

RCS design

Valeri Lebedev
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- Objectives for RCS design
 - Logic behind parameter choices
 - Technical description



- Objectives
 - Beam acceleration from 2 to 8 GeV
 - Support
 - 2 MW in MI at 60 to 120 GeV (140 – 280 kW)
 - 8 GeV program with fast extracted beam (≥ 100 kW)
 - Look for a solution being less expensive than pulsed SC linac
 - Look into possible future upgrades
- Challenges
 - Beam current is ~ 5 times of Booster \Rightarrow Space charge, instabilities, RF, ep
- Booster problems to be avoided
 - No transition crossing
 - No laminations seen by beam \Rightarrow smaller Z_{\parallel} , Z_{\perp}
 - Zero Disp. in cavities \Rightarrow No SB resonance



- Circumference, $C = C_{MI}/6$
 - 6 injections to fill MI
- High periodicity FODO
- Racetrack
 - Two long straights
 - Dispersion zeroing with missed dipole
- Acceptance matches MI acceptance
 - 10% allowance for ε growth
- 2 harmonics RF system
 - Space charge mitigation
 - Beam stability
- High injection energy helps with Space Charge and Instabilities
 - Small size of vacuum chamber

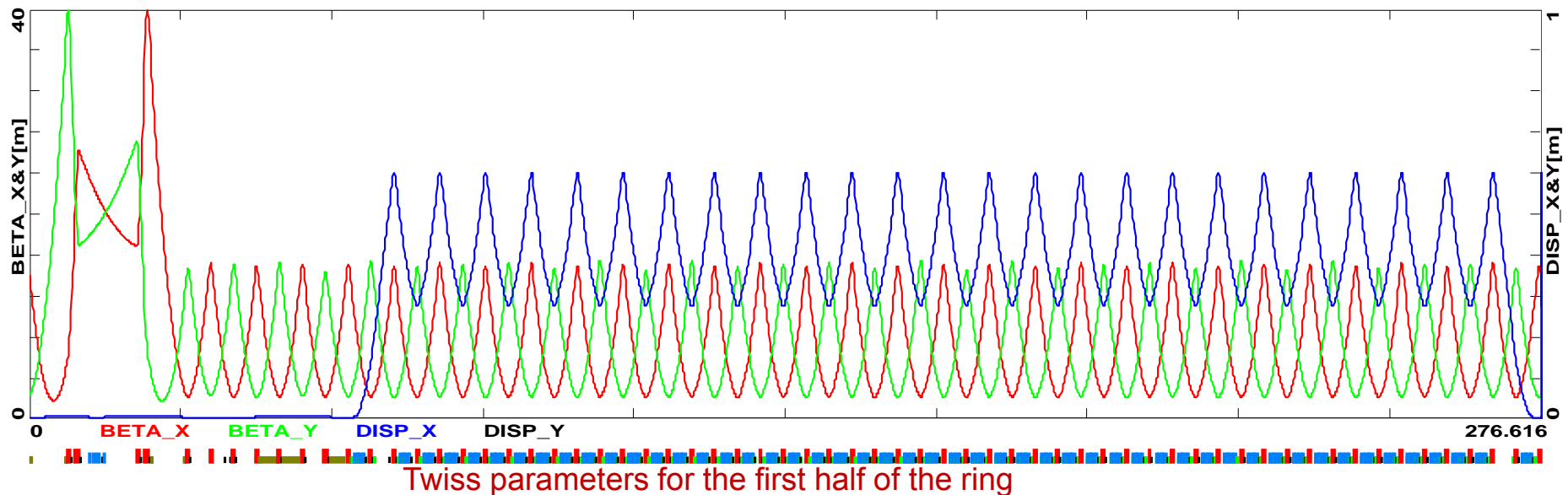
Energy, min/max, GeV	2/8
Repetition rate, Hz	10
Circumference, m (MI/6)	553.2
Tunes	18.43
Transition energy, GeV	13.36
Beam current at injection, A	2.2
Harmonic number	98
Max. RF voltage, (V_{98}/V_{196}) MV	1.6/0.7
95% n. emittance, mm mrad	22
Space charge tune shift, inj.	0.07†
Norm. acceptance, mm mrad	40
Injection time for 1 mA, ms	4.3
Linac energy cor. at inject.	1.2%
RF bucket size, eV s	0.38

† KV-like distribution, BF=2.2



- β -functions are blown-up in injection region – reduction of foil heating
 - 6 half cells are used for injection region
- Two types of quadrupoles with the same integral strength
 - Large aperture quads for injection & extraction

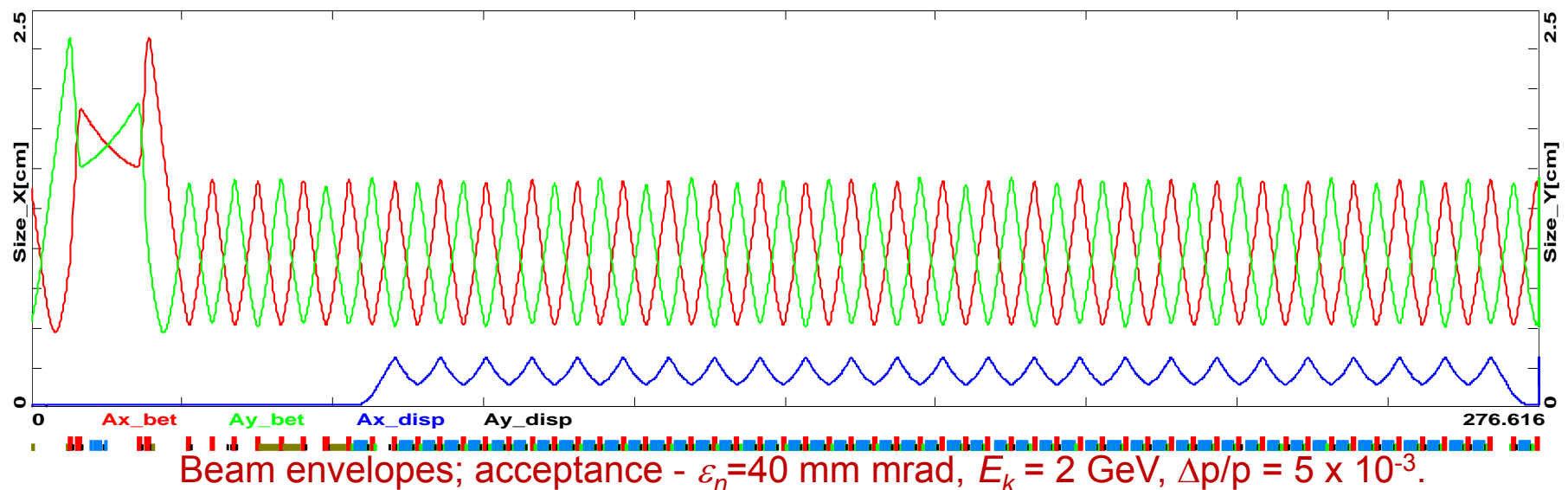
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- Straight line assignments
 - Injection, extraction, scraping
 - RF
- Vacuum chamber radius, $a = 21.3$ mm (internal)
 - 7 mm allowance for orbit correction

