
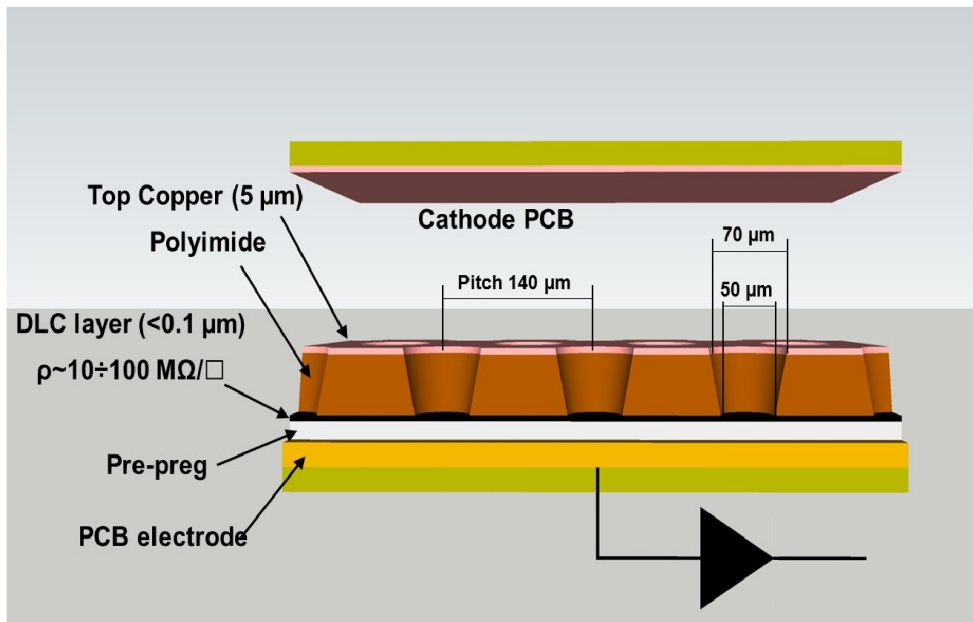


# The $\mu$ -RWELL technology: overview

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  3. INFN - Bologna
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# The $\mu$ -RWELL in a nutshell



The micro-Resistive WELL ( $\mu$ -RWELL) belongs to the **Micro-Pattern Gaseous Detectors class**.

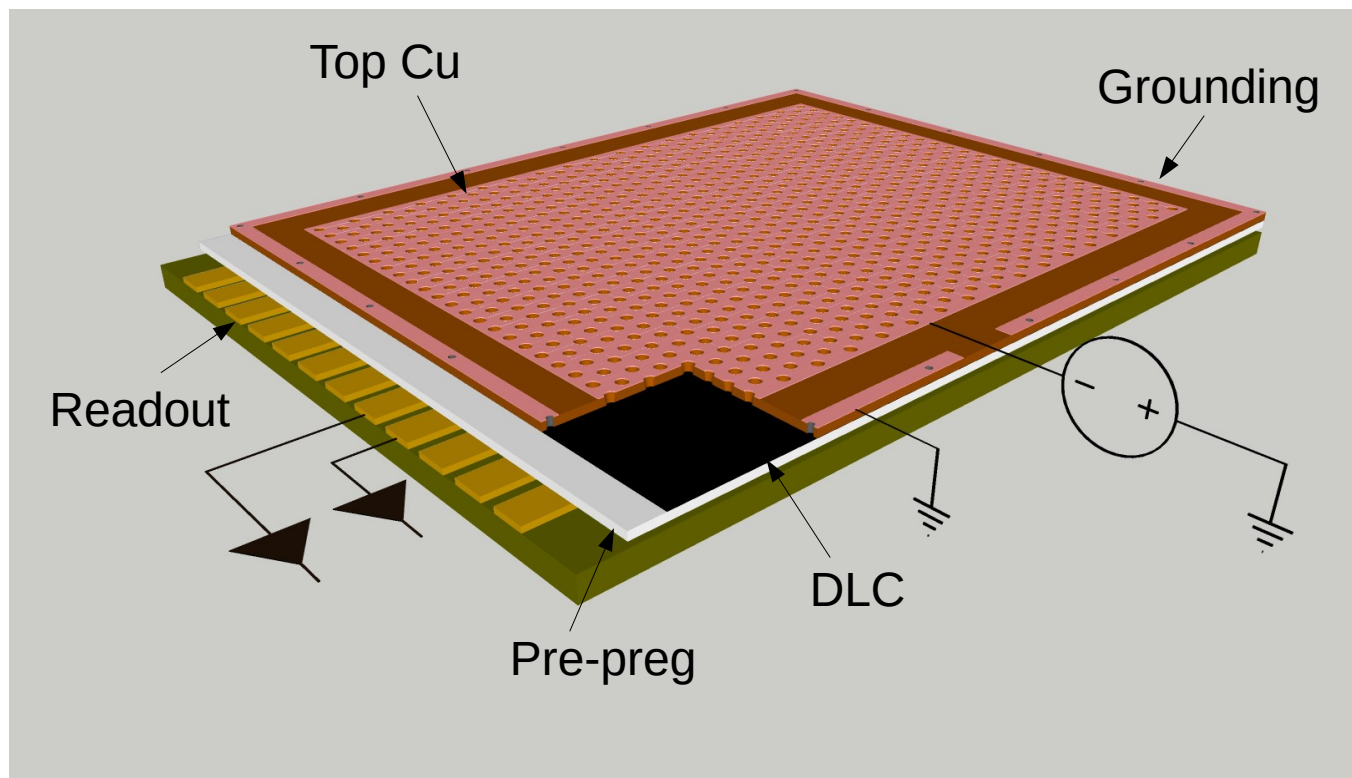
It merges the amplification stage from GEM technology with the resistive stage (Diamond-Like Carbon) from Micro-Megas.

The result is a detector with a **single amplification stage** and an **intrinsic spark protection**

As the charge, produced in the avalanche, spreads out flowing through the resistive layer towards the ground with a given time constant, the rate capability of the detector requires dedicated studies.

From these tests **different charge evacuation schemes** have been implemented.

