



中国科学院高能物理研究所
Institute of High Energy Physics
Chinese Academy of Sciences



The Chinese Academy
of Sciences

The Status of Large Area MCP-PMT R&D in China

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On Behalf of the Workgroup

Micro-Channel Plate Based Detectors

DECEMBER • 2nd - 4th • 2014

Argonne NATIONAL LABORATORY

UNIVERSITY of HAWAII¹ MĀNOA

K M I Kobayashi-Maskawa Institute
I M I for The Origin of Particles
K M I and the Universe

Outline

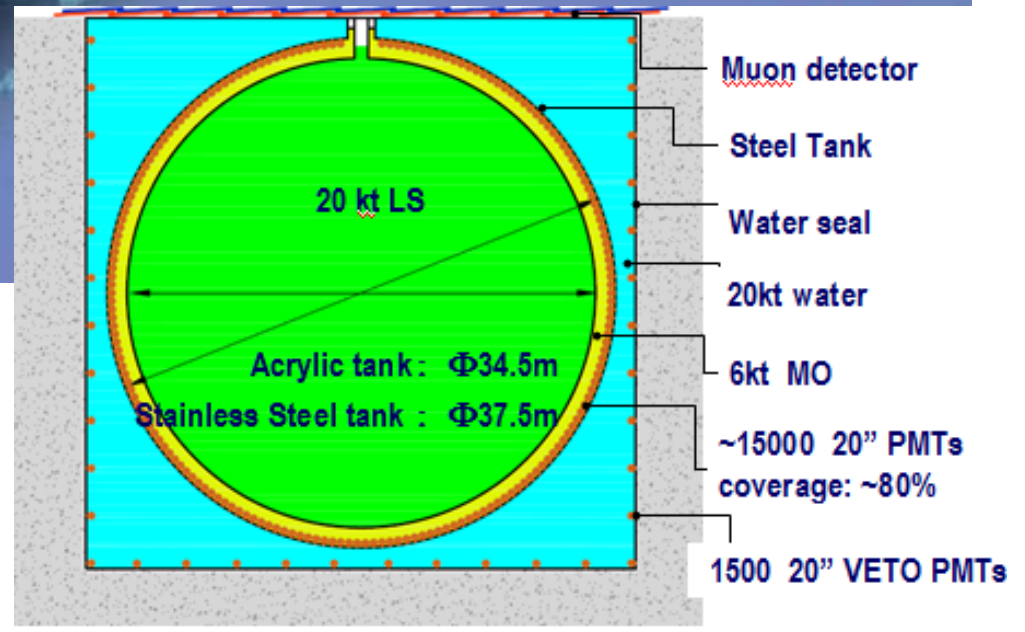
- **1. JUNO and the new MCP-PMT;**
- **2. Progress of the R&D process;**
- **3. Performance of the MCP-PMT prototype;**
- **4. Attempt to improve the performance of the prototype;**
- **5. Summary and Plan**

Overburden ~ 700 m by 2020: 26.6 GW

Kaiping,
Jiang Men city,
Guangdong
Province



The JUNO location and Detector



➤ PMT requirement of JUNO

- LS volume: $\times 20 \rightarrow$ for more statistics (40 events/day)
- Light (PE) $\times 5 \rightarrow$ for better resolution ($\Delta M^2_{12}/\Delta M^2_{23} \sim 3\%$)

◆ Three types of high QE 20" PMTs under development:

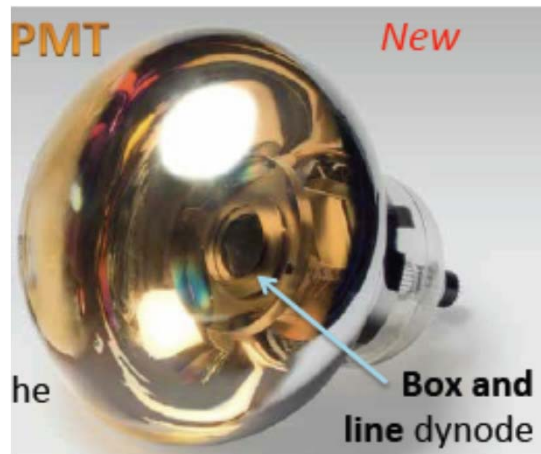
⇒ **Hamamatsu PMT with SBA photocathode**

⇒ **A new design using MCP: 4π collection**

⇒ **Photonics-type PMT**

Requirement:

- ✓ High QE 20 inch PMT;
- ✓ Good SPE detection capability;
- ✓ Wide dynamic range;
- ✓ Low radioactive background;
- ✓ More than 20 years lifetime;
- ✓ Can withstand 0.4MPa Pressure;
- ✓ > 15000 pieces;

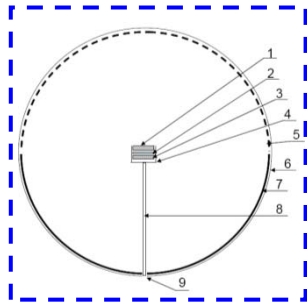
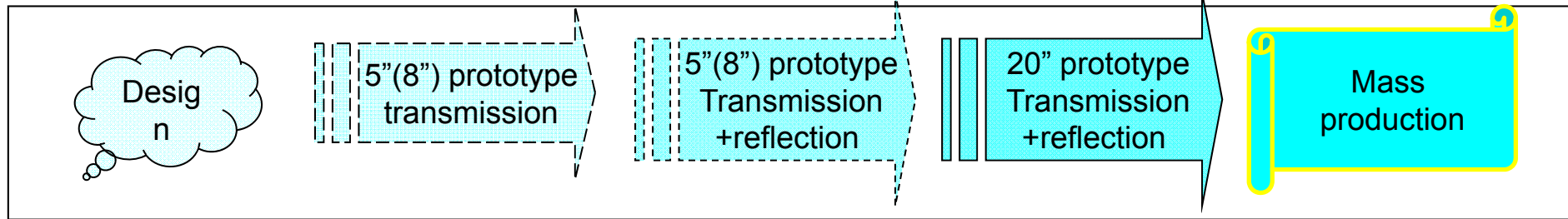


➤ 20" Hamamatsu PMT



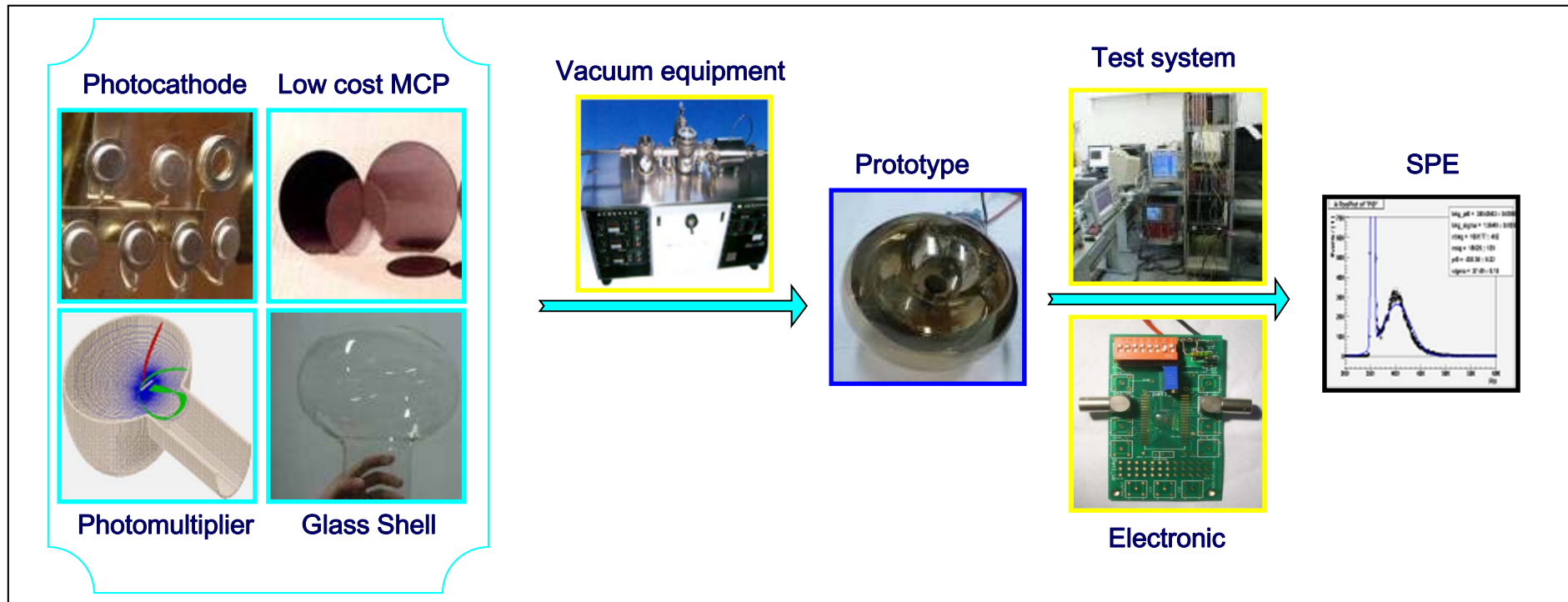
➤ 20" MCP- PMT

➤ The R&D plan of MCP-PMT (schedule)



The design of the
IHEP-MCP-PMT

The project of
JUNO



2. Progress of the R&D process;

➤ 2.1. Progress of the **Electron-Optics Simulation**

➤ 2.2. Progress of the **Glass bulb**

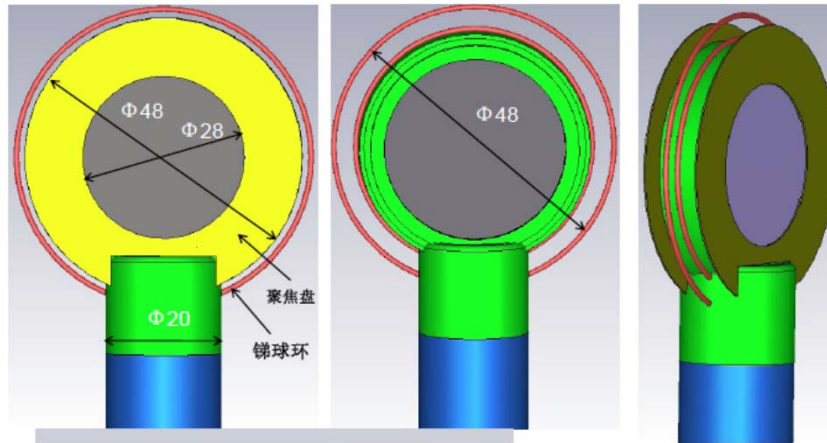
➤ 2.3 Progress of the **Photocathode**

➤ 2.4 Progress of the **MCP Module & Equipment**

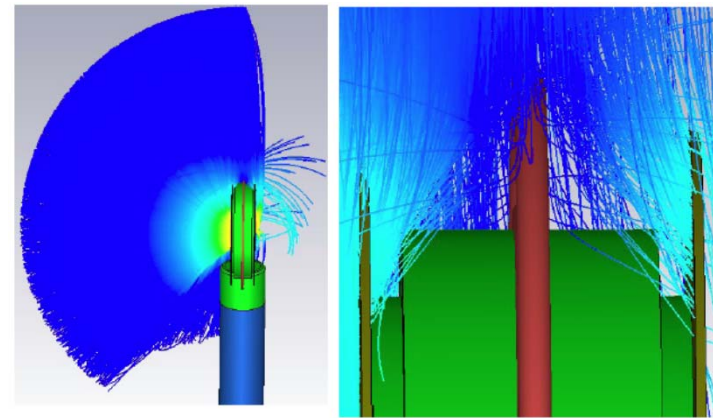
➤ 2.5 Progress of the **Test System**

➤ 2.6 Progress of the **Prototypes**

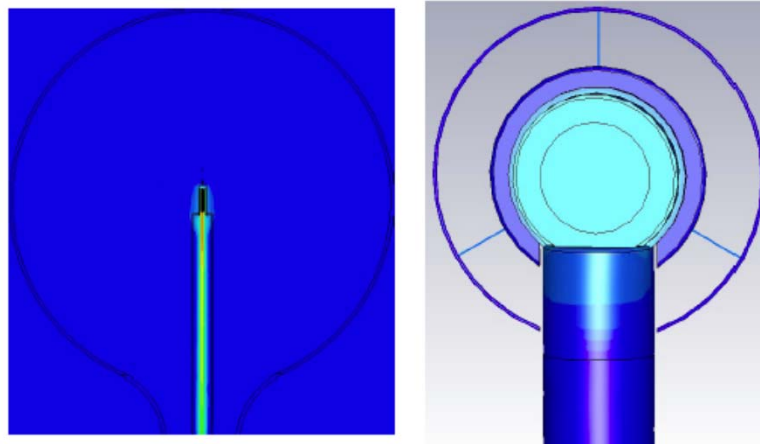
➤ 2.1. Progress of the Electron-Optics Simulation



