

# **H- Ion Source Development at RAL**

Dan Faircloth

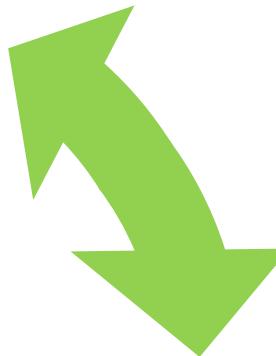
12-14 January 2012 Fermilab

# Development Achievements

- ×2 increase in current: 35 mA to 70 mA
- ×8 increase in pulse length: 250 µs to 2 ms

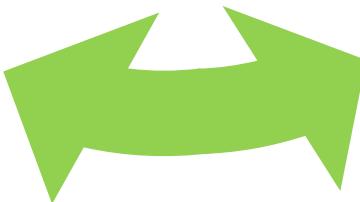
# The Development Cycle

Hardware



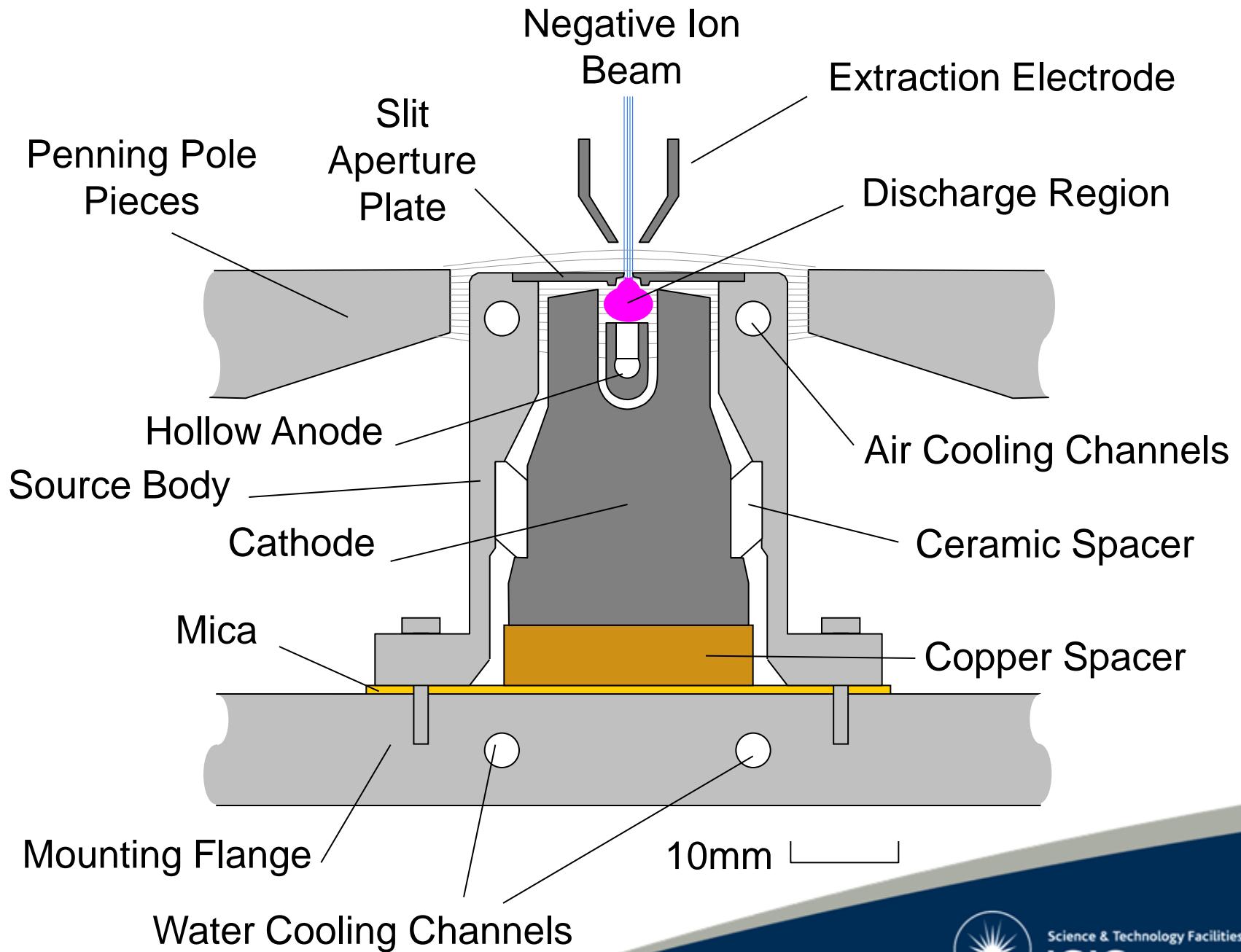
Experiments

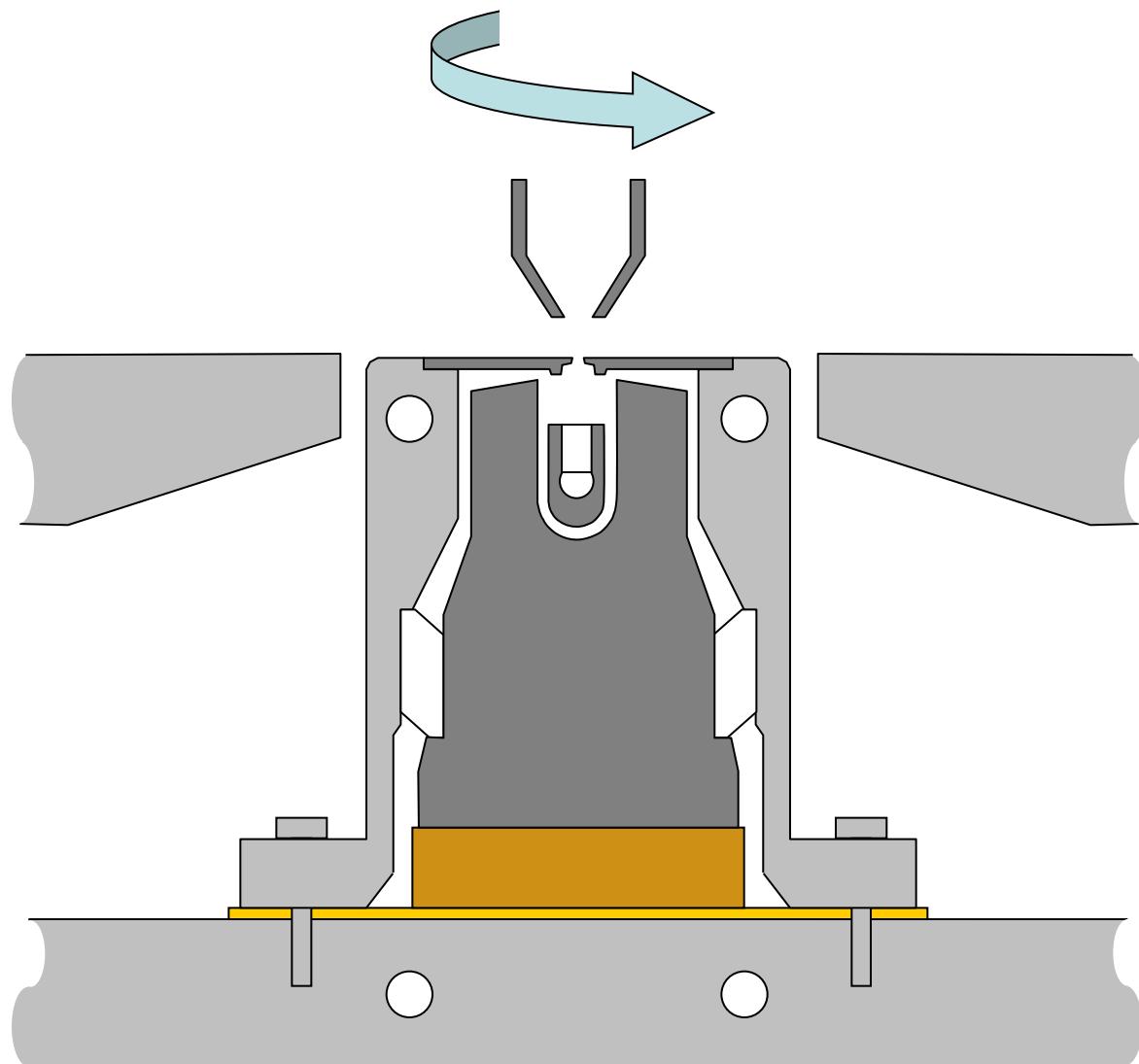
Simulations

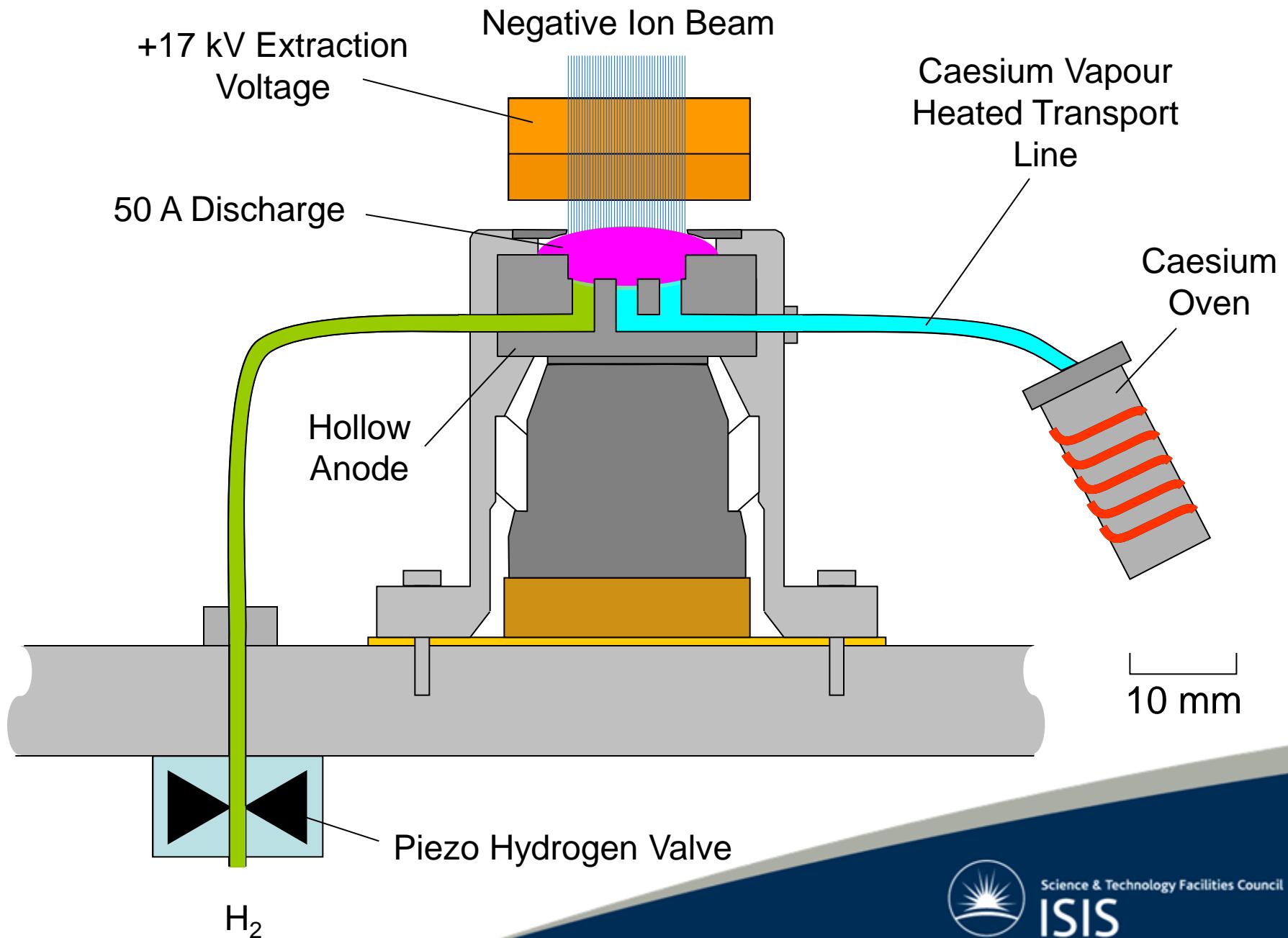


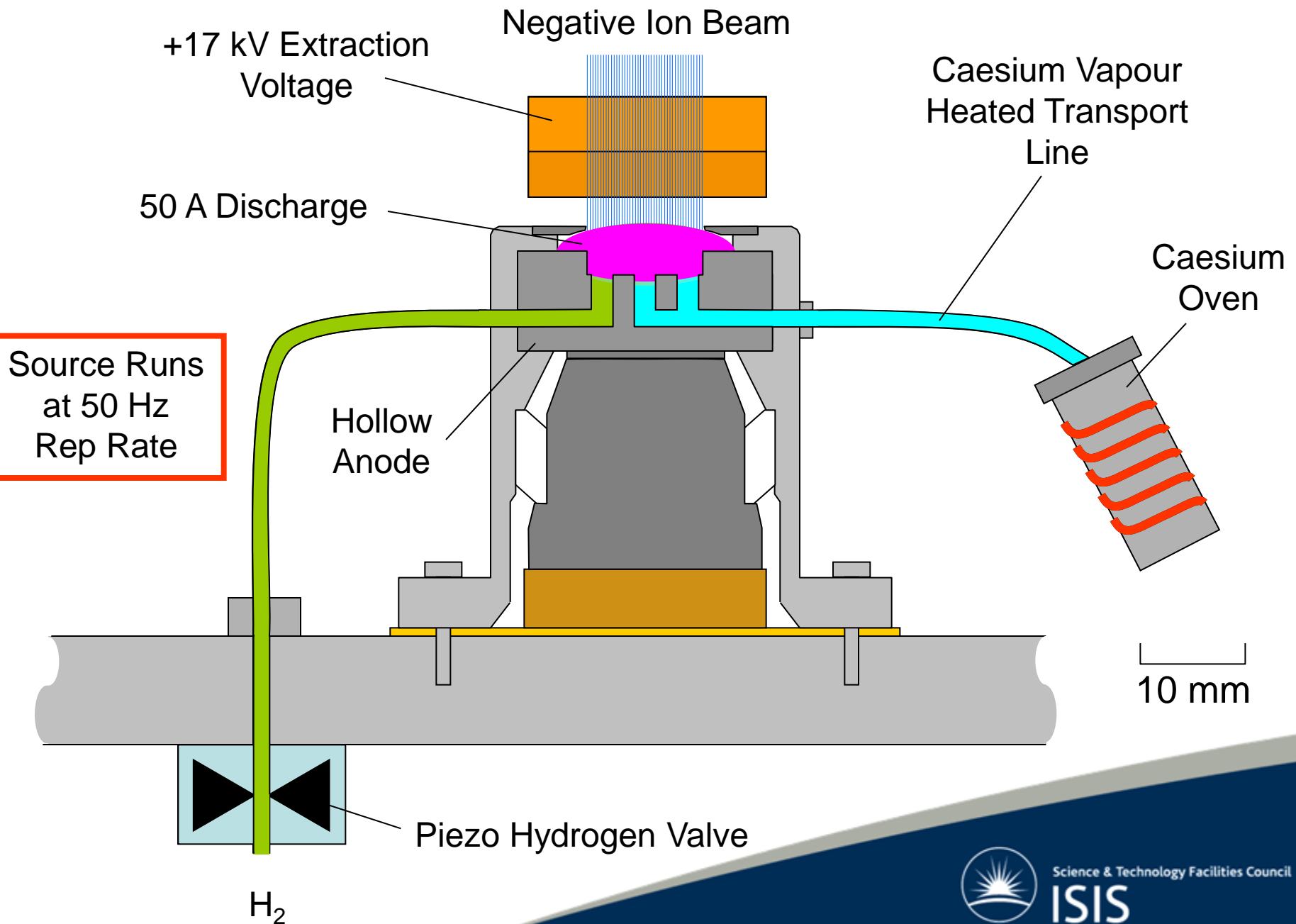
# The ISIS H<sup>-</sup> Ion Source

- Penning H<sup>-</sup> ion source
- Surface plasma source (SPS)
- Dudnikov type
- 15 ml/min H<sub>2</sub>
- 3 g/month Cs
- 20 day average lifetime

