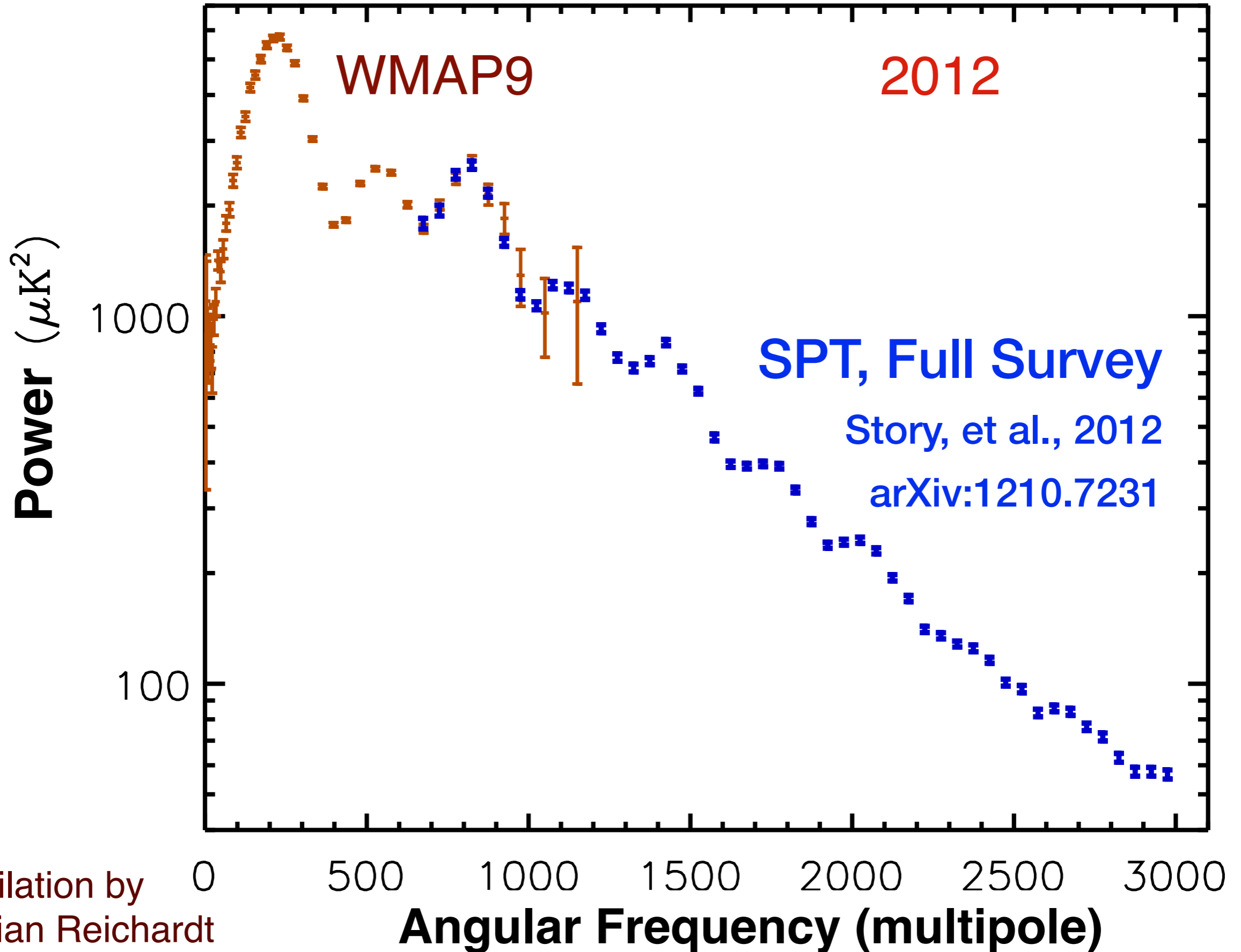


Peaks in power spectrum generated by acoustic oscillations in  $\sim 3000 \text{ K}$  plasma

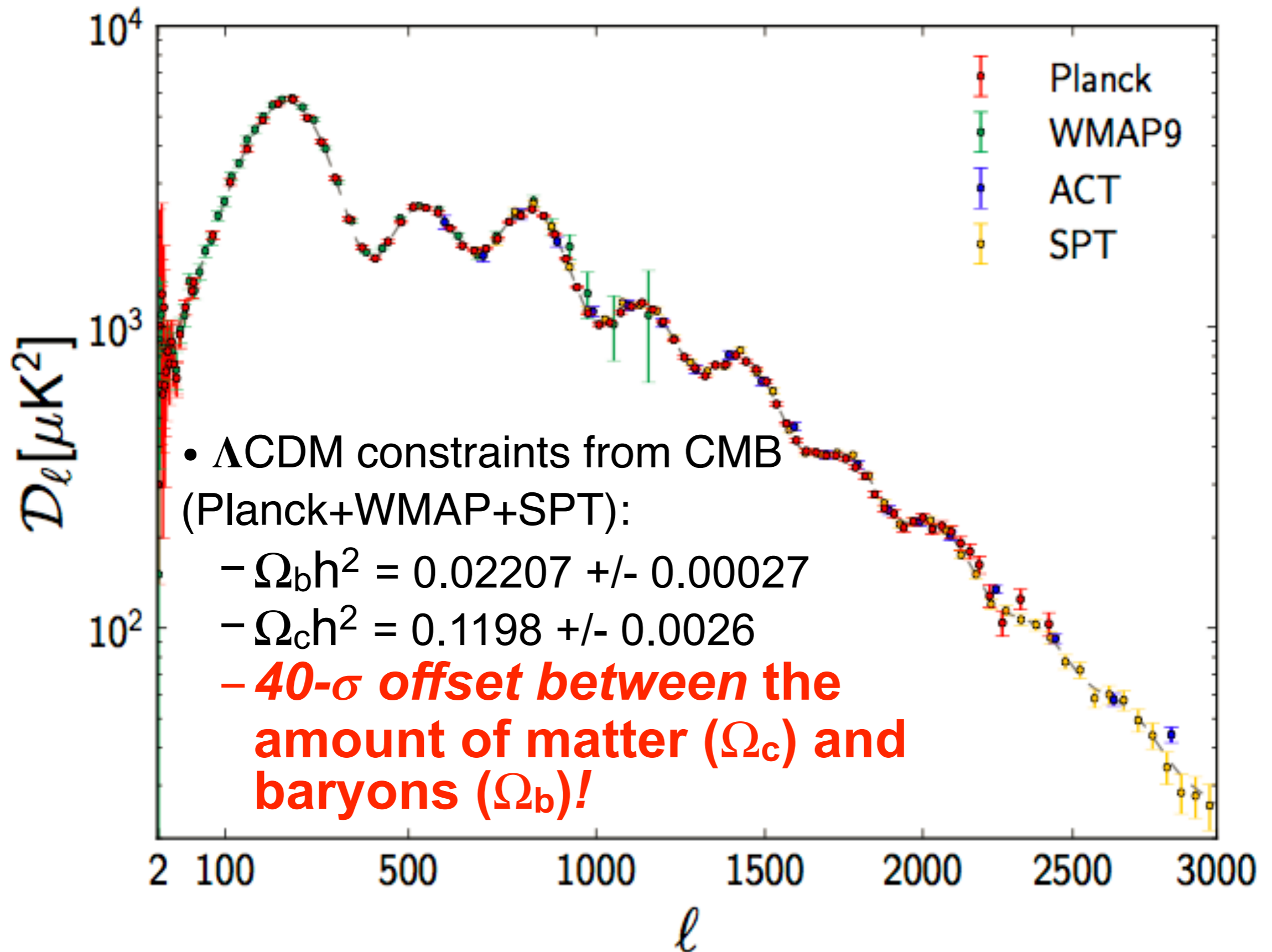
# *Evolution of CMB Power Spectrum Measurements*



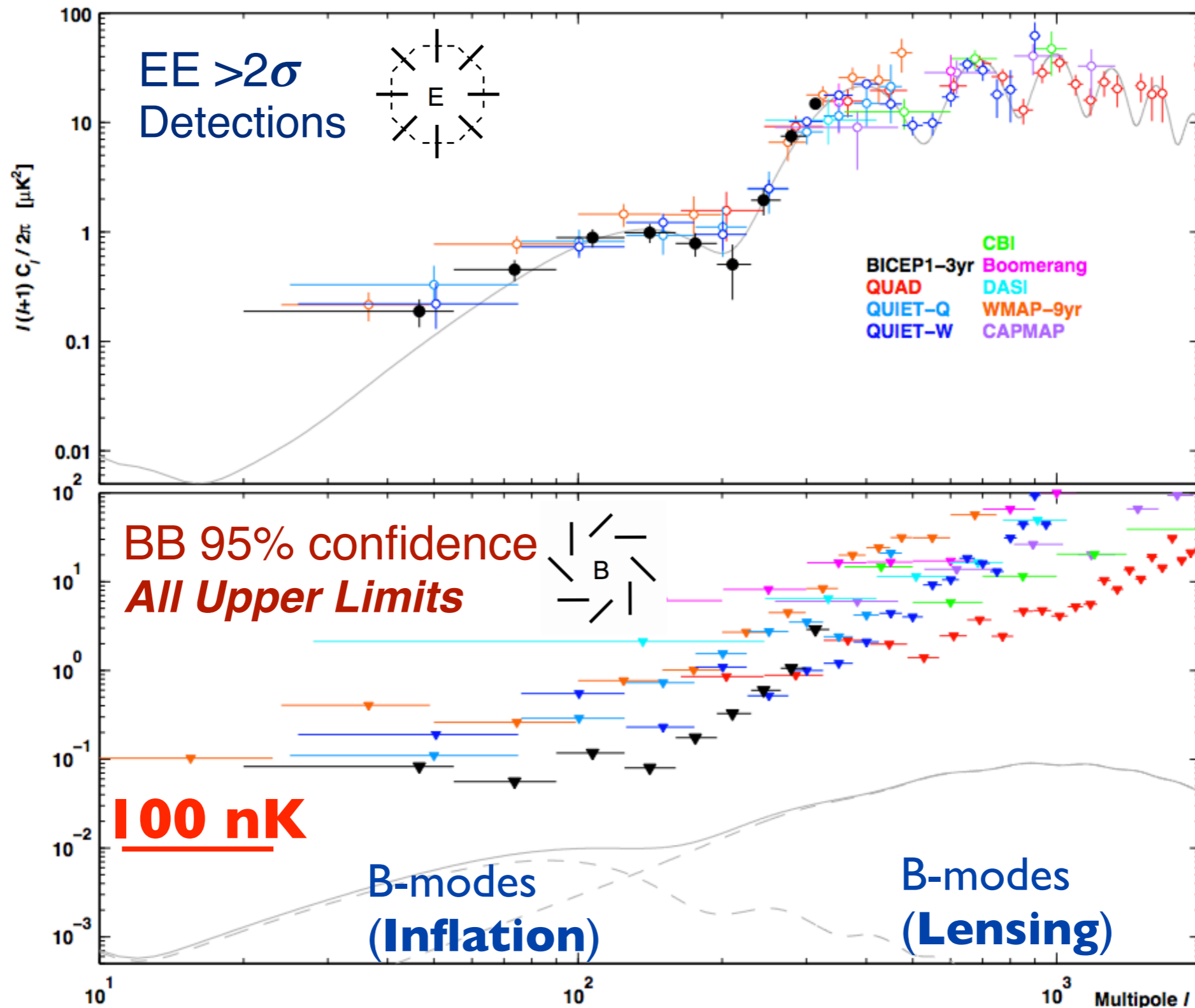
# *Evolution of CMB Power Spectrum Measurements*



# Today: Outstanding agreement between CMB power spectrum measurements

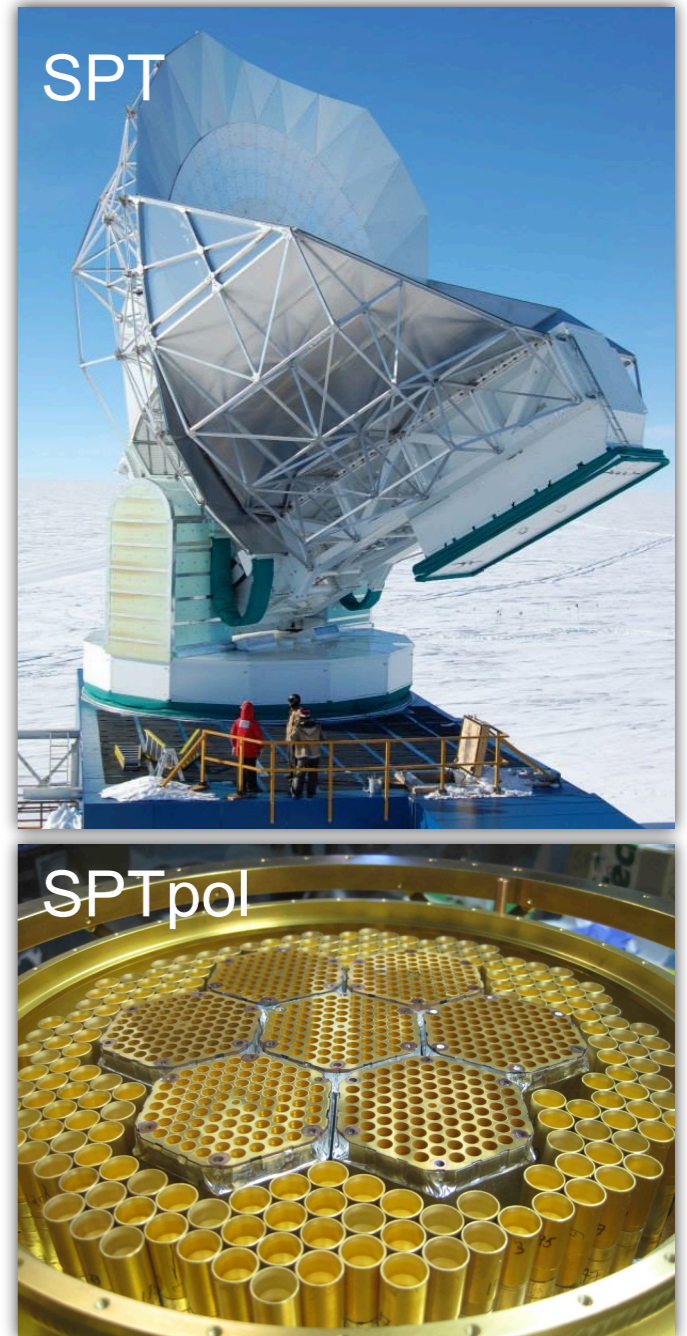
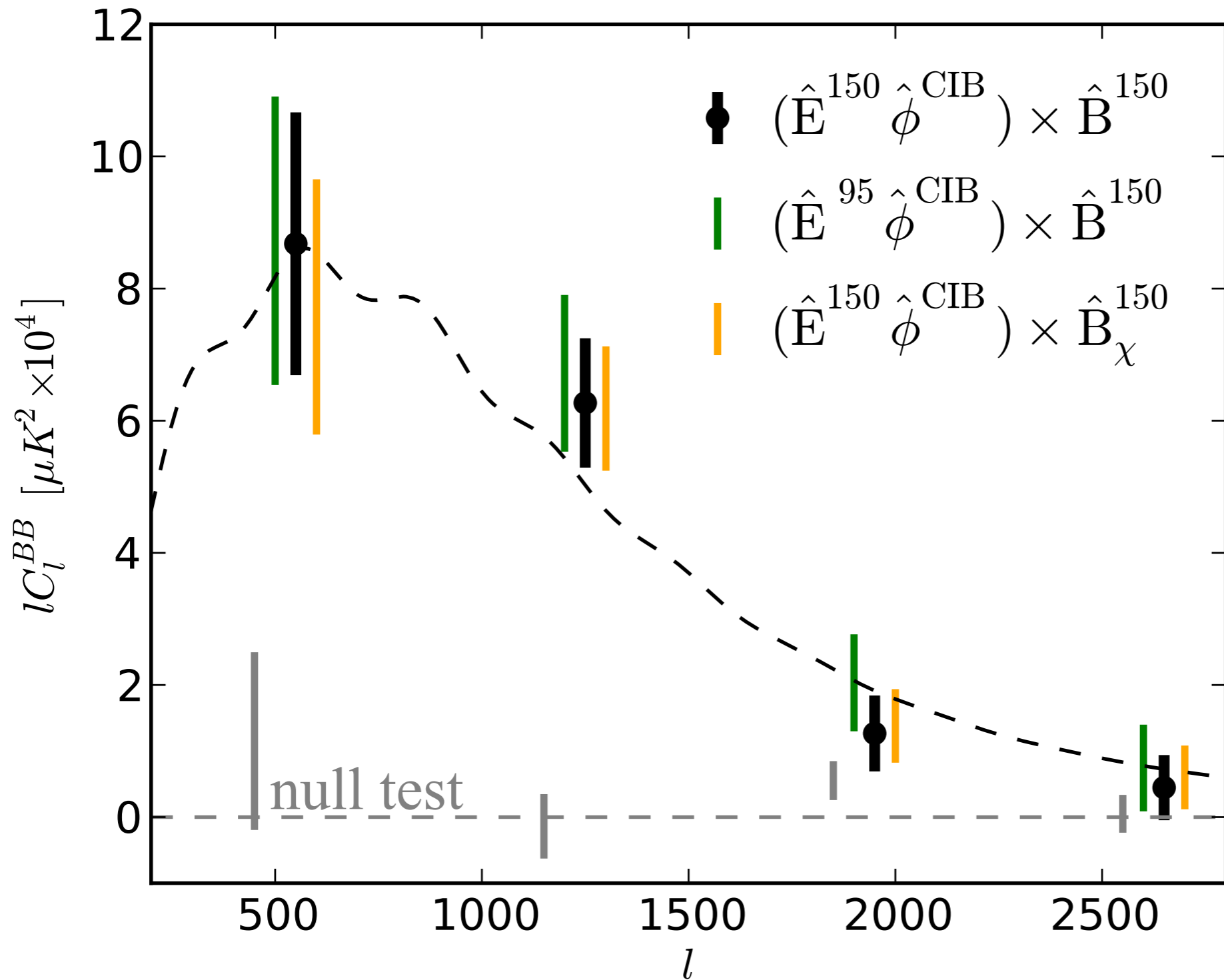


# mid-2013: CMB Polarization Measurements



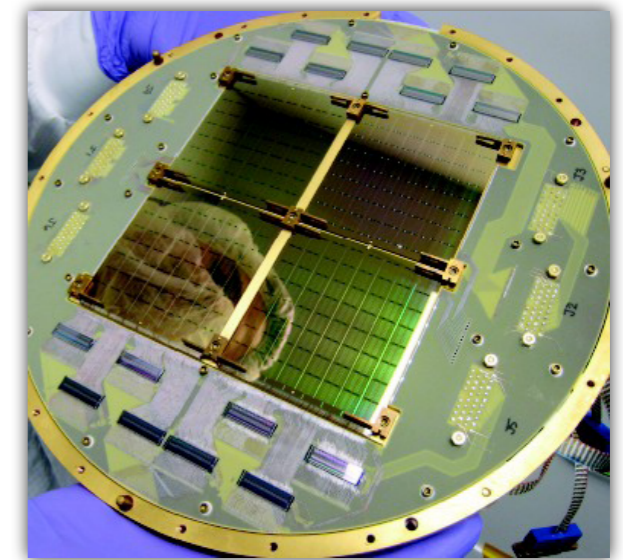
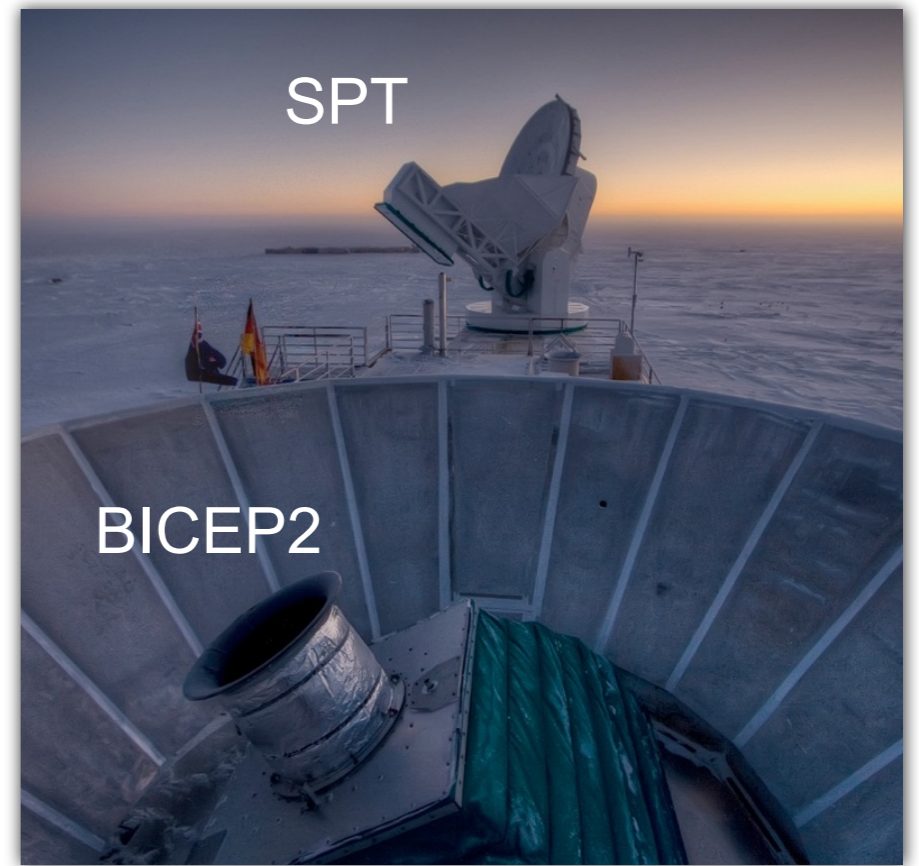
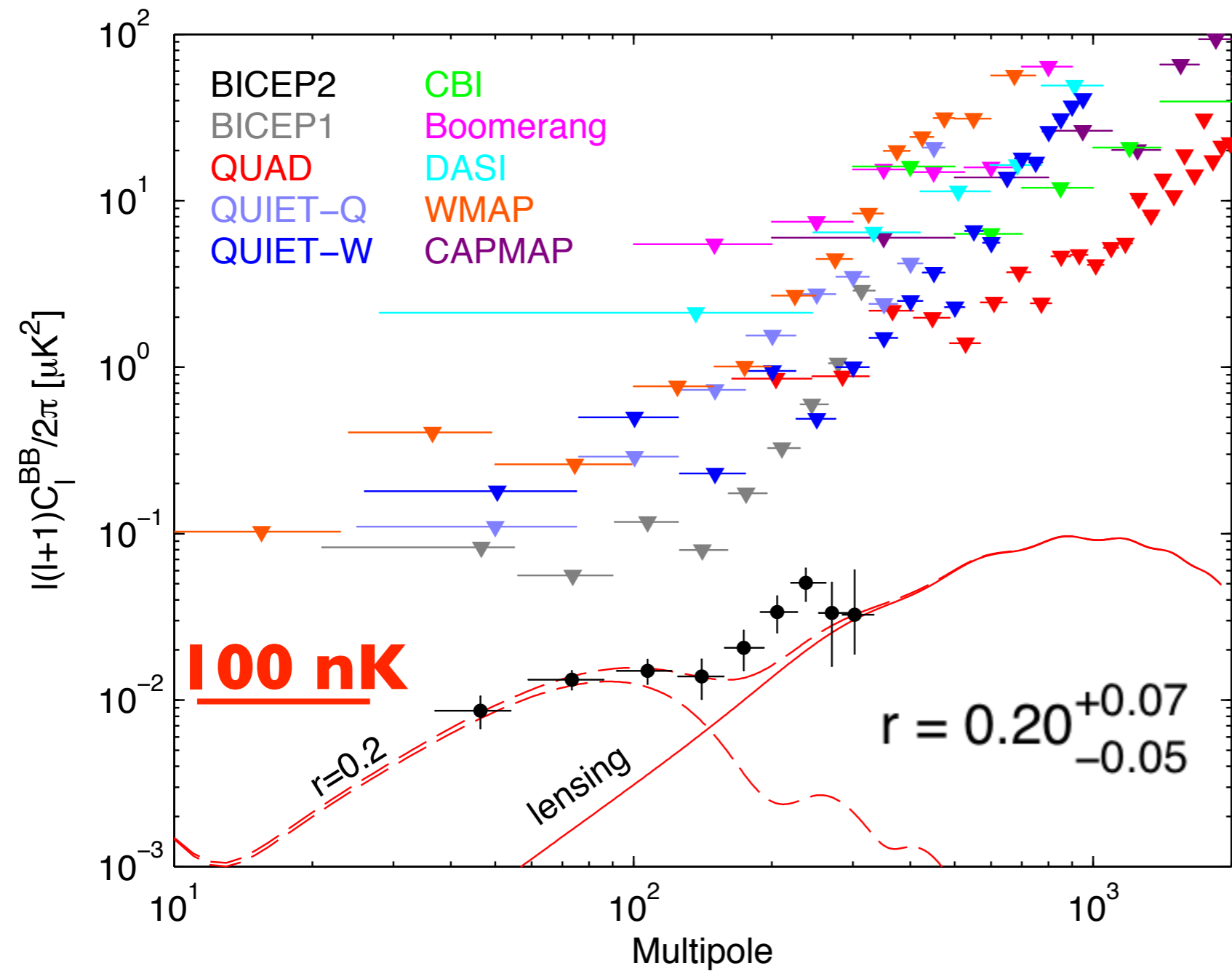


# July 2013: SPTpol Detection of Lensing B-modes



SPTpol: Hanson et al, Phys.Rev.Lett.111:141301,2013 (arXiv:1307.5830)  
 Also recently detected by Polarbear arXiv:1312.6645, 1312.6646, 1403.2369

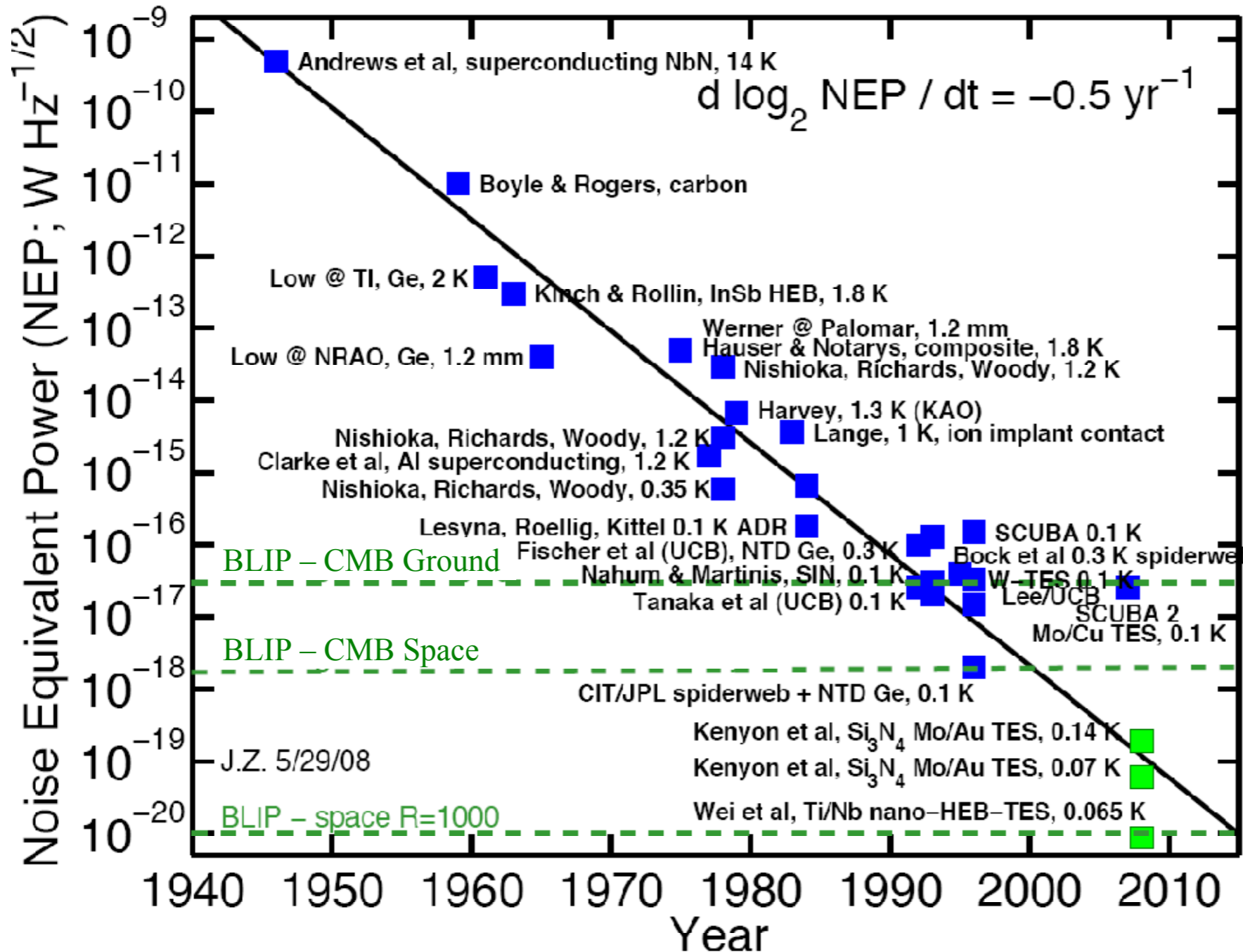
# March 2014: BICEP2 Detection of B-modes!