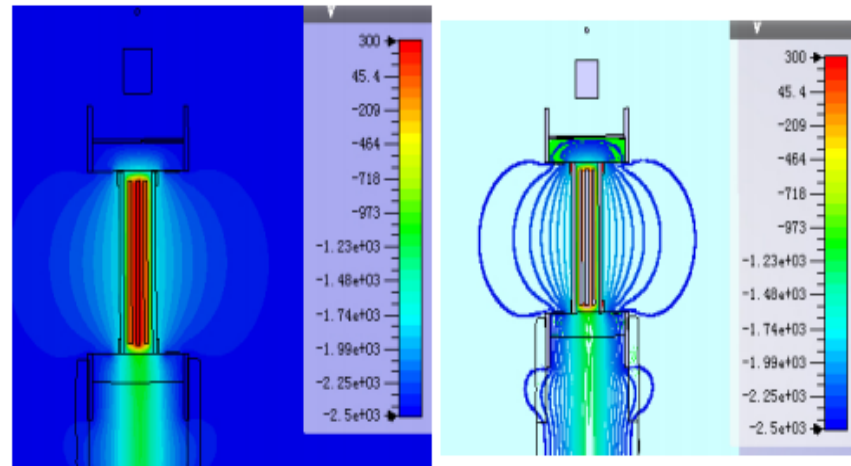
➤ 8 inch MCP & Anode Module;



➤ The collection efficiency 8 inch



➤ 20 inch MCP & Anode module;

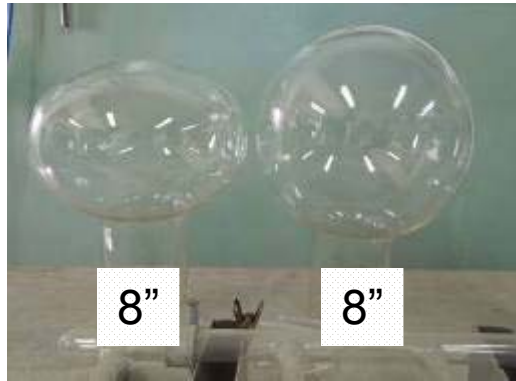


➤ The collection efficiency 20 inch

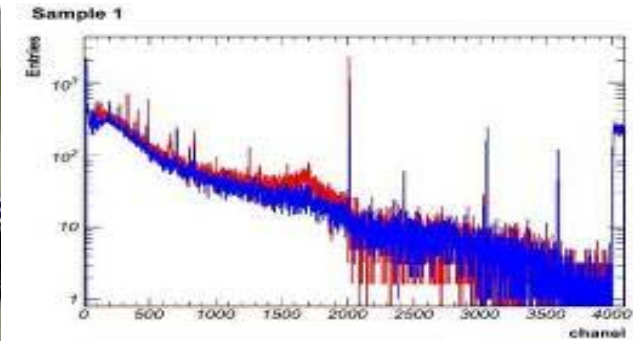
➤ The simulation results show that the small MCP in the middle of the glass could collect all the photoelectron from the large area photocathode!

➤ 2.2. Progress of the Glass bulb

➤ Large area



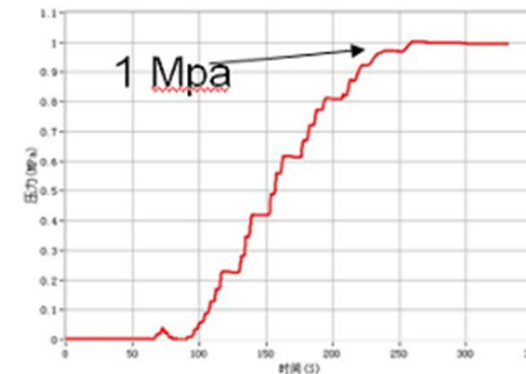
➤ Low radioactive background



Low background gamma spectrometer

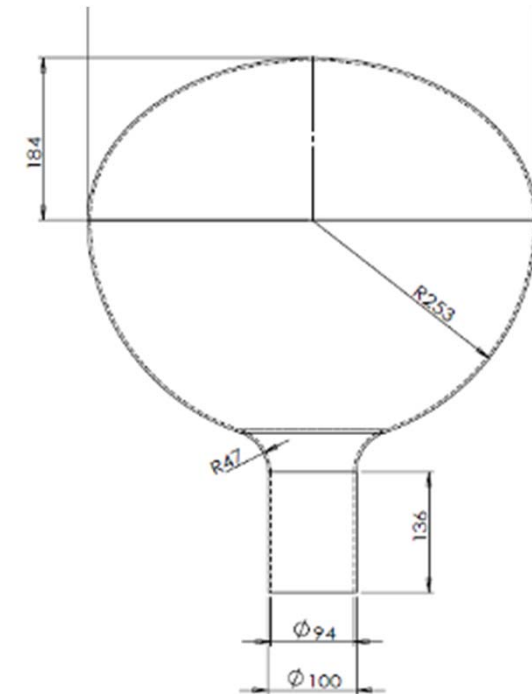
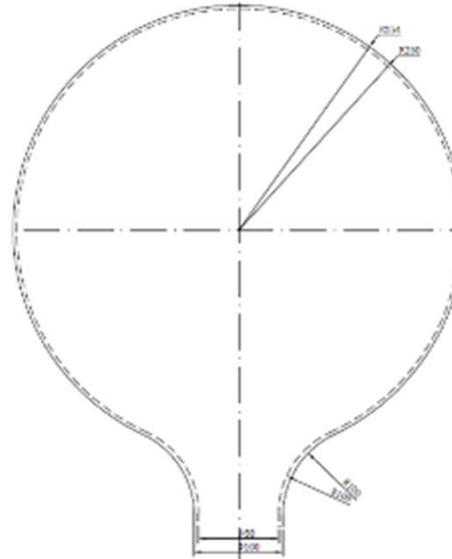
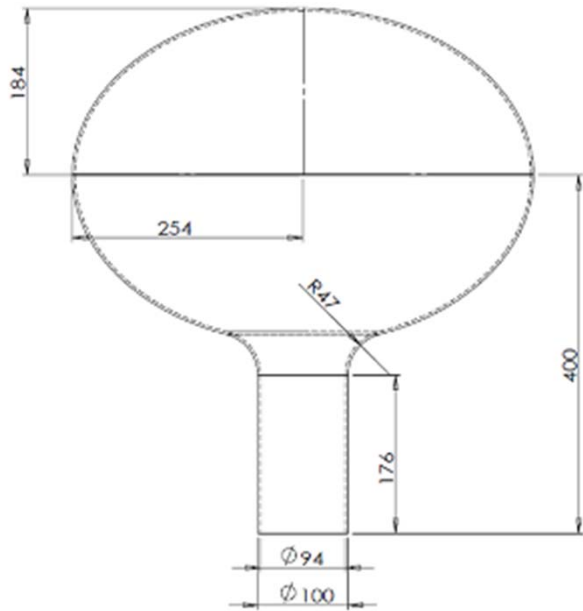


➤ Superb water-resistance

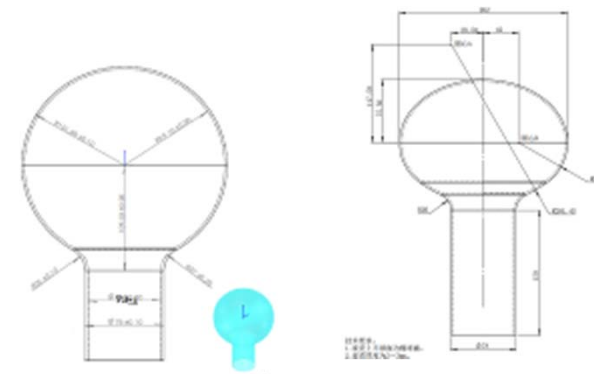


- The 20inch glass bulb was fine after the super water-resistance experiment;
- The low back radioactive background glass material was found for the mass production

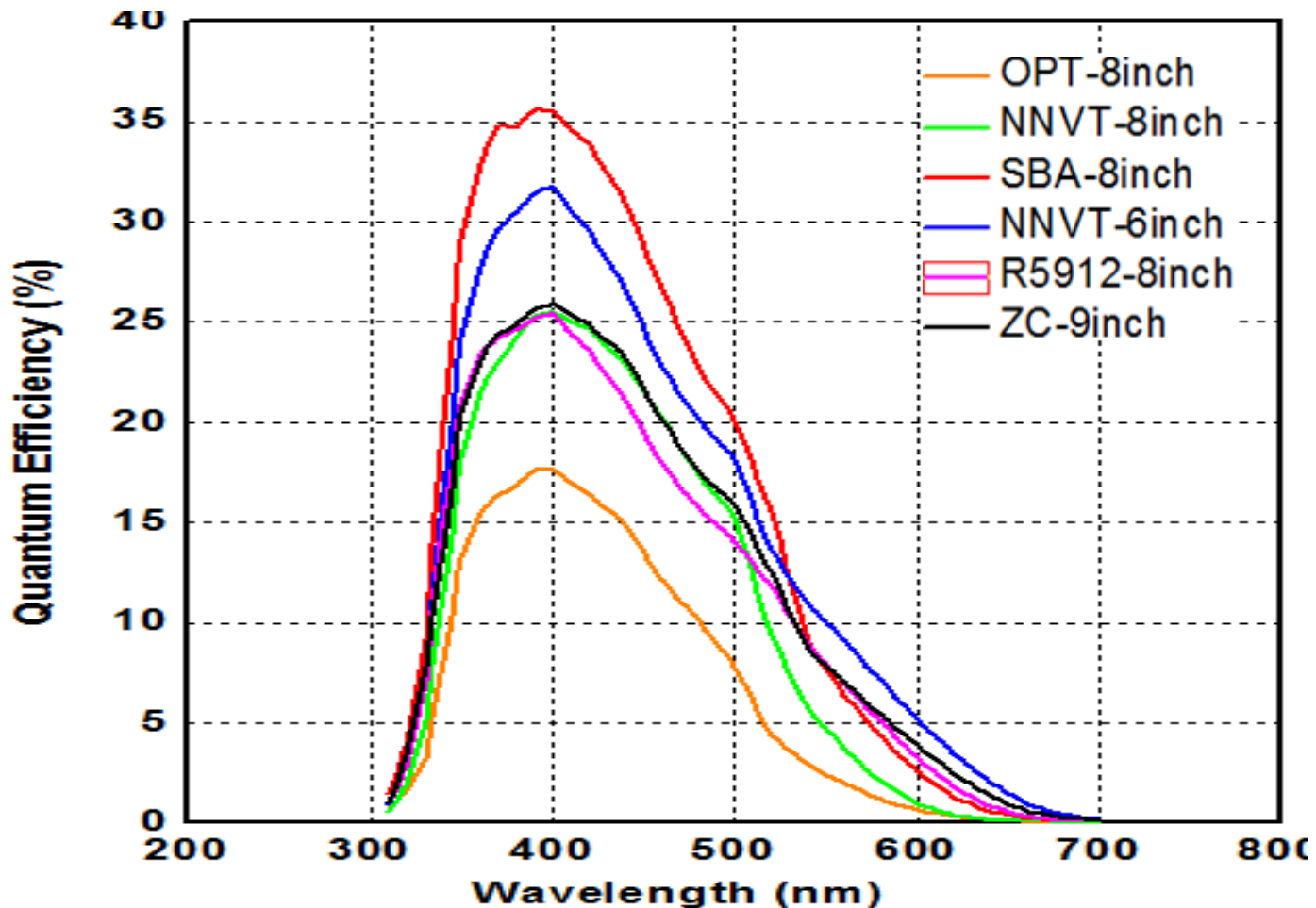
➤ The different Shape of the PMT prototype



