

EuCARD Magnet R & D



prepared by
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CERN



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The contribution of our American and
European colleagues is acknowledged.

EuCARD WP7 High Field Magnets

European Coordination for Accelerator Research & Development

Superconducting High Field Magnets
for higher luminosities and energies

Task 1: Coordination and communication

Task 2: Support studies (thermal studies and insulation radiation hardness)

Task 3: High field model

Task 4: Very high field dipole insert

Task 5: High Tc superconductor link (powering links for the LHC)

Task 6: Short period helical superconducting undulator (ILC e^+ source)

April (September) 2009 – April 2013

EuCARD WP7 High Field Magnets

12 partners:



Wrocław University of Technology



University
of Southampton



UNIVERSITÉ
DE GENÈVE



TAMPEREEN TEKNILLINEN YLIOPISTO

EuCARD WP7: tasks 3 and 4

High field model: FRESKA2

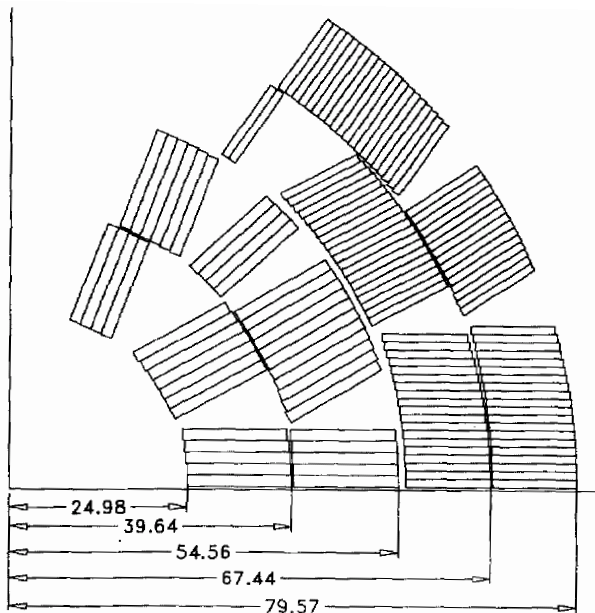
- Design, build and test a 1.5 m long, 100 mm aperture dipole model with a design field of 13 T using Nb₃Sn high current Rutherford cables. This magnet is intended to replace the present 10 T magnet in the FRESKA cable test station at CERN.

Very high field dipole insert:

- Design, build and test HTS solenoid insert coils for a solenoid background magnet aiming at a field increase up to 6 T to progress on the knowledge of HTS coils, their winding and behaviour. This is an intermediate step towards a dipole insert.
- Design, build and test an HTS dipole insert coil for a dipole background magnet aiming at a field increase of about 6 T.

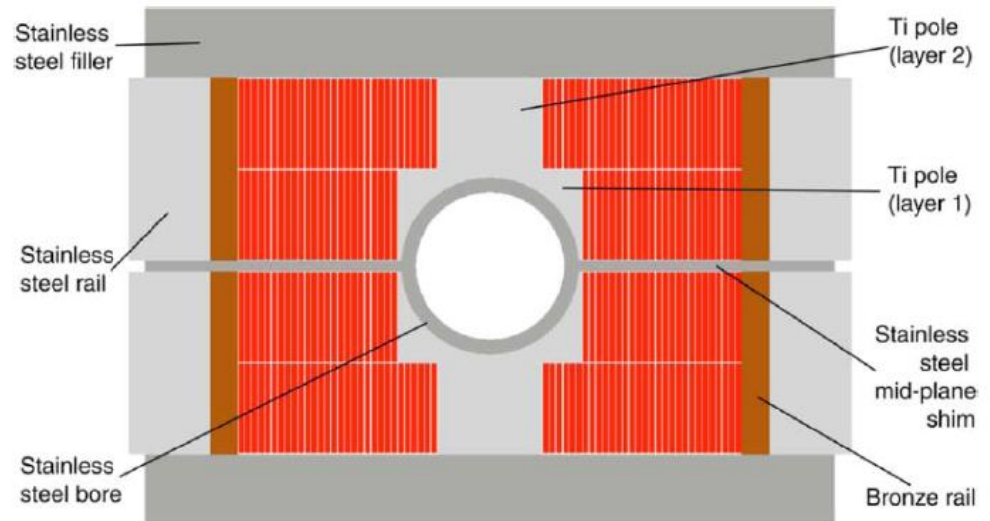
High field dipoles: two (main) designs

LBNL D20 (1996)



50 mm bore
reached 12.8 T
at 4.2 K

LBNL HD2 (2008)



36 (43) mm bore
reached 13.8 T (13.4 T)
at 4.2 K

High Field Model: the conductor

Nb₃Sn strand

1 mm diameter

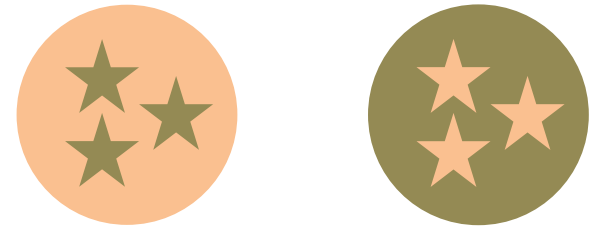
$J_c = 2500 \text{ A/mm}^2 @ 12 \text{ T}, 4.2 \text{ K}$