BICEP2: 512 detectors  
150 GHz made by JPL

# Evolution of Detector Sensitivity

CMB science has been driven by advances in detector technology; *detector speed has ~doubled every year for 50 years!*



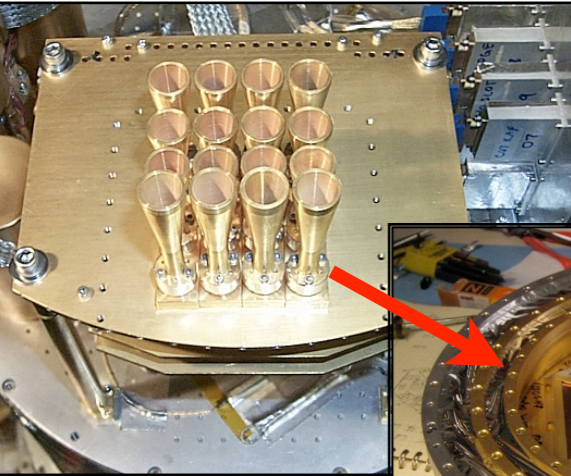
Photon (“shot”) noise limit from ground-based observations

NEP ~  $50 \times 10^{-18} W Hz^{-1/2}$

# Evolution of CMB Focal Planes

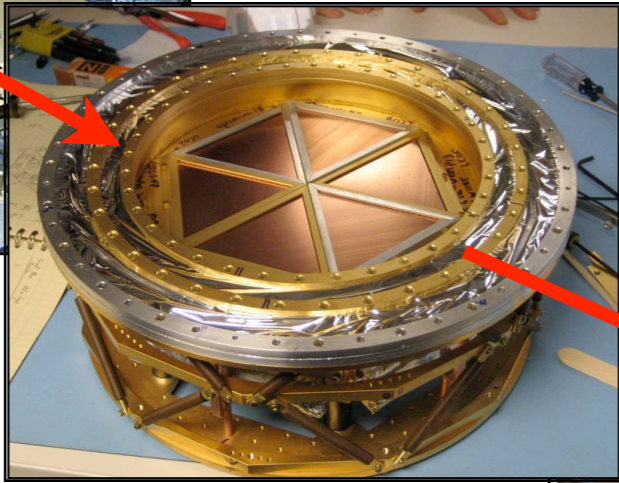
**2001: ACBAR**

16 detectors



**2007: SPT**

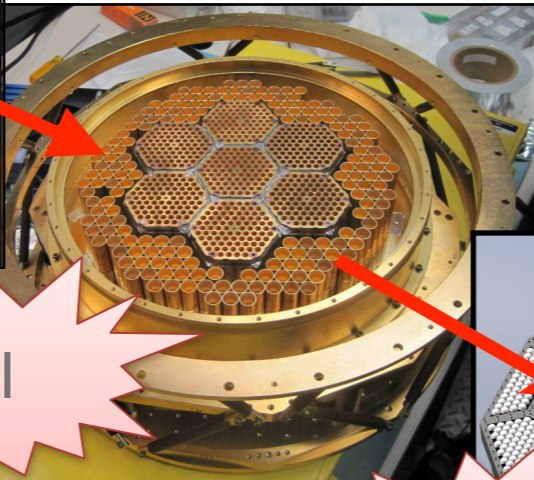
960 detectors



Stage-2

**2012: SPTpol**

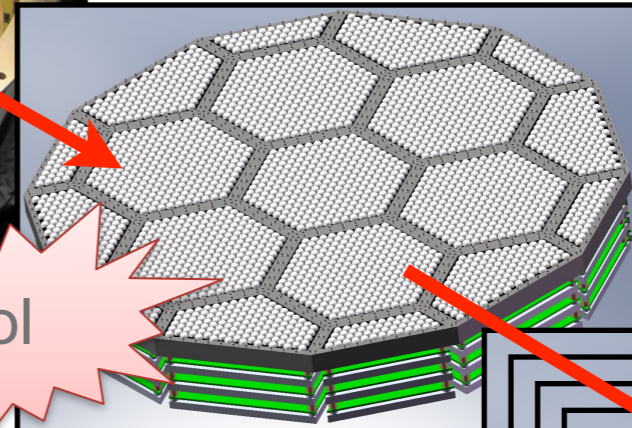
~1600 detectors



Stage-3

**2016: SPT-3G**

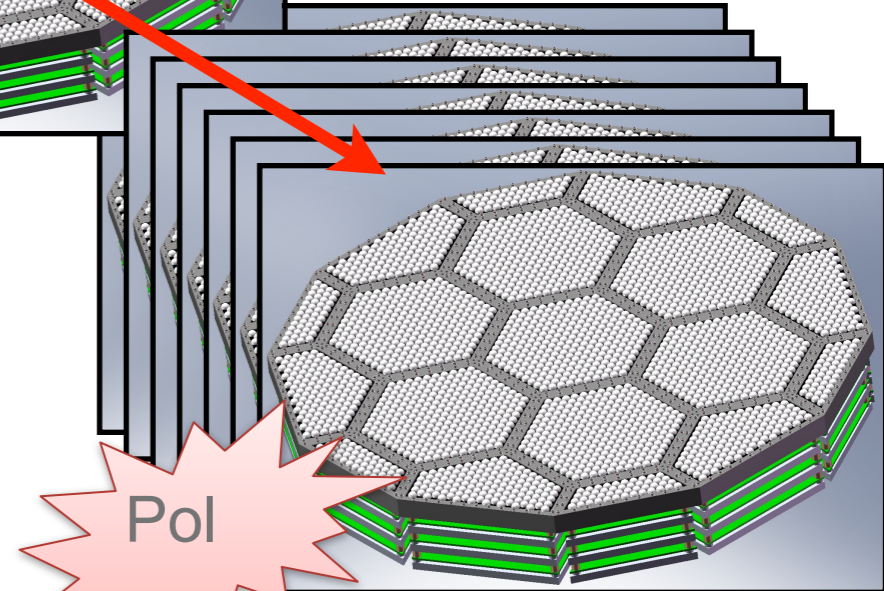
~15,200 detectors



Stage-4

**2020?: CMB-S4**

100,000+ detectors



Detector sensitivity has been limited by photon “shot” noise for last ~15 years; further improvements are made only by making ***more detectors!***

**CMB Stage-4 Experiment**

Described in Snowmass CF5:

Neutrinos: [arxiv:1309.5383](https://arxiv.org/abs/1309.5383)

Inflation: [arxiv:1309.5381](https://arxiv.org/abs/1309.5381)

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## **4. Future Directions**

- The path to CMB-S4

# The Bolometer

A bolometer is the most sensitive ~mm-wavelength detector

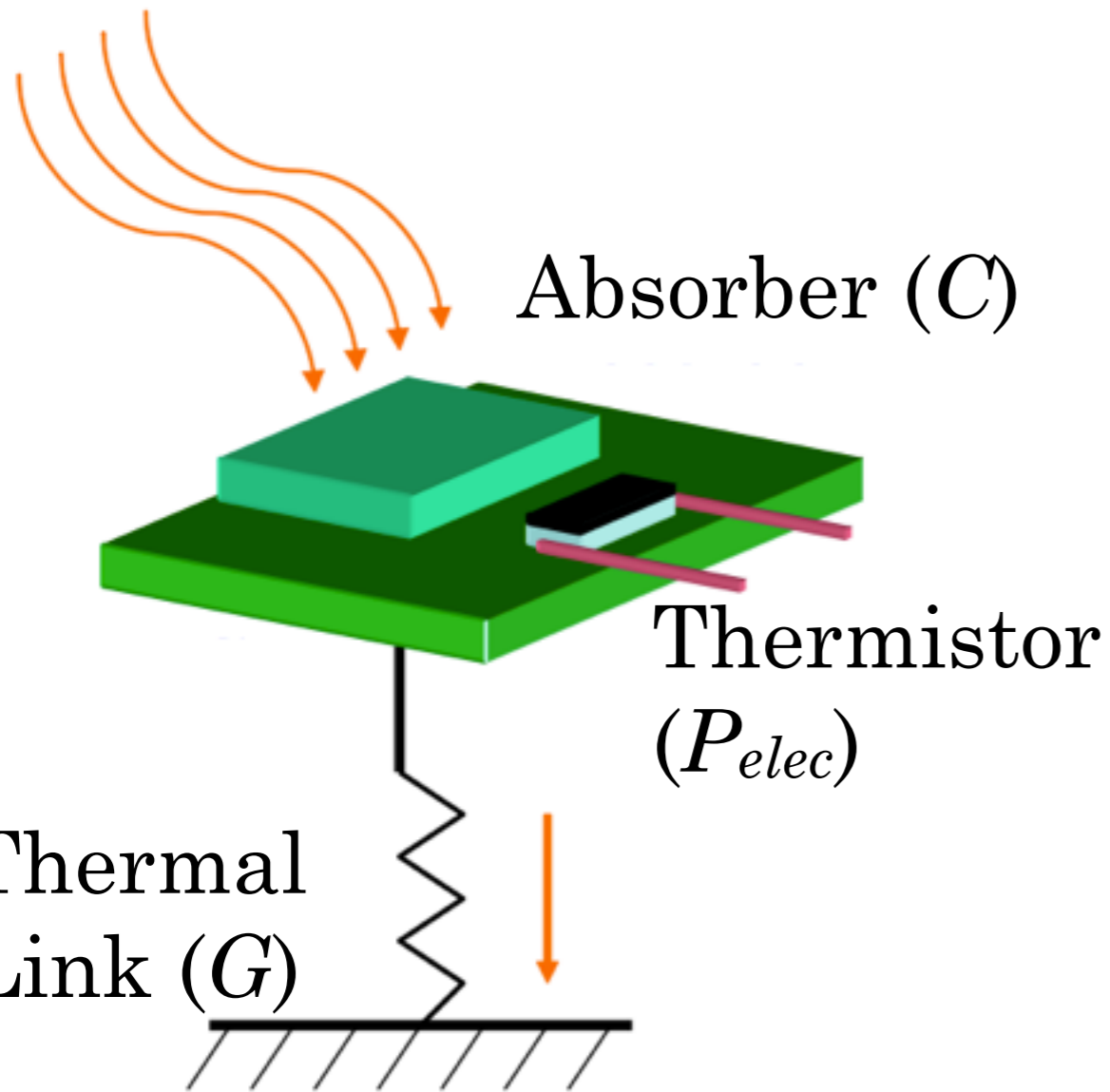
Radiation ( $P_{opt}$ )

Absorber ( $C$ )

Thermistor  
( $P_{elec}$ )

Thermal  
Link ( $G$ )

Thermal Bath ( $T_{bath}$ )



## Bolometer Design / Noise

### Properties:

- Optical Power:  $P_{opt}$
- Thermal Conductivity:  $G \sim P_{tot} / dT$
- Thermal Noise:

$$NEP_G^2 \approx 4kT_c^2 \bar{G}$$

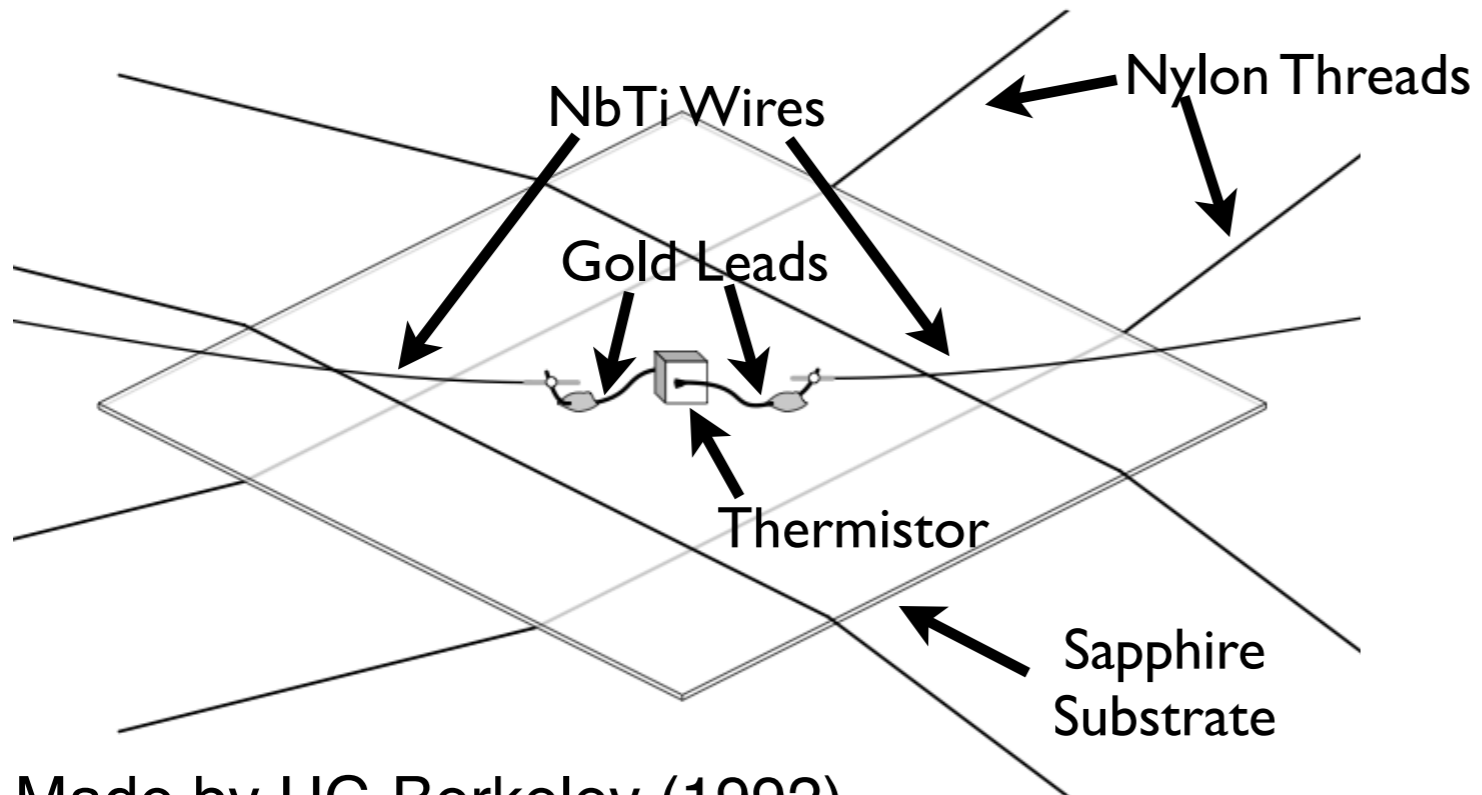
- Photon Noise:

$$NEP_\gamma^2 \approx 2h\nu_0 P_{opt}$$

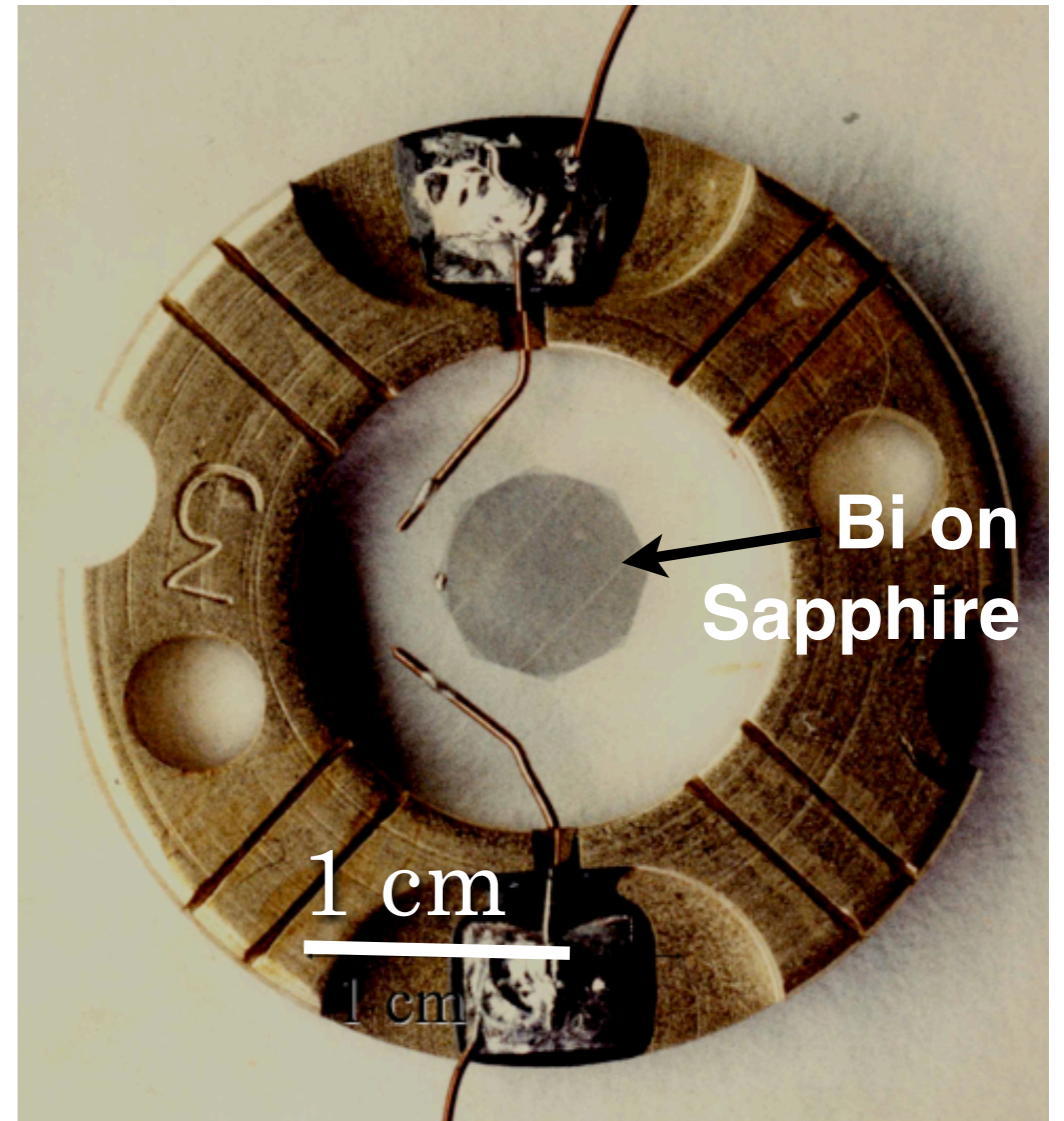
**Goal: Design  $G$ ,  $T_c$  such that thermal noise  $<$  photon noise.**

# SuZIE Bolometers (1992-1997)

SuZIE was my thesis project  
(*Pls: Sarah Church, Andrew Lange*)



Made by UC-Berkeley (1992)

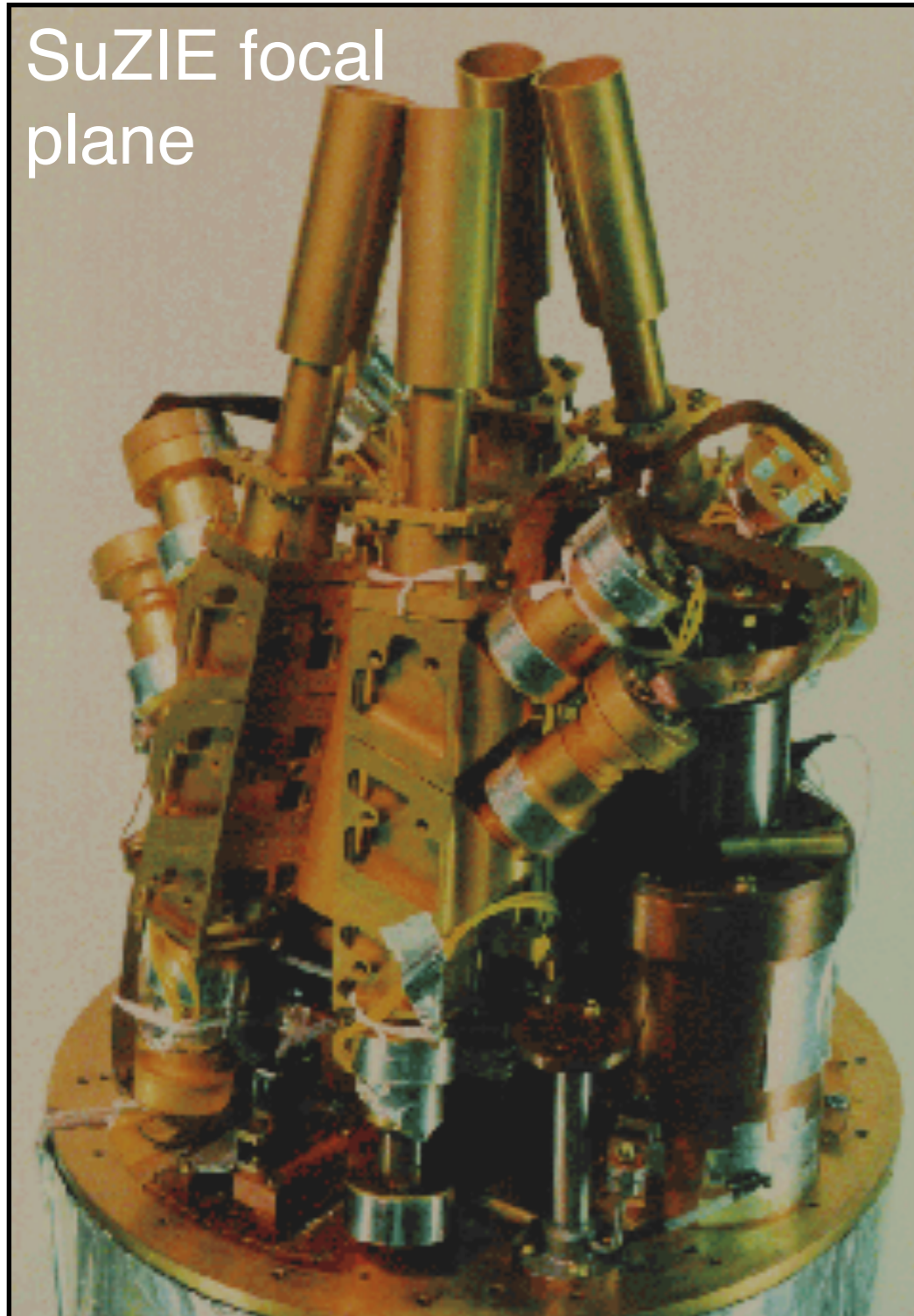


## A Hand-Made bolometer!

- 100 nm thick bismuth absorber on sapphire substrate suspended by nylon wires which set the thermal conductivity (G)
- NTD Germanium thermistor epoxied to center of bolometer
- Cooled to 300 mK, **NEP was within a factor of three of photon limit!**

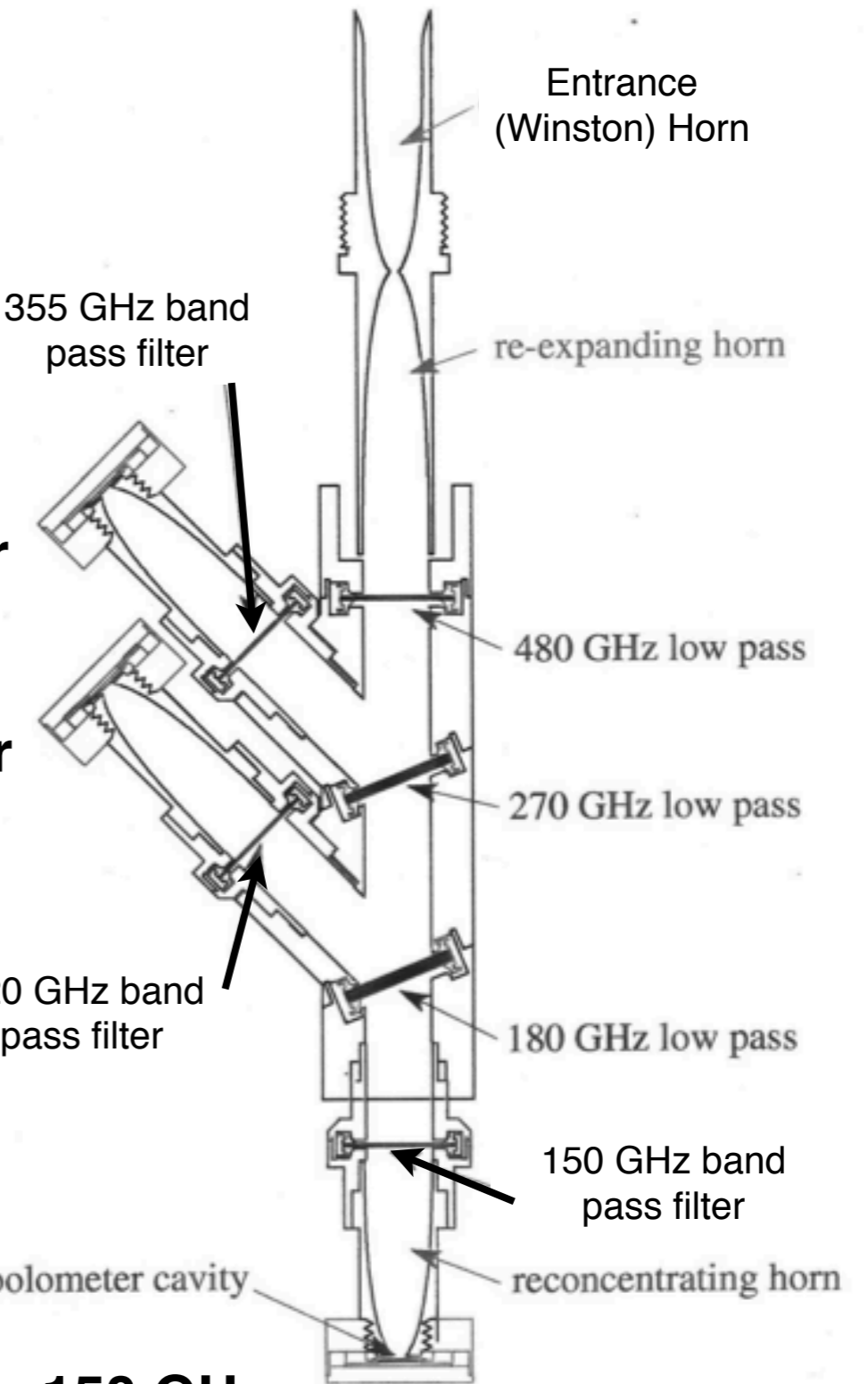
# The SuZIE Photometer

SuZIE focal plane



**355 GHz  
bolometer**

**220 GHz  
bolometer**



220 GHz band  
pass filter

bolometer cavity

**150 GHz  
bolometer**

Entrance  
(Winston) Horn

re-expanding horn

480 GHz low pass

270 GHz low pass

180 GHz low pass

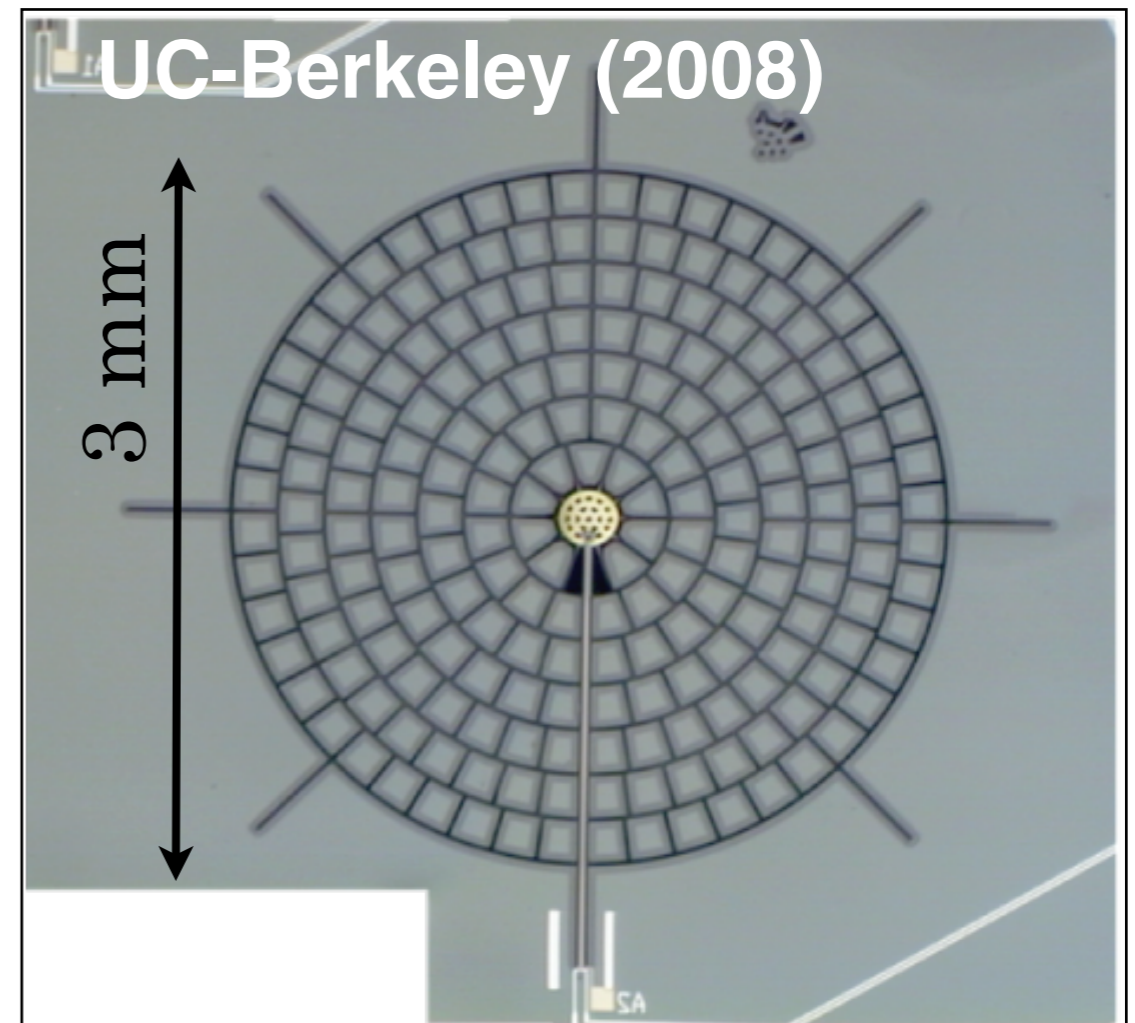
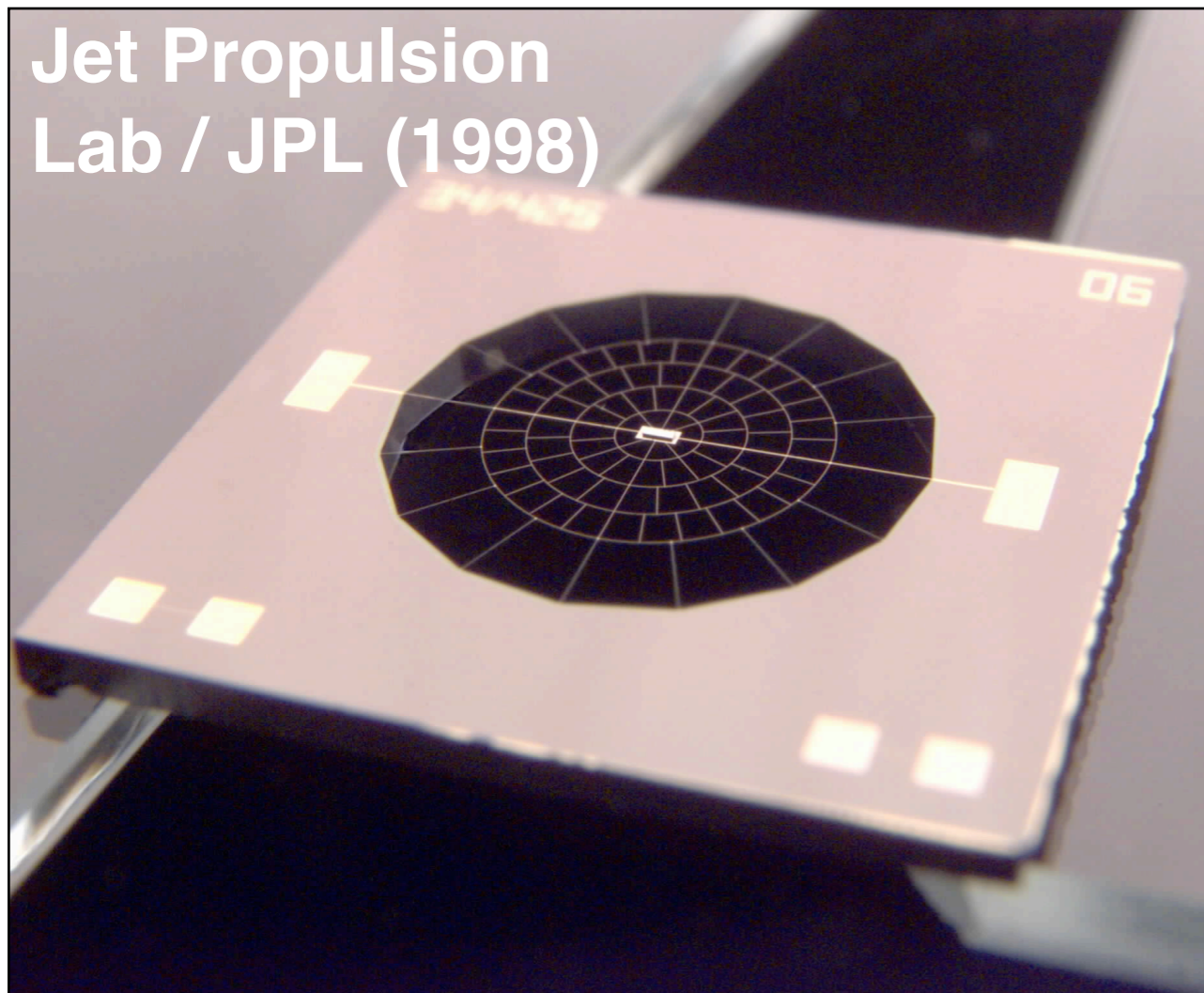
150 GHz band  
pass filter

reconcentrating horn



# *The Spider-Web Bolometer*

- ***SuZIE was the first experiment to use a JPL “spider-web” bolometer!***
  - Silicon nitride substrate with gold absorber and NTD germanium thermistor
  - Same JPL design later used for *ACBAR*, *Boomerang*, *Planck* experiments
- ***For SPT, UC-Berkeley incorporated a transition edge sensors (TES)***  
as the thermistor, operated on its superconducting transition



***Fabricated by Erik Shirokoff!  
(new faculty at U. Chicago)***

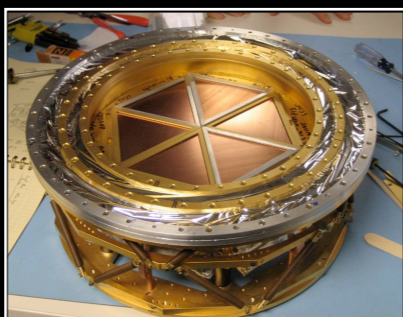
# The South Pole Telescope (SPT)

