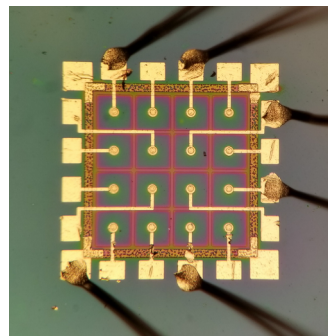


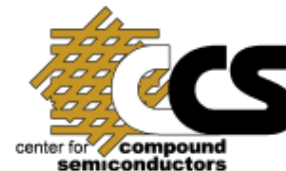
# Development of (V)UV-Sensitive GaN Geiger-Mode Photodiodes



Minkyu Cho, Theeradetch Detchprohm, Russell Dupuis, Eliza Gazda, Hoon Jeong, Mi-Hee Ji, Marzieh Noodeh-Bakhtiary, Shyh-Chiang Shen, Zhiyu Xu



DE-SC0019133

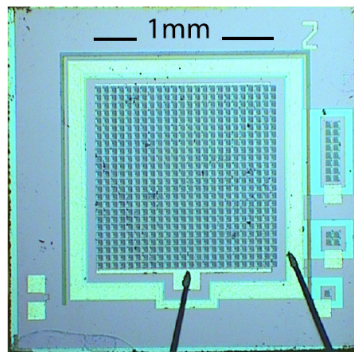
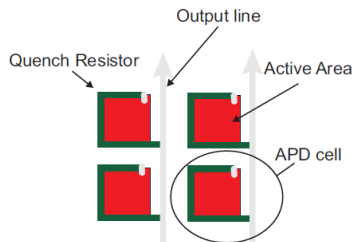


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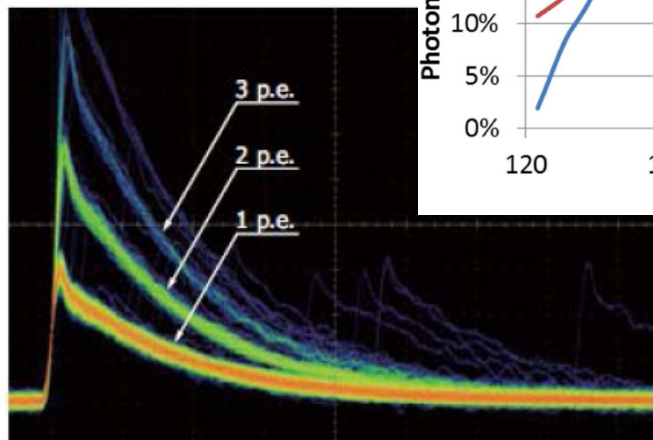


