

WIR SCHAFFEN WISSEN – HEUTE FÜR MORGEN

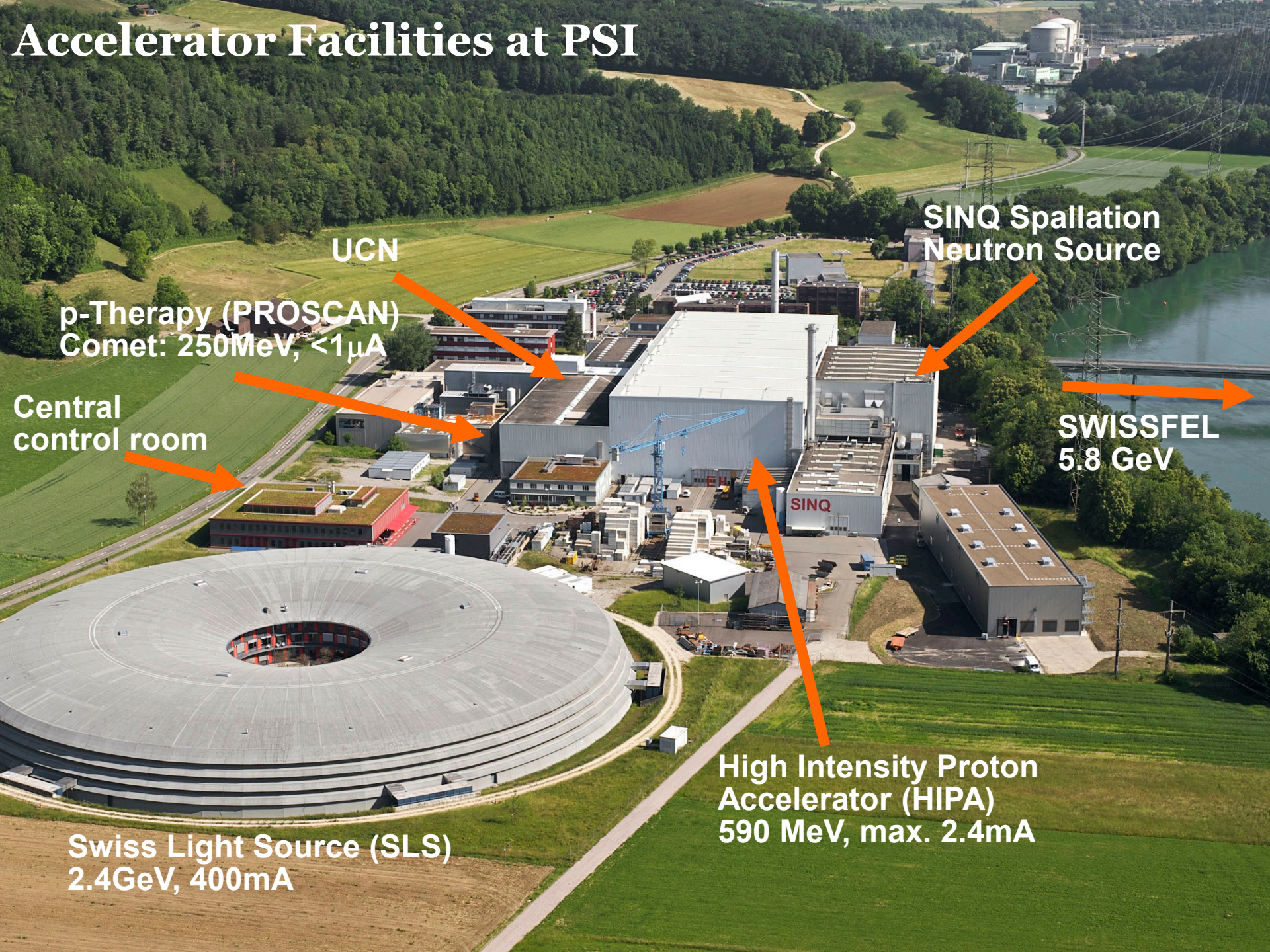


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# PSI: Meson production target stations and upgrade to HIMB