$J_c = 1250 \text{ A/mm}^2 @ 15 \text{ T}, 4.2 \text{ K}$

Cu / non-Cu ratio = 1.25

pilot orders placed with two vendors

EAS Bruker (PIT) and OST (RRP)



Rutherford cable

40 strands, rectangular, no core

21.4 x 1.8 mm bare

200 μm insulation

10% cabling degradation assumed



FRESCA2: cross section (Oct. 2010)

156 turns (per pole)

36 + 36 + 42 + 42

$$B_{\text{center}} = 13.0 \text{ T}$$

$$I_{13\text{T}} = 10.2 \text{ kA}$$

$$B_{\text{peak}} = 13.1 \text{ T}$$

81.8 % load line @ 4.2 K

75.4 % load line @ 1.9 K

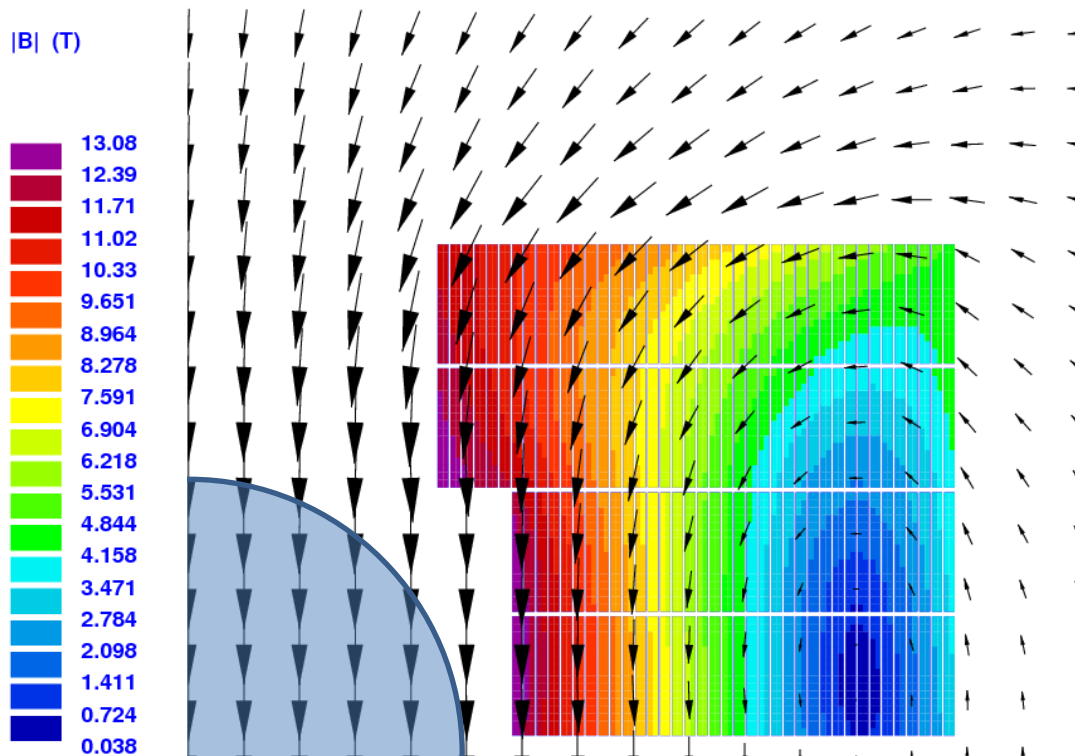
$$F_{x,\text{qua}} = 7.61 \text{ MN/m}$$

$$F_{y,\text{qua}} = -3.41 \text{ MN/m}$$

$$\Delta B_y / B_{\text{center}} < 0.2 \% \\ \text{for } B_{\text{center}} > 10 \text{ T}$$

