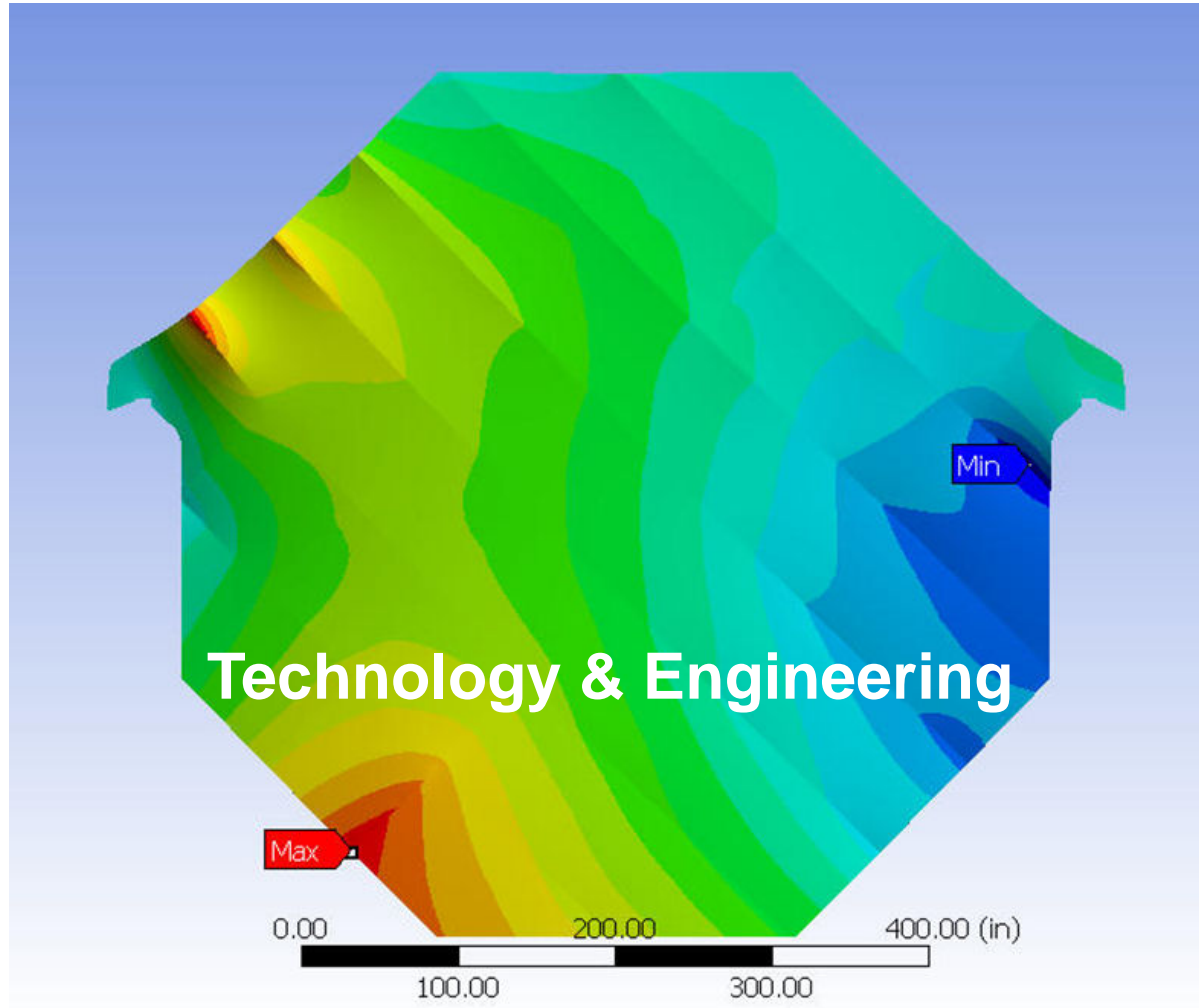
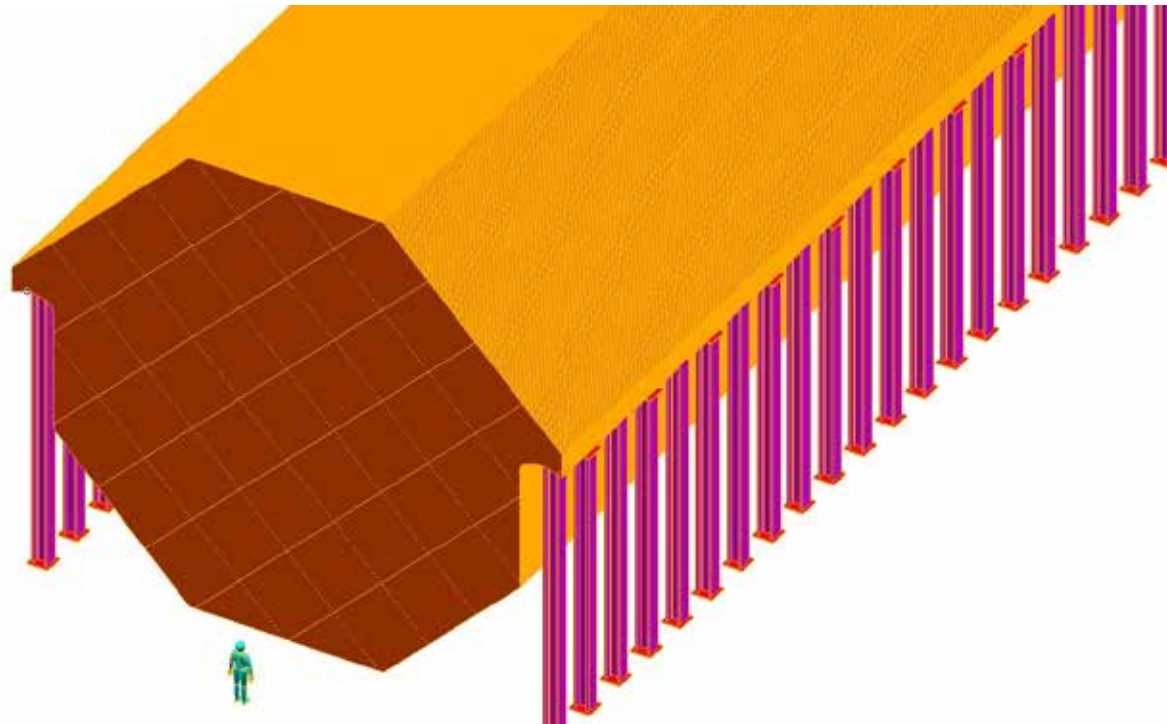