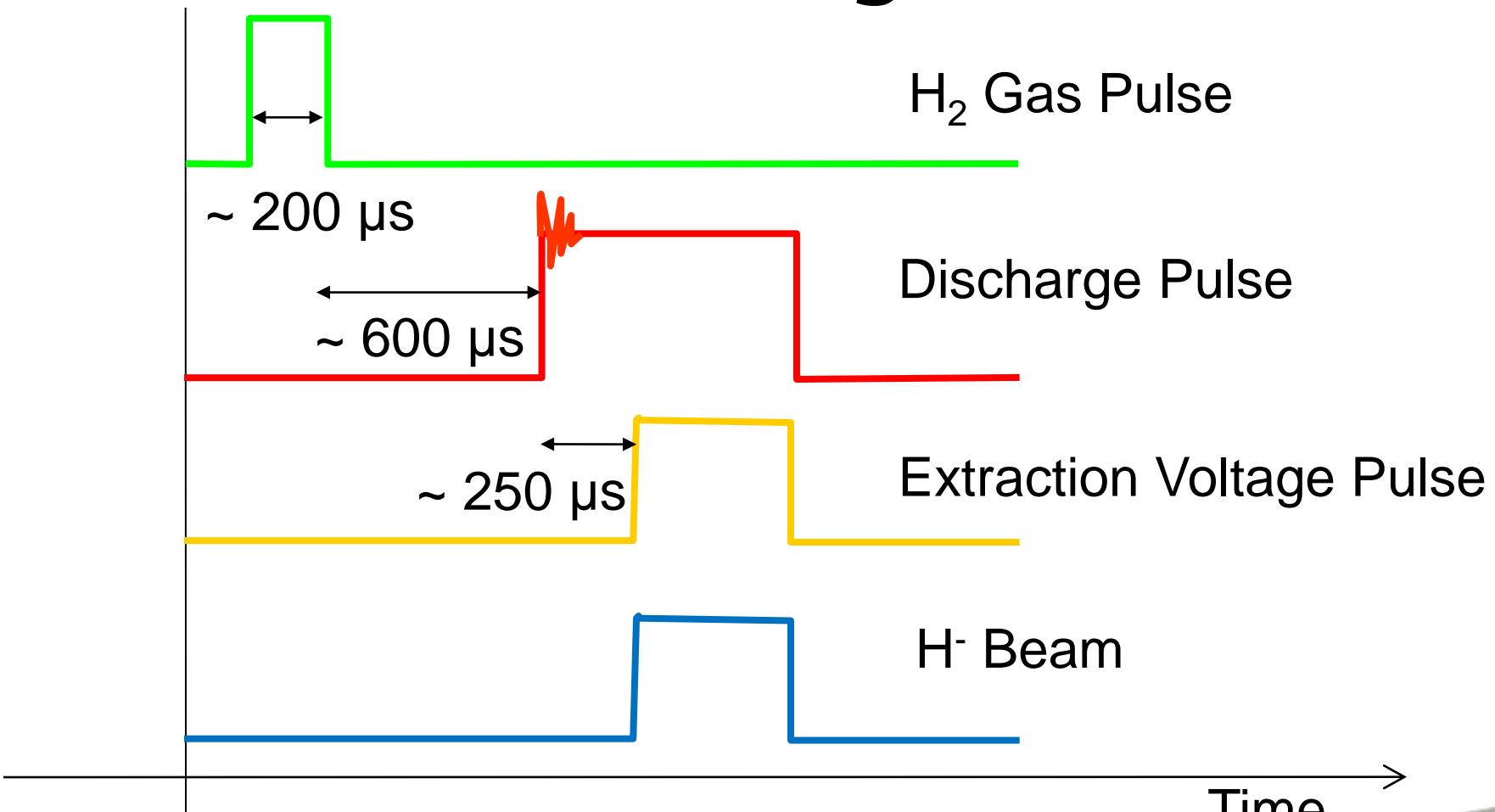








# Timing

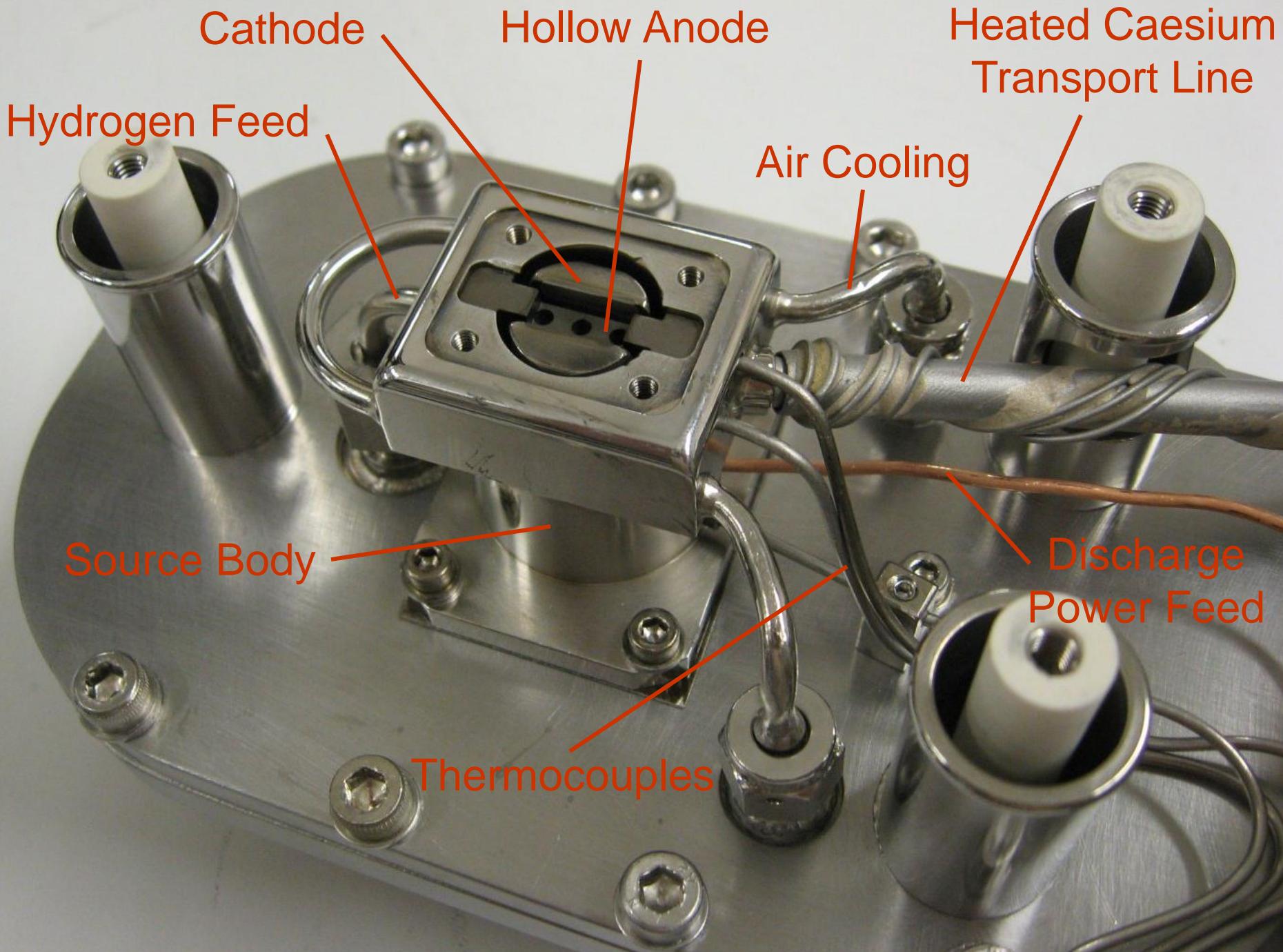


Source Runs  
at 50 Hz  
Rep Rate

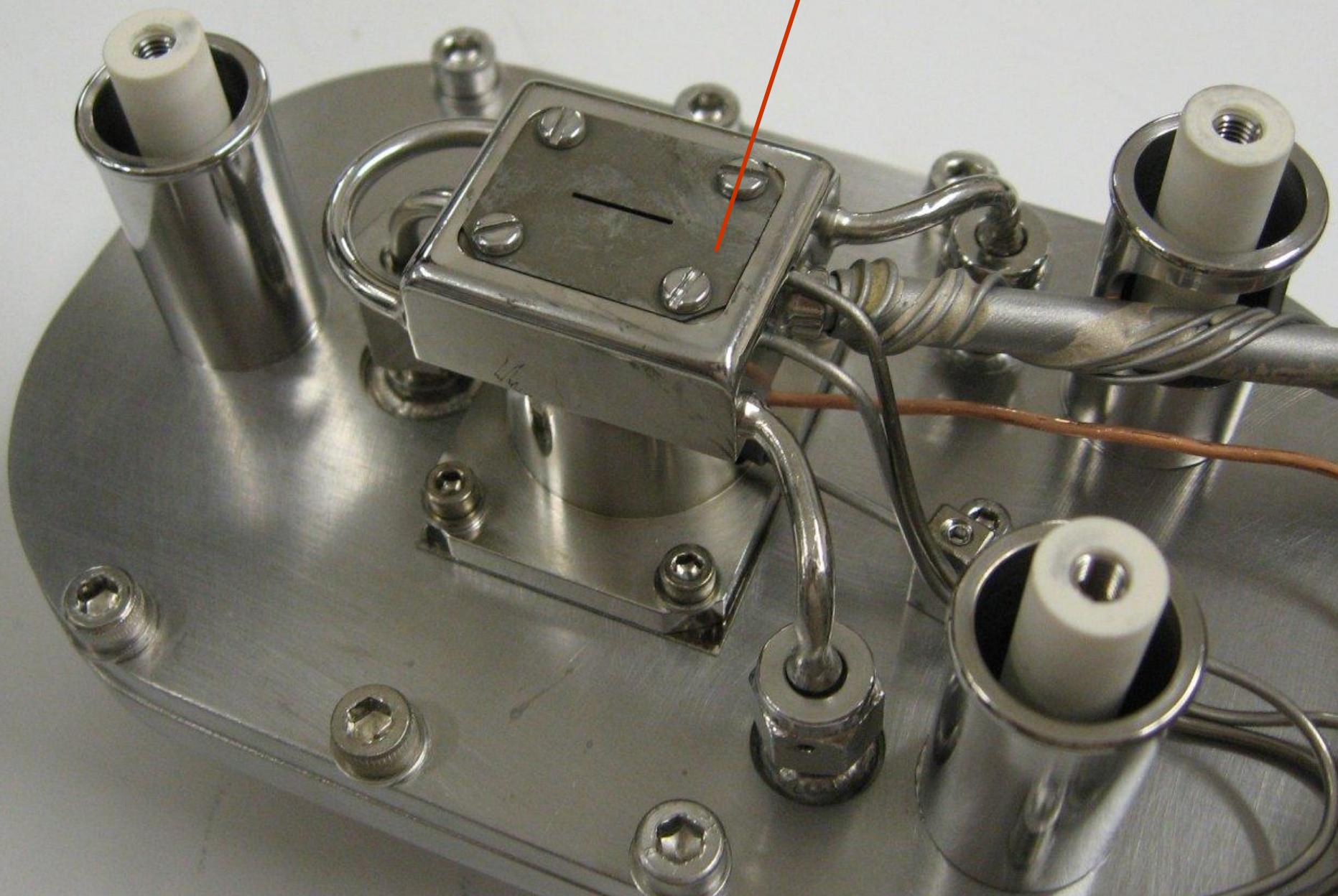


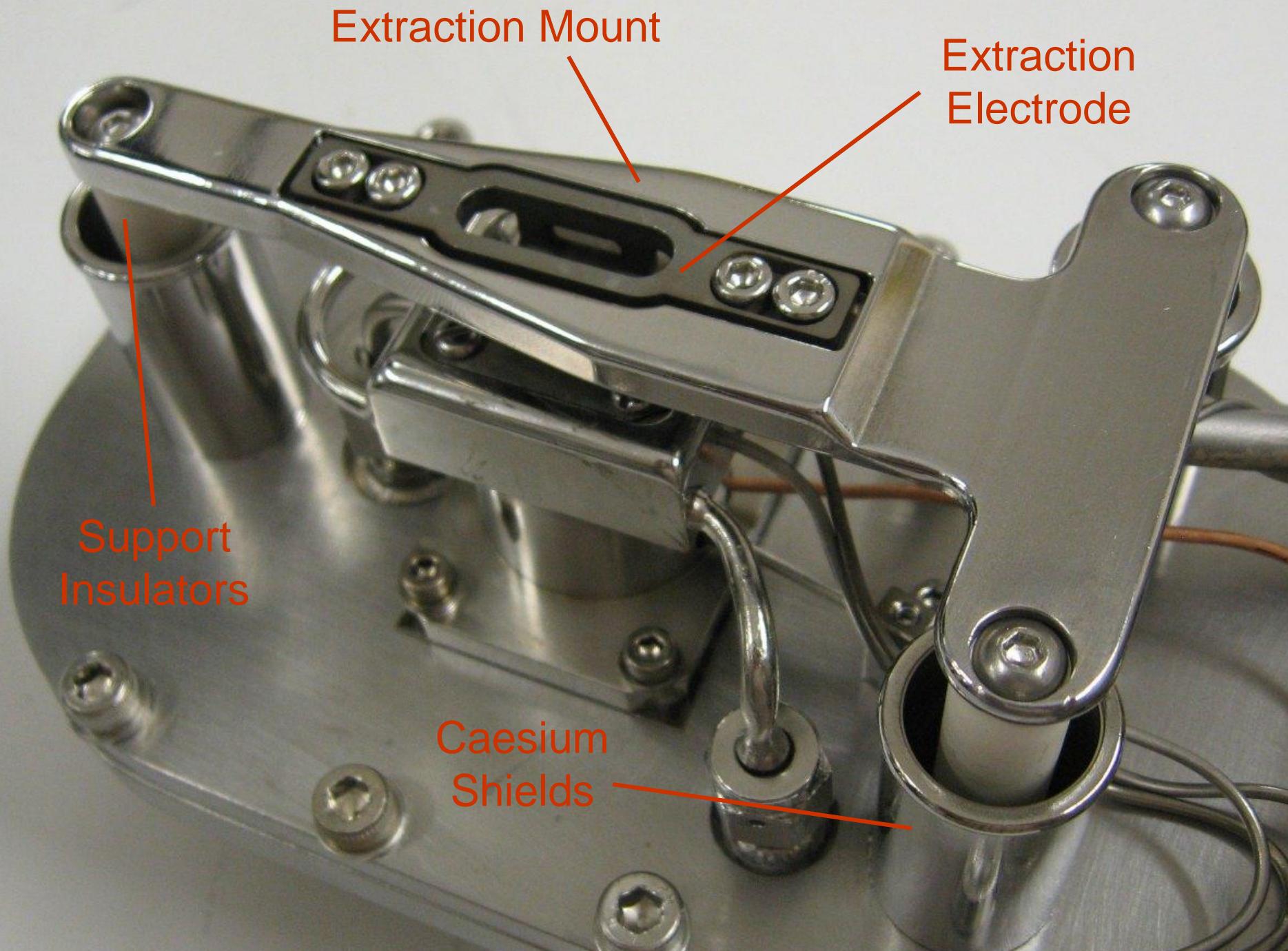
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Aperture Plate





# 3 Sources at ISIS

## Operational Source

24 x 7 operation  
20 day average lifetime  
200-300  $\mu$ s pulse length  
50 Hz  
35 keV  
35 mA @ RFQ