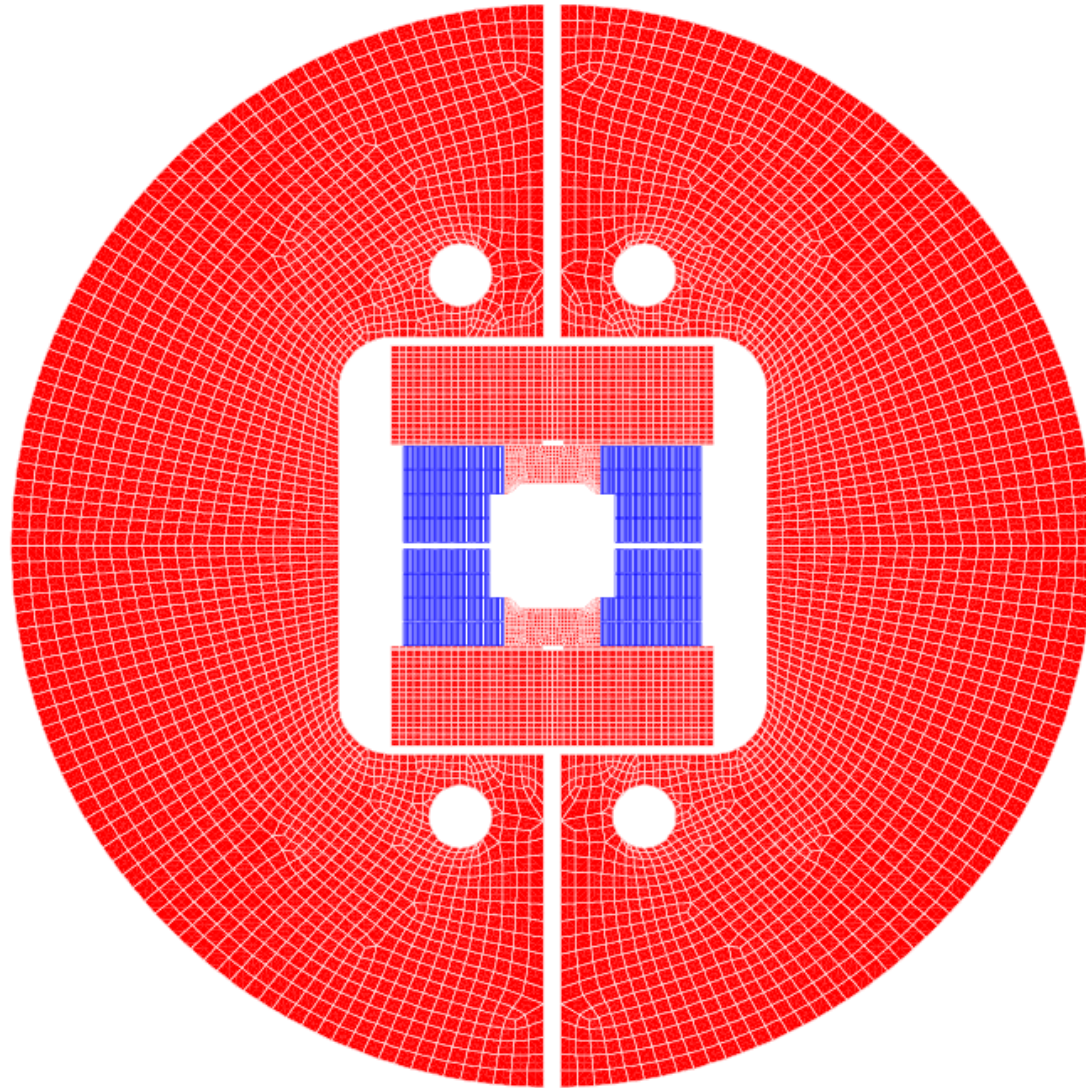
$$E = 3.58 \text{ MJ/m}$$

$$L = 46.8 \text{ mH/m}$$



[15 T imply 87.0 % load line @ 1.9 K]

FRESCA2: iron (Oct. 2010)



$D_{\text{yoke}} = 1.0 \text{ m}$

≈ 10 tonnes of iron

13 T in the bore imply:

with iron

81.8 % load line (4.2 K)

