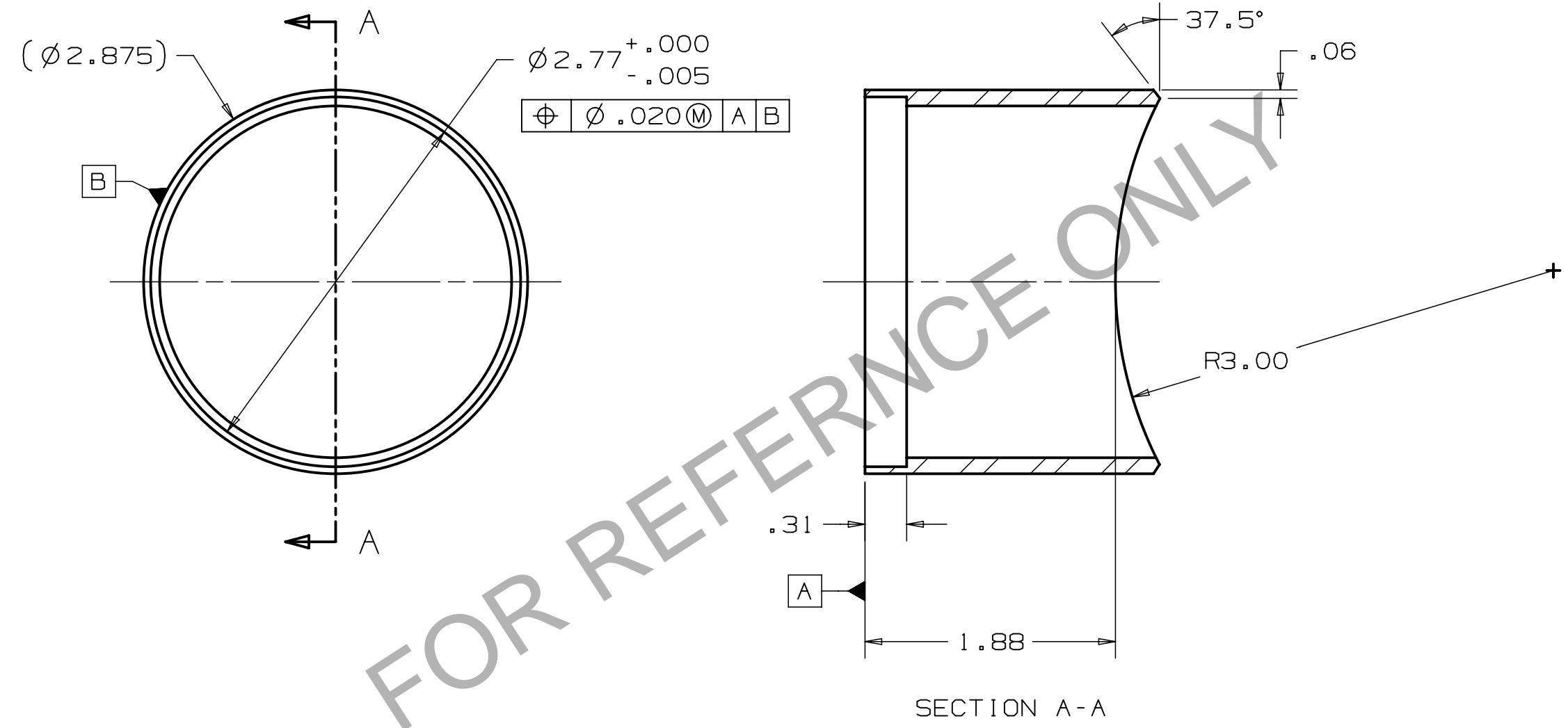


DESCRIPTION: PORT, VACUUM VALVE RELIEF
 PROJECT: PIP-11_CMTF
 CATEGORY: PIPE

REV	REVISION CONTROL DOCUMENT	DATES	SIGNATURES	
-	F10142323---RCD		DRAWN	
			APPROVED	



FOR REFERENCE ONLY

- NOTES (UNLESS OTHERWISE SPECIFIED):
- PART MUST BE FREE OF DIRT, GREASE, OIL, AND CHIPS.
 - PART MUST BE FREE OF SHARP EDGES, CORNERS AND BURRS.

UNLESS OTHERWISE SPECIFIED				
±.X	±.XX	±.XXX	±X/X	±X°
.1	.02	.005	1/16	2.5°

BREAK ALL SHARP EDGES, MAX: .015
 DO NOT SCALE DRAWING
 DIMENSIONS BASED ON: ASME Y14.5-2009
 MAX MACHINE ALL SURFACES: 125√
 DRAWING UNITS: INCHES

THIRD ANGLE PROJECTION

DRAWN	C.REID	DATE	14-Aug-2020
CHECKED		DATE	
APPROVED		DATE	
USED ON	F10126703		
MATERIAL	304 STAINLESS STEEL, UNS S30400 2-1/2" SCH.10 PIPE		
GROUP:	Technical Division - Design and Drafting CAGE CODE: OUSR6		

FERMI NATIONAL ACCELERATOR LABORATORY
 UNITED STATES DEPARTMENT OF ENERGY

NAME: PORT, VACUUM VALVE RELIEF

SCALE	SIZE	DRAWING NUMBER	SHEET	REV
1:1	B	F10142323	1 of 1	-

TEMPLATE VERSION: 2018.12.03