SLAC

## Ultra-high brightness cryo-photoinjector

Fields: gun  $E_0$ =240 MV/m, solenoid  $B_0$ =6 kG

Optimized RF design (as in linac) 140 High spatial harmonic content 120 100 ε<sub>n</sub> [nm-rad] 200 **UC-XFEL** case 40 100 20 8.0 0.5 1.0 1.5 2.0 2.5 3.0 z [m] 200 y,  $\varepsilon_n = 1.62 \ \mu \text{m-rad}$ x,  $\varepsilon_n = 4.02$  nm-rad Transverse Angle (µrad) 100 -100 0. -2 -200 LC case -1002 z [cm] -200-600-400-200200 400 600 0 Transverse Position (µm)

Emittance: **<55 nm** (400 nm in LCLS inj.) Peak current 20 A. Enabling element of ultra-compact XFEL J. Rosenzweig et al., *New Journal of Physics* (Oct. 2020)

Magnetized cathode case after skew-quad removal of angular momentum; split ε for linear collider (GARD)

SLAC

### X-ray FEL-based yy Collider Higgs Factory

e



1 keV X-ray lasers, rather than optical lasers, provide a unique opportunity for a  $\gamma\gamma$  Higgs factory. A year long scan generating 15K Higgs could detect a total Higgs width as small as 40 MeV.

n.b.  $\Gamma_{tot} @ \gamma \gamma \equiv \sigma(ZH) @ e^+e^-$ 

- This  $\gamma\gamma$  Higgs factory would produce Higgs at the same rate as the ILC even though the  $\gamma\gamma$  luminosity is 10x smaller.
- $\gamma\gamma$  backgrounds are much better than an optical laser collider (see figures).  $e^{-\gamma}$  and  $e^{-}e^{-}$  backgrounds must also be considered since the  $e^{-\gamma}$  ( $e^{-}e^{-\gamma}$ ) lumi is 4x (2x) larger than the  $\gamma\gamma$  lumi.
- Low energy electrons and  $\gamma$ 's following multiple Compton scatters are a concern, and will be studied with CAIN.



Due to  $e^-$  & laser polarization, Compton IP  $\gamma\gamma \rightarrow e^+e^-$  negligible Compton IP  $e^-\gamma \rightarrow e^-e^+e^-$  scattering scales E<sub>w</sub> peak by 70%.



## First Meter Scale Prototype in Development at C-band

One meter (40-cell) C-band design with reduce peak E and H-field



## Scaling fabrication techniques in length and including controlled gap







### **RF Source Development for Accelerator Technology Requires Large Commercial Scale Applications**

- Multiple active programs for compact high-flux x-ray sources for security and medicine: NNSA, DHS, Stanford Medical
- DHS: Cost is a key driver full screening at ports of entry requires km-scale production
- All aspects of RF accelerator transitioning to industry



Low-cost "Digikey Catalog"



Modular Klystron Array operating at extremely low voltages



SLAC



### **Preliminary** $\Delta E = 1$ GeV Cryomodule Design for High **Average Power Implementation with ~90% Fill Factor**

- X-band structure demonstrated full average power over short length (0.25 m)
- Cryomodule design developed for cryoplant layout to cool 24 MW/linac thermal load at 77K

398.4

Ø600

Ø600

0650



~8.9m Cryomodule Oriunno, Breidenbach

SLAC

## C<sup>3</sup> Technical Maturity

Overall Technical Maturity

2 – Some R&D in a few key areas required (scaling modular units)

- Critical Technologies and TRL level
  - RF source cost reduction; commercial options available R&D to reduce cost – TRL 6
  - Wakefield detuning / damping integrate quadrature damping into design – TRL 3
  - Cryogenic system and alignment systems TRL 4
- Technically limited timeline
  - 2 yrs meter scale with wakefield damping, cryogenics and dedicated rf source
  - 4 yrs to modular GeV units

## **CEPC Accelerator R&D Priority**

1) CEPC 650MHz 800kW high efficiency klystron (80%) (No commercial products)

2) High precision booster dipole magnet (critical for booster operation)

3) CEPC 650MHz SC accelerator system, including SC cavities and cryomules

4) Collider dual aperture dipole magnets and dual aperture qudrupoles

5) Vacuum chamber system

6) SC magnets including cryostate

7) MDI mechanic system

8) Collimator

9) Linac components

10) Civil engineering design

11) Plasma injector

12) 18KW@4.5K cryoplant (Company)

## **CEPC SCRF R&D Progresses**



CEPC 2\*2cell 650MHz cryomodule with beam test later



SC cavity vertical test temperature monitor system established





### 1.3GHz fine grain single cell:

1) 45.6MV/m 2) 43MV/m@Q01.3×10<sup>10</sup>

( 2020-12-25 at IHEP)



General superconducting cavity test cryomodule in IHEP New SC Lab



General superconducting cavity test cryomodule in IHEP New SC Lab

## IHEP 650MHz 2cell and 1.3 GHz 9-cell Cavities



Booster 1.3GHz 9 cell cavity





Collider ring 650Mhz 2 cell cavity



650 MHz 2-cell cavity reached 6E10@22MV/m after N-infusion, which has exceeded CEPC Spec (Q=4E10@Eacc=22MV/m).

## **IHEP New SC Lab under Construction (Status in Nov. 2019)**







#### New SC Lab Design (4500m<sup>2</sup>)



Crygenic system hall in Jan. 16, 2020







Nb/Cu sputtering device Cavity inspection camera and grinder 9-cell cavity pre-tuning machine



Vacuum furnace (doping & annealing)



Nb3Sn furnace







Temperature & X-ray mapping system Second sound cavity quench detection system Helmholtz coil for cavity vertical test

I for Vertical test dewars test Horizontal test cryostat



## **CEPC 650MHz High Efficiency Klystron Development**

Established "High efficiency klystron collaboration consortium", including IHEP & IE(Institute of Electronic) of CAS, and Kunshan Guoli Science and Tech.