## Ion Source Development Rig

Pre-test operational  
sources  
Problem solving

## FETS Source

Experimental sources  
High current  
Long pulse  
65 keV

# FETS 65 kV high voltage platform



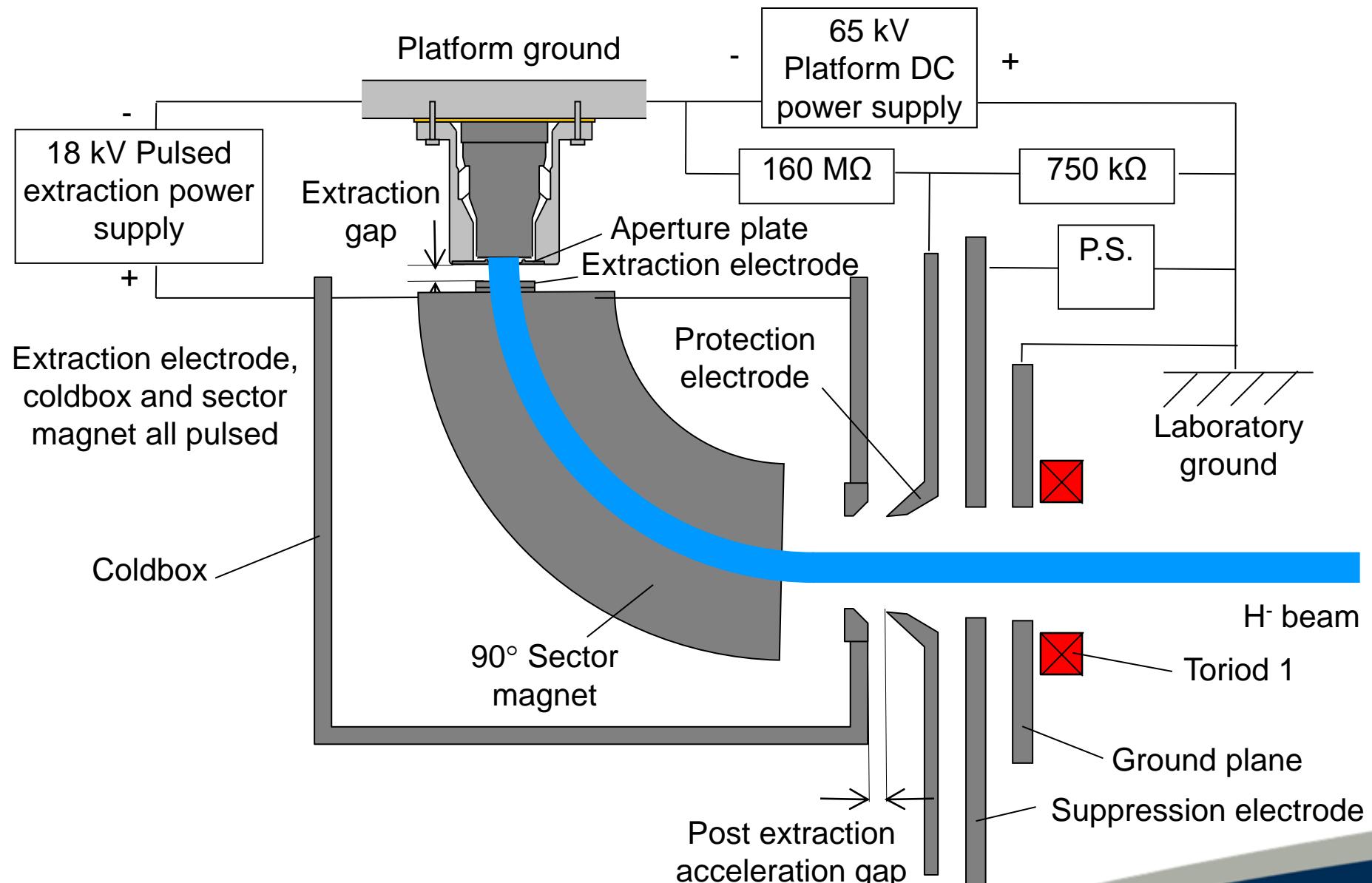
**Ion Source**

LASER ON

**Laser**

**3 Solenoid  
LEBT**

**Diagnostics  
Vessel**

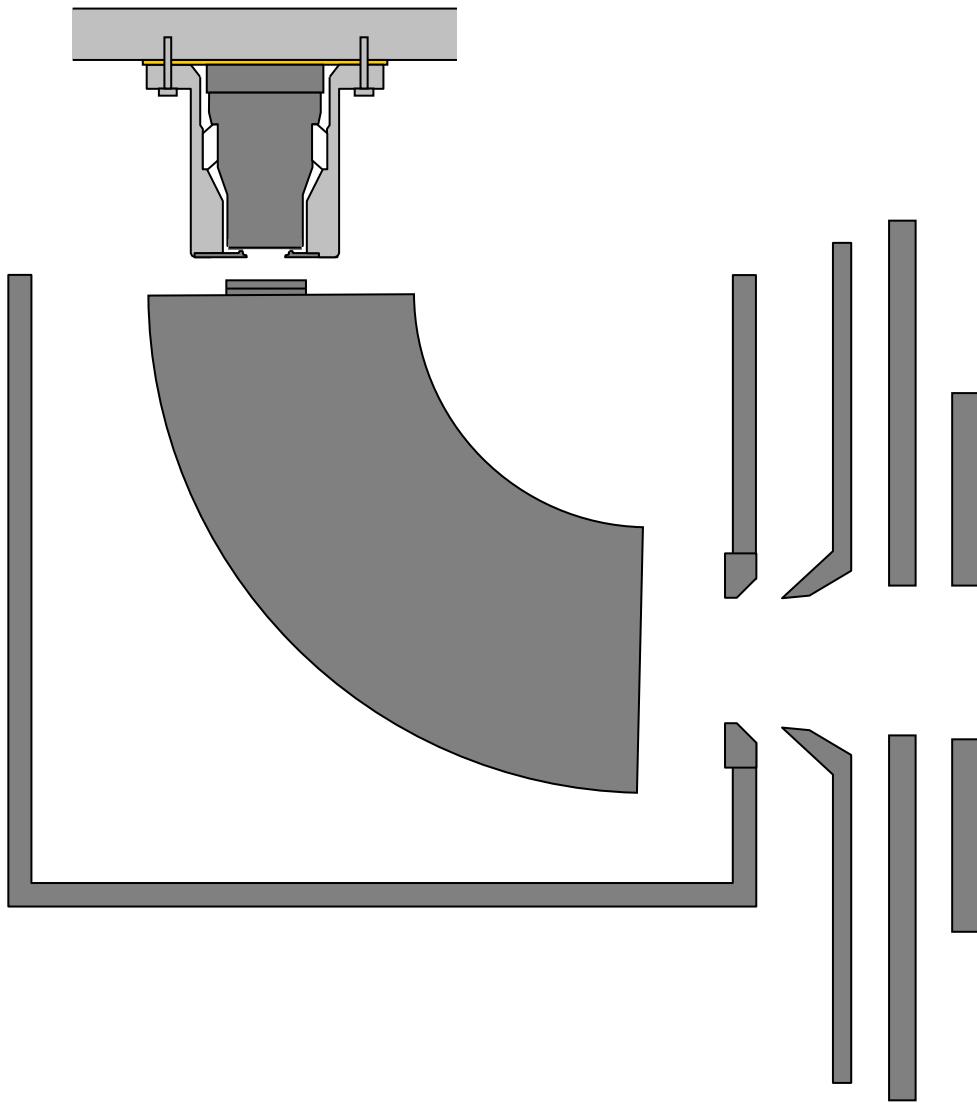


# FETS Source Schematic

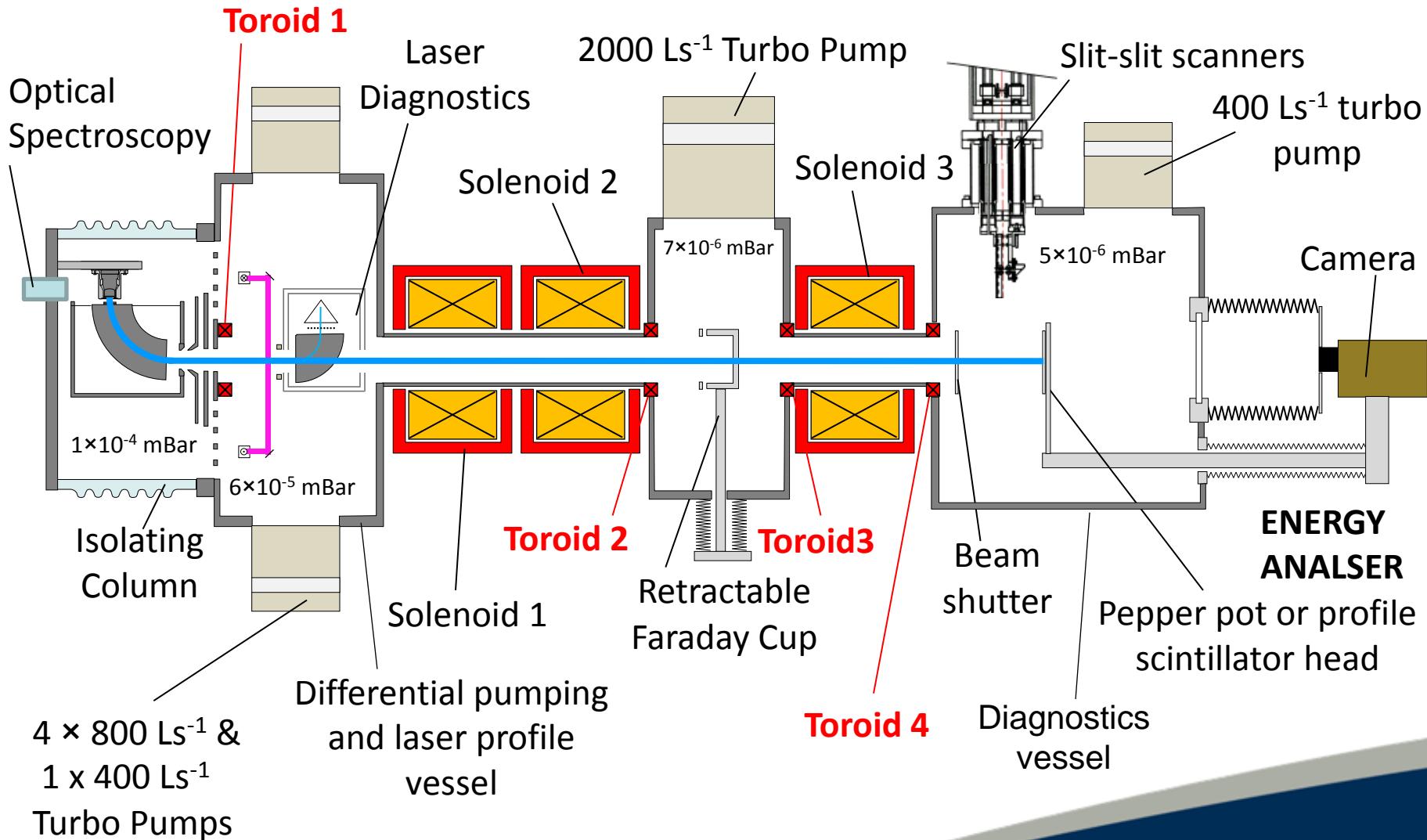


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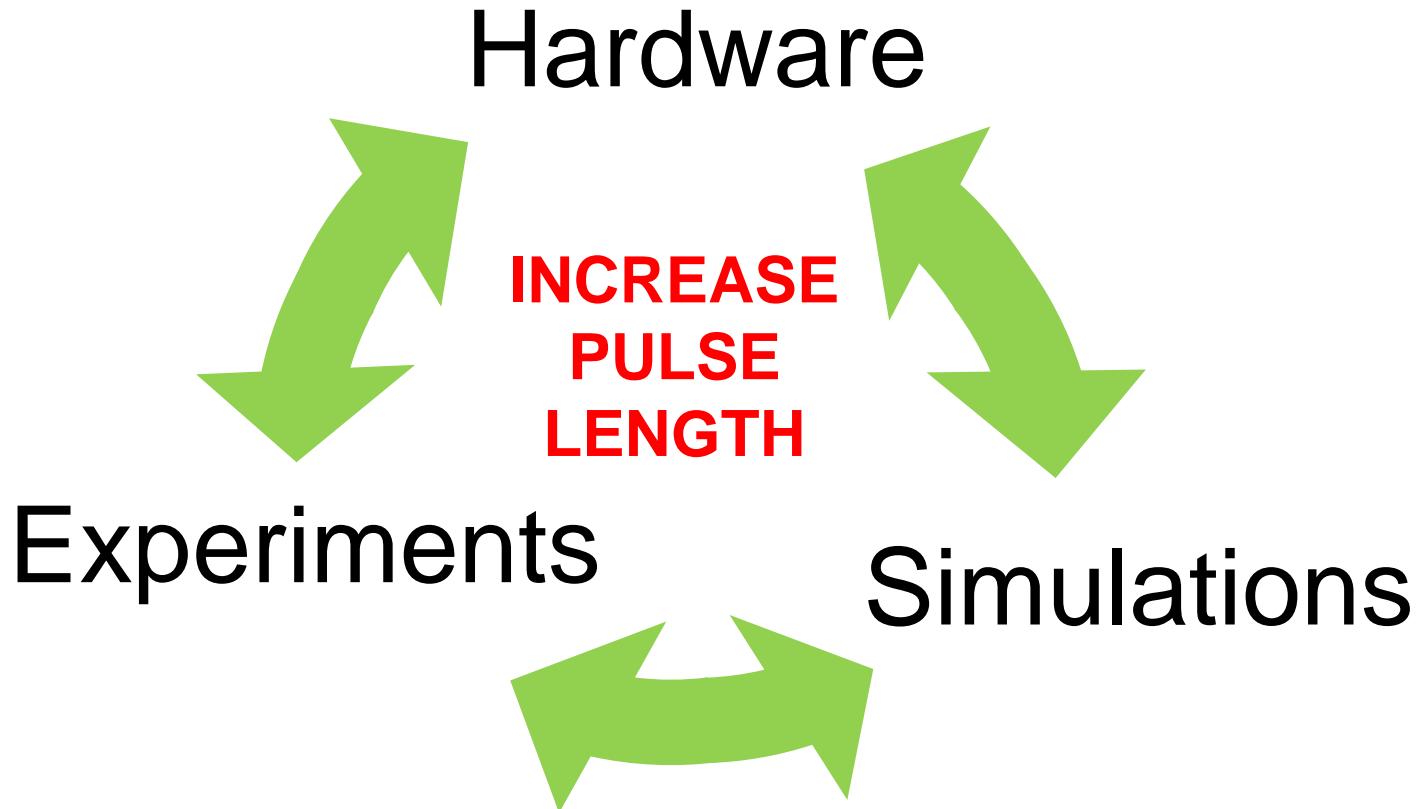