# The Silicon Photomultiplier or G-APD



MEPhi/Pulsar SiPM 2004

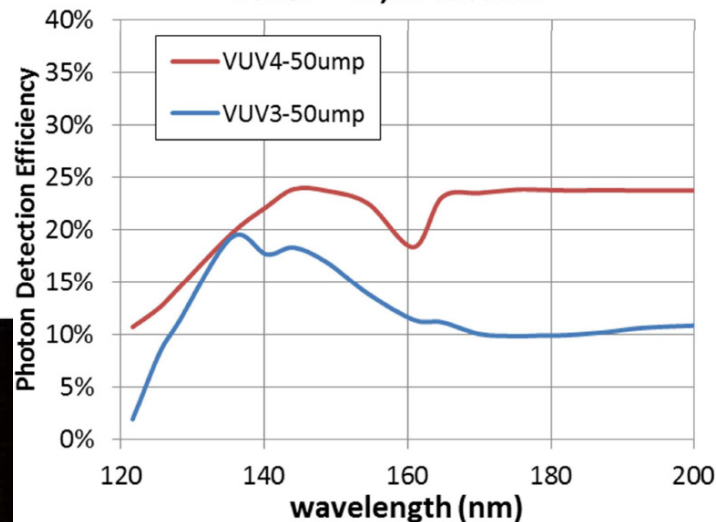
Pulse height



Time Hamamatsu MPPC technifo

PDE measurement data

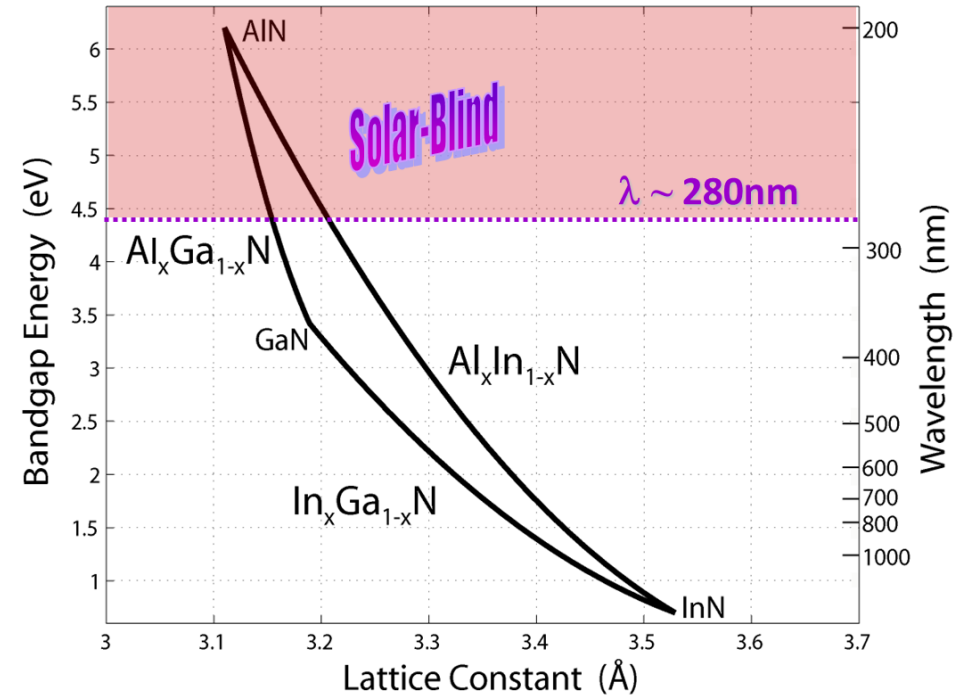
Vover = 4V, in vacuum



## Can the SiPM concept be transferred to GaN?

# Why GaN?

- Large bandgap
  - Tunable bandgap -> tunable spectral response
  - Potential for high UV-VUV sensitivity with little to no red sensitivity
- Sufficiently clean substrates are available
  - Geiger-mode is possible
- Increasing use of GaN in high-power electronics, LEDs, Lasers
  - Increasing supply of GaN-substrates
  - Cleaner substrates
  - Lower cost



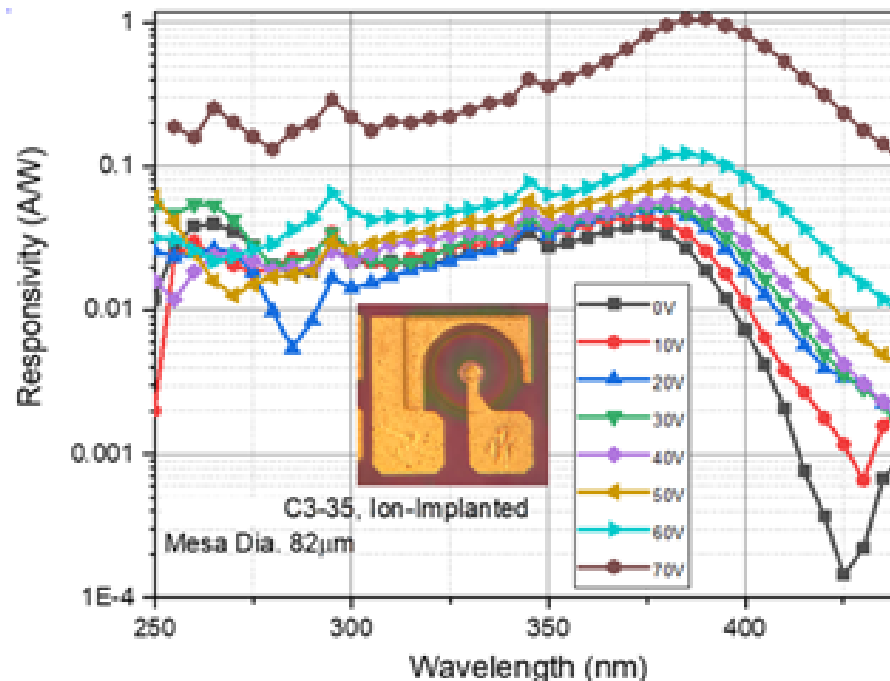
# The GaN Technical and Intellectual Challenge

- **Geiger-mode in GaN is unexplored**

- Breakdown probability?
- Temperature dependencies?
- Electric field dependencies?
- Quenching?

- **Device Fabrication**

- Uniform breakdown characteristics
- Low dark-count rates
- Scalability
- Arrays
- ...



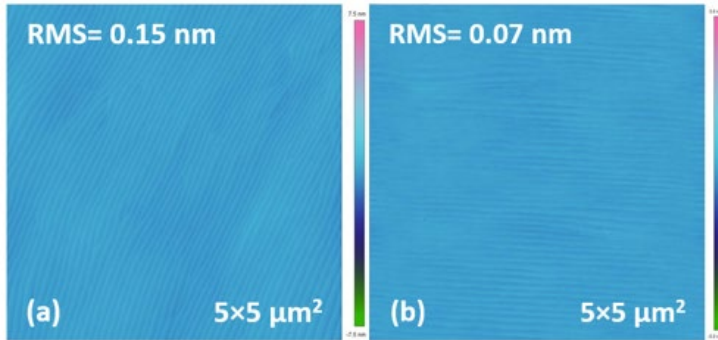
Spectral response of a 82 um-dia. Georgia Tech GaN APD