Type	Size	Shape	AMP
C0811-1	8 inch	sphere	MCP
C0800-1	8 inch	ellipsoidal	MCP
C0800-2	8 inch	ellipsoidal	MCP
C2011-1	20 inch	sphere	MCP
C2000-1	20 inch	ellipsoidal	MCP
C2001-1	20 inch	Hemisphere+ Hemiellipsoidal	MCP



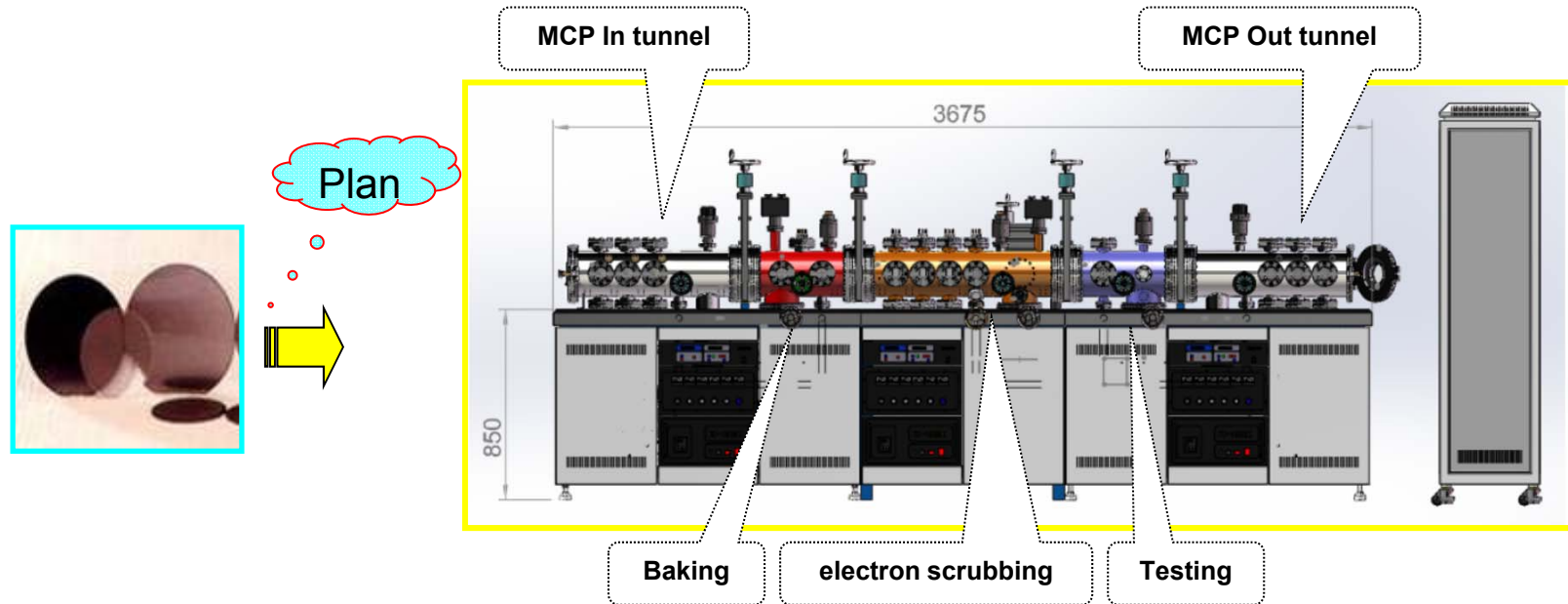
➤ 2.3. Progress of the Photocathode



1. The MCP-PMT group could produce the 8 inch prototype with the 25% QE@410nm
2. For Large area photocathode, the AMS would be the one evaporated by current for better control the process. MCP-PMT group also use this method to improve the QE from **25% to 32%**
3. We try to produce the HQE PC in our large area prototype.

➤ 2.4 Progress of the MCP Module & Equipment

➤ The Equipment for MCP pretreatment/test



Have already finished the design work, still debugging in the Lab :

Normal MCP



Treated MCP

for better: CE of the MCP; P/V for SPE; Aging of the MCP;
Consistency of the MCPs;.....

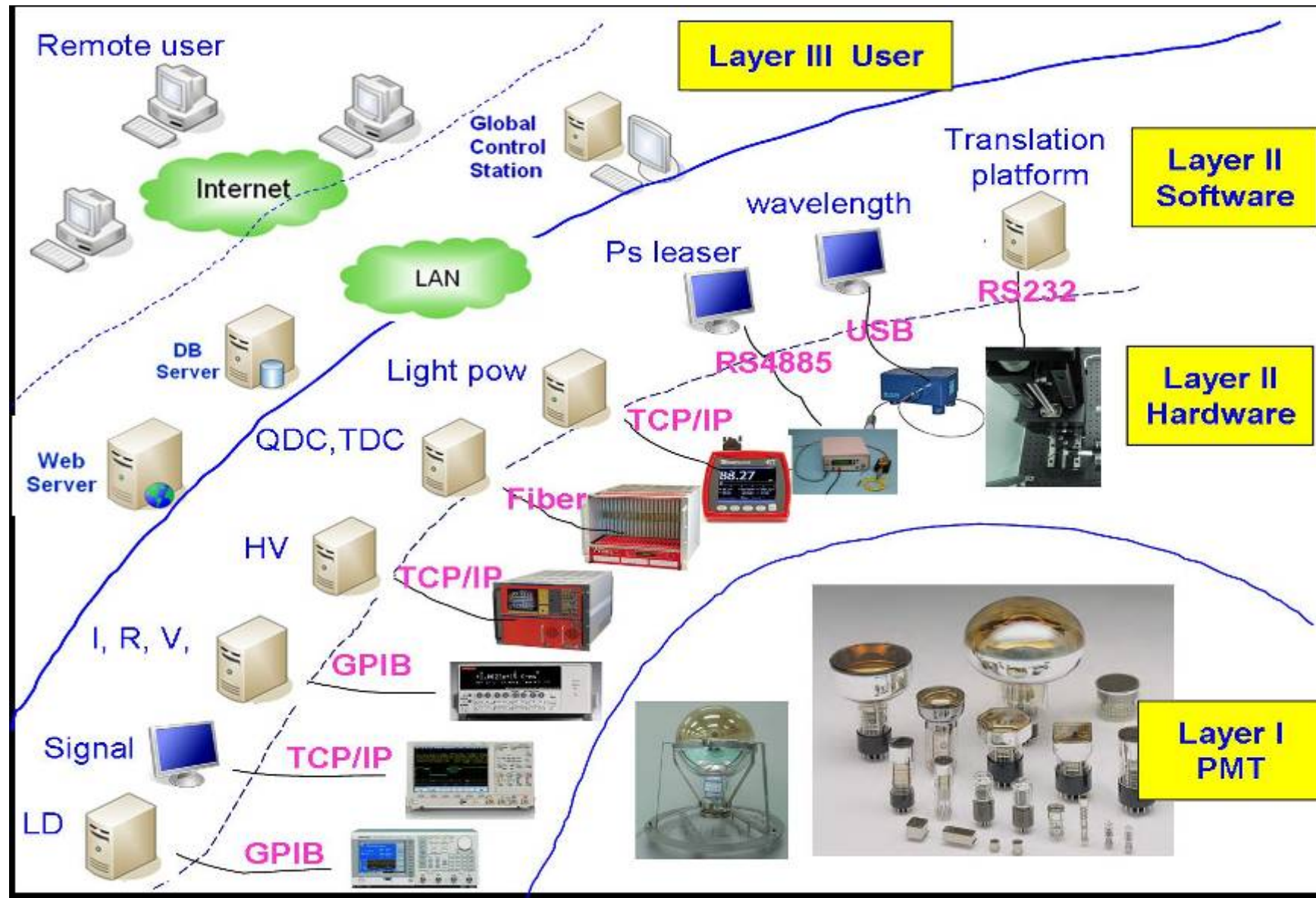
Un-transmission equipment



Transmission equipment

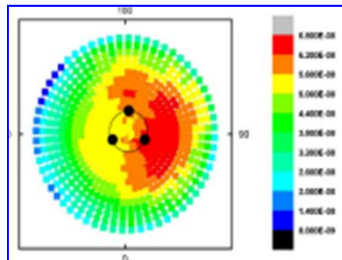
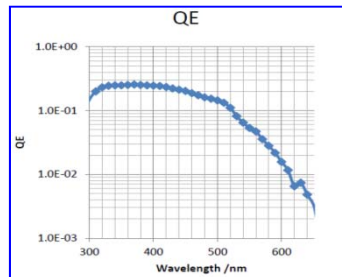
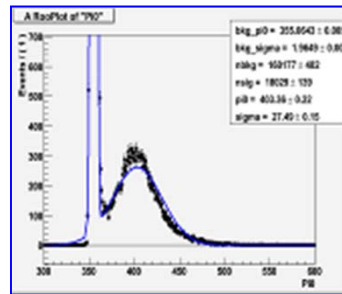
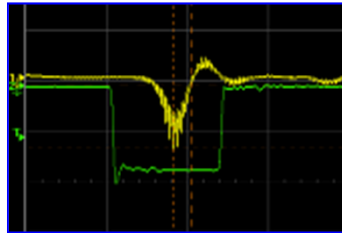
Better: QE and Uniformity of the PC; P/V for SPE;

➤ 2.5 Progress of the Test System



The Large PMT evaluation system for MCP-PMT of JUNO

➤ The parameters of the MCP-PMT (testing)



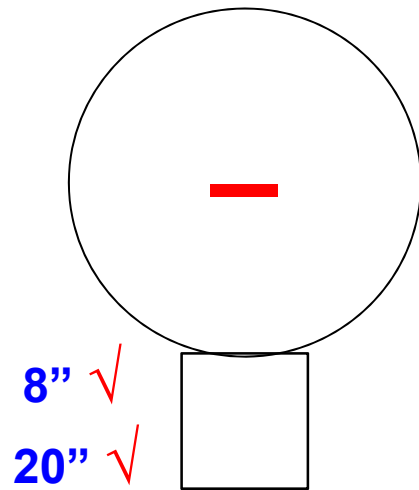
Others

.....