Magnetized Iron Neutrino Detector MIND



- Outline
 - Basic concept
 - Technology choices
 - Engineering details
 - Where we are & where we are headed
 - R&D requirements
 - Costing
 - Conclusions

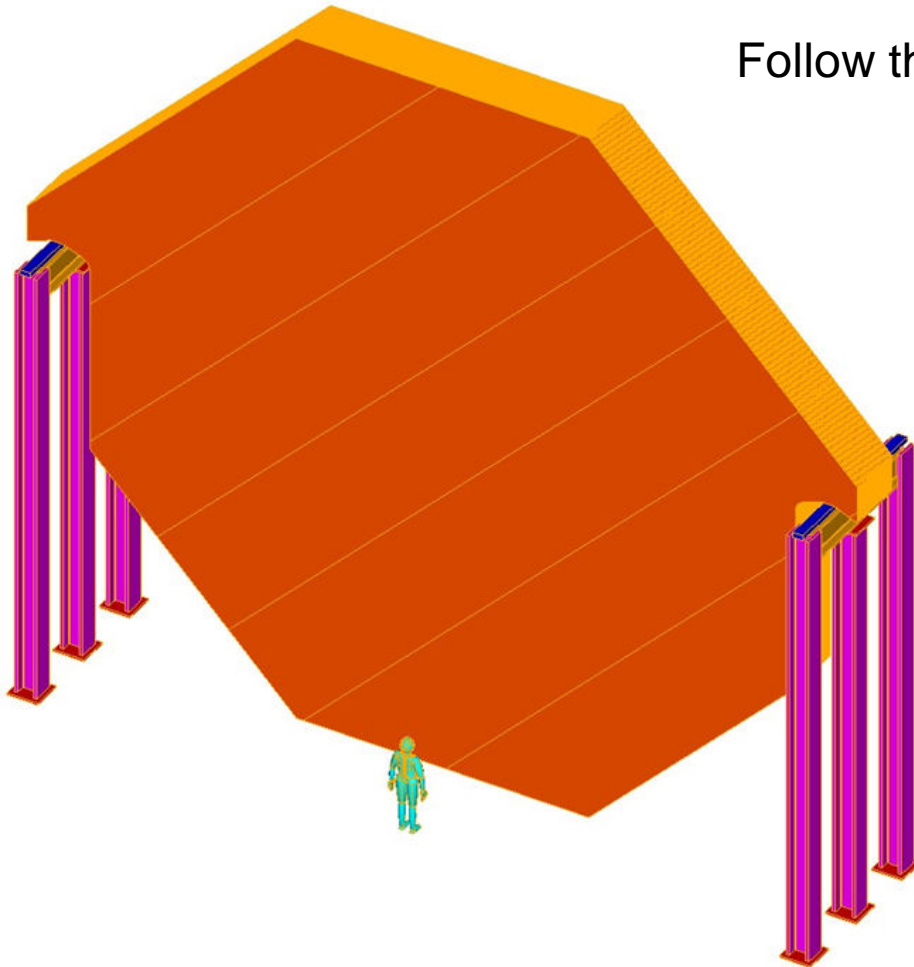
- MIND is an iron and scintillator sampling calorimeter which is essentially a larger version of the MINOS detector (20X)



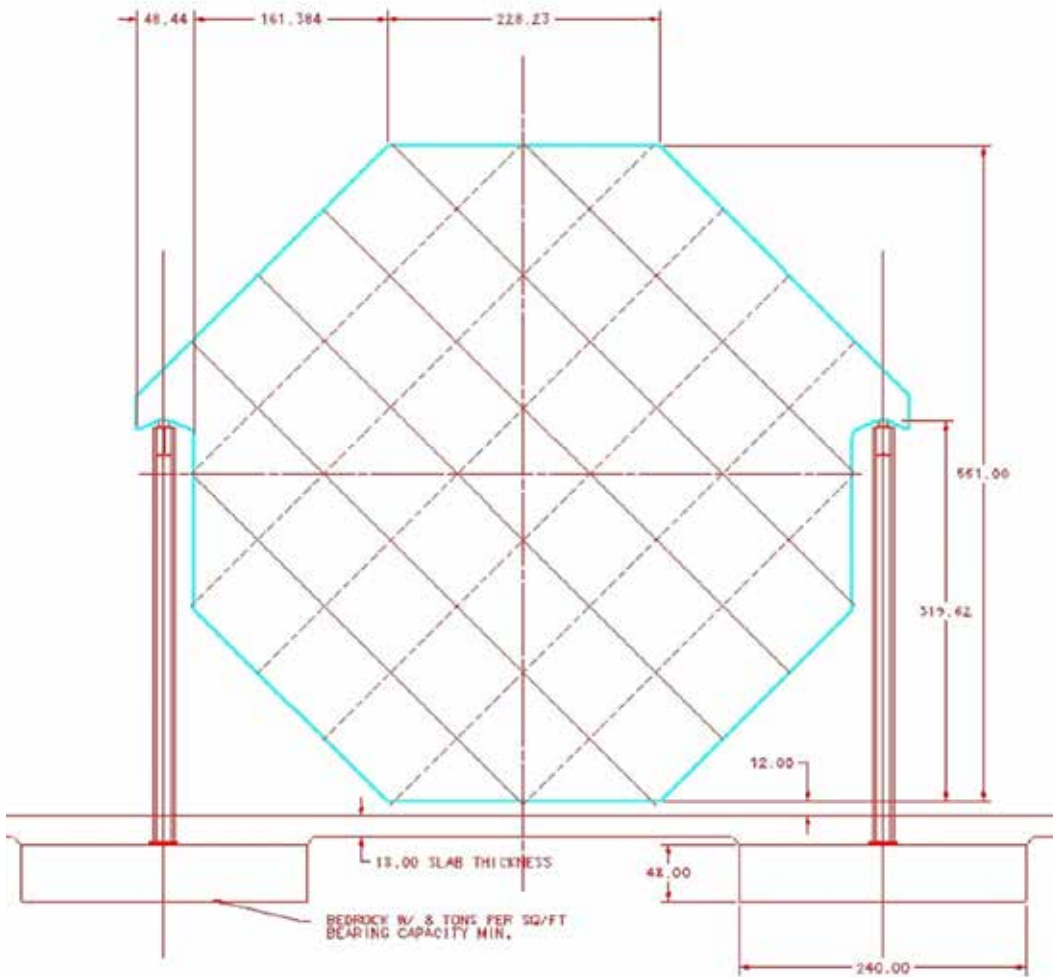
Draw from MINOS'