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- Competing effects are
 - Shielding and distortion of dipole bending field by eddy currents excited in the vacuum chamber
 - Vacuum chamber stability under atmospheric pressure
 - Vacuum chamber heating by eddy currents
 - Transverse impedance due to wall resistivity
 - Ring acceptance
- The compromise resulted in
 - Round stainless steel vacuum chamber with radius of $a=22$ mm and wall thickness of $d = 0.7$ mm
 - Inside quads of injection and extraction regions: $a=43$ mm $d = 1$ mm
 - No limitations on the chamber thickness outside dipoles and quads
- Ring acceptances and beam emittance:
 - 85 mm mrad - limited by vacuum chamber size
 - 40 mm mrad – limited by scrapers
 - 22 mm mrad – 95% norm. beam emittance

Limitations on Vacuum Chamber Design



- Shielding and distortion of the dipole bending field by eddy currents excited in the vacuum chamber

- Dipoles: $|\Delta B/B|_{\max} = 8.5 \times 10^{-4}$ @ 16 ms

$$\Delta B_y(0, y) = iB_{AC} \left(1 + \frac{\pi^2}{12} + \frac{\pi^4}{240} \frac{y^2}{a^2} + \dots \right) \frac{ad}{\delta^2},$$

- Quads – approximately half of the dipole effect

- Delayed quad wave form by $\sim 70 \mu\text{s}$

$$\delta = \frac{c}{\sqrt{2\pi\sigma\omega_{\text{ramp}}}} \ll a$$

- Vacuum chamber stability under atmospheric pressure

- Compression: 3.1 N/mm^2

- Bend for $\Delta a/a = 0.02$: 8.9 N/mm^2

- Yield stress : 200 N/mm^2

$$\sigma_{\text{cmpr}} = P_{\text{atm}} \frac{a}{d}$$

$$\sigma_{\text{bend}} = \frac{9}{4} P_{\text{atm}} \frac{\Delta a}{a} \left(\frac{a}{d} \right)^2$$

- Vacuum chamber heating by eddy currents ($\sim a^3$)

- $dP/dz = 10 \text{ W/m}$

- $\Delta T = 15 \text{ K}$ for convective air cooling with heat transfer of $10^{-3} \text{ W/cm}^2/\text{K}$

$$\frac{dP}{dz} = \frac{\pi\sigma da^3 \omega_{\text{ramp}}^2}{c^2} B_{AC}^2$$

Vacuum Chamber Impedance



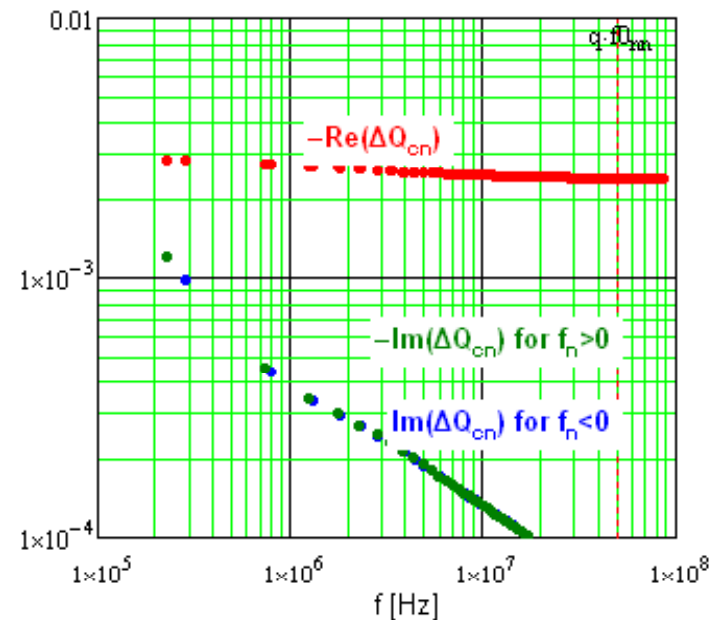
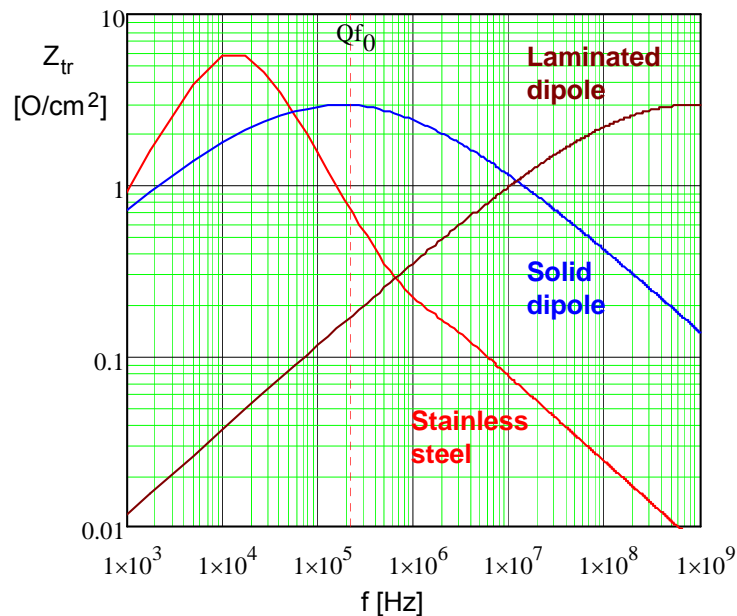
- Transverse impedance due to wall resistivity ($\sim a^{-3}$)
 - Z_{\perp} and dP/dz are related inversely proportional
 - No dependence on vacuum chamber parameters