# Georgia Tech GaN Structures

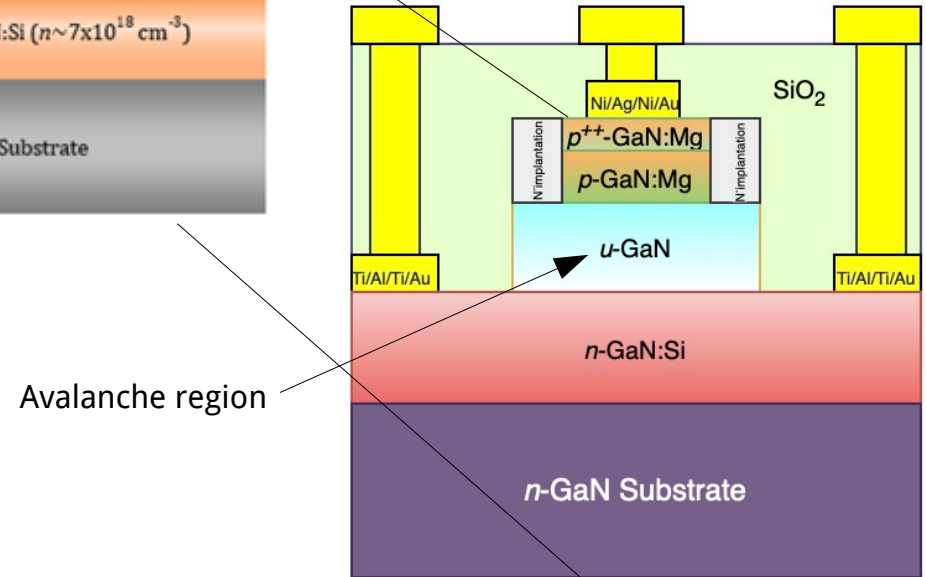
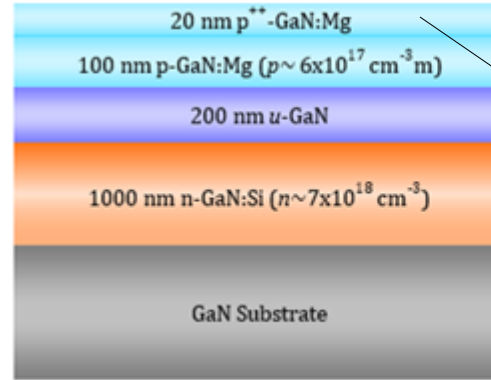
<https://doi.org/10.1117/12.2576888>

- epitaxial growth

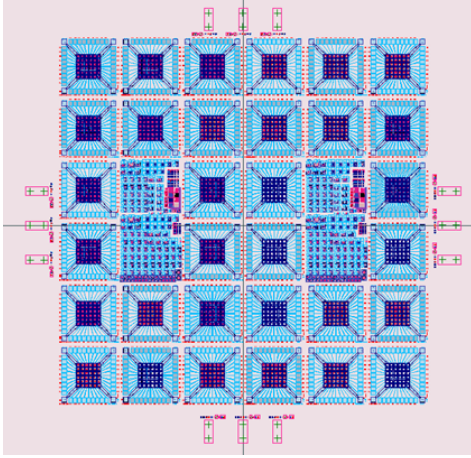
surface roughness:



Growth on: u-GaN/sapphire    n-GaN bulk substrate

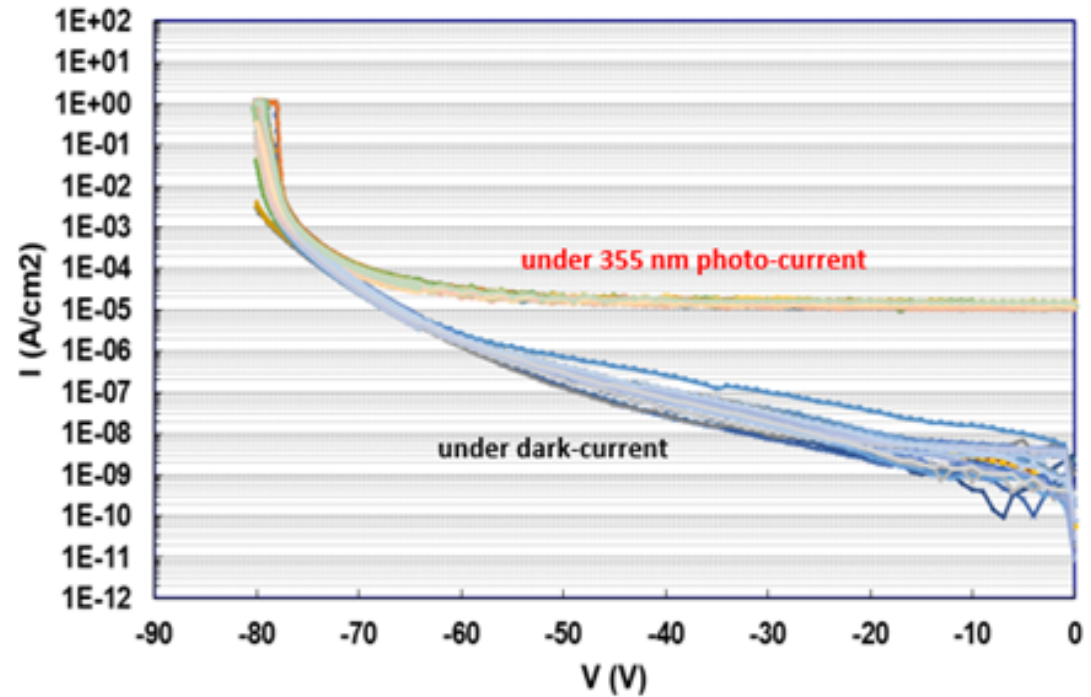


# IV-Curves



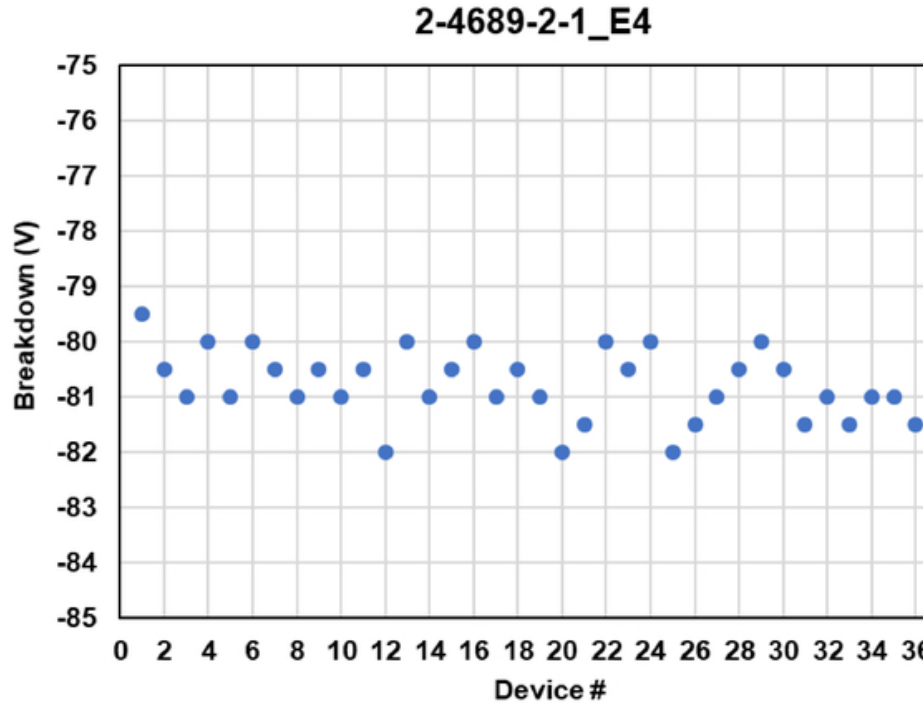
36 diode array of 60 um cells

- Uniform dark current characteristics
- Uniform light response



<https://doi.org/10.1117/12.2576888>

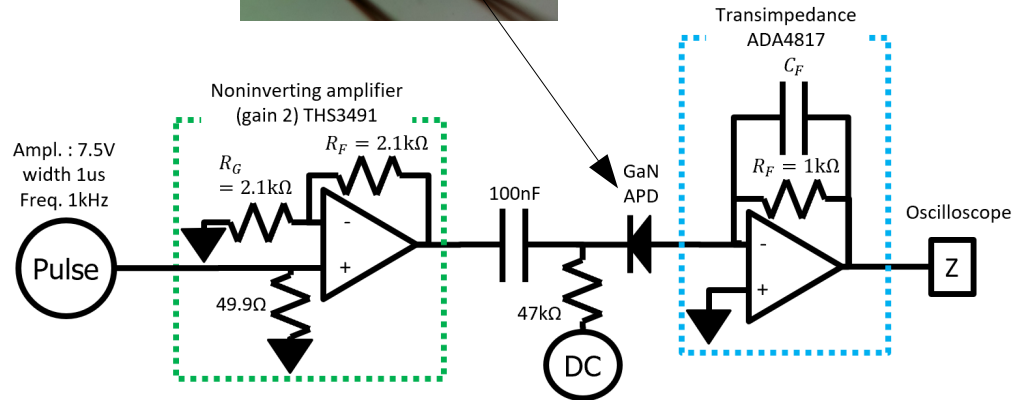
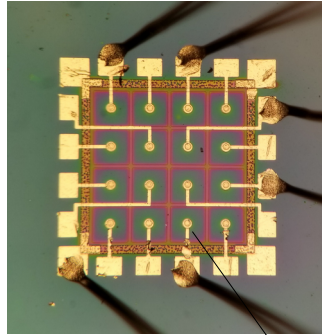
# Breakdown Voltage Uniformity



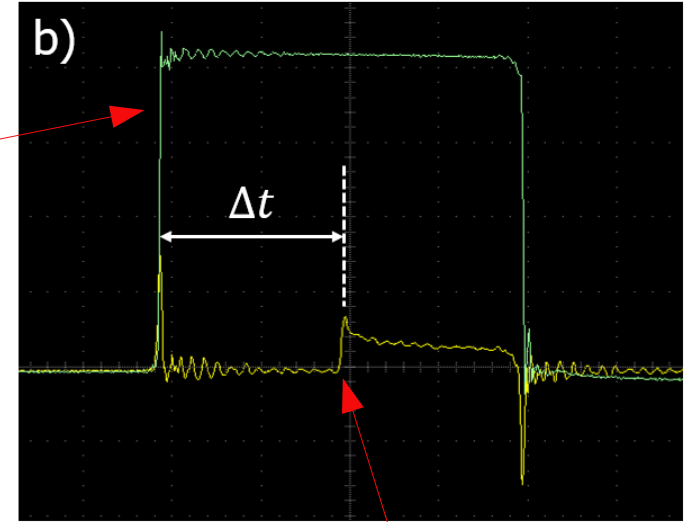
- Uniform breakdown characteristics (<1% variations)

# Geiger Mode Measurements

- New territory  
-> Develop setups from scratch

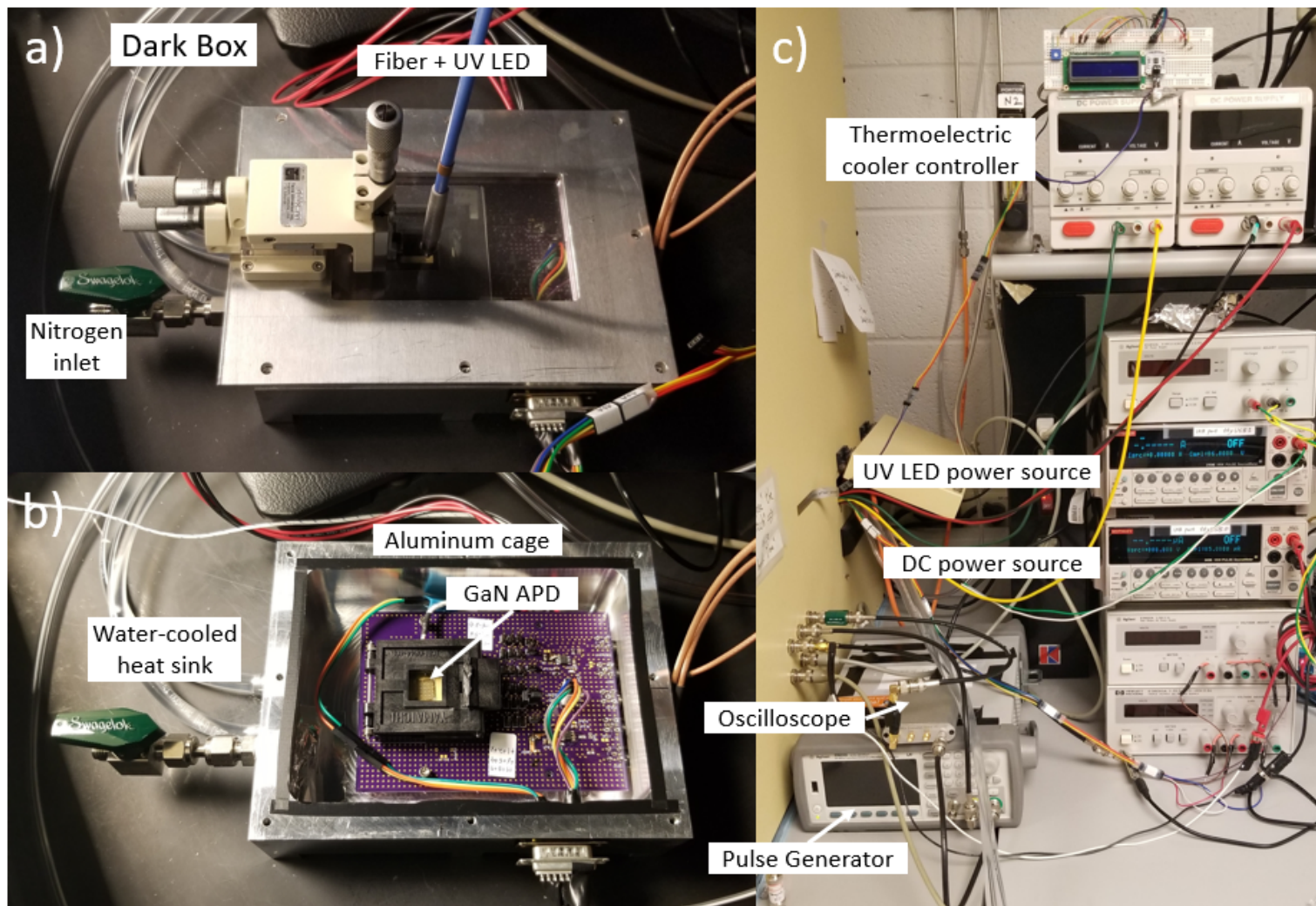


bias pulse



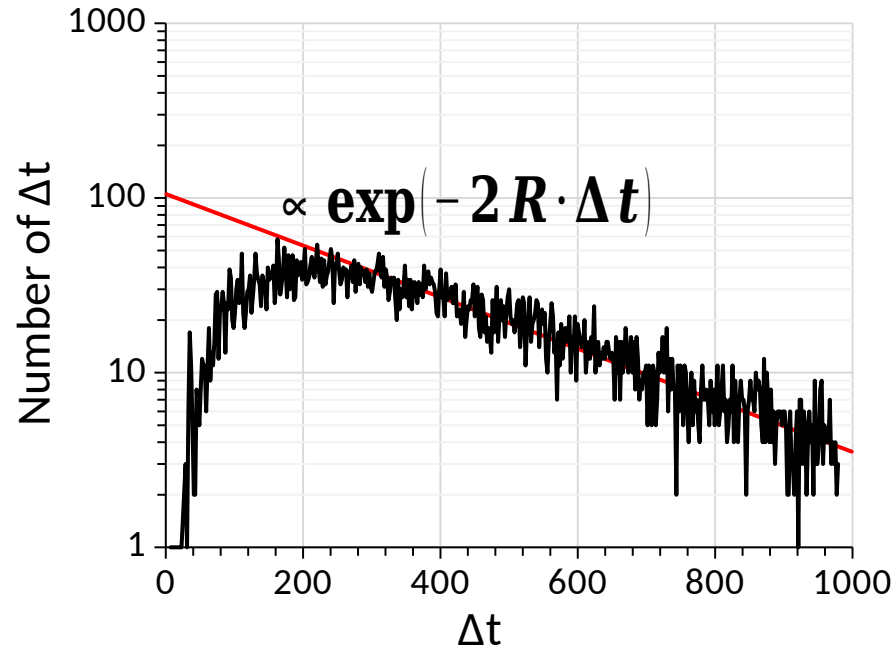
dark-count breakdown





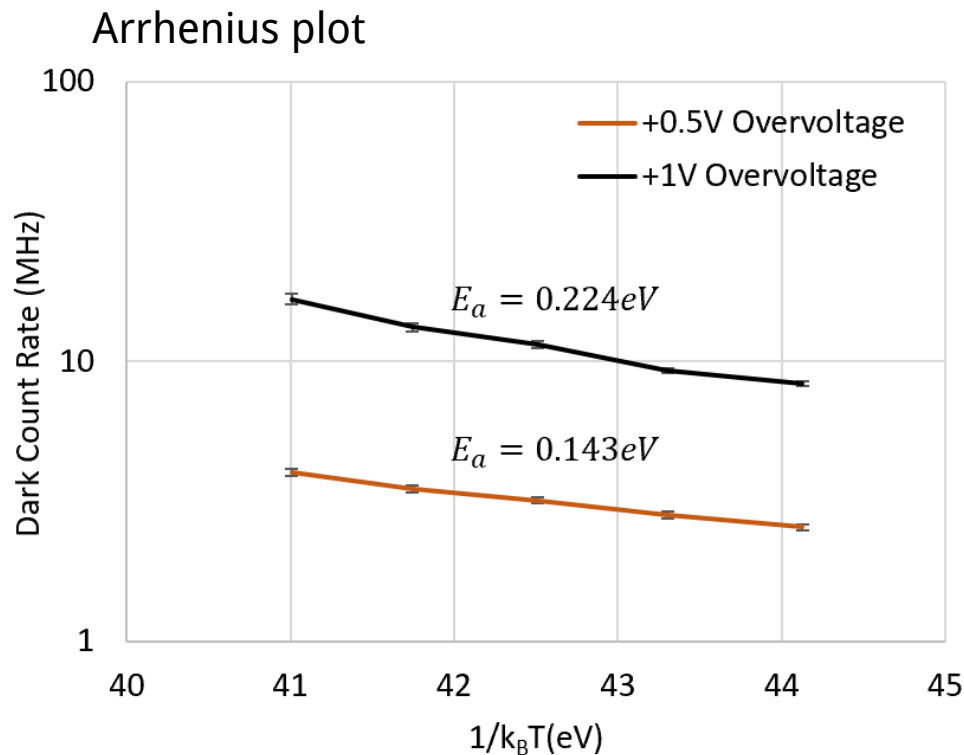
# Count Rate Measurements

Determine count rate from  $\Delta t$  distribution



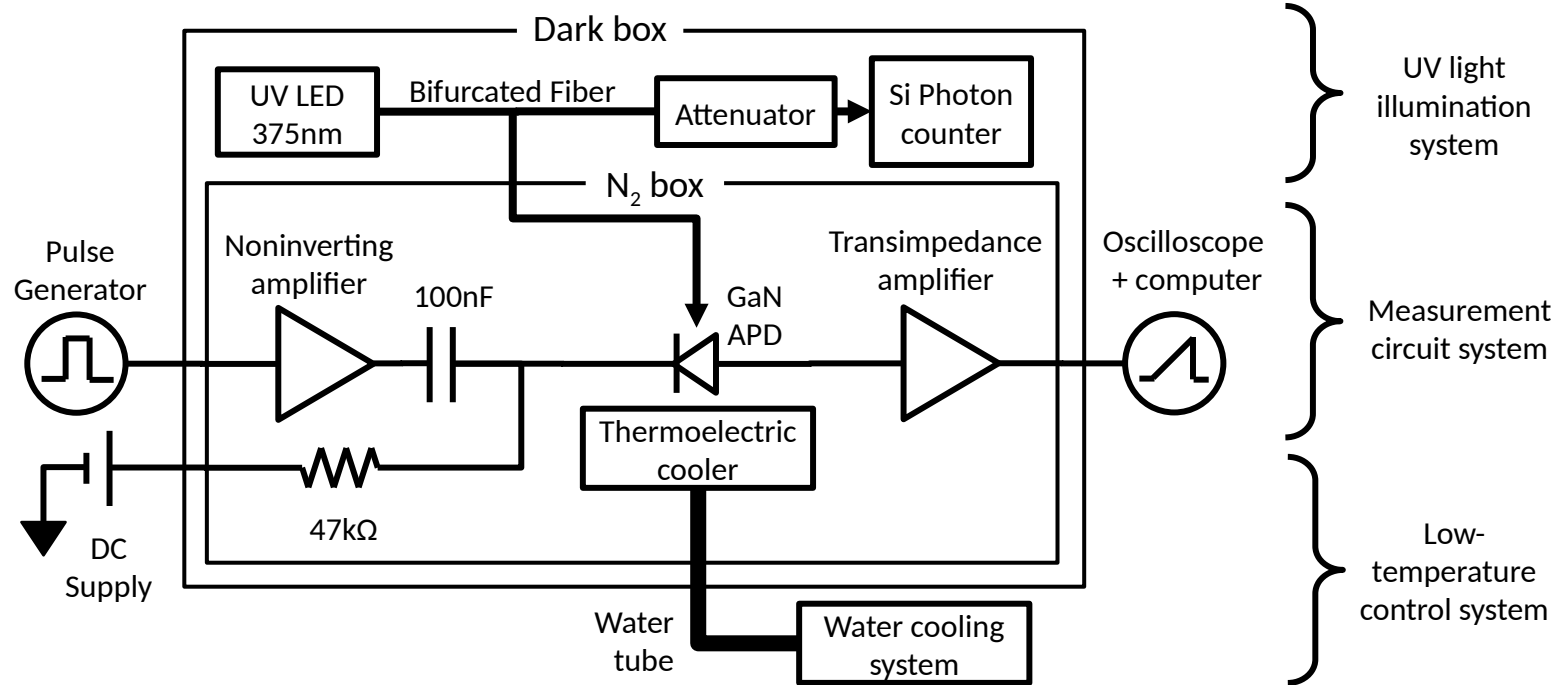
# Dark-Count Rates

- Temperature range  $-10^{\circ}\text{C}$  –  $10^{\circ}\text{C}$
- Overvoltages 0.5 V and 1 V
- Dark count rates (DCR)  $> 1\text{MHz}$
- Activation energies  $\sim 0.2\text{ eV}$  -> DCR dominated by trap-assisted tunneling (Poole-Frenkel)
- Breakdown voltage shifts  $0.02\%/K$  (SiPMs  $0.1\%/K$ )

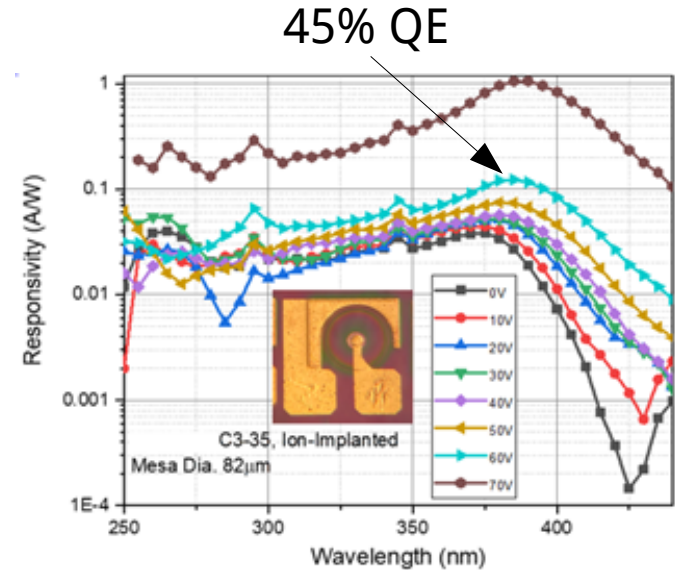
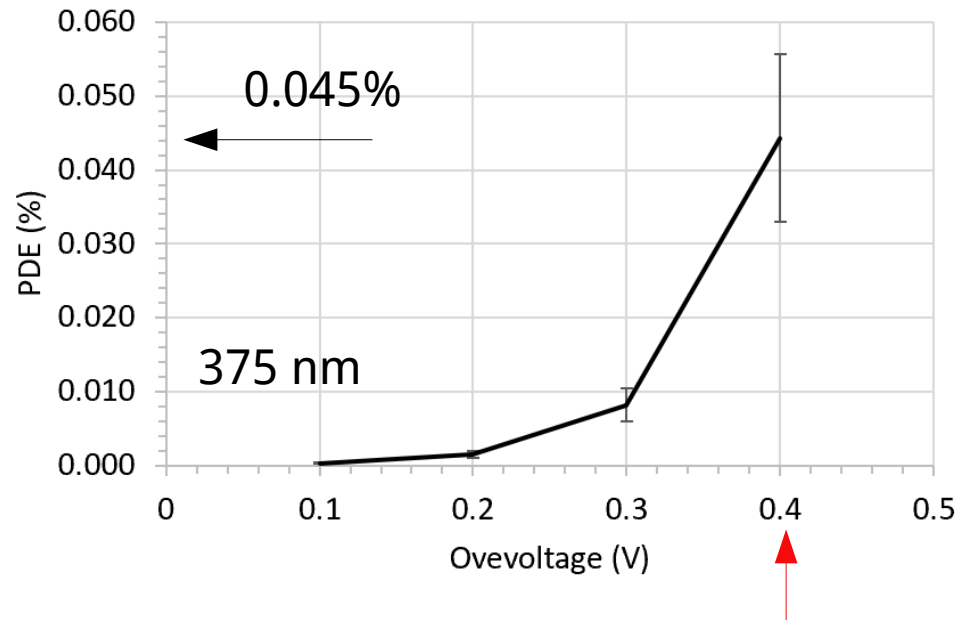


**High dark-count rate prevents operation at higher overvoltages (cf. early SiPMs)**

# Photon Detection Efficiency: Setup



# Photon Detection Efficiency

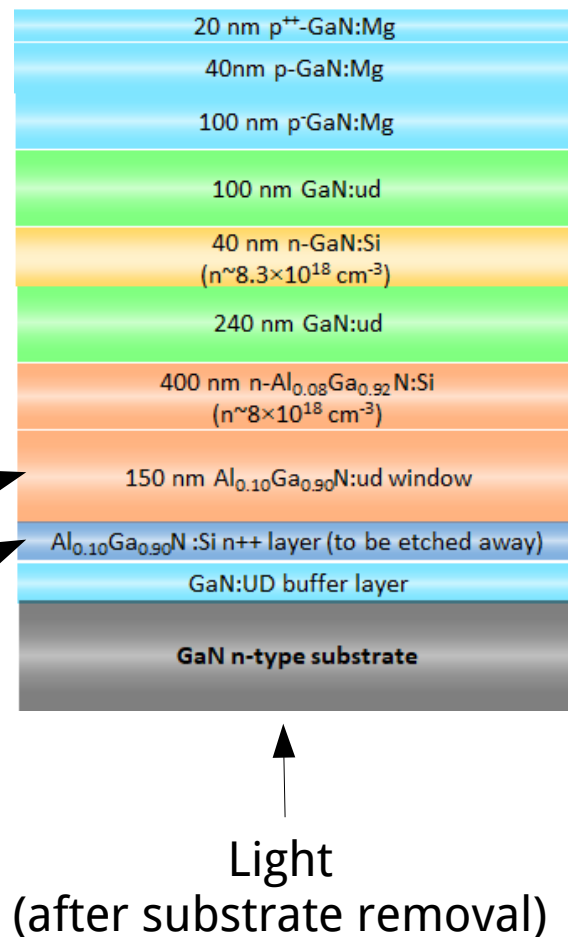


~0.1% breakdown probability at 0.4V overvoltage (~0.5% above breakdown voltage)

**Operation at higher overvoltages will result in higher breakdown probabilities**

# Next Steps

- Reduce DCR -> Get rid of Poole-Frenkel tunneling
  - Impurity states in “intrinsic layer”
  - Residual crystalline defects
  - Growth studies have shown we can reduce “unintentional impurities” in the avalanche region
  - Employ low-defect III-N substrates
  - Further studies of ion-implantation
- AlGaN “window” for better UV sensitivity
- Back-side illumination designs
- Selective etching for substrate removal
- Provides for “flip-chip” mounting to Si bias/readout circuit



# Summary

- GaN G-APDs have the potential for high (V)UV sensitivity.
- We succeeded in operating GaN diodes in Geiger mode.
  - All things considered the results are very encouraging.
- High DCR prevents operation at high breakdown probability.
  - Device can only operate <1% above breakdown -> latest SiPMs operate 10%-20% above breakdown -> lots of room for improvement.
  - Identified trap assisted tunneling as dominant DCR mechanism.
- The situation is very similar to early silicon SPADs and SiPMs.
  - No fundamental limitations identified.
  - The same methodology that improved SiPM characteristics can also improve GaN.

**Look forward to our next generation of GaN SPADs.**