# Superconducting Solenoid-Based Focusing Lenses for HINS Linac

I. Terechkine AAC Meeting November 16-17, 2009







- Basics of solenoid focusing, requirements, and R&D structure
- RT section lens
- S/C sections lenses
- Cryomodule design approach
- Summary



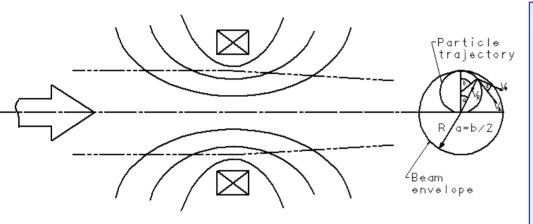


- One focusing element provides axially symmetric focusing – important for high intensity beams.
- The beam loss is governed by emittance growth and halo formation due to non-linear effects in the low energy sections ( β << 1 ), where Coulomb forces are strong. Solenoids provide smooth axially symmetric focusing that helps to limit emittance growth.



### How it works





1. Radial component of a fringe field combined with asymmetric particle rotation provides radial component of the particle velocity;

2. Rotation in the longitudinal field results in different azimuthal position of the particles after the lens.

m

Focusing length:

$$f = R \cdot \frac{\beta c}{v_R} = 4 \frac{m^2}{q^2} \beta^2 c^2 \cdot \frac{1}{B_c^2 L_{eff}} = \frac{8 \cdot \frac{m}{q} \cdot T(eV)}{B_c^2 L_{eff}}$$

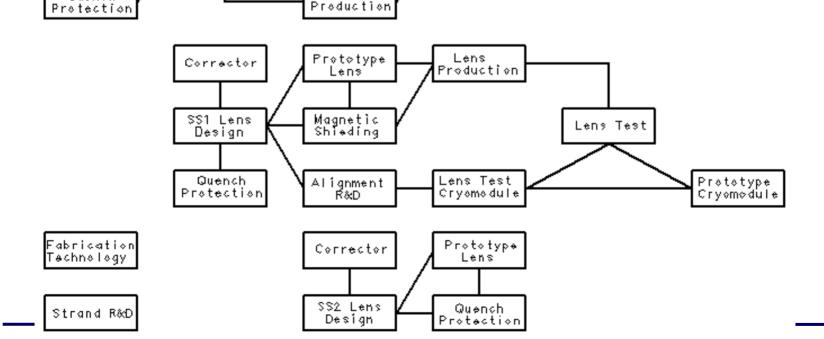






Section	MEBT	$\mathbf{RT} / \mathbf{CH}$	SS1	SS2
# of Lenses	4	19	18	18
Bore (mm)	20	20	30	30
Туре	Warm	Warm	Cold	Cold
Length Strength:	180	180	300	580
<b<sup>2·L&gt; (T<sup>2</sup>-cm)</b<sup>	@ 200 A	@ 200 A	@ 175 A	@ 180 A
Incertion gap (mm)	235	235	315	320
Corrector Strength:	0.25	0.25	0.5	0.5
$\langle B \cdot L \rangle$ (T-cm)	@ 50 A	@ 50 A	@ 30 A	@ 20 A
Embedded BPM	+	+		
Magnetic field at RF				
cavity walls (T)	N/A	~10-2	<10-5	<10-5

