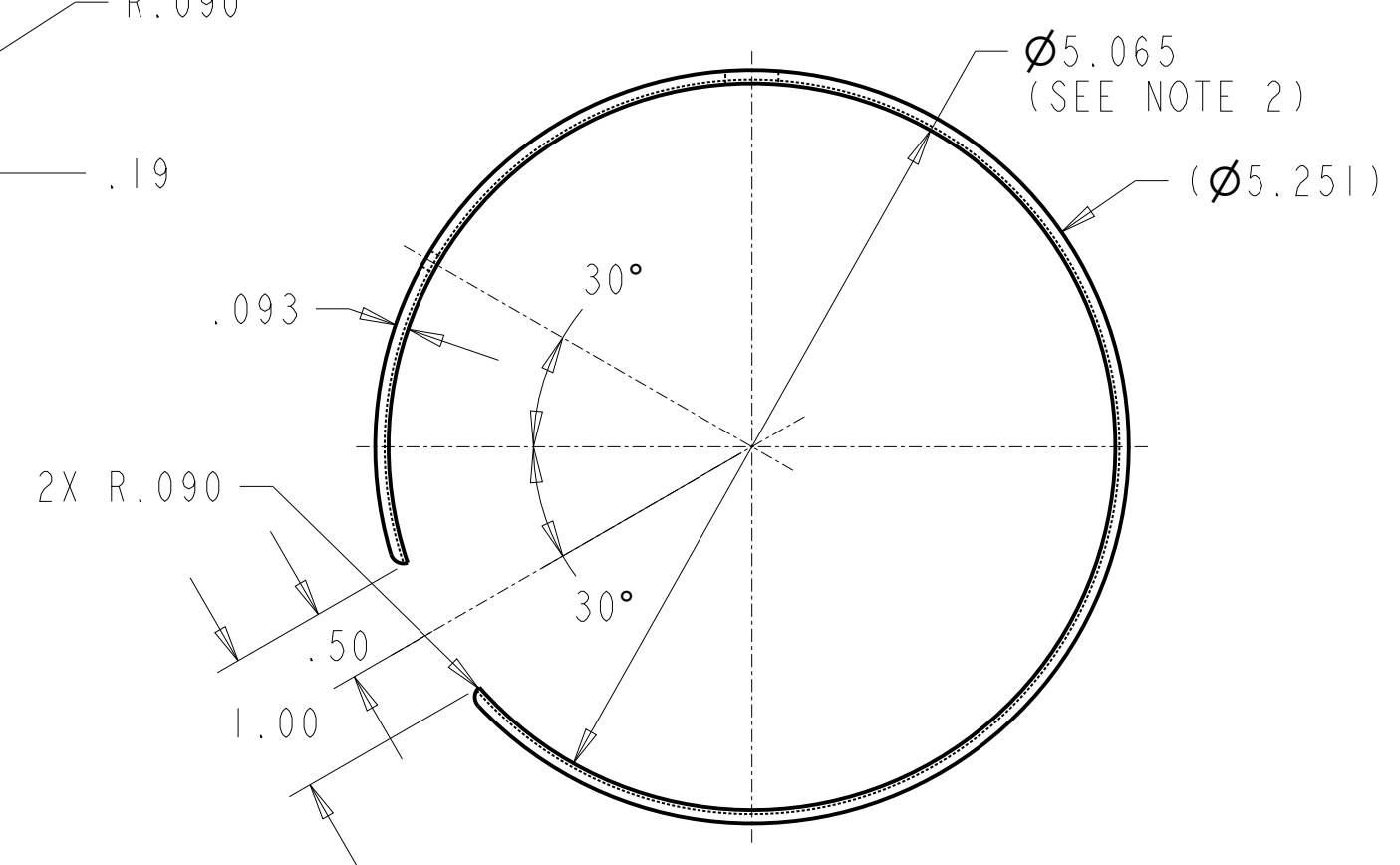
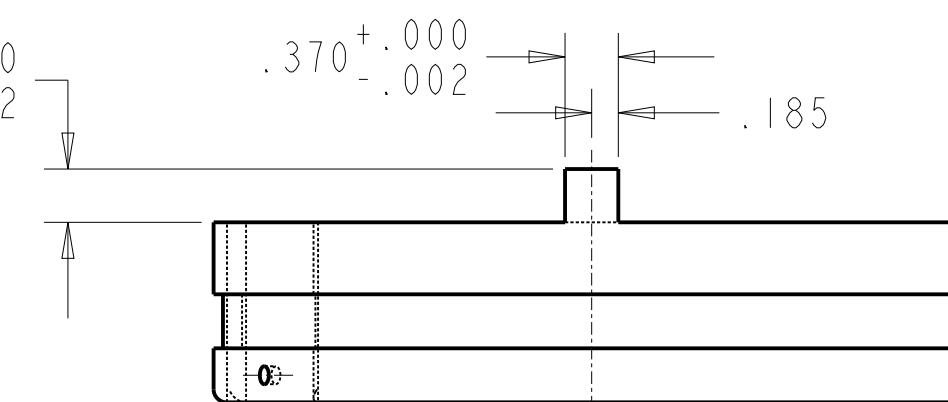
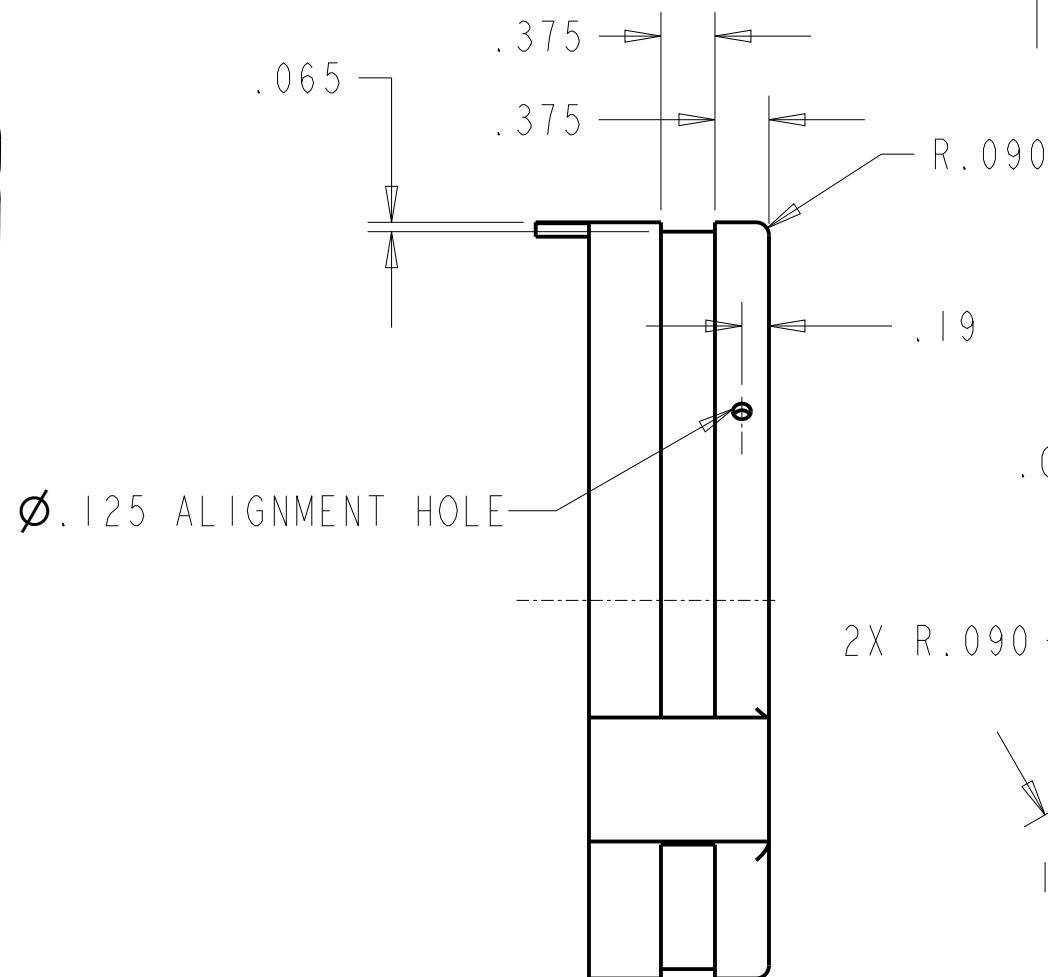
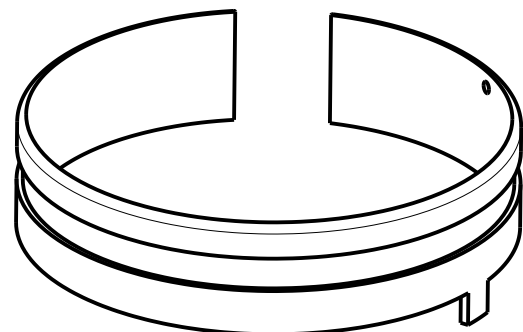