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# Diagnostics and a LEBT are critical to Ion Source Development

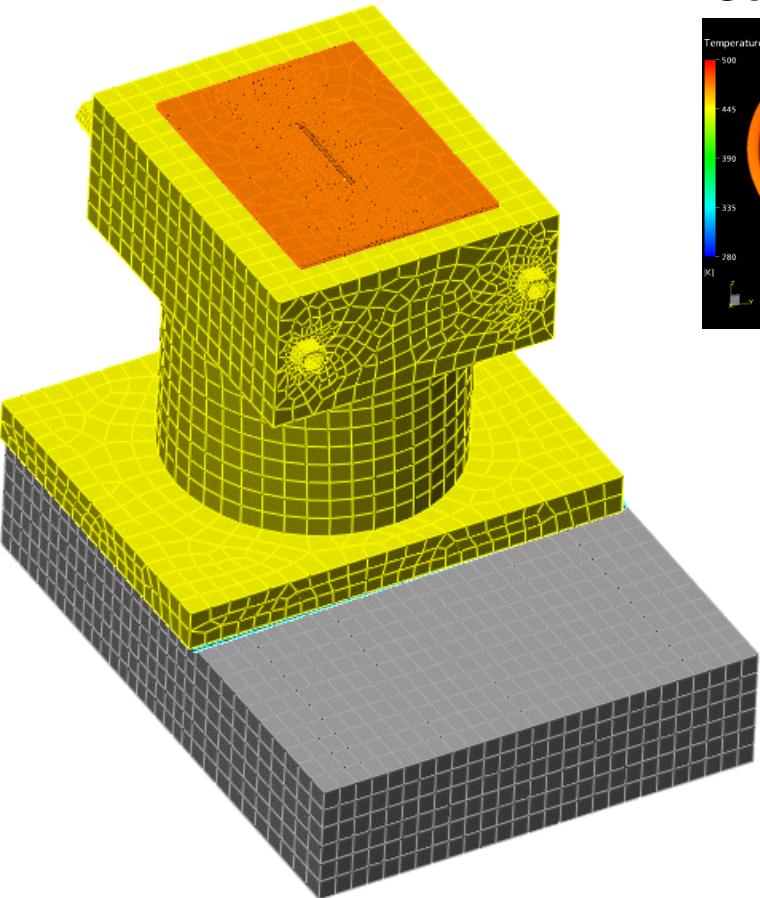


# The Development Cycle

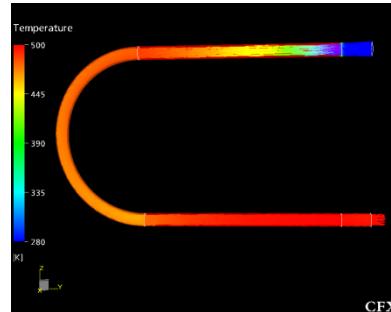


# Thermal Modelling

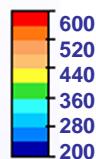
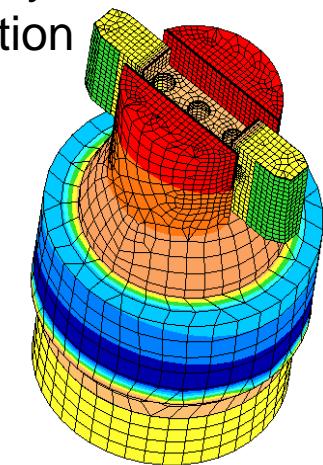
3D Finite Element Model  
of the Ion Source using  
ALGOR.



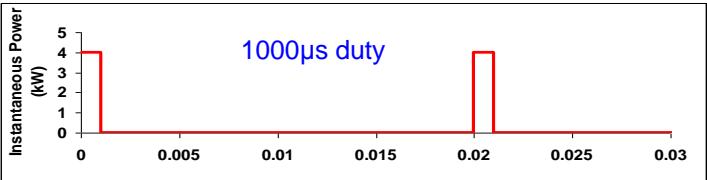
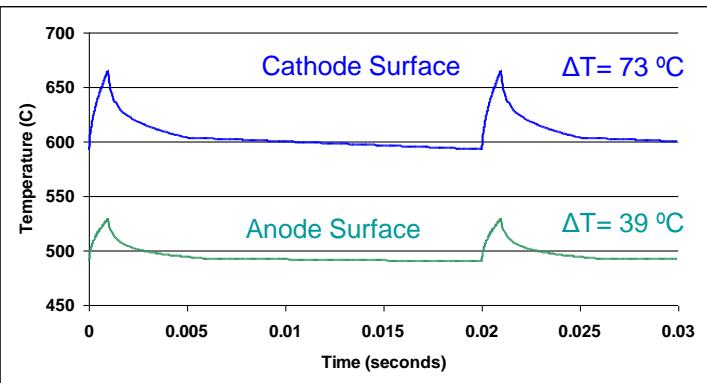
Computational Fluid  
Dynamic Cooling  
Calculation