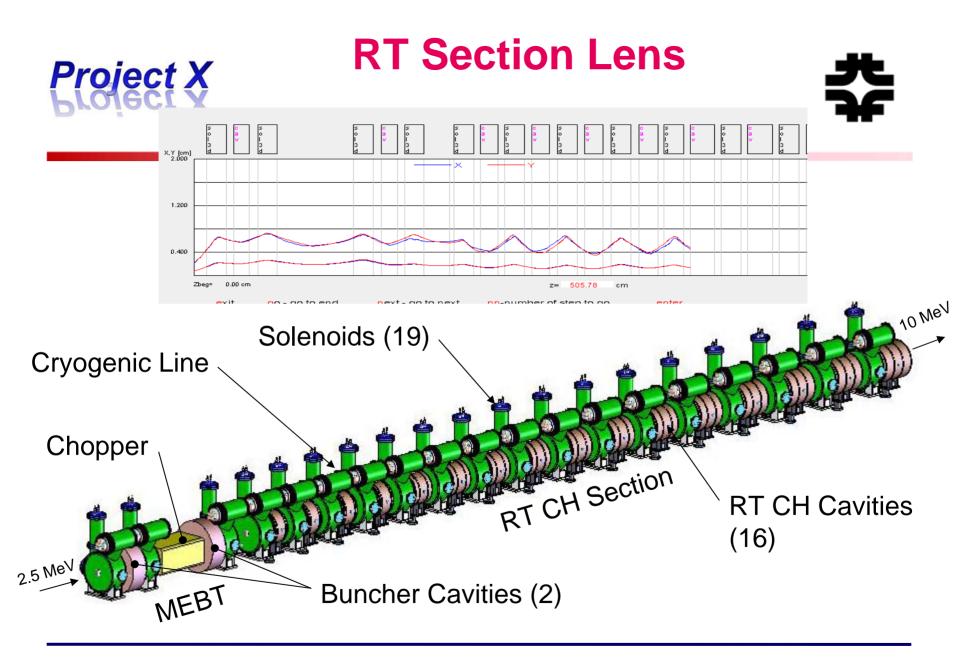
#### **Project Structure Project X** 2008 2007 2009 2010 2012 2011 Lens T⇔st Stand RΤ Cry⊗stat Cold Mass Solenoid Prototype Lens C∗rtìficatìon Alignment Corrector Ř&D.