10-meter sub-mm quality wavelength telescope

100, 150, 220 GHz and  
1.6, 1.2, 1.0 arcmin resolution

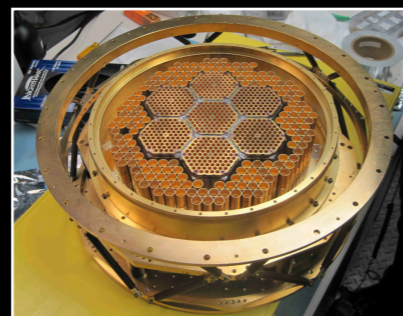
## 2007: SPT-SZ

960 detectors  
100, 150, 220 GHz



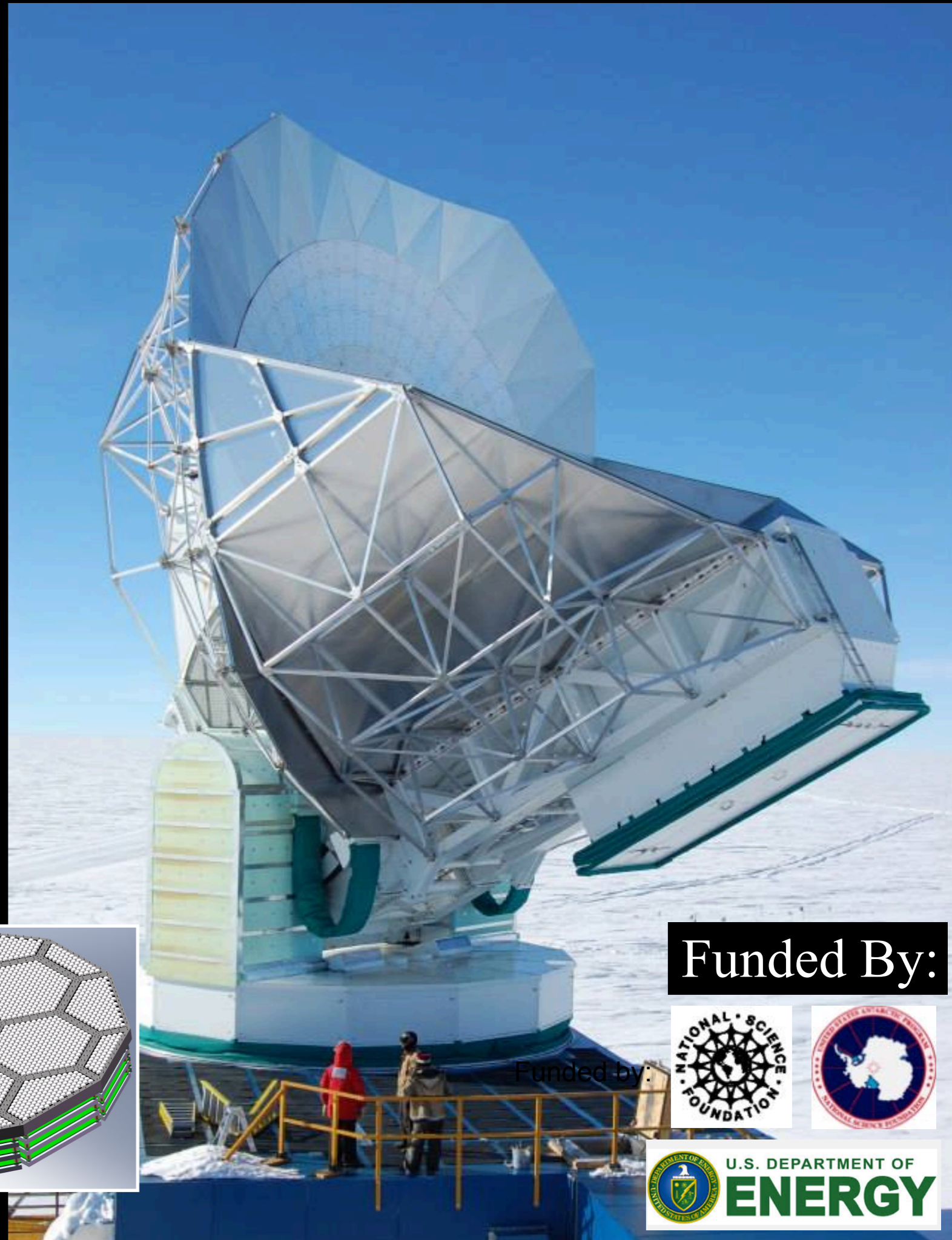
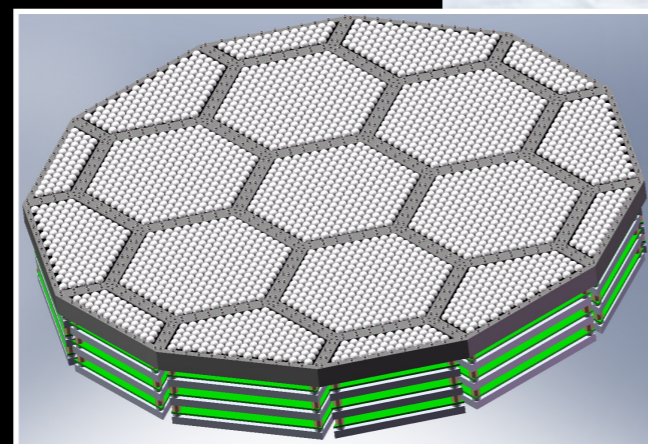
## 2012: SPTpol

1600 detectors  
100, 150 GHz  
*+Polarization*



## 2016: SPT-3G

~15,200 detectors  
100, 150, 220 GHz  
*+Polarization*



Funded By:



# *SPT-SZ Receiver (2004-2008)*



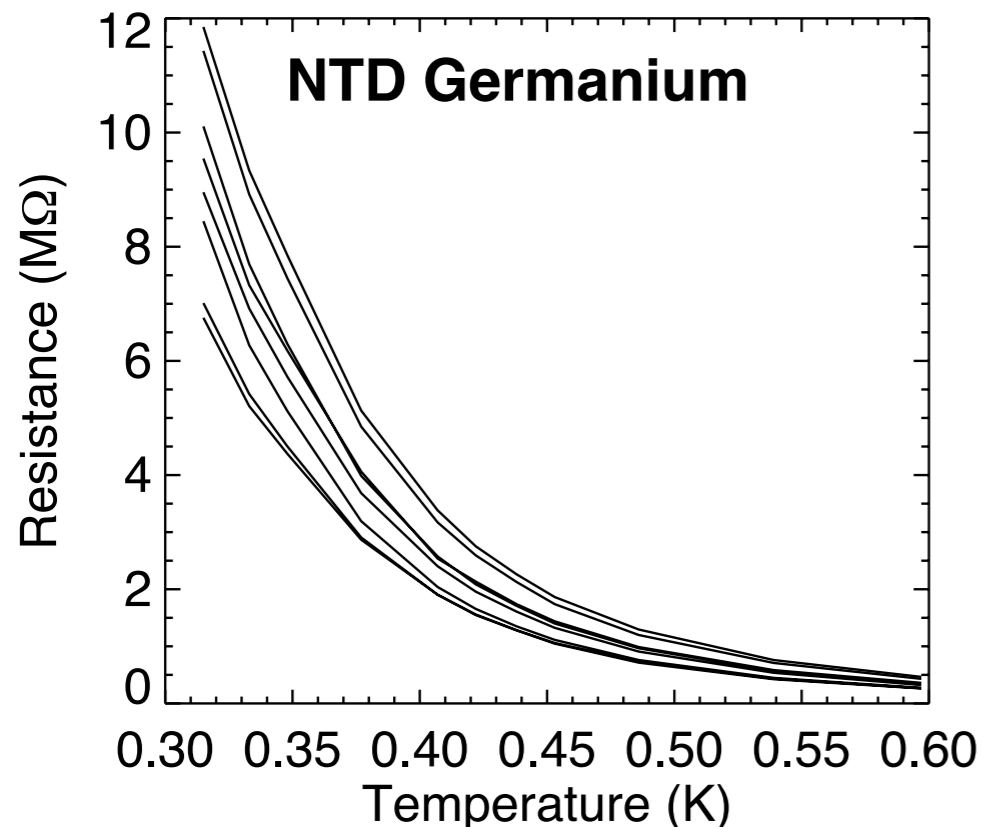
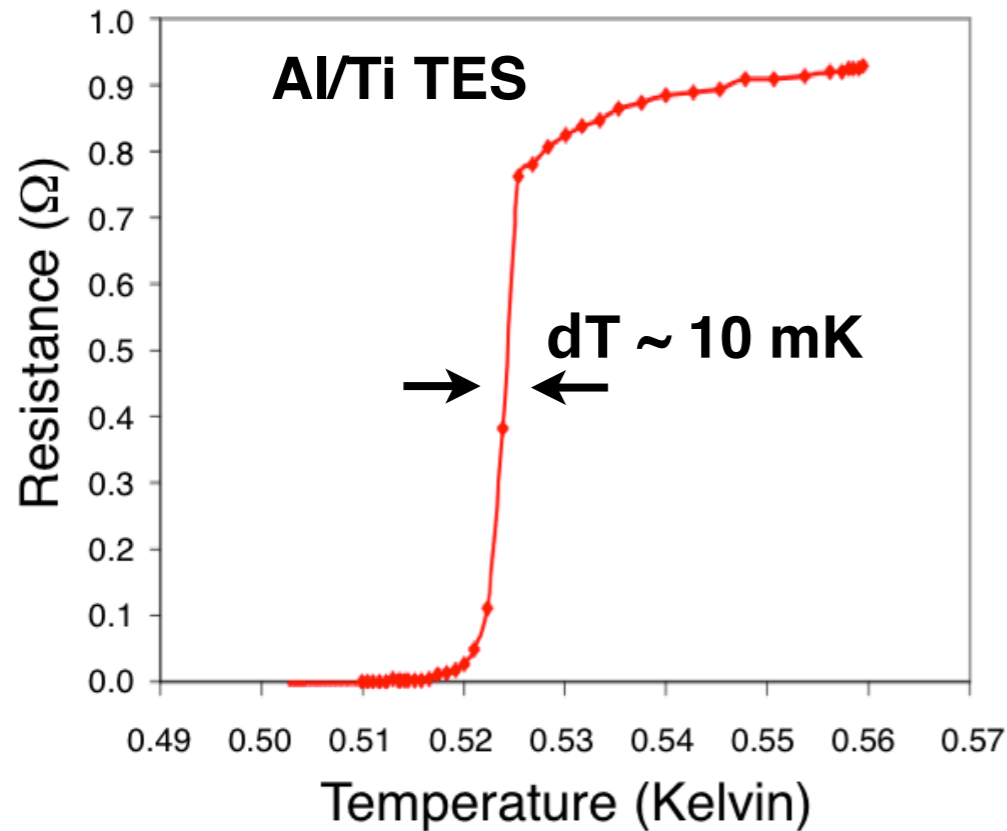
SPT-SZ  
Receiver



SPT-SZ  
Focal  
Plane

- Develop “scalable” detector technology to increase focal plane mapping speed
- Built and designed at UC-Berkeley
- Required development of several key technologies:
  - 1) **Pulse Tube Coolers**
  - 2) **Superconducting (TES) bolometer arrays**
  - 3) **Multiplexed low-noise SQUID readout electronics**

# Superconducting Transition Edge Sensor (TES)



## Transition Edge Sensors (TES)

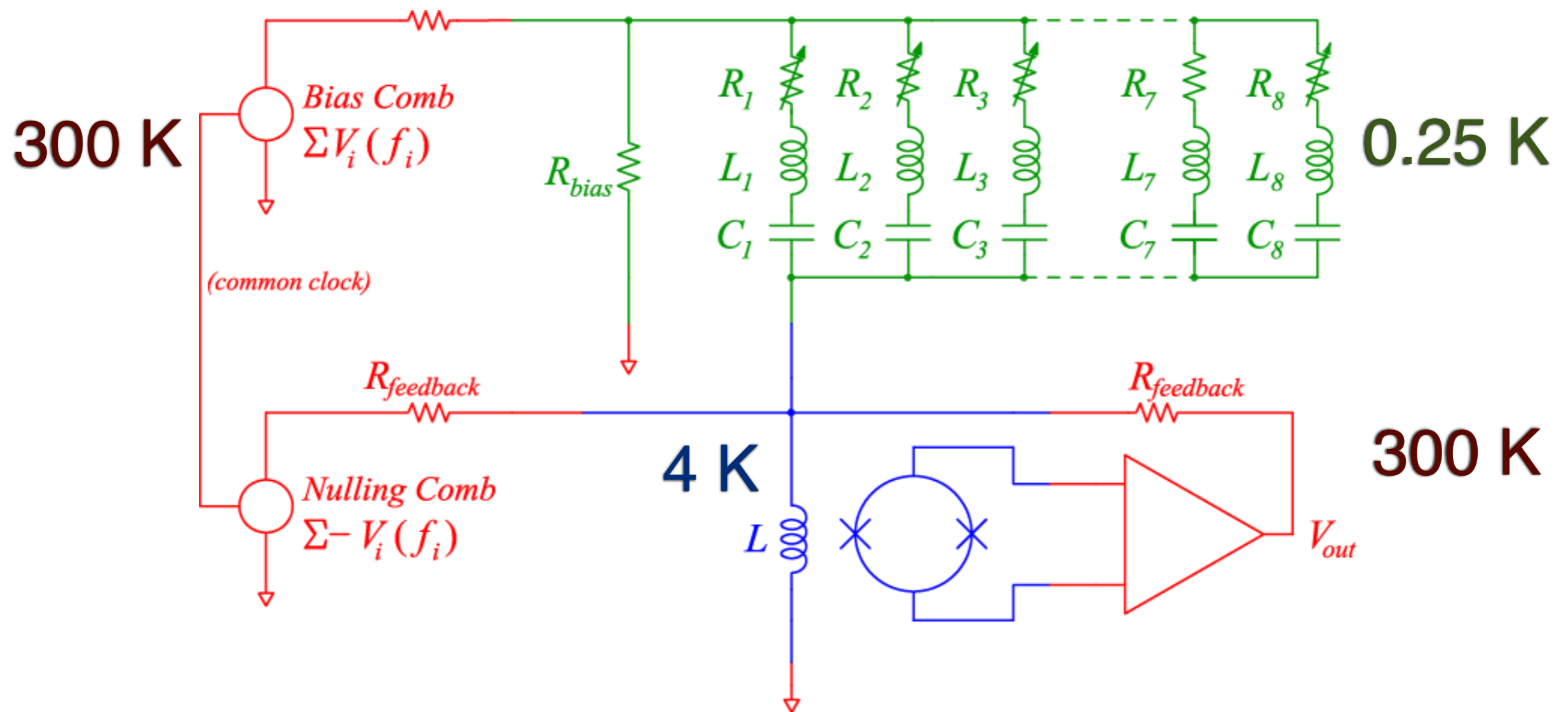
- Often a normal-metal/superconducting bi-layer
- Typical combinations (e.g., Al/Ti, Mo/Au, Al/Mn) require  $\sim 30\text{-}100 \text{ nm}$  film thickness for transitions of  $\sim 500 \text{ mK}$

## Thermistor: TES vs NTD Germanium

- 1) **Fab** - TES's can be fabricated on bolometer
- 2) **Linearity** - Steepness of  $R(T)$  curve determines strength of electrothermal response
- 3) **Microphonics** - Low-impedance = low-microphonic response

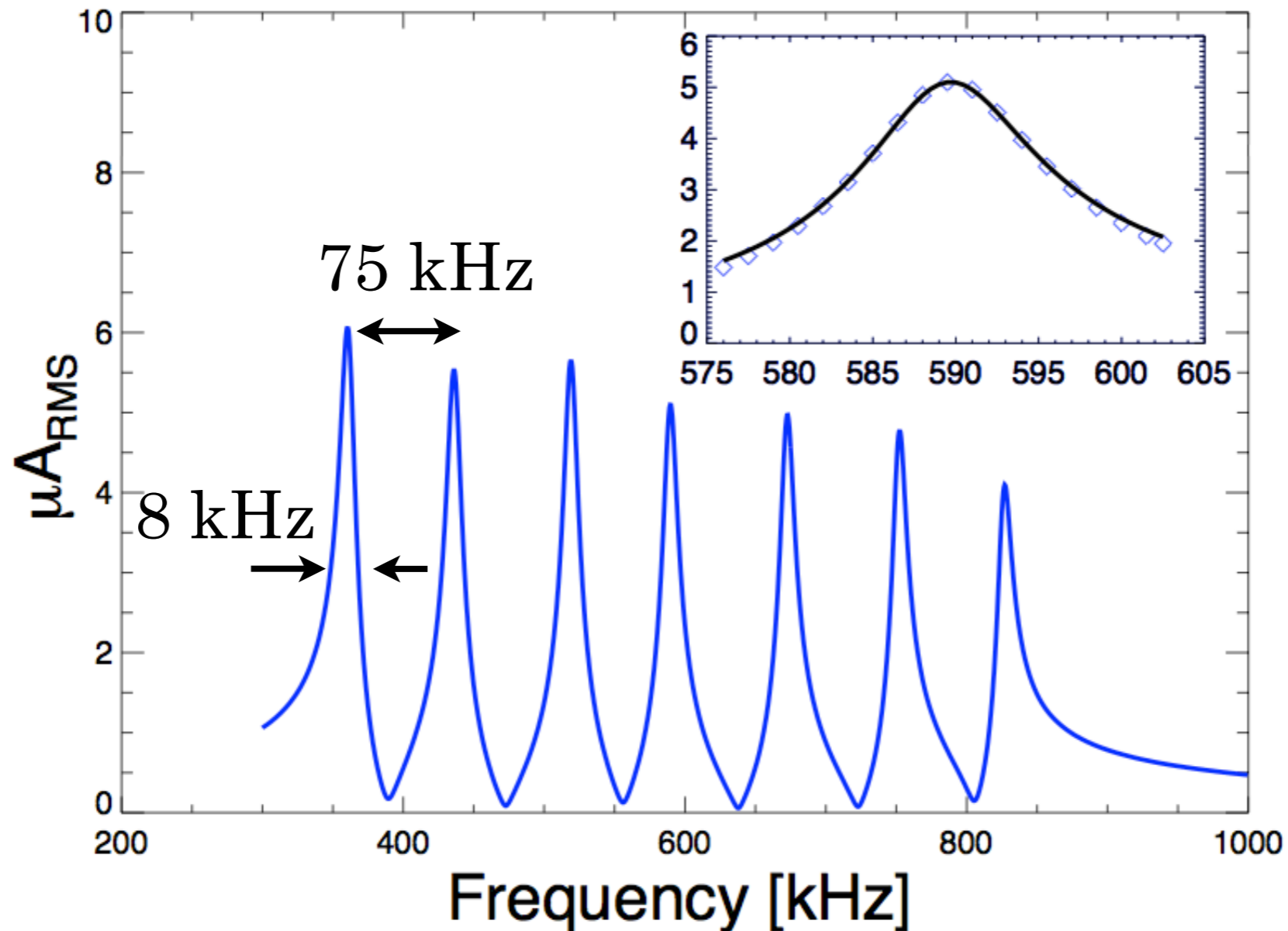
	Resistance (Ohms)	Electrical Loop Gain
NTD Germanium	$\sim 2\text{-}10 \text{ M}$	$\sim 1\text{-}5$
TES	$\sim 1$	$\sim 20\text{-}1000$

# Frequency Domain Multiplexing (fMUX)



- Developed current summing fMUX SQUID readout at UC-Berkeley and Lawrence Berkeley Labs (LBL)
- AC Bias row of detectors with comb of frequencies between 300-1000 kHz at RLC filter resonances:  $2\pi f_{filt} = \omega_{filt} = 1/(LC)^{1/2}$
- Crosstalk determined by Q of LC resonance (designed to be  $< 1\%$ ):  $\Delta\omega_{filt} = R/L$ , therefore  $Q = (L/RC)^{1/2}$

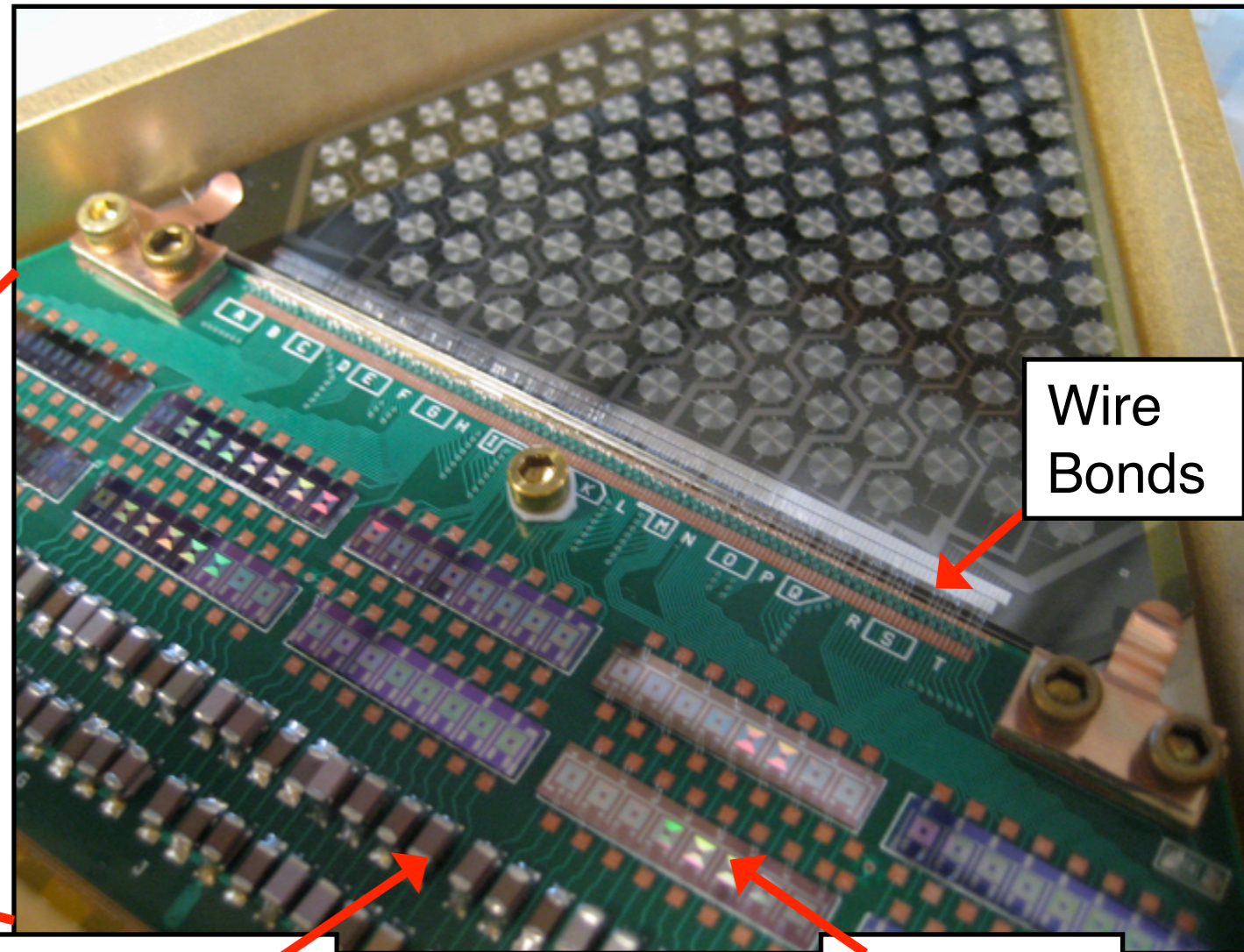
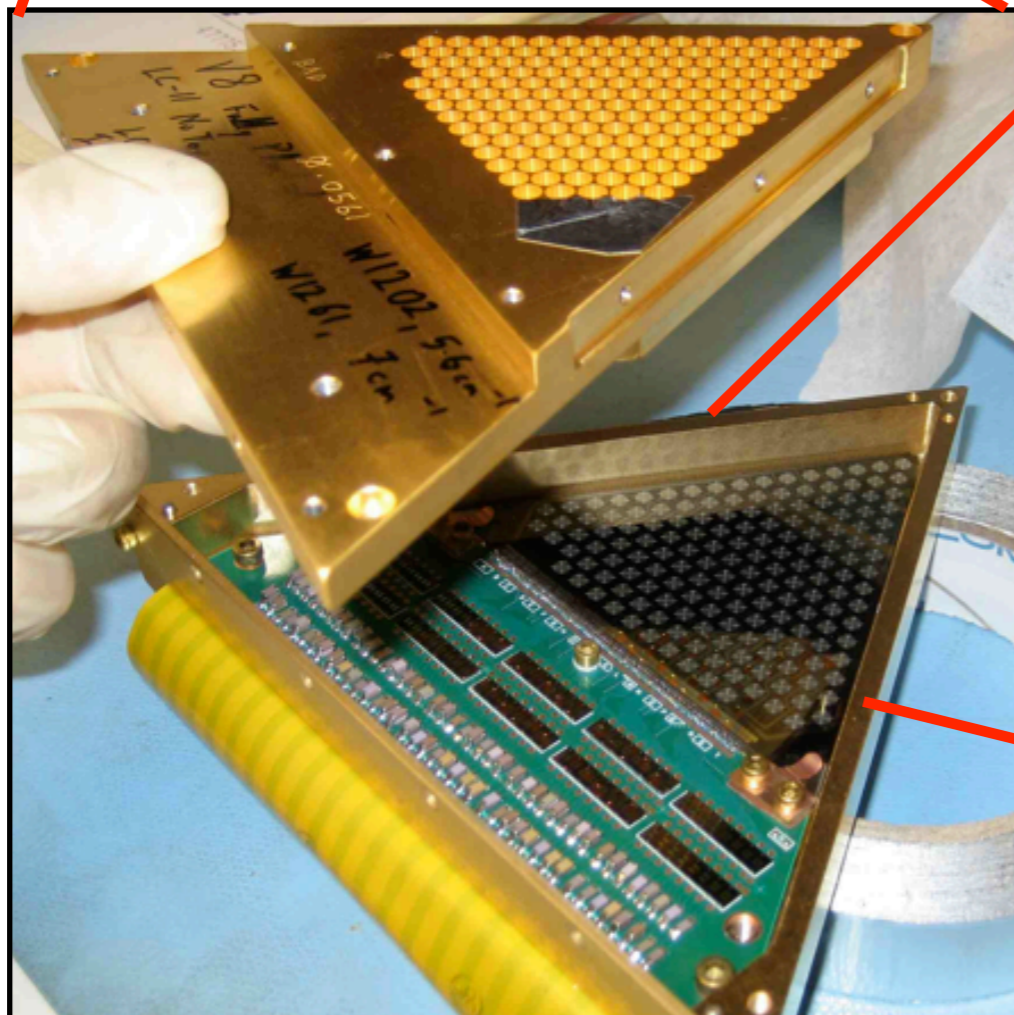
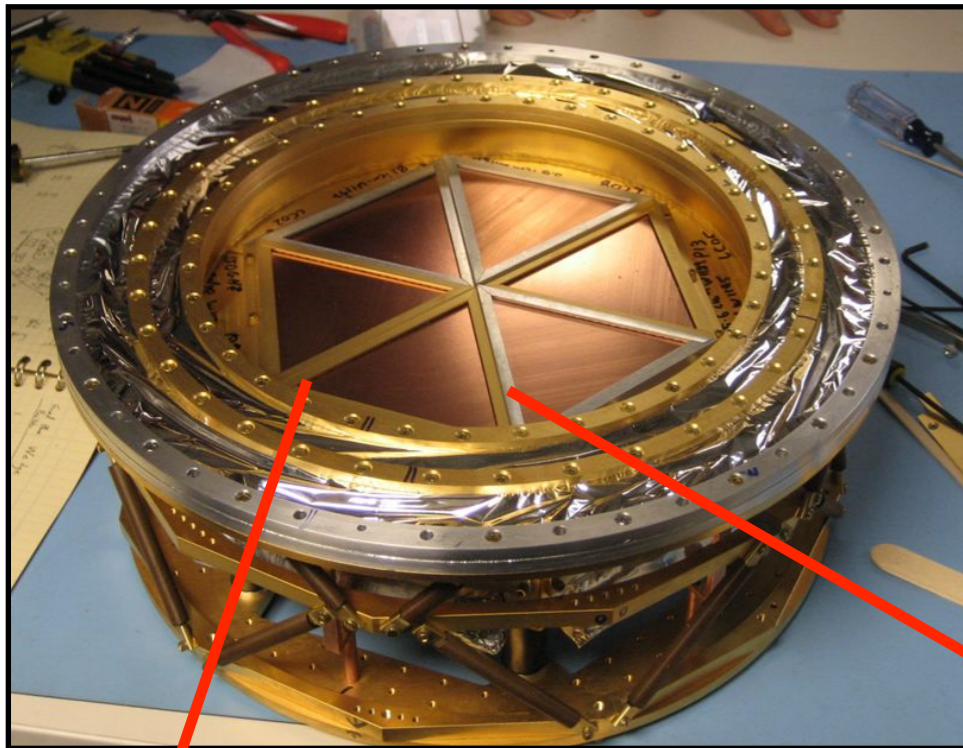
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- Crosstalk determined by Q of LC resonance (designed to be < 1%):  $\Delta\omega_{\text{filt}} = R/L$ , therefore  $Q = (L/R)^{1/2}$

# SPT-SZ Detector Module and LC Board

- Wafer wire-bonded to circuit board with LC circuit, which sets each bolometer's resonant frequency for frequency Multiplexing (fMUX)



Ceramic Capacitors  
150-1500 pF

Niobium Inductors  
(16  $\mu$ H)