Muon Properties and Related Topics II, FNAL-online, 21.1.2022

# Accelerator Facilities at PSI



UCN

p-Therapy (PROSCAN)  
Comet: 250 MeV,  $<1\mu\text{A}$

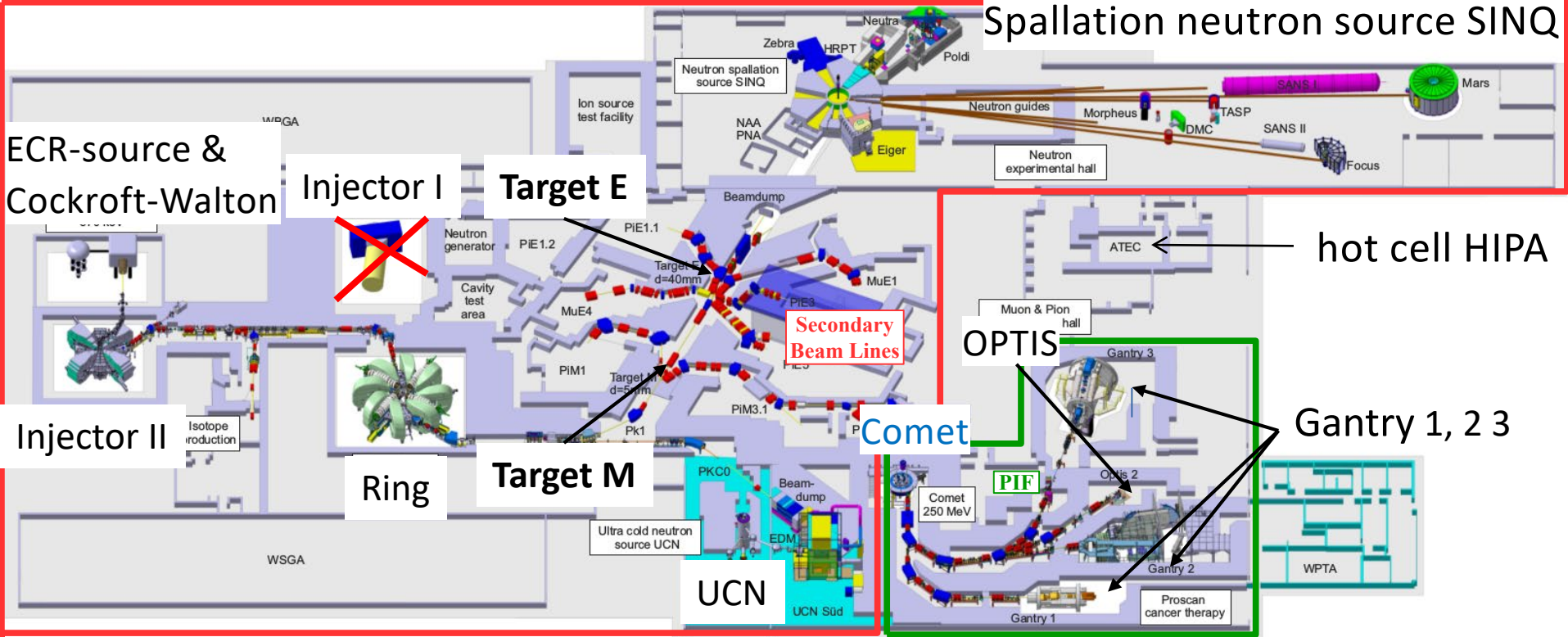
Central  
control room

SINQ Spallation  
Neutron Source

SWISSFEL  
5.8 GeV

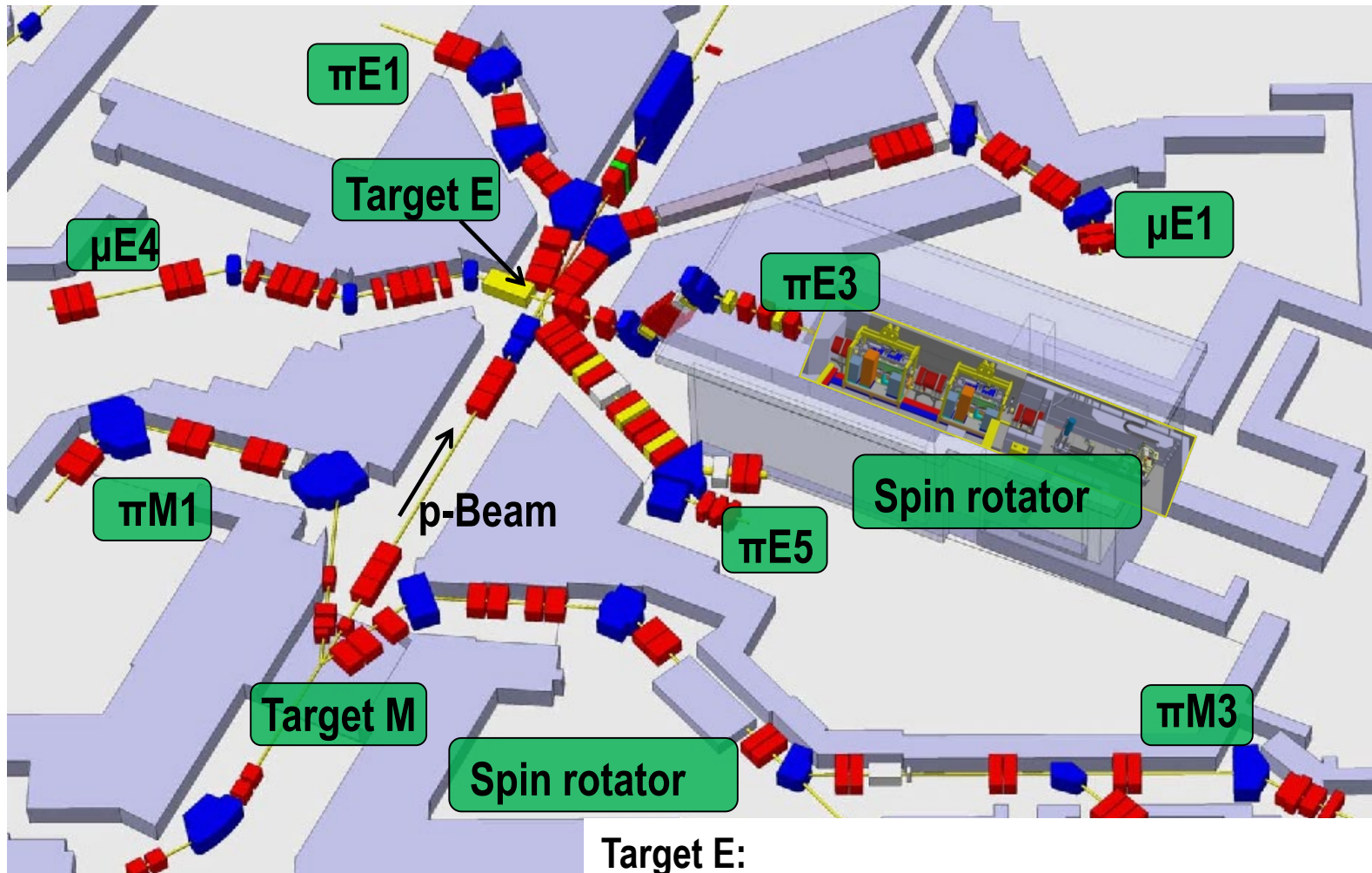
Swiss Light Source (SLS)  
2.4 GeV, 400 mA

High Intensity Proton  
Accelerator (HIPA)  
590 MeV, max. 2.4 mA



- HIPA (High Intensity Proton Accelerator)**
- CW (50.63 MHz), 590 MeV,
  - up to 2.4 mA (**1.44 MW**)
  - **2 meson production targets**
  - 7 secondary beam lines
  - SINQ and UCN spallation source

- PROSCAN (Proton therapy):** since 2007
- Comet:** superconducting cyclotron  
CW, 250 MeV, up to 1  $\mu$ A protons
- medical treatment:**  
3 Gantry, 1 Eye Cancer Treatment Station
- Irradiation Station:** PIF



Target E:

$\pi$ E1: 10 - 500 MeV/c High Intensity Pions und Muons

$\mu$ E1: Polarized Muon Beam

$\pi$ E3: 28MeV/c Surface polarized Muons

$\mu$ E4: 30 - 100 MeV/c High Intensity Polarized Muons

$\pi$ E5: 10 - 120 MeV/c High Intensity Muons

Target M:

$\pi$ M1: 100-500 MeV/c Pions

$\pi$ M3: 28 MeV/c Surface Muons

	PiM1	PiE5	PiE1	PiE3	PiM3	MuE4	MuE1
Target	M	E	E	E	M	E	E
Particle Type	$\pi/e/\mu/p$	$\mu/\pi$	$\pi/\mu/p$	$\mu, \pi$	$\mu$	$\mu$	$\mu$ (cloud)
Momentum Range	10-500 MeV/c (max 300 MeV/c for positive particles)	20-120 MeV/c	10-500 MeV/c ustream ASK 10-120 MeV/c downstream ASK	$\mu$ : 10-40 MeV/c $\pi$ : 50 – 250 MeV/c	10-40 MeV/c	10-40 MeV/c	60-120 MeV/c
Typical Momentum	15-300 MeV/c	28-85 MeV/c	PP: 10-50 MeV/c $\mu$ SR: 28 MeV/c Irrad: 300 MeV/c	28 MeV/c	28 MeV/c	28 MeV/c	60-125 MeV/c
Max Rate [mA <sup>-1</sup> s <sup>-1</sup> ]	@ 350 MeV/c $\pi^+$ : $2 \times 10^8$	@ 120 MeV/c $\pi^+$ : $2 \times 10^{10}$ $\mu^+$ : $5 \times 10^8$	@ 300 MeV/c $\pi^+$ : $4 \times 10^9$	$\mu^+$ : $3 \times 10^7$ $\pi^+$ : $2 \times 10^9$ @ 170 MeV/c	$\mu^+$ : $3 \times 10^6$	$\mu^+$ : $4 \times 10^8$	@ 300 MeV/c $\mu^+$ : $6 \times 10^7$
Typical Use	Particle Physics Test Experiments, Detector/Material Irradiation	Particle Physics Experiments	$\mu$ SR Dolly Particle Physics Experiment, Detector Irrad.	$\mu$ SR HAL 9500 (High Field)	$\mu$ SR GPS and LTF	$\mu$ SR LEM Facility	$\mu$ SR GPD Facility