Cold Mass

Production

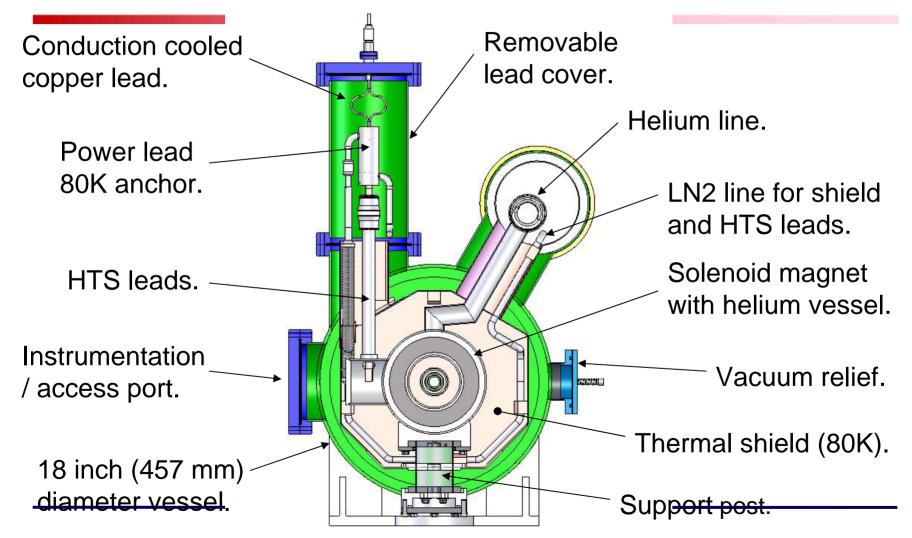
Quench





### **Lens Design**

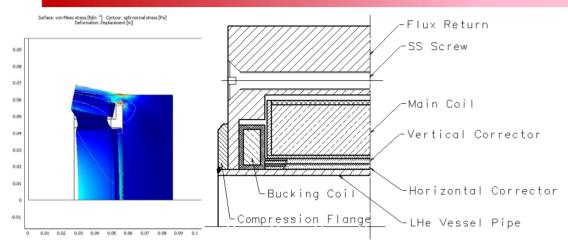






#### **Lens Fabrication**





#### **Corrector Assembly**







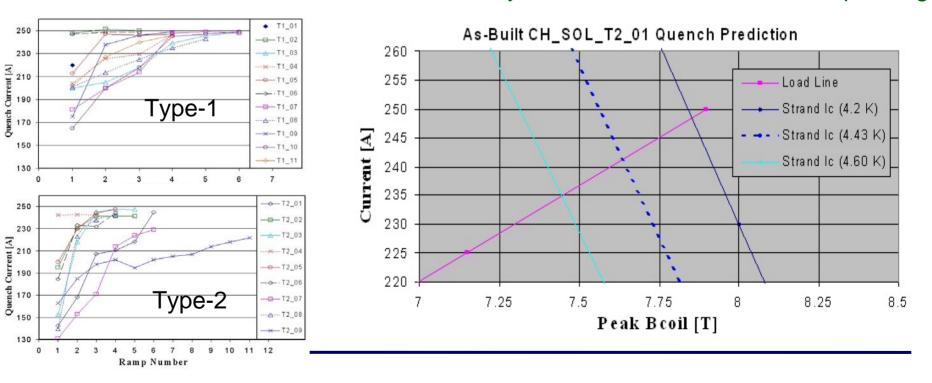


### **Lens Performance**



#### CH SOLENOID PRODUCTION STATUS:

13 Type-1 (without Steering Dipoles): 11 tested
10 Type-2 (with Steering Dipoles): 9 tested
Quality Assurance Re-testing at Fermilab
First 4, then 1 of every 4: 4 T2, 3 T1 done; two tests pending