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## **4. Future Directions**

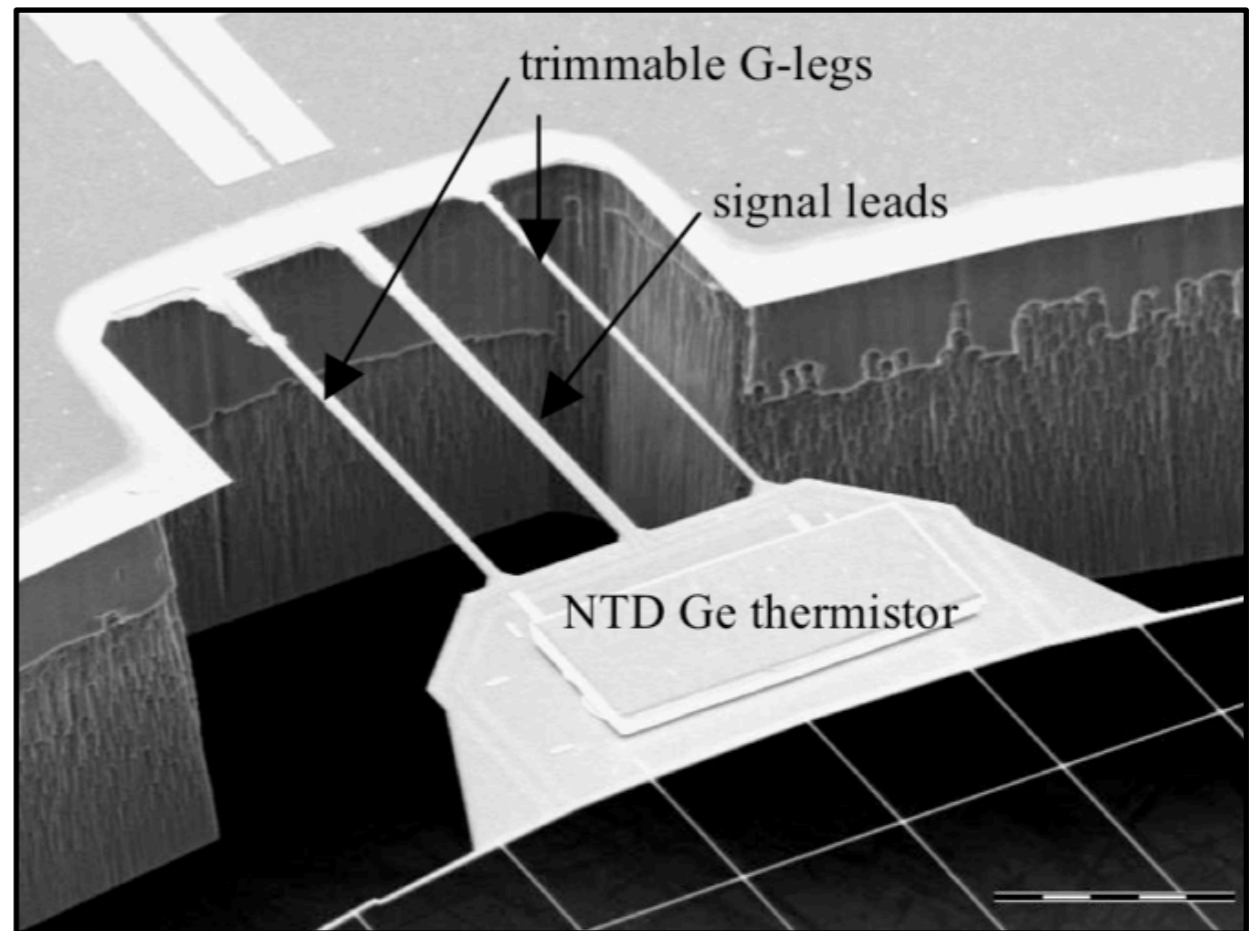
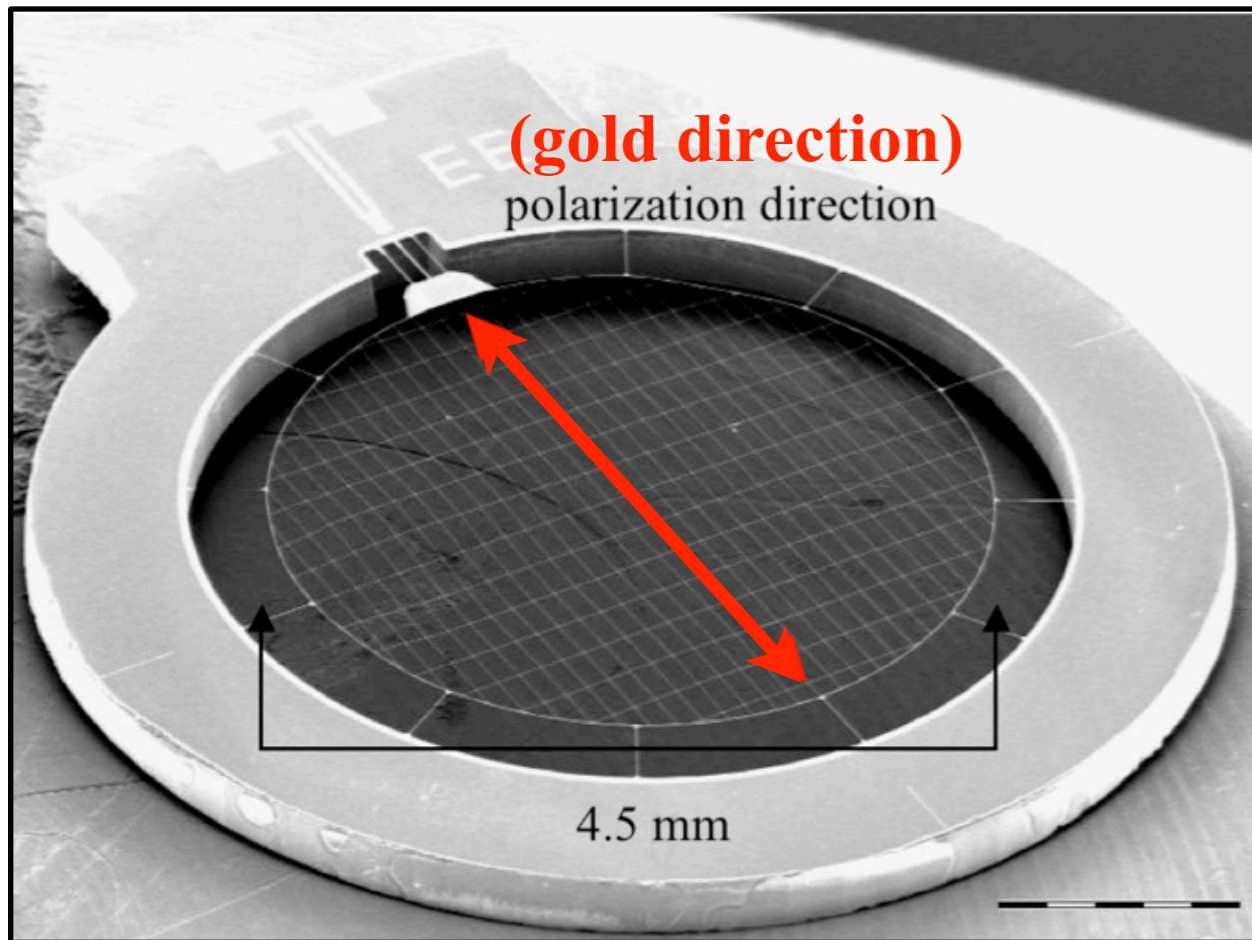
- The path to CMB-S4



# *Polarization Sensitive Bolometers (PSBs)*

## **JPL modified spider-web concept to add polarization sensitivity**

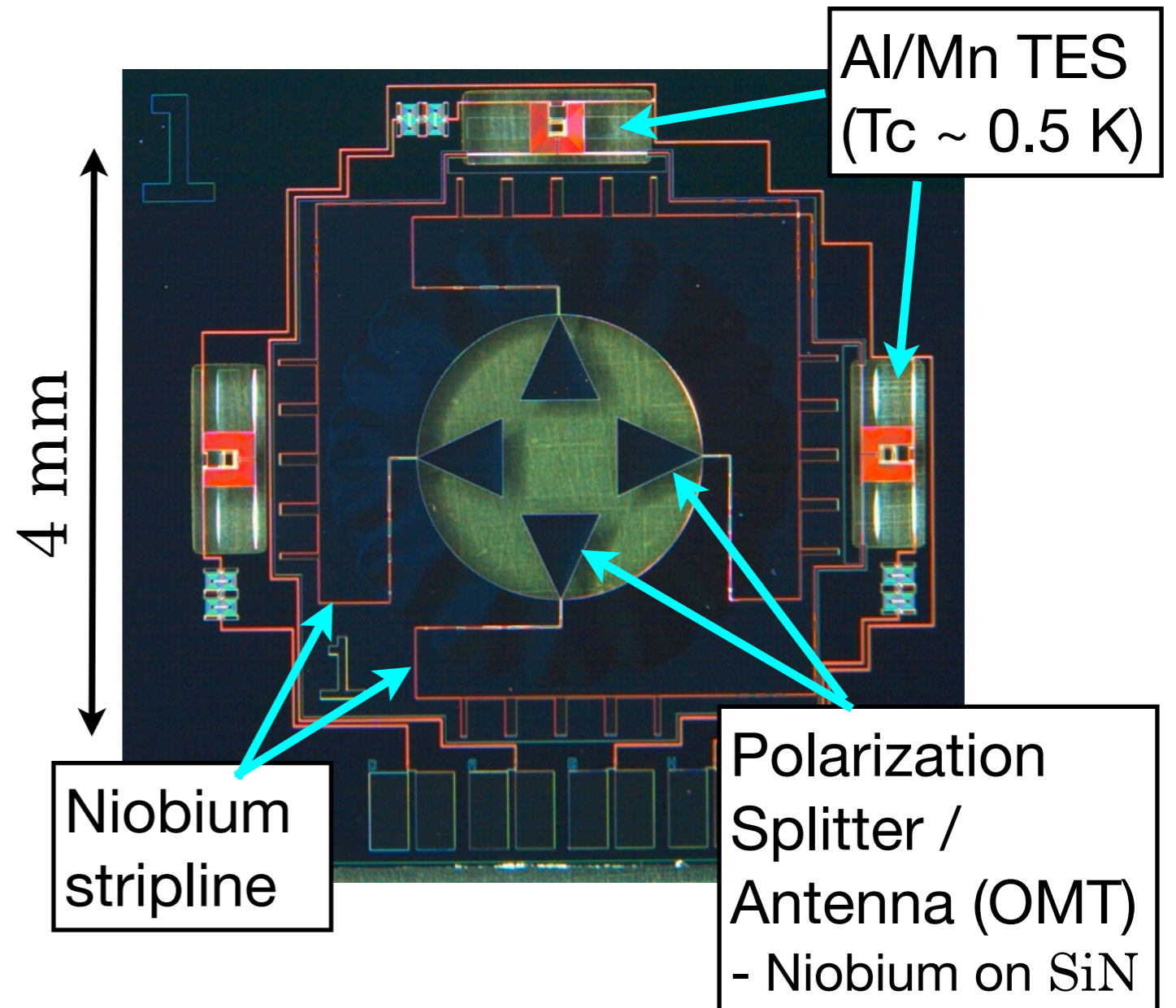
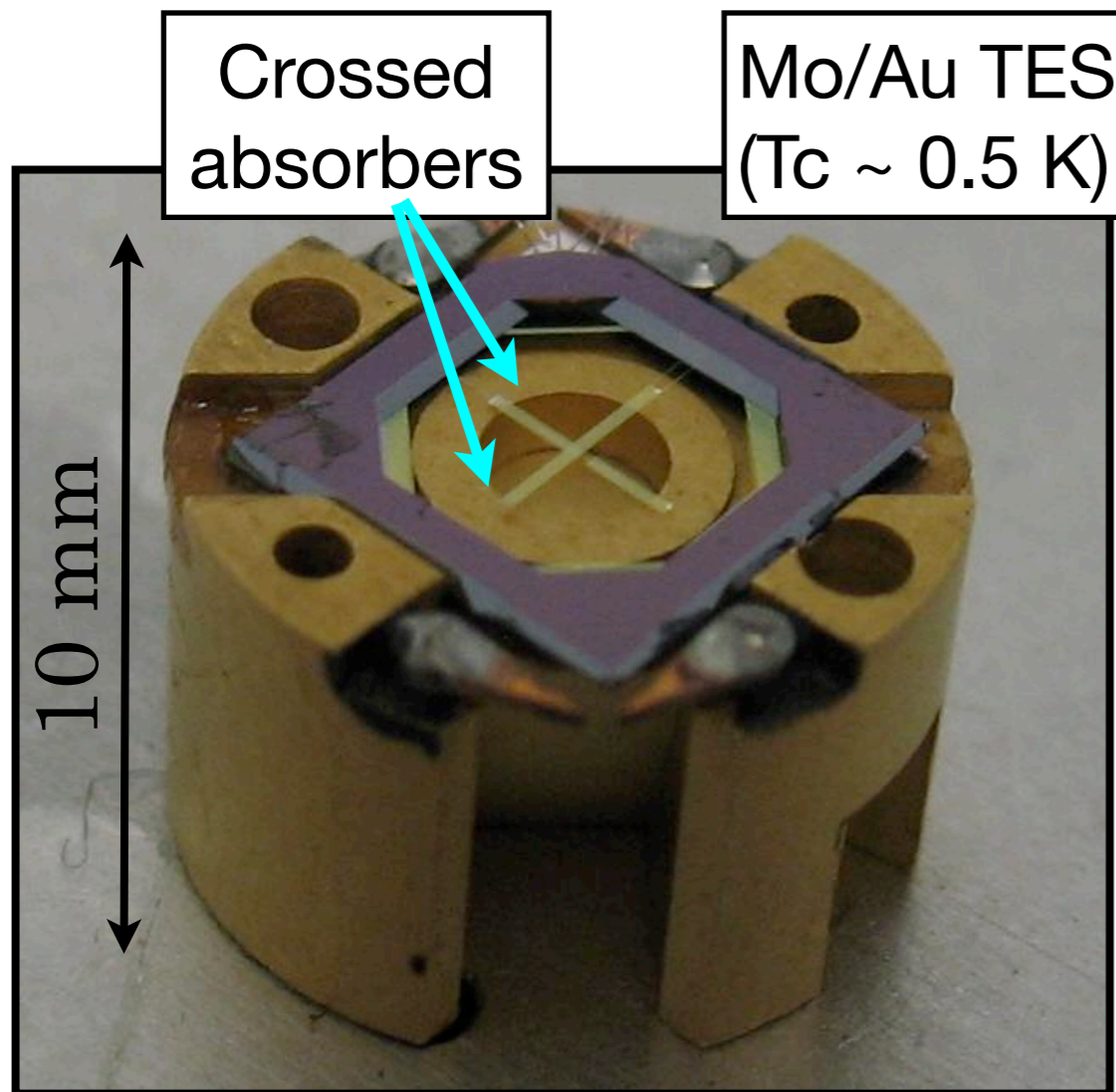
- SiN substrate with linear crossed pattern, gold added only along one direction
- NTD thermistor on edge of absorber, to minimize cross-polar response
- Design used for ***QUAD, BICEP, Boomerang2k, and Planck*** experiments
- Single-pixel concept needs to be scaled up for  $\sim 1000$  element focal planes



# *SPTpol: Detectors*

For SPTpol, we scaled the PSB concept to ~1000 pixel array, using two different detectors technologies;

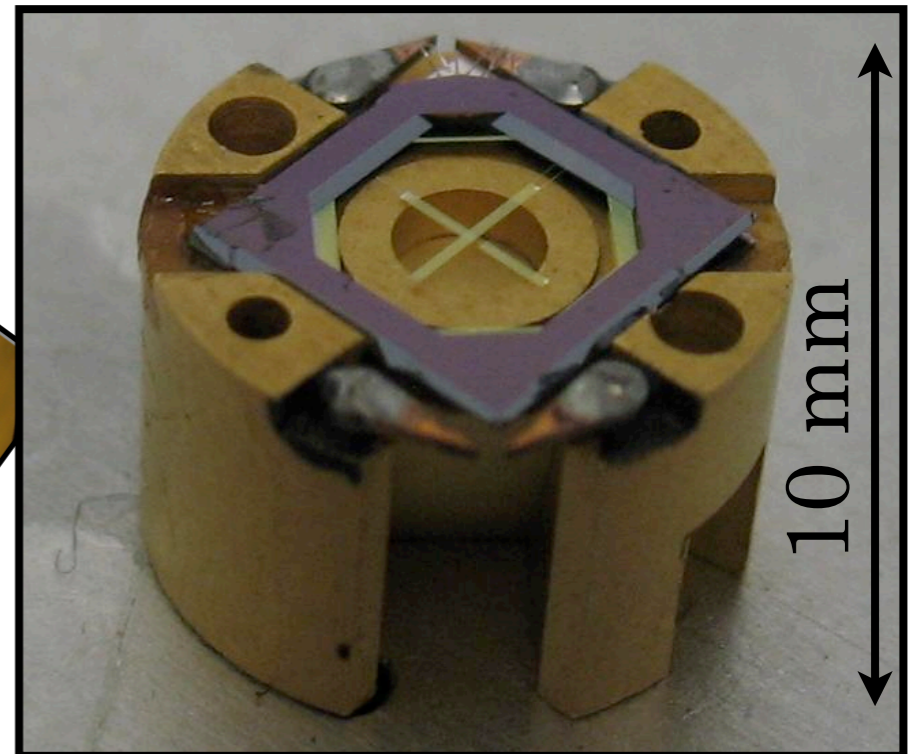
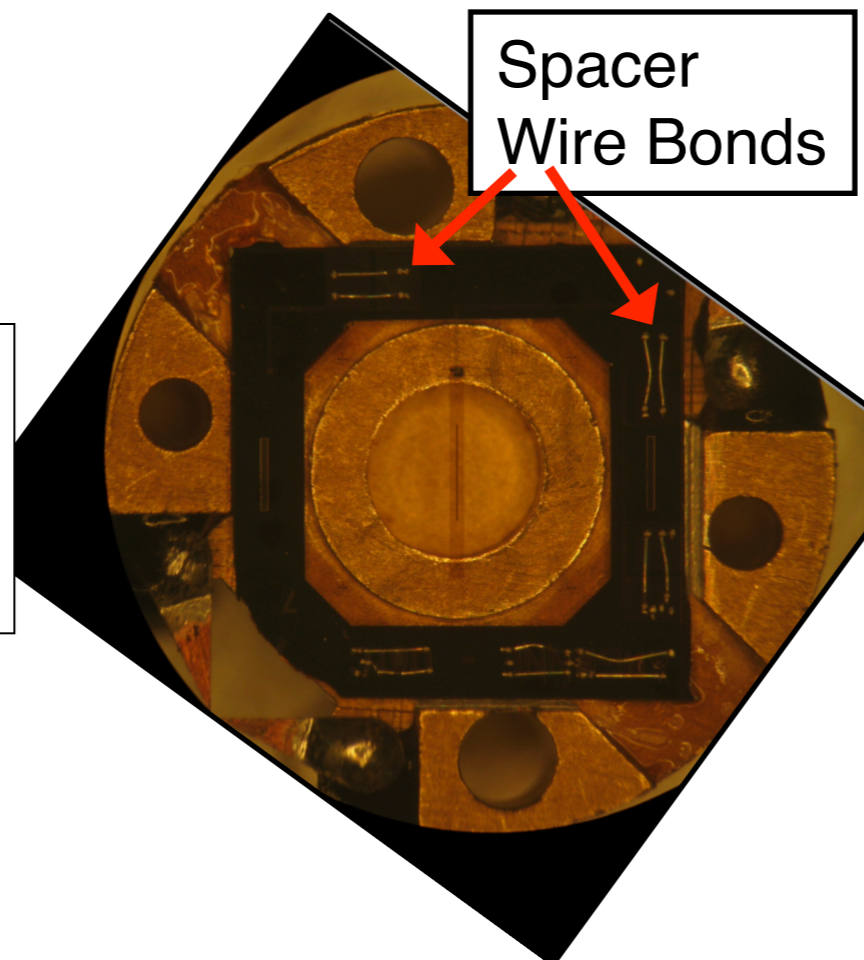
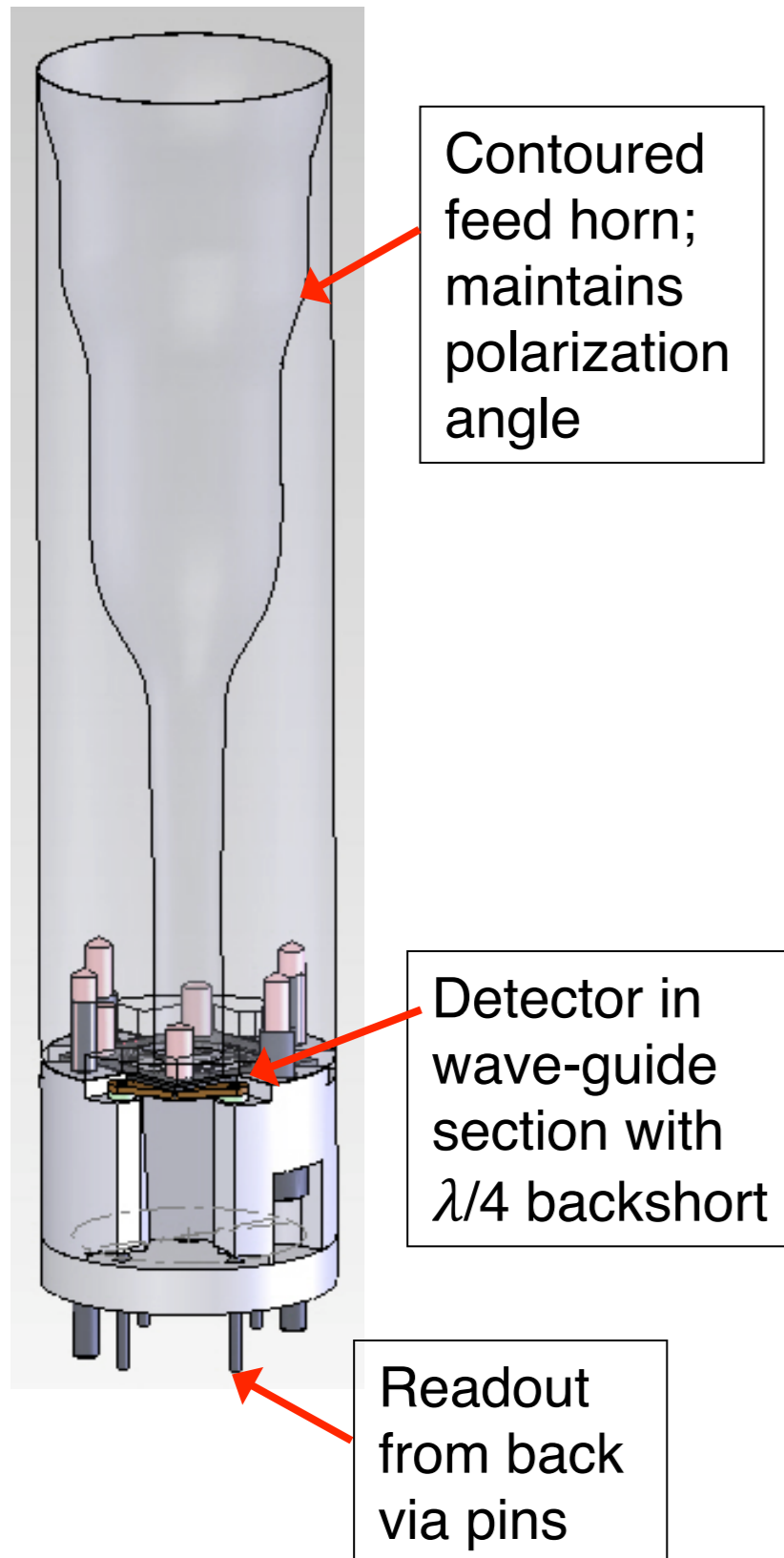
- At 90 GHz, single pixel, crossed absorbers with TES made at Argonne
- At 150 GHz, array of antenna-coupled TES made at NIST (Boulder)



# 95 GHz Single Pixel PSBs

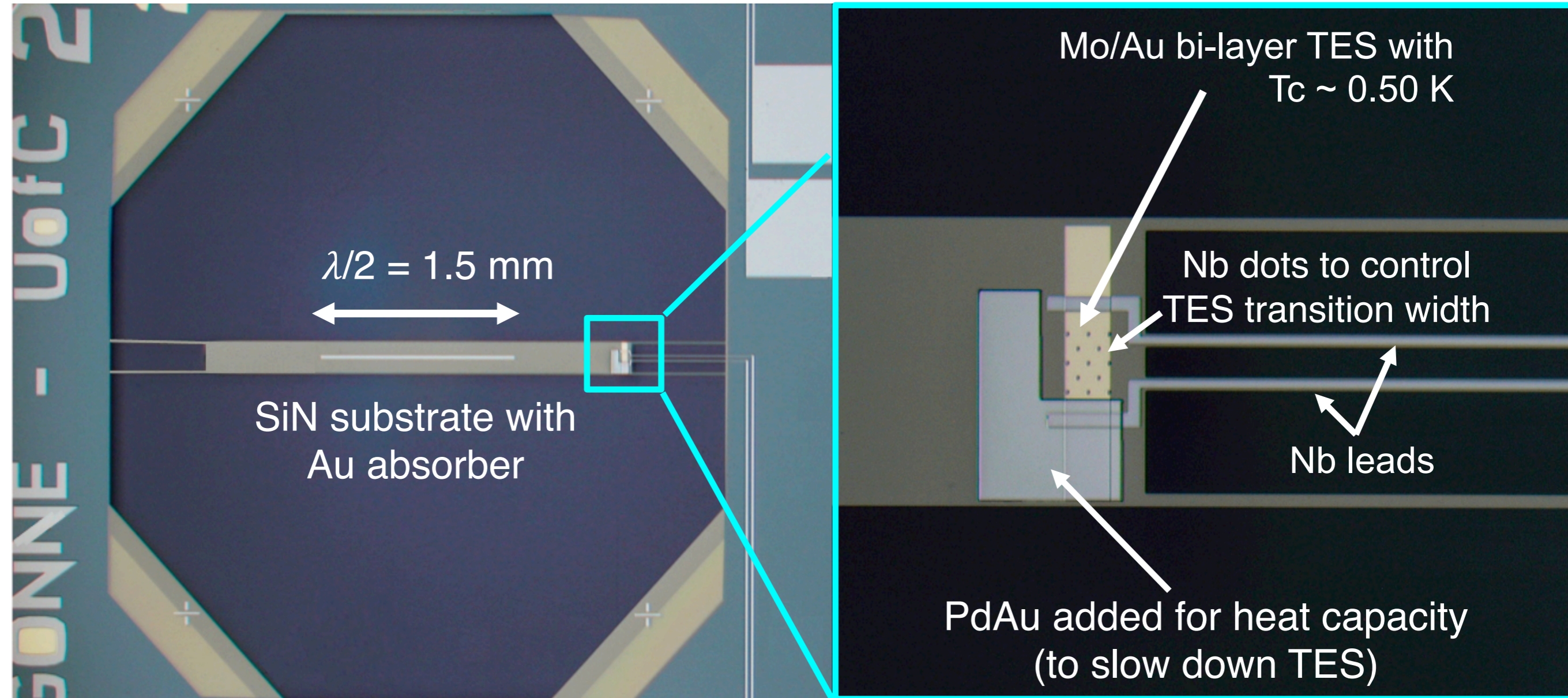
## 95 GHz pixels made in collaboration with Argonne National Labs (ANL)

- SPTpol 95 GHz array of 190 pixels
- Crossed absorbers with TES's in waveguide behind contoured feed horn with a  $\lambda/4$  backshort
- Wire-bonds maintain  $\sim 50$   $\mu\text{m}$  separation between crossed absorbers



Fabricated by Vlad Yefremenko at ANL

# 95 GHz Single Pixel PSBs



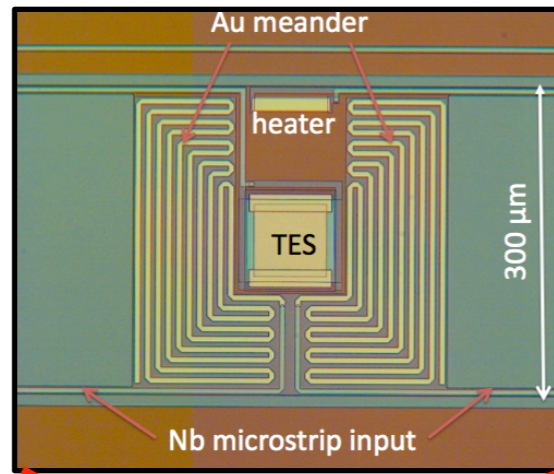
## 150 GHz Array PSBs

Fabricated by Dale Li,  
Sherry Cho at NIST

### NIST 150 GHz detectors uses a new antenna-coupled TES design

- Niobium OMT antenna
- coupled to microstrip, leading to TES island
- power dissipated via lossy Gold meander

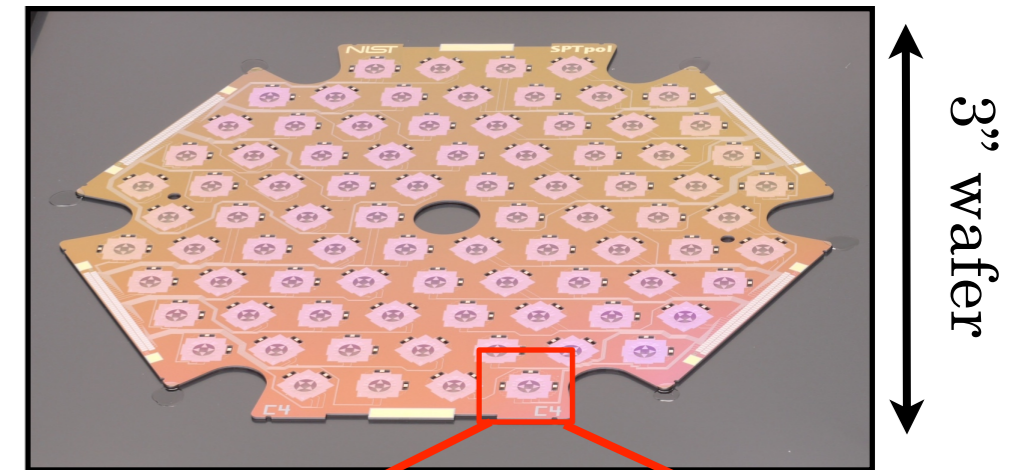
*Antenna-coupled design is scalable to  
multi-chroic pixels!*



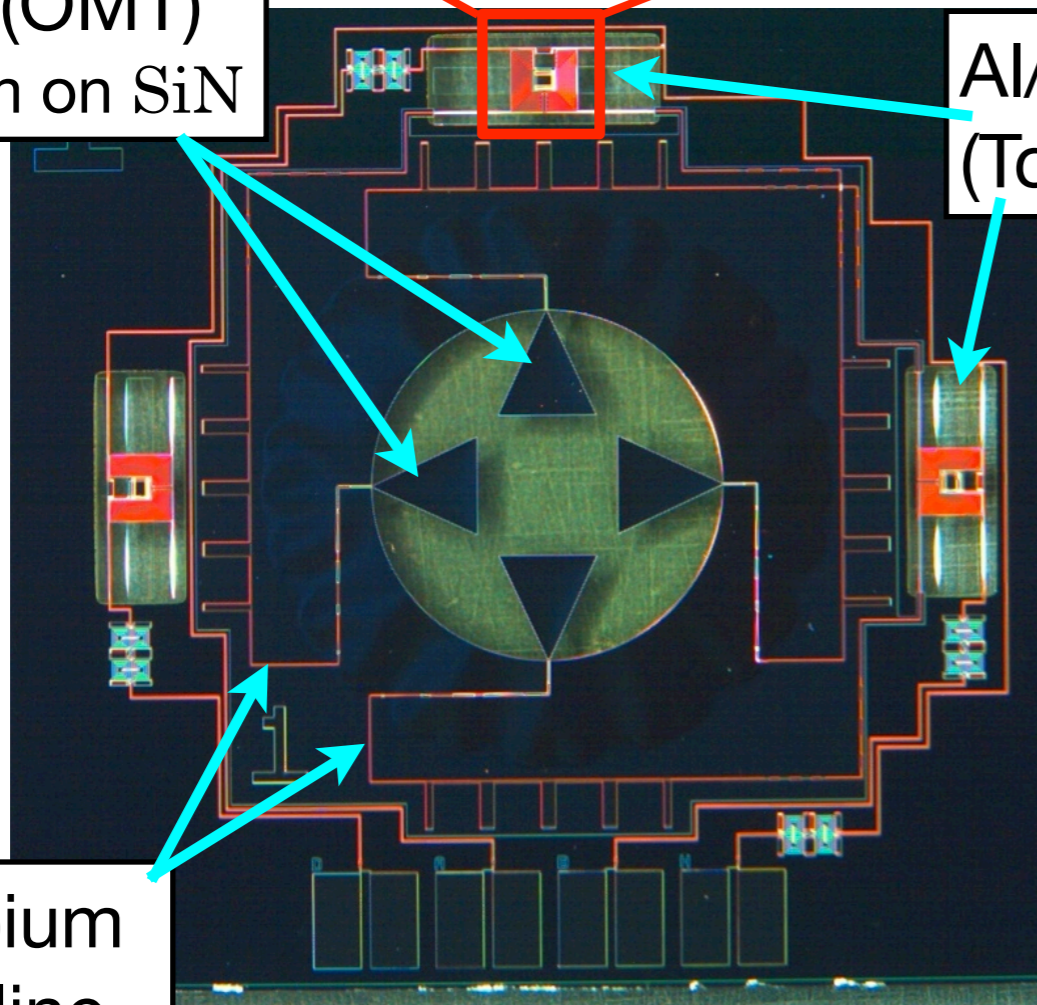
Polarization  
Splitter (OMT)  
- Niobium on SiN

Al/Mn TES  
( $T_c \sim 0.5 \text{ K}$ )