- 2016 2018: Design conventional & high efficiency klystron
- 2017 2018: Fabricate conventional klystron & test
- 2018 2019 : Fabricate 1<sup>st</sup> high efficiency klystron & test
- 2019 2020 : Fabricate 2<sup>nd</sup> high efficiency klystron & test
- 2020 2021 : Fabricate 3<sup>rd</sup> high efficiency klystron & test

Parameters	Conventional efficiency	High efficiency
Centre frequency (MHz)	650+/-0.5	650+/-0.5
Output power (kW)	800	800
Beam voltage (kV)	80	-
Beam current (A)	16	-
Efficiency (%)	~ 65	> 80



On March 10, 2020, the first CEPC650Mhz klystron output power has reached pulsed power of 800kW (400kW CW due to test load limitation), efficiency 62% and band width>+-0.5Mhz.

## **CEPC Collider Ring dual Aperture Dipole, Quadrupole and Sextupole Magnet Design Progress**



First dual aperture dipole test magnet of 1m long has been fnished in Nov, 2019







First dual aperture quadrupole magnet has been fnished in Nov, 2019



The mechanical design of a full size CEPC collider ring dual aperture dipole of 5.7m long has been designed and be fabricated at the end of 2020.

## **Booster High Precision Low Field Dipole Magnets**

Two kinds of the dipole magnet with diluted iron cores and without iron core (CT) are proposed and designed





The improved model is under test

The first 1m long test booster dipole magnet with iron core, completed in Nov. 2019, and not yet reached design goal, improvement is under way







1m long CT test booster dipole magnet without iron core completed in Oct. 2019, and the test result shows that CT design reached the design goal.



A full scale CT dipole magnet of 5.1m long is under design, and fabrication will be completed at te end of 2020

## **CEPC Vacuum System R&D**

NEG coating suppresses electron multipacting and beam-induced pressure rises, as well as provides extra linear pumping. Direct Current M agnetron Sputtering systems for NEG coating was chosen. The vacuum pressure is better than 2 x 10-10 Torr Total leakage rate is less than 2 x 10-10 torr.l /s.



Positron ring



Copper vacuum chamber (Drawing) elliptic 75×56, thickness 3, length 6000)



Two 6m long vacuum chambers both for copper and aluminum















## Accelerator challenges

Details in PIP, DOI: <u>http://dx.doi.org/10.23731/CYRM-2018-004</u>

- CLIC baseline a drive-beam based machine with an initial stage at 380 GeV
- Four main challenges
  - 1. High-current drive beam bunched at 12 GHz
  - 2. Power transfer and main-beam acceleration
  - 3. Towards 100 MV/m gradient in main-beam cavities
  - 4. Alignment and stability ("nano-beams")
- The CTF3 (CLIC Test Facility at CERN) programme addressed all drive-beam production issues • Other critical technical systems (alignment, damping rings, beam delivery, etc.) addressed via
- design and/or test-facility demonstrations
- X-band technology developed and verified with prototyping, test-stands, and use in smaller systems
- Two C-band XFELS (SACLA and SwissFEL the latter particularly relevant) now operational: largescale demonstrations of normal-conducting, high-frequency, low-emittance linacs









## Low emittance generation and preservation





## Low emittance damping rings

## Preserve by

- Align components (10 µm over 200 m)
- Control/damp vibrations (from ground to accelerator)
- Beam based measurements allow to steer beam and optimize positions
- Algorithms for measurements, beam and component optimization, feedbacks
- Experimental tests in existing accelerators of equipment and algorithms (FACET at Stanford, ATF2 at KEK, CTF3, Light-sources)



iteration 0

Figure 8.10: Phosphorous beam profile monitor measurements at the end of the FACET linac, before the dispersion correction, after one iteration step, and after three iteration steps. Iteration zero is before the correction.



iteration 3



Wake-field measurements in FACET

- (a) Wakefield plots compared with numerical simulations.
- (b) Spectrum of measured data versus numerical simulation.





## CLIC acc. studies 2019/20 - a few recent results

Further work on luminosity performance, possible improvements and margins, operation at the Z-pole and gammagamma

- Z pole performance,  $2.3 \times 10^{32} 0.4 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$ 
  - The latter number when accelerator configured for Z running (e.g. early or end of first stage)
- Gamma Gamma spectrum (example)
- Luminosity margins and increases
  - Baseline includes estimates static and dynamic degradations from damping ring to IP: 1.5 x 10<sup>34</sup> cm<sup>-2</sup> s<sup>-</sup> <sup>1</sup>, a "perfect" machine will give :  $4.3 \times 10^{34}$  cm<sup>-2</sup> s<sup>-1</sup>, so significant upside
  - In addition: doubling the frequency (50 Hz to 100 Hz) would double the luminosity, at a cost of +50 $\bullet$ MW and  $\sim 5\%$  cost increase
- CLIC note at: <a href="http://cds.cern.ch/record/2687090">http://cds.cern.ch/record/2687090</a> (paper in preparation)



Publication: <a href="https://ieeexplore.ieee.org/document/9115885">https://ieeexplore.ieee.org/document/9115885</a>





Industrial questionnaire:

Based on the companies feedback, the preparation phase to the mass production could take about five years. Capacity clearly available.



Snowmass June 2020 / CLIC / Steinar Stapnes

Cleaning, packing (manpower) Technical supervision (manpower)





## CLIC studies 2020-25





X-band technology:

- Design and manufacturing of X-band structures and components

- Structures for applications, FELs, medical, etc

Technical and experimental studies:

- Module studies (see some targets for development below)
- Beamdynamics and parameters: Nanobeams (focus on beam-delivery), pushing multi TeV region (parameters and beam structure vs energy efficiency)
- Tests in CLEAR (wakefields, instrumentation) and other facilities (e.g. ATF2)
- High efficiency klystrons
- Injector studies suitable for X-band linacs (coll. with Frascati)









- Study structures breakdown limits and optimization, operation and conditioning
- Baseline verification and explore new ideas
- Assembly and industry qualification

Application of X-band technology (examples):

- A compact FEL (CompactLight: EU Design Study 2018-21)
- Compact Medical linacs (proton and electrons)
- Inverse Compton Scattering Source (SmartLight)
- Linearizers and deflectors in FELs (PSI, DESY, more)
- GeV X-band linac at LNF
- eSPS for light dark matter searches (within the PBC-project)