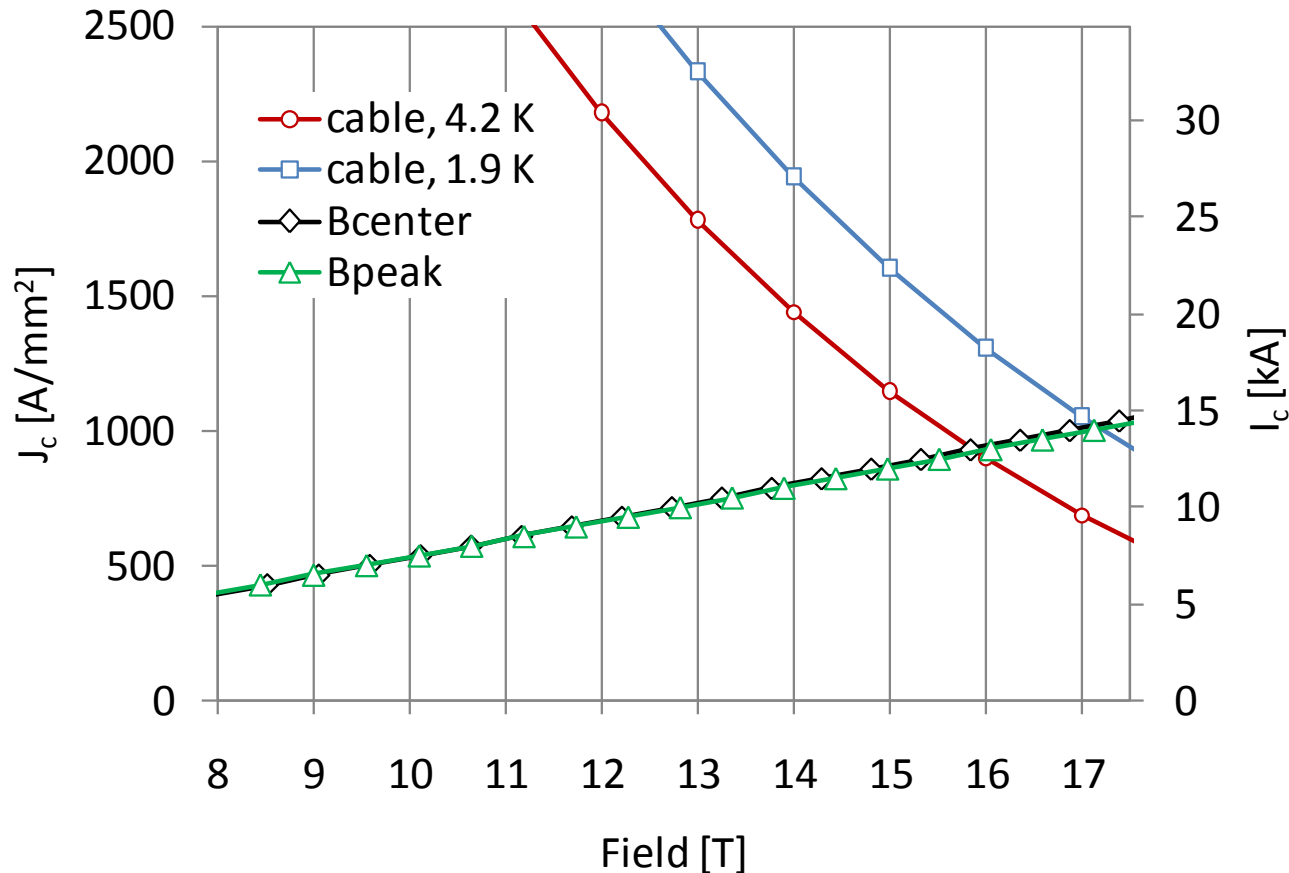
280 mT of stray field on
outer shell

without iron

89.8 % load line (4.2 K)

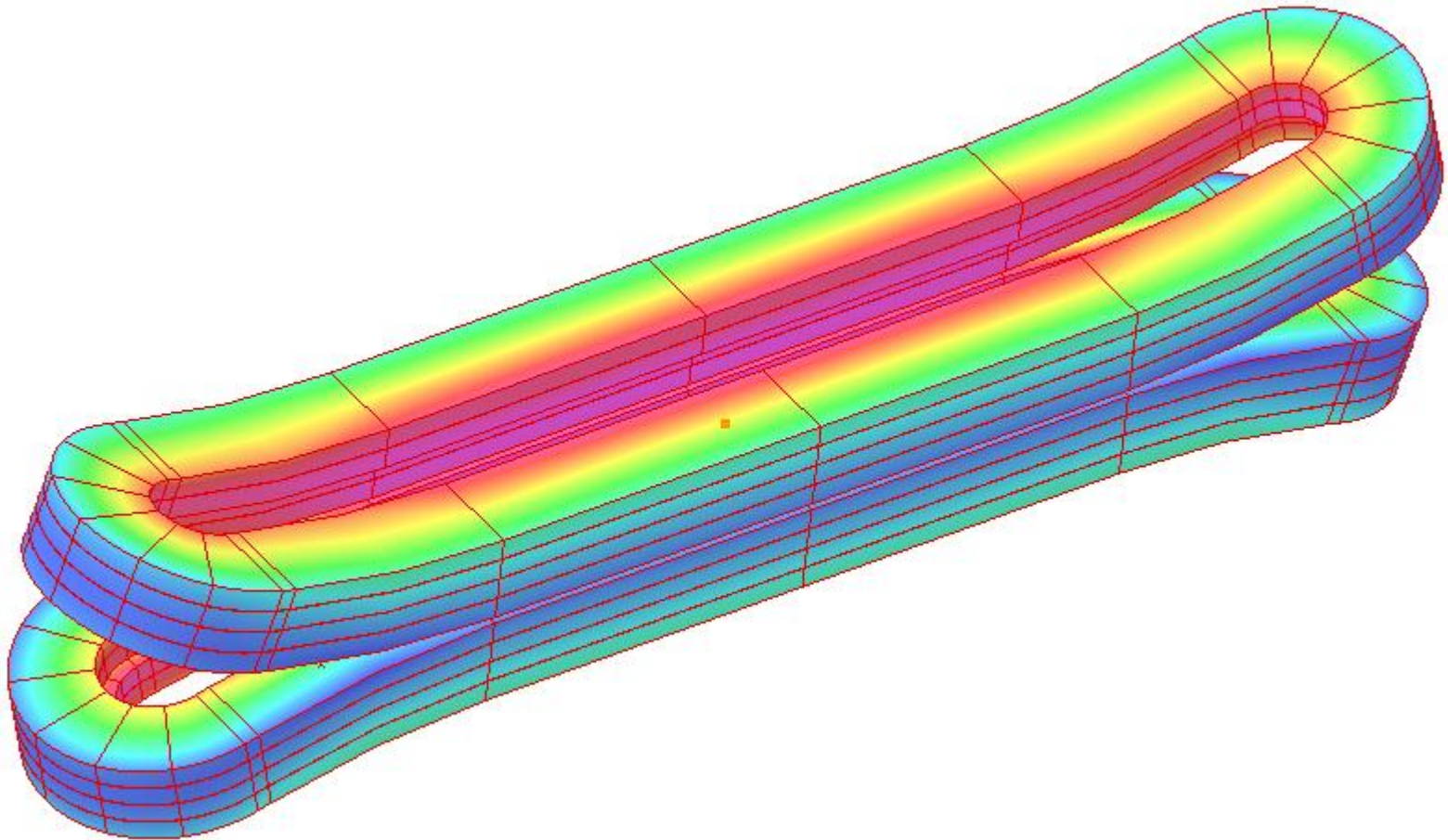
500 mT of stray field on
outer shell

FRESCA2: load line (Oct. 2010)