Particle physics: (**CHRISP facility**)

$\mu$ SR (Muon Spin Rotation),  
S $\mu$ S (Swiss Muon Source)

# Challenges for meson production targets

- **Power deposition:**

at 2.4 mA, 590 MeV protons  $\sim$  50 kW on Target E

→ cooling

→ high temperature resistant material

→ thermal stress

- **Radiation damage:**

→ embrittlement

→ deformation (also due to heating)

→ loss of conductivity

## Approach:

- distribute power:

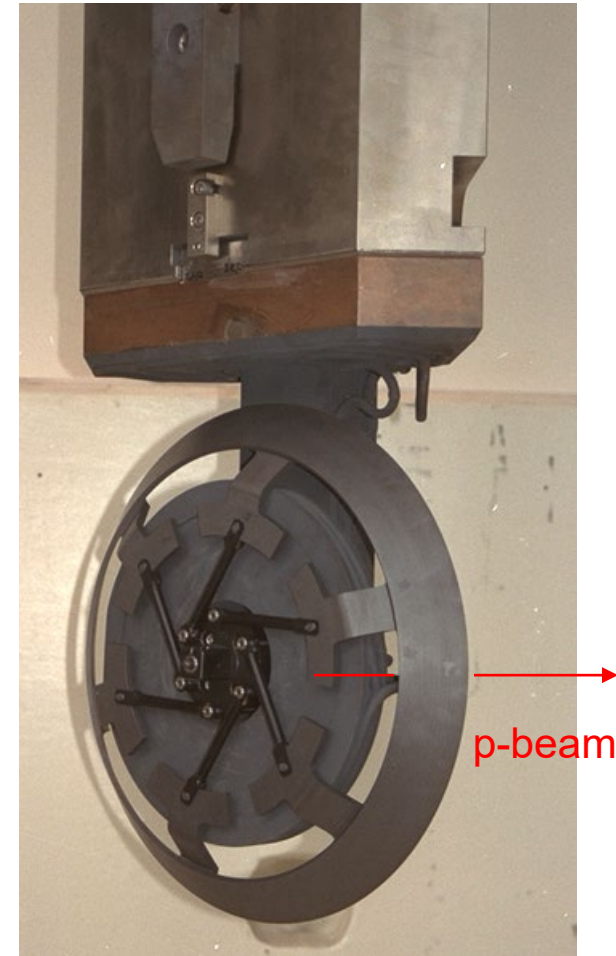
rotating wheel with 1 Hz → needs bearings

- cooling by radiation:

- independent of conductivity

- local shielding (Cu) is cooled by water

Target E

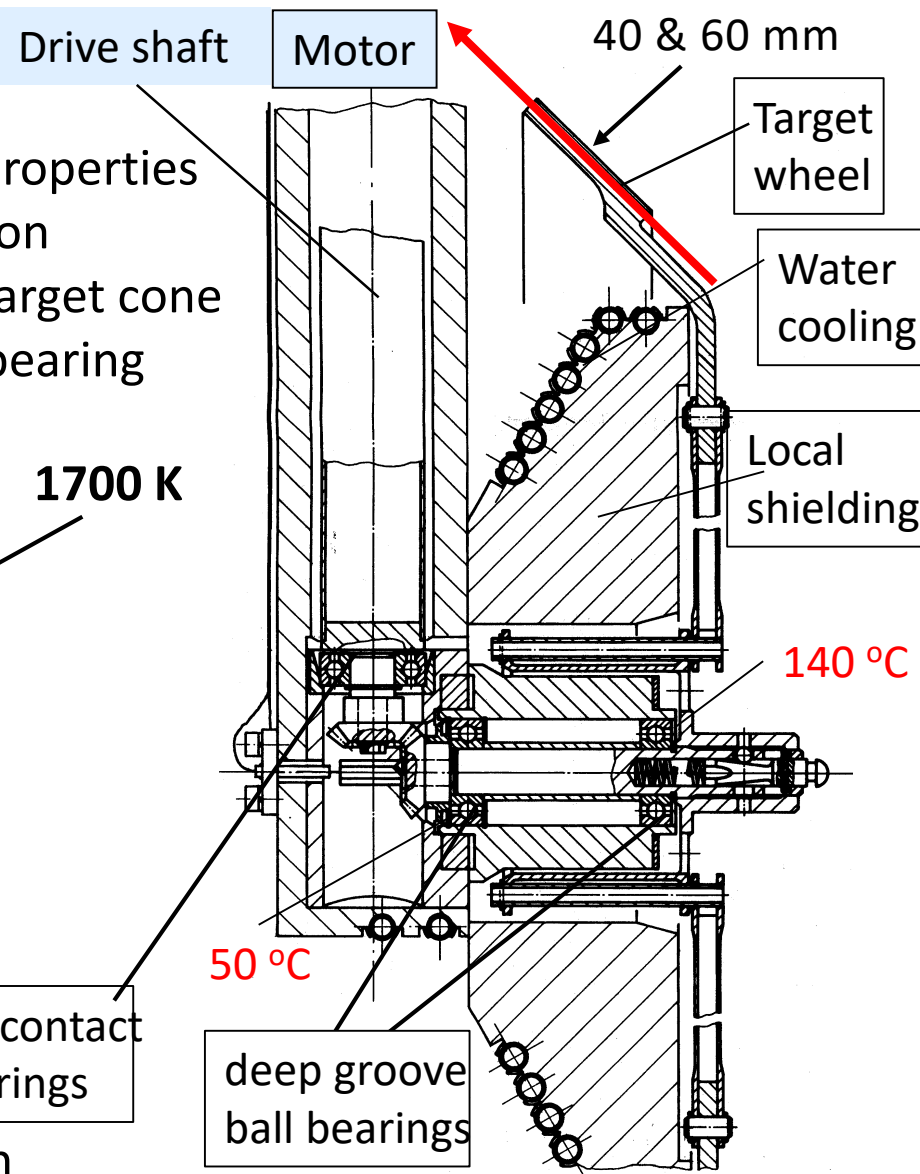


# Challenges for meson production targets

- **Wheel deformation** reduced by
  - polycrystalline graphite → isotropic properties
  - slits in wheel rim für thermal expansion
  - spokes: allows thermal expansion of target cone hollow to avoid high temperature at bearing



12 segments with 1 mm slit



- **Motor:**
  - 2.5 m above the beam line
  - Functioning is not affected by irradiation
  - life time ~ 5 – 8 years

# Critical components: Bearings

- **Ball bearings:**

No grease as lubrication! → brittle due to hard irradiation  
so called radiation hard grease does not help → proofed

in use since ~2002:



Balls  $\text{Si}_3\text{N}_4$ , GMN, Germany  
Coating:  $\text{MoS}_2$ , Ag for ring & cage  
1 -2 x exchange/year  
← → Graphite wheel lasts much longer: ~ 4Years  
(39 Ah record)

in test this year:



**Shun Makimura  
(JPARC)**

Balls stainless steel +  $\text{WS}_2$  blocks  
Koyo, Japan  
Test (without radiation): > 420 days  
In beam 2021, no change!