More information: <u>Overview talk</u>, <u>CompactLight</u>





### **Challenges and opportunities of ERL collider**

### Design challenges and R&D

- Multi-pass, high energy ERL R&D
- Transport beamline lattice preserving a small vertical emittance with large beam aspect ratio
- Full 3D simulation of electron-positron collisions with flat beams and high disruption parameter
- Using small gap magnets to reduce power consumption and cost of the multiple 100 km beamlines
- Absolute beam energy measuring systems with accuracy  $\sim 10^{-5}$  at IRs as pioneered at CEBAF
- High repetition rate ejection and injection kickers for 2 GeV damping rings
- Compressing and de-compressing electron and positron bunches to match energy acceptance of the 2 GeV damping rings

### Opportunities

- Building the next generation high luminosity particle collider as a sustainable facility
- A high degree of longitudinal polarization of electron and positron beams
- Alternate locations with different circumference: very preliminary estimate for an ERL collider in the LHC tunnel indicates that it could reach  $\sqrt{s}$  = 240 GeV (HZ) with 40 x 10<sup>34</sup> cm<sup>-2</sup>s<sup>-1</sup> luminosity and 30 MW SR power.

## FCC-ee: Technology, cost, schedule

• Technologies are basically experienced and matured.

- Some R&Ds are on-going for NbCu RF cavities, high-efficiency RF sources, machine detector interface, beam energy, luminosity & polarization measurements & handling, online operation software, etc.
- •Detailed engineering needs 5 years from now to finalize.
- •Commissioning assumes a startup run for 2 years at Z.
- •One-year break before *tt* operation to install additional RF systems.
- The cost of accelerator is only 34% of the total cost. The most of civil and TI are reused for FCC-hh.

year	1	2	3	4	5	6	7	8	9	10	11	12 13	14 15	16	17	18	19 2	20 2	1 22	2 23	24	25
LHC	R	lun	3	Ru			Run	ı <b>4</b>	Run 5		un 5		Run 6		5							
Project management		Fu go	und over stra	ing nar tegy	& nce y		p m o	er- issi ns									$\mathbf{U}_{]}$	pda	ate f	per un	mi dir	iss 1g
tunnel & technical infrastructure		te	g inv ech	eo ves nic	log stig cal	gica gati de	al ior sig	ı gn		C	con	struct	tion									
FCC-ee	(	ac dete dev	ecto con velo	lera or R cep pm	ato des &I t ien	r te sign D	ech n te	det ch.	cal ecto desi	r gn	асо	celerat com d con	or con missio etecto struc	stru nin or tion	uctio g n	n		F Z	FC		-e v	e
high field magnet	wire & magnet R&					τD	<b>)</b> model magnets, pro							ototypes, preserves					S			
FCC-hh		6/5/2020													Ċ	a let	cce ect	ler or	ato R&	or &I		





# FCC-ee R&D: RF, cryo-modules, power sources

## **R&D** aimed at improving performance & efficiency and reducing cost:

- improved Nb/Cu coating/sputtering (e.g. ECR fibre growth, HiPIMS)
- new cavity fabrication techniques (e.g. EHF, improved polishing, seamless...)
- coating of A15 superconductors (e.g. Nb<sub>3</sub>Sn), · cryo-module design optimisation
- bulk Nb cavity R&D at FNAL, JLAB, Cornell, also KEK and CEPC/IHEP
- MW-class fundamental power couplers for 400 MHz; · novel high-efficiency klystrons

## prototype FCC SRF cavities at JLAB



## high-efficiency klystron at CERN





## **SRF for FCC-ee** Snowmass Community Planning Meeting, 5-8 October 2020

Frank Gerigk, 6 October 2020

# FCC-ee, 2019 Conceptual Design Report

- up to 8 MV/m).
- 800 MHz 4-cell cavities with conservative gradients (20 MV/m).
- version is 2 couplers of 0.5 MW/cavity.

 Is built on SRF technology that is available basically today: 400 MHz coated Cu cavities 1-4 cells with 10 MV/m (LHC cavities nominal 5.3 MV/m, in tests

New power couplers with up to 1 MW CW and adjustable Qex. A back-up

# FCC-ee, 2019 Conceptual Design Report

## ee-machine/booster

Configuration	gradient [MV/m]	frequency [MHz]	
Ζ	5.1/8	400	
WW	9.6	400	
ZH	9.8	400	
tt-bar1	10	400	
	20	800	
tt-bar2	10	400	
	20	800	



## .. room for improvement

## **Coating Techniques**

## Cu substrate fabrication

## **Coating materials**

## **Cavity shapes**

## .. room for improvement I **HIPIMS** coating

- Much denser layer in all orientations.
- Sample tests showed much flatter Qcurves than for DCMS sputtering.
- First 1.3 GHz seamless cavity with HIPIMS coating is waiting for its test.



## .. room for improvement II Fabrication of Cu substrates, understand the influence of the weld

- Can the results of seamless 100 MHz Nb coated HIE-ISOLDE cavities be extrapolated to 400 MHz seamless elliptical cavities?
- Currently preparing tests with seamless and welded 1.3 GHz cavities, which are coated by HIPIMS.





## .. room for improvement III A15, operating at higher temperature?

Sputtering of A15 onto a copper substrate.

- **Nb<sub>3</sub>Sn:** promising results with intermediate Ta layer to avoid intermixing of Cu and Nb<sub>3</sub>Sn
- Vn<sub>3</sub>Si: more stable than Sn, promising results with intermediate Ag layer.

Both methods still require a long-term effort before having complete cavities.









## .. room for improvement IV **Cavity shapes**

The present choice of cavity shapes may not be optimum. Consider also:

- 2-cell 400 MHz elliptical,
- bulk Nb and has a favourable HOM spectrum.
- Wide-open-waveguide crab cavities, ...

