

Order of 2x2 Component Installation

March 1, 2021

- Ideal order: from downstream to upstream
 - Bookend and rail support at downstream end
 - 8 Minerva module sets
 - Cryostat access platform
 - Cryostat with 4 TPC modules
 - Bookend and rail support at upstream of cryostat
 - 3 Minerva module sets
- Issues
 - Cryostat vessel only available this summer. Certification possibly takes 2 months
 - Only 1 TPC module available this summer. Other 3 by end of 2021
 - Rigging crew schedule, and availability of Minerva students/postdocs
 - 2x2@LArTF
- Likely order of installation
 - Bookend and rail support at downstream end
 - 8 Minerva module sets
 - [Cryostat access platform](#)
 - Bookend and rail support at upstream of cryostat
 - 3 Minerva module sets
 - [Cryostat and 1 TPC modules](#)
 - [Remove cryostat lid and attach it with 3 more TPC modules @MSB or MINOS hall](#)
- Other possibilities
 - Bookend and rail support at downstream end
 - 8 Minerva module sets
 - Bookend and rail support at upstream of cryostat
 - 3 Minerva module sets
 - [Cryostat access platform](#)
 - [Cryostat and 1 TPC this summer, then 3 more TPCs later](#)
 - [cryostat+4TPCs after LArTF test](#)
- Installation tooling concept
 - Pick-points of vessel and top lid
 - Tooling for transferring cryostat: MSB → shaft → tunnel → MINOS hall
 - Need to find a cart similar to the steel cart to transfer vessel in the tunnel
 - Dimension of the steel cart? Possible to modify at all?
 - Other cart available in the Lab?
 - Is it possible to transfer vessel over top of the Minerva modules?
 - Installation issues for access platform with two group Minerva modules in place?
 - What size limit we want to put on the cleanroom tent planned by PPD?
- Next steps:
 - Run process in CAD to move vessel over Minerva top and go-around clean tent
 - Run exercise in MINOS hall with steel cart and strongback to the west as much as we feel comfortable. We then set limit of cleanroom tent with the exercise.