SPTpol 150 GHz  
Detector Array

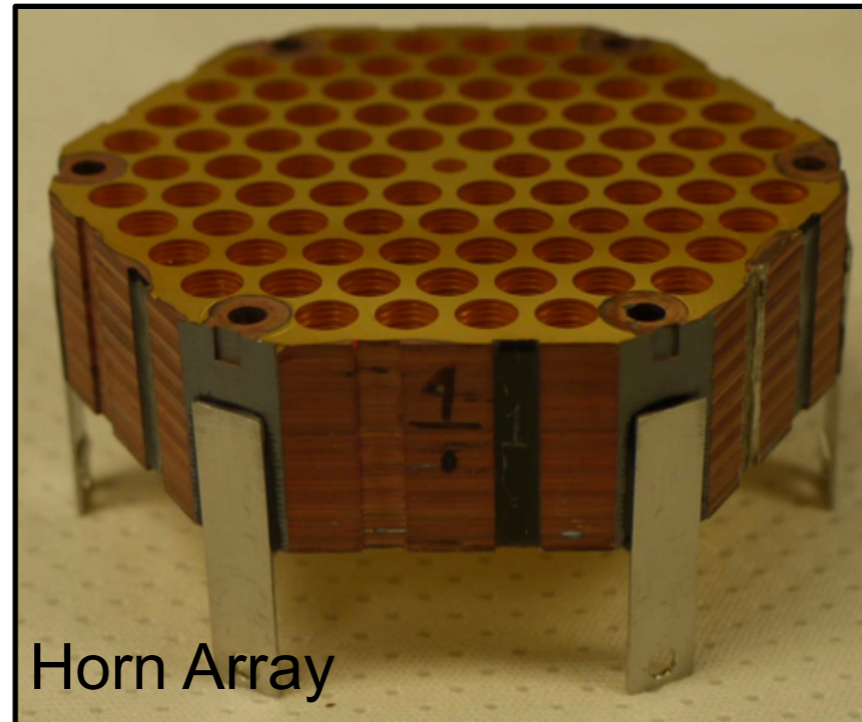
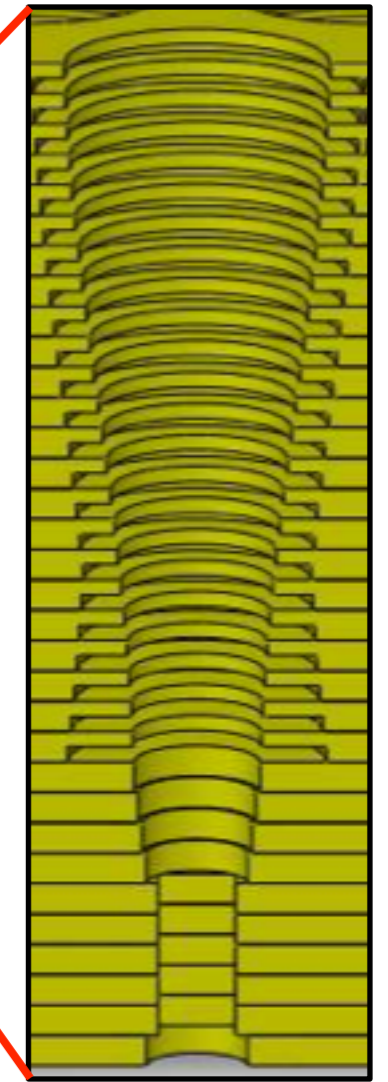
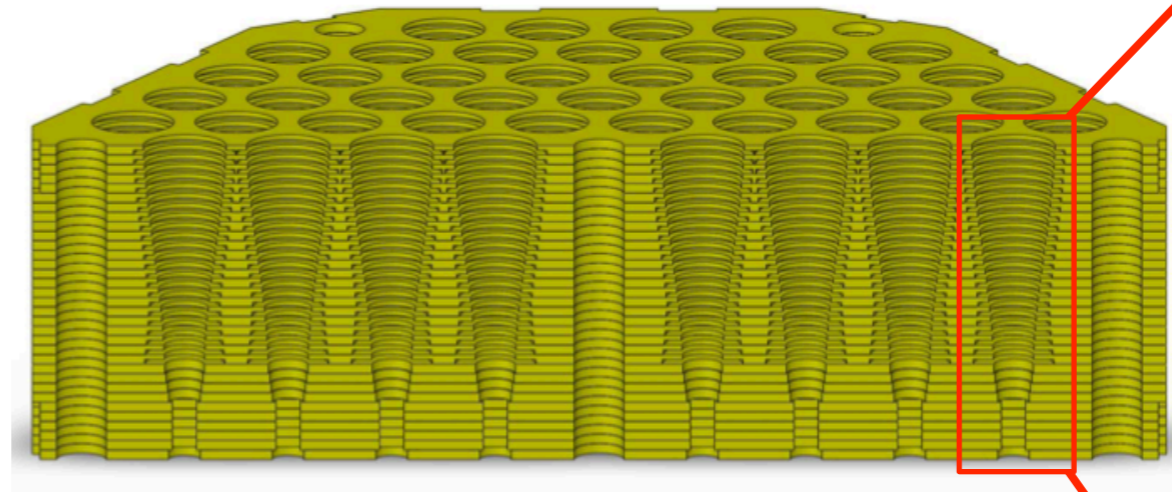
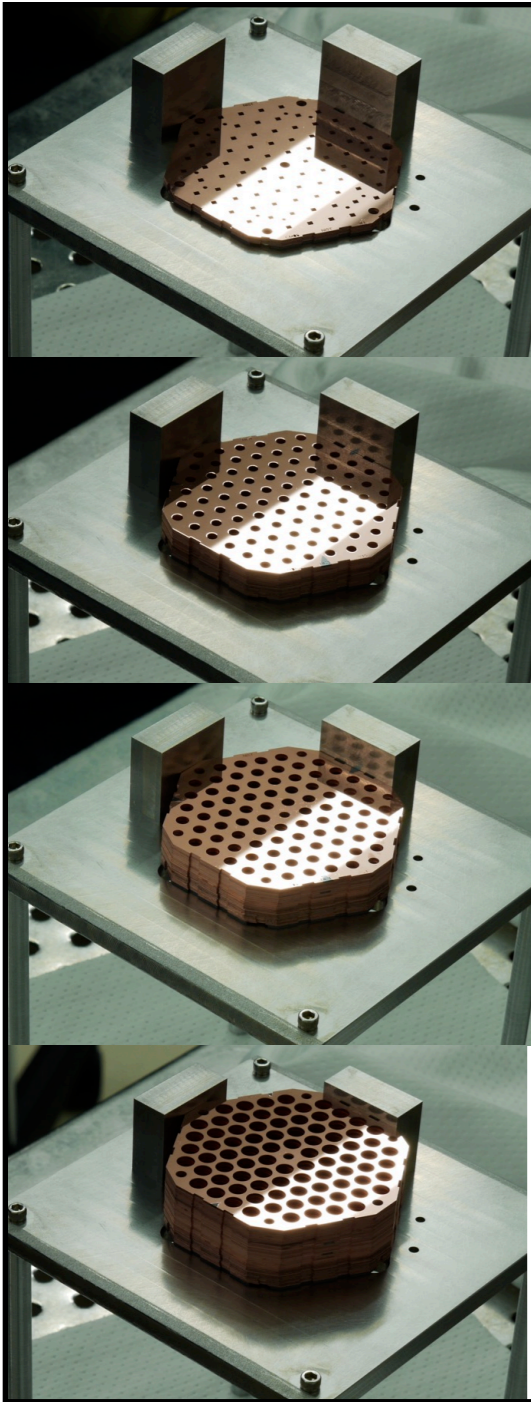


Niobium  
stripline

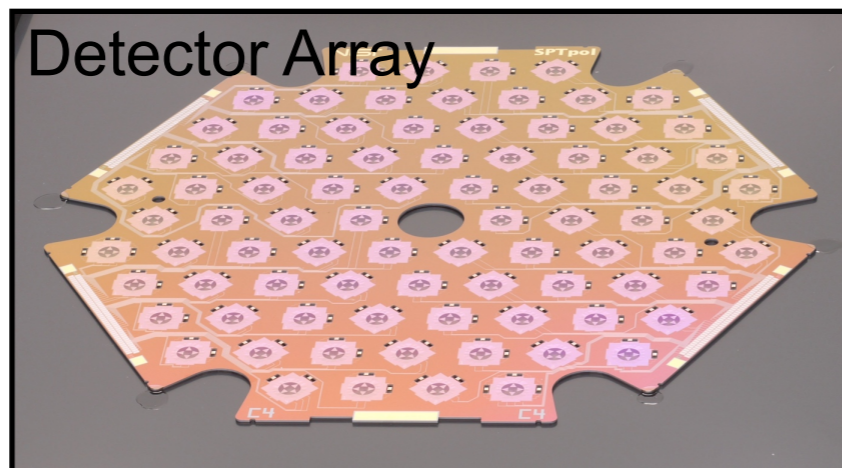


## 150 GHz Array PSBs

Horn Assembly



Horn Array



Detector Array

### Corrugated feed horn array

- Stack of 33 silicon ( $500 \mu\text{m}$ ) wafers, deep-etched into horn profile and gold-plated
- 84 pixels per array
- Excellent beam and RF pickup systematics control

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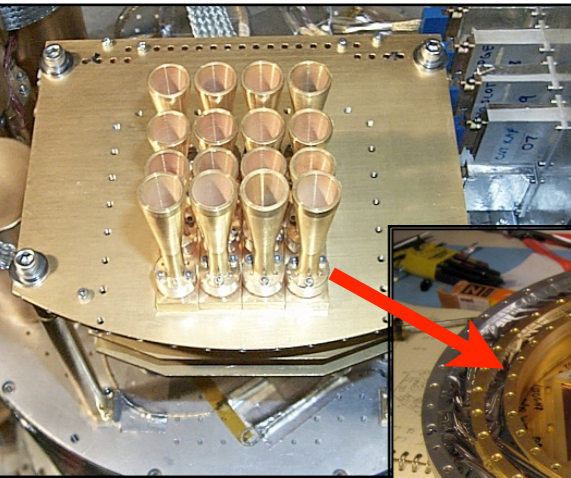
## 4. **Future Directions**

- The path to CMB-S4

# Evolution of CMB Focal Planes

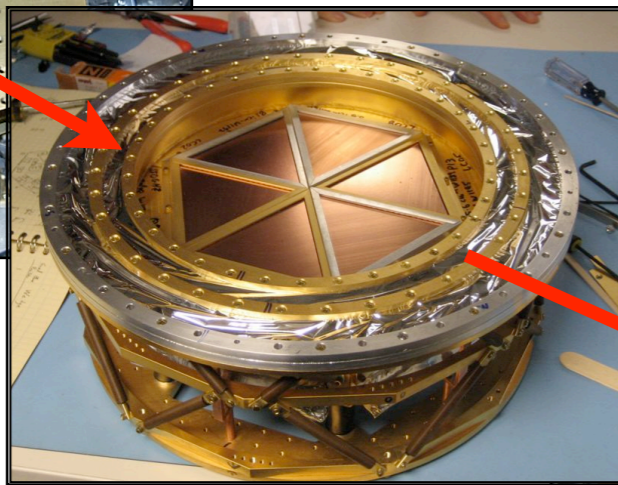
**2001: ACBAR**

16 detectors



**2007: SPT**

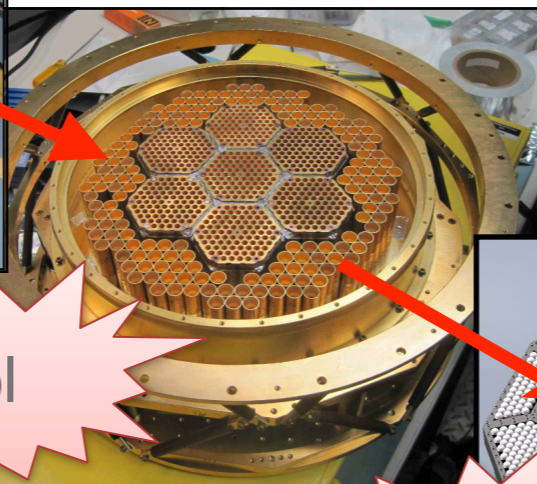
960 detectors



Stage-2

**2012: SPTpol**

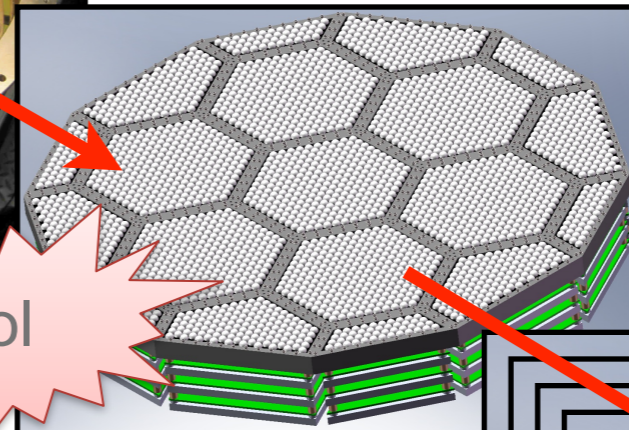
~1600 detectors



Stage-3

**2016: SPT-3G**

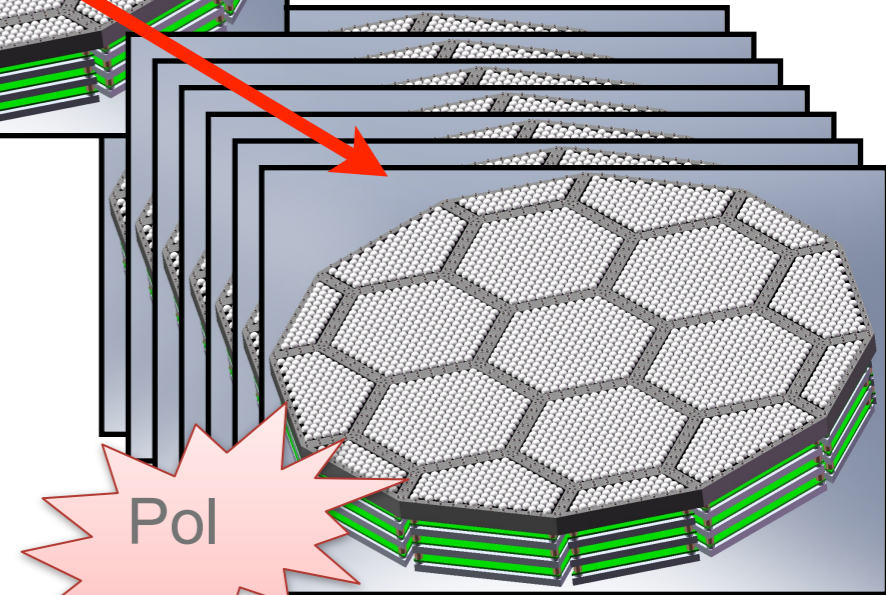
~15,200 detectors



Stage-4

**2020?: CMB-S4**

100,000+ detectors



Detector sensitivity has been limited by photon “shot” noise for last ~15 years; further improvements are made only by making ***more detectors!***

**CMB Stage-4 Experiment**

Described in Snowmass CF5:

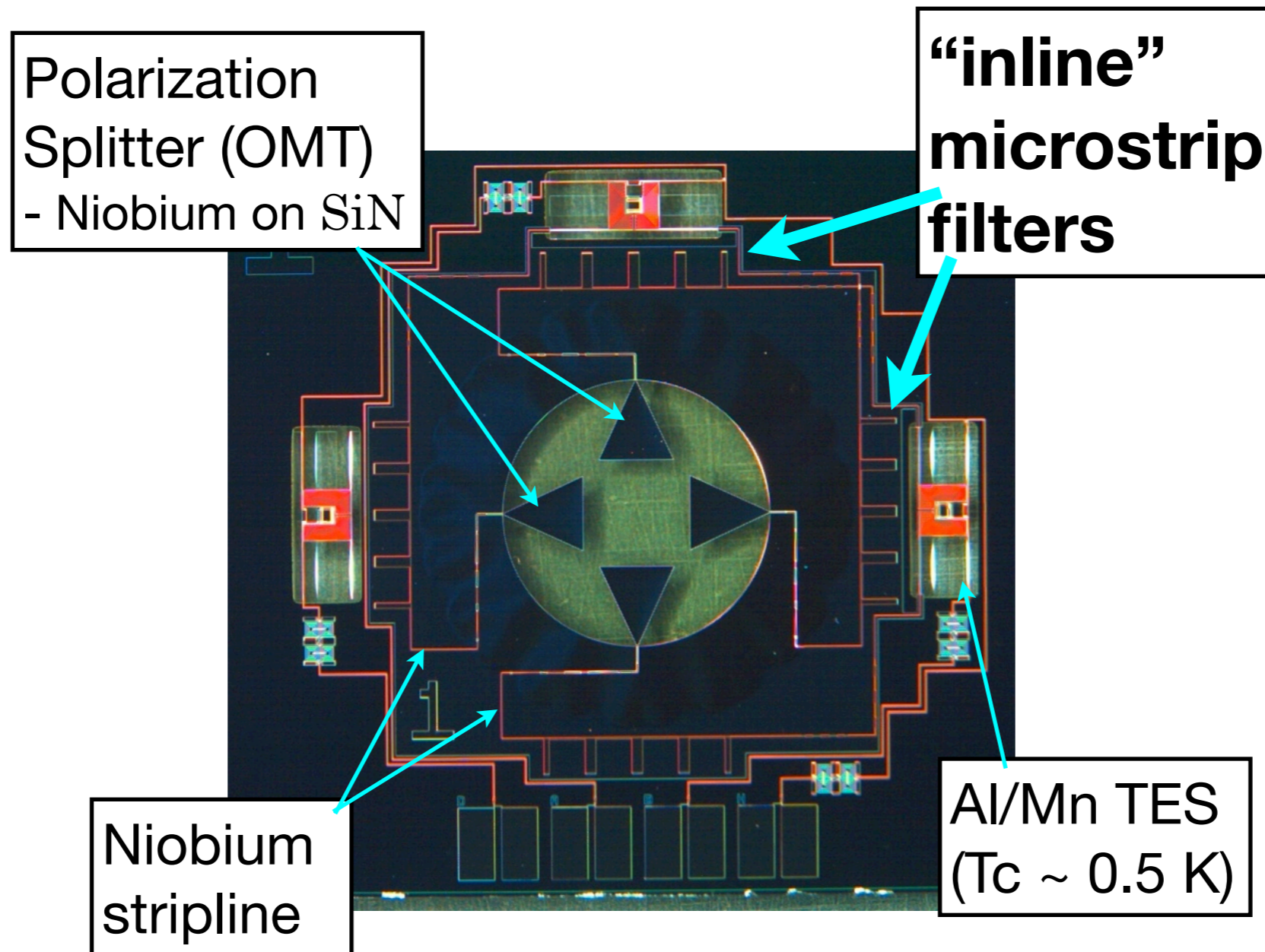
Neutrinos: [arxiv:1309.5383](https://arxiv.org/abs/1309.5383)

Inflation: [arxiv:1309.5381](https://arxiv.org/abs/1309.5381)



# *SPTpol Detector: Antenna-coupled microstrip technology*

Antenna-coupled architecture allows multiple detectors per pixel, **in-line microstrip filters act as band-defining filters**, therefore with a broadband antenna multiple frequencies also possible



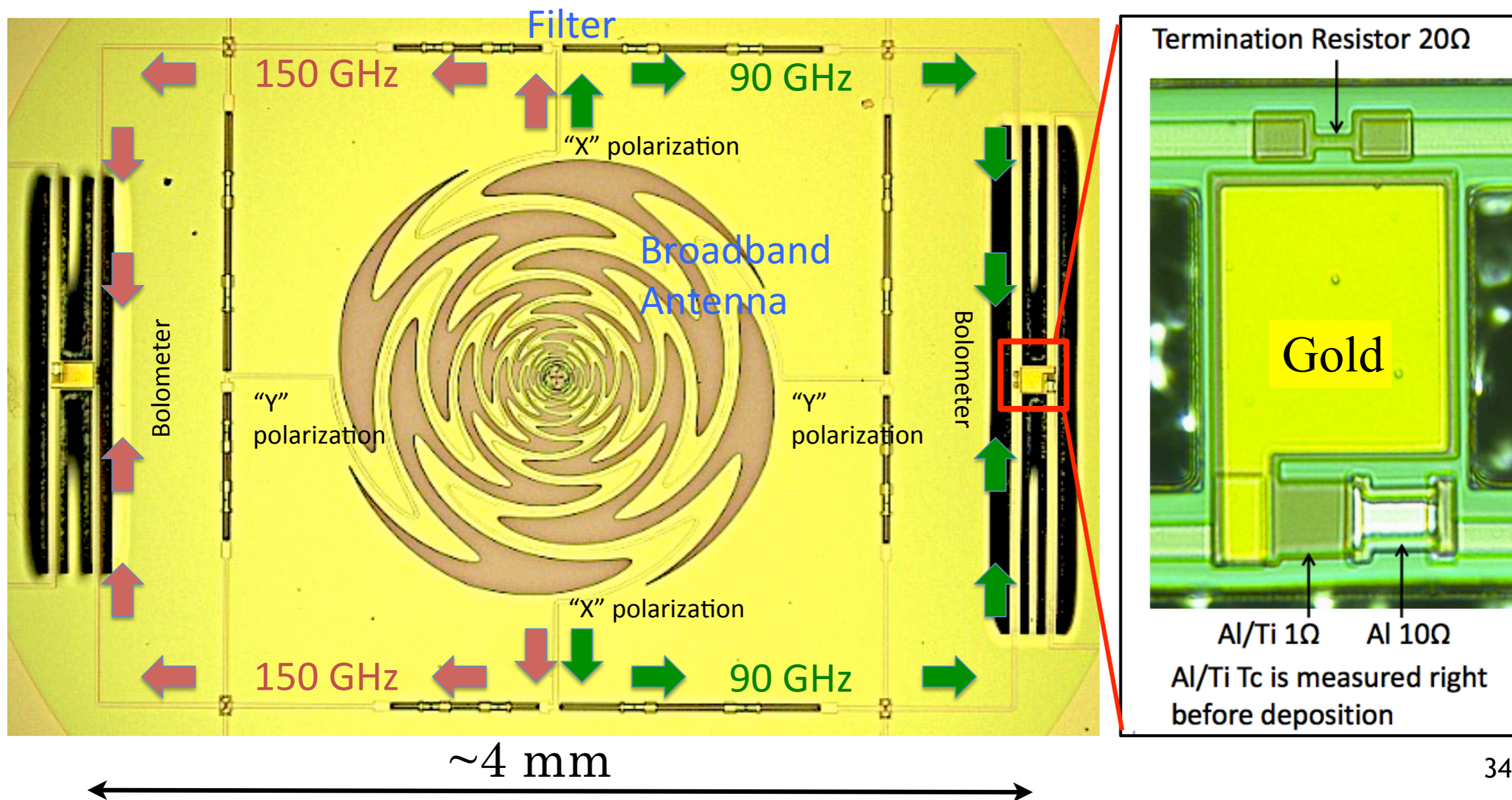
**NIST**

Fabricated by Dale Li,  
Sherry Cho at NIST

# Prototype SPT-3G Multi-chroic Pixel

Prototype Polarbear2 / SPT-3G single-pixel. Broadband polarization-sensitive “sinuous” antenna at 90 and 150 GHz, (fabricated by Toki Suzuki at UC-Berkeley)

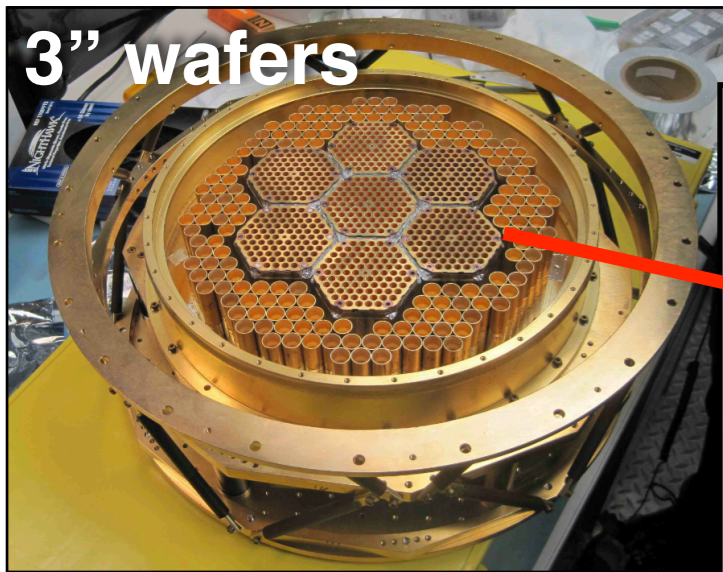
Silicon-Nitride  
TES Island



# Evolution of CMB Focal Planes

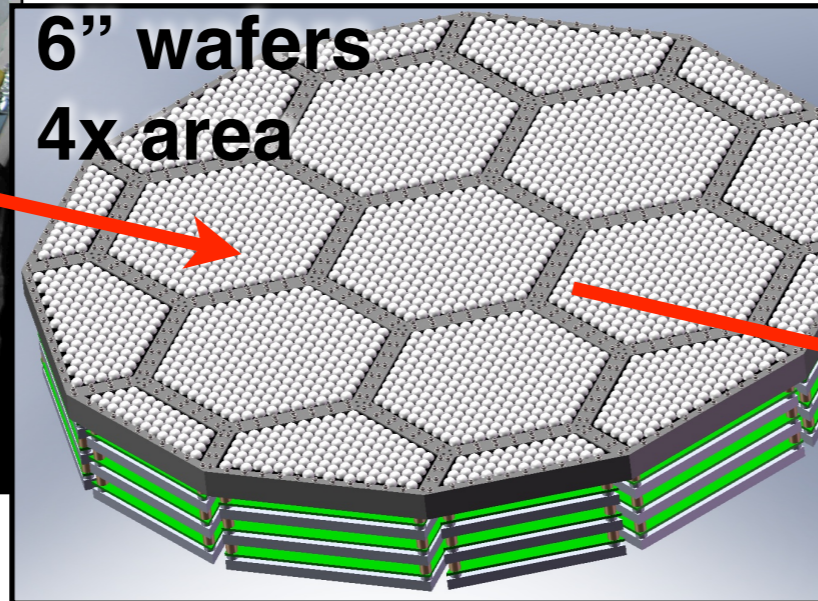
Stage-2

**2012: SPTpol**  
~1600 detectors



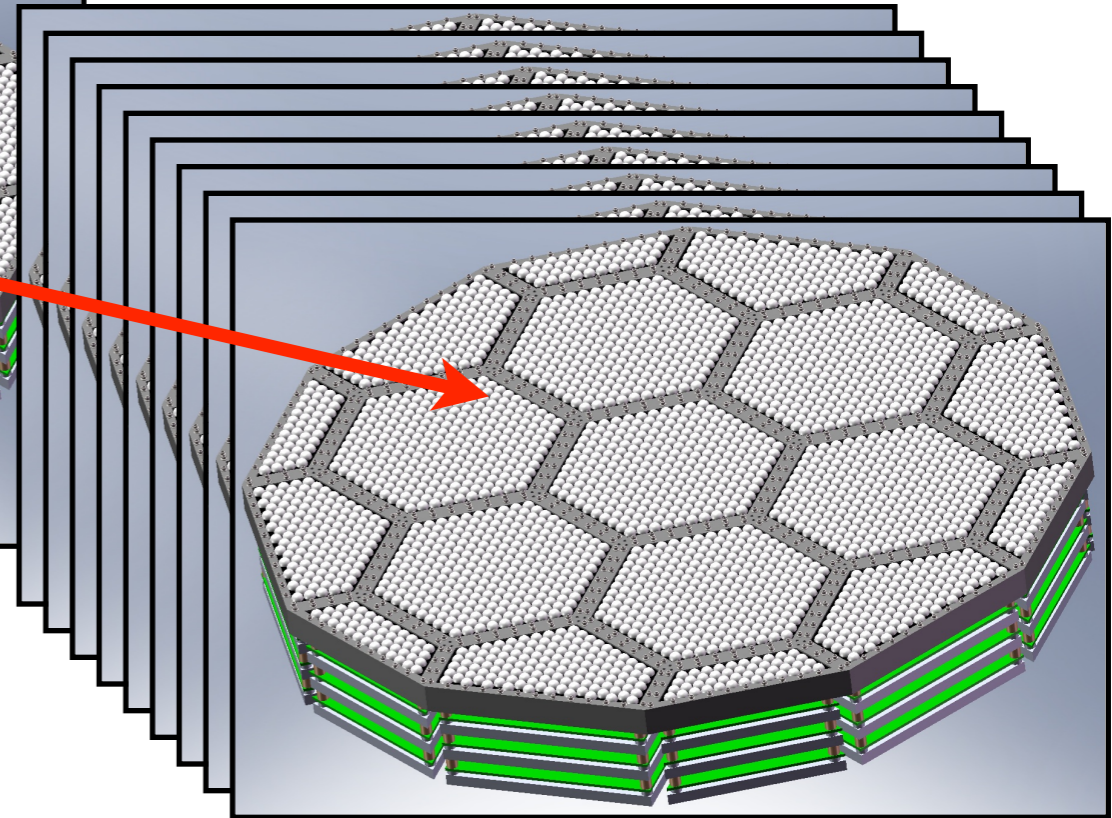
Stage-3

**2016: SPT-3G**  
~15,200 detectors



Stage-4

**2020?: CMB-S4**  
100,000+ detectors

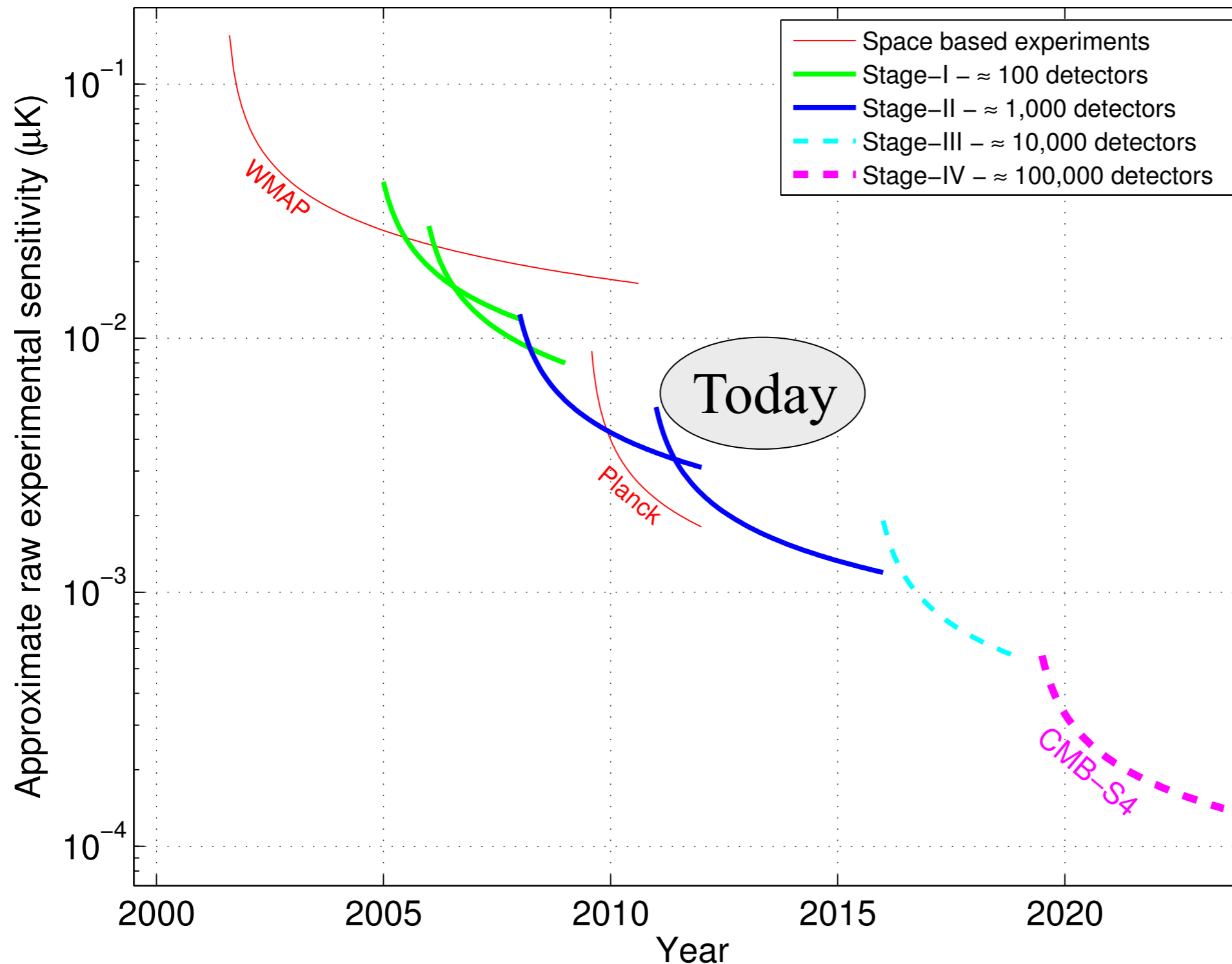


DOE Labs (ANL, LBNL, SLAC, FNAL)  
working on developing Stage II to Stage III  
detector based on 3-band, dual  
polarization pixel.

- Background limited performance per detector
- Uniform properties with high-fab-throughput
- Consistent fabrication on 6'' wafers

**CMB Stage-4 Experiment**  
Described in Snowmass CF5:  
Neutrinos: [arxiv:1309.5383](https://arxiv.org/abs/1309.5383)  
Inflation: [arxiv:1309.5381](https://arxiv.org/abs/1309.5381)

# CMB Experimental Stages



Stage-IV  
CMB  
experiment =  
**CMB-S4**  
 **$\sim 200x$  faster  
than today's  
Stage 2  
experiments**

# CMB-based Cosmological Constraints

	$\sigma(r)$	$\sigma(N_{\text{eff}})$	$\sigma(\Sigma m_\nu)$ (meV)
<b>Current CMB</b>	<b>0.05</b>	<b>0.34</b>	<b>117</b>
Stage 2	0.03	0.12	96
Stage 3	0.01	0.06	61*
<b>Stage 4: CMB-S4</b>	<b>0.001</b>	<b>0.02</b>	<b>16**</b>

\* Includes BOSS prior

\*\* Includes DESI prior

## The CMB-S4 sensitivity would achieve important benchmarks:

- $\sigma(r) \sim 0.001$  ; Differentiate between large vs small field inflation.
- $\sigma(N_{\text{eff}}) \sim 0.02$  ; Precision constraint of relativistic energy density; search for deviations from standard model prediction of 3.046.
- $\sigma(\Sigma m_\nu) \sim 16$  meV ; Cosmological detection of neutrino mass.