- NOTES:
 1. MAKE FROM 300 SERIES SS
 2. ALL DIMENSION SHALL APPLY WHEN CONSTRAINED TO $\phi 5.065$ AS SHOWN.



SCALE 0.750

A	INITIAL RELEASE	PEK	12/8/2020	-	-
REV	DESCRIPTION	BY	DATE	CKR	APP

INTERPRET IN GENERAL ACCORDANCE WITH ASME Y14.24 UNLESS OTHERWISE SPECIFIED		SUPERCONDUCTING M MAGNET D DIVISION		BROOKHAVEN NATIONAL LABORATORY BROOKHAVEN SCIENCE ASSOCIATES UPTON, N.Y. 11973					
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES .X ± .06 .XX ± .02 .XXX ± .005 ANGULAR TOLERANCE ± 1°		DRAWN BY	P KOVACH	12/8/2020	TITLE: AUP VERTICAL TESTING WARM BORE TUBE INTERMEDIATE BUMPER RING RETAINER				
<table border="1"> <tr> <td>✓</td> <td>BREAK SHARP EDGES</td> </tr> <tr> <td>FINISH</td> <td>MAX. MIN.</td> </tr> </table>		✓	BREAK SHARP EDGES	FINISH		MAX. MIN.	CHECKED BY		
		✓	BREAK SHARP EDGES						
		FINISH	MAX. MIN.						
		ENGINEER APPROVAL							
SUPERVISOR APPROVAL									
		SAFETY APPROVAL			SIZE	DRAWING NUMBER: 25-2044735	REV. A		
				MATERIAL: SEE NOTE 1		SCALE: NOTED	WEIGHT:	SHEET 1 OF 1	