# Target development I: Target E with grooves

Purpose: **Beam centering** on the 6 mm rim of Target E

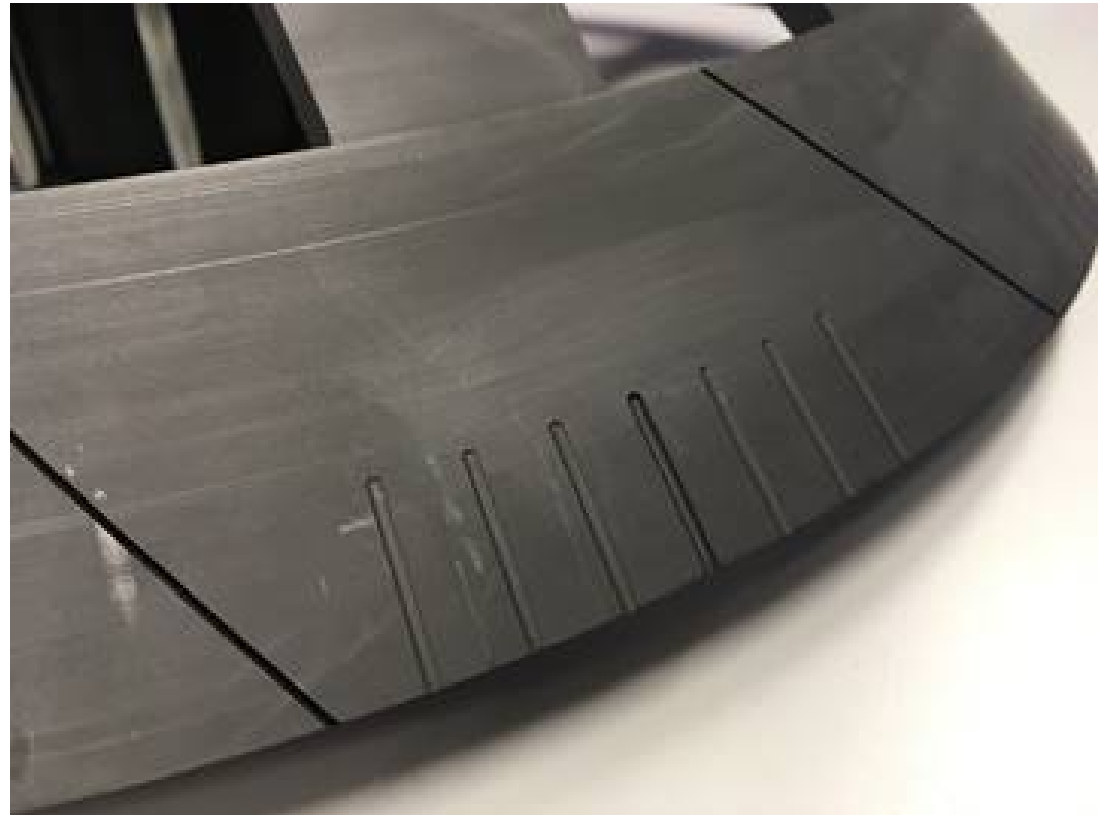
Idea:

Modulation of the beam current measurement (MHC5) after Target E

→ Strength of the signal is a measure for the deviation of the beam from center

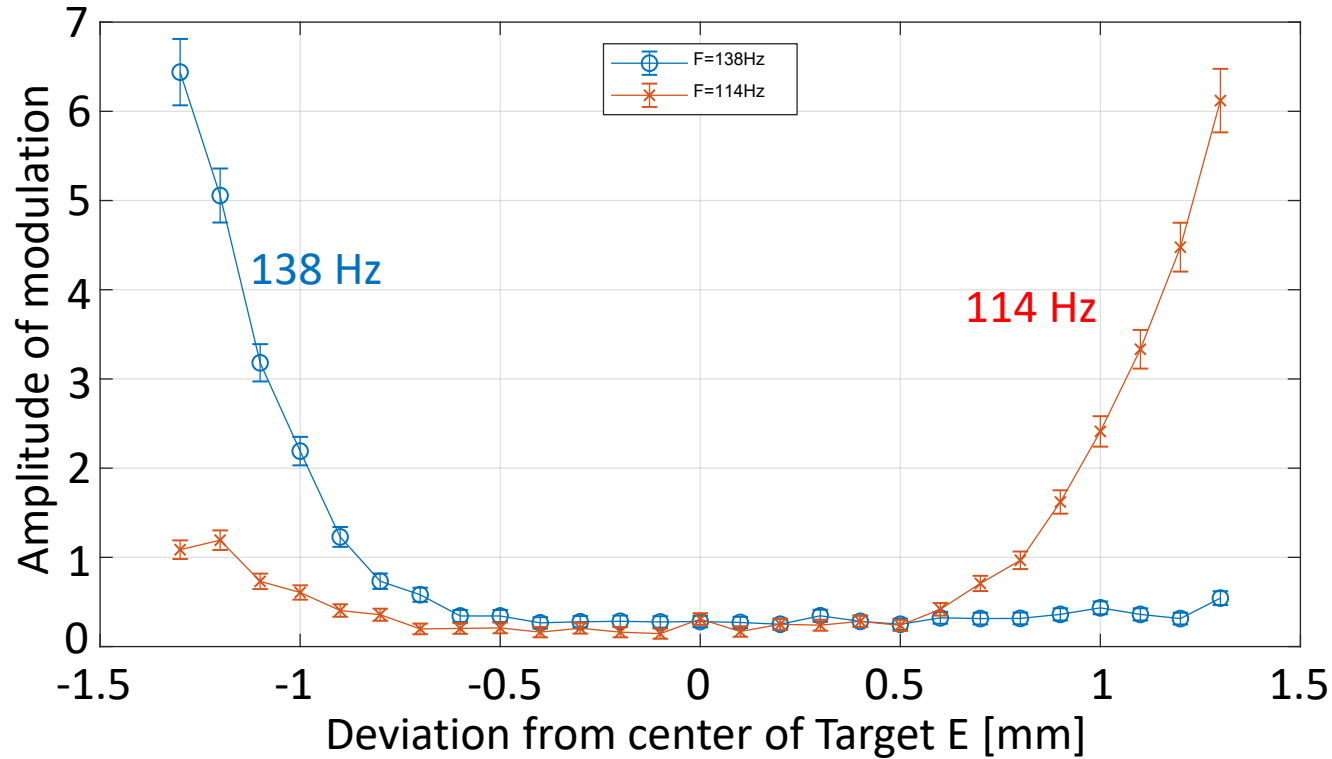
Grooves inside and outside

- with different frequencies:  
114 Hz and 138 Hz
- to distinguish beam left and right from center
- different depths:  
0.3mm, 0.5mm, 0.7mm, 0.9mm
- to find compromise between losses and signal