# Summary and Big Questions

## **This science is just beginning!**

- First detection of CMB B-mode polarization in the past year!
- Advances in measurements driven by detector technology
- Experimental challenge today is to increase detector counts
- Antenna-coupled TES detectors are the baseline technology for next-generation experiments

## **This science is exciting! CMB experiments are trying to answer fundamental questions about the Universe:**

*Did the universe start with an epoch of inflation?*

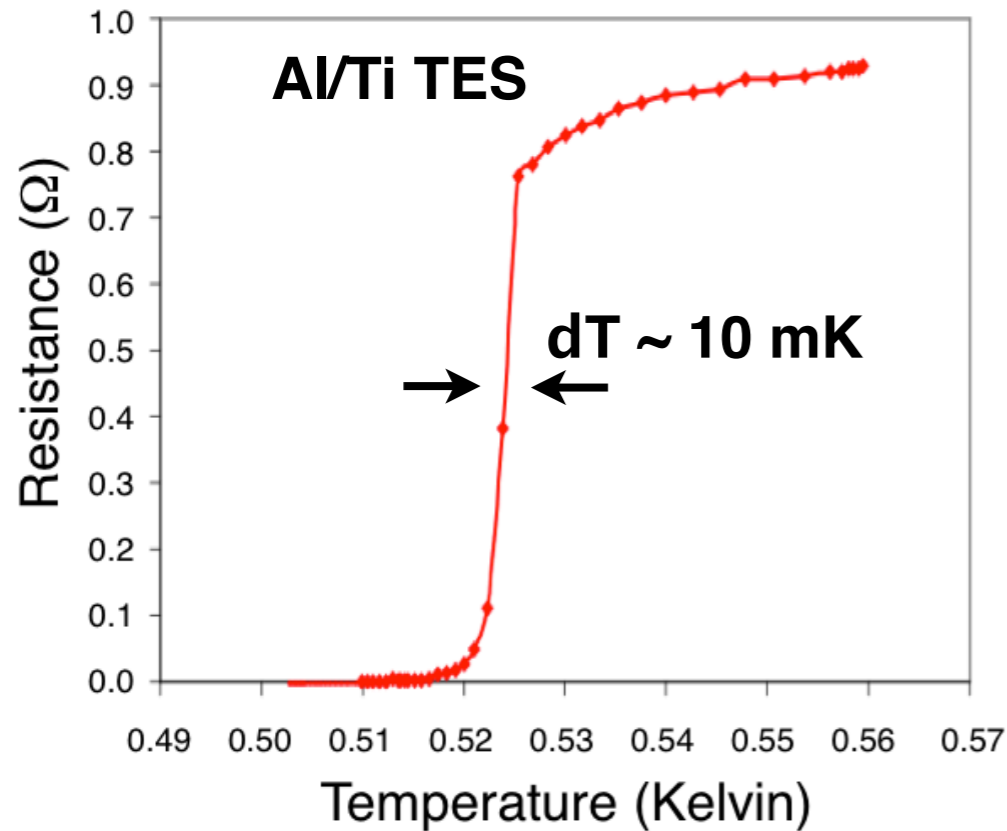
*What is the energy scale of inflation?*

*Is there any “dark radiation”?*

*What is the sum of the neutrino masses?*



# Superconducting Transition Edge Sensor (TES)



## Bolometer Design Properties:

- Thermistor provides electrical power to balance optical power on bolometer:

$$P_{opt} + P_{elec} = \int_{T_{base}}^{T_{bolo}} G(T) dT$$

- Electrical feedback determined by slope of  $R(T)$  curve, parameterized by  $\alpha$  parameter:

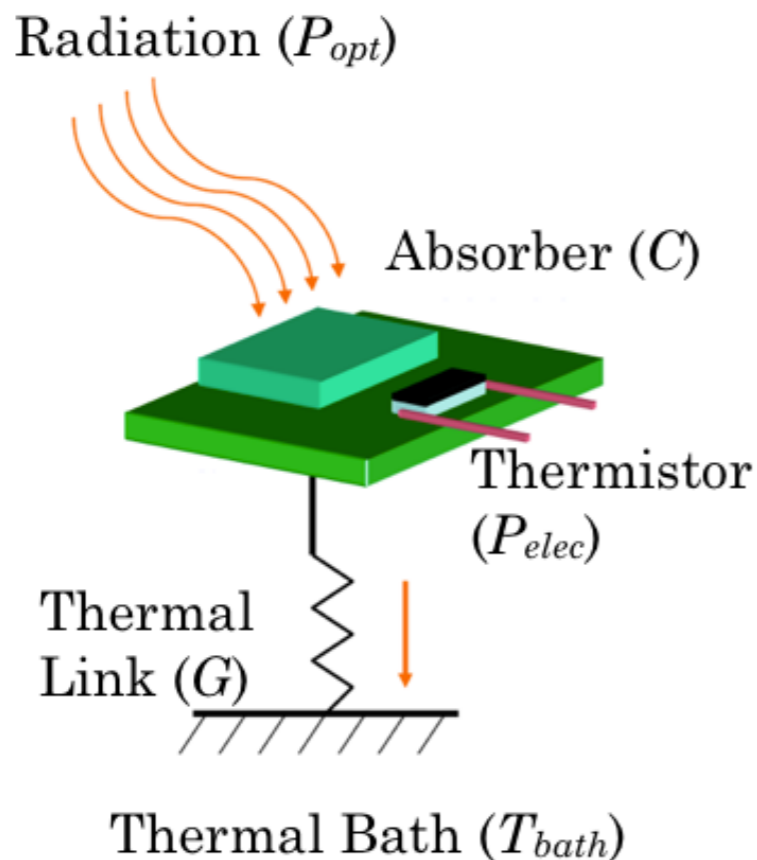
$$\alpha = \frac{T}{R} \frac{dR}{dT} \quad \begin{array}{l} \text{TES} \sim 20-1000 \\ \text{NTD} \sim 3-10 \end{array}$$

- Can define a “loop gain” in analogy to electronic feedback circuits:

$$\mathcal{L} = \frac{\alpha P_{elec}}{G T_b} \quad \begin{array}{l} \text{TES} \sim 20-1000 \\ \text{NTD} \sim 1-5 \end{array}$$

- Increased loop gain improves the linearity (in responsivity) and speed of the detector:

$$S_I = \frac{\delta I}{\delta P} = \frac{-1}{V_b} \frac{\mathcal{L}}{1 + \mathcal{L}} \quad \tau = \frac{\tau_0}{1 + \mathcal{L}} = \frac{C/G}{1 + \mathcal{L}}$$





# TES Time Constant and Stability

Side-TES design was *too fast* electrically, TES stability requires:

1) Bandwidth requirement for bolometer stability:

**TES bandwidth < 5.8 fMUX bandwidth**

2) Given RLC filter bandwidth, this implies:

**0.2 msec <  $t_{TES}$  < 5 msec**

3) TES speeds up as loop gain increases [ $t_{TES} = t_0 / (1 + L)$ ], so assuming  $L \sim 10-30$ :

**6 msec <  $t_0$  < 50 msec**

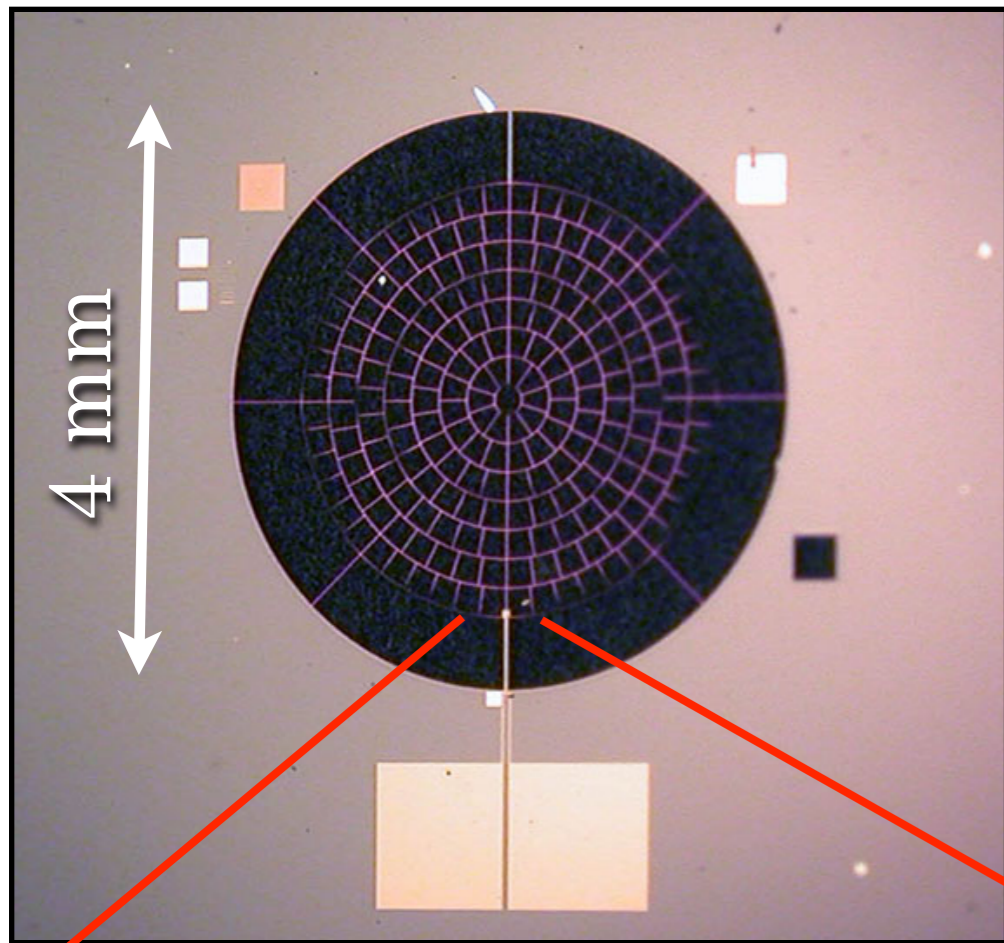
Side  
TES

Center  
TES

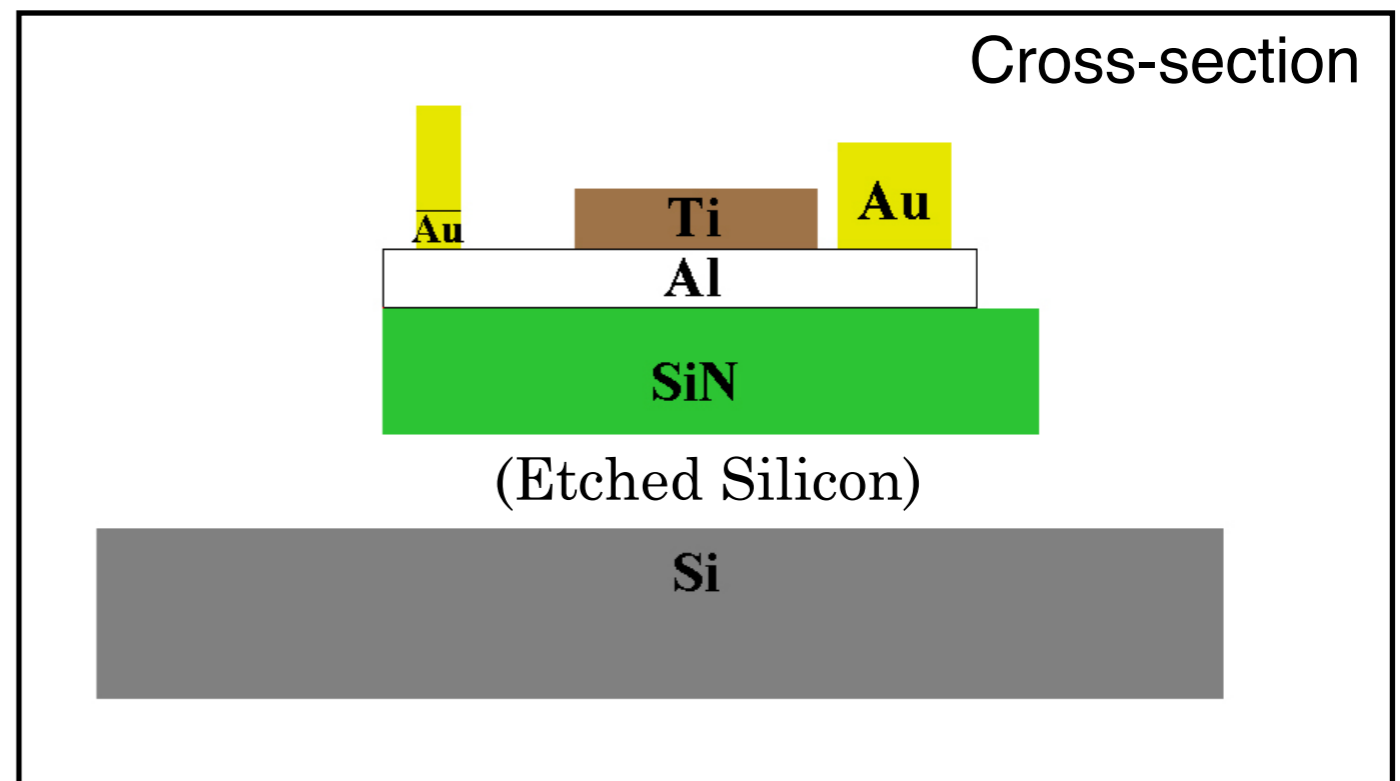
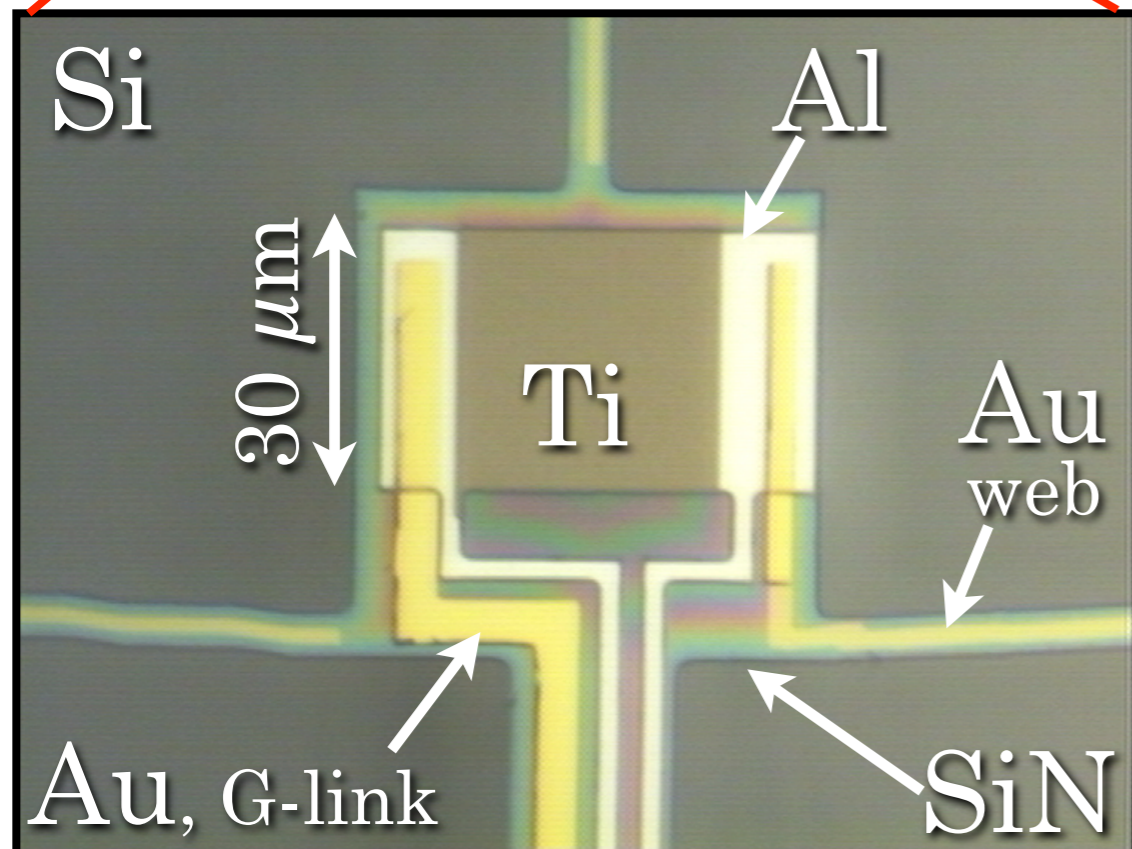
Side-TES had a  $t_0 < 0.1$  msec!  
became unstable as soon as TES  
went into its transition.

Gold Ring added for heat  
capacity to slow down bolometer  
to  $t_0 \sim 20$  msec.

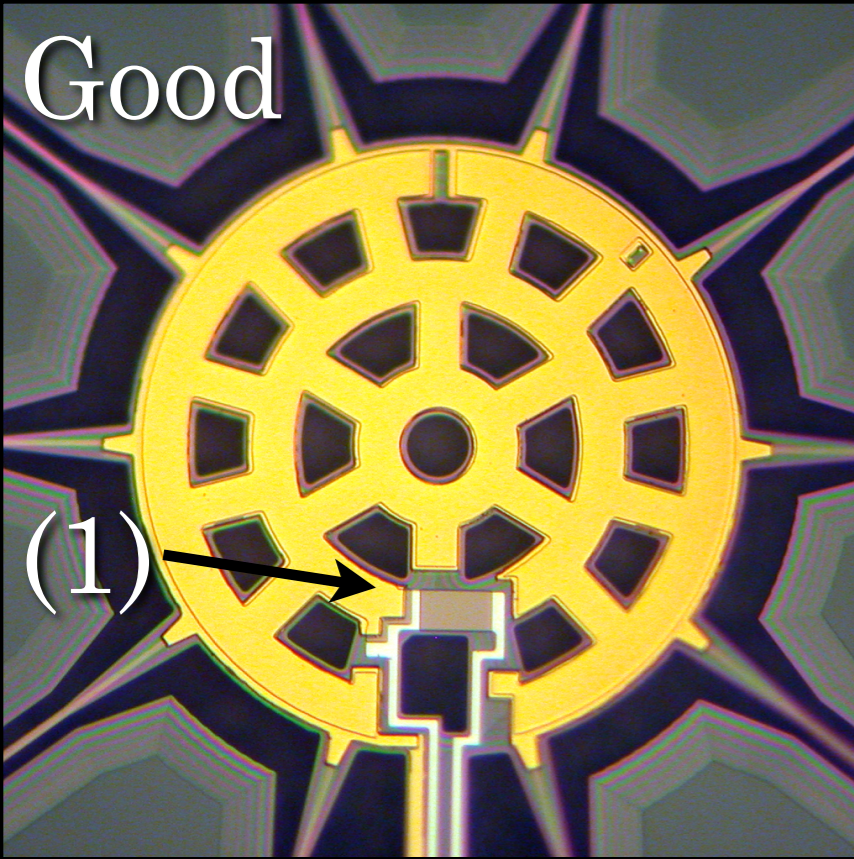
# SPT-SZ TES Single Pixel



- Made at UC-Berkeley
- Used JPL spider-web absorber design;
  - suspended 1 mm thick Silicon Nitride (SiN) substrate with 12 nm thick Gold (Au) absorber
- Replaced NTD Germanium with TES Aluminum/Titanium (Al/Ti) bilayer;
  - Film thickness 40 nm Al, 80 nm Ti, gives a superconducting transition ( $T_c$ ) of  $\sim 0.5$  K
- “G” set by gold finger to TES



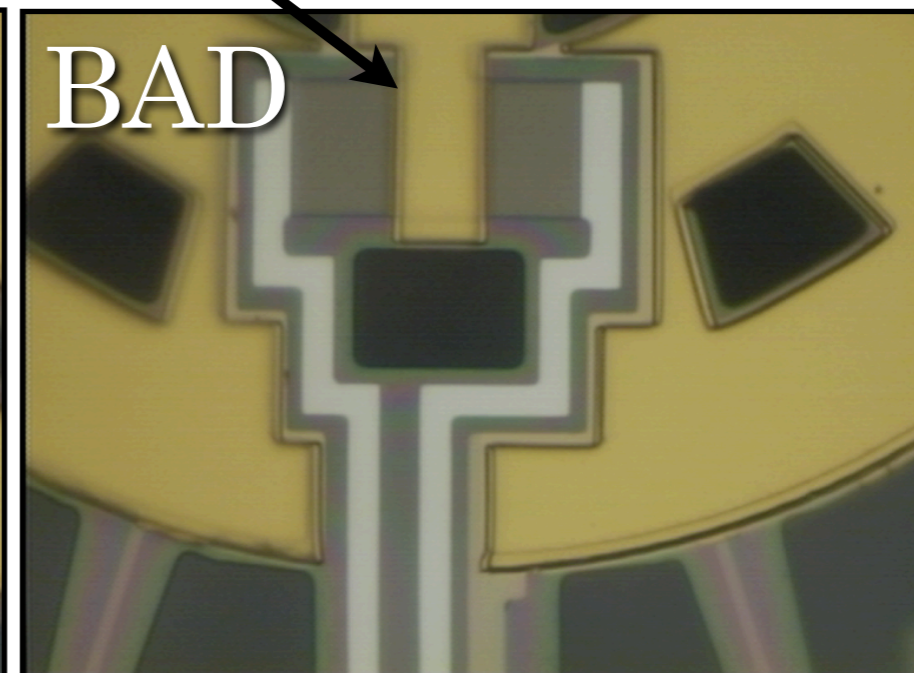
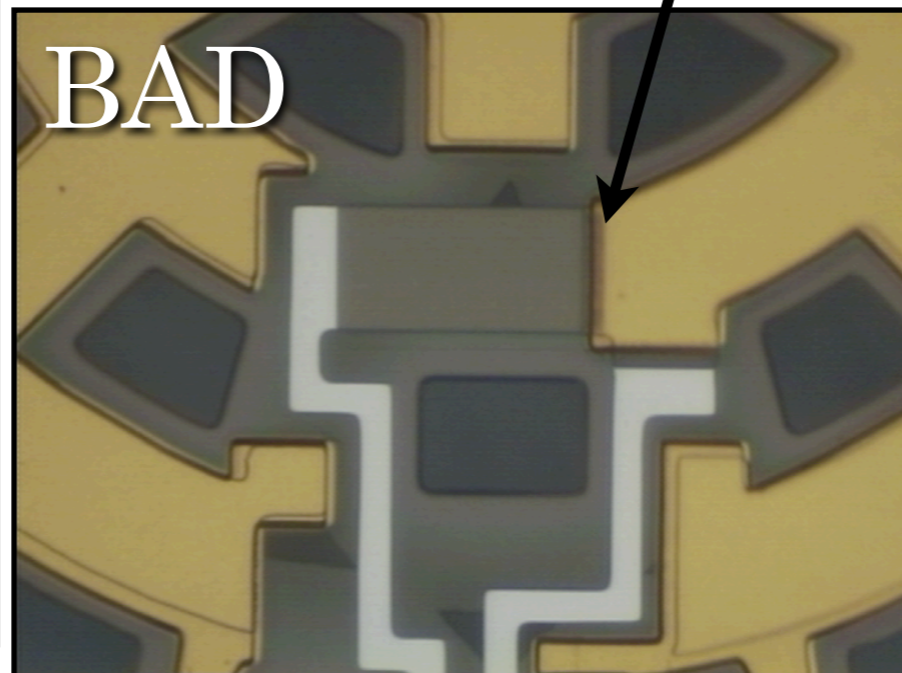
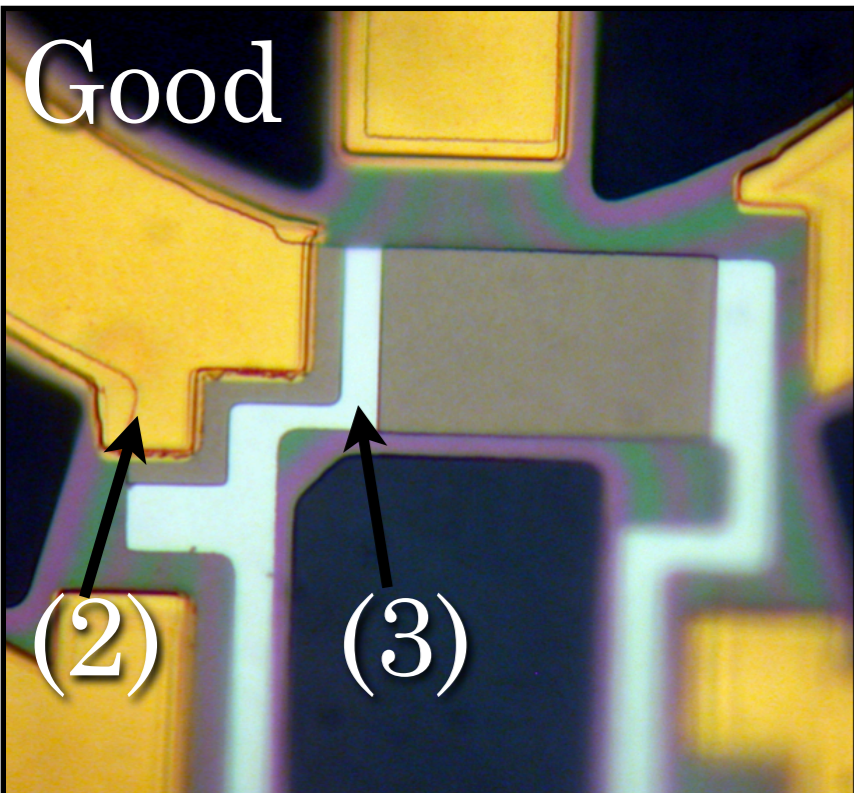
# Alternative Gold Coupling Designs



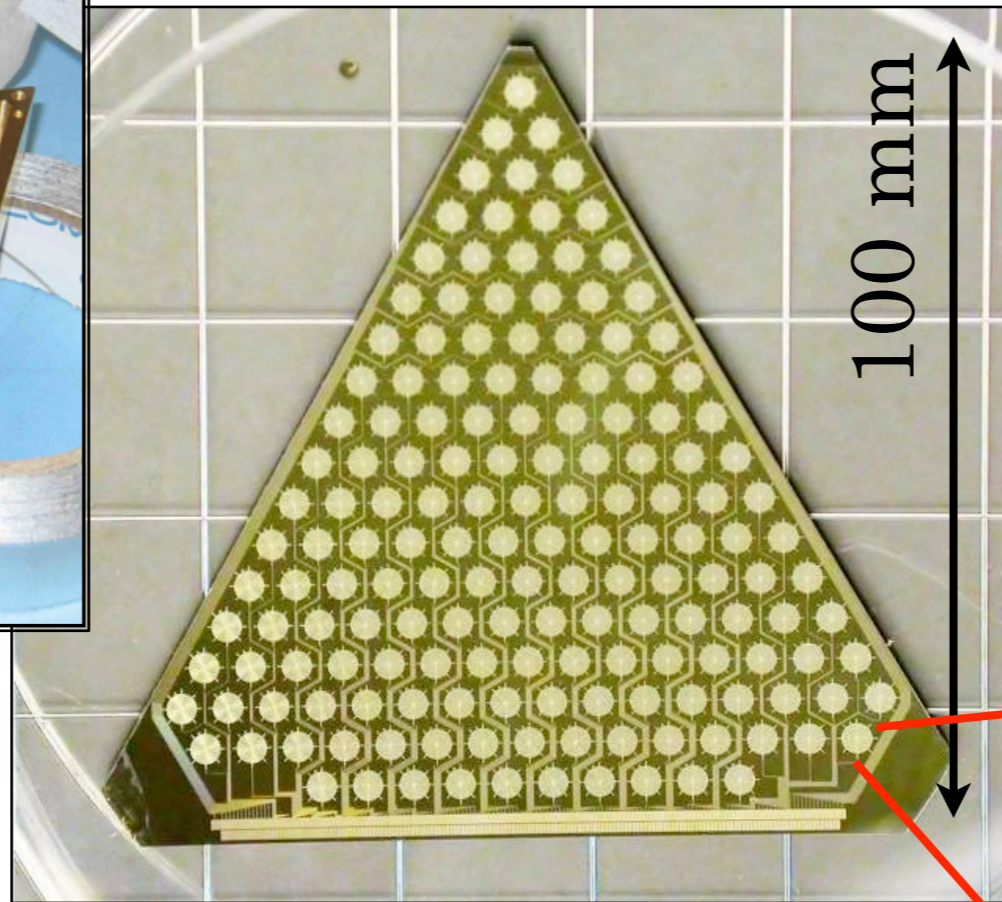
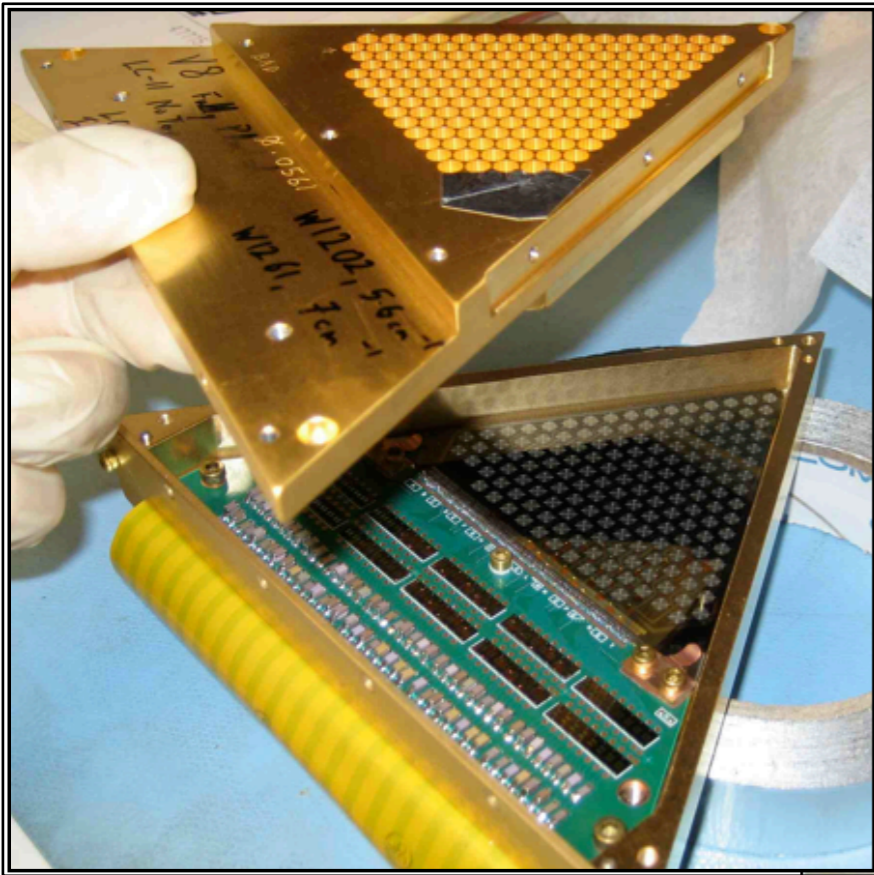
Improved TES-Gold Coupling:

- 1) Centered TES and increased gold connectivity,
- 2) Al/Ti bi-layer underlies gold,
- 3) Superconducting “Al” leads were narrowed,
- 4) Oxide layer cleaned with etch before gold deposition.