Follow the MINOS Assembly Approach

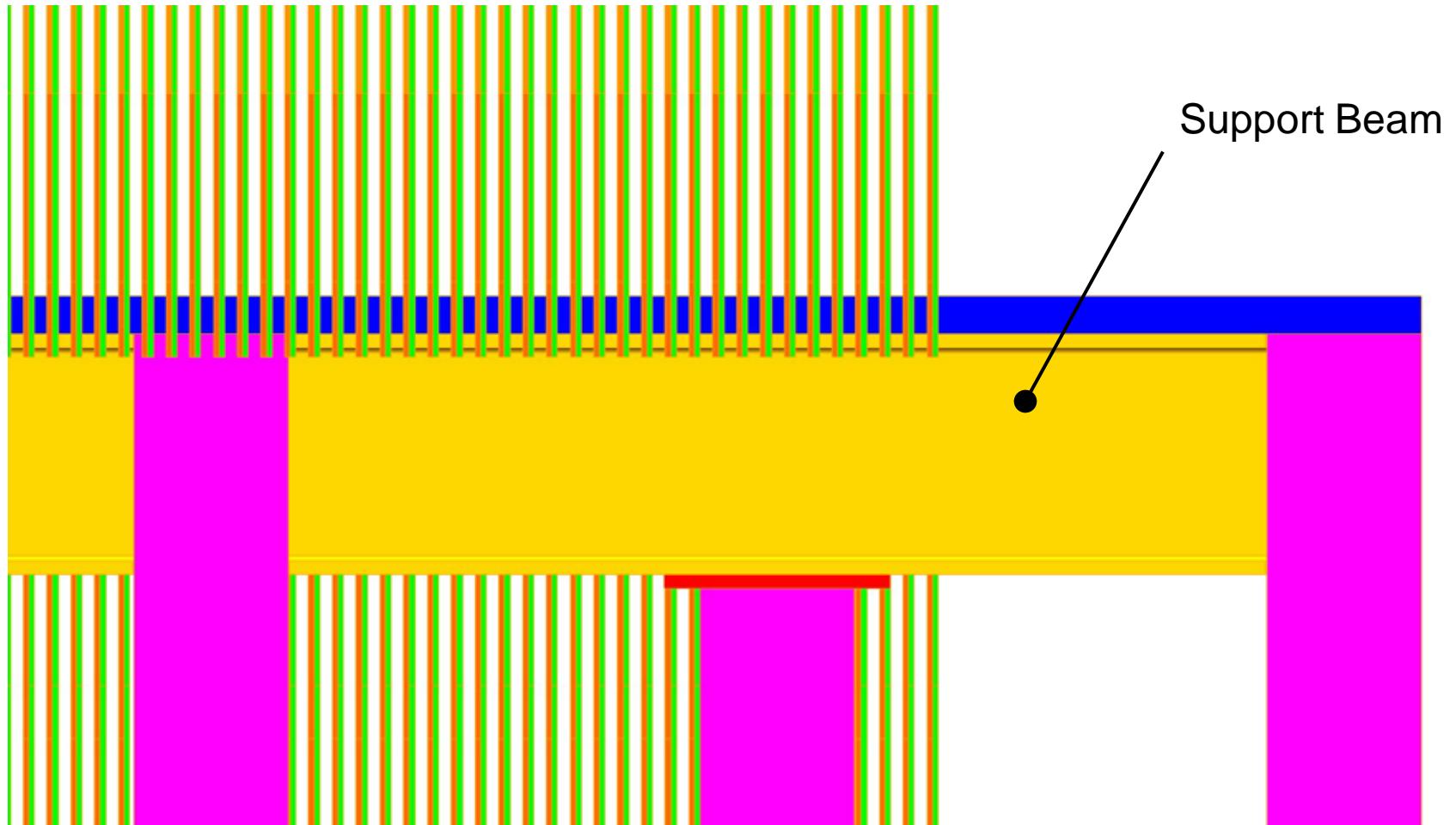


14m X 14m X 3cm Fe plate

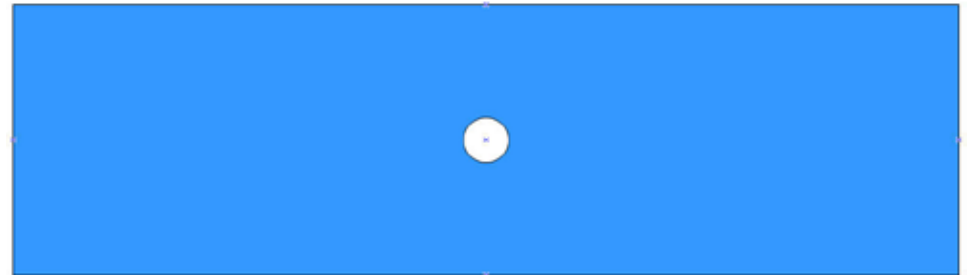
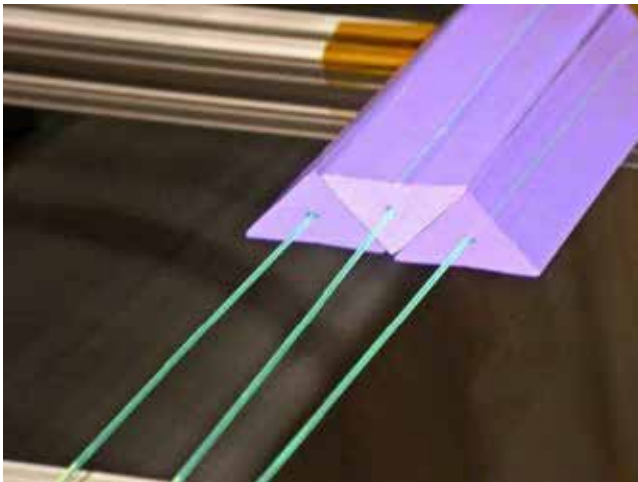


- Initial calculations indicated “hanging” stresses too large
- Detailed plate design + ANSYS analysis
 - OK

Side-View Detail



- X + Y views of scintillator extrusions between each plate (MINOS alternated, X or Y)



- Wavelength shifting fiber readout
- Solid-state photon detector (SiPM)