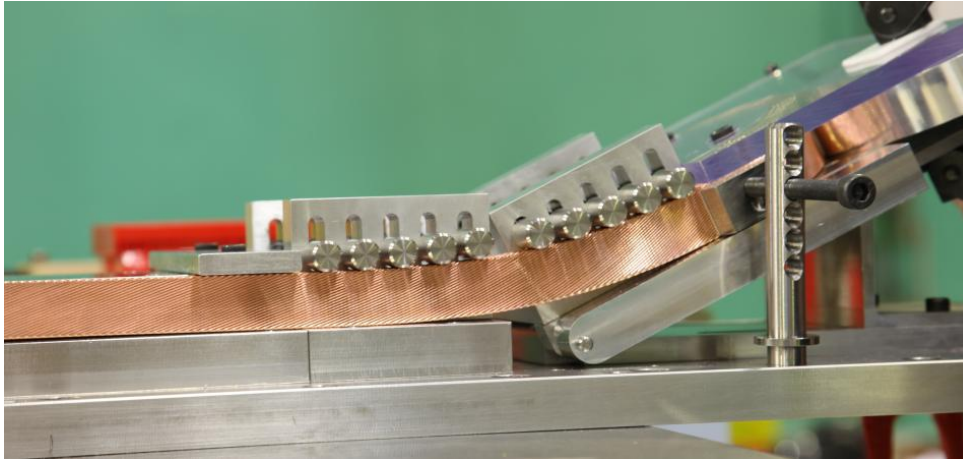
[3000 A/mm² instead of 2500 A/mm² (12 T, 4.2 K)
would give 0.3 T more at short sample, 4.2 K]

FRESCA2: flared ends (Oct. 2010)



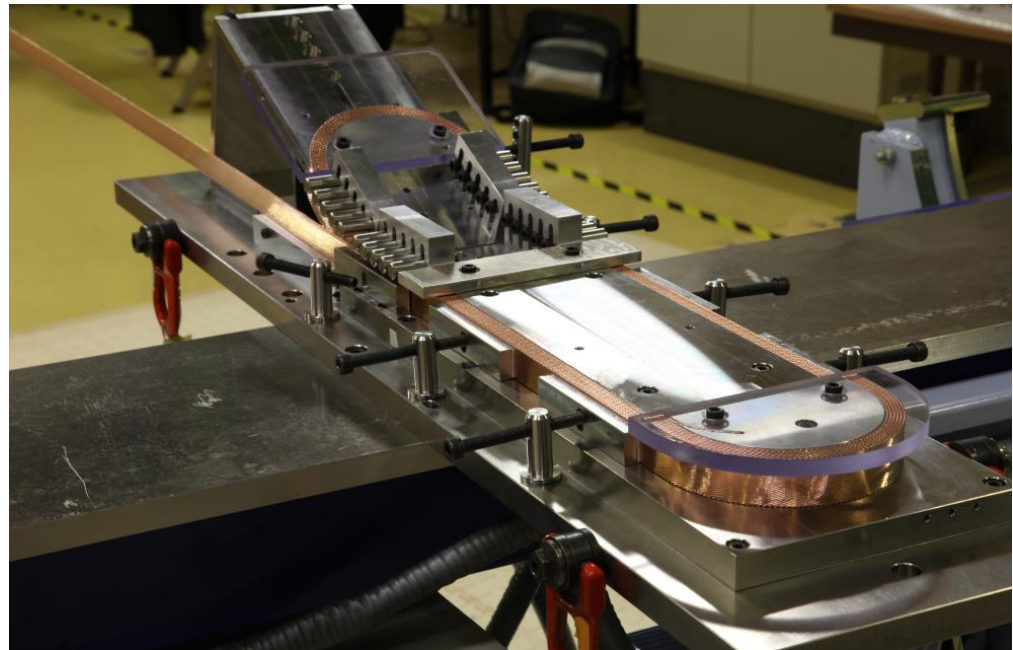
the peak field is in the straight section
optimization of the iron in the ends is ongoing