Steady State  
Solution

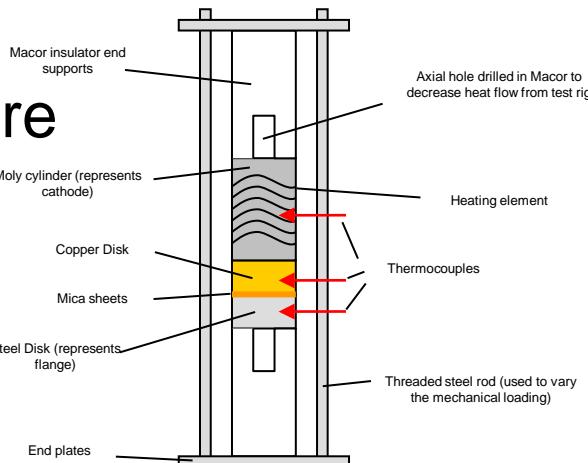


Transient Solution

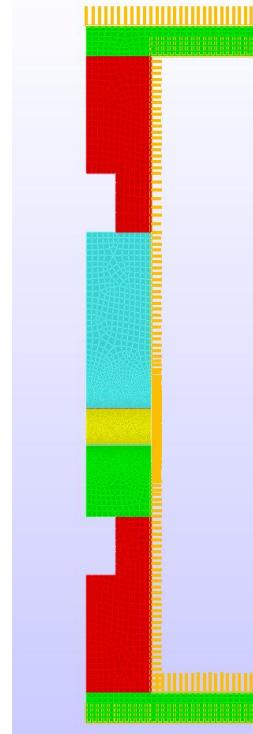


# Thermal Test Rig- To Find Model Parameters

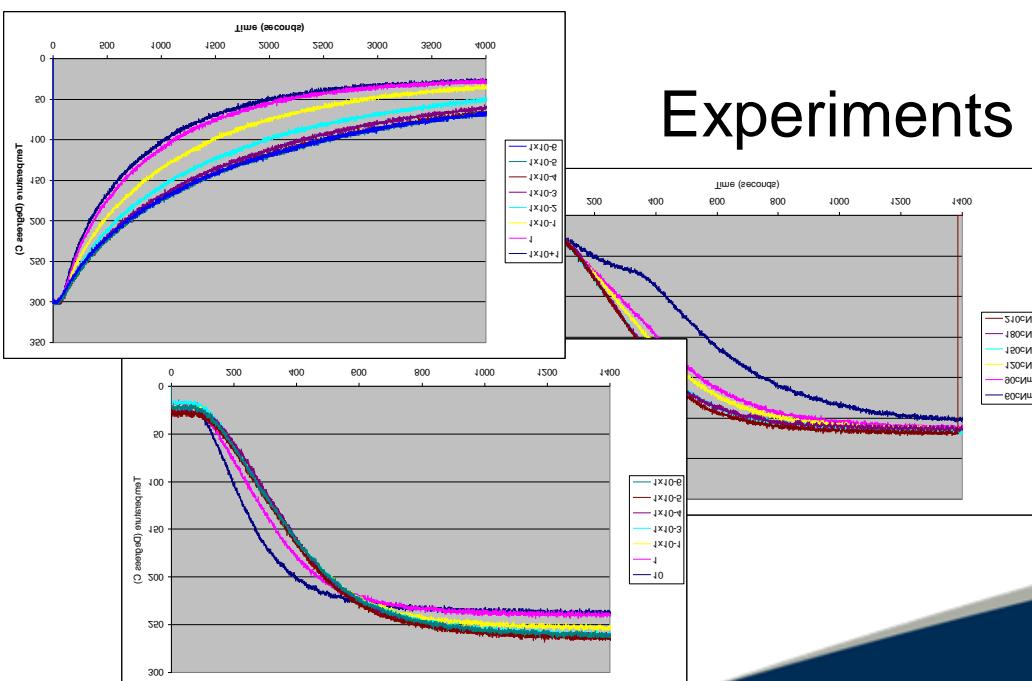
## Hardware



## Simulations



## Experiments

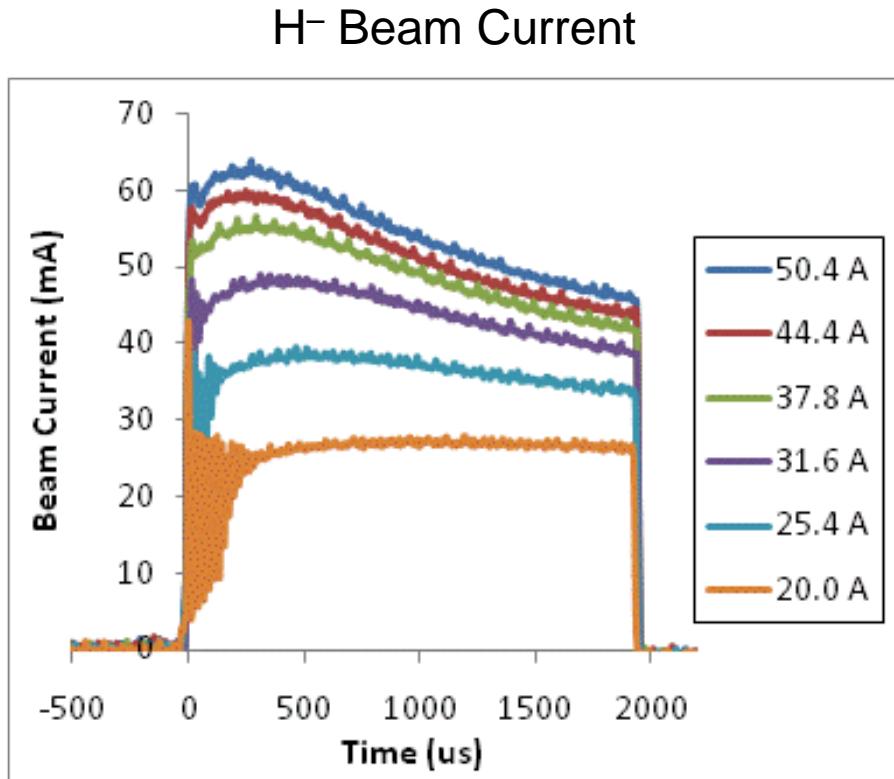


# Re-engineer bulk PS



Long term stable running at 60 A  
2.2 ms 50 Hz is now possible

# Droop is unavoidable at 50 Hz 2 ms



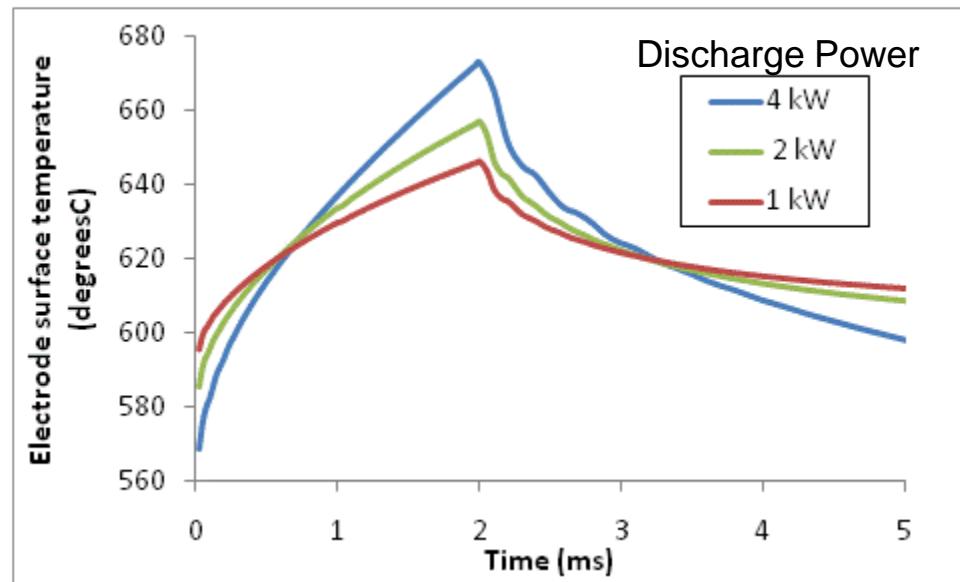
- Hydrogen timing has been fully investigated including double pulses
- Neither caesium or hydrogen settings can mitigate this droop

# Possible Explanation of Droop:

## 1. Increased Plasma Density

- Increased  $H^+$  and  $Cs^+$  bombardment sputters Cs from cathode surface.
- More  $H^-$  are stripped on their way to the extraction region.

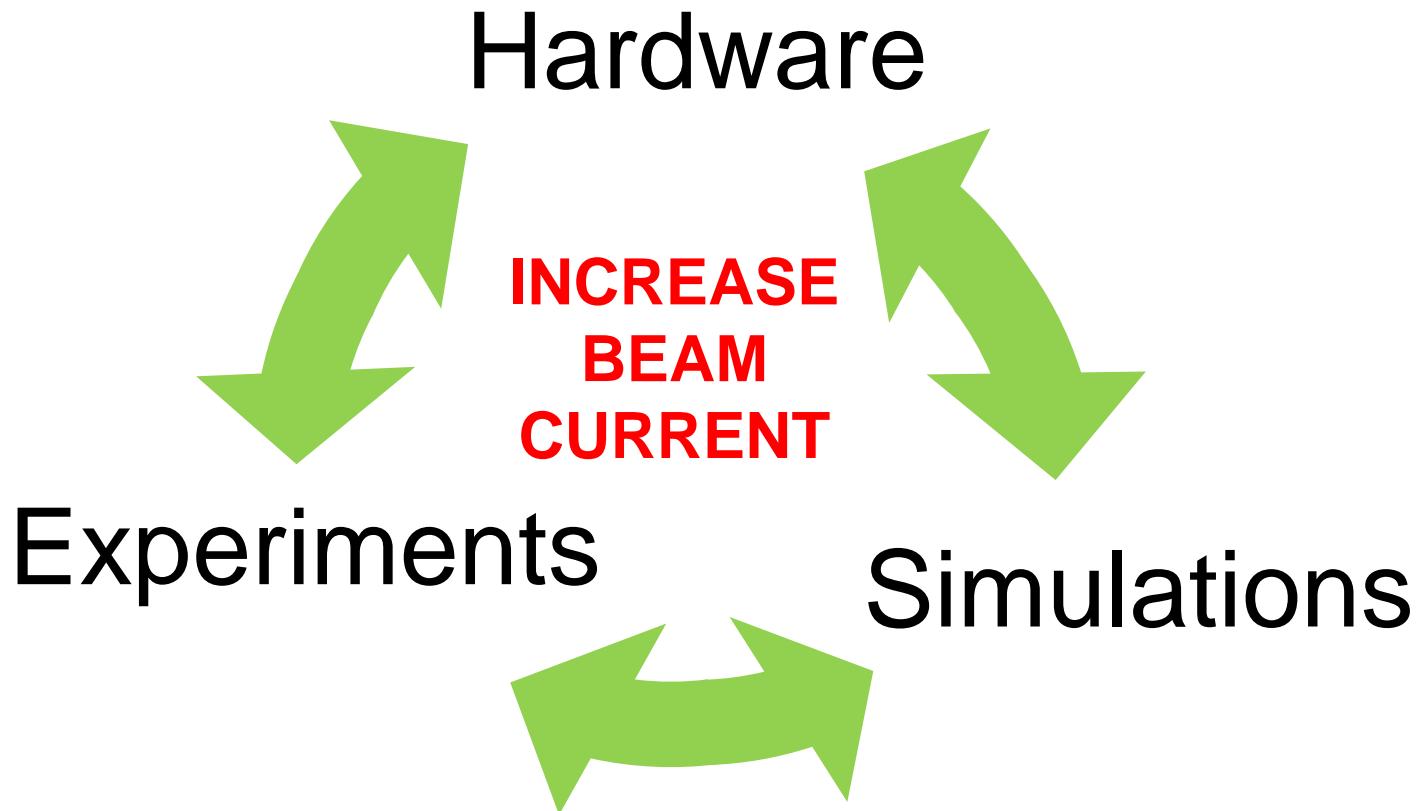
## 2. Electrode Surface Temperature Rise



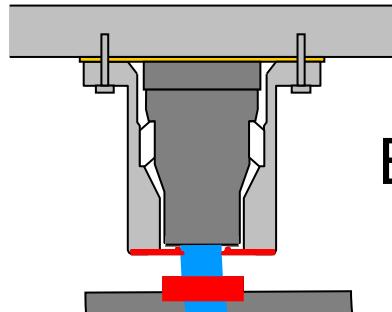
Transient 3D FEA  
calculations of electrode  
surface temperature

Higher discharge currents  
↓  
Greater surface temperature rise during the pulse  
↓  
Surface Cs coverage pushed away from optimum

# The Development Cycle



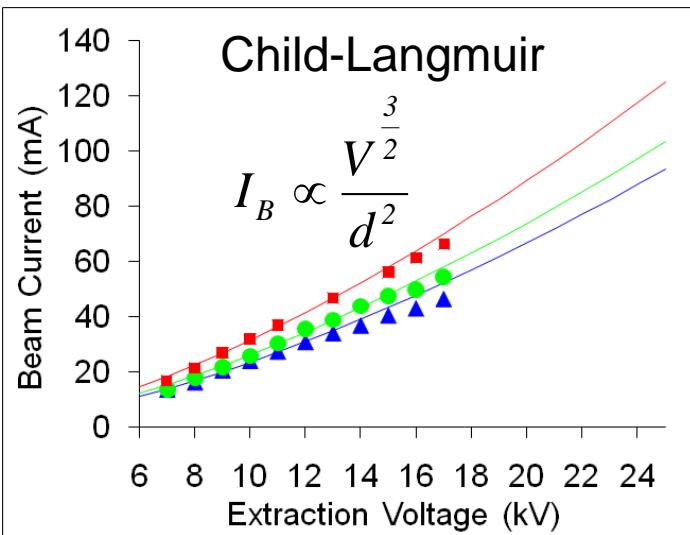
# Extraction and Transport



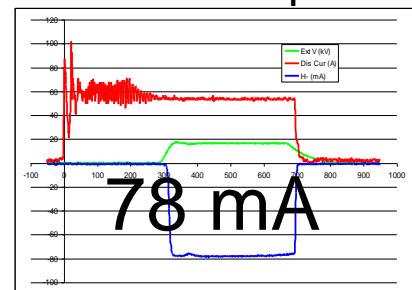
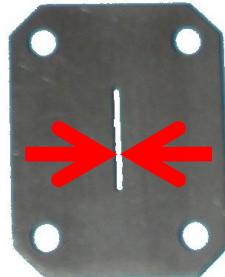
Extraction

## Voltage, Geometry and Meniscus

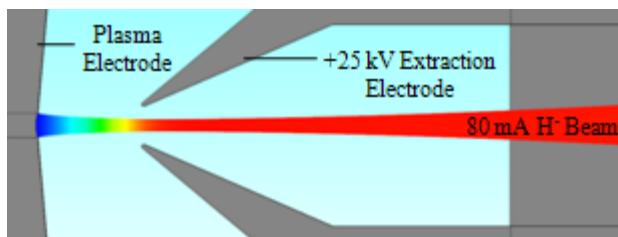
Increase voltage from 17 to 25 kV



Widen plasma electrode aperture



## Meniscus Studies

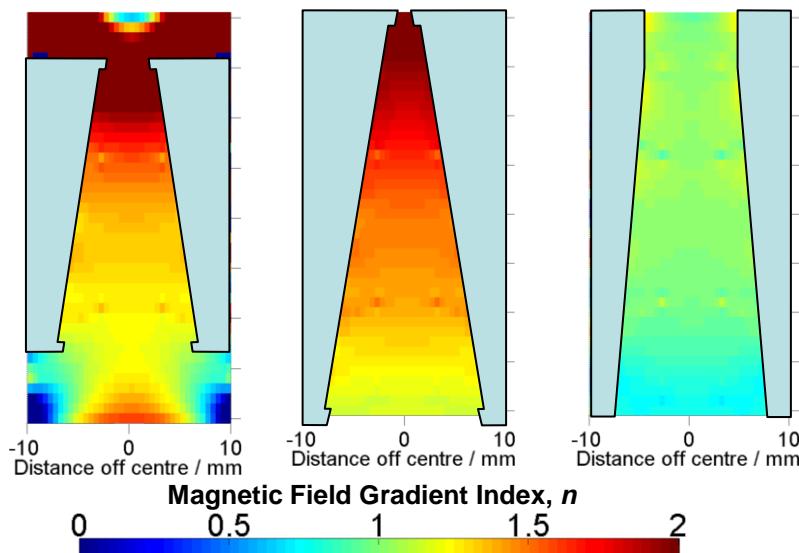


Work in progress...