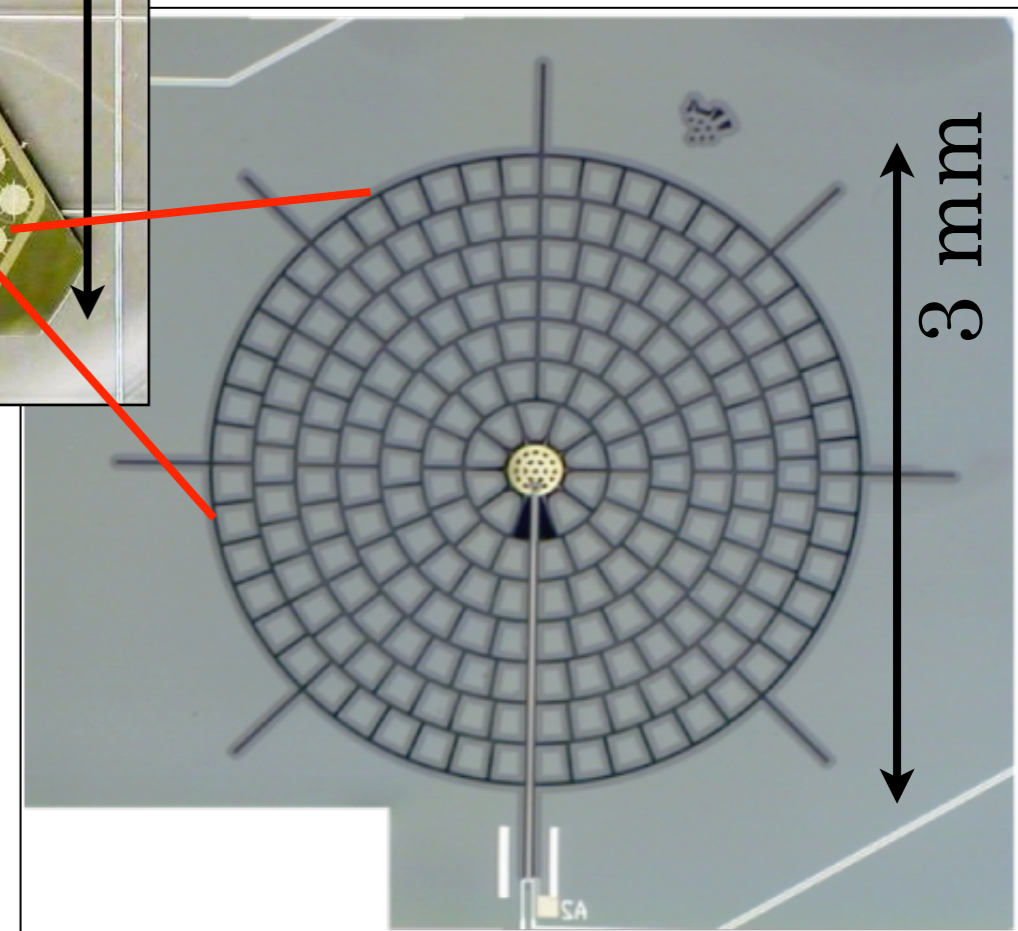
Designs that intercepted TES improved thermal coupling to gold, but broadened transition and lowered loop gain



# *SPT-SZ Bolometer Array*



Fabricated at UC-Berkeley  
by Sherry Cho and Erik  
Shirokoff (new faculty at U  
of Chicago)

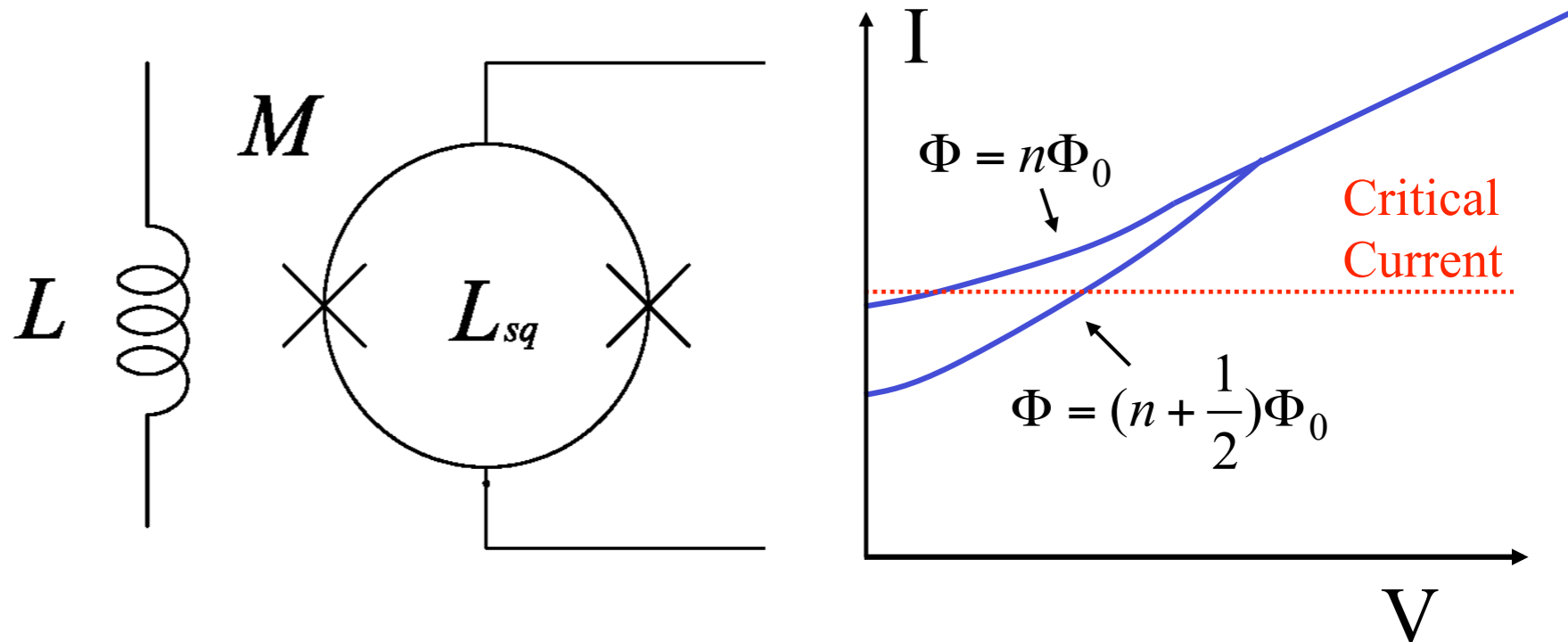


***An SPT-SZ 160 bolometer array;***  
SiN substrate with gold absorber, and  
a Al/Ti transition edge sensor (TES)  
superconductor with a transition  
temperature of 500 mK

# SQUID Bolometer Readout

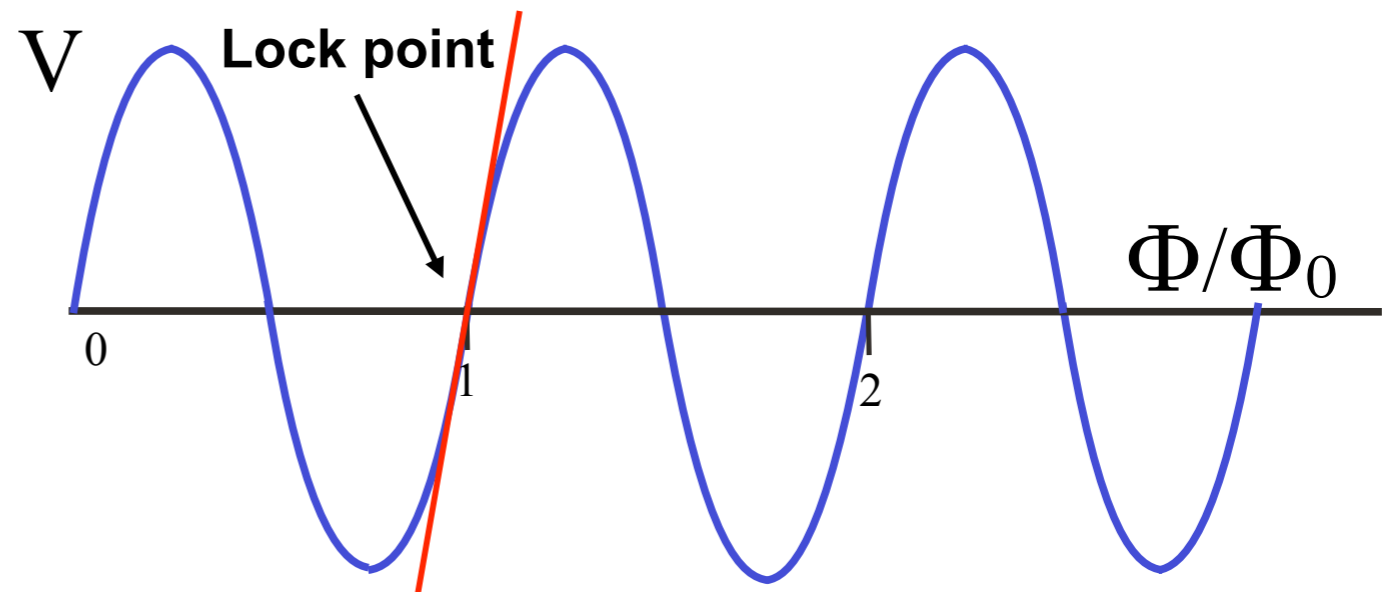
## Requirements:

- Low input impedance
- Low power dissipation
- High bandwidth
  - ~100 MHz
- Low noise. At 4 K:
  - 3 pA/rtHz
  - 0.2 nV/rtHz



## Implementation:

- Use DC SQUID as an ammeter (Superconducting Quantum Interference Device)
- Current  $\rightarrow$  Flux  $\rightarrow$  Voltage transducer



# ***The South Pole is the best place in the world to observe the CMB***

## South Pole Environment

- **High Altitude (~10,000 ft)**
- **Extremely Dry**
  - Precipitable water vapor in winter is ~4x less than Chile, ~6x less than Hawaii
- **Stable Atmosphere**
  - During 6-month night, the sky is ~30x more stable than ALMA-site in Chile

# The South Pole has been home to world-leading CMB experiments for the past decade

**SPT (2007-2011)**

**SPTpol (2012-2015)**

**SPT3G (2016-?)**

DASI (1999-2003)

QUAD (2004-2007)

**KECK (2011-2016)**

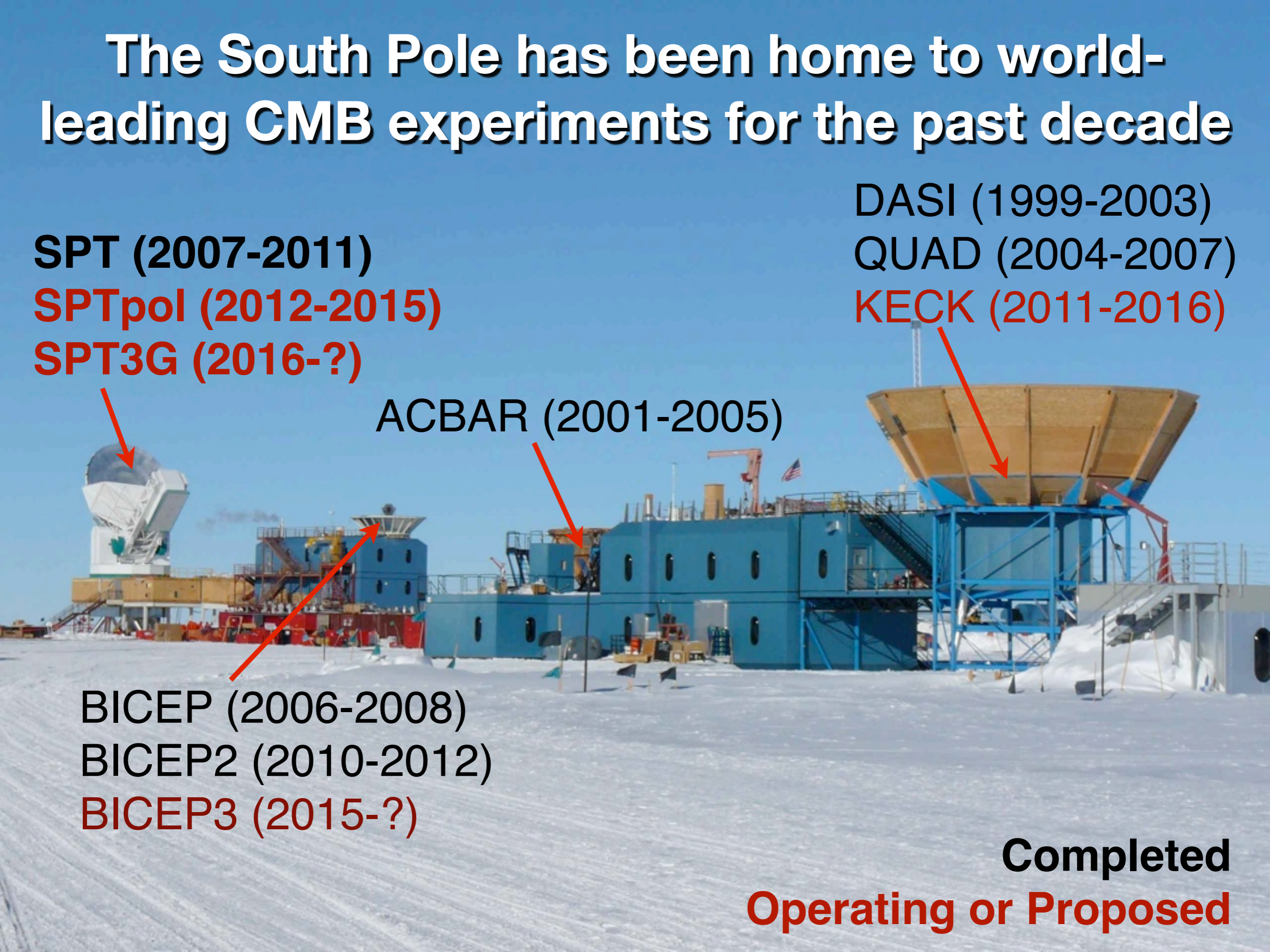
ACBAR (2001-2005)

BICEP (2006-2008)

BICEP2 (2010-2012)

**BICEP3 (2015-?)**

**Completed**  
**Operating or Proposed**



# February 3, 2007: South Pole

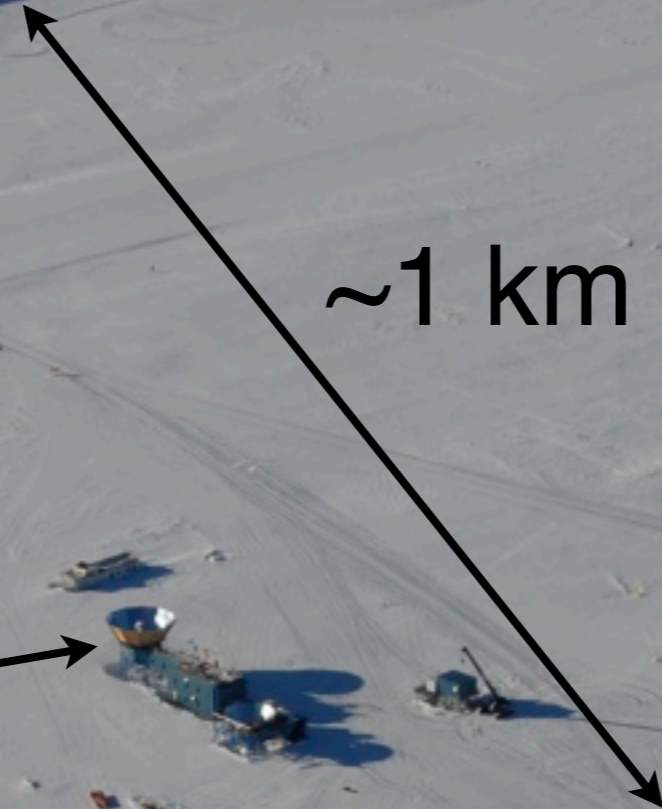
**Dome and New Station**



**South Pole  
circa ~2007**

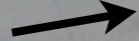


**~1 km**



**MAPO**

(KECK, DASIS, QUAD,  
and ACBAR experiments)

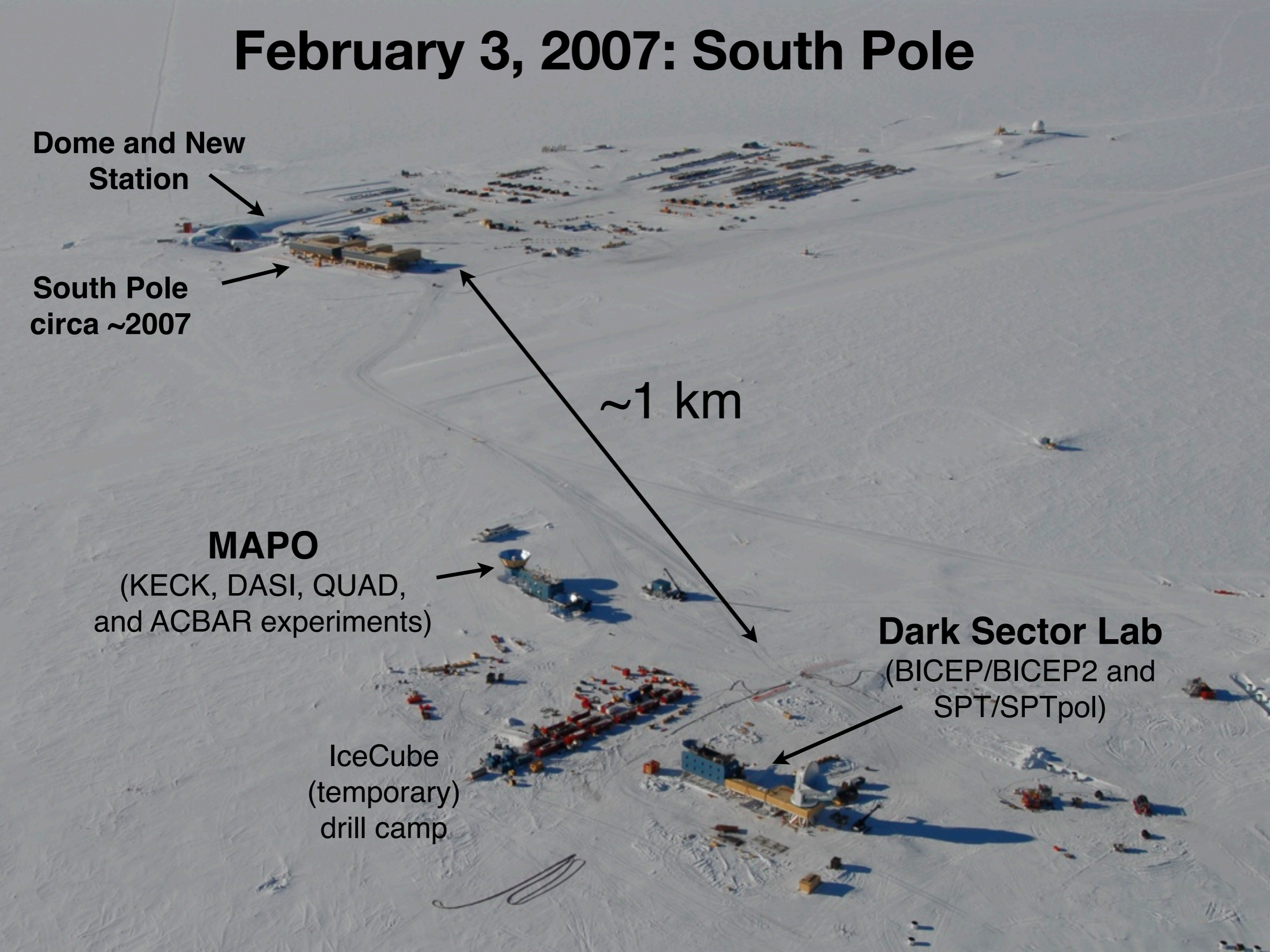


**Dark Sector Lab**

(BICEP/BICEP2 and  
SPT/SPTpol)

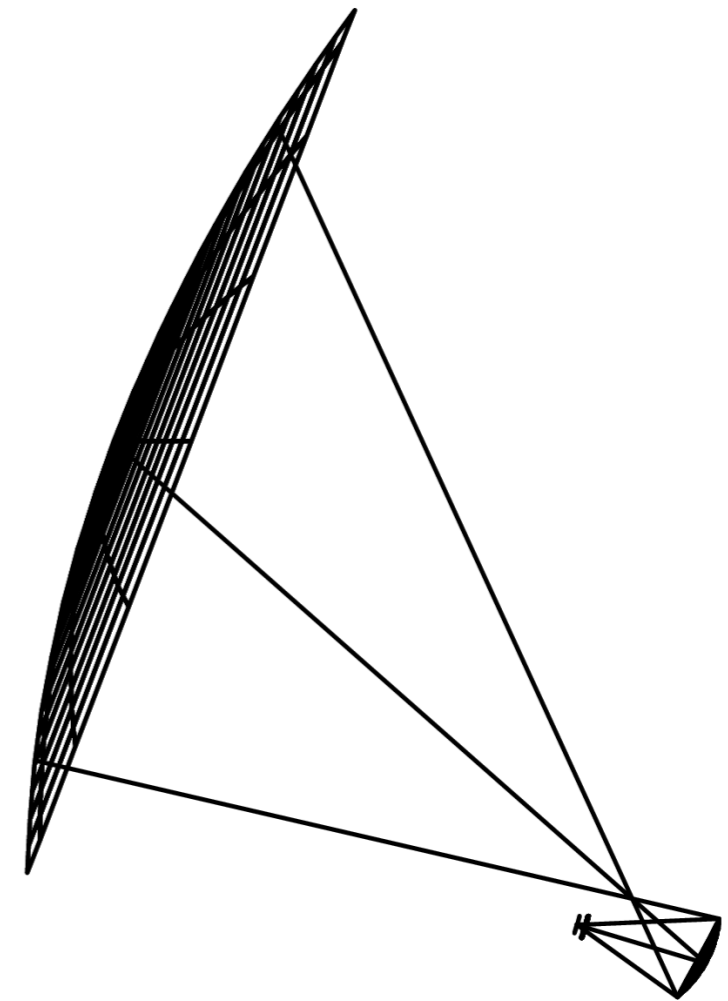
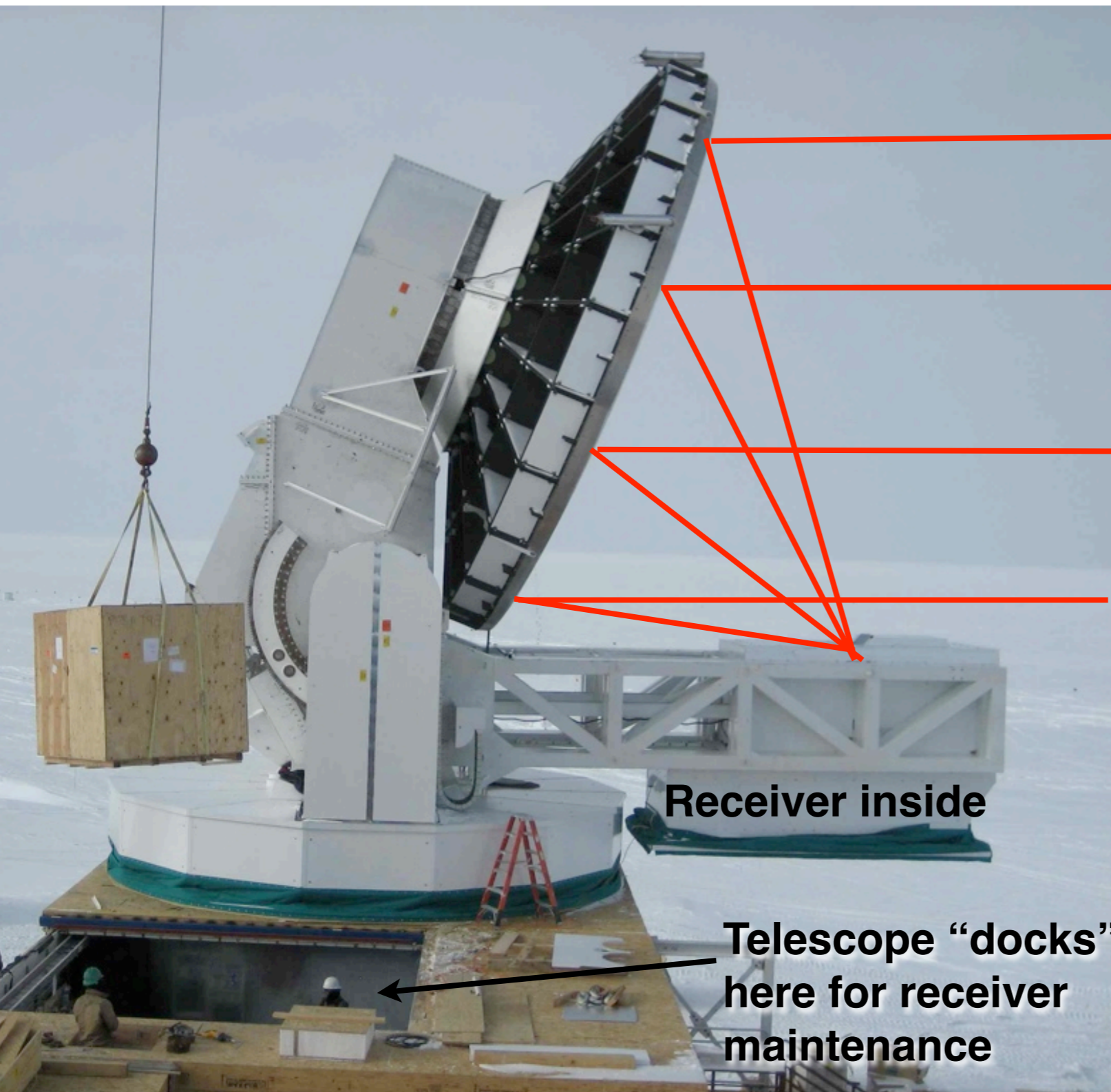


IceCube  
(temporary)  
drill camp



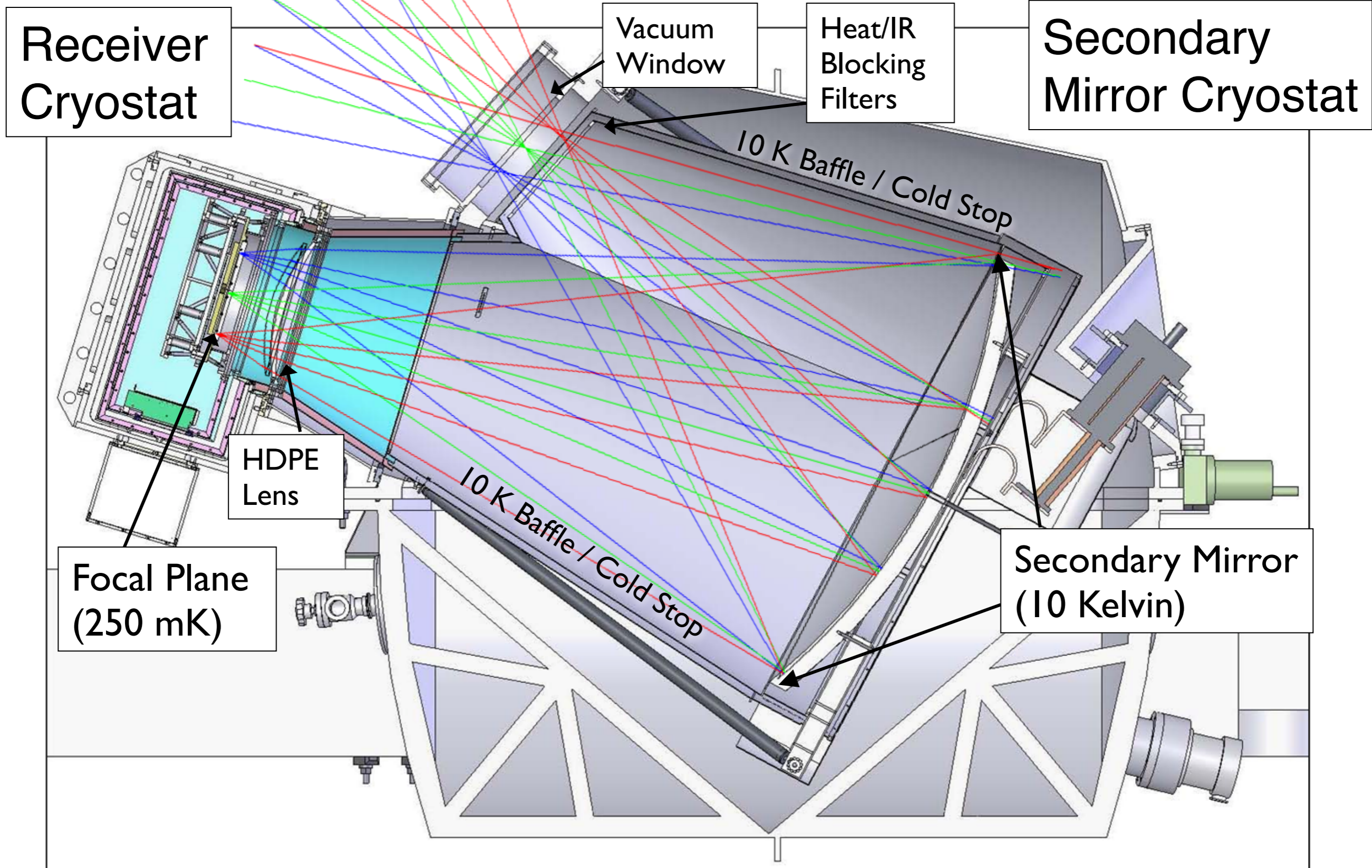


# SPT-SZ Optics

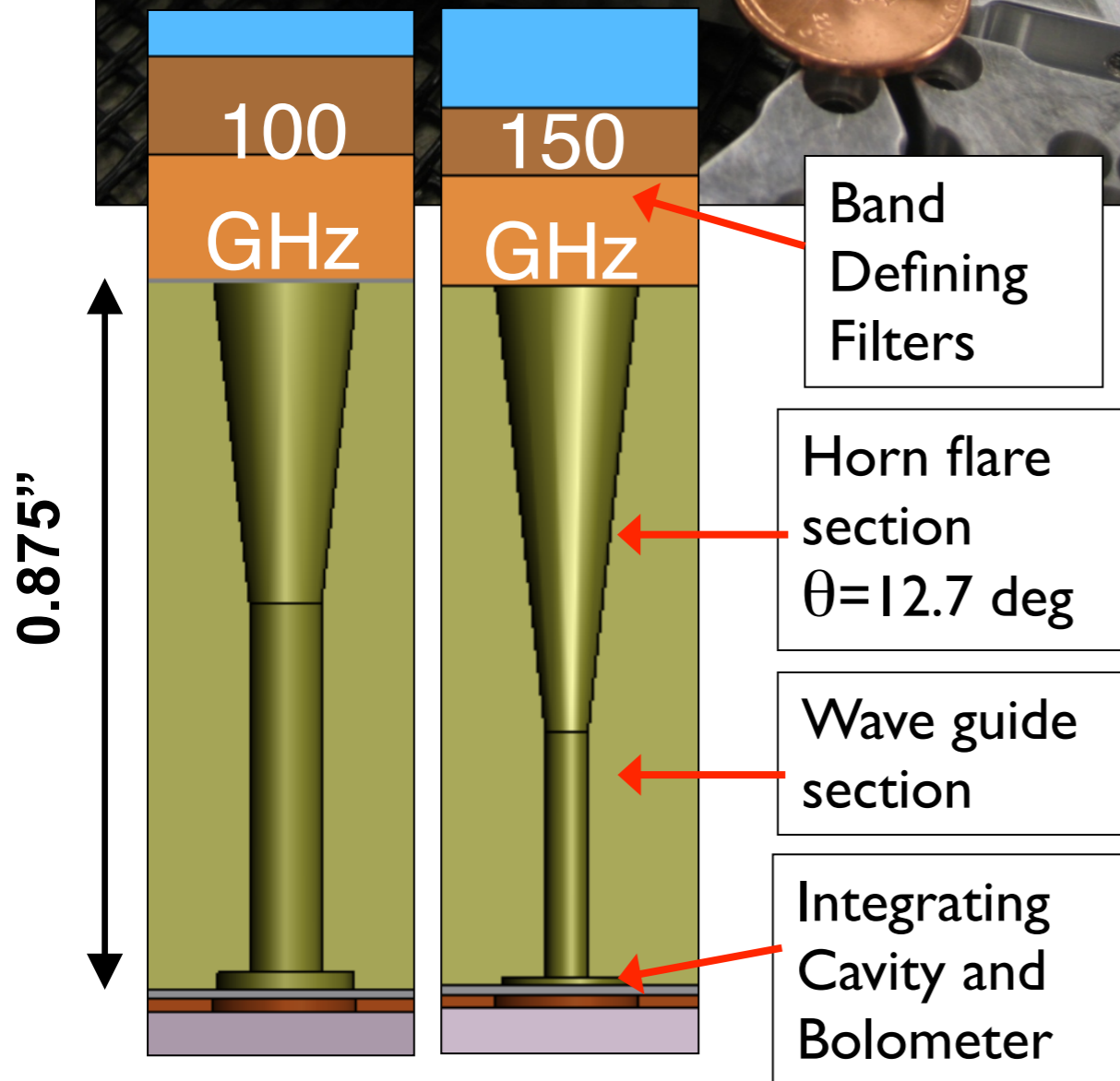
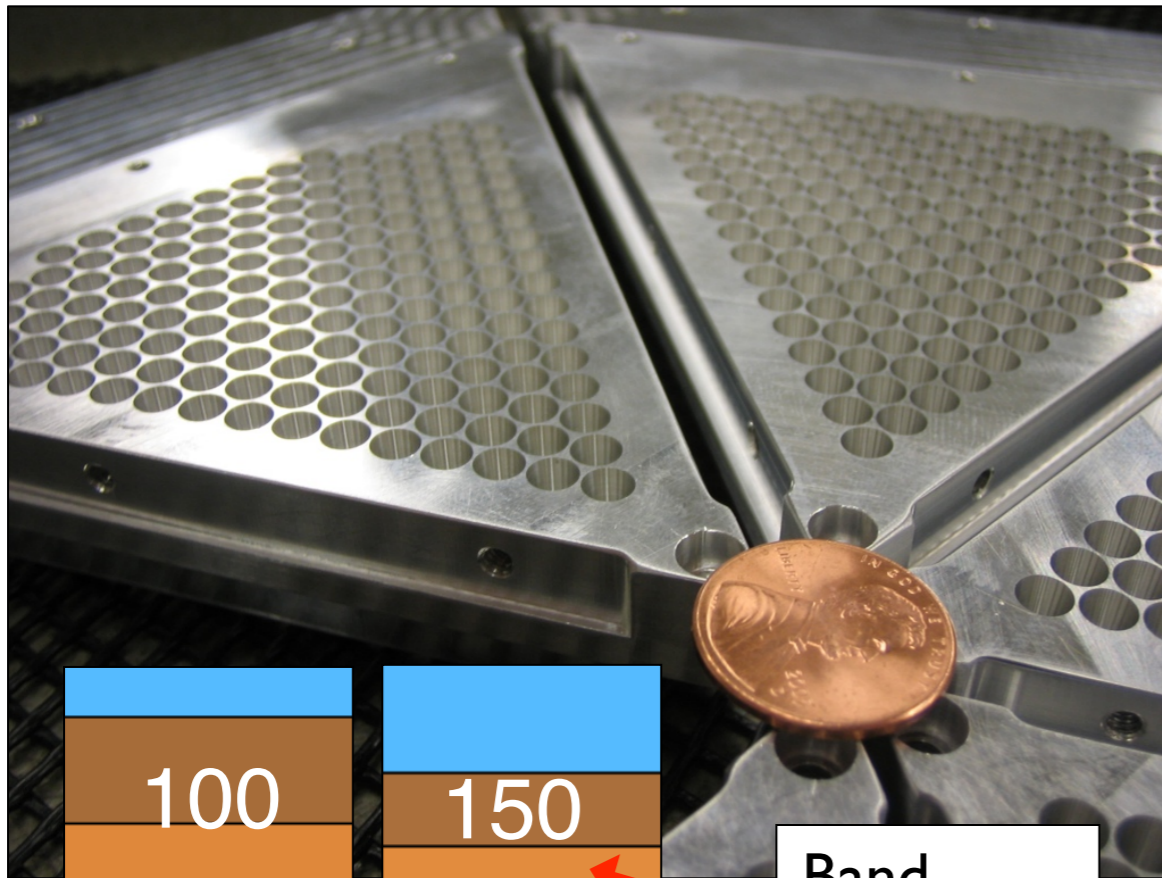