FRESCA2: flared ends

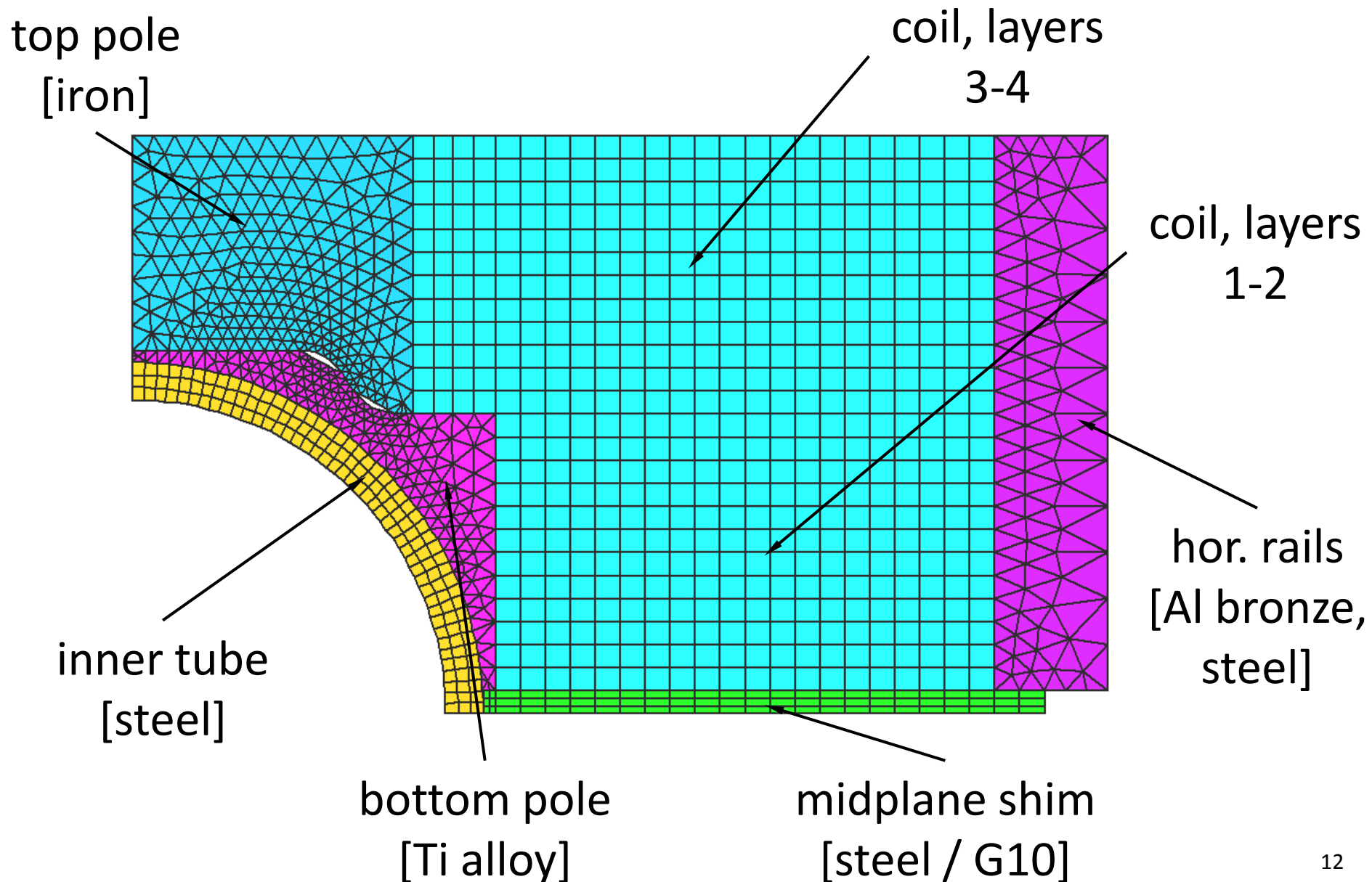


A first proof-of-concept winding test has been performed with copper cable in March 2010.

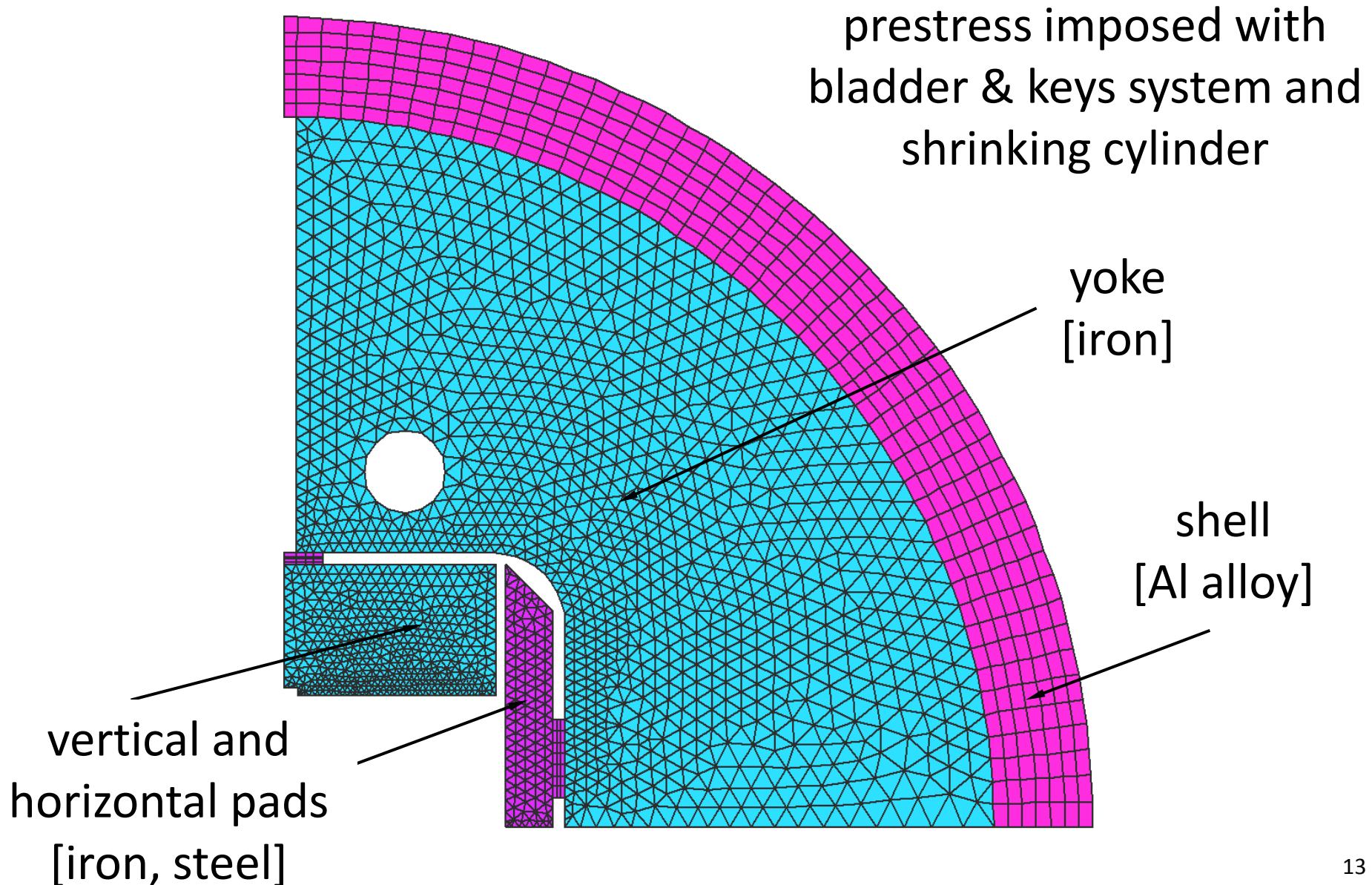
The result is that such an end design looks feasible.