# Low rate version

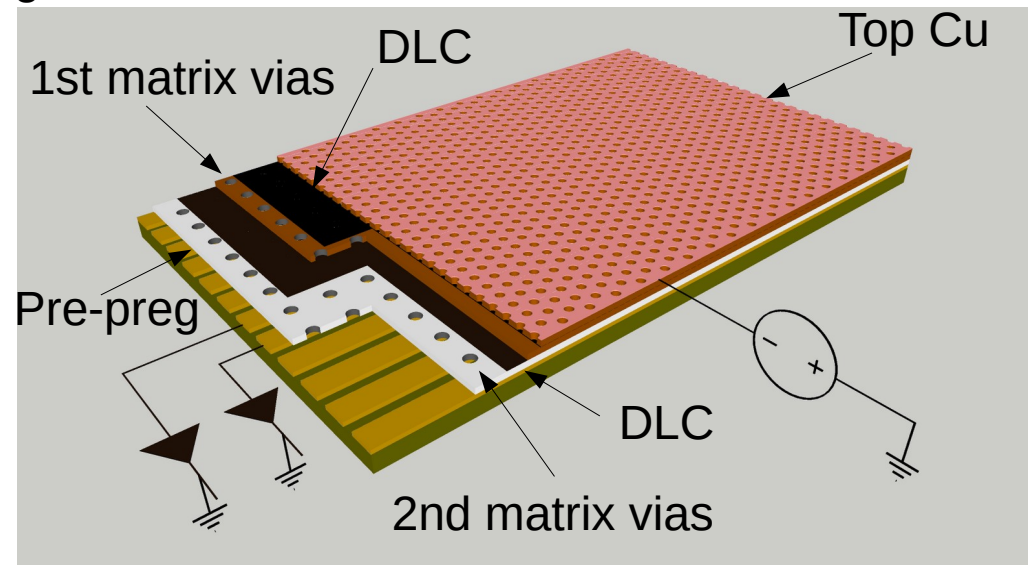


## Single Resistive Layer (SRL)

- **2-D current** evacuation scheme based on a single resistive layer
- grounding all around the active area
- **limitation for large area:** the path of the current towards ground connection depends on the particle incidence point **detector response inhomogeneity, limited rate capability –  $O(10 \text{ kHz/cm}^2)$**

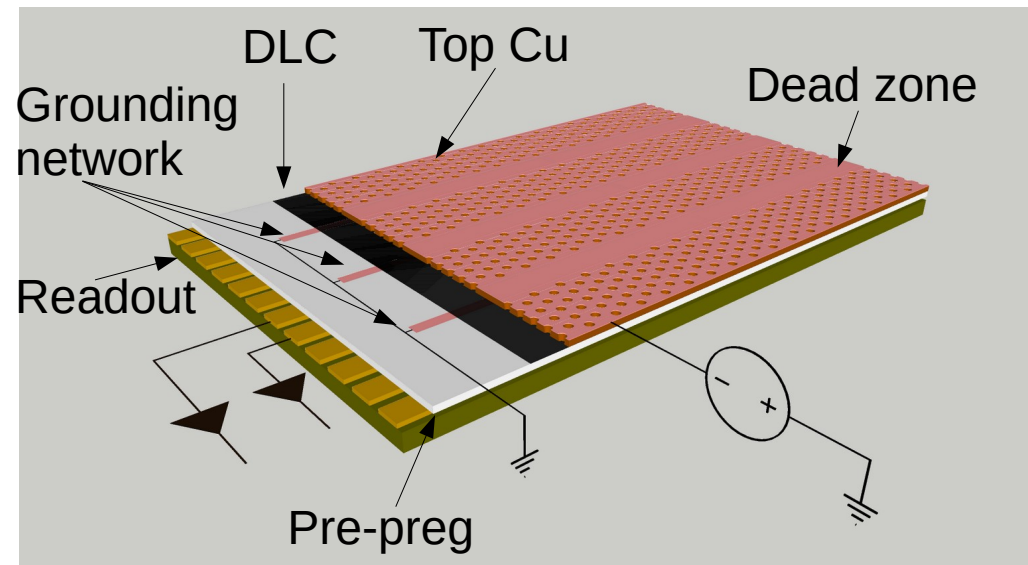
# High rate versions

Main purpose of these versions is to reduce the distance to be travelled by the charge towards the ground.



Double-resistive layer (DRL)

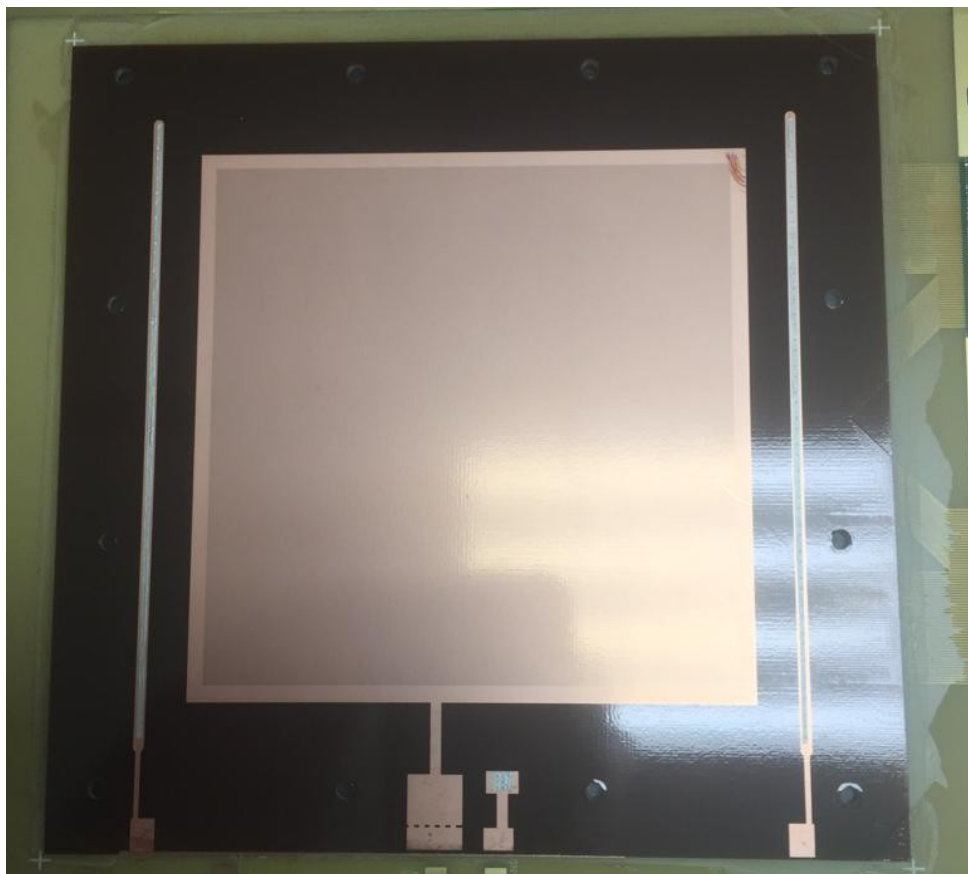
- **3D** charge evacuation scheme
- Two conductive vias matrices (density  $\sim 1/\text{cm}^2$ )
- **Grounding through the FEE**
- **Difficult** to be implemented in industrial production