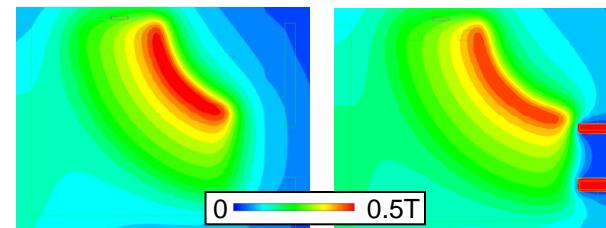
# Magnet Redesign

Dipole has a focusing component

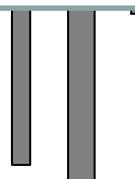
$$\text{Field gradient index } n = -\frac{R_e}{B_e} \left( \frac{dB}{dR} \right)$$



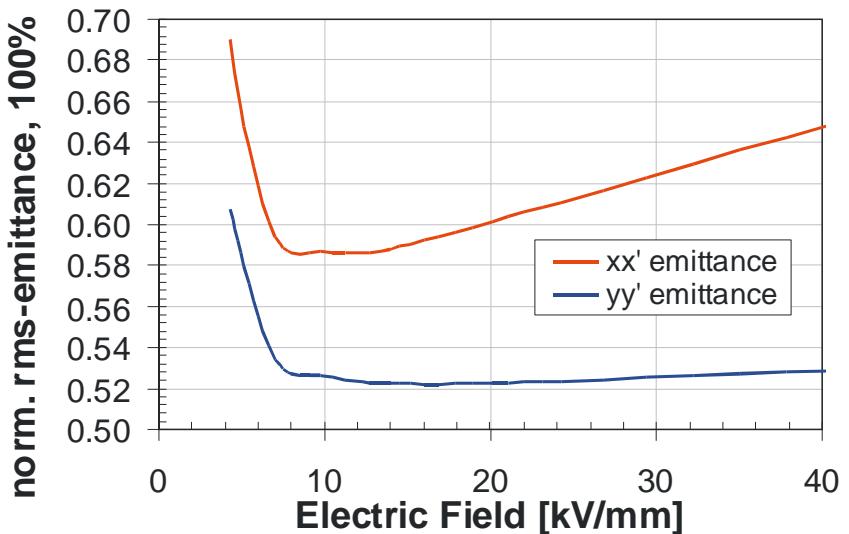
Beam expands under space charge  
Exact degree of compensation unknown  
Optimum field gradient index  $n = 1.2$   
determined by experiment  
Size of good field region increased  
Field must be adequately terminated



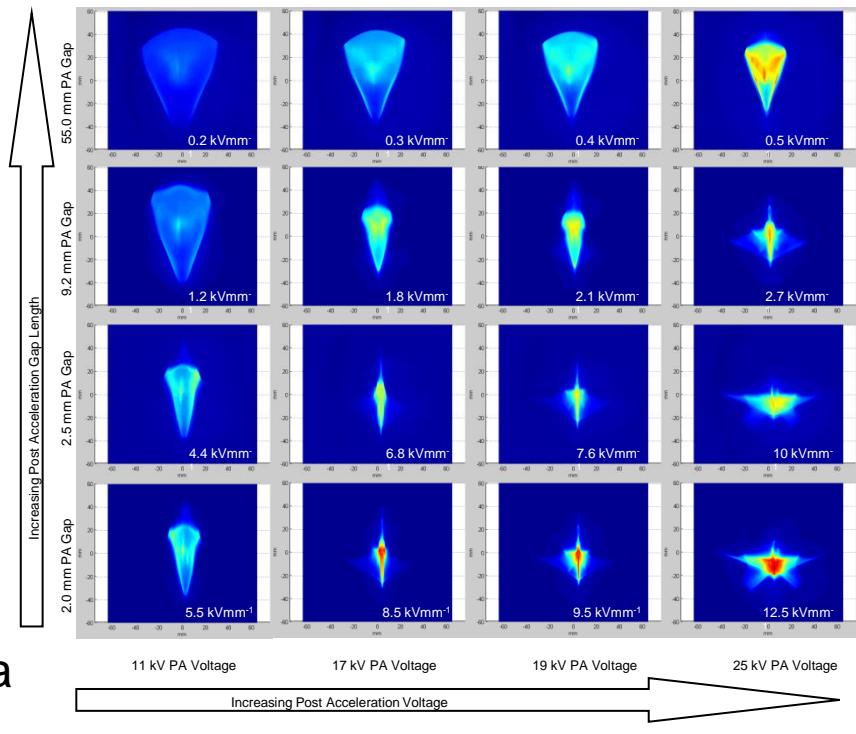
Significant improvement  
in emittance



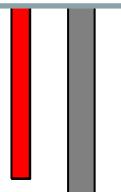
# Optimize Gap



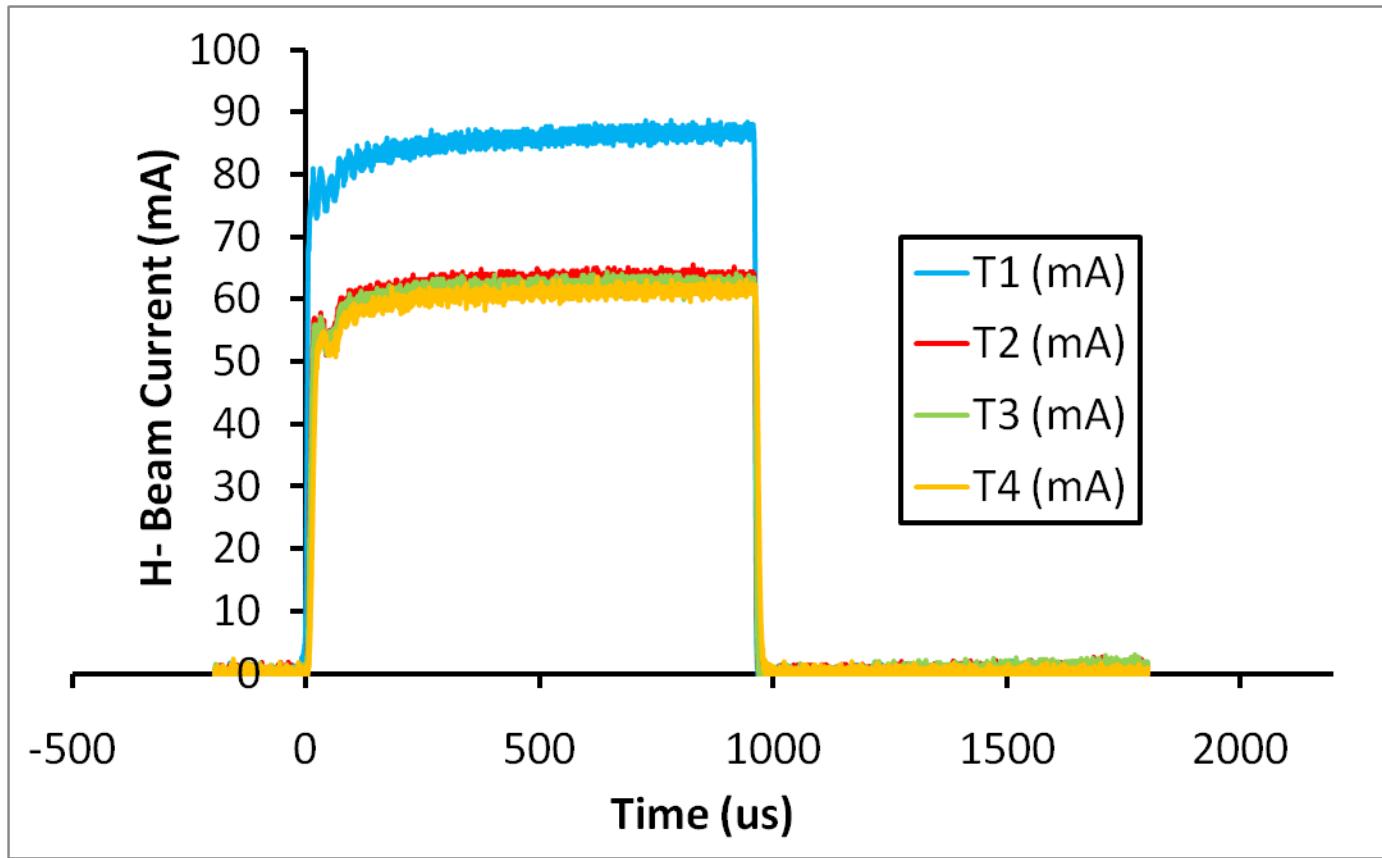
Minimum emittance growth occurs for a post acceleration field of  $9 \text{ kVmm}^{-1}$



Post  
Acceleration



# 62 mA 1ms 50 Hz Operation



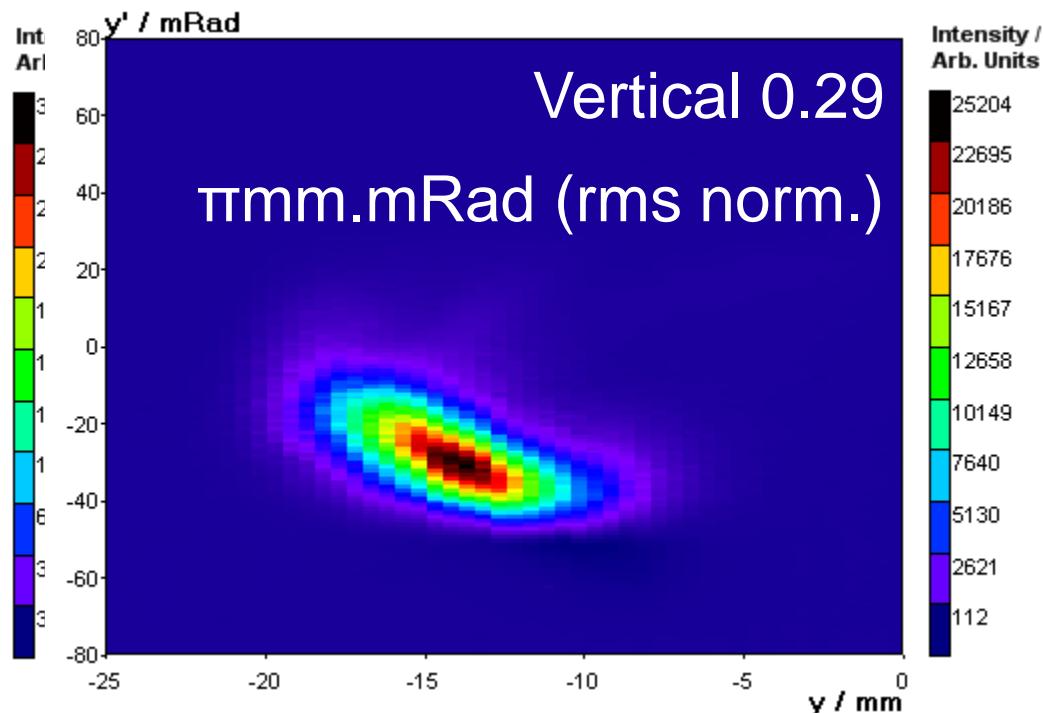
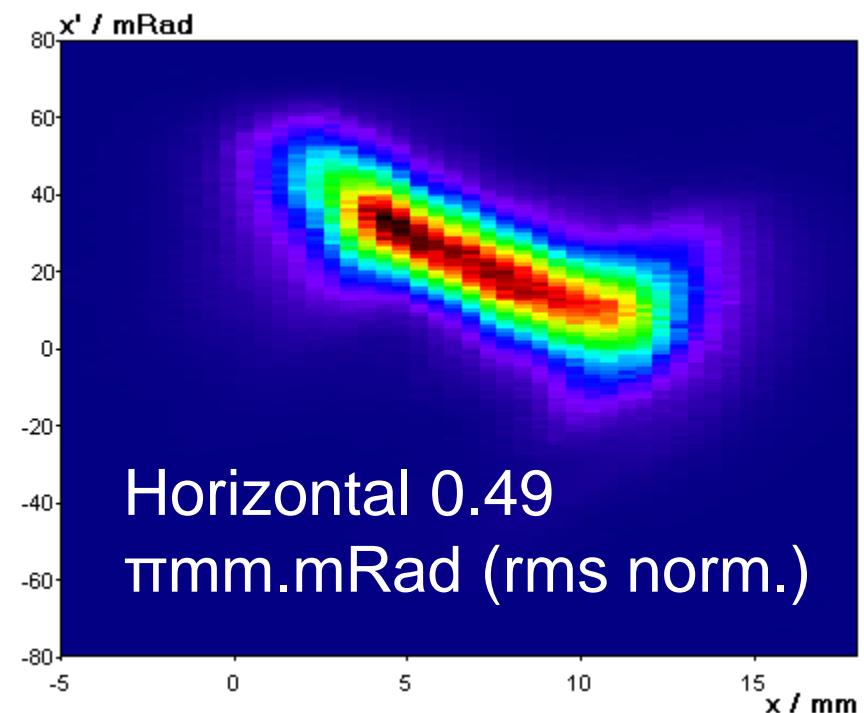
1.2 ms 60 A discharge, 19.6 kV extraction  
voltage, 65 keV beam, 180°C caesium  
oven, 16 mLmin<sup>-1</sup> H<sub>2</sub>