$$Z_{\perp}(\omega) = Z_0 \frac{c^2}{4\pi^2 \sigma \omega a^3 d}$$

$$\sqrt{ad} \geq \delta \geq d$$

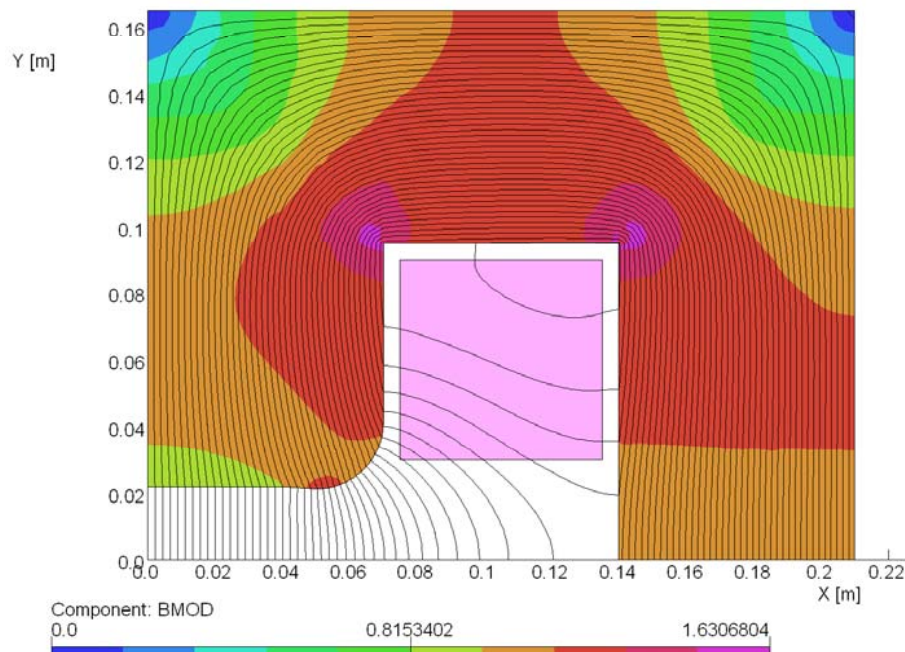
$$\delta = \frac{c}{\sqrt{2\pi\sigma\omega}}$$

$$Z_{\perp}(\omega) \frac{dP}{dz} = \frac{Z_0}{4\pi} \frac{\omega_{ramp}^2}{\omega} B_{AC}^2$$





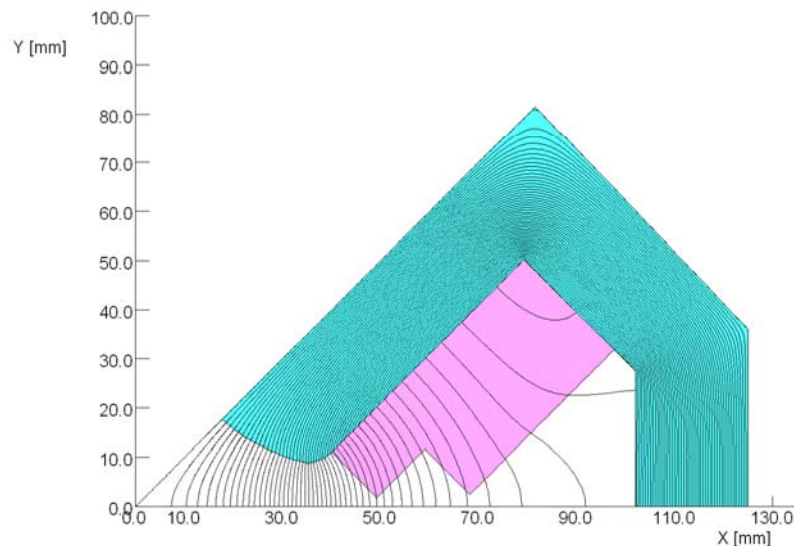
- Small aperture
⇒ Compact dipole
- Sagitta – 1.7 cm



Parameter	Unit	Value
Number of magnets		100
Peak field	T	0.87375
Field at injection	T	0.2184
Magnet gap	mm	44
Good field area diameter	mm	40
Field homogeneity		0.02 %
Effective length	m	2.13216
Peak current	A	667 A
Number of turns/pole		24
Copper conductor	mm x mm	12.5 x 12.5
Conductor cooling hole diameter	mm	7
Number of pancake coils/pole		2
Lamination material		M17
Lamination thickness	mm	0.35
Inductance	mH	25
DC resistance	Ohm	0.021
Stored energy	kJ	5.47
Av. Power losses (no eddy current)	kW	4.3
Peak inductive voltage	V	390
Number of cooling circuits/magnet		1
Water pressure drop	MPa	0.5
Water flow	l/min	2.8
Water temperature rise	C°	22



- Large and small quads have the same field integral
- Large quads
 - 4 in injection region
 - 4 in extraction region