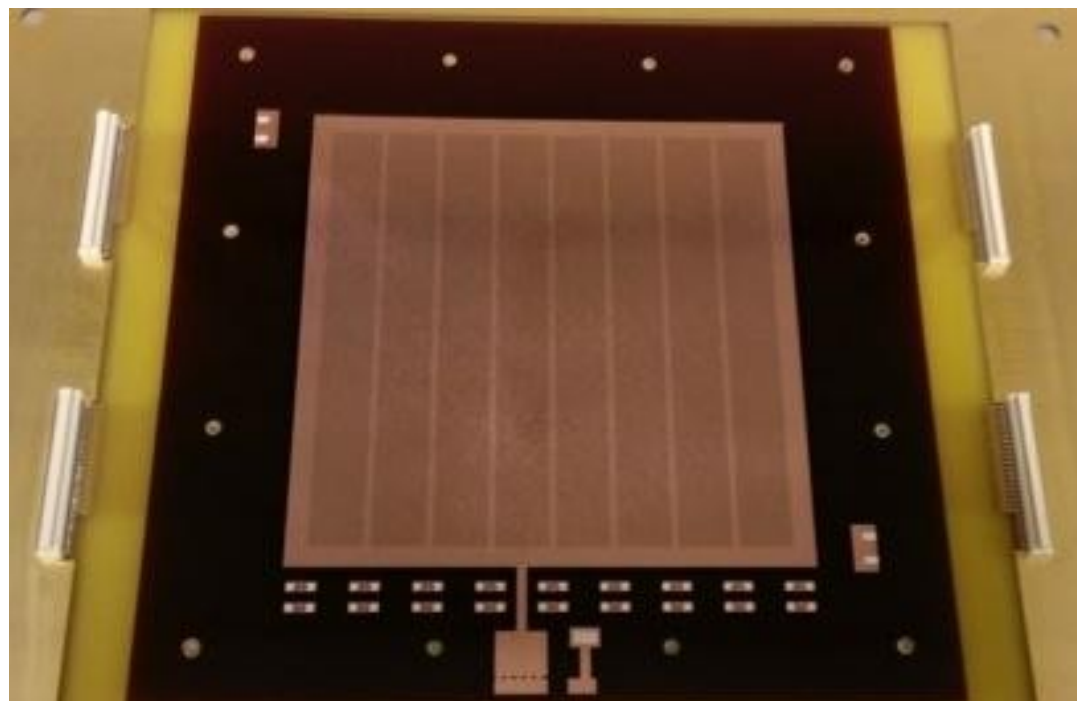
Silver Grid (SG)

- **2D** charge evacuation scheme
- One resistive layer only
- **Grounding through copper lines (screen-printing or photo-lithography, pitch  $\sim 1/\text{cm}$ )**
- Dead zone above the grounding lines
- **Much easier** to be implemented in industrial production

# The $\mu$ -RWELL in a nutshell



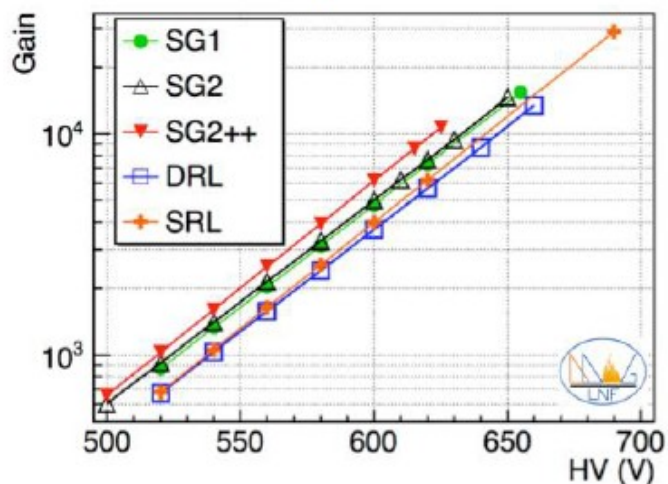
Low rate version with lateral system to measure the surface resistivity