- Anode Pulse Rise Time;
- Pre/Late/After Pulse;
- Dark Count
- The Single Photoelectron Spectrum;
- The voltage distribution (BASE) ;
- The Supply voltage;
- Typical Gain Characteristic;
- Anode Dark Current
- Spectral Response;
- Wavelength of Maximum Response;
- Cathode Sensitivity: Luminous(2856K);
- Quantum efficiency with λ
- Photocathode efficiency Area;
- Photocathode efficiency Uniform;
- The position of the Sb, K, Cs;
- The linearity of the PMT
- Magnetic characteristics;
- Transit Time Spread (FWHM)

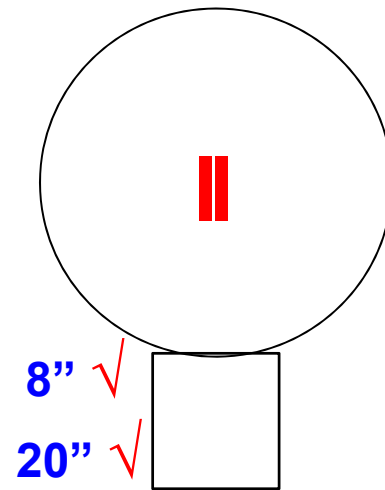
➤ 2.6 Progress of the **Prototypes**

Sphere ball
One MCP module



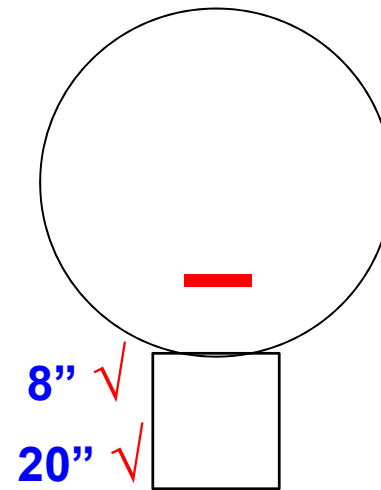
MCP-PMT-007#

Sphere ball
Two MCP modules



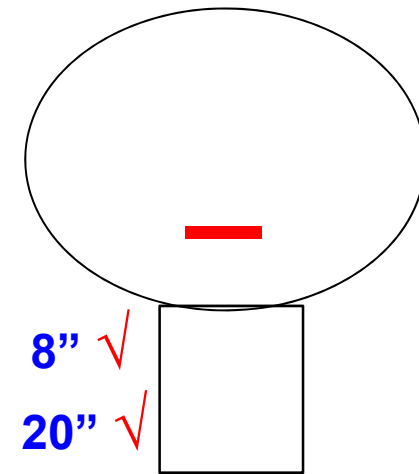
MCP-PMT-031#

Sphere ball
One MCP module



MCP-PMT-042#

Ellipsoidal ball
One MCP module



MCP-PMT-044#

20 inch **sphere** Prototype

20 inch **ellipsoidal** Prototype



8 inch
sphere
Prototype

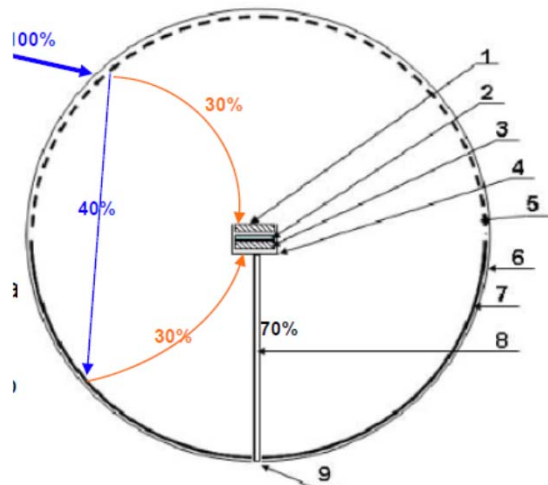
8 inch
ellipsoidal
Prototype

Outline

- 1. JUNO and the new MCP-PMT;
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➤ 8 inch Prototype (007#) with horizontal MCPs in the middle

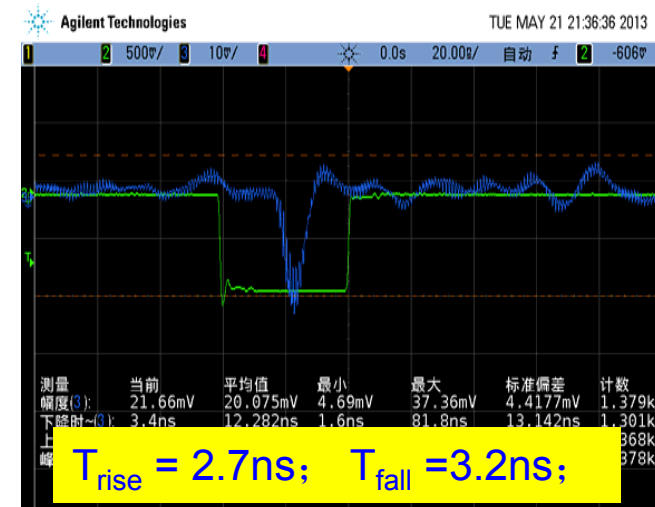
This is the first 8" (one MCP module) prototype for SPE by un-transmission equipment



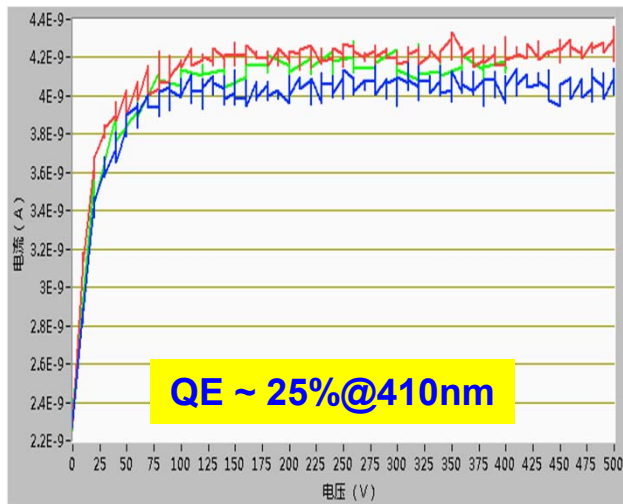
The Design MCP-PMT



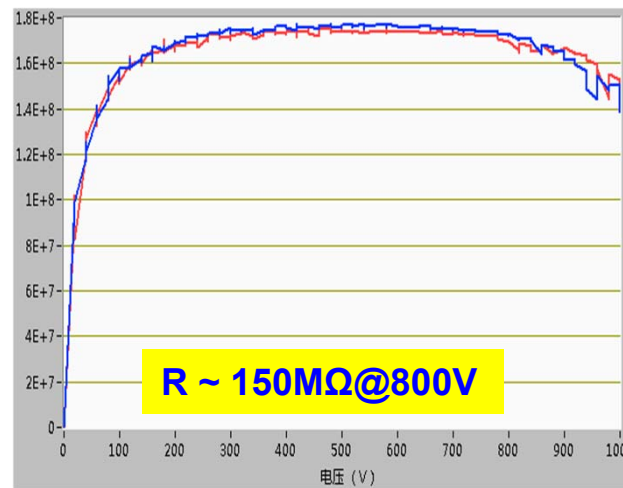
The Prototype



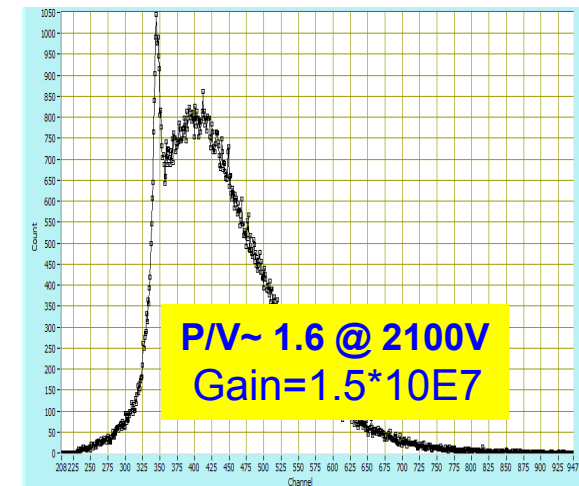
The signal of the 8 inch PMT



The I-V curve of the PC



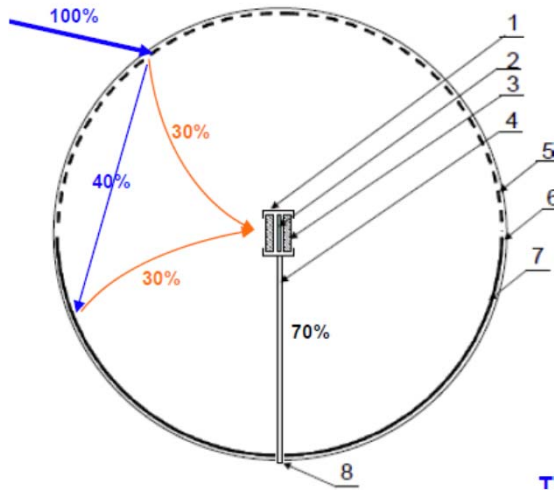
The body resistance of the MCP



The SPE of the PMT

➤ 8 inch Prototypes (031) with Vertical MCPs in the middle

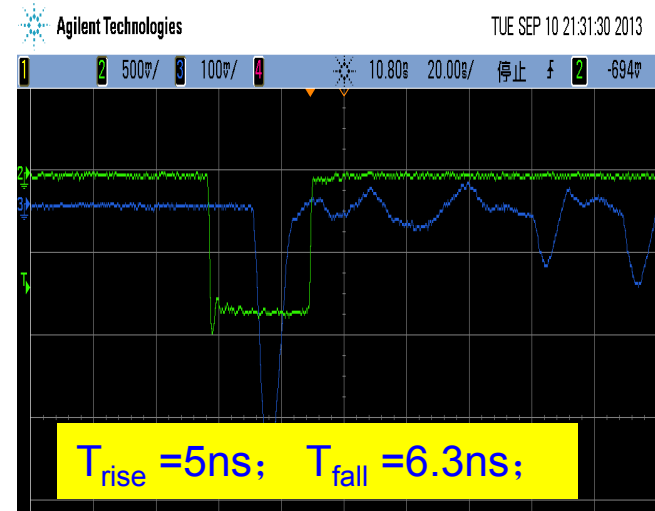
This is the first 8" (Two MCP modules) prototype for SPE by un-transmission equipment