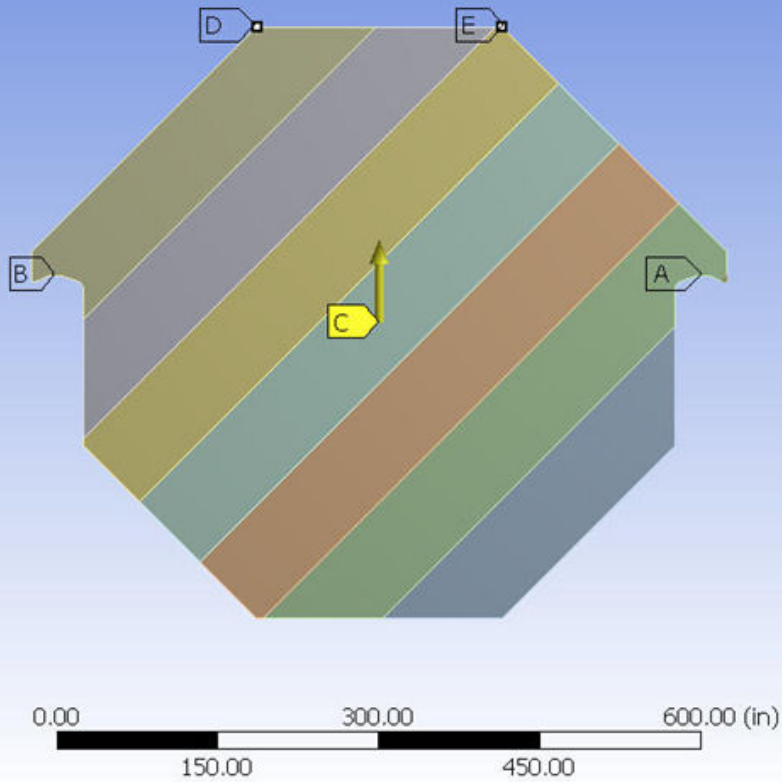
Engineering Details

Fe Plates

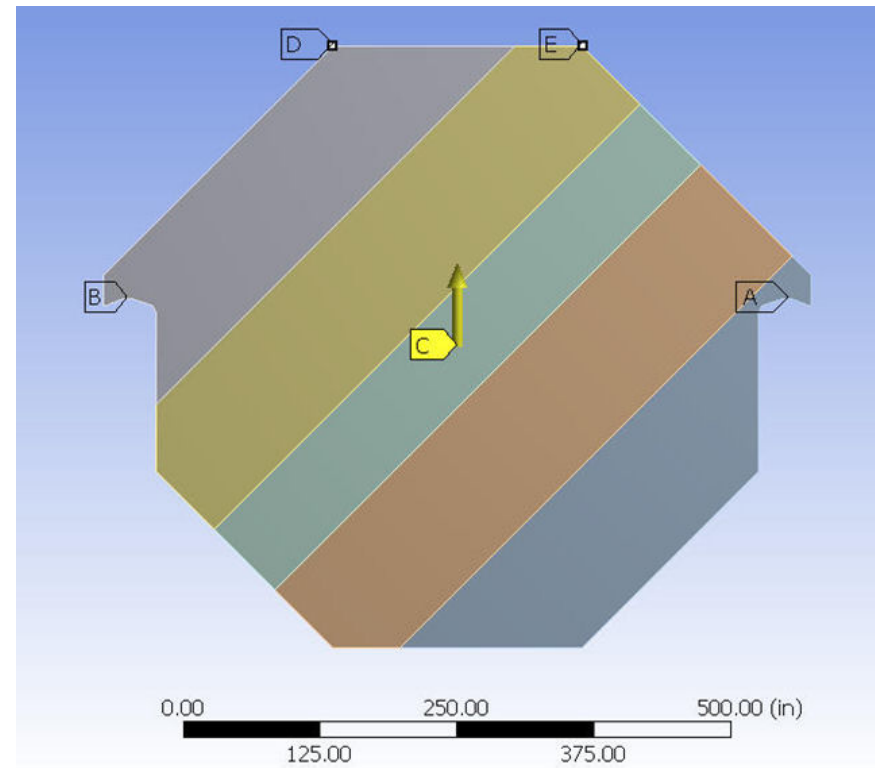


- Two plate models were developed
 - One with 2m strips
 - One with 3m & 2m strips
 - Two layer (1.5 cm thick each), cross-strip design
 - Plug welded mosaic