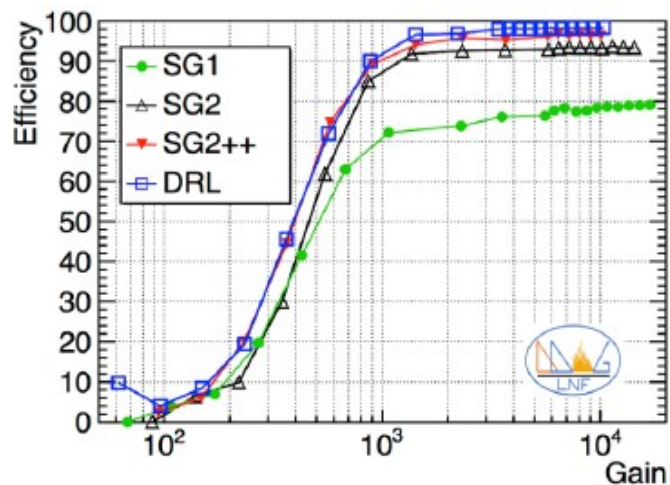
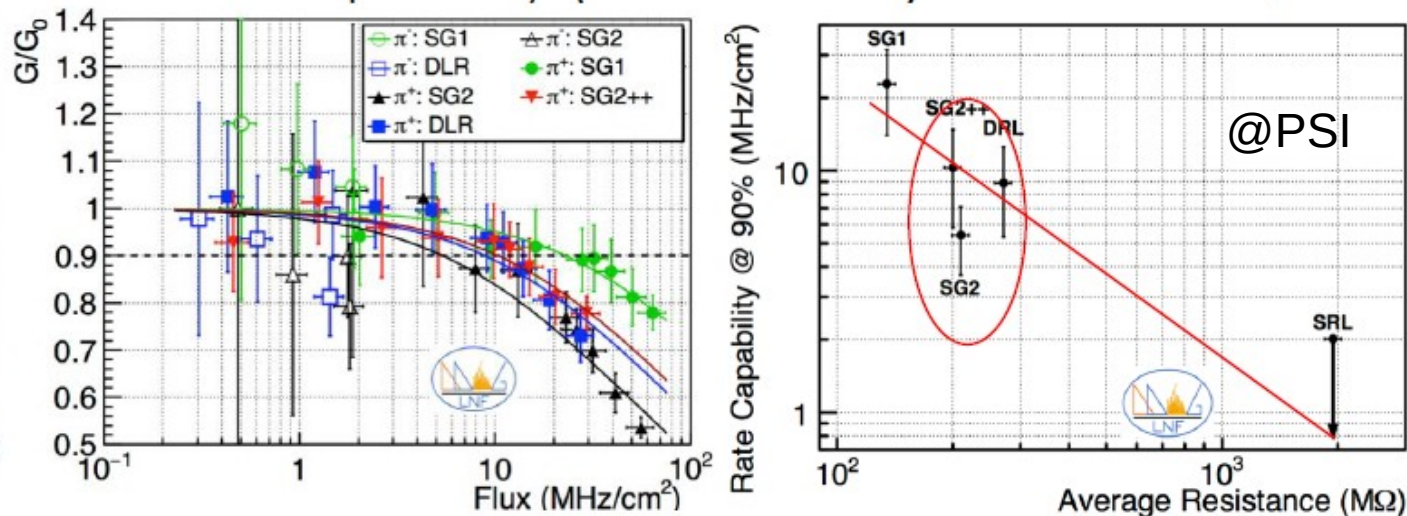
Most recent version of the Silver Grid (pitch 12 mm,  $\sim 0.47''$ )