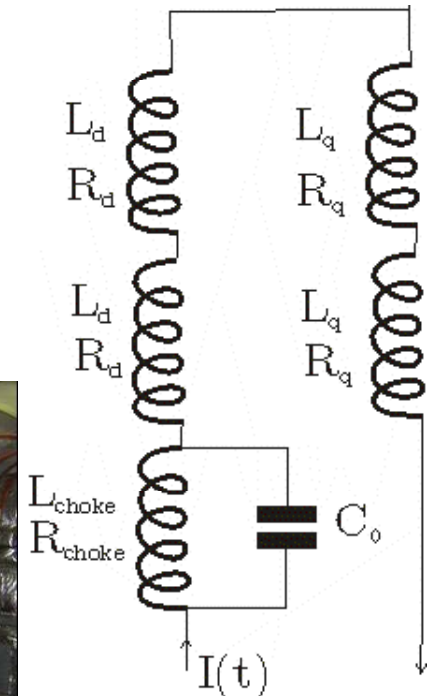


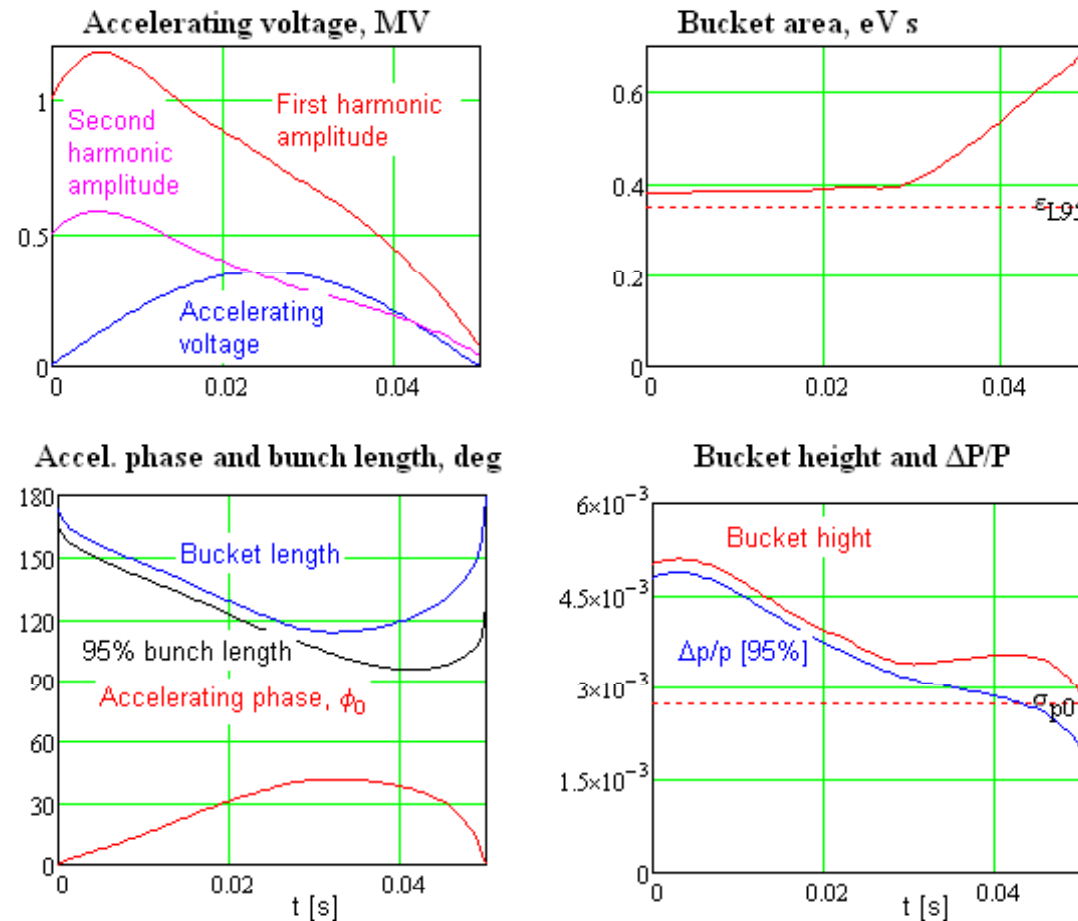
Parameter	Unit	Normal quad	Large quad
Number of magnets		122	8
Peak field gradient	T/m	17.65	14.65
Field gradient at injection	T/m	5.528	4.589
Pole tip radius	mm	25	45
Good field area diameter	mm	40	75
Field nonlinearity (2D)		0.03 %	0.03 %
Effective length	M	0.69	0.794
Peak current	A	672 A	
Number of turns/pole		7	19
Copper conductor	mm x mm	10 x 10	10 x 10
Conductor cooling hole diameter	mm	5	5
Number of coils/pole		1	1
Lamination material		M17	M17
Lamination thickness	mm	0.35	0.35
Inductance	mH	1.15	3.12
DC resistance	mΩ	12	40
Stored energy	J	260	700
Av. power losses (no eddy currents))	kW	2.0	6.7
Peak voltage	V	40	110
Number of cooling circuits/magnet		1	4
Water pressure drop	Mpa	0.5	0.5
Water flow	l/min	1.9	1.6
Water temperature rise	C°	16	11

Resonance Driving of Dipoles and Quads



- Dipoles and quads of each cell have a resonance circuit compensating their inductive impedance
 - 50 standard + 2 special cells (one for each straight line)
 - each is tuned to 10 Hz
 - Total power ~1.5 MW
 - Maximum voltage to ground 600 V
- Similar to the Booster







- Dual Harmonic RF system,
 - At injection $V_2=0.5 V_1$
- 10 Bunches extraction gap
 - Set by required length of MI extraction gap
- Beam loading is serious issue
 - 1.6 MV beam induced voltage (at resonance)
- Longitudinal emittance is blown up to ~ 0.6 eV s to match to MI RF bucket
 - Can be excited by quadrupole damper (same as in Booster)

	1-st harmonic	2-nd harmonic
Harmonic number	98	196
Maximum voltage, MV	1.6	0.7
Minimum voltage, kV	20	10
Frequency sweep, MHz	50.33-52.81	100.66 – 105.62
Number of cavities	16	10
Shunt impedance, k Ω	100	100

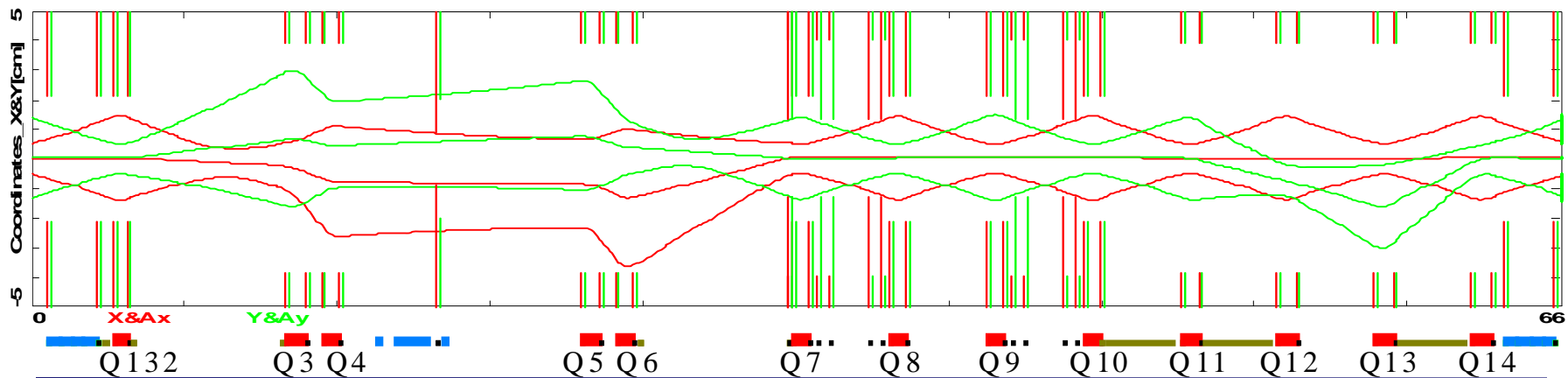
Injection-Extraction Straight



Cell N	Assignment
132	TBD
4	Injection
6	Primary collimators
7	Vertical and Horizontal collimators
8	TBD
9	Vertical and Horizontal collimators
10-11	Extraction kickers
12	TBD
13	Extraction septum