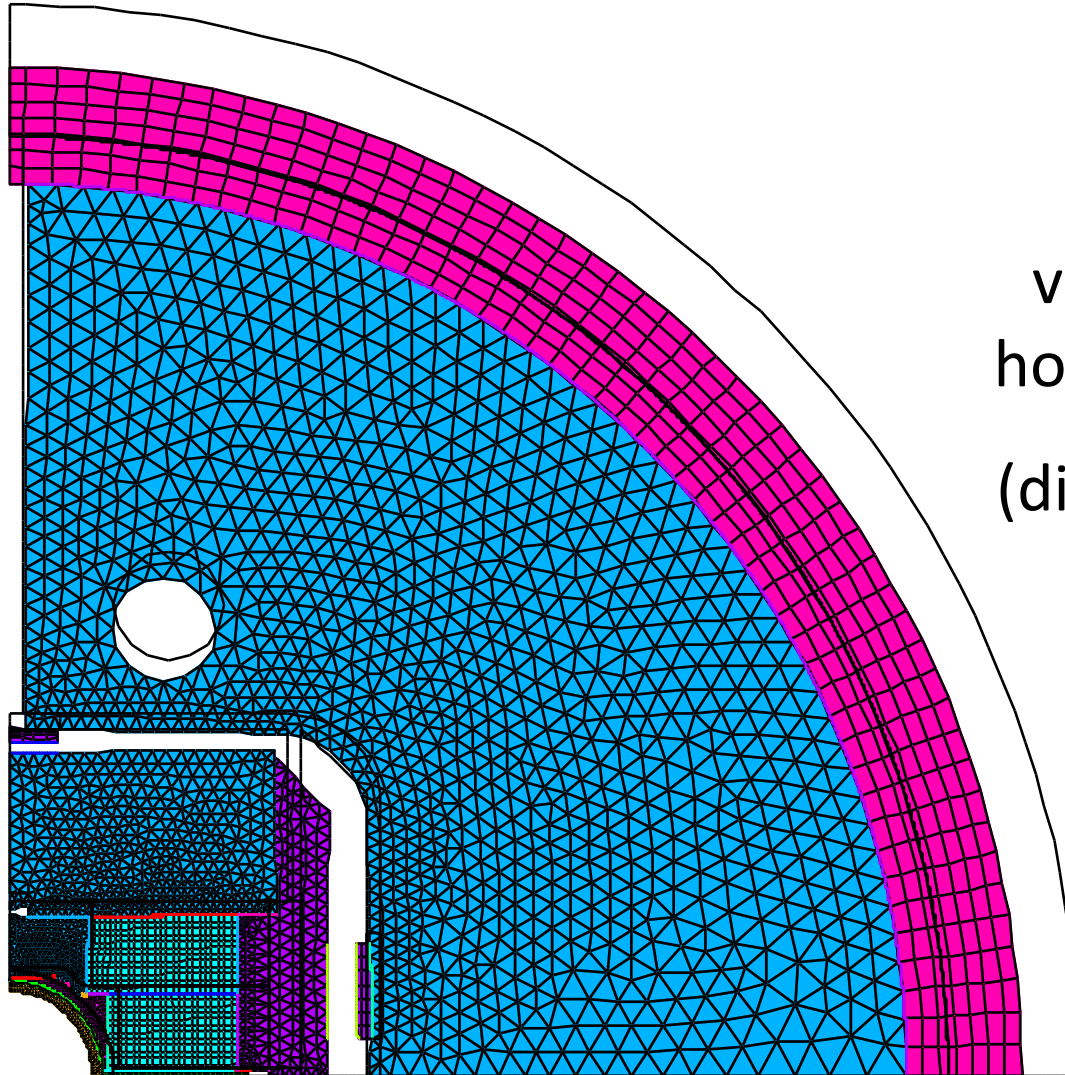
FRESCA2: structure (Oct. 2010)