# Measurements: hall of fame

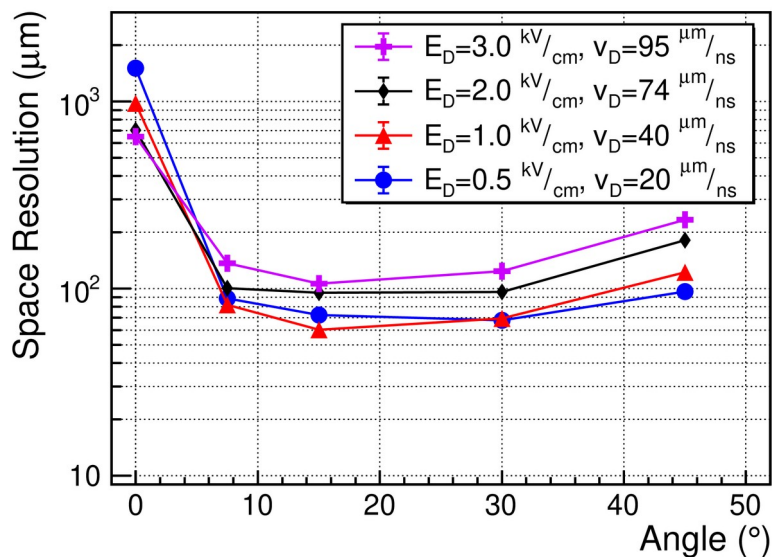
Gain up to  $\sim 10^4$



Rate capability (@  $G = 5000$ )  $\sim 5-10$  MHz/cm<sup>2</sup>

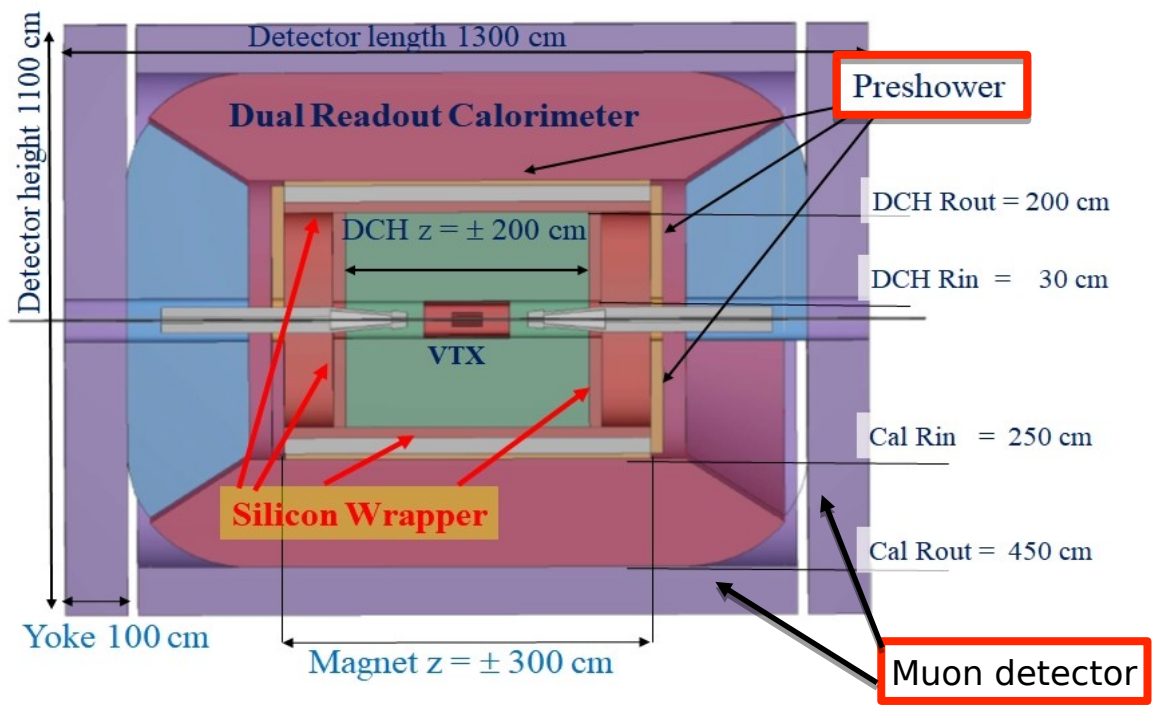


Efficiency  $\sim 98\%$

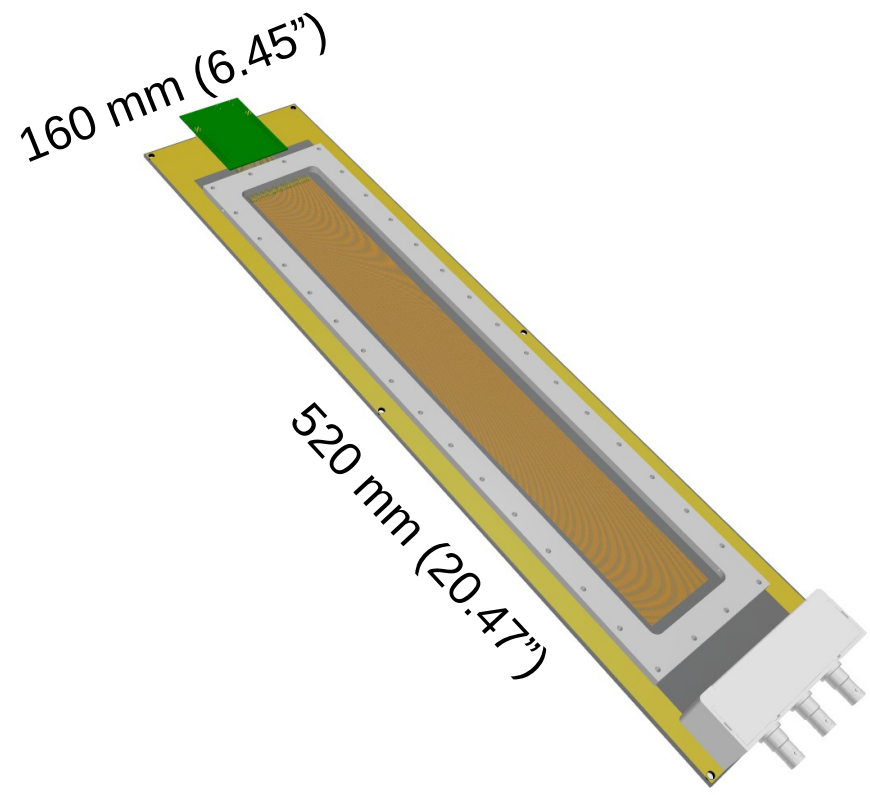


Space resolution  $< 100$   $\mu\text{m}$   
with the  $\mu$ -TPC  
reconstruction algorithm

# Low-rate applications: IDEA apparatus @ FCC-ee/CepC



Test beam planned in October at H8-CERN North Area for cluster size vs resistivity studies with scaled prototypes



Expected rate: 10 kHz/cm<sup>2</sup>

# Low-rate applications: IDEA apparatus @ FCC-ee/CepC

## Barrel

### Pre-shower

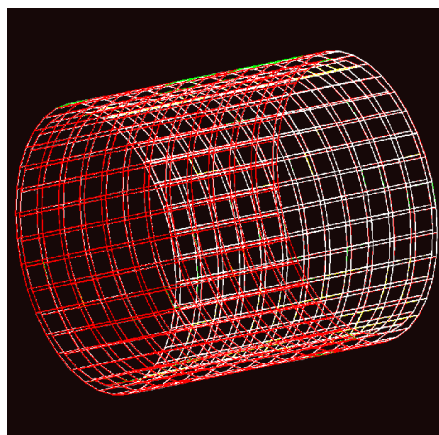
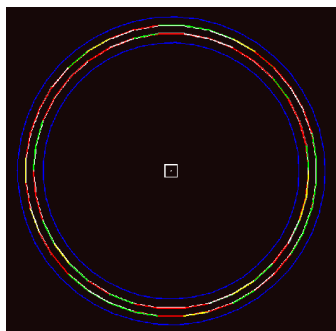
R [mm]	Length [mm]	Thickness [mm]	pixel size [mm]	area [cm <sup>2</sup> ]	# of channels
2460	±2480	20	0.4×500	768K	384K

R <sub>in</sub> [mm]	R <sub>out</sub> [mm]	z [mm]	Thickness [mm]	pixel size [mm]	area [cm <sup>2</sup> ]	# of channels
248	2440	±2460	20	0.4×500	370K	185K

## Endcap

Tiles: 50x50 cm<sup>2</sup> with X-Y readout  
 Strip Length: 50 cm  
 Strip pitch: 0.4 mm

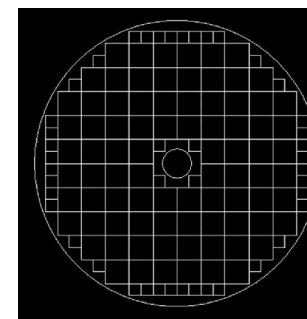
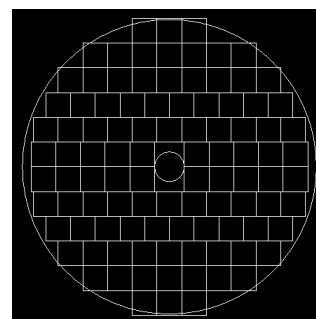


## Muon

Layer	R [mm]	Length [mm]	Thickness [mm]	int. length	pixel size [mm]	area [cm <sup>2</sup> ]	# of channels
μRwell	4520	±4500	20		1.5×500	2.6M	341K
iron	4560	±4500	300	1.5			
μRwell	4880	±4500	20		1.5×500	2.8M	368K
iron	4920	±4500	300	1.5			
μRwell	5240	±5260	20		1.5×500	3.5M	462K