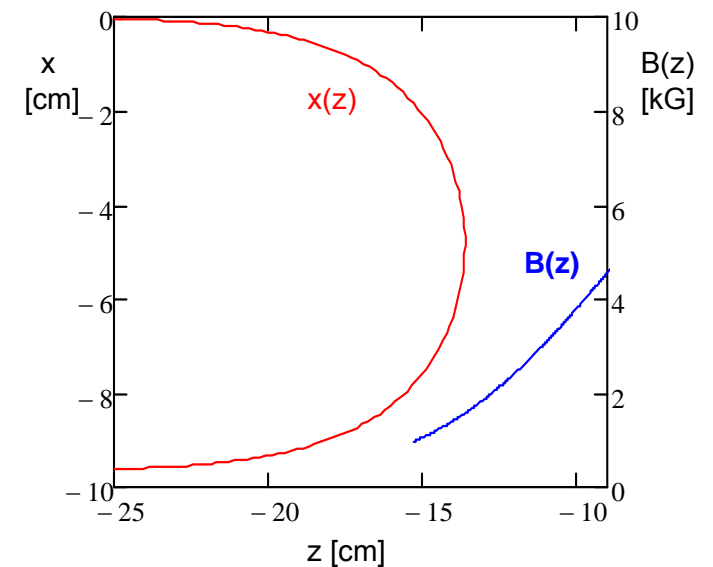
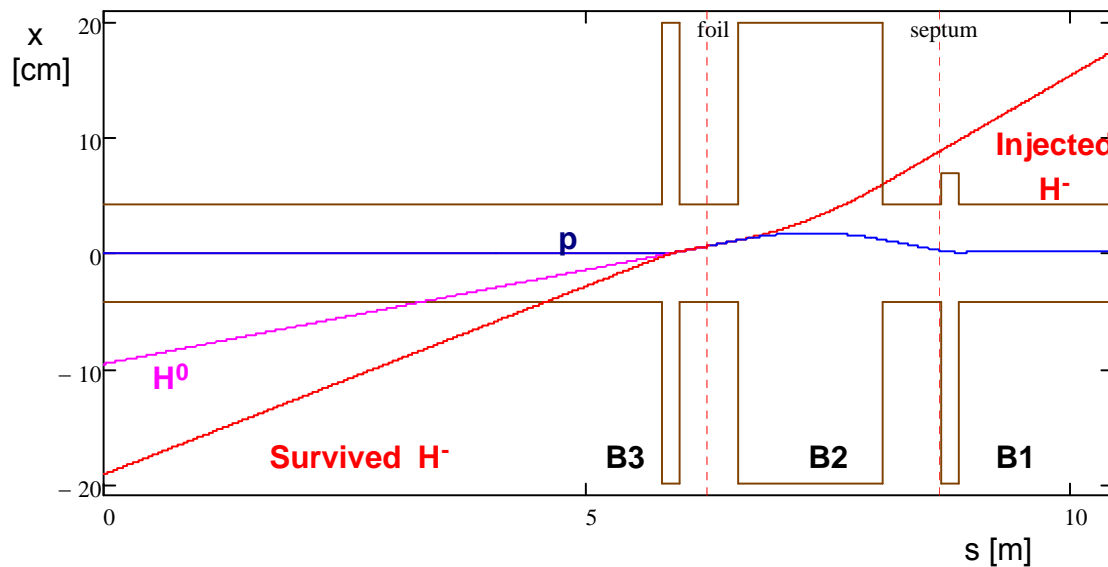
- Doublet focusing for injection straight
 - It takes space of 6 FODO half cells
- Increased aperture for 8 quads
 - 4 in injection
 - 4 in extraction

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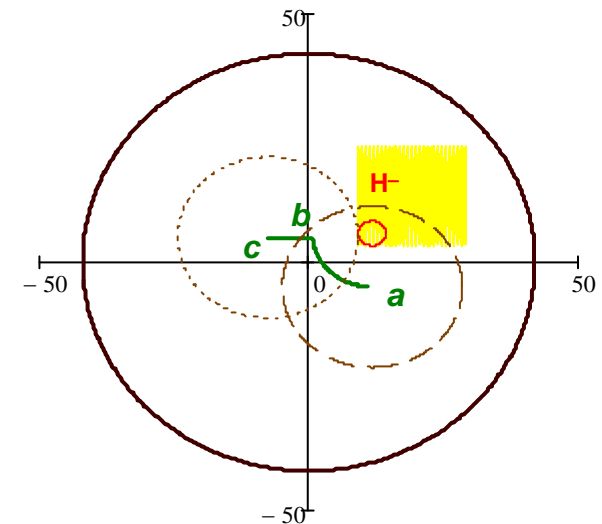
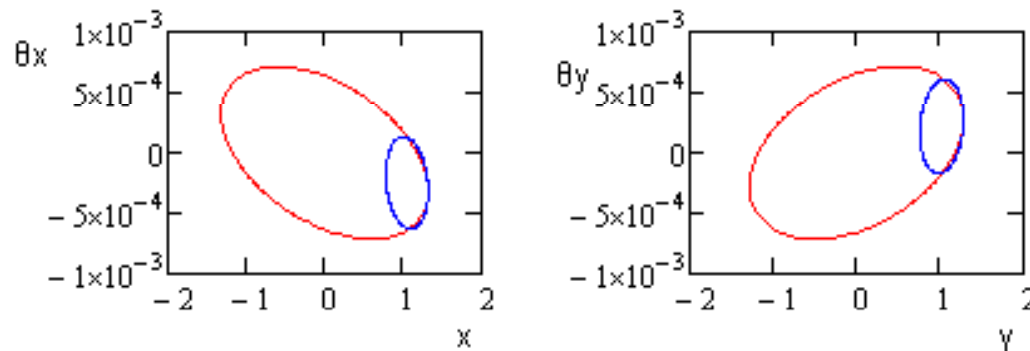


- Strip injection through $600 \mu\text{g}/\text{cm}^2$ graphite foil
- Small linac current (1 mA)
 \Rightarrow 2200 turn injection (11 for Booster, 1000 for SNS)
- B2 – small field to avoid H^- stripping (2 kG)
- B3 – Large field to strip H^- to H^0 (-8.3 kG)
- Stripped electrons carry $\sim 100 \text{ W}$ beam power and have to be directed to the electron dump