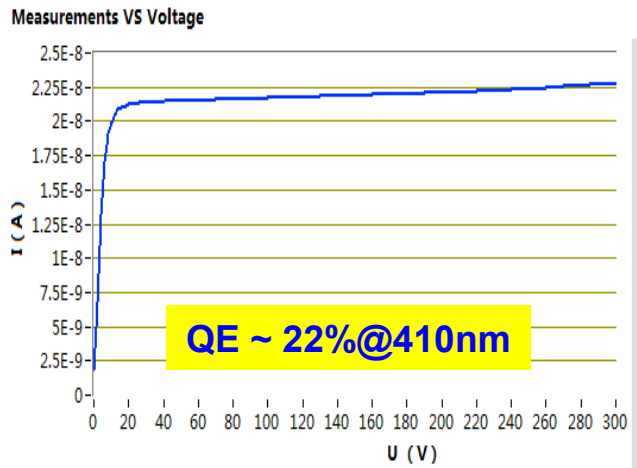
The Design MCP-PMT



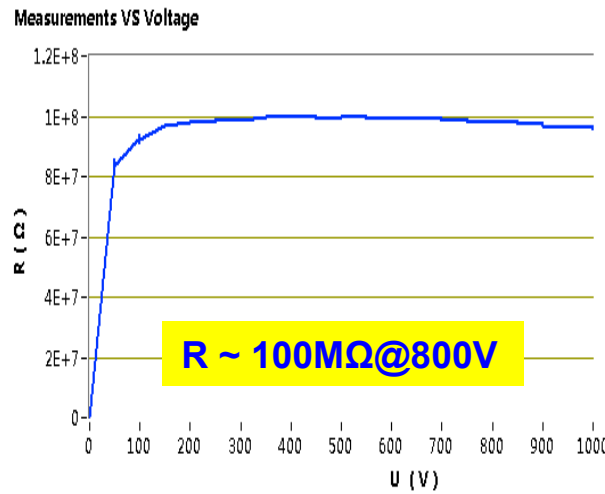
The Prototype



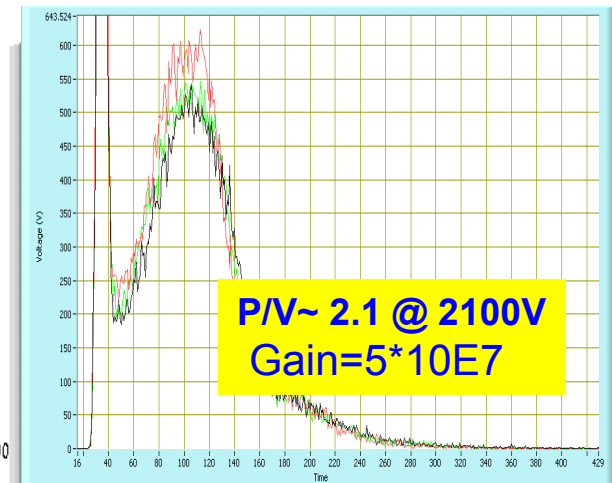
The signal of the 8 inch PMT



The I-V curve of the PC



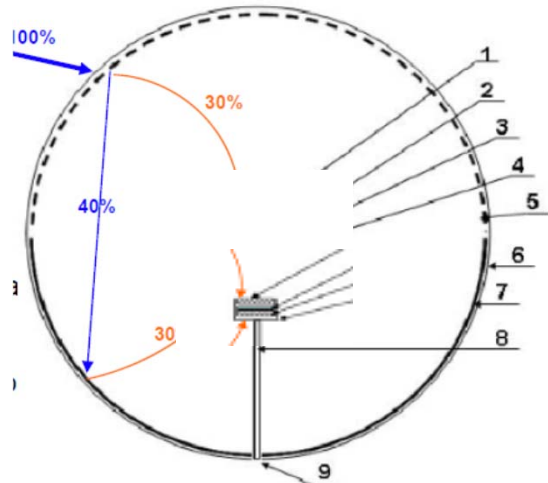
The body resistance of the MCP



The SPE of the PMT

➤ **8 inch Prototype (042#) with horizontal MCPs near the bottom**

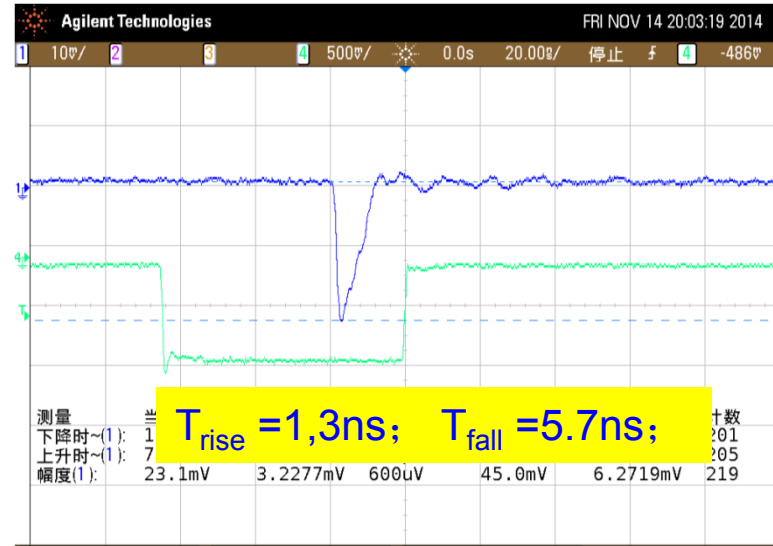
This is the 8" (one MCP module) prototype for better CE and TTS uniformity by un-transmission equipment



The Design MCP-PMT

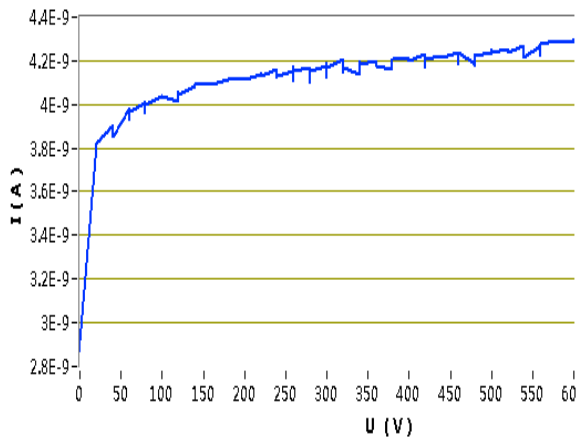


The Prototype

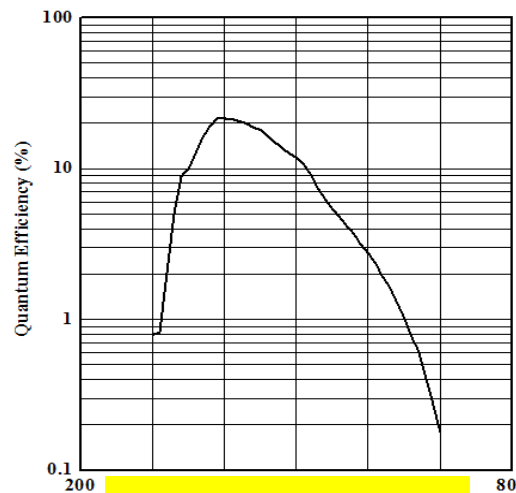


The signal of the 8 inch PMT

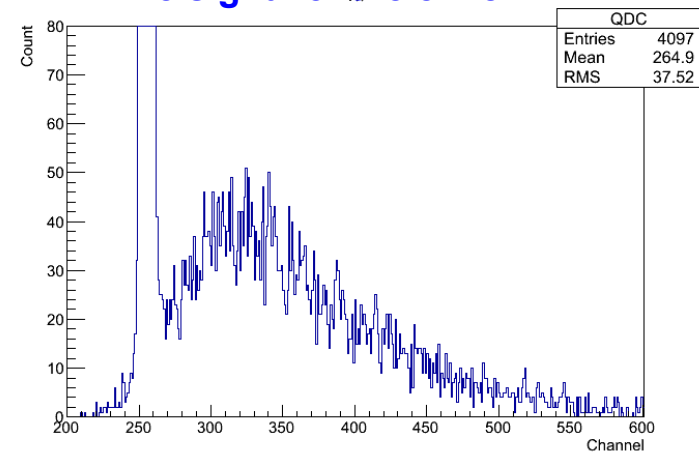
Measurements VS Voltage



The I-V curve of the PC



QE ~ 11% @ 410nm

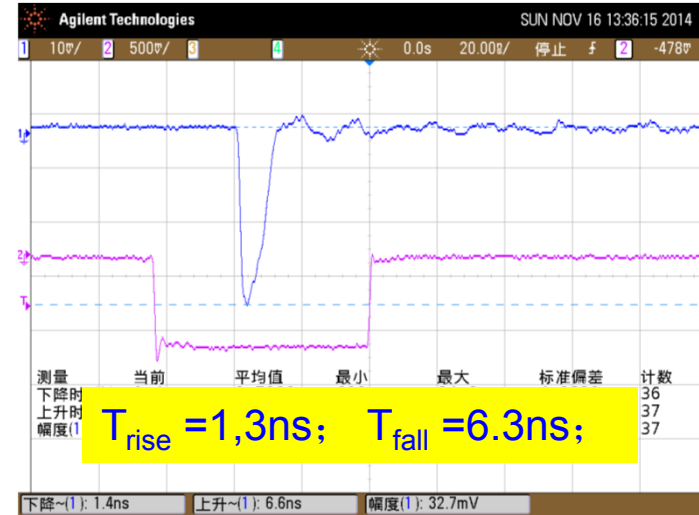
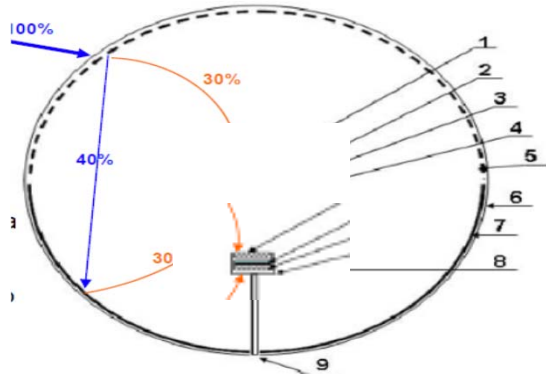


PV ~ 2 @ 1650V Gain = 1 * 10⁷

The SPE of the PMT

➤ 8 inch Prototype (044#) with horizontal MCPs near the bottom

This is another 8" (one MCP module) prototype for better CE and TTS uniformity by un-transmission equipment