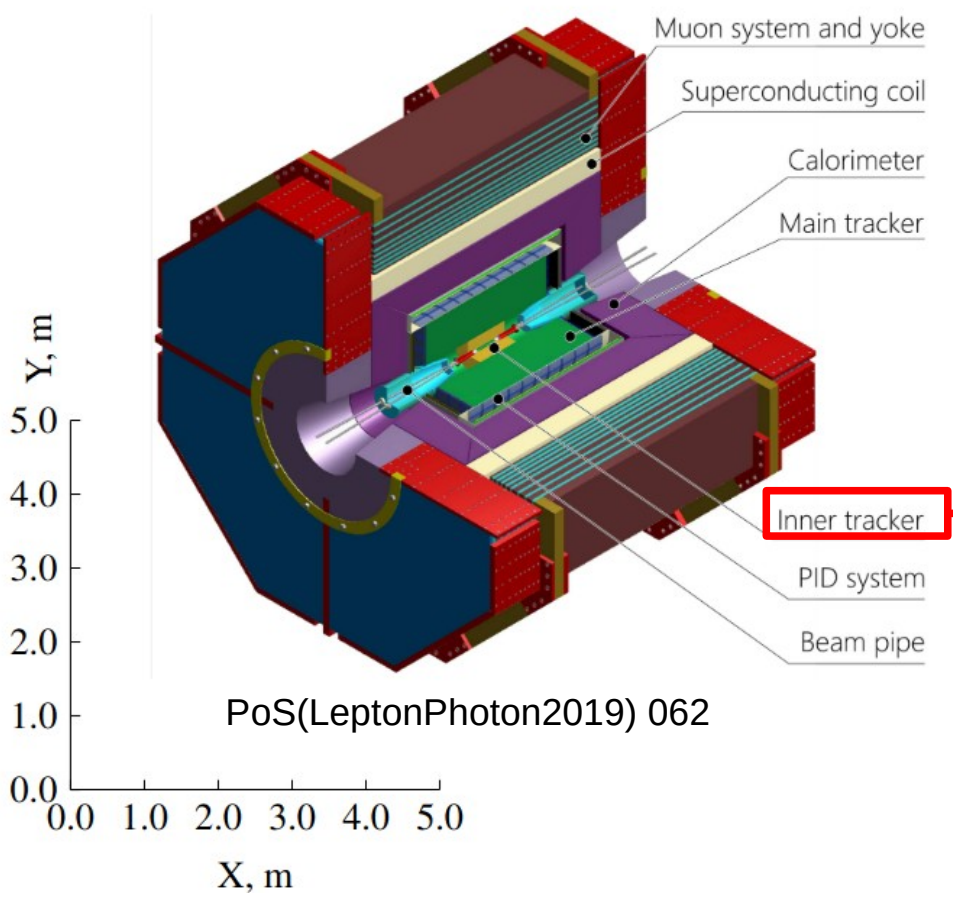
Disk	R <sub>in</sub> [mm]	R <sub>out</sub> [mm]	z [mm]	Thickness [mm]	int. length	pixel size [mm]	area [cm <sup>2</sup> ]	# of channels
μRwell	454	5220	±4520	20		1.5×500	1.7M	227K
iron	454	5220	±4560	300	1.5			
μRwell	454	5220	±4880	20		1.5×500	1.7M	227K
iron	454	5220	±4920	300	1.5			
μRwell	454	5220	±5240	20		1.5×500	1.7M	227K

Tiles: 50x50 cm<sup>2</sup> with X-Y readout  
 Strip Length: 50 cm  
 Strip pitch: 1.5 mm





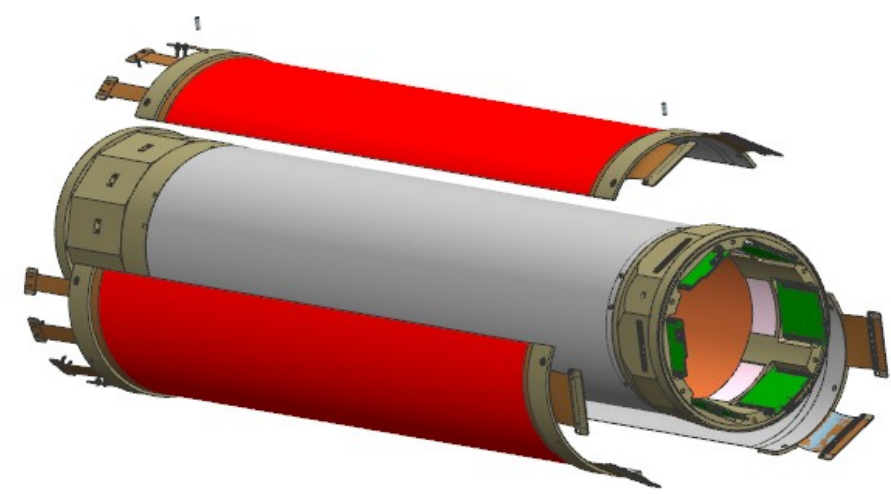
# Low-rate applications: apparatus for SCT (BINP, RUS), CREMLIN PLUS joint RUS-ITA project



Competition ongoing between two technologies: TPC and  $\mu$ -RWELL

The core of the project is to exploit the flexibility of the substrate ( $\text{\textcircled{R}}$ kapton) to produce roof tiles.

The detector will be composed of two or four coaxial cylindrical  $\mu$ -RWELL. Each  $\mu$ -RWELL will be composed of three removable roof tiles, in order to substitute one in case of problems