# 400 MHz quarter-wave or half-wave, 1/4-wave may be small enough to use



WOW cavity with 6 coating cathodes



## SRF R&D outlook for FCC for the next ~5-10 years

- Parallel development of cavities, cryo-modules and power couplers (+HOMs)
- A 2-cavity 400 MHz cryo-module with low static loss, 2 FPCs/cavity, cavity tuners, improved alignment, low fabrication cost, ...
- Cavities: understand if seamless elliptical cavities can lift the performance of coated cavities.
- Fabrication technologies for seamless elliptical cavities (e.g. hydroforming)
- Power coupler development towards 1 MW CW adjustable...
- 800 MHz bulk Nb cavities
- Alternative cavity shapes
- High-efficiency klystrons

### HE-LHC topics requiring special attention

many aspects extrapolated/copied from HL-LHC or FCC-hh. most important exceptions:

### tunnel integration and magnet technology

- **compact 16 T magnets** (magnetic cryostat, shielding) (LHC tunnel 3.8 m vs. FCC-hh 5.5 m)
- HE-LHC Nb<sub>3</sub>Sn magnets must be bent: 9 mm horizontal orbit shift over 14 m (vs. 2 mm for FCC-hh)

### arc optics optimization

- **dipole filling factor**: energy reach versus strong focusing for lower energy injection
- strength of quadrupoles and sextupoles
- dynamic aperture, beam size, physical apertures at injection

### limited length of straight sections

- low-beta insertions, longer triplet than HL-LHC,  $\beta^*$  reach
- collimation insertions, LHC or FCC-hh optics scaling not applicable, warm dipole length !
- extraction straights length of kicker & septum sections

### optics for dispersion suppressor (DS) and collimation

• need DS collimators, HL-LHC approach probably not viable (22 T inserts?)

### injector and injection energy

• physical & dynamic aperture, impedance and beam stability, swing of 16 T magnets...

## **HE-LHC** integration aspects

### Working hypothesis: no major CE modifications on tunnel and caverns

- similar geometry and layout as LHC machine and experiments
- maximum magnet cryostat external diameter compatible with LHC tunnel ~1200 mm
- classical cryostat design gives ~1500 mm diameter!

#### Strategy:

- allow stray-field and/or cryostat as return-yoke
- optimization of inter-beam distance (compact)
  - $\rightarrow$  smaller diameter also relevant for FCC-hh cost

### 16 T cryo-dipole integration approach





2018: intrabeam distance → 250 mm (194 mm for LHC)

#### LHC tunnel diameter 3.8 m

## HE-LHC synchrotron radiation (SR)

beam screen



#### HE-LHC photon flux per meter = 5.4x LHC (7 TeV) and 1.8x FCC-hh (50 TeV)

parameter	LHC	HE-LHC	FCC-hh
linear SR power [W/m]	0.25	5.5	35
linear photon flux $[10^{16} \text{ photons/m/s}]$	5	27	15
critical photon energy [eV]	44	320	4300

→ FCC-hh beam-screen for intercepting SR at higher T, efficient cooling, low impedance, e-cloud suppression and adequate cryo-pumping



0.3(+1)

184

32

+

50

#### HE-LHC beam-screen pressure drop



## **HE-LHC** injector options

SCSPS

-LHC FCC



-50

-100

magnet field quality: effective filament size **20 µm**, APCs, with 50% pinning efficiency, interbeam distance  $\rightarrow$  250 mm, and magnet sorting (+ dipole bending)



- injection from present SPS at 450 GeV excluded 1.
- **physical aperture** ( $\sim$ 1/2-2/3 of present LHC) -
- energy swing (field quality and dynamic aperture
- beam instabilities

#### options retained:

- 2. new fast ramping SC SPS with single-layer SC dipole (scSPS), max. field 4 T  $\rightarrow$  extract at 900 GeV
- 3. scSPS with double-layer SC dipole, max. field 6 T  $\rightarrow$  extract at 1.3 TeV
- downsides: large energy swing in scSPS,
- also new transfer-line magnets from scSPS to HE-LHC

### dynamic aperture $[\sigma]$ in arcs

#### sorting

Deff=20µm;Grain Boundary	5	# of	Energy [GeV]					
Deff=20µm, Artifical Pinning Deff=20µm,half Artificial Pinning -16*0.45/13.5		arc cells	450	900	1300			
16*0.9/13.5 	without	18	2.7	7.4	11.2			
	sorting	23	5.4	12.3	15.9			
	with	18	3.8	9.0	14.4			
5 10 15	sorting	23	6.2	13.9	18.1			



## **HE-LHC** collision debris challenge

Loss density rate as a function of the distance from the IP:



impact of particle debris including TCLs , two dipoles absorbs ~600 W each, peak power density high for some dipoles : maximum at entrance > 250 mW cm<sup>-3</sup>, at center of magnets around 100 mW cm<sup>-3</sup>, values too high  $\rightarrow$  local protection devices "dispersion-suppressor collimators" needed, with same footprint (no complete optics for CDR)
# **Technical Maturity**

 Overall Technical Maturity 1

- 1- Significant R&D required
- 2-Some R&D in a few key areas required
- 3 Shovel ready
- Critical Technologies and TRL level
  - 1250 compact curved 16 T magnets fitting transversely into existing arrow tunnel with sufficiently low magnetization heat during ramp and sufficient field quality (and at target price). HE-LHC magnets (compact, curved, large beams at inj.) more challenging than FCC-hh magnets ! TRL 2-3
  - detector technology for pile up  $\sim$  500 and high radiation TRL2-3
  - Cryoplants and cryogenic distribution systems TRL 4-6
  - Beam handling and beam loss technologies (materials & collimators & dumps, injection & extraction elements, etc.) TRL 4-7
- Technically limited timeline starts after end of HL-LHC, dismantling LHC & SPS + installation ≥10 years







- ILC based on superconducting radiofrequency (SRF) technology started its R&D from 2005 (GDE).
   Reference Design Report (RDR) was published in 2007 and TDR was published in 2013.
- More than 2,400 researchers contributed to the TDR.
- The SRF technology's maturity was proven by the operation of the European X-ray Free Electron Laser (X-FEL) in Hamburg, where 800 superconducting cavities (1/10 of ILC SRF cavities) were installed.
- In addition to European XFEL, LCLS-II at SLAC, SHINE in Shanghai are under construction.
- Nano-beam technology has been demonstrated at ATF hosted in KEK under international collaboration and almost satisfied the requirements of the ILC.
- Remaining technical preparation (such as mass-production of SRF cavities, positron source, beam dump) can be carried out during the preparation phase before ILC construction. These are listed in "Recommendations on ILC Project Implementation" [7].