- Both yielded acceptable performance
 - Stresses
 - Buckling
 - Deformations

Fe Plate Designs



2m strip



2m & 3m strip

3D Plate Design

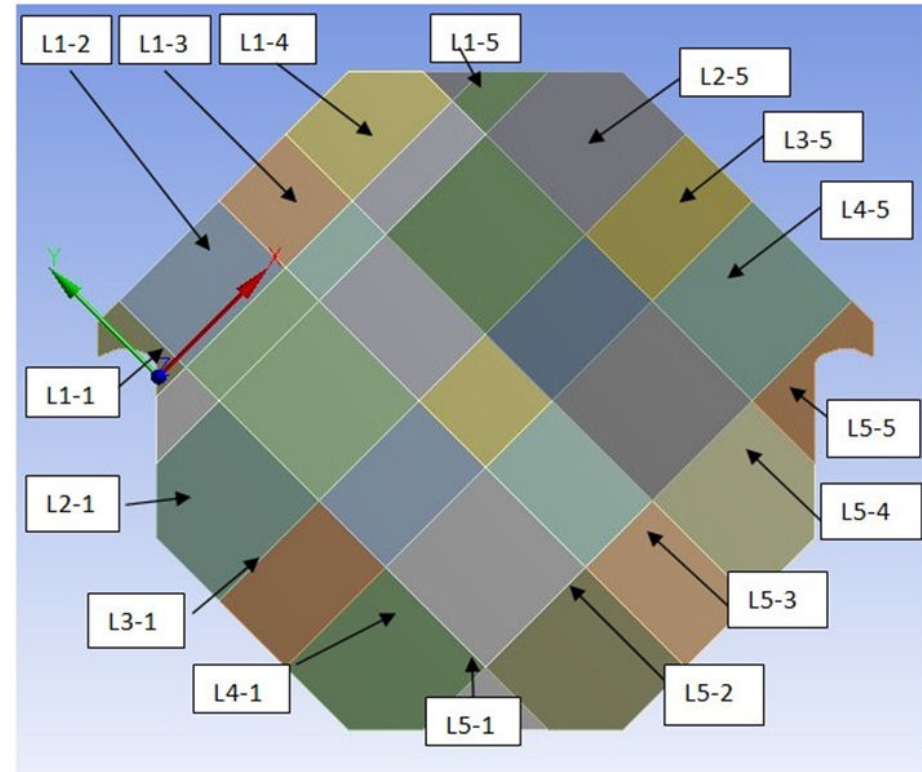
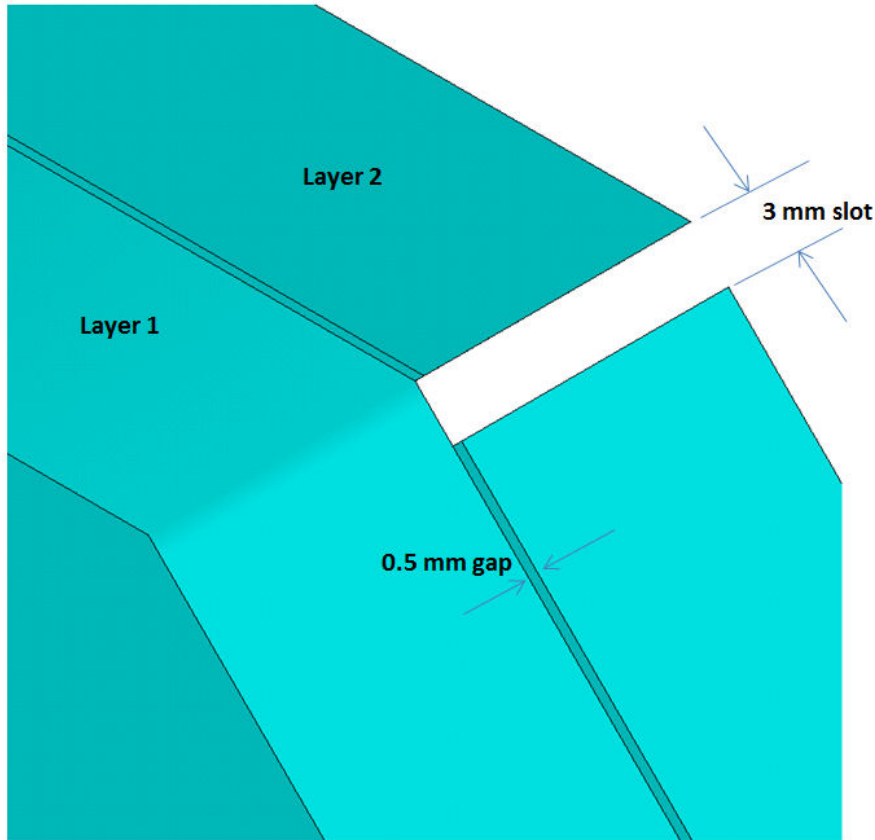
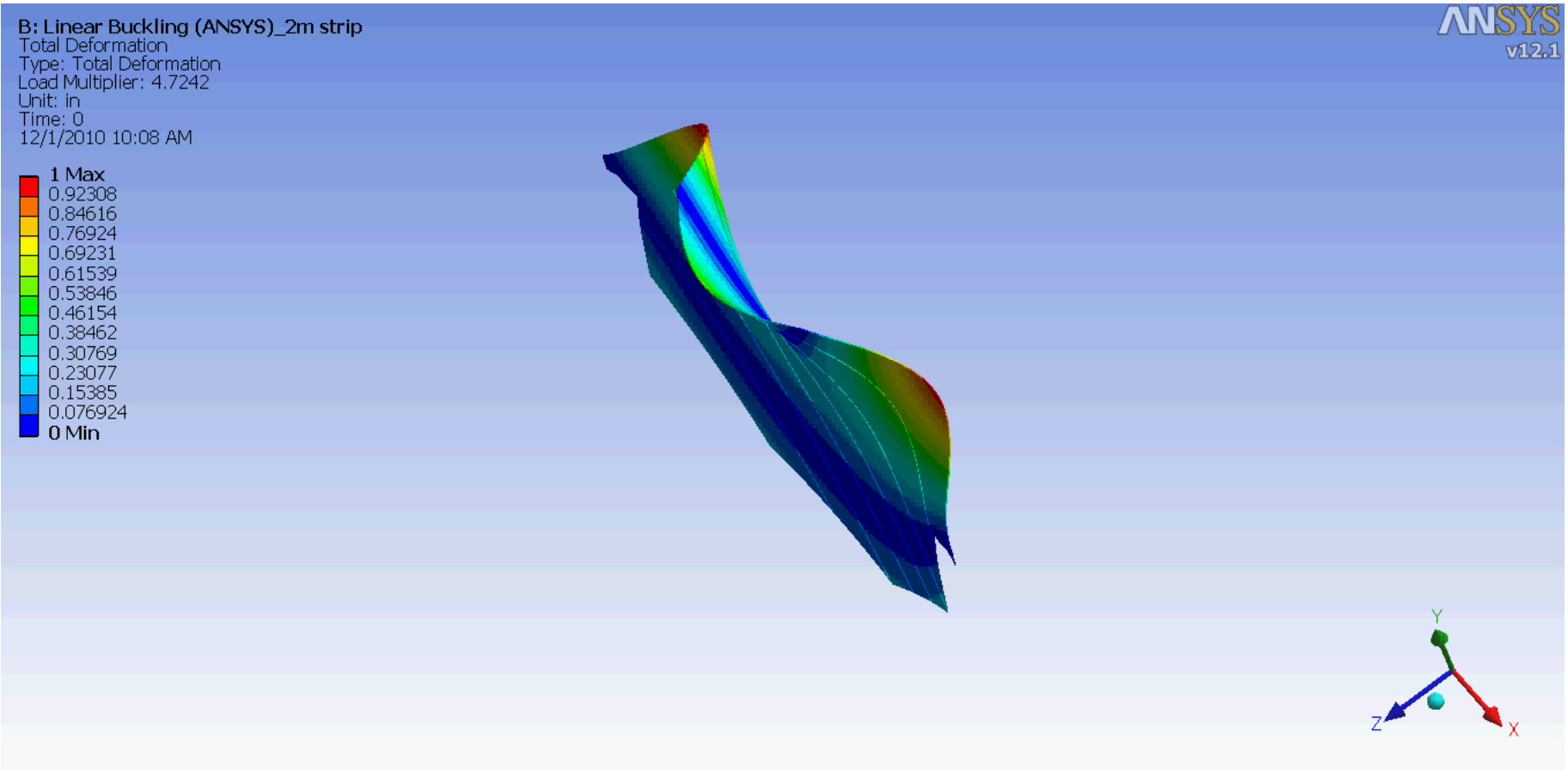