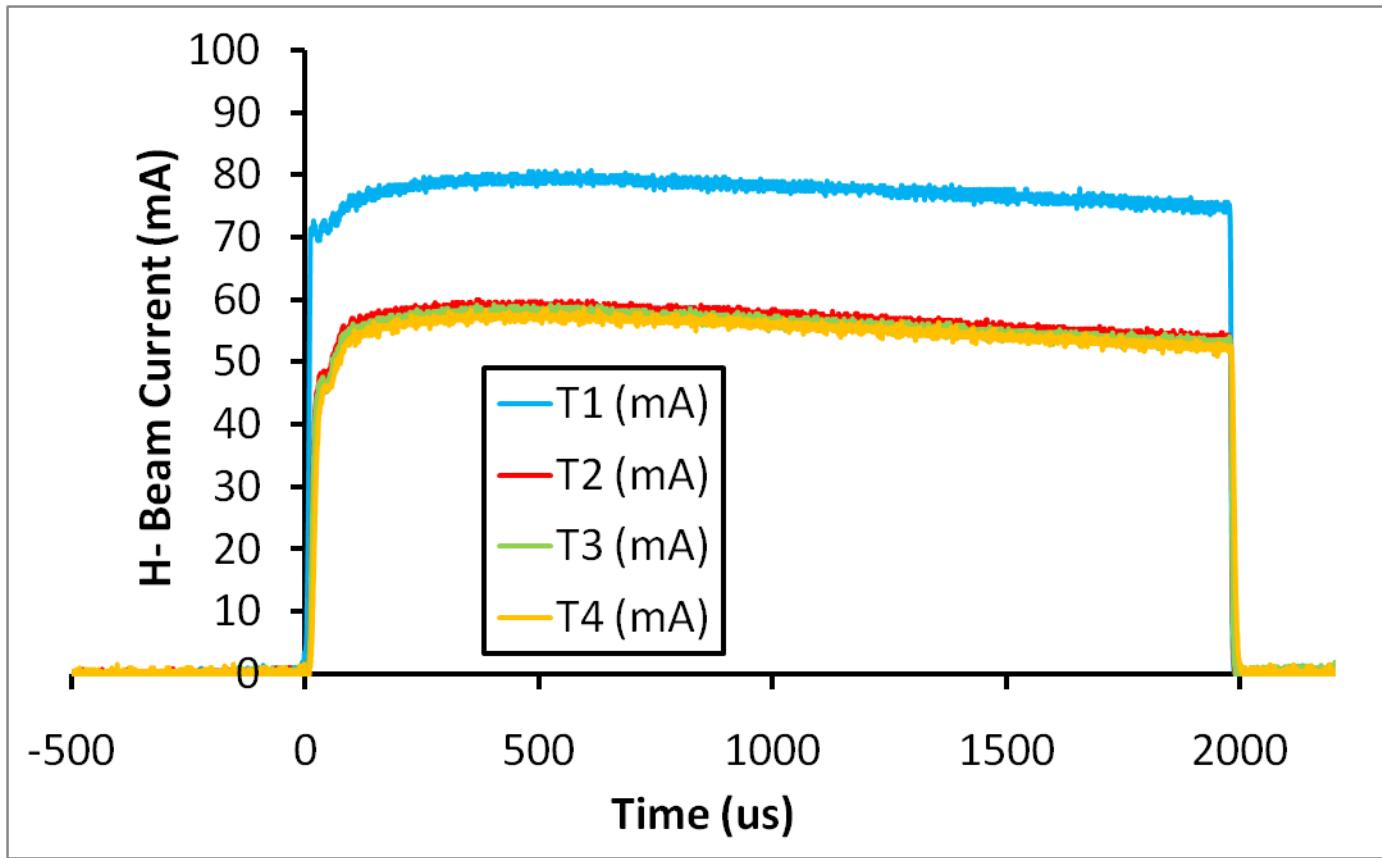
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# Emittances



# 60 mA 2ms 25 Hz Operation



2.2 ms, 64 A discharge, 19.6 kV extraction  
voltage, 65 keV beam, 190°C caesium  
oven, 16 mLmin<sup>-1</sup> H<sub>2</sub>



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# Reliability

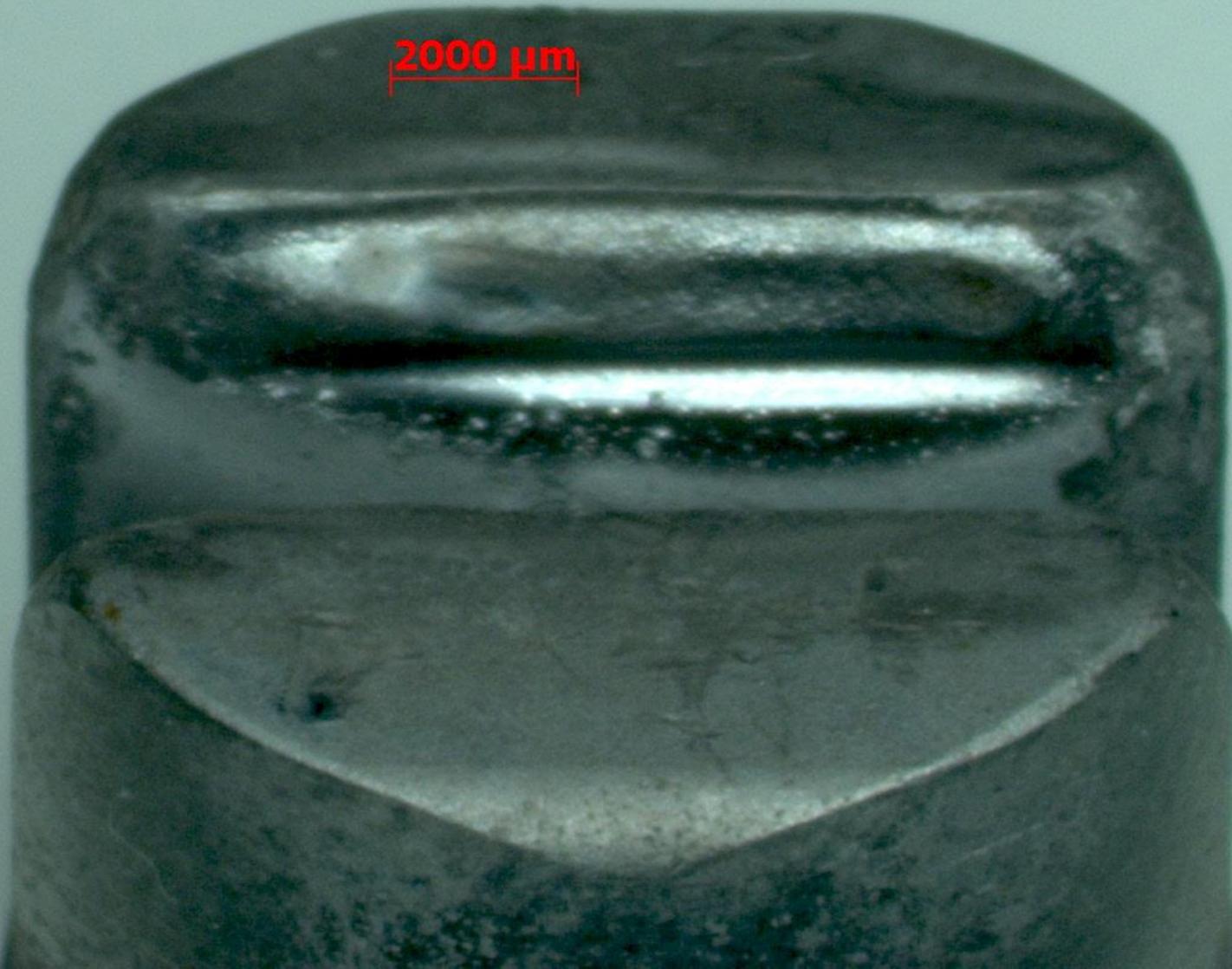


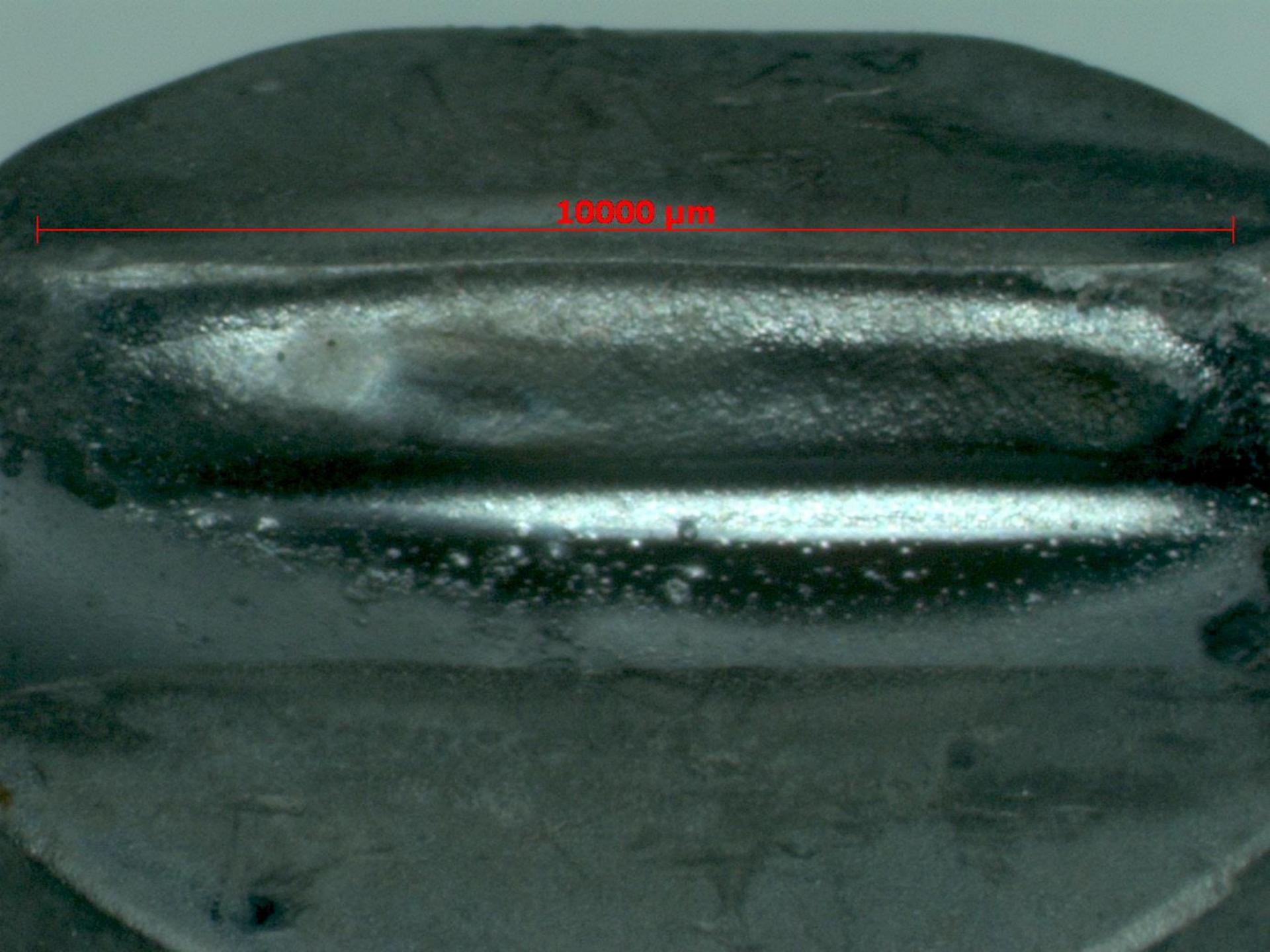
# Failure Modes

- Blocked Aperture Plate
- Shorted Electrodes
- Blocked Caesium Tube
- Failed Heaters
- Failed Piezo Hydrogen Valve
- Ancillary Equipment Failure