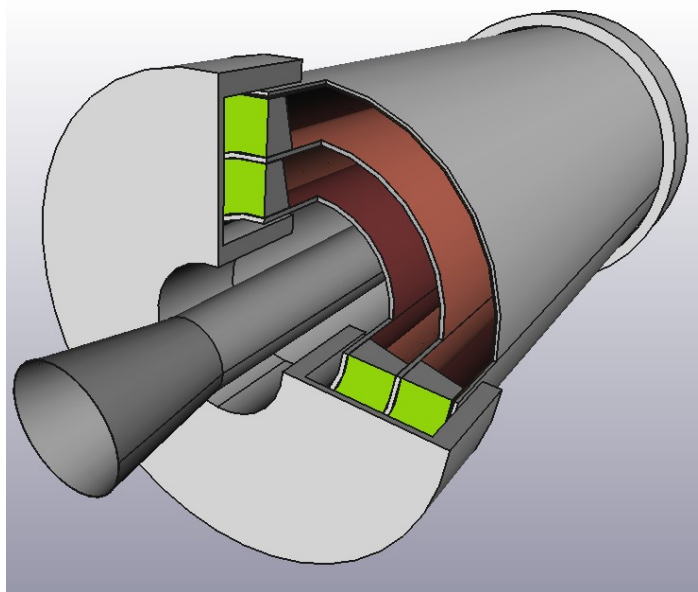


Dimensions of the inner tracker: 1011 mm x 210 mm

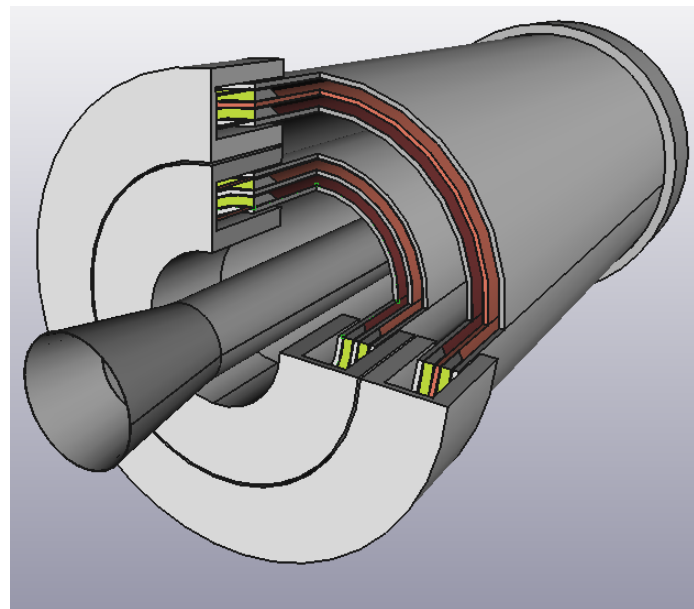
Expected rate: 50 kHz/cm<sup>2</sup>

# Low-rate applications: apparatus for SCT (BINP, RUS), CREMLIN PLUS joint RUS-ITA project

Two ideas on the table:



- N.1 large gap back-to-back layers  
**0.86 - 0.96%  $X_0$**
- 2 x 1 cm thick gas gap/B2B device
- 10 cm global sampling gas, readout in  $\mu$ -TPC mode



- N.2 small gap back-to-back layers  
**1.72 - 1.92%  $X_0$**
- 2 x 1 cm gas gap/B2B device
- 4 cm global sampling gas, readout in  $\mu$ -TPC mode

# Low-rate applications: neutron detection, ATTRACT-URANIA EU project

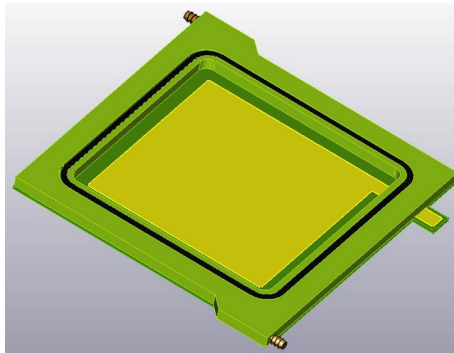
Beyond high energy physics, particle detectors find room for social life application (ex. homeland security).

In particular neutron detection is:

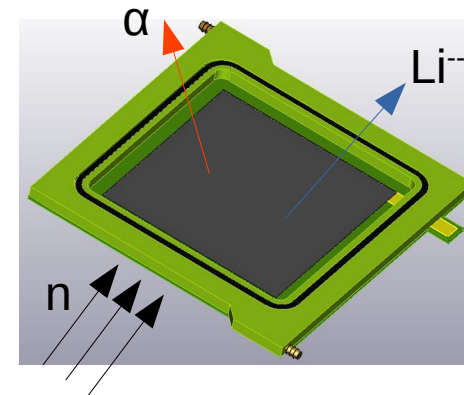
- Basic to fight against radioactive material smuggling
- Strictly necessary for radioactive waste monitoring
- Complementary to X-ray materials radiography

These activities needs detectors *simple* to be scaled up to large areas (low rate,  $\sim 1\text{m}^2$ ), *flexible* to be adapted to different geometries (cylindrical) and using a *converter* not interfering with the readout (es.  $^{10}\text{B}_4\text{C}$  converter, strip- or pad-segmented readout)

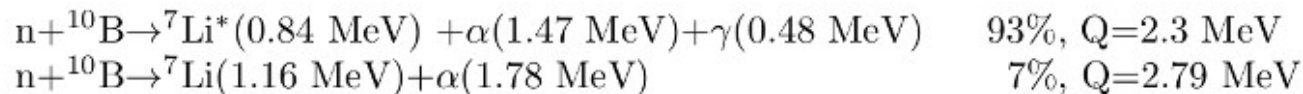
$\mu$ -RWELL cathode



+  $^{10}\text{B}_4\text{C}$  sputtering =



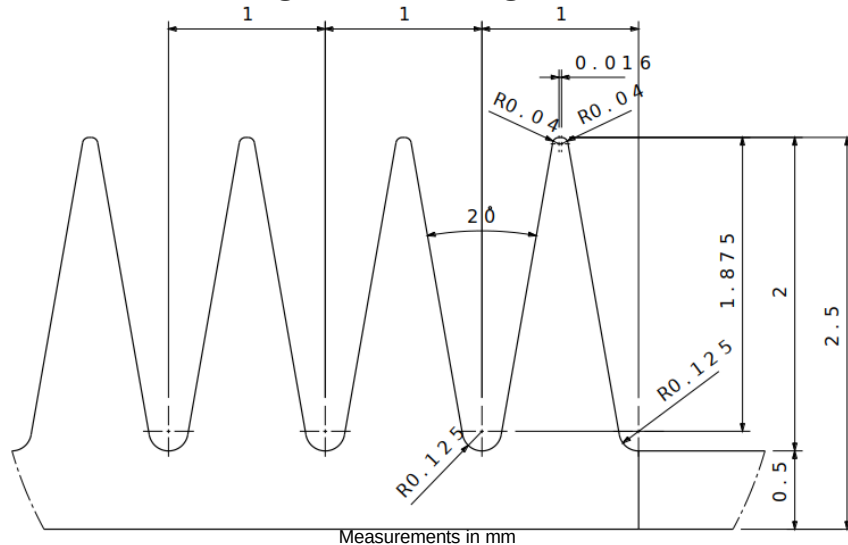
From the reactions:



at least one slow charged particle is released inside the gas with a huge amount of primary ionization electrons.