- Off-axis Gregorian design
- Fast optics = low-f number = large field-of-view = physically small pixels
- Secondary mirror and receiver in “cabin” that moves with the telescope

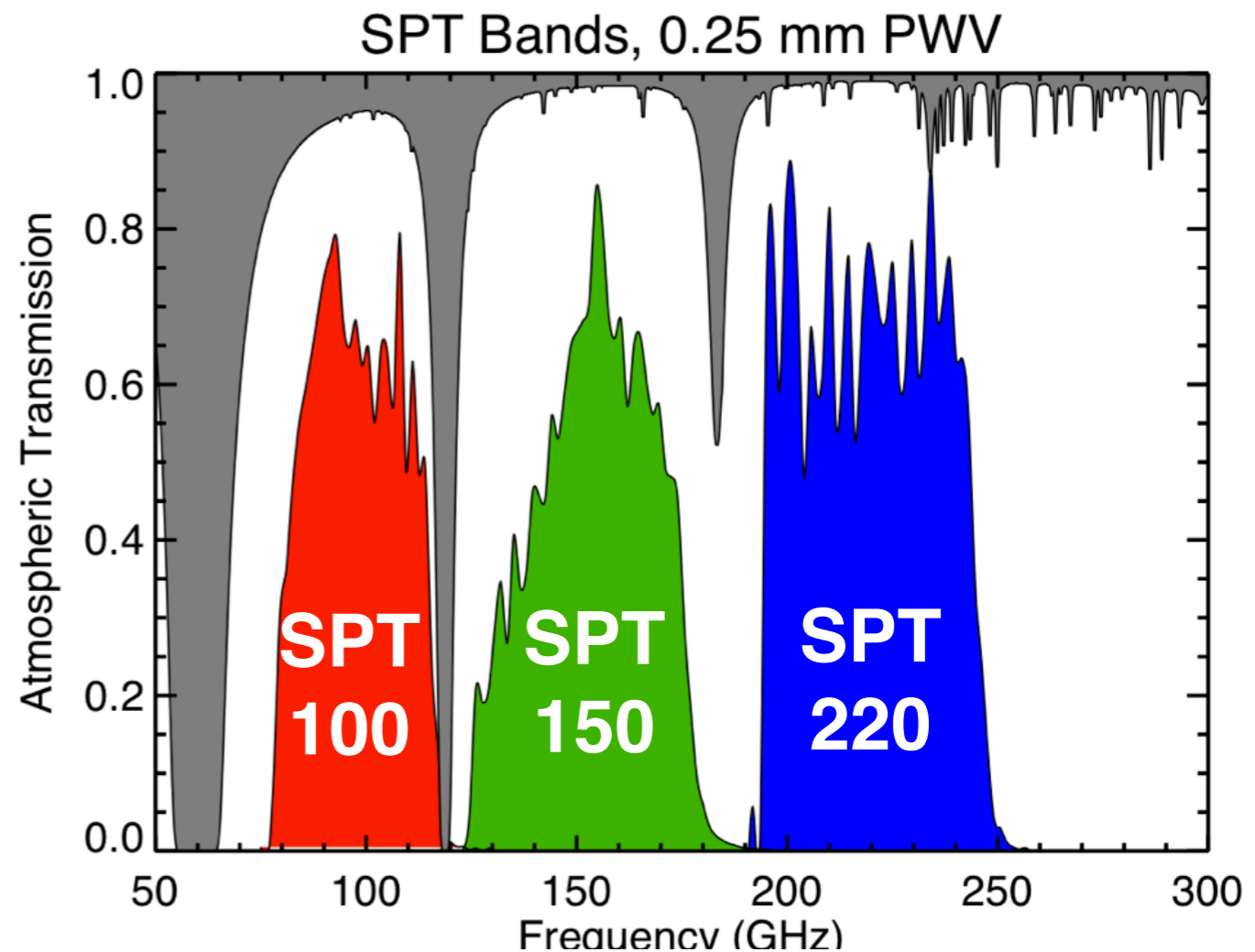
# SPT-SZ Optics



# SPT-SZ Focal Plane Optics



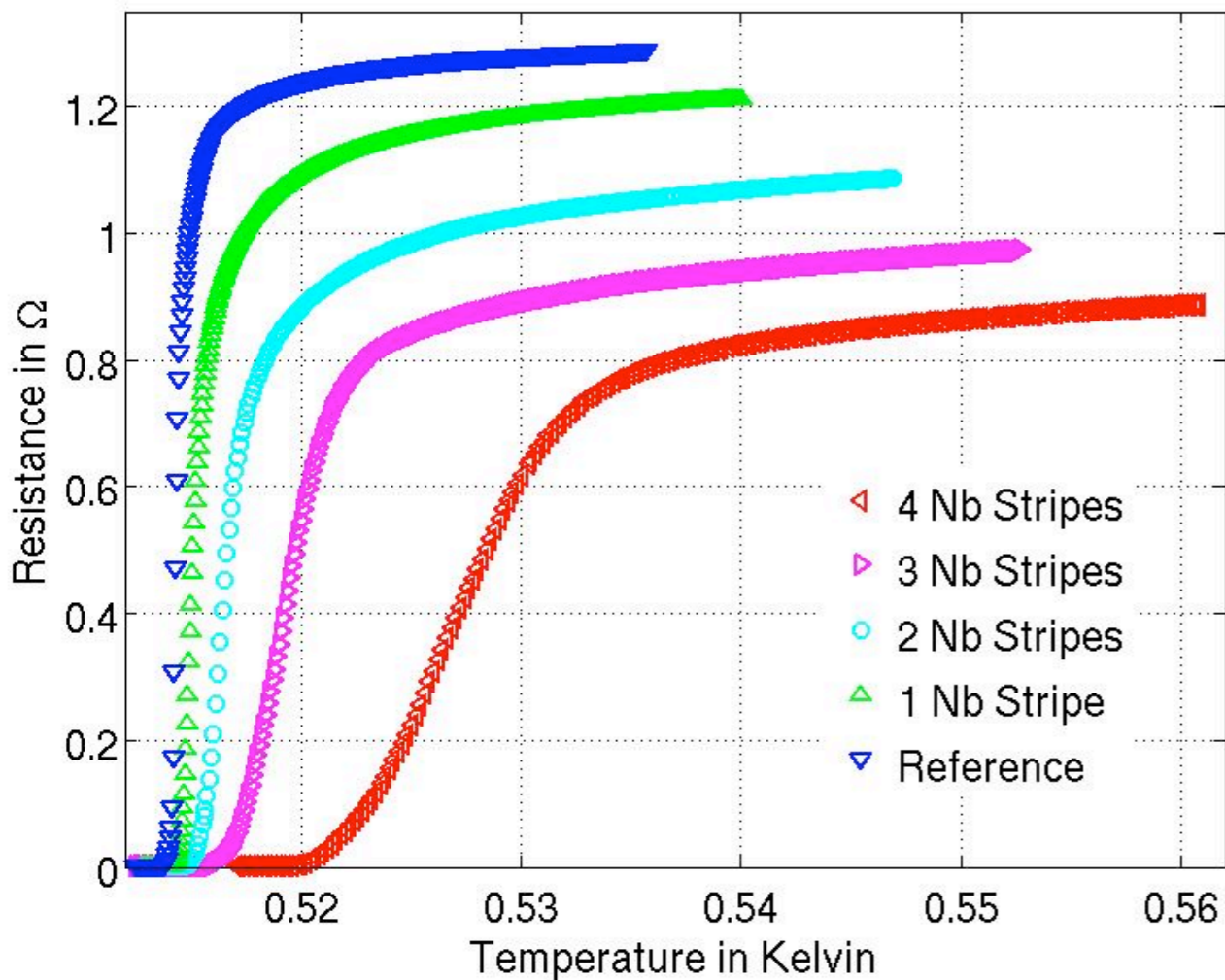
- Light coupled to the detectors thru a:
  - 1) *machined conical horn array*,
  - 2) *waveguide*, and
  - 3) *integrating cavity*
- Frequency response set by waveguide at low frequencies, and metal-mesh filters at high-frequency.
  - Waveguide also acts as RF seal to protect readout wiring



# 95 GHz Single Pixel PSBs

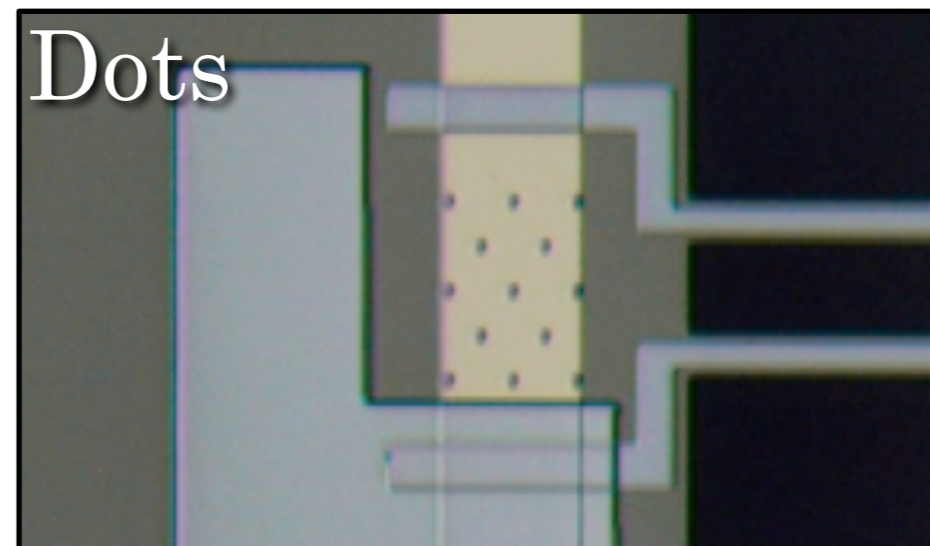
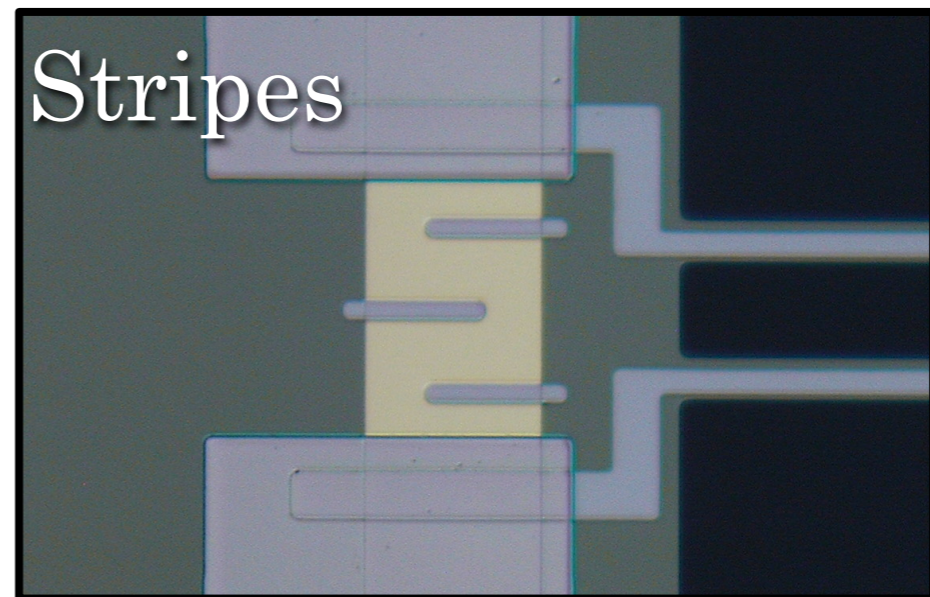
$R(T)$  curve:

Steeper = Faster, more linear  
Broader = More stable



## Engineer TES speed and responsivity

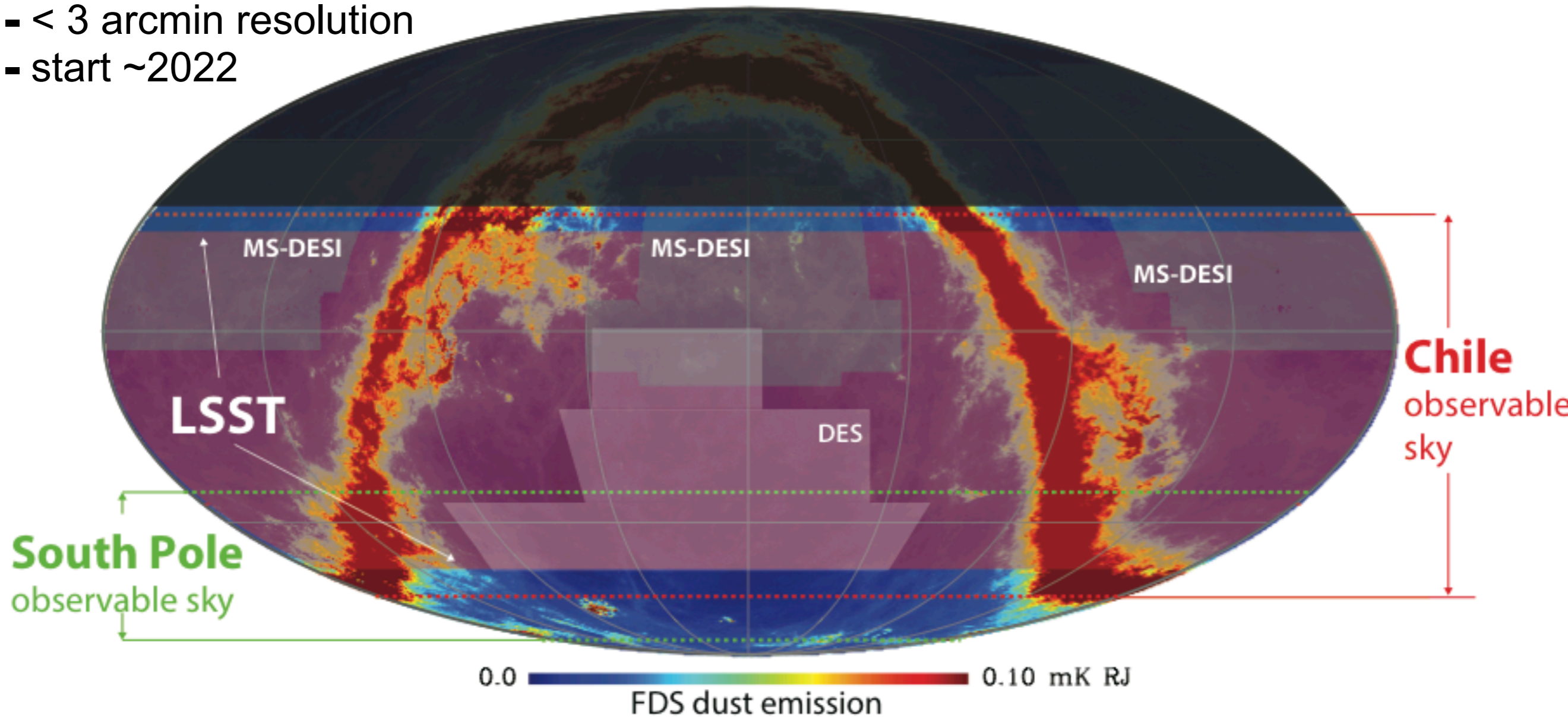
- Palladium-Gold (PdAu) added head capacity to slow detectors (ala SPT-SZ)
- Tested superconducting stripe and dot architecture on TES to “soften”  $R(T)$  curve and add responsivity high in the transition



# ***CMB-S4: A CMB Stage 4 Experiment***

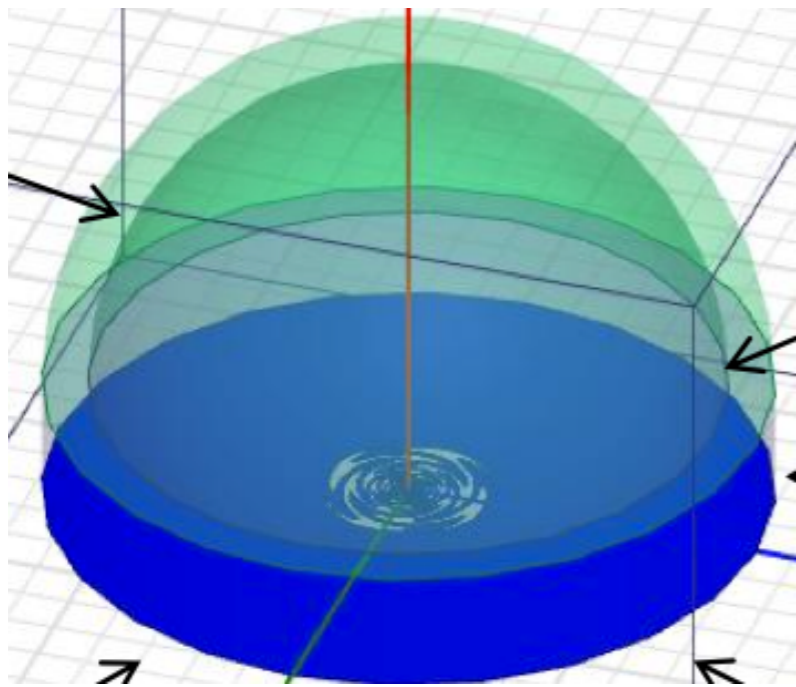
***footprint overlap with DES, LSST, DESI, etc.***

- 200,000 - 500,000 detectors on multiple platforms
- span 40 - 240 GHz for foreground removal
- target noise of  $\sim 1$   $\mu\text{K-arcmin}$  depth over half the sky
- $< 3$  arcmin resolution
- start  $\sim 2022$



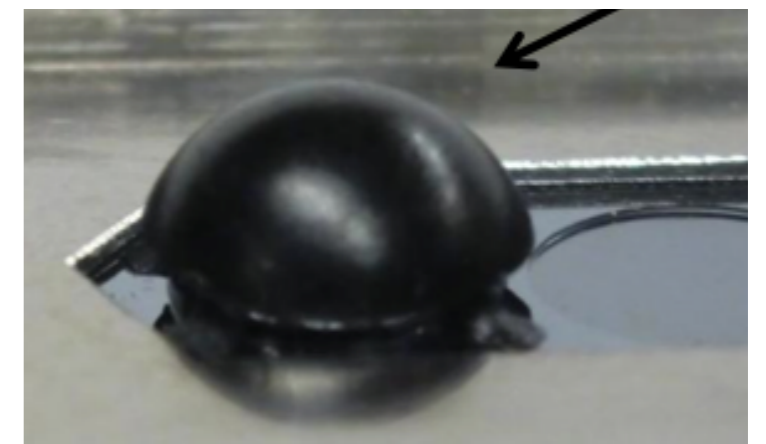
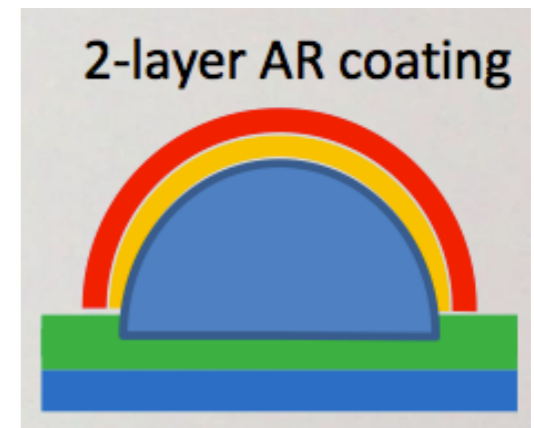
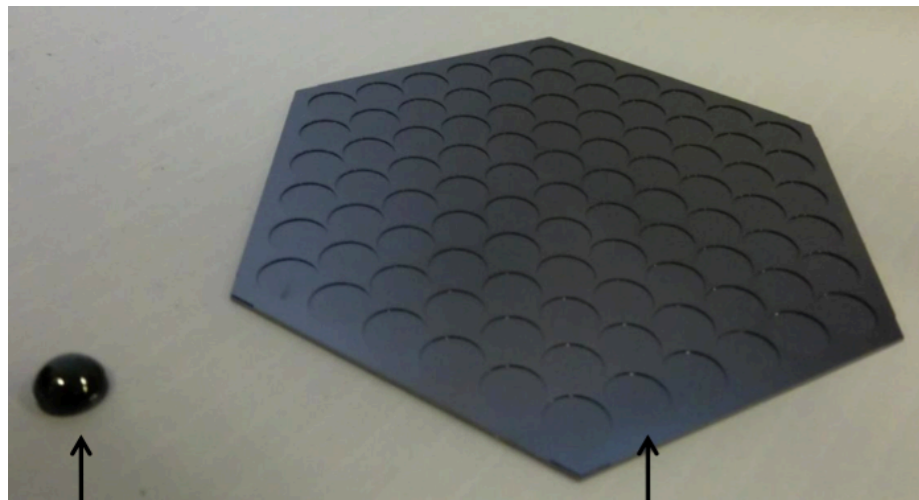
***Primary technical challenge will be the scaling of the detector arrays***

# Lens-Coupled Antenna



- **Contacting Si lens focuses beam pattern**
  - Surface of lens is analogous to horn aperture
  - Used for Herschel/HIFI, ALMA/SIS, Polarbear instruments
- **Antenna is small compared to lens**
  - Increases area under the lens for filters, TESs, ...
- **Anti-reflection (AR) coating needed**
  - Challenging for broad-band; 2 or 3 layer epoxy ok

## Lenslet Array

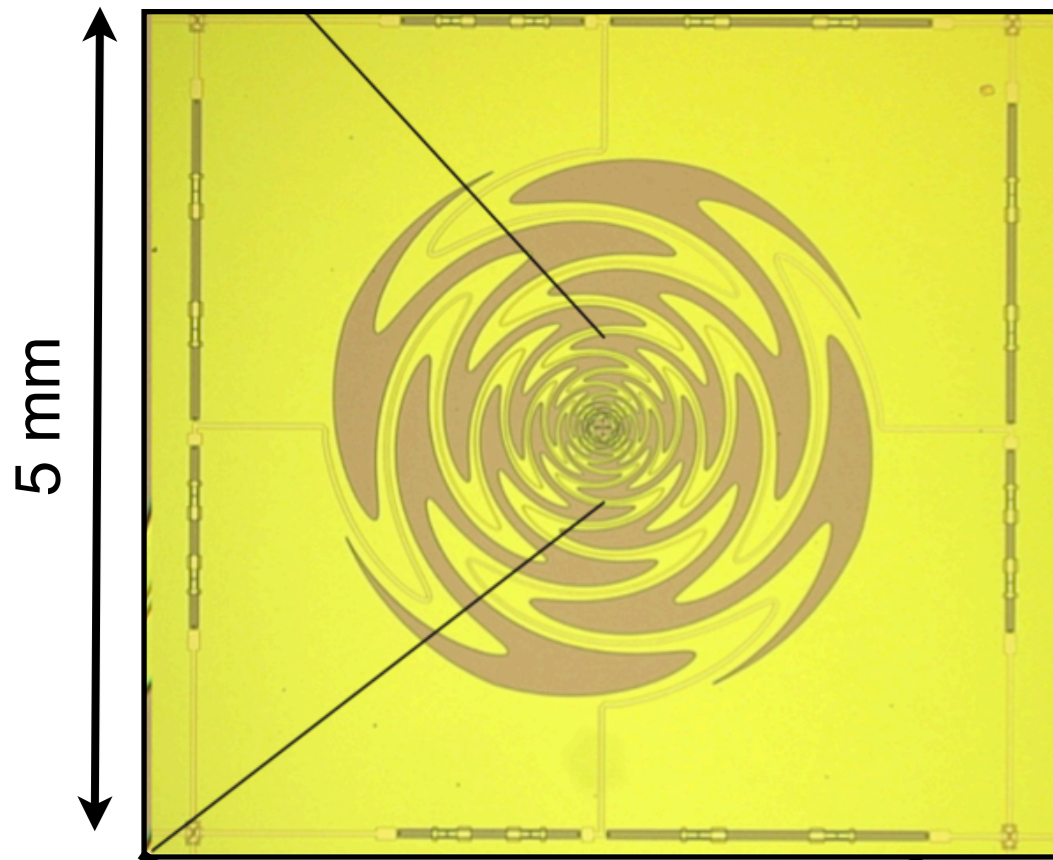


Single-layer  
AR/epoxy  
coated lenslet

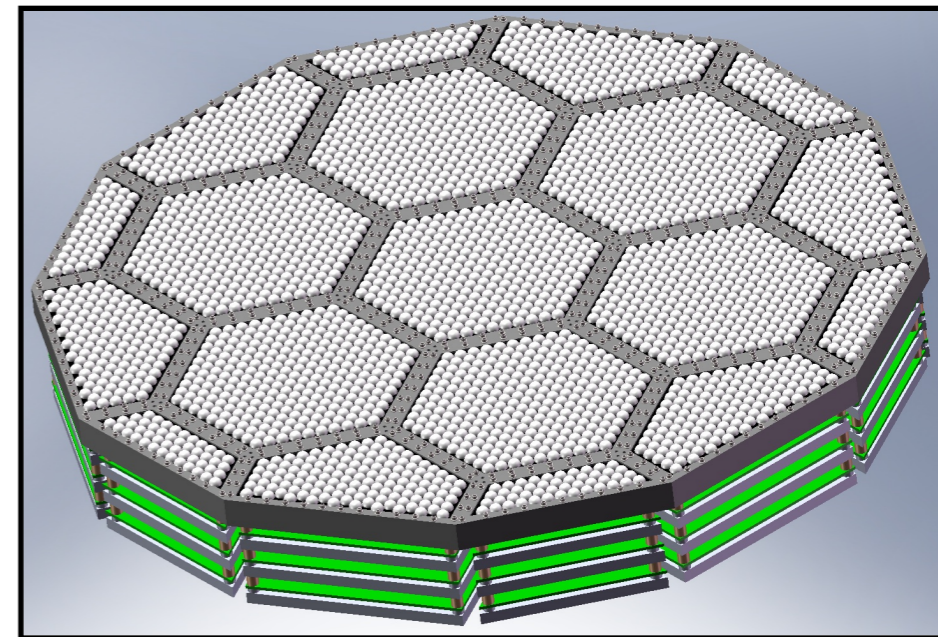
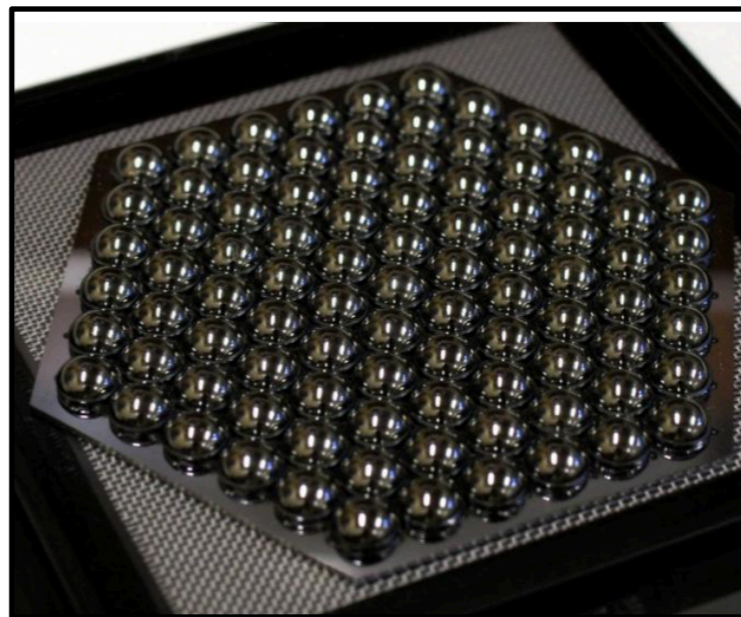
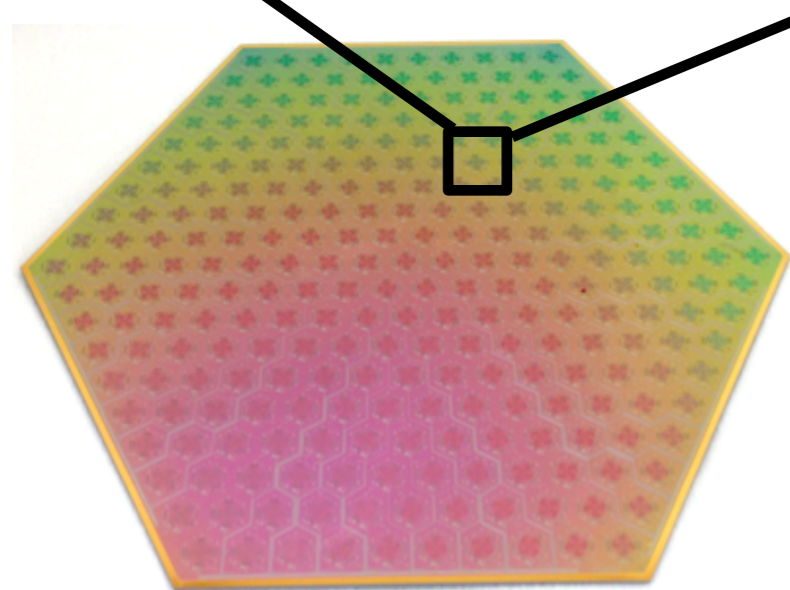
Spacer wafer with  
etched registration  
holes

Credit: Toki Suzuki, Erin Quealy

# SPT-3G Detector Module Assembly



- ANL, U. Chicago, UC-Berkeley working in collaboration on 3-band, dual polarization pixel for SPT-3G
- Each SPT-3G detector module consists of 544 pixels, assembly will include:
  - >3,000 wire bonds per module
  - Packaging with silicon lenslet array



SPT-3G Prototype Array + Silicon Lenslet Array = SPT-3G Focal Plane  
(6" wafer)

# SPTpol Receiver