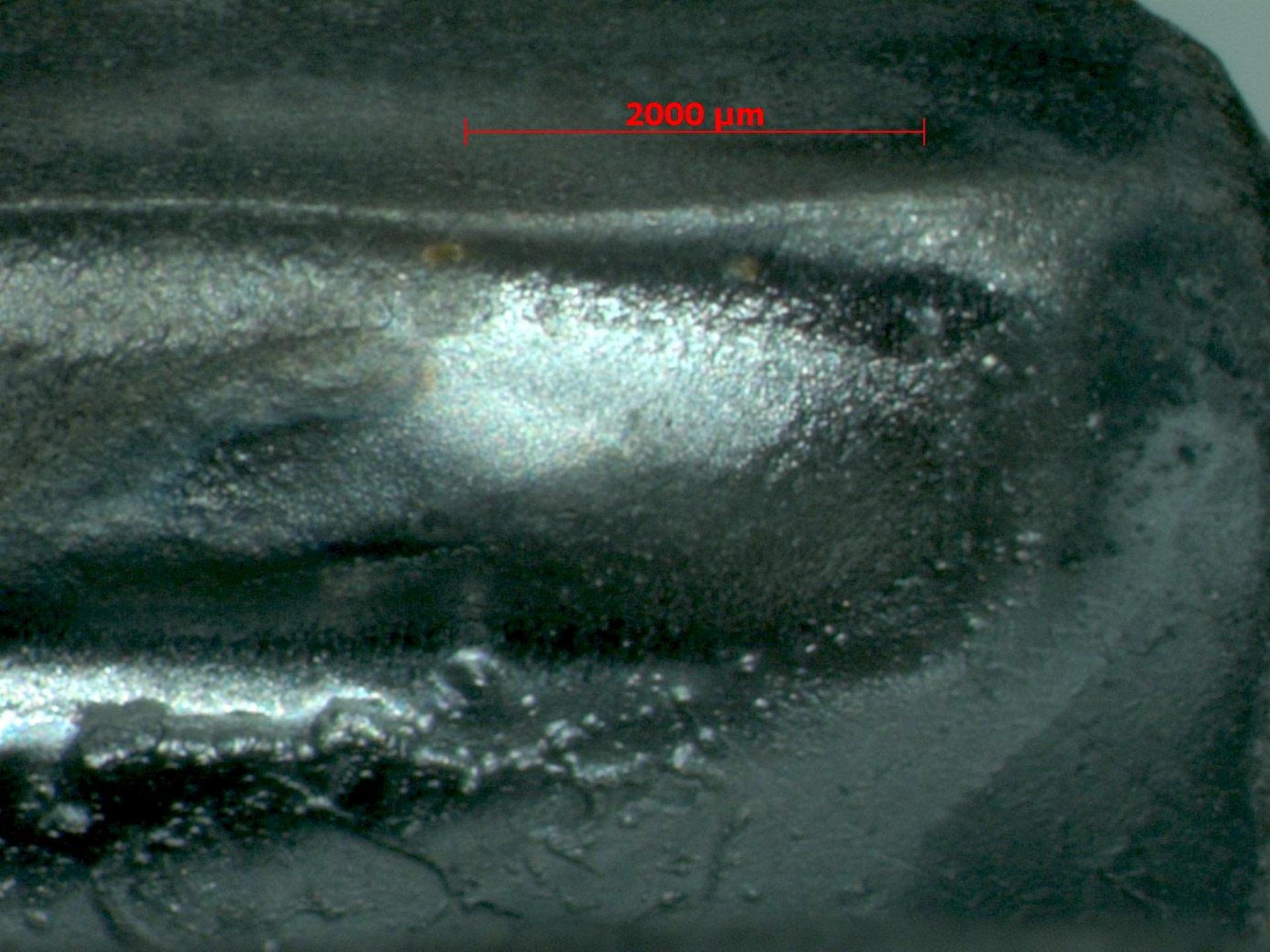
# 26 Day Electrode Wear

**2000  $\mu\text{m}$**





10000  $\mu\text{m}$



2000  $\mu\text{m}$

A grayscale micrograph showing a textured surface, likely a rock or mineral sample. The surface has various shades of gray and some bright, reflective areas. A red scale bar is positioned at the top center, consisting of two vertical lines with a horizontal line connecting them. The text "2000  $\mu\text{m}$ " is written in red between the lines.

2000  $\mu\text{m}$

A scanning electron micrograph showing a cross-section of a biological tissue. A scale bar in the upper left corner indicates 2000 micrometers. Three regions are highlighted with red arrows and labels: two regions labeled 'Cs' (Cysteine) and one region labeled ' $\text{H}_2$ ' (Hydrogen). The image shows various internal structures and textures of the tissue.

Cs

Cs

$\text{H}_2$

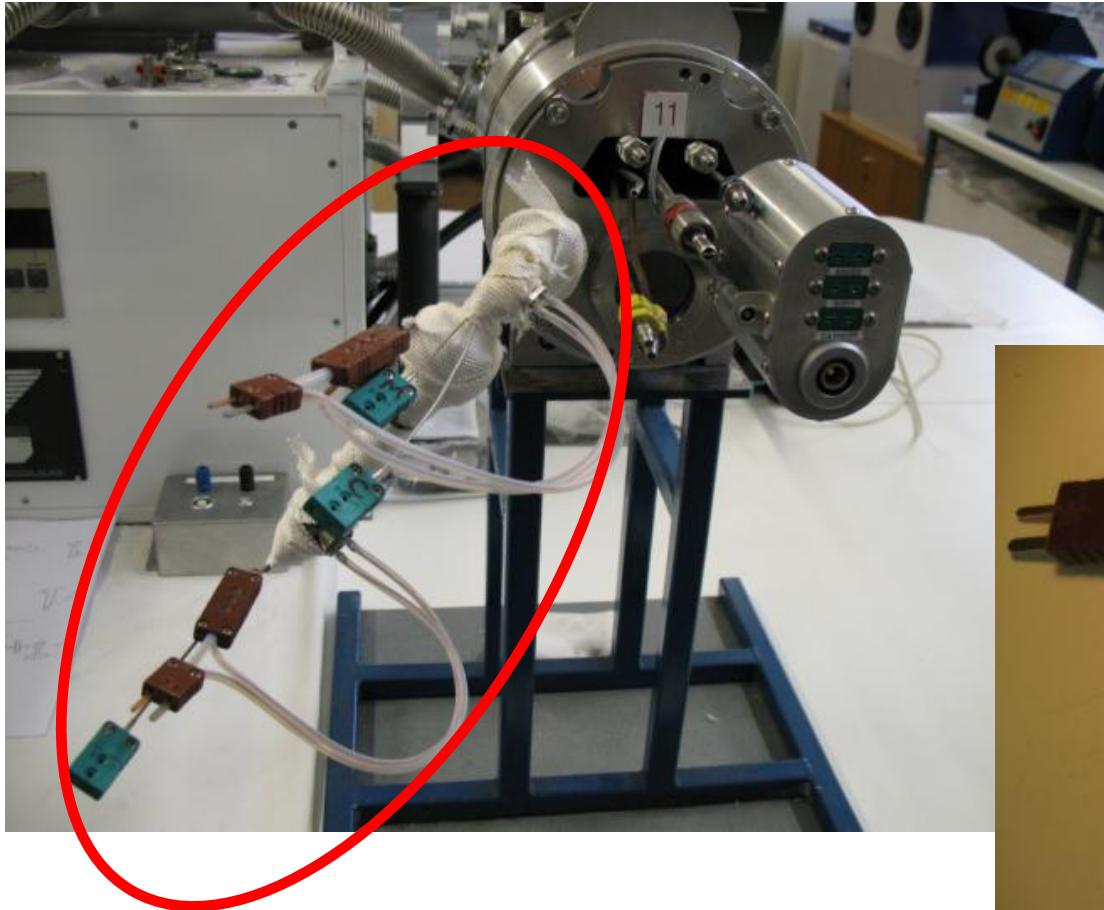
301.03 

A grayscale micrograph showing a textured, dark gray surface. Two parallel, lighter-colored, elongated features are visible, resembling tracks or grooves. A red scale bar in the top left corner indicates a length of 2000 micrometers.

2000  $\mu\text{m}$

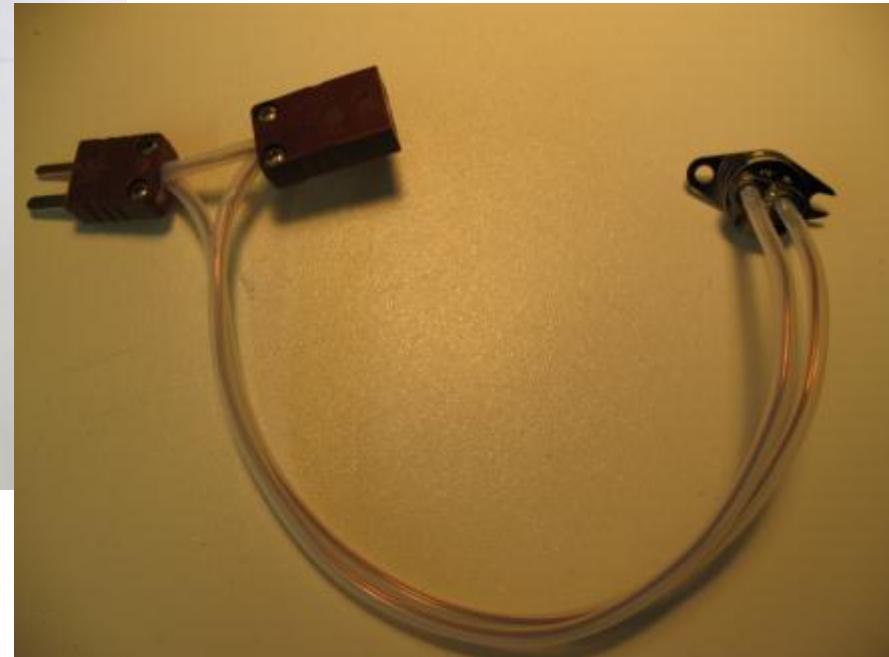
Is  $\text{NF}_3$  the answer?

# Caesium delivery



Caesium oven 140-190°C  
Transport line 300°C

Thermal cut out switches now prevent caesium accidents



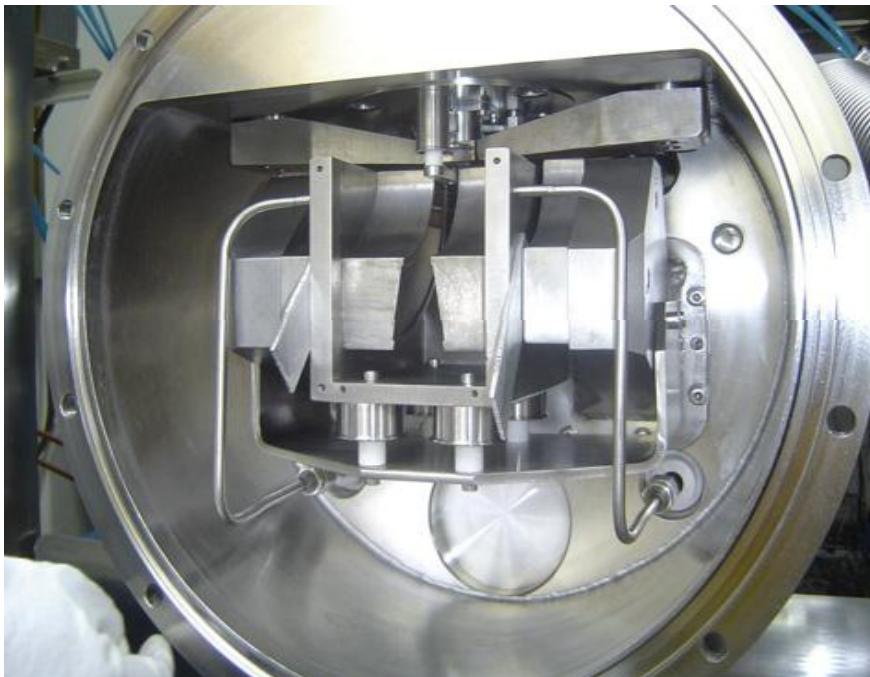
Caesium  
Boiler



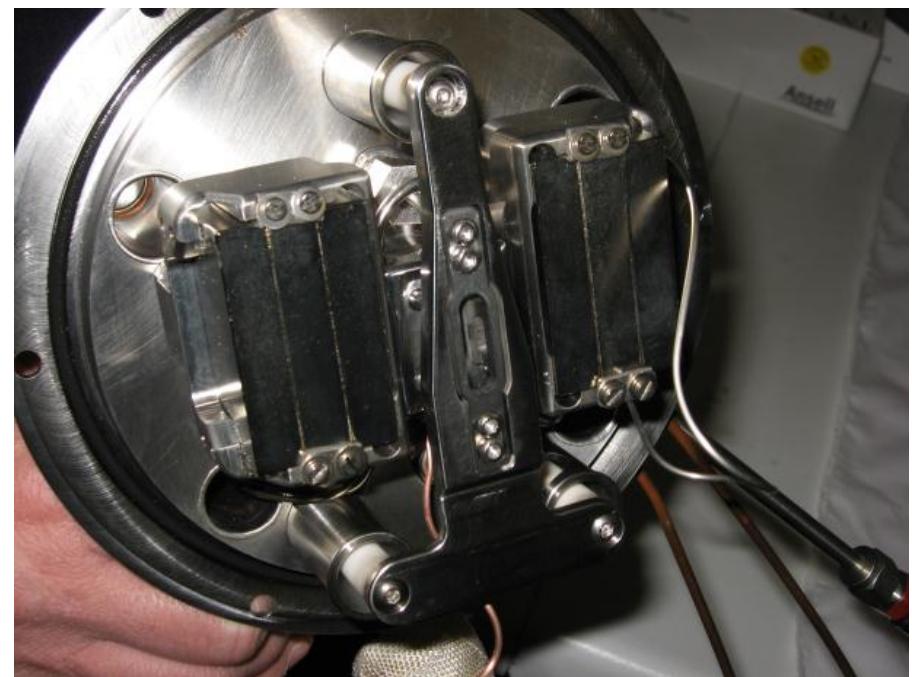
# The Future

- Up-rated extraction supply
- Extraction modelling
- Better understanding of the plasma
  - PhD research project
  - Optical spectroscopy
  - Plasma modelling
- Scaled source
- Understand lifetime limitations

# ISIS Source around the World



Chinese Spallation Neutron Source



ESS Bilbao

Thank you for your attention

Questions, Comments?