#### ILC: 3 – Shovel-ready

## Matured SRF technologies







24 June 2020

Snowmass AF-EF Meet 2020

# Nano-beam R&D

--ilc

11

**Goal 1:** Establish the ILC final focus method with same optics and comparable beamline tolerances

- ATF2 Goal : **37** nm → ILC **7.7** nm (ILC250)
  - Achieved **41 nm** (2016)

**Goal 2:** Develop a few nm position stabilization for the ILC collision

- FB latency 133 nsec achieved (target: < 366 nsec)
- positon jitter at IP: 106 → 41 nm
   (2018) (limited by the BPM resolution)





# SRF for Linear Collider Higgs Factories

# Snowmass Community Planning Meeting 2020/Oct/6

KEK CASA Kensei Umemori, Shin Michizono

# ILC250 accelerator facility

	ILC250 acc	elerator facilit	ty (	CASA CASA CASA Center for Applied Superconducting Accelerator	
				Item	Parameters
e- Main Linac		Stand -		C.M. Energy	250 GeV
				Length	20km
	am delivery system (BDS)			Luminosity	1.35 x10 <sup>34</sup> cm <sup>-2</sup> s <sup>-1</sup>
Be				Repetition	5 Hz
		Physics Detectors		Beam Pulse Period	0.73 ms
	e	- Source		Beam Current	5.8 mA (in pulse)
	1-0-	e+ Main Liinac		Beam size (y) at FF	7.7 nm@250GeV
Damping Ring	To	<sup>tal</sup> 20.5 km		SRF Cavity G. Q <sub>0</sub>	<b>31.5</b> MV/m ( <b>35</b> MV/m) Q <sub>0</sub> = 1x10 <sup>10</sup>
	Key Technologie	s			
damping ring few GeV few GeV bunch compressor	or source Nano-I SRF Accelerating Techno main linac	beam Technology extraction & dump final focus	8,0	000 SRF cavities wil	ll be used.

2

LCUK Community Planning Meeting for ILC (Shin MICHIZONO)



# **Technical Maturity**



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- The SRF technology's maturity was proven by the operation of the European X-ray Free Electron Laser (X-FEL) in Hamburg, where 800 superconducting cavities (1/10 of ILC SRF cavities) were installed.
- In addition to European XFEL, LCLS-II at SLAC, SHINE in Shanghai are under construction.
- Nano-beam technology has been demonstrated at ATF hosted in KEK under international collaboration and almost satisfied the requirements of the ILC.
- Remaining technical preparation (such as mass-production of SRF cavities, positron source, beam dump) can be carried out during the preparation phase at Pre-lab before ILC construction. These are listed in "Recommendations on ILC Project Implementation" [3].

## Worldwide large scale SRF accelerators

Center for



# International Development Team (IDT)

#### IDT: Smooth transition to the ILC Pre-lab

- Prepare a proposal for the organization and governance of the ILC Pre-Lab
- Prepare the work and deliverables of the ILC Prelaboratory and workout a scenario for contributions with national and regional partners

#### Accelerator activities at ILC Pre-lab phase

- Technical preparations /performance & cost R&D [shared across regions]
- Final technical design and documentation [central project office in Japan with the help of regional project offices (satellites) ]
- Preparation and planning of deliverables [distributed across regions, liaising with the central project office and/or its satellites]
- CE, local infrastructure and site [host country assisted by selected partners]





#### **ILC International Development Team**



# Technical preparation of SRF



ILC spec. should be satisfied!

□ Mass production

- **Cavity production by cost effective method** 
  - □ Japan: 50 cavities, Others: 50 cavities
- □ Ancillaries production (power coupler, tuner, HOM antenna, etc.)
- Cryomodule production (Prototype, Type A, Type B)

**C**M transportation

- □ After marine transportation, CM test is done in Japan (maybe in others)
- □ After CM test, CM may return to home country

## In case of Japan;

Construction of hub-laboratory for mass production
 Demonstration of beam acceleration satisfied with ILC spec.

Remarks:

- > Necessary cost should be considered **based on TDR**.
- Another important point is whether new technology can be (or prospectively) reliable.





# Potential for upgrades



The ILC can be upgraded to higher energy and luminosity.

			Z-Po	ole [4]		Higgs [2,5]		500G	eV [1*]	TeV [1*]	
			Baseline	Lum. Up	Baseline	Lum. Up	L Up.10Hz	Baseline	Lum. Up	case B	
Center-of-Mass Energy	E <sub>CM</sub>	GeV	91.2	91.2	250	250	250	500	500	1000	Energy
Beam Energy	E <sub>beam</sub>	GeV	45.6	45.6	125	125	125	250	250	500	
Collision rate	f	Hz	3.7	3.7	5	5	10	5	5	4	
Pluse interval in electron main linac	001	ms	135	135	200	200	100	200	200	200	
Number of bunches	n <sub>b</sub>		1312	2625	1312	2625	2625	1312	2625	2450	
Bunch population	N	<b>10</b> <sup>10</sup>	2	2	2	2	2	2	2	1.737	
Bunch separation	$\Delta t_{ m b}$	ns	554	554	554	366	366	554	366	366	
Beam current		mA	5.79	5.79	5.79	8.75	8.75	5.79	8.75	7.60	
Average beam power at IP (2 beams)	PB	MW	1.42	2.84	5.26	10.5	21.0	10.5	21.0	27.3	
RMS bunch length at ML & IP	σz	mm	0.41	0.41	0.30	0.30	0.30	0.30	0.30	0.225	
Emittance at IP (x)	γe <sup>*</sup> ∗	μm	6.2	6.2	5.0	5.0	5.0	10.0	10.0	10.0	
Emittance at IP (y)	γe <sup>*</sup> y	nm	48.5	48.5 48.5		35.0	35.0	35.0	35.0	30.0	
Beam size at IP (x)	$\sigma^*_{\times}$	μm	1.118	1.118	0.515	0.515	0.515	0.474	0.474	0.335	
Beam size at IP (y)	$\sigma^*_{\vee}$	nm	14.56	14.56	7.66	7.66	7.66	5.86	5.86	2.66	
_uminosity	L	10 <sup>34</sup> /cm <sup>2</sup> /s	0.205	0.410	1.35	2.70	5.40	1.79	3.60	5.11	Lumi.
Luminosity enhancement factor	HD		2.16	2.16	2.55	2.55	2.55	2.38	2.39	1.93	
Luminosity at top 1%	$L_{0.01}/L$	%	99.0	99.0	74	74	74	58	58	45	
Number of beamstrahlung photons	n <sub>g</sub>		0.841	0.841	1.91	1.91	1.91	1.82	1.82	2.05	
Beamstrahlung energy loss	δвѕ	%	0.157	0.157	2.62	2.62	2.62	4.5	4.5	10.5	
AC power [6]	Psite	MW			111	138	198	173	215	300	
Site length	Lsite	km	20.5	20.5	20.5	20.5	20.5	31	31	40	