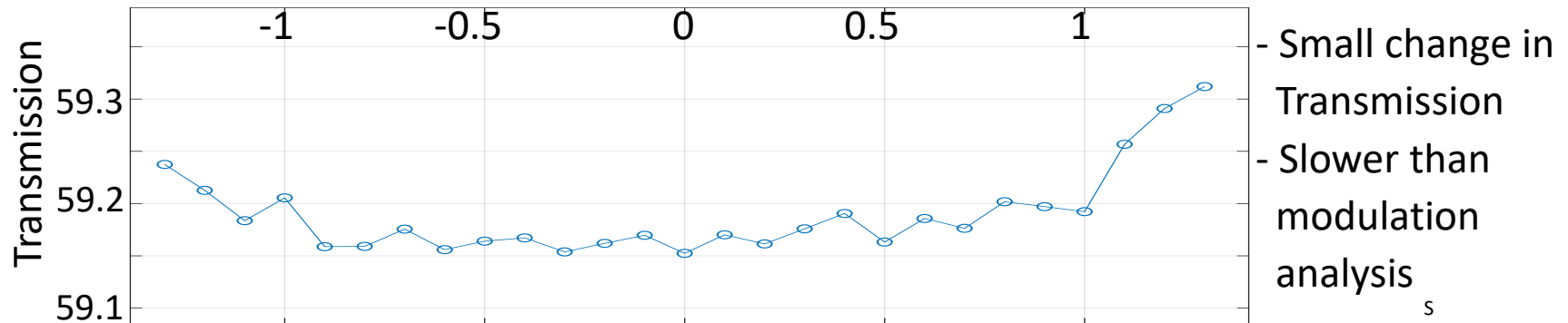




# Signal as a function of position



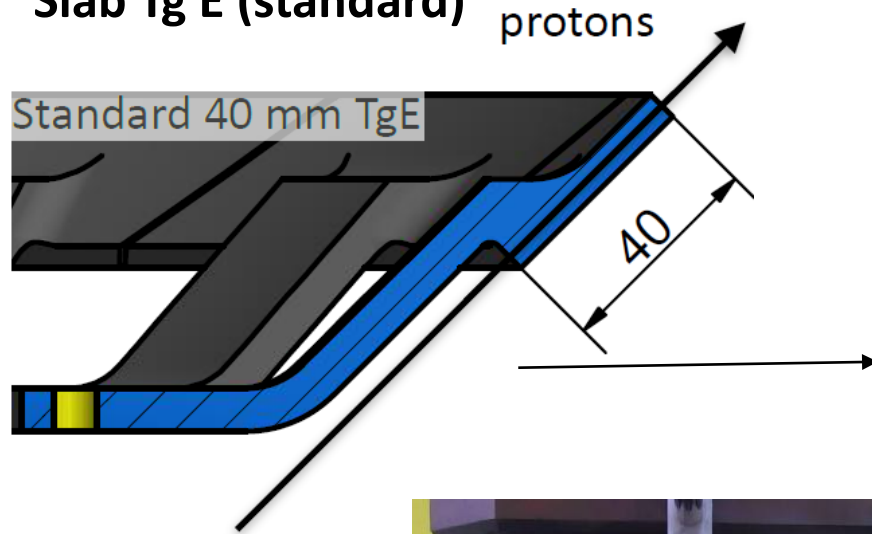
- Very sensitive method of ~factor 10 in signal change!
- Much more sensitive than transmission  $T = MHC5/MHC4$



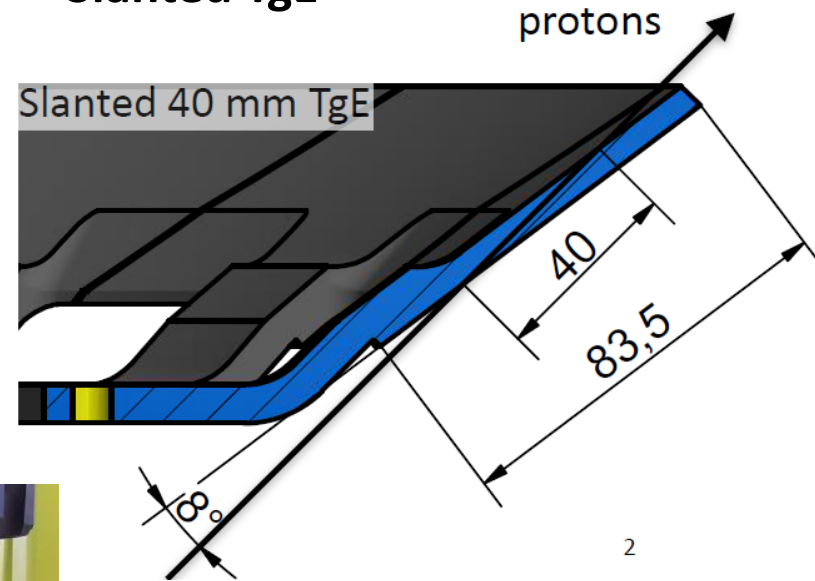
- Small change in Transmission  
 - Slower than modulation analysis

# Target development II: Slanted Type

## Slab Tg E (standard)

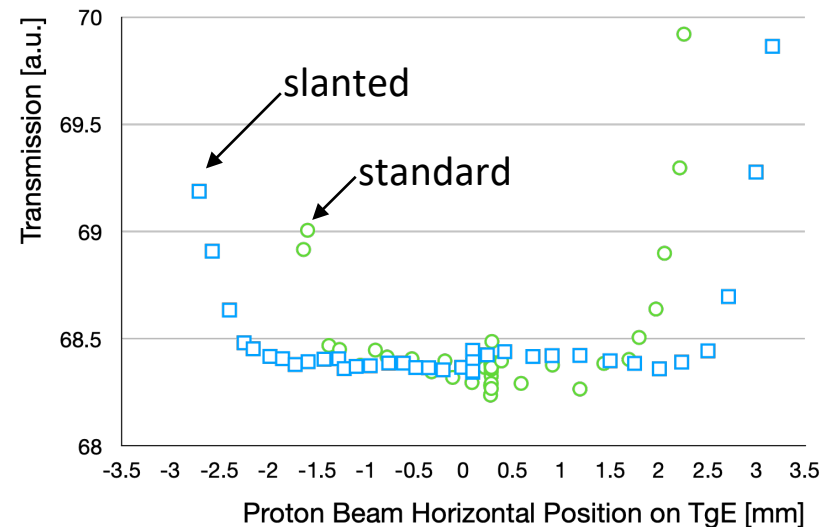
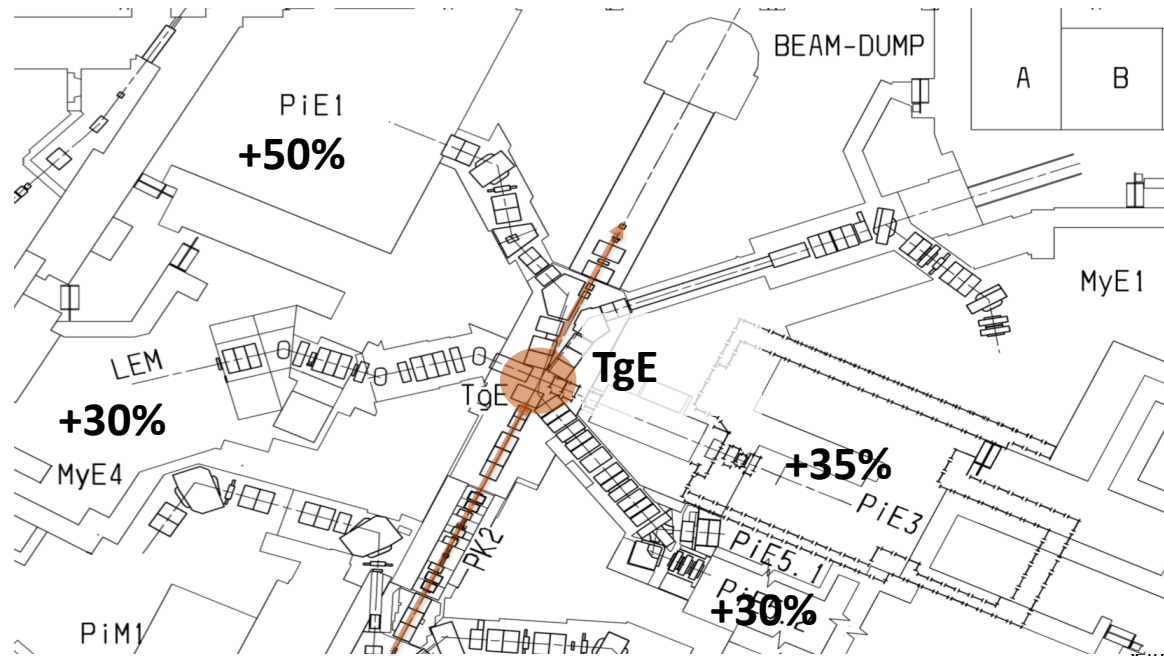