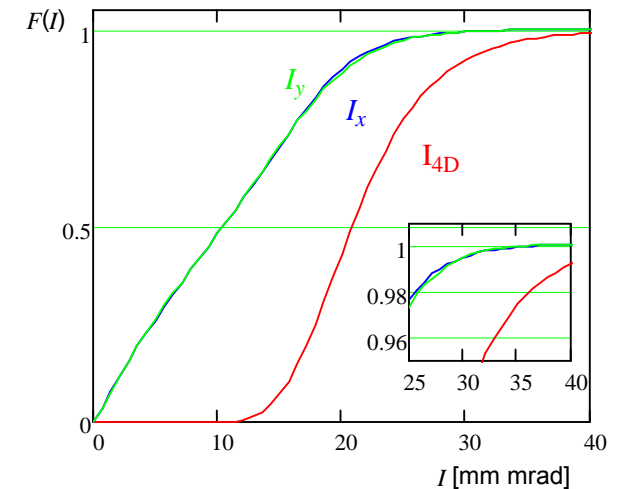
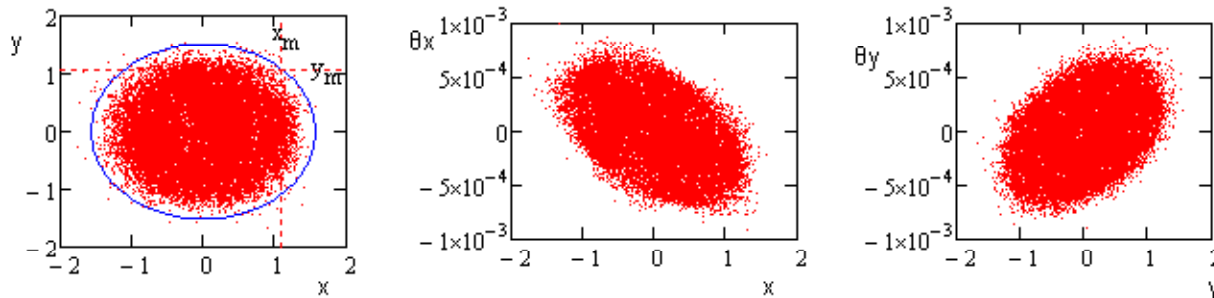
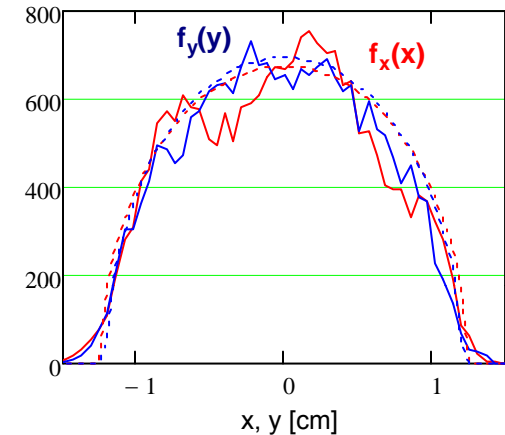
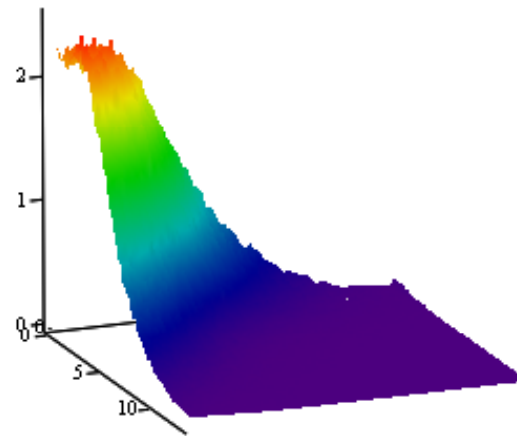
- Transverse painting objectives
 - Paint K-V like distribution
 - Minimize number of secondary passages through foil
- Major parameters
 - Linac emittance – 0.5 mm mrad (rms, norm.)
 - RCS beam emittance – 22 mm mrad (95%, norm.)
 - Linac α - and β - functions are 0.345 of RCS ones
- X-Y painting by CO displacement
 - Closed 4 corrector bumps in each plane
 - Independent control for X & θ on foil



Simulation Results for Transverse Painting



- Final distribution is close to the KV-distribution
- 50 secondary passages per particle
 - 2.2 mm² per particle
- 420 μg/cm² foil is tilted by 45 deg. to increase cooling due to black body radiation
 - T_{max} = 1500 K
 - δ-electrons remove ~25% of heating

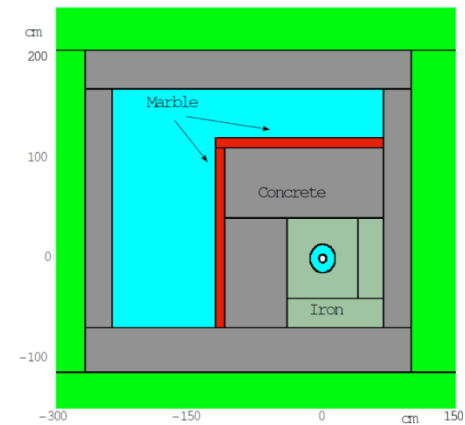
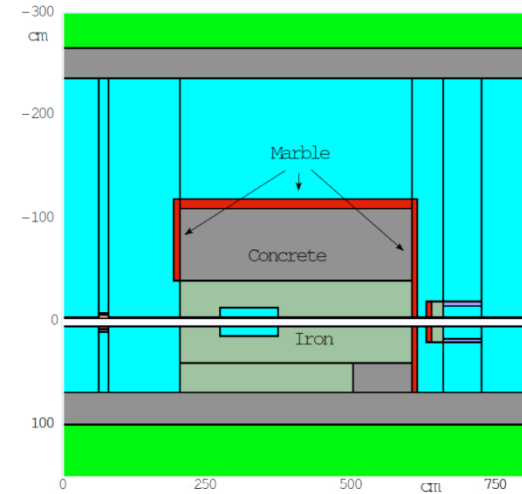
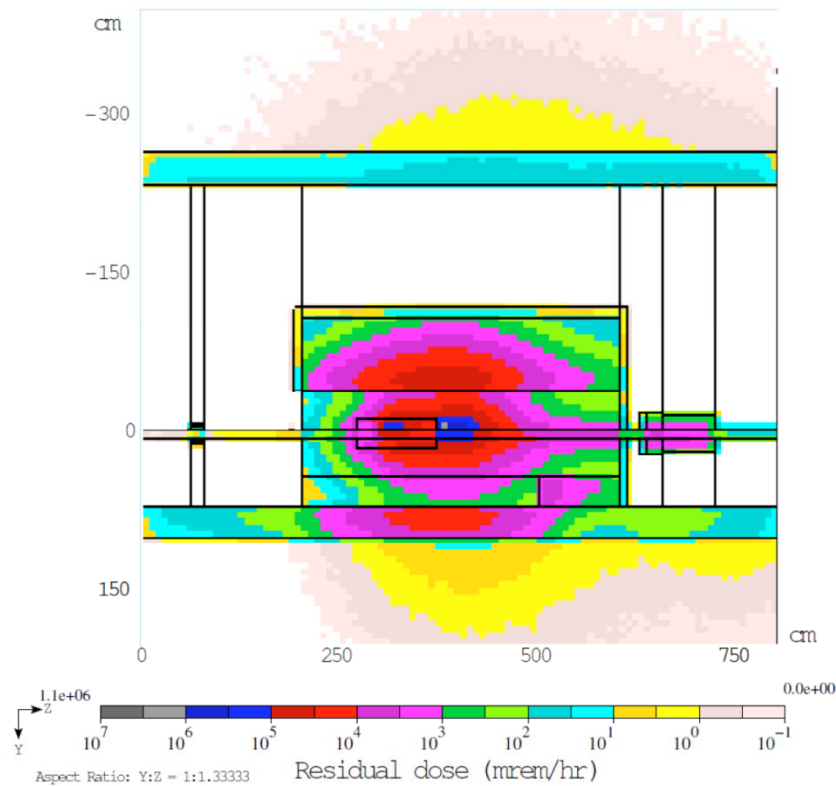




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- Total injection loss ~4%
 - ~2% miss the foil
 - ~0.5% are not completely stripped in the foil
 - 0.15% are single scattered in the foil
 - ~1% are outside of 40 mm mrad RCS acceptance
 - In normal operating conditions it results in the heat load
 - injection beam dump ~3 kW
 - collimation system ~1.5 kW
 - Prudent design (confirmed by SNS experience) would have both the injection waste beam absorber and the collimation system designed to handle 10% or 8.5 kW