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## Summary



- ILC250 accelerator is 20 km long e-/e+ collider for the Higgs factory.
- The ILC is upgradable in energy and luminosity.
- International collaborations (GDE, LCC and IDT(International Development Team from summer 2020)) have been leading the R&Ds of the ILC since 2005.
- TDR was published in 2013 and these technologies are matured.
- *Key technologies at the ILC are superconducting rf (SRF) and nano-beam.* 
  - *SRF* technology has been widely adopted at XFELs such as European XFEL.
  - Nano-beam technology has been demonstrated at ATF hosted by KEK
- Construction cost (value) is ~5 B\$ and we assume 4-year preparation and 9-year construction.
- Preparation phase activities are
  - Technical preparation
  - Final engineering design
  - Preparation for mass production, ...



# Backup slide



## Superconducting RF (SCRF)



#### **Technical Preparation of SCRF**

#### Technical concern pointed out by SCJ and MEXT's advisory panel

- ✓ Mass production : New production method (cost reduction) and the yields
- ✓ Cryomodule transport.

#### Technical preparation at preparation phase

- ✓ International collaboration
  - Performance test of cost reduction and mass production preparation
  - Transport of the cryomodules produced by the different regions

Issue	Tasks	Cooperation candidates			
Mass production	Performance / mass production technology	France, Germany, USA			
Cryomodule transport	Performance assurance after transport	France, Germany, USA			

# Mass production

CASA Center for Applied Superconducting Accelerator 応用超伝導加速器センター

## **Before mass production starts, tuner design should be fixed!!**



Which lab. is responsible for cavity, power coupler, tuner, CM, etc.? How many cavities, couplers, CMs are produced?

# Cryomodule transportation from overseas







#### **Demonstration of beam acceleration satisfied with ILC spec.**



### **Infrastructure upgrade for hub-lab. is mandatory!**





**Mass production of cavity** 

# Contribution from each lab. (case of E-JADE)



Item/topic	Brief description	CERN	France CEA	Germany DESY	Time line
	Cavity fabrication including forming and EBW technology,	$\checkmark$			2017-18
SCRF	Cavity surface process: High-Q &-G with N-infusion to be demonstrated with statics, using High-G cavities available (# > 10) and fundamental surface research		~	~	2017-18
	Power input-coupler: plug compatible coupler with new ceramic window requiring no-coating	~			2017-19
	Tuner: Cost-effective tuner w/ lever-arm tuner design	$\checkmark$	$\checkmark$		2017-19
	Cavity-string assembly: clean robotic-work for QA/QC.		$\checkmark$		2017-19
Cryogenics	Design study: optimum layout, emergency/failure mode analysis, He inventory, and cryogenics safety management.	~			2017-18
HLRF	Klystron: high-efficiency in both RF power and solenoid using HTS	$\checkmark$			2017- (longer)
CFS	Civil engineering and layout optimization, including Tunnel Optimization Tool (TOT) development, and general safety management.	~			2017-18
Beam dump	18 MW main beam dump: design study and R&D to seek for an optimum and reliable system including robotic work	~			2017- (longer)
Positron source	Targetry simulation through undulator driven approach			~	2017-19
Rad. safety	Radiation safety and control reflected to the tunnel/wall design	$\checkmark$			2017 – (longer)

- SRF sub-groups need to make similar table for each region (Asia, America).
- Addition to these items, some new contents need to be added to the table.
  - CM transportation, automation, etc.
- And, budget, human resources...

KEK starts development of automation technique

Table 1: Current common studies between European institutions and Japan relevant for ILC.

	Germany	y France		Italy		Poland		Russia	Spain		Germany	Fra	ince	lt	aly	Poland	Spain	Swe	eden	UK
	DESY	<b>CEA Saclay</b>	LAL	INFN Milan	IFJ PAN	WUT	NCBJ	BINP	CIEMAT		DESY	CEA	IPNO	Elettra	INFN-LASA	IFJ-PAN	ESS Bilbao	ESS	Uppsala	STFC
Linac										RF systems				✓			$\checkmark$	1		
Cryomodules	$\checkmark$	✓		$\checkmark$						in systems				-			-		,	
SCRF Cavities	$\checkmark$			√						LLRF									$\checkmark$	
Power Couplers	$\checkmark$		√							Cryomodules		$\checkmark$	✓							
HOM Couplers							$\checkmark$			SCRF Cavities		$\checkmark$	✓		$\checkmark$					√
Frequency Tuners	$\checkmark$									Dowor Couplans		1	1							
Cold Vacuum	√							✓		Power Coupiers		v	•							
Cavity String Assembly	$\checkmark$	√								HOM couplers										
SC Magnets	✓				√				$\checkmark$	Frequency Tuners		$\checkmark$	✓							
Infrastructure										Cold Vacuum		$\checkmark$	✓					$\checkmark$		
AMTF	$\checkmark$				$\checkmark$	√		√		Covity String Accomply		1	1							
Cryogenics	$\checkmark$									Cavity String Assembly		v	•							
Sites & Buildings										RF Tests (Cavites)	$\checkmark$									$\checkmark$
AMTF hall	√									RF Tests (Cryomodules)		$\checkmark$	✓			$\checkmark$		$\checkmark$	$\checkmark$	

Table 2: Responsibility matrix for cryomodule production and testing for the European XFE

Table 3: Responsibility matrix for the cryomodule production and testing for the ESS.