## Slanted TgE



# Results with slanted target type

- Significant increase of surface muon rate
- 1. Measurement (2019): 30 – 50 % increase
- Increased safety margin for “missing” TgE with the proton beam  
→ pencil beam to the neutron spallation target has to be avoided (several diagnostics in place)



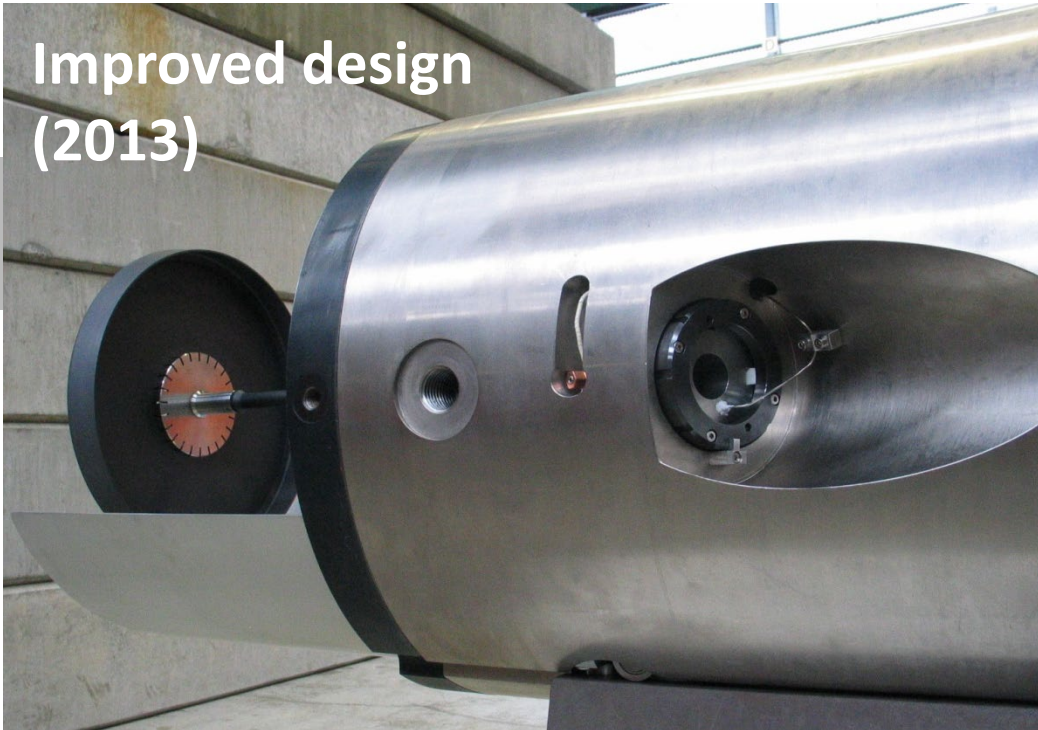
# Combining grooves and slanted

& KOYO bearing



planned for beam period starting May 2022

Improved design  
(2013)



### Target M:

Mean diameter: 320 mm

Target thickness: 5.2 mm

Target width: 20 mm

Graphite density:  $1.8 \text{ g/cm}^3$

Beam loss: 1.6 %

Power deposition: 2.4 kW/mA

Temperature: 1100 K

Irradiation damage: 0.1 dpa/Ah

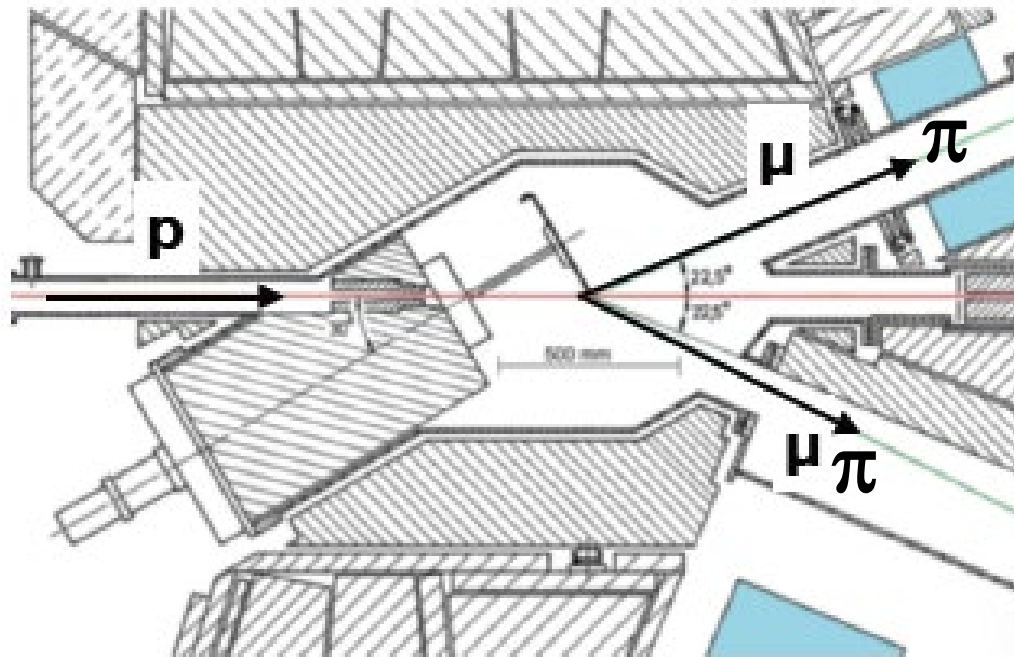
Rotational Speed: 1 Hz

Current limit: 5 mA

Life time: up to several years

up to  $\sim 60 \text{ Ah} \sim 6 \text{ DPA}$

# Present TgM station (built 1985)



PiM1  
particle physics

PiM3  
μSR (GPS, FLAME)  
 $10^7 \mu^+/s$

nowadays  
surface muons  
needed

Beamlines under  $22.5^\circ$

→ optimized for high-momentum  $\pi > 100 \text{ MeV}/c$ ,  
@  $350 \text{ MeV}/c$ :  $\pi^+ : 2 \times 10^8 / (s \text{ mA})$

Target: graphite  
2 mm thick rim

→ effective 5 mm (due to angle),  
cooled by thermal conduction  
no problems with bearings!