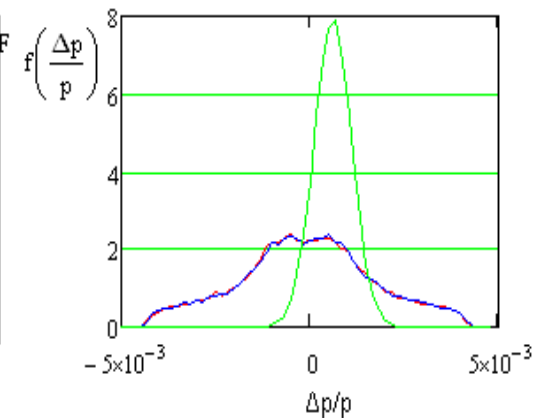
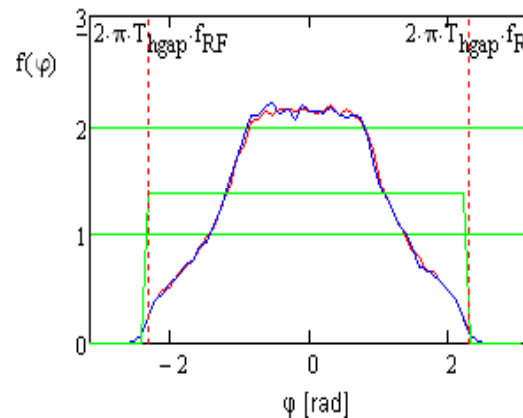
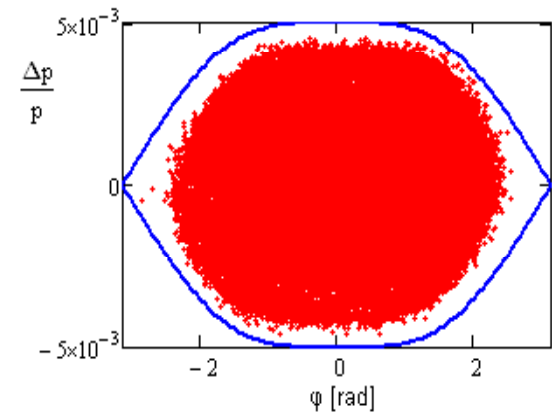
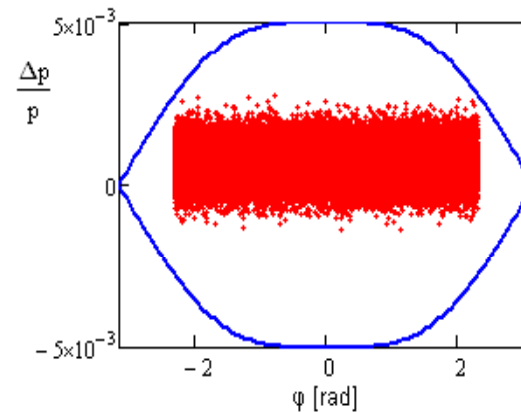
- Injection dump is located in the tunnel
- It requires considerable radiation shielding





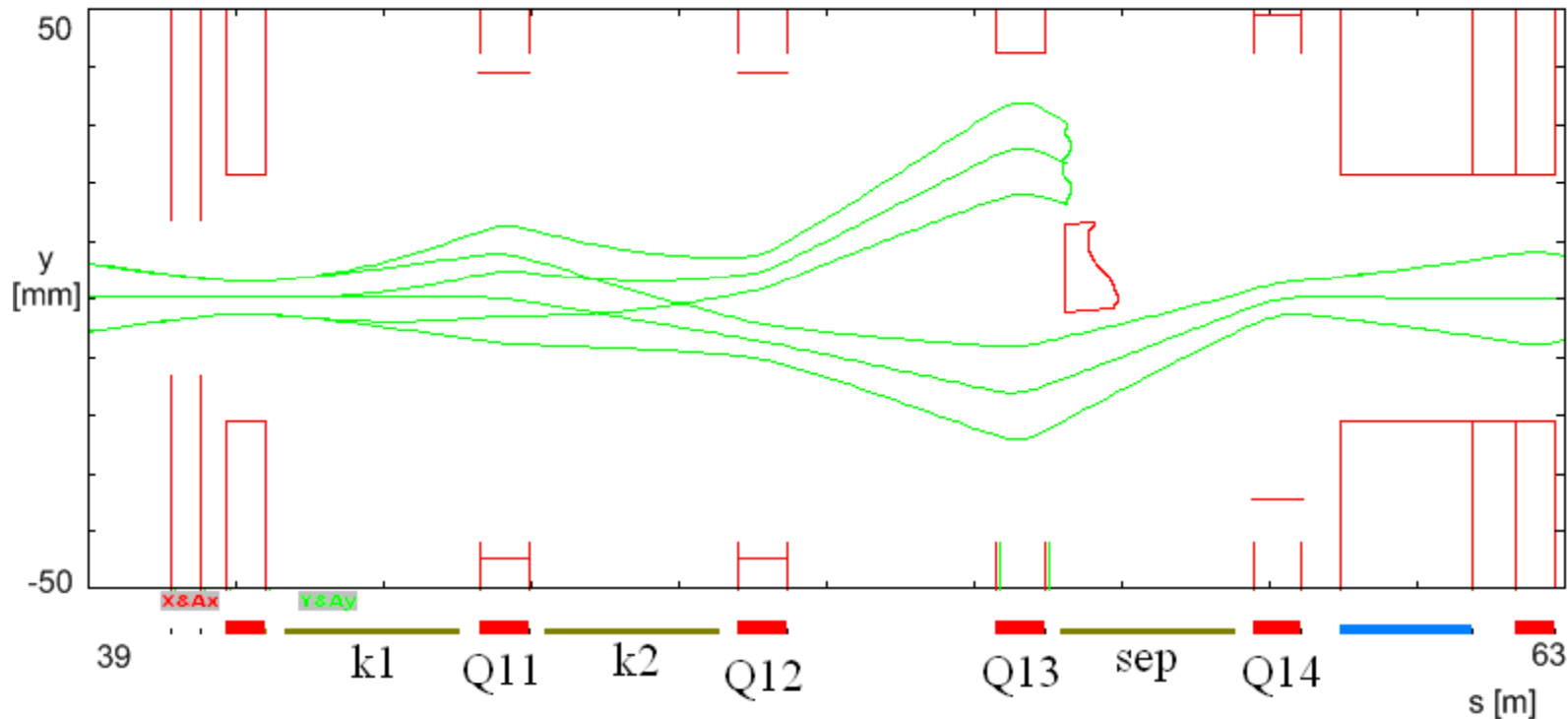
- Longitudinal painting is performed by momentum offset of linac beam
 - $\sigma_p = 5 \cdot 10^{-4}$,
 - $\Delta p/p = 7 \cdot 10^{-4}$,
 - $T_{inj} = 14.6$ ns (73%)
- Additionally, Linac has to compensate the RCS energy variation during injection (4.3 ms)
 - $\Delta E/E = 1.2\%$

⇒ Bunching factor = 2.2





- Two kickers of 2.3 mrad each (± 25 kV, filling time 90 ns)
- Quads displacements make vertical closed bump
 - Q11 = -4.8 mm, Q12 = -6.39 mm, Q14 = 9.84 mm





- RCS
 - Less expensive
 - Injection at smaller energy
 - ⇒ Easier to manage injection loss
 - Limited upgrade potential
 - Up to ~1 MW @15 Hz & 2-3 ns (MC) feasible with increased acceptance
- Linac
 - Easier to upgrade
 - to 4 MW power proton driver for MC
 - + to ~20 GeV recirculator for neutrino factory
 - Many injections per cycle if foil strip-injection is used (10 Hz)
 - Requires Recycler
 - ⇒ 8 GeV final energy
 - An upgrade will require beam current increase: 1 → ≥20 mA
 - ⇒ 2 GeV program discontinue or building another 2 GeV frontend!!!