## Matured SRF technologies

Center for



LCUK Community Planning Meeting for ILC (Shin MICHIZONO)

# Nano-beam R&D at ATF2

ROYAL HOLLOWAY

**Goal 1:** Establish the ILC final focus method with same optics and comparable beamline tolerances

Institute of High Energy Physics

Chinese Academy of Sciences

東京大学 SLAC NATIONAL ACCELERATOR LABORATORY

**‡** Fermilab

ATF2 Goal : **37** nm  $\rightarrow$  ILC **7.7** nm (ILC250); achieved **41** nm (2016)

#### Goal 2: Develop the position stabilization for the ILC collision

FB latency 133 nsec achieved (target: < 366 nsec)</p>

UNIVERSITY OF

DXFORD

Center for Applied

Laboratoire d'Annecy-le-Vieux

de Physique des Particules

Superconducting

DE L'ACCÉLÉRATEUR

LINÉAIRE

CASA



# ILC Site Candidate Location in Japan: Kitakami



# ILC Cost-Reduction R&D in US-Japan Cooperation





Based on recent advances in technologies;

• Nb material/sheet preparation

- w/ optimum Nb purity and clean surface









• Surface treatments for high-Q and high-G





# ATF/ATF2: Accelerator Test Facility



24 June 2020 Snowmass AF-EF Meet 2020 Superconducting Accelerator

# Advanced SRF R&D for Higgs Factory Luminosity (and Energy) Upgrades to 380 GeV Top Factory

Hasan Padamsee

Cornell University

Discussed in Snowmass LOI and accompanying paper: Perspectives on International Superconducting Linear Colliers (ILC) to the Next Century Part A: **High Luminosity Higgs Factory and Top Factory** 

# **General Remarks**

- Best gradient for ILC start at 250 GeV is 31.5 MV/m for Cryomodule gradients
- Demonstration of CM gradients > 32 MV/m has been achieved at Fermilab with beam.
- > 30.5 MV/m in full scale cryomodule at KEK
- Many Cryomodules at EXFEL showed average gradient near the administrative limit of 30.5 MV/m

# Paths for Luminosity Upgrades for ILC- Higgs

- A key area of further SRF development is higher Q values with the invention of new techniques of *Nitrogen Doping*
- Higher gradient at higher Q, with Nitrogen infusion
- Higher gradient at higher Q with Cold Electropolishing /Two-Step baking
- LCLS-II and LCLS-II\_HE are benefitting from high Q cavities.
- A new and exciting development (harder to implement, but revealing potential)
  - Q = 5x10<sup>10</sup> at 32 MV/m by baking at 300 C to dissolve the natural oxide (and other surface layer) into the bulk, but not exposing the cavity to air or water before RF measurements.

# Luminosity Benefits from Higher Q

- Q values (2x10<sup>10</sup> at 31.5 MV/m) can lead to higher Luminosity Upgrades for ILC via higher beam power (no change in bunch charge or final spot size)
- Higher Q opens the option of increasing the RF pulse length (and so the beam-on duty cycle)
- Allowing the population of the RF pulse with more bunches (e.g. 2,624 instead of 1312) at the same bunch spacing in the linac as for the 250 GeV baseline
- which helps to preserve emittance in the linac.
- Higher Q allows increase of the repetition rate of the pulses from 5 Hz to give corresponding luminosity increase of a factor of 4 6.
- The paper discusses the corresponding challenges for RF power, cryopower, damping rings, damping time reduction, positron source, and beam dumps for higher beam power (skip here)

# Path 1: N-Doping Recipes for LCLS-II-HE 2/0 and 3/60 Doping 1-cell Results: G near 35 MV/m, Q > 2x10<sup>10</sup>



# 9-Cells N-Doping for LCLS-II - HE



## New Recipes + Cold EP @ Labs



- 5 9-cell cavities prepared with 2/0
   @ FNAL (cavities from Fermilab stock)
- 4 9-cell cavity prepared with 3/60 @ JLab (cavity from 16 EZ cavity lot)
- All cavities received the new "cold EP"
- 4 out of 5 of the 2/0 cavities exceeded the HE specification by a wide margin
- 2 of 4 3/60 cavities showed excellent performance with quench fields above 30 MV/m and Q<sub>0</sub>>4x10<sup>10</sup> at 21 MV/m!

#### D. Gonnella, LCLS-II-HE DOE CD-3A and Status Review, 2019

M. Checchin | TTC Workshop, February 4-7, 2020, CERN

Path 2: Nitrogen Infusion (Derived from N-doping)



- Q above  $2 \times 10^{10}$  is reached at 31.5 MV/m.
- Challenge is that the infusion method is sensitive to furnace cleanliness and may be difficult to implement on a wide scale.

### For the Top Factory energy upgrade

Additional linac to raise the energy is based on a gradient of 40 MV/m at  $Q = 2 \times 10^{10}$ 

Path 1: Cold EP/Two-step Baking of 1-cell Cavities=> Near 50 MV/m



## Path 2: Advanced Cavity Shapes (50 – 60 MV/m)

Re-entrant shape 60 mm aperture  $H_{pk}/E_{acc}$  35.4 Oe/(MV/m) and  $E_{pk}/E_{acc}$  = 2.28

Low-Loss/Ichiro Shape 60 mm aperture  $H_{pk}/E_{acc}$  to 36.1 Oe/(MV/m), Epk/Eacc = 2.36

#### Standard TESLA shape 60 mm aperture $H_{pk}/E_{acc}$ to 42 Oe/(MV/m), Epk/Eacc =2.0



TDR

LSF



# LSF Shape

- 50 MV/m in 3 mid-cells in the 5-cell cavity LSF5 \_ JLAB/KEK
- Need to improve welds


### Teaser: Mid-T (300 C) Baking => Oxide Free Cavity Q = 5x10<sup>10</sup> at 30 MV/m



# **Final Remarks**

- R&D on high Q can lead to higher luminosities
- R&D on high Gradients will lower cost of Top Factory, and subsequent energy upgrades
- In later talk, I will present other paths to higher gradients for ILC energy upgrades.