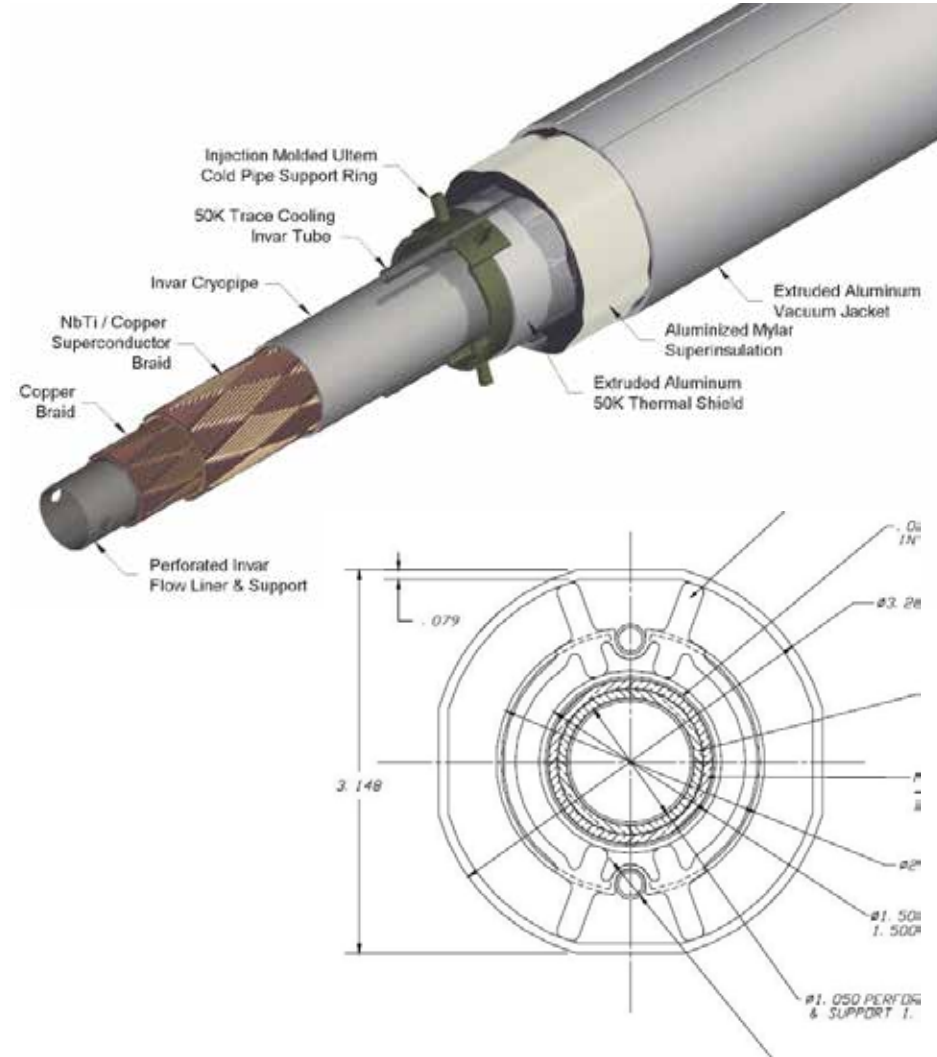
Plate deflections



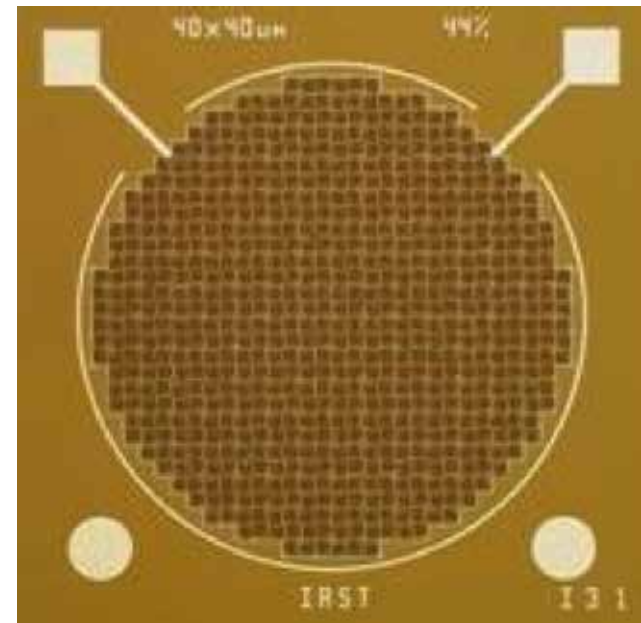
Engineering Details Magnetization



- Baseline is to use the superconducting transmission line (STL) developed/prototyped for the VLHC
- 100kA-turn
- 80 mm diameter
 - 100mm hole
 - Average $r \gg 0.5g/cm^3$



- Silicon avalanche photodiode operating in Geiger mode
 - SiPM, MPPC, MRS, etc
 - Aggressive, world-wide R&D
- Readout Electronics
 - Front-end chip on SiPM
 - ASIC back-end



- Steel
 - None, mature technology.
- Magnetization
 - Investigate STL with multiple superconductor loops within the STL cryostat
 - Smaller external excitation current
- Photodetectors
 - None
 - On-going world-wide activities deemed sufficient for now
- Scintillator
 - Advanced and mature technology, however:
 - Need to specify final shape
 - Impact on production & cost
 - Engineer detector plane mechanics
- Fiber
 - Co-extrude with scintillator (good, but not essential)
 - Develop 2nd vendor with university participation

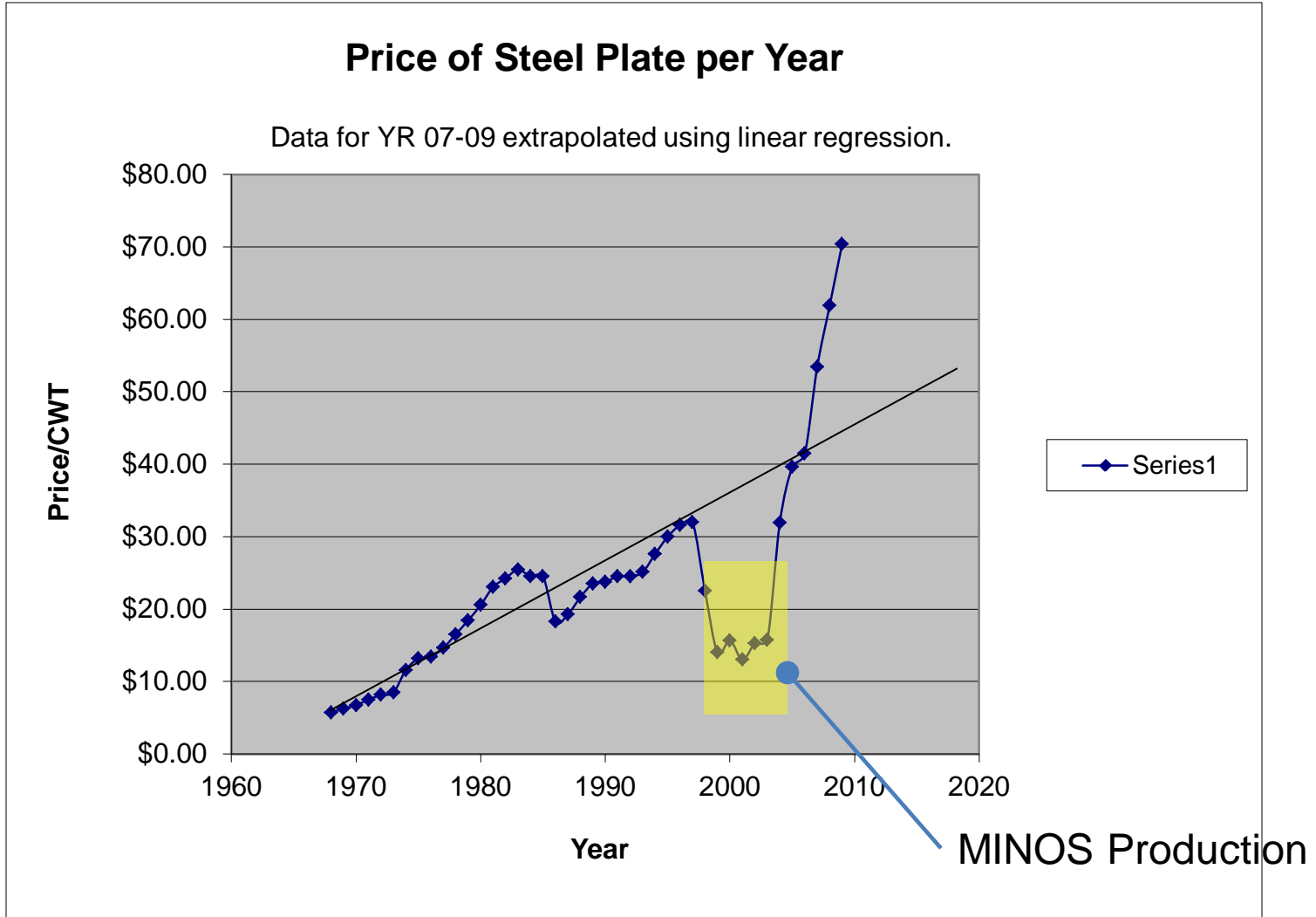
- Plan to use CERN costing model, but already have detailed template from MINOS
 - Steel
 - Cavern
 - Scintillator
- As built costs for surface building from Nona
 - Plus updated fiber cost for very-large quantity

MINOS Costing Model



	WBS	Cobra CA	Task Name	Mlstr Level	Base Cost	Instit G&A	Lab SWF	FY00 Obl	FY01 Obl
1	2.0		MINOS Detector		\$38,369,285	\$2,940,485	\$4,131,839	0	0
2	2.0.MS.2		Near Hall Beneficial Occupancy (See TEC UID 8257)	2	\$0	\$0	\$0	0	0
3	2.0.MS.6		Start 4 Plane Prototype		\$0	\$0	\$0	0	0
4	2.0.MS.7		Review of FNAL Title 1		\$0	\$0	\$0	0	0
5	2.0.MS.8		Complete review of FNAL Title 1		\$0	\$0	\$0	0	0
6	2.0.MS.9		Near Hall Footprint Design Approval		\$0	\$0	\$0	0	0
7	2.0.MS.1		Review of FNAL Title 2		\$0	\$0	\$0	0	0
8	2.0.MS.1		Complete Soudan Title 1 Excavation Review		\$0	\$0	\$0	0	0
9	2.0.MS.1		Start System Commissioning (See TEC UID 73511)	1	\$0	\$0	\$0	0	0
10	2.0.MS.1		Complete System Commissioning (See TEC UID 73511)		\$0	\$0	\$0	0	0
11	2.0.MS.1		CD-4 Begin Operations	0	\$0	\$0	\$0	0	0
12	2.0.MS.1		Begin Outfitting of Hall & Construction of Svc Bldg		\$0	\$0	\$0	0	0
13	2.0.MS.1		DOE CD-4 Baseline Date	0	\$0	\$0	\$0	0	0
14	2.0.MS.1		Near Detector Rigging Complete (See TEC UID 748)		\$0	\$0	\$0	0	0
15	2.0.MS.2		Start Absorber Installation (See TEC UID 73265)		\$0	\$0	\$0	0	0
16	2.0.MS.2		Complete Absorber Installation (See TEC UID 7333)		\$0	\$0	\$0	0	0
17	2.1		+ Magnets: Steel & Coils		\$6,250,848	\$17	\$1,090,890	0	0
336	2.2		+ Scintillator Detector Fabrication		\$16,296,301	\$1,310,920	\$103,859	0	0
1192	2.3		+ Electronics, DAQ & Database		\$6,941,825	\$893,518	\$484,400	0	0
1465	2.4		+ Far Detector Installation		\$3,416,127	\$725,907	\$72,640	0	0
1589	2.5		+ Near Detector Installation		\$4,237,207	\$0	\$1,274,705	0	0
1850	2.6		+ NuMI-MINOS Project Management		\$1,226,977	\$10,122	\$1,105,345	0	0
1865	3.0		Project Support		\$18,383,948	\$0	\$0	0	0
1866	3.1		+ NuMI Conceptual Design		\$1,535,179	\$0	\$0	0	0
1874	3.2		+ Detector R&D		\$1,534,181	\$0	\$0	0	0
1882	3.3		+ MINOS Cavern		\$13,730,705	\$0	\$0	0	0
2071	3.4		+ Soudan/MINOS Operating		\$1,583,883	\$0	\$0	0	0

It is Always better to be Lucky Than Smart



- Although the size (100kT) of MIND is daunting, the detector technology and engineering is mature
 - 5 kT prototype (MINOS)
 - Mature technologies with little or no required R&D
 - Steel and magnetization
 - Scintillator
 - Extruded scintillator technology significantly advanced since the time of MINOS production

- Required R&D is limited and well-specified
 - Iteration on the superconducting transmission line design of the VLHC
 - Photon detector
 - Take wait and see approach for now
 - Scintillator
 - Details of extrusion shape
 - Study large-scale production issues
 - Co-extrusion of commercial fiber and bulk scintillator
 - Not a requirement – cost issue

END