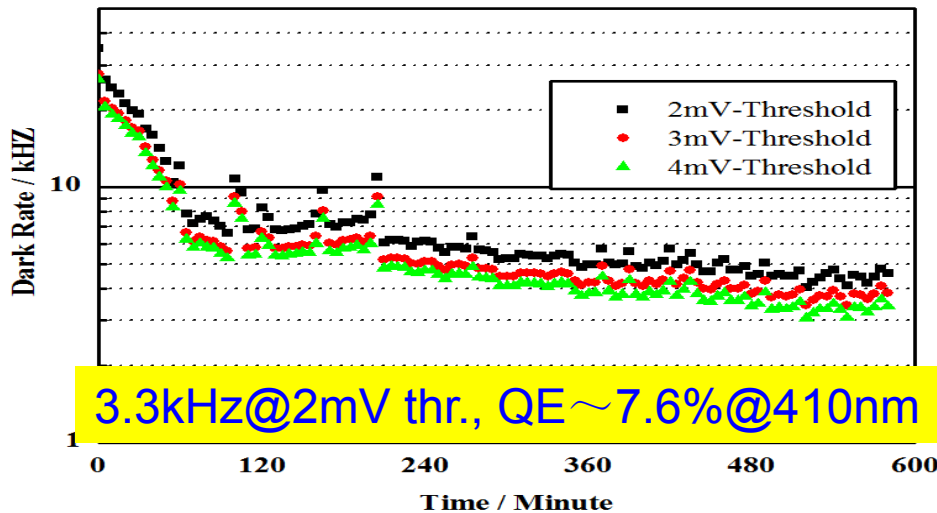


The Design MCP_PMT

The Prototype

The signal of the 8 inch PMT

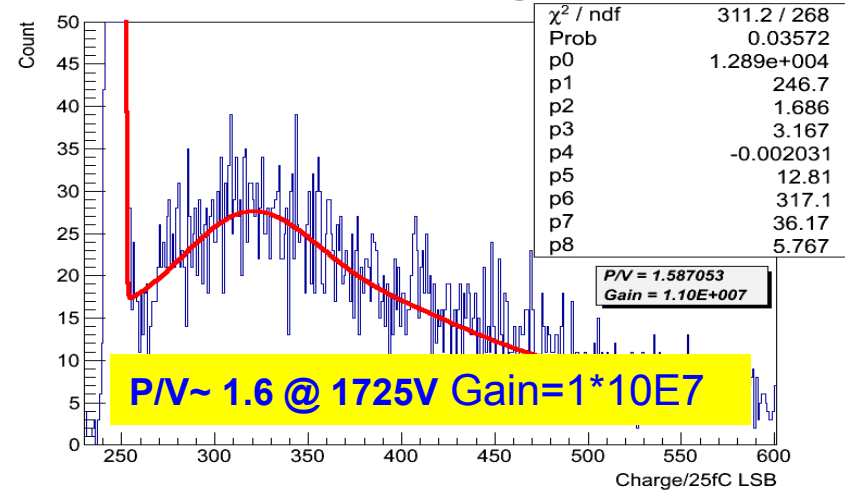
MCP-PMT-44# Dark Rate @ 10^7



3.3kHz@2mV thr., QE ~ 7.6%@410nm

The Dark count ratio

MCP-PMT-44# SPE@1725V



The SPE of the PMT

➤ The 20 inch Prototype (051#) with Vertical MCPs

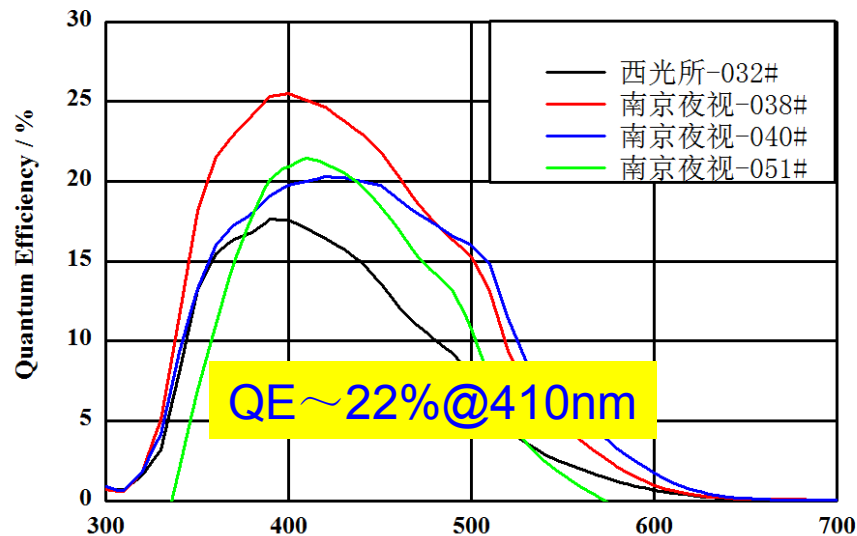
This is the first 20" (two MCP modules) prototype for SPE by transmission equipment



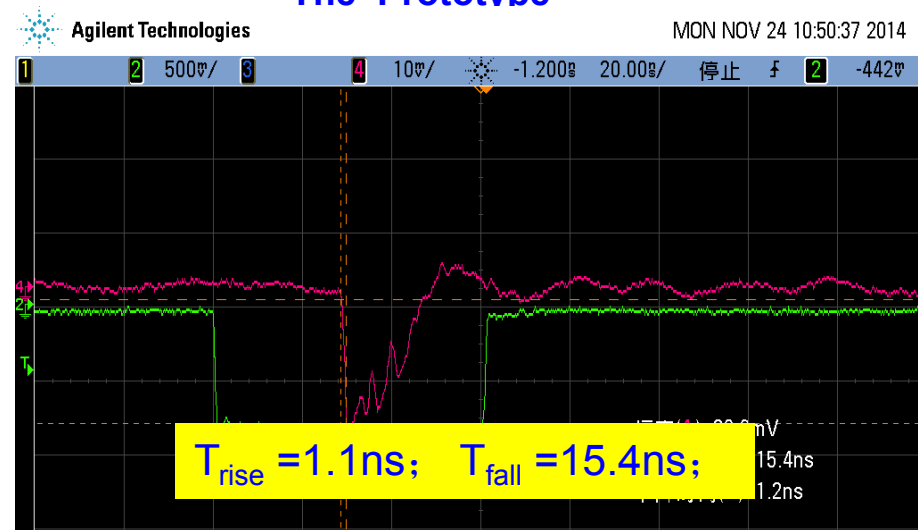
The Design MCP-PMT



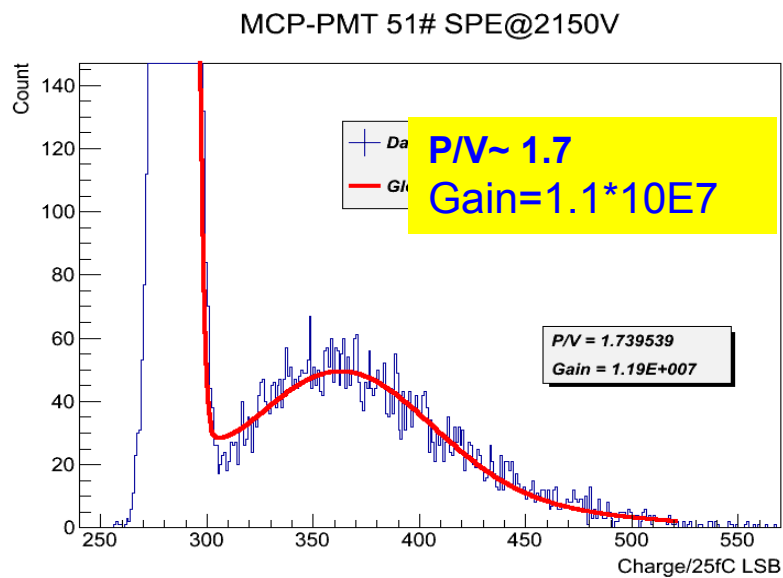
The Prototype



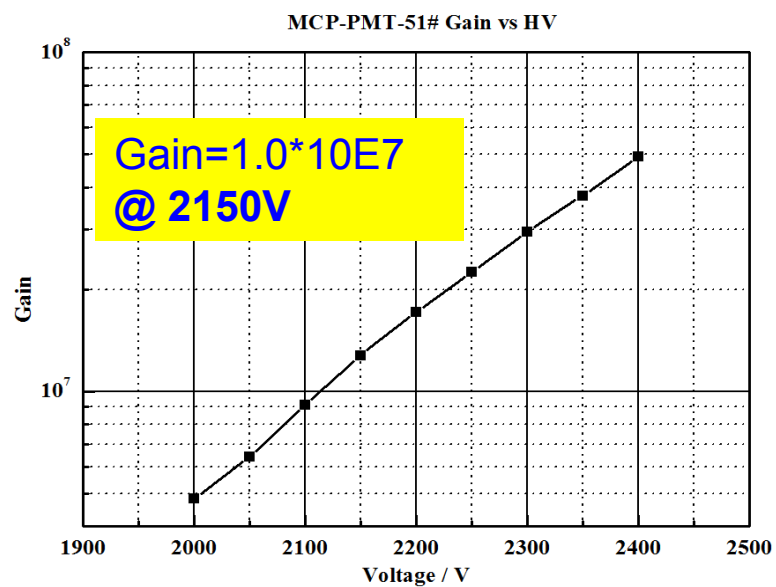
The QE of the RMT



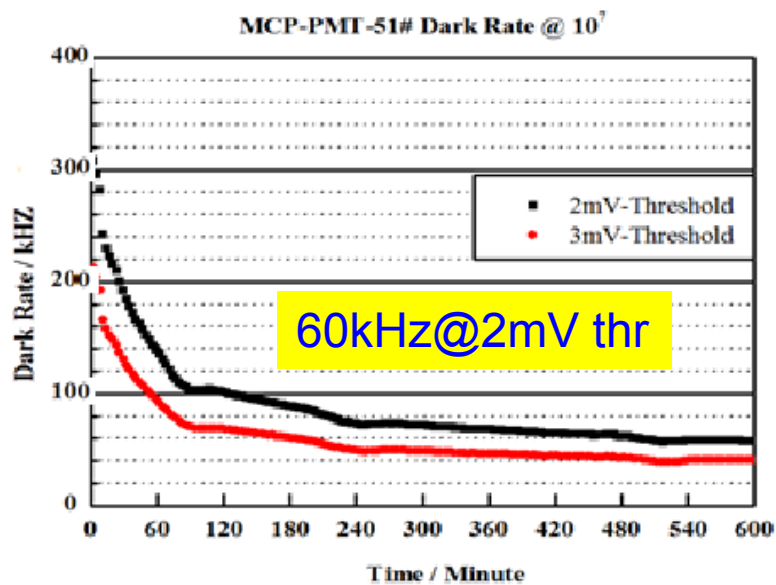
The signal of the 8 inch PMT



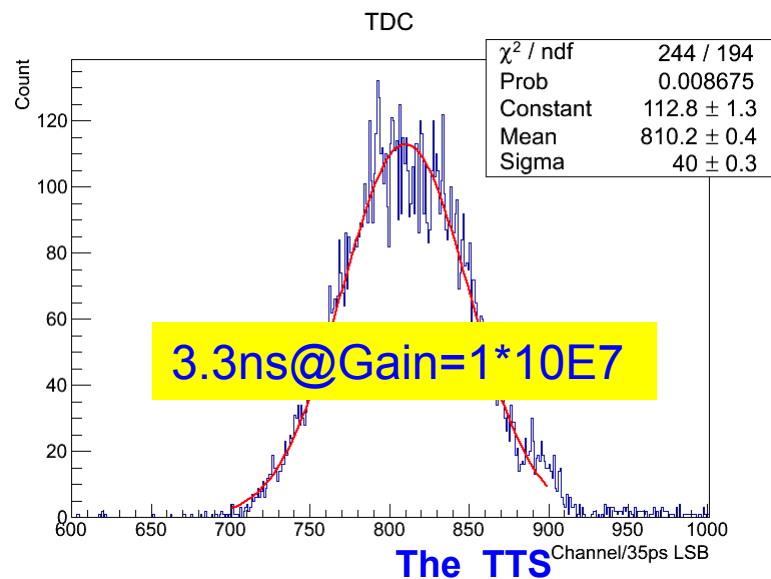
The SPE of the PMT



The HV-Gain curve



The Dark count ratio



The TTS

➤ The performance of the PMT prototypes

Characteristics	unit	R5912-100 (Hamamatsu)	MCP-PMT-8 (IHEP)	R3600 (Hamamatsu)	MCP-PMT-20 (IHEP)
size	inch	8	8	20	20
Spectral Response	nm	300~650	300~650	300~650	300~650
Photocathode Material	--	Bialkali-SBA	Bialkali	Bialkali	Bialkali
Electron Multiplier	--	Dynode	MCP	Dynode	MCP
Gain	--	$\geq 1 \times 10^7$	$\geq 1 \times 10^7$	$\geq 1 \times 10^7$	$\geq 1 \times 10^7$
Photocathode mode	--	transmission	reflection + transmission	transmission	reflection + transmission
Quantum Efficiency (400nm)	%	35	25 (35)	25	22 (?)
Electron Multiplier Collection efficiency	%	~ 60%	~ 60%	~ 70%	~ 60%
Anode Dark Count	Hz	~10K	~5K	~50K	~60K
Anode Pulse Rise Time	ns	3.8	≤ 2	6	≤ 2
Transit Time Spread (TTS)	ns	~2.4	$\leq 3?$	~3.5	$\leq 3?$
Anti-Magnetic characteristics	--	normal	normal	normal	normal
Glass	--	Low-Potassium Glass	Low-Potassium Glass	HARIO-32	Low-Potassium Glass-

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➤ 3.0. The challenge from Hamamatsu

New 20-inch photodetectors

- Hamamatsu Photonics is developing 2 new 20-inch photodetectors of HPD and PMT with box and line dynode type.



Model	R3600 (Used for 2-30 yrs)	R12850 (Under development)	R12860 (Under development)
C.E.	80%	95%	93%
T.T.S. (FWHM)	5.5 ns	0.75ns (w/o Preamp.)	2.7 ns
Bias voltage	2 kV bias	8 kV bias, 20mm ϕ AD	2 kV bias

} Calculated value in simulation

- Prototype of the 2 photodetectors will be ready within half a year, and its performance and feasibility are tested in the water tank.