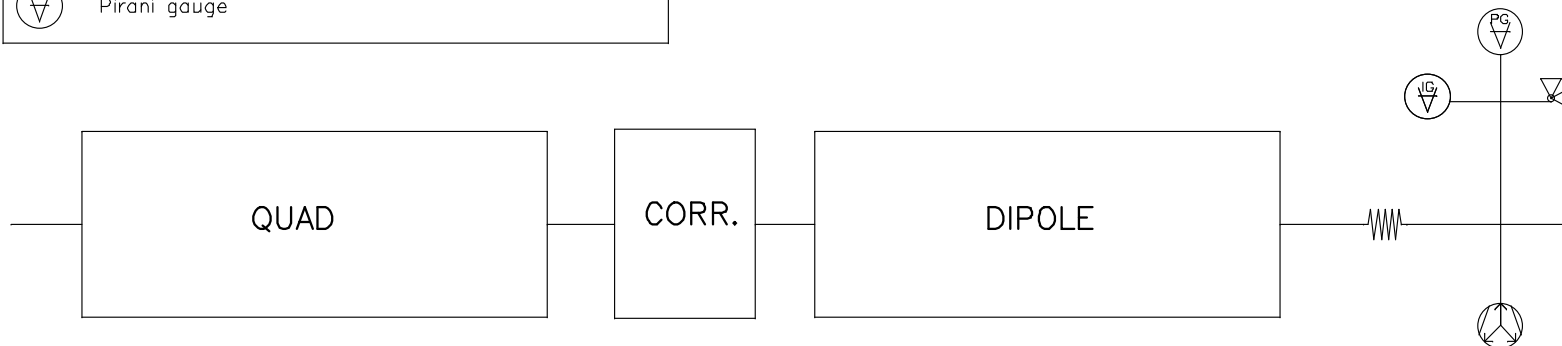
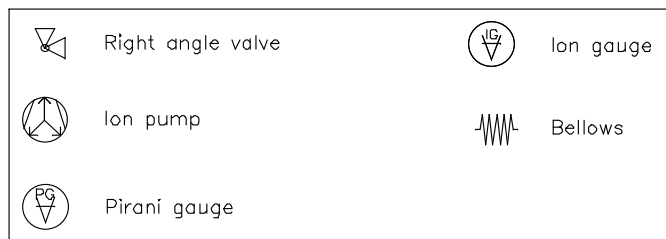
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- RCS looks as a good choice to accelerate from 2 to 8 GeV
 - Less expensive than pulsed SC linac
 - ~287 M\$ versus ~355 M\$ (no escalations)
 - It has considerable upgrade potential but cannot meet 4 MW required by Muon Collider
 - Choice between RCS and Pulsed linac need to be done. It will be driven by
 - Cost & Upgradability



Backup Viewgraphs



- Vacuum chamber
 - 10^{-7} Torr or better (beam loss, ep instability)
 - No baking
 - Secondary emission suppression (TiN or carbon film)



Optics and Orbit Correction



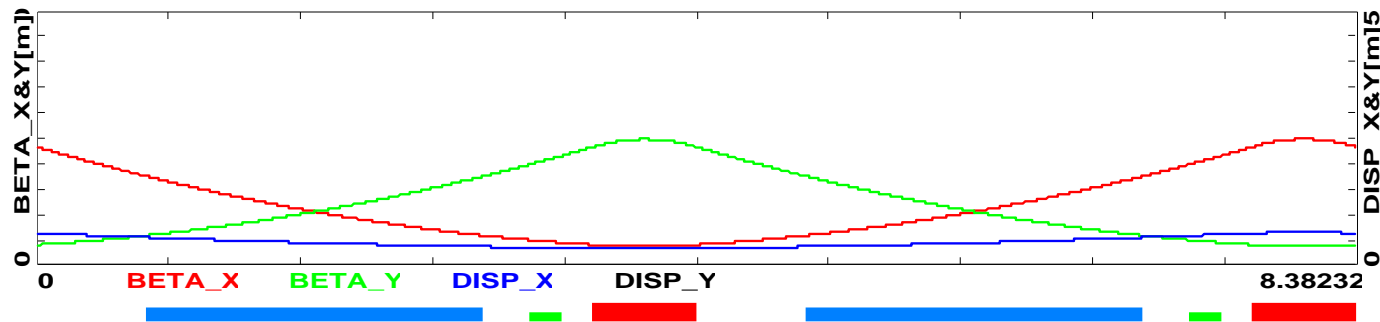
- Corrector pack near each quad: S and D coils
 - Dipole corrector near each quad (h – F, v – D)
 - 4 fast correctors in each plane for injection painting
 - Two families of sextupoles
 - Partial chromaticity correction: from -25 to -(10 ÷ 15)
 - No dynamic aperture limitation
- Optics correction
 - Additional coils in all quads for optics correction
 - F and D families (± 0.25 tune correction) ($\int GdL=1.1$ kG)
+ 36 separate optics correction quads ($\int GdL=2.2$ kG)
 - 12 Skew-quads (coupling & vertical dispersion)

Name	Quantity	L[cm]	B _H [G]	B _V [G]	S[G/cm ²]
Regular H	50	20	550	-	200
Regular V	48	20	-	550	200
Straight line H	12	20	550	-	-
Straight line V	14	20	-	550	-
Injection	4	30	1000	1000	-



Name	S[cm]	L[cm]	B[kG]	G[kG/cm]	S[kG/cm/cm]
qF	65.9	65.9	0	1.7675	0
o2	85.9	20			
sF	105.9	20	0	0	0.185
o1	135.9	30			
bD	349.116	213.216	8.7375	0	0
o	419.116	70			
qD	485.016	65.9	0	-1.7634	0
o2	505.016	20			
sD	525.016	20	0	0	-0.324
o1	555.016	30			
bD	768.232	213.216	8.7375	0	0
o	838.232	70			

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- Collimators
 - Two stage
 - Located in the injection-extraction straight line
 - Positioning in the other line is also discussed
 - Choice is determined by loss scenario
- Instrumentation
 - Standard set of FNAL instrumentation (BPMs, BLMs, ...)
 - Instrumentation for the injection region
 - Will be based on SNS experience