# Low-rate applications: neutron detection, ATTRACT-URANIA EU project

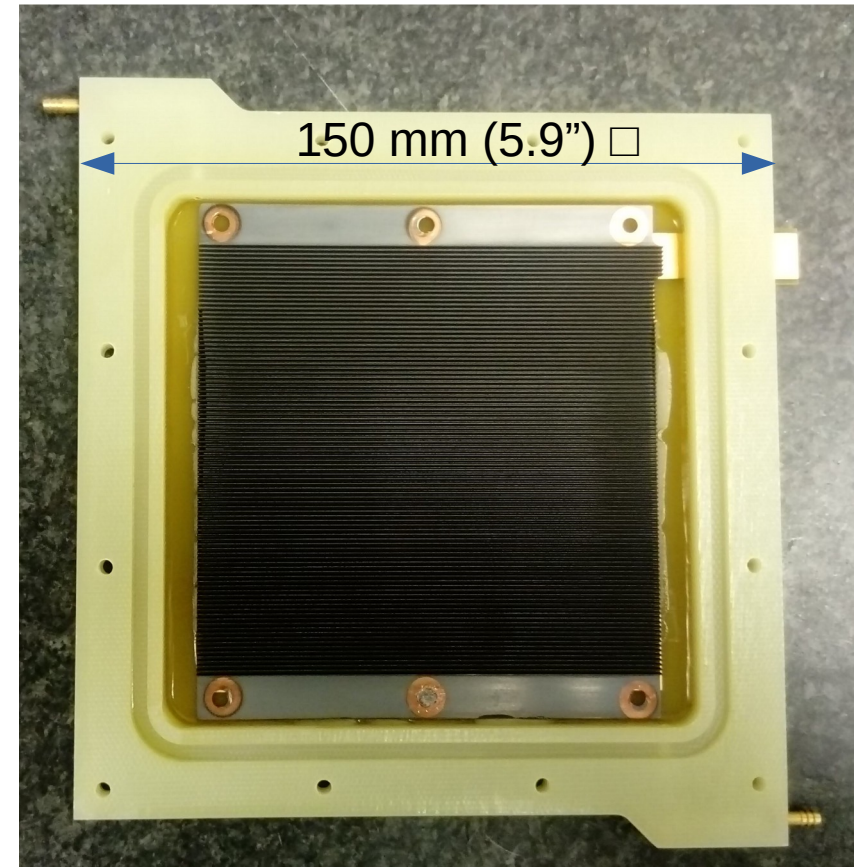
GEANT4 simulations indicate a conversion efficiency of  $\sim 2\%$  for planar cathodes. The neutron conversion efficiency DOES NOT depend on the amplification stage; it can be improved introducing different geometries of the cathode



Detail A  
Scale: 40:1

Test at HOTNESS-ENEA Frascati (RM) planned in May at  $^{241}\text{Am}$ -Be source ( $750 \text{ Hz/cm}^2$  neutron flux estimated)

Simulations with GEANT4 suggested a neutron conversion efficiency up to 5.6% (emission of  $\alpha$  or Li in the detector active volume)



# High-rate applications: LHCb @ HL-LHC

The muon stations of LHCb are subject to very different rates. For their upgrade we plan to involve both layouts.

Max particle flux (single GAP) for U2 (@  $L = 2 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ ) is obtained by scaling x10 the particle flux during phase-1, and considering the attenuation factor due to the Iron shielding in front of M1



(*)	kHz/ cm <sup>2</sup>		kHz/ cm <sup>2</sup>		kHz/ cm <sup>2</sup>		kHz/ cm <sup>2</sup>
<b>M2R1</b>	<b>998</b>	<b>M3R1</b>	<b>575</b>	<b>M4R1</b>	<b>211</b>	<b>M5R1</b>	<b>179</b>
<b>M2R2</b>	<b>97</b>	<b>M3R2</b>	<b>72</b>	<b>M4R2</b>	<b>30</b>	<b>M5R2</b>	<b>20</b>
<b>M2R3</b>	<b>13</b>	<b>M3R3</b>	<b>8</b>	<b>M4R3</b>	<b>5</b>	<b>M5R3</b>	<b>4</b>
<b>M2R4</b>	<b>10</b>	<b>M3R4</b>	<b>3</b>	<b>M4R5</b>	<b>2</b>	<b>M5R4</b>	<b>2</b>

(\*) average rates are approximately 1/2 max values

**HR RWELL - 600 detectors**

# Technology transfer

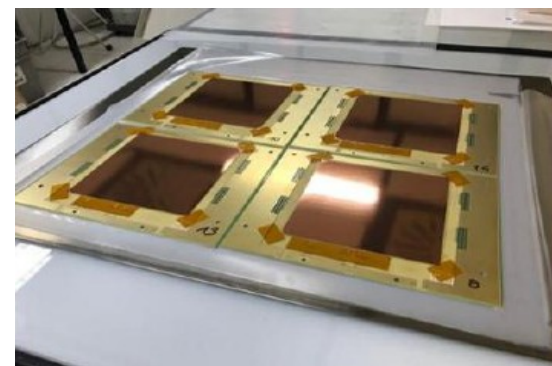
We established through the years a strong collaboration with **ELTOS SpA**, a company producing PCB

Several small size prototypes realized by this company.

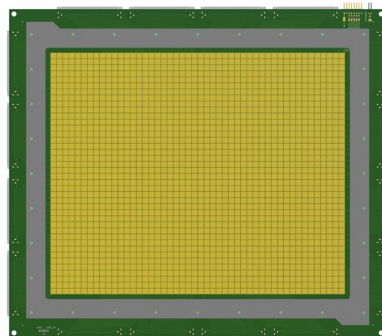
For the phase-2 upgrade of the CMS muon stations we proposed the u-RWELL technology.

The R&D lead us to the construction of  $0.5 \times 0.5 \text{ m}^2$  flat tiles to be spliced together to cover  $\sim 2 \text{ m}^2$  area

Nowadays the collaboration looks at the construction of the PCB for IDEA and LHCb

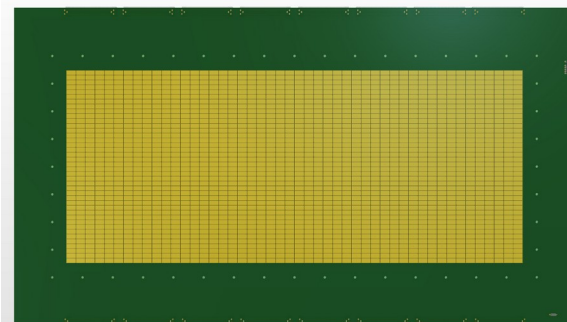


IDEA



LHCb M2R1

LHCb M2R2



# Conclusions

- The u-RWELL technology is quite promising for many applications in high energy physics and beyond
- The simplicity and modularity of the detector makes it suitable to cover large areas
- The flexibility of the substrate of the amplification stage can be exploited to build cylindrical detectors
- No matter how the readout is segmented, the detector becomes sensitive to neutrons with a properly sputtered cathode
- The technology is considered in many in different projects
- The collaboration with industry is well established: soon they will produce medium size detectors ( $0.5 \times 0.5 \text{ m}^2$ )

## PRESENT PLANS

Development of further high rate versions with an easier manufacturing technique