R3600



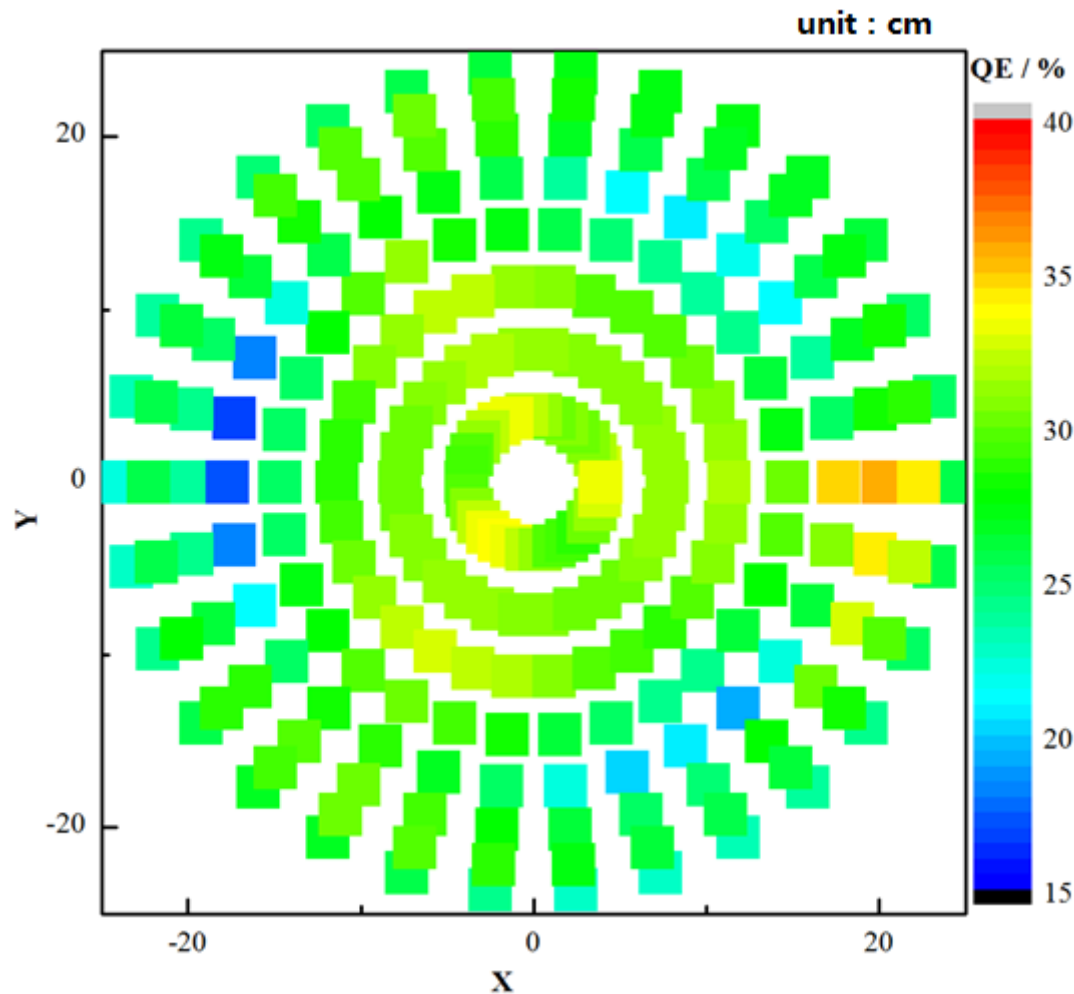
R12860

for better: QE: 25% → 33%

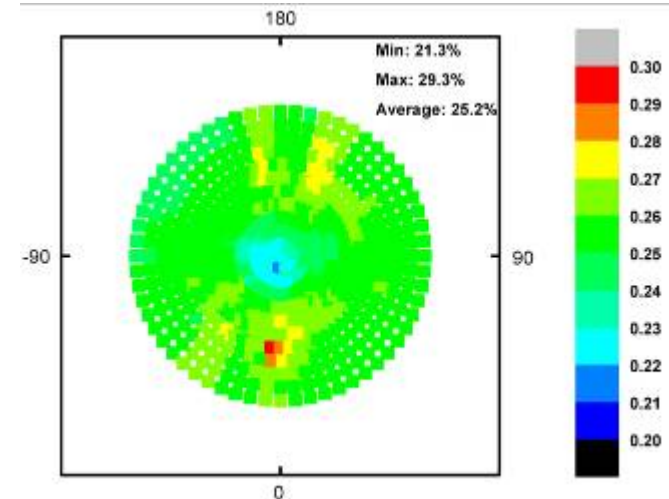
:CE 70% → 90%

➤ 3.2. How to improve the Uniformity of the PC

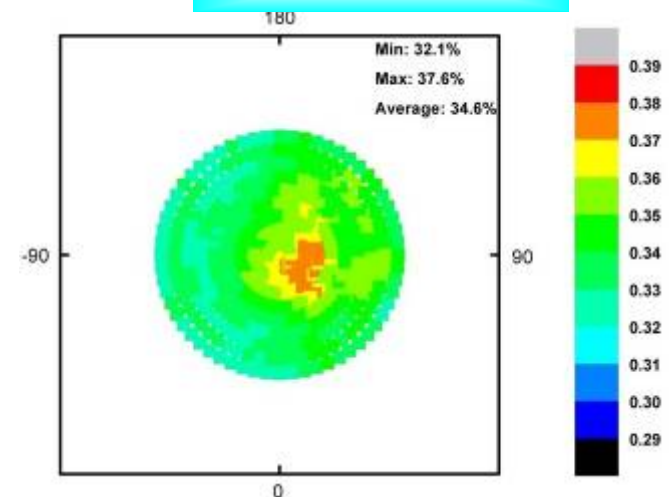
20"- R12860



8"- MCP-PMT-035#



8"-- R5912-100

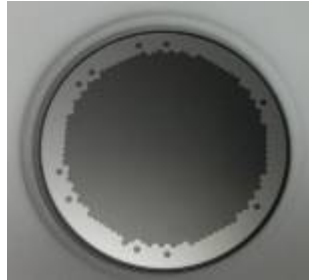


We try our best to improve the uniformity of the photocathode in large area prototype. Using the Transmission equipment would be the best choice.

➤ 3.2. How to improve the CE of the MCP module

In order to improve the performance of the MCP module (better CE, P/V,.....):

1. Different types of MCPs were produced:



The Diameter of the MCP: **33mm; 56mm;**
The Diameter of the Hole: **6um; 8um; 10um; 12um;**
The Inclined Angle: **0° ; 8° ; 12° ;**
The Open Area Ratio: **60%; 77%;**
The Depth of output electrode:.....

2. Different structure of MCP modules were produced:



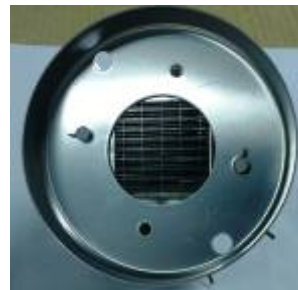
Persiennes

+



MCP

=



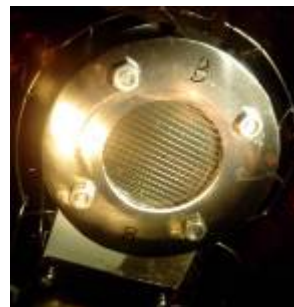
Mash

+



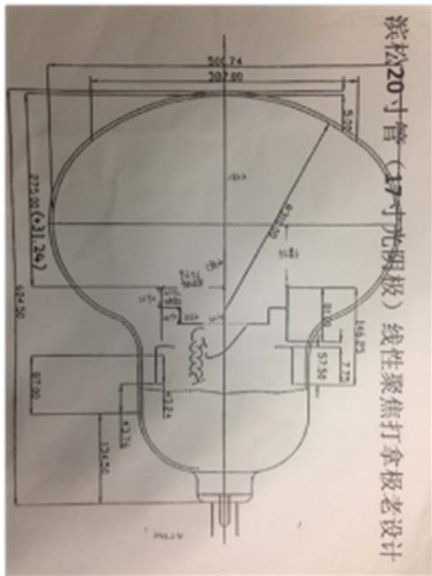
MCP

=

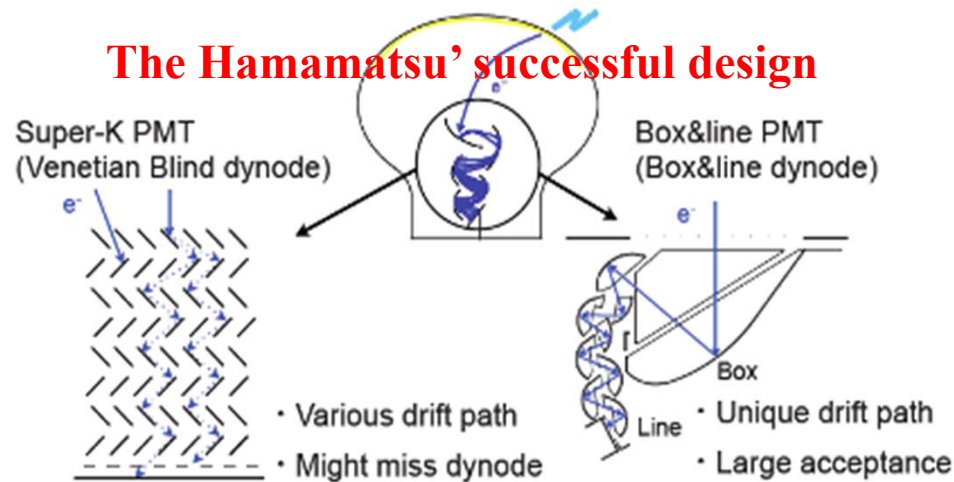


MCP module in 20" PMT

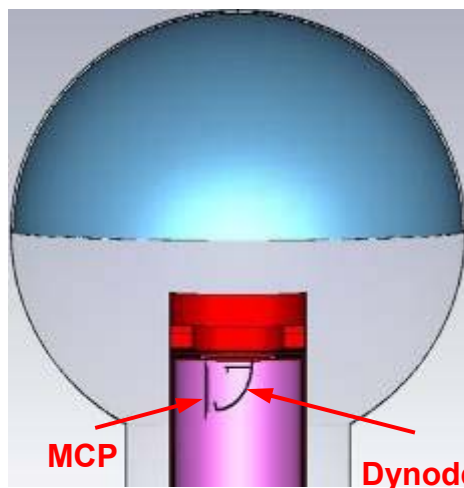
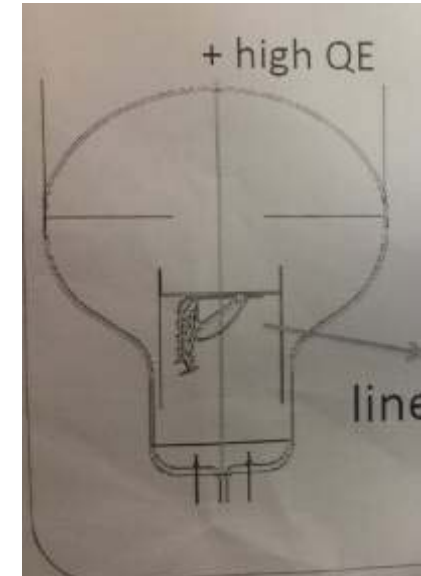
➤ 3.3. How to improve the performance by Electron-Optics



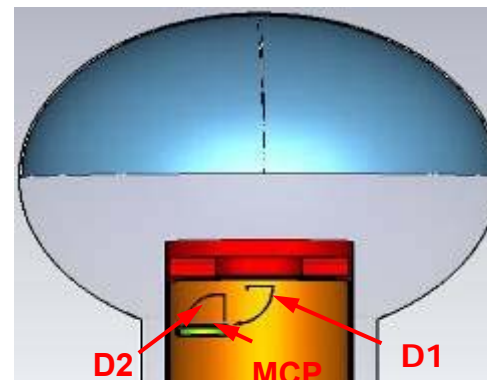
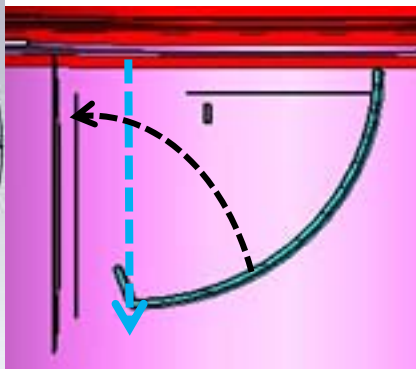
The Hamamatsu's successful design



- Unique drift path → Better timing and 1PE resolution
- Large acceptance → Better collection efficiency



1 Dynode + MCPs



2 Dynodes + MCPs



As the Hamamatsu improved their design of the Dynode from **Venetian Blind** to **Box & Line dynode**, we also simulate the structure with Dynode + MCPs, for better CE and P/V ability (just the simulation work).

