Design Considerations of 3D Optical Modulator for TileCal

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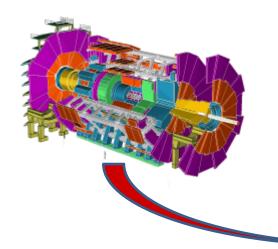
Current and upgrade TileCal data rates per Electronics Drawer:

Current system with analog trigger (< 2.5Gbps/drawer):

- S-link or Glink etc. (< 2.5Gbps/ch)
- VCSEL based

Upgrade system with digital trigger (~240Gbps/drawer, this includes redundancy, headers, FEC etc.)

- GBT (< 5Gbps/ch)
- SNAP-12: 12-channel (~5Gbps/ch for fiber length <100M)
- Both VCSEL based



Concerns:

- Radiation hardness
- Driven distance



Counting Room

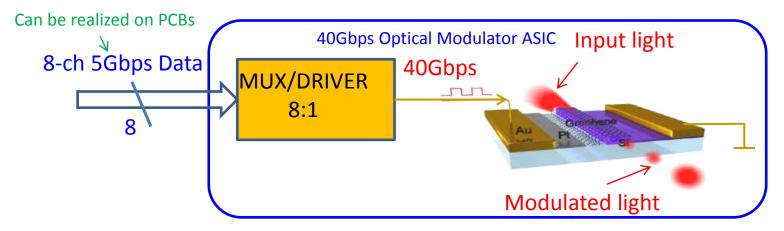


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Approaches of 40Gbps Optical Modulator ASICs

The entire optical modulator includes two parts:

- 40Gbps, high swing (modulator $V\pi$ related) mux/driver
- Optical modulator (waveguide)



Obviously, Mux/Driver and optical modulator have very different requirements in the process and materials. Each part requires its designers having very different design knowledge, methodology, techniques and design tools.

Mux/Driver (40Gbps): 90nm CMOS, SiGe BiCMOS, GaAs etc. Small real estate.

Design Tools: Cadence tools.

Optical modulator: SOI/SOS, CMOS, GaAs, LiNbO_{3.} InP etc. Huge real estate.

Design Tools: Synopsis tools.

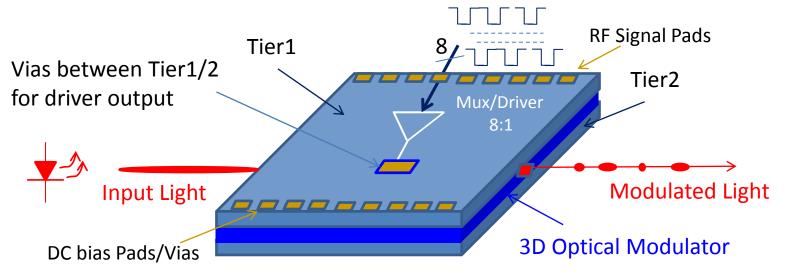
A single process is hardly to fit very well on both mux/driver and optical modulator designs with required performance.



Concept of 40Gbps 3-D Optical Modulator ASIC Design

To achieve 40Gbps speed, the Mux/Driver and Optical modulator have to be integrated in a single device.

- Fermilab is a multi project 3-D chip integrator, started in 2006.
 --- experience with few projects.
- Commercial companies for 3-D IC work are also available.



- Tier1: Mux/driver (standard circuit masks, standard cost)
- Tier2: Optical modulator (custom masks, high cost)
- Independent technologies/designs of Mux/Driver and Optical modulator.
- Not many vias between Tier1 and Tier2. (numbers of vias affect 3D yield rate).



Test setup for commercial optical modulators

- To test some commercial optical modulators before we move to our own prototype specifications and designs.
- To evaluate the BER and driven distance, power consumption etc.
- To gain knowledge and experience through the tests.

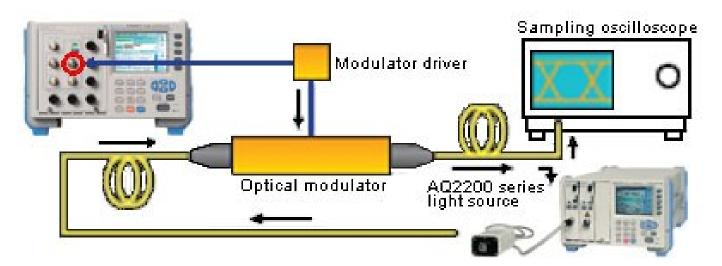
Commercial optical modulator availability for our applications:

JDSU: 10Gbps +

Thorlabs: 40Gbps +

Fujitsu: 40Gbps +

Others:



Here is an example of commercial test setup



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