FRESCA2: structure (Oct. 2010)



FRESCA2: structure (Oct. 2010)



$$R_{\text{yoke}} = 500 \text{ mm}$$

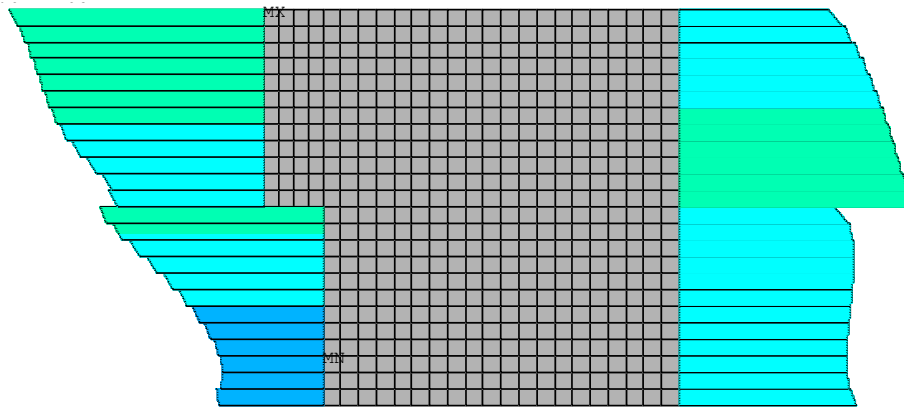
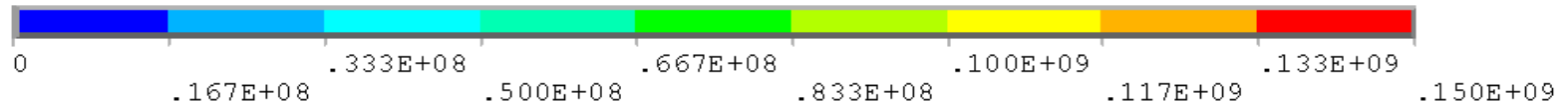
$$t_{\text{shell}} = 70 \text{ mm}$$

after cool down, with
vertical keys in ($250 \mu\text{m}$)
horizontal keys in ($600 \mu\text{m}$)
(displacement scaling x 25)

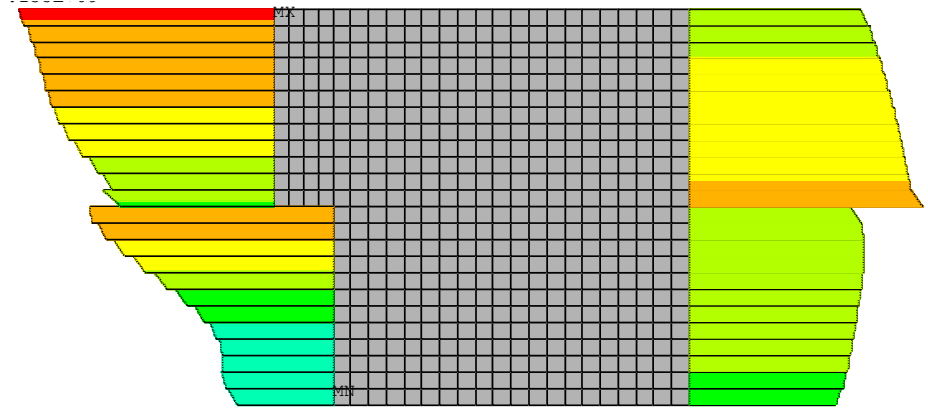
prestress on the coil

$\approx 50 \text{ MPa}$ at warm
 $\approx 60 \text{ MPa}$ more at cold

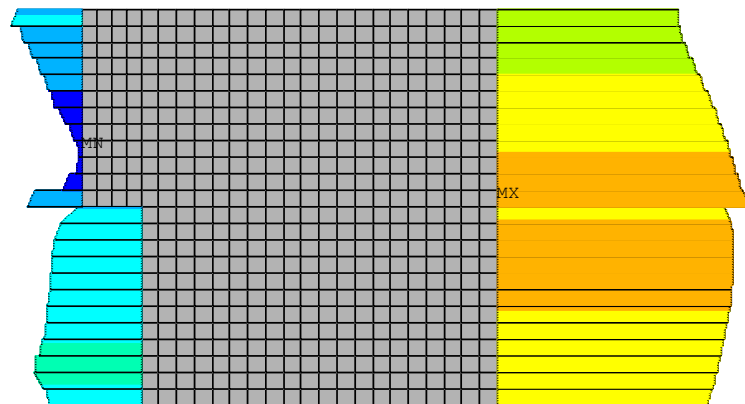
FRESCA2: stresses on the coil



warm



cold



powered to 13 T

We can stay below 150 MPa,
the “comfort zone” for
 Nb_3Sn .

FRESCA2: current planning

- Jan. 2011: detailed magnet design (20-21 Jan. 2011 design review)
- April/June 2011: structure tested in LN2 with dummy coil
- Conductor deliveries: Sept. 2010, Dec. 2010, March 2011, July 2011, Nov. 2011
- First double pancake coil wound (half pole): March 2012
- Magnet ready to be tested with first full coil: March 2013

The Short Model Coil program runs in parallel to prepare the technology, using 18 and 40 strand cables.

Thank you.