➤ The performance of the 20 inch prototypes

Characteristics	unit	R3600 (Hamamatsu)	MCP-PMT-20 (IHEP)	R12860 (Hamamatsu)	MCP-PMT-20 (IHEP)
status		Finished	Finished	Finished	Plan
size	inch	20	20	20	20
Spectral Response	nm	300~650	300~650	300~650	300~650
Photocathode Material	--	Bialkali-HQE	Bialkali	Bialkali-HQE	Bialkali
Electron Multiplier	--	Dynode	MCP	Dynode	MCP
Gain	--	$\geq 1 \times 10^7$	$\geq 1 \times 10^7$	$\geq 1 \times 10^7$	$\geq 1 \times 10^7$
Photocathode mode	--	transmission	reflection + transmission	transmission	reflection + transmission
Quantum Efficiency (400nm)	%	25	22 (?)	32	35 (?)
Electron Multiplier Collection efficiency	%	~90%	~60%	~90%	~80%
Anode Dark Count	Hz	~50K	~60K	~50K	~50K
Glass	--	HARIO-32	Low-Potassium Glass-	HARIO-32	Low-Potassium Glass-

Outline

- 1. The JUNO and the new MCP-PMT;
- 2. The progress of the R&D process;
- 3. The performance of the MCP-PMT prototype;
- 4. **Summary and Plan**

Summary

➤ **1. A new type of MCP-PMT is designed for the next generation neutrino exp.**

- ✓ Large area: ~ 20”;
- ✓ High photon detection efficiency: ~30%, at least $\times 2$ than normal PMT;
- ✓ Low cost: ~ low cost MCPs;

➤ **2. The R&D process is composing with 3 steps.**

- ① 5”(8”) prototype with transmission photocathode; **(2010-2011)**
- ② 5”(8”) prototype with transmission and reflection photocathode; **(2012-2013)**
- ③ 20” prototype with transmission and reflection photocathode; **(2014-2015)**

➤ **3. The R&D work is divided into 6 Parts to produce the prototype to detect SPE:**

- ① Photocathode; ② MCP; ③ Glass; ④ Photomultiplier;
- ⑤ vacuum equipment; ⑥ PreAMP & Base;

- **MCP-PMT development:**
- **Technical issues mostly resolved;**
- **Successful 8" and 20" prototypes with normal performance;**
- **Three types of 8" prototypes;**
 - QE ~ 25% @ 410nm; CE ~ 60%;
 - P/V of SPE > 2.0;
 - Dark count and dark current could be reduced by the transformed equipment;
 - The QE uniformity could be increased by the transformed equipment;
 - The After Pulse ratio really small;
 - **The CE and the uniformity of CE need be improved later;**
- **Two types of 20" prototypes;**
 - QE ~ 22% @ 410nm; CE ~ 60%;
 - P/V of SPE > 2.0;
 - SPE and QE uniformity were better than 8inch for using the transformed equipment;
 - **QE and CE uniformity need to be improved!**
- **The better performance Prototype should be produced!;**
 - QE ~ 35% @ 410nm; CE ~ 80%;

Thank! 谢谢!

**Thanks for your attention!
Any comment and suggestion are welcomed!**

Welcome to Kaiping



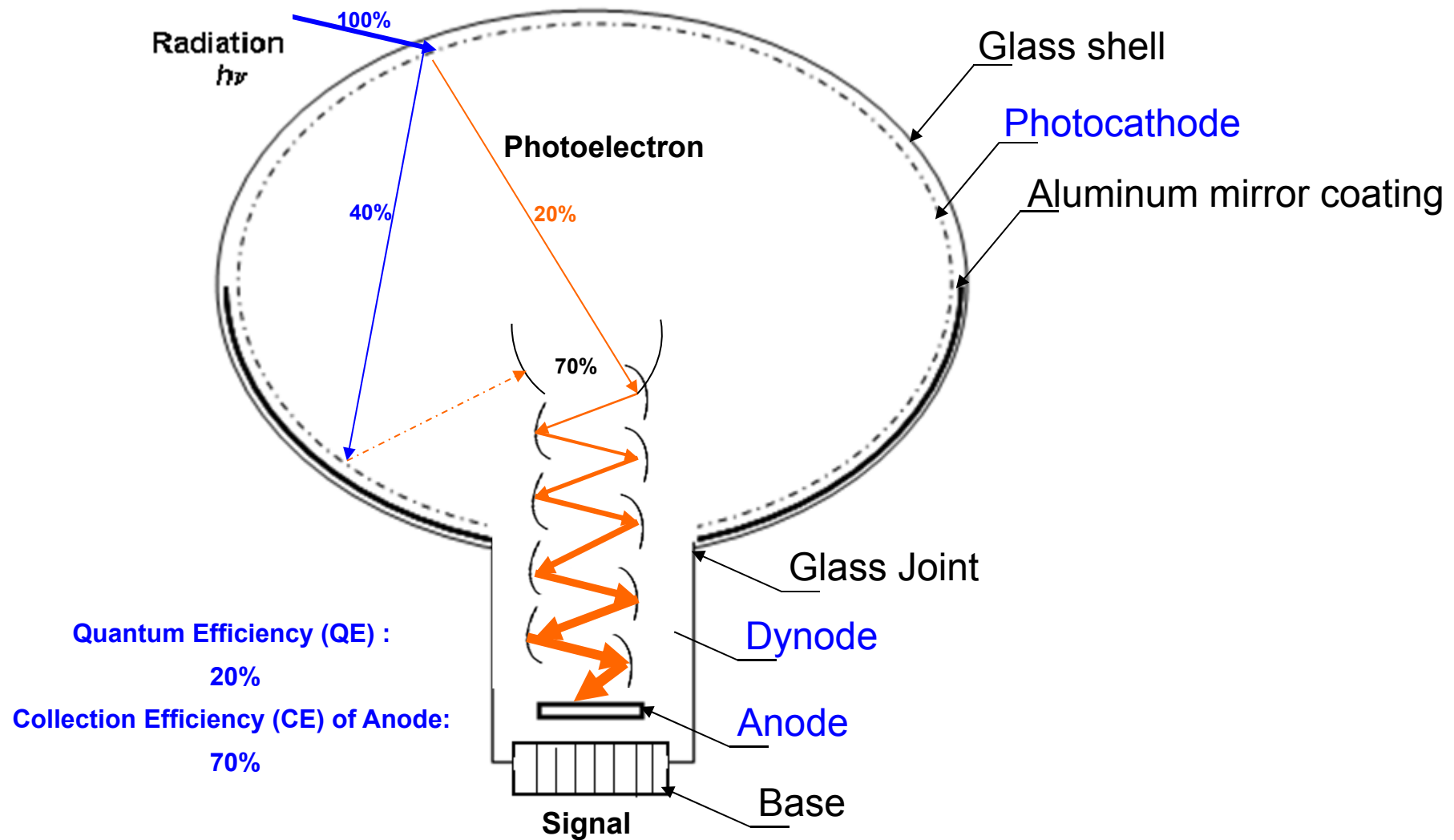
Jiangmen Underground Neutrino Observatory (JUNO)



Surface Building

黄河勘测规划设计有限公司

➤ The Conventional PMT

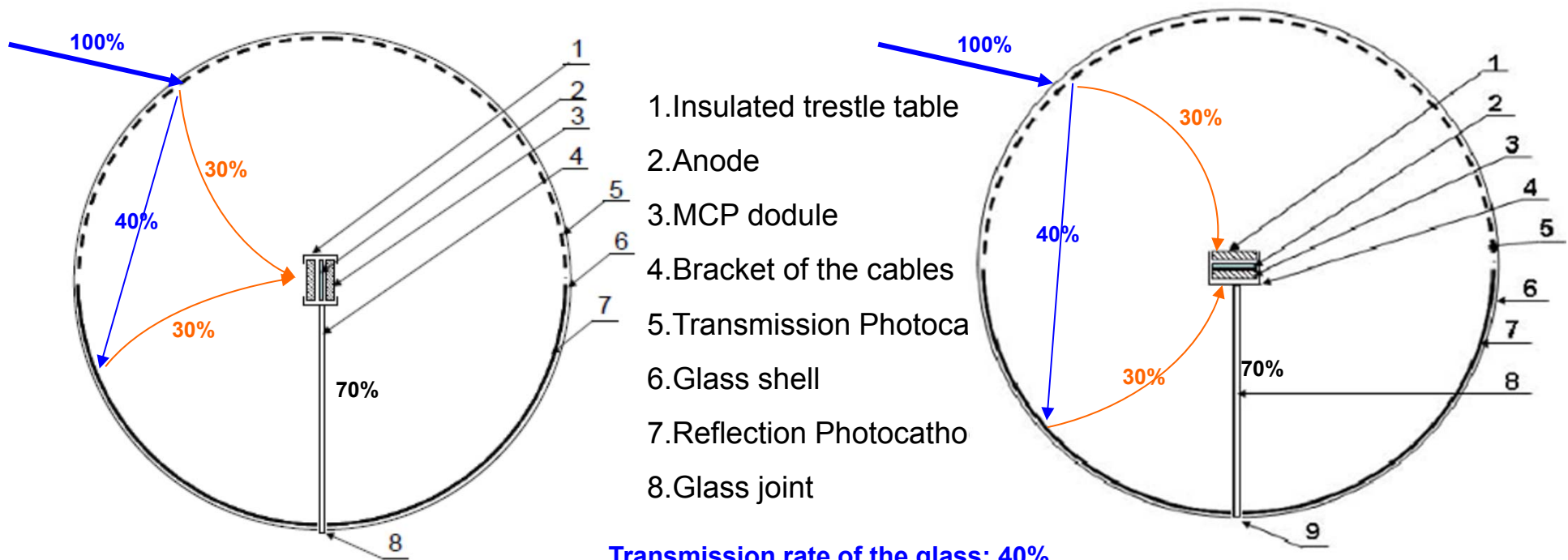


$$\text{Photon Detection Efficiency (PE)} = \text{QE}_{\text{Trans}} * \text{CE} = 20\% * 70\% = 14\%$$

➤ The new design of a large area PMT

High photon detection efficiency + Single photoelectron Detection + Low cost

- 1) Using two sets of Microchannel plates (MCPs) to replace the dynode chain
- 2) Using transmission photocathode (front hemisphere) and reflection photocathode (back hemisphere) } **~ 4π viewing angle!**



Transmission rate of the glass: 40%

Quantum Efficiency (QE) : of Transmission Photocathode 30% ; of Reflection Photocathode 30% ;

Collection Efficiency (CE) of MCP : 70%;

$$PD = QE_{Trans} * CE + TR_{Photo} * QE_{Ref} * CE = 30\% * 70\% + 40\% * 30\% * 70\% = 30\%$$

Photon Detection Efficiency: 15% → 30% ; × ~2 at least !