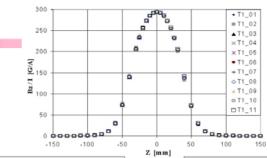


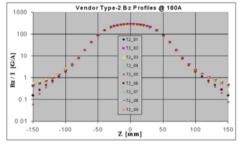
#### **Lens Testing**

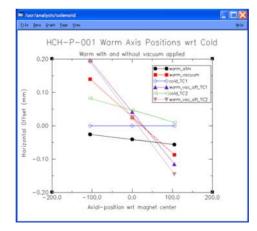


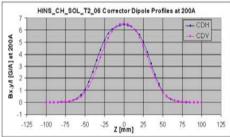


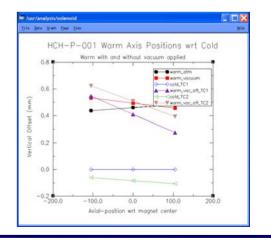














### Superconducting Section Lenses

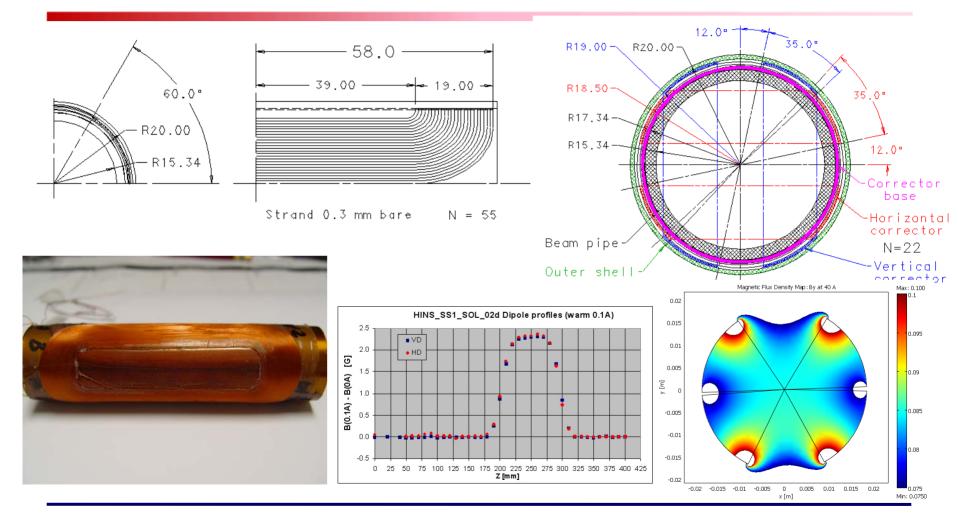


March 05, 2009 SS1-T2 Pre-Production \$2.0 63.00 61.00 30.00 -Cold bore design Bucking Coil: 1<sub>5.00</sub> Magnetic w = 6.0 mm Oxford Strand 0,51 mm (Insulated 0.525) N=(11+10)×19+11=410 turns Shieldina Corrector field quality D1 = 45.0 mm D0 = 80.08 mm Packing Factor 0,744 95.0 10<sup>-5</sup> T fringe field Distance MC-BC is 8.4 mm 48.0 22.10 17,90 43.0 45.5 Alignment issues Main Coil: NbTl Strand B-\$73 (0.808 mm bare) (insulated 0.83 - 0.86) N-(138+137)+14-3850 40.4 42.10 22.5 Di = 40.0 mm Do = 84.2 mm L = 119.00 mm Packing Factor = 0.75 18.75 20.00 6.00 17 34 18.00 18.00 | 19.25 8.4 59.50 6.00 67.9 Pre-Production SS1-T2 Solenoid 152.00 I(A) **Quench Performance** = 190 A HINS\_SS1\_SOL\_01 HINS\_SS1\_SOL\_01 290 190A Zscan 190A Zscan 270 0.015 Z>0 (below center) ۸ P 0.010 Z<0 (above center)</p> 250 MC 0.005 5 Model(750) BC 0.000 230 4 -0.005 Е B-973 Bz[T] -0.010 210 2 В - 8277-2A2B -0.015 2 190 -0.020 Z>0 (below center) -0.025 Z<0 (above center) Asses 170 -0.030 Model(Z>0) 0 <del>B</del>(T) A A.A.A -0.035 Model(Z<0) 150 -0.040 -1 100 140 220 260 60 180 0 50 100 150 200 250 300 5 5.5 6 6.5 7 7.5 8 ABS(Z-Zpk)[mm] ABS(Z-Zpk) [mm]



### **Dipole Corrector**

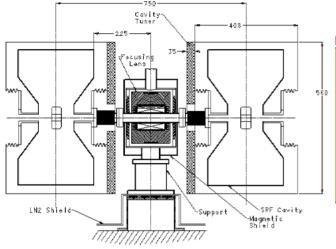




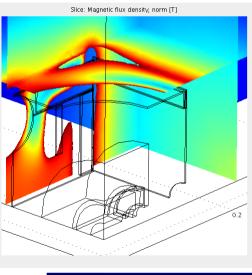


# **Fringe Field Test**





Focusing field at solenoid center: 5 T @ 160 A Requirement for field at cavity surface: <10 µT @ 225 mm Testing new shielding material from Amuneal



# Project X

4.5

4

3.5

3

2.5

2

1.5

1

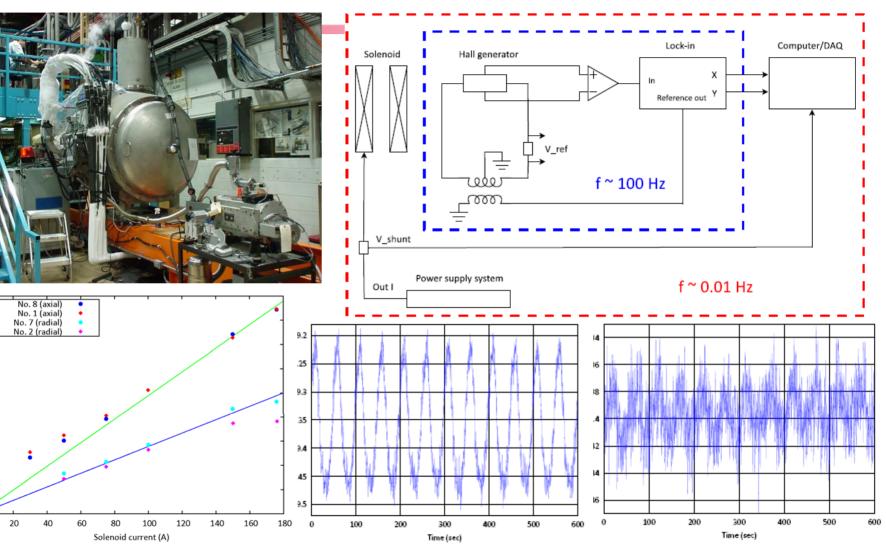
0.5

0

0

Field (uT)

#### **Fringe Field Test**







 Alignment requirement: +/-150 µm (with dipole correctors (B\*L ~ 0.5 T-cm) and sensitive BPM)