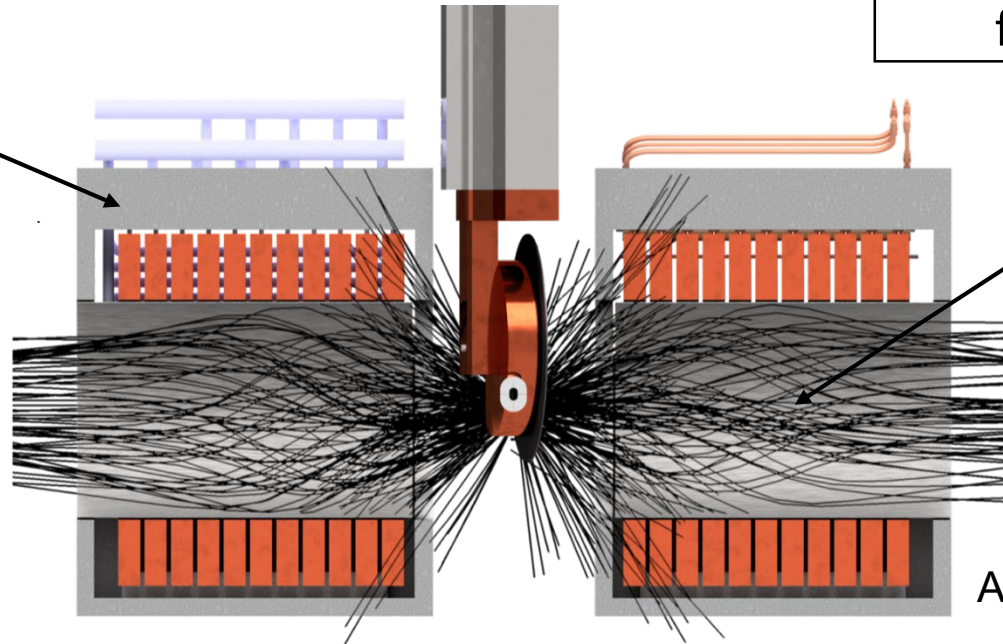


# Concept for new target station HIMB at TgM

HIMB = High-Intensity Muon Beams

goal:  $10^{10}$  surface muons/s  
for particle physics

capture  
solenoid

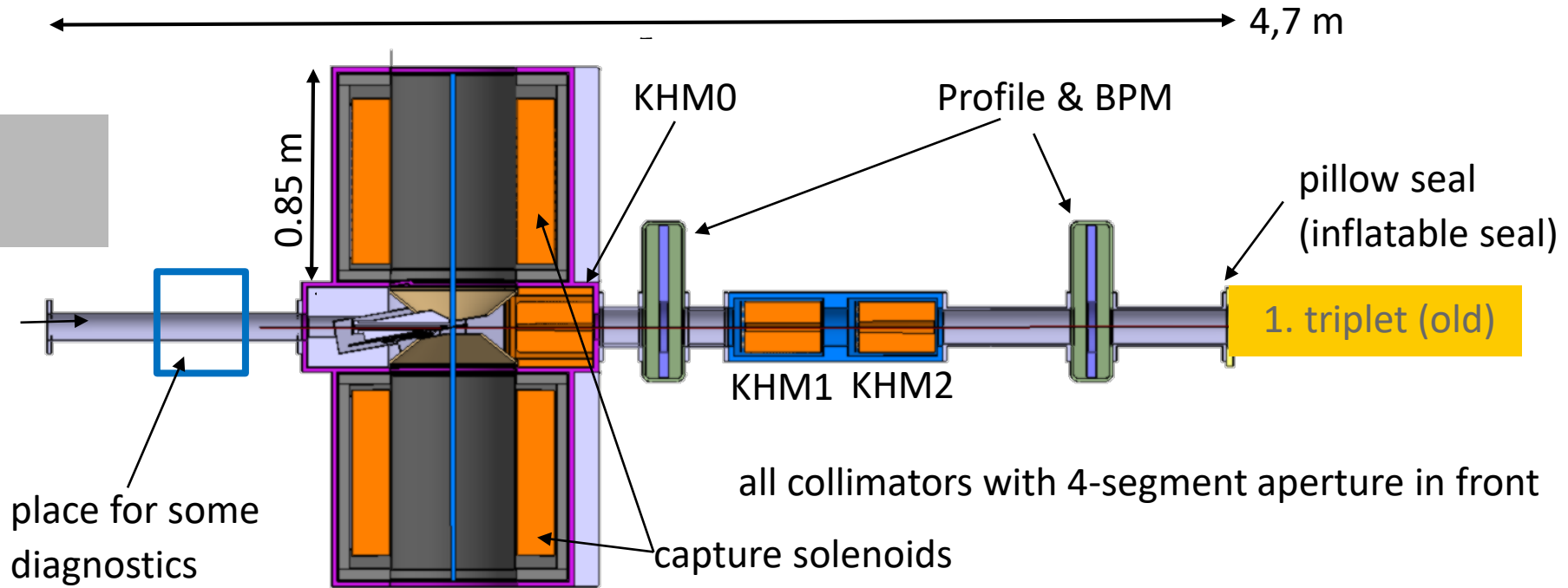


Andreas Knecht

- short wide solenoids with large fringing field in high radiation area
- close distance to the target +/- 250 mm
- thicker target (20 mm instead of 5 mm) → higher losses & activation
- slanted target type
  - large rim (> 100 mm)
  - large rotating wheel for cooling
  - small angle relative to beam
- beamline optimized for large transmission of surface muons



# New target station & proton beamline



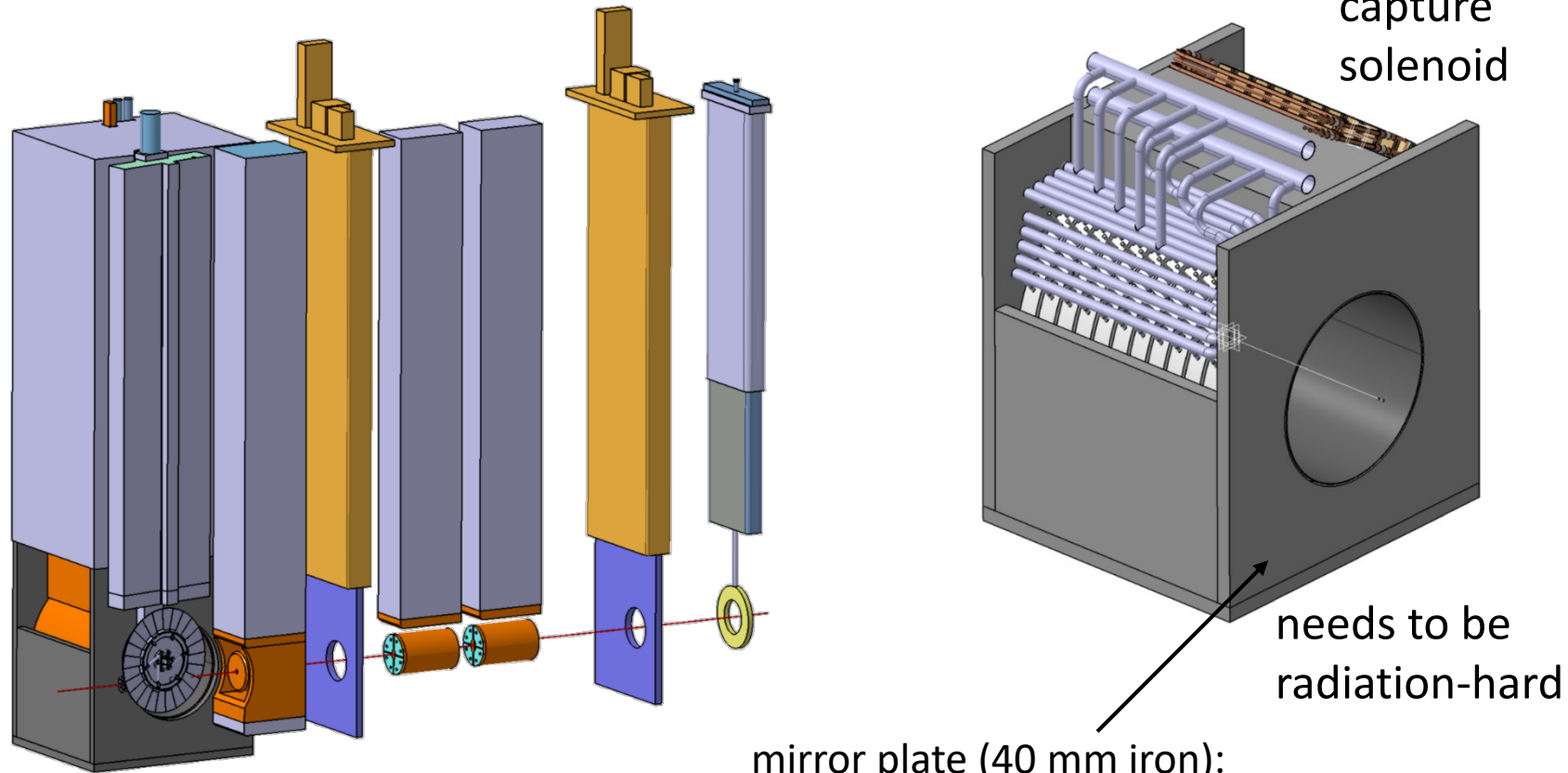
to protect the chamber & guide the beam to the target

- one vacuum chamber for target, capture solenoid, beamline
- pillow seal far away from high radiation zone
- collimator setting optimised using BD-SIM regarding
  - sensitivity to beam misalignment
  - protection of 1. triplet
  - proton beam transmission
- 2 conical heat shields to protect magnets from the hot target (1500 °C)  
(Cooling requires more considerations)



Inflatable all-metal seal

# Side view of beamline components



mirror plate (40 mm iron):

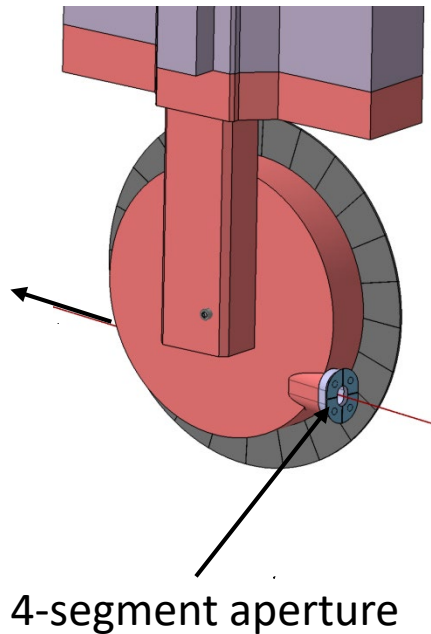
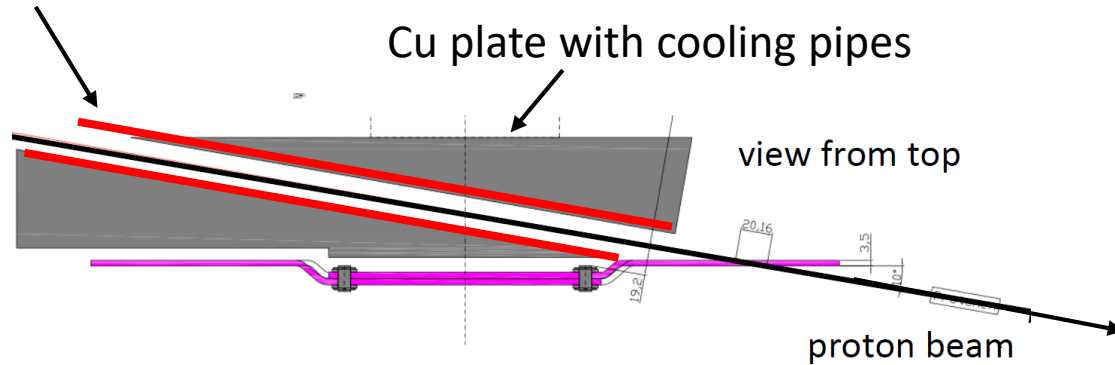
- to reduce magnetic field at beamline
- challenge for cooling

- Target and 2 capture solenoids in 1 vacuum chamber:
  - no space for additional wall or pillow seal keeping +/- 250 mm from beamline
- all vacuum chambers are cooled by water
- exchange of solenoid in vertical direction with (new) exchange flask

# Target insertion

**Due to tight space limits:**

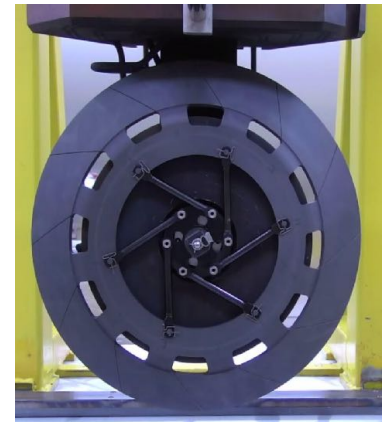
beam passes behind the target through the cooling plate



design & rotation mechanism similar to target E

