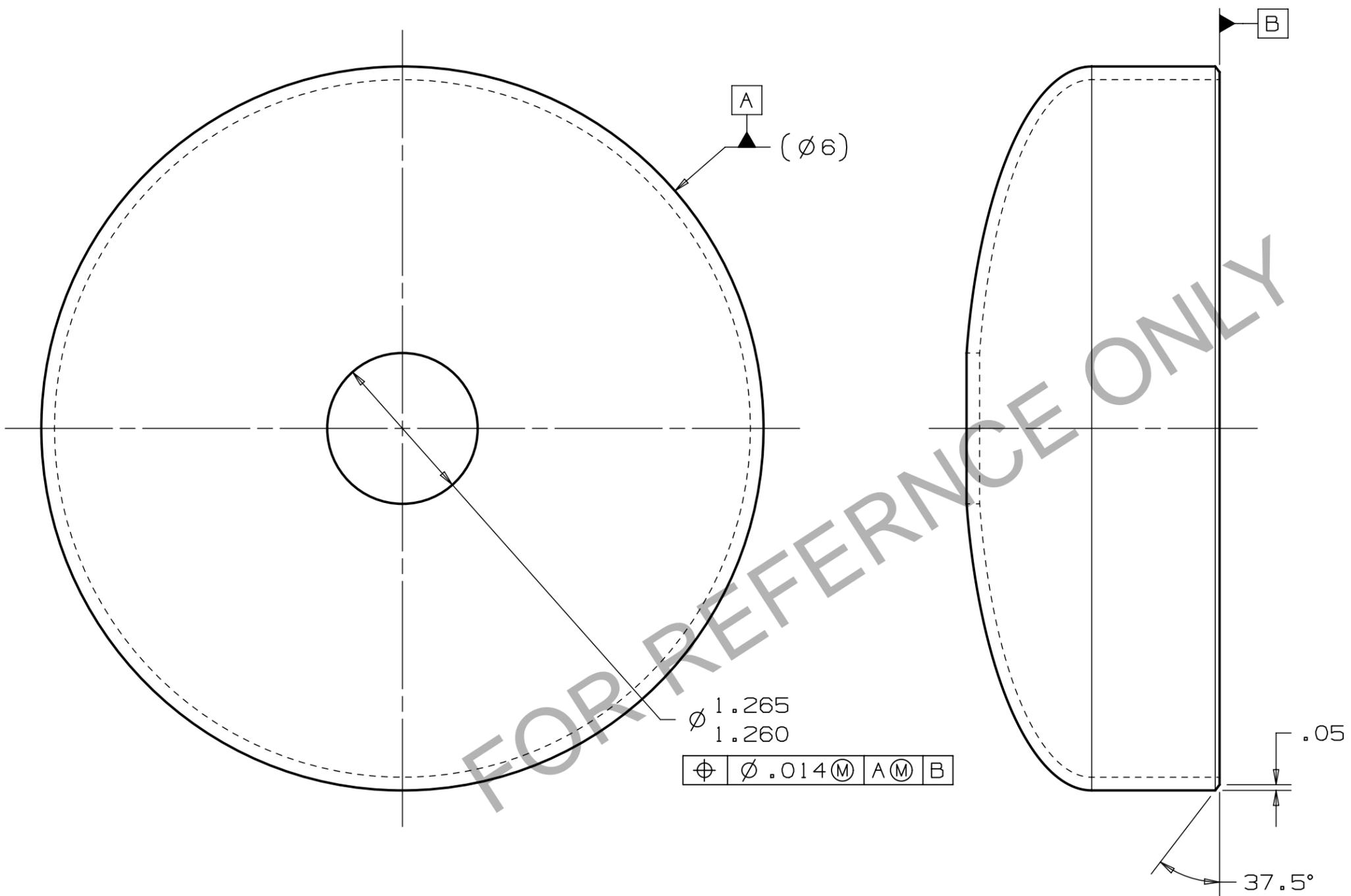


DESCRIPTION: MODIFIED TUBE CAP
 PROJECT: PIP-11_CMTF
 CATEGORY: CAP

REV	REVISION CONTROL DOCUMENT	DATES	SIGNATURES	
-	F10136162---RCD		DRAWN	
			APPROVED	



FOR REFERENCE ONLY

Ø	Ø .014 (M)	A (M)	B
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NOTES: (UNLESS OTHERWISE SPECIFIED)

- PART MUST BE FREE OF DIRT, GREASE, OIL AND CHIPS.
- PART TO BE FREE OF ALL SHARP EDGES, CORNERS, AND BURRS.

UNLESS OTHERWISE SPECIFIED				
±.X	±.XX	±.XXX	±X/X	±X°
.1	.02	.005	1/16	2.5°
BREAK ALL SHARP EDGES, MAX: .015 DO NOT SCALE DRAWING DIMENSIONS BASED ON: ASME Y14.5-2009 MAX MACHINE ALL SURFACES: 125√ DRAWING UNITS: INCHES				
 THIRD ANGLE PROJECTION				

DRAWN	C.REID	DATE	25-Mar-2020
CHECKED		DATE	
APPROVED		DATE	
USED ON	F10126703		
MATERIAL	316L STAINLESS STEEL CAP- 6" O.D. X .109 WALL		
GROUP:	Technical Division - Design and Drafting CAGE CODE: OU5R6		

		FERMI NATIONAL ACCELERATOR LABORATORY UNITED STATES DEPARTMENT OF ENERGY			
NAME		MODIFIED TUBE CAP			
SCALE	SIZE	DRAWING NUMBER	SHEET	REV	
1:1	B	F10136162	1 of 1	-	

TEMPLATE VERSION: 2018.12.03