Project X

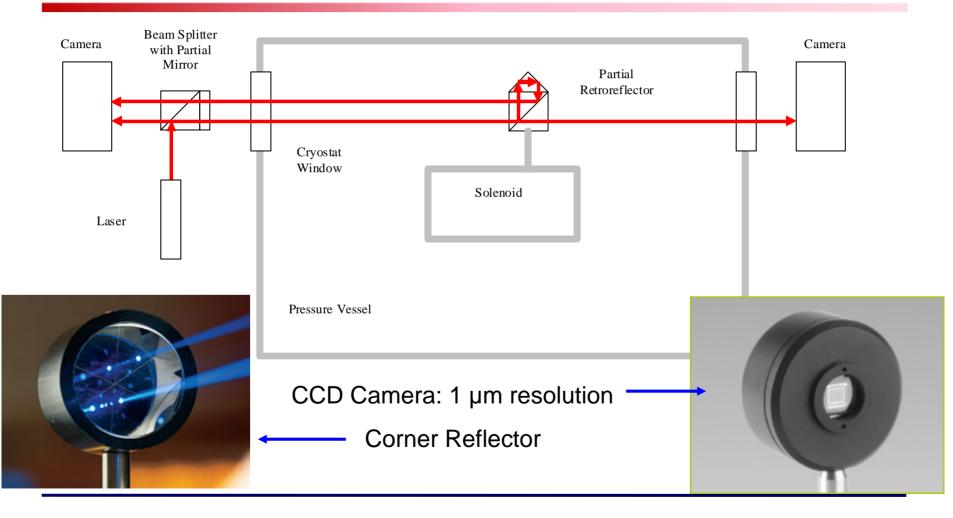
- Cryogenic environment: vacuum + low temperature
- Must allow reproducible assembly on an insertion bench (clean room) and in the cryomodule
- Must allow reliable measurements on the beam line

Promising approach – optical alignment scheme



### **Optical Alignment**





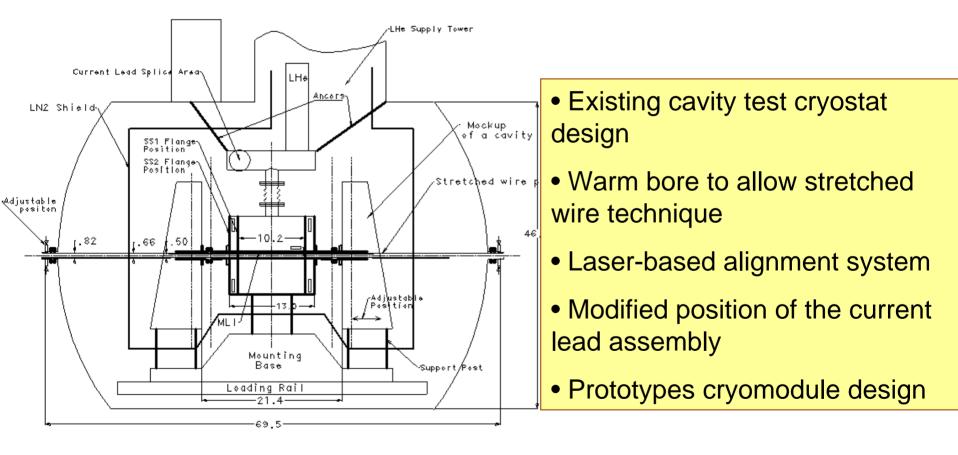




- Proof-of-principle test has been made OK
- Alignment scheme bench test in preparation
- Test cryostat for SS-1 lens certification and for the alignment concept verification by comparison with other alignment methods
- Prototype cryomodule with RF cavities to finalize assembly and alignment procedure. Testing with beam.



# **Test Cryostat Concept**









- Designs of all focusing lenses for the HINS linac have been completed (including ones with embedded dipole correctors); test methods have been developed; lens performance is well understood.
- Room temperature section lenses are in the final production stage; embedded BPM feature is being implemented.
- Lenses for superconducting cavity section are in the final prototyping stage (test of a pre-production lens is ongoing).
- Developed fringe field measurement method can be used to verify shielding efficiency in any RF cryomodule.
- Suggested alignment method is beneficial for any linear superconducting accelerator.
- Testing solenoid-based transport channel is of general importance for accelerator physics.





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#### Participant List:

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Publication list – 52 inputs