- 1- Significant R&D required
- 2– Some R&D in a few key areas required

3 - Shovel ready

- Overall Technical Maturity: SRF = 2; IR quads = 2
- Critical Technologies and TRL level
  - SRF linacs with high Q<sub>0</sub> for CW operation
  - Superconducting asymmetric IR quadrupole magnets
  - High current source





(Modify as appropriate)

Joint AF-AF Meeting on Future colliders : Day 1 ; 24<sup>th</sup> June 2020

Oliver Brüning, CERN



Joint AF-AF Meeting on Future colliders : Day 1 ; 24<sup>th</sup> June 2020

SRF Frequency Choice: Why not ILC or ESS technology?

Review of the SC RF frequency:

-HL-LHC bunch spacing requires bunch spacing with multiples of 25ns (40.079 MHz)

Frequency choice: *h* \* 40.079 MHz h=18: 721 MHz or h=33: 1.323GHz SPL & ESS: 704.42 MHz; ILC & XFEL: 1.3 GHz

Existing technologies do not quite match that requirement (20MHz)!

→ Look at a design optimization for LHeC specific needs!!!

### **Technology Status**

Many components have been developed and tested

More is needed

- production targets, fast-ramping magnets and energy recovery power converters, robust high field collider magnets, efficient shielding, efficient cooling, normal and superconducting RF, ...
- Facility to integrate
  - addresses the more "subtle" issues (e.g. full width of technologies, but also safety, ...)



**FNAL** Breakthrough in HTS cables

**NHFML** 32 T solenoid with lowtemperature HTS



**MuCool**: >50 MV/m in 5 T field





**FNAL** 12 T/s HTS 0.6 T max

Mark Palmer



## **Target Parameter Examples**

Muon Collider Paramete		From	From the MAP collaboration:			
Hi		<u>Higgs</u>	Protor	Proton source		
					Accounts for	
		Production			Site Radiation	
Parameter	Units	Operation			Mitiaation	
CoM Energy	TeV	0.126	1.5	3.0	6.0	
Avg. Luminosity	10 <sup>34</sup> cm <sup>-2</sup> s <sup>-1</sup>	0.008	1.25	4.4	12	
Beam Energy Spread	%	0.004	0.1	0.1	0.1	
Higgs Production/10 <sup>7</sup> sec		13,500	37,500	200,000	820,000	
Circumference	km	0.3	2.5	4.5	6	
No. of IPs		1	2	2	2	
Repetition Rate	Hz	15	15	12	6	
β*	cm	1.7	1 (0.5-2)	0.5 (0.3-3)	0.25	
No. muons/bunch	10 <sup>12</sup>	4	2	2	2	
Norm. Trans. Emittance, $\epsilon_{TN}$	$\pi$ mm-rad	0.2	0.025	0.025	0.025	
Norm. Long. Emittance, ε <sub>ιν</sub>	$\pi$ mm-rad	1.5	70	70	70	
Bunch Length, $\sigma_s$	cm	6.3	1	0.5	0.2	
Proton Driver Power	MW	4	4	4	1.6	
Wall Plug Power	MW	200	216	230	270	

#### Even at 6 TeV above target luminosity with reasonable power consumption But have to confirm power consumption estimates

# The LEMMA Scheme



From the LEMMA team: Positrondriven source (M. Antonelli et al.)

45 GeV positrons to produce muon pairs Accumulate muons from several passages

Low emittance muon beam no cooling required, much less radiation

But large positron current and production needed O(10<sup>17</sup>/s) Target is challenging

Currently, do not reach luminosity goal More work is needed to conclude



### **Proposed Scope**

- "In the first period, in time for the next European Strategy for Particle Physics Update, the study aims to establish whether the investment into a full CDR and a demonstrator is justified. It will provide a baseline concept, well-supported performance expectations and assess the associated key risk as well as cost and power consumption drivers. It will also identify an R&D path to demonstrate the feasibility of the collider."
- Benchmark region around O(3 TeV),  $L = O(10^{34} \text{ cm}^{-2}\text{s}^{-1})$ 
  - Well above higgs factory energy
  - Should focus on technologies ready in 10-20 years
  - MAP did work on this range
- Benchmark region 10+ TeV,  $L = O(10^{35} \text{ cm}^{-2}\text{s}^{-1})$ 
  - New territory, beyond what CLIC can do
  - Need to fully understand physics needs
  - Need to address a number of additional challenges
- Exploration of synergies
  - Neutrino factory
    - potential useful application, would be large-scale demonstrator
  - Higgs factory
    - more mature options exist currently, but we can come back if no one is moving forward

### **Tentative Target Parameters?**

Parameter	Unit	3 TeV	10 TeV	14 TeV
L	10 <sup>34</sup> cm <sup>-2</sup> s <sup>-1</sup>	1.8	20	40
Ν	10 <sup>12</sup>	2.2	1.8	1.8
f <sub>r</sub>	Hz	5	5	5
P <sub>beam</sub>	MW	5.3	14.4	20
С	km	4.5	10	14
<b></b>	Т	7	10.5	10.5
ε <sub>L</sub>	MeV m	7.5	7.5	7.5
σ <sub>E</sub> / Ε	%	0.1	0.1	0.1
σ <sub>z</sub>	mm	5	1.5	1.07
β	mm	5	1.5	1.07
3	μm	25	25	25
σ <sub>x,y</sub>	μm	3.0	0.9	0.63

Note:

Based on extrapolation CLIC @ 14 TeV would need 130 MW beam power for L =  $28 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ of which 1/3 is within 1% around nominal energy

Additional benefits for muon collider less initial state radiation and smaller beam energy spread

2 IPs in each case Single bunch Luminosity decays exponentially

Note: The study will have to verify that these parameters can be met

### **Initial Key Issues**

- Neutrino radiation
  - known to need mitigation for 10+ TeV
  - explore mitigation methods
- MDI and background conditions
- Cost and power drivers
  - fast ramping magnet systems
  - collider ring magnets
  - RF systems
- Beam quality
  - Muon source, two options, define baseline and alternative, improve performance
    - Improvement of cooling channel for proton-driven scheme appears possible because hardware performance is better than initially assumed
  - Preservation of beam quality
- Define demonstration programme for implementation in second half of the decade
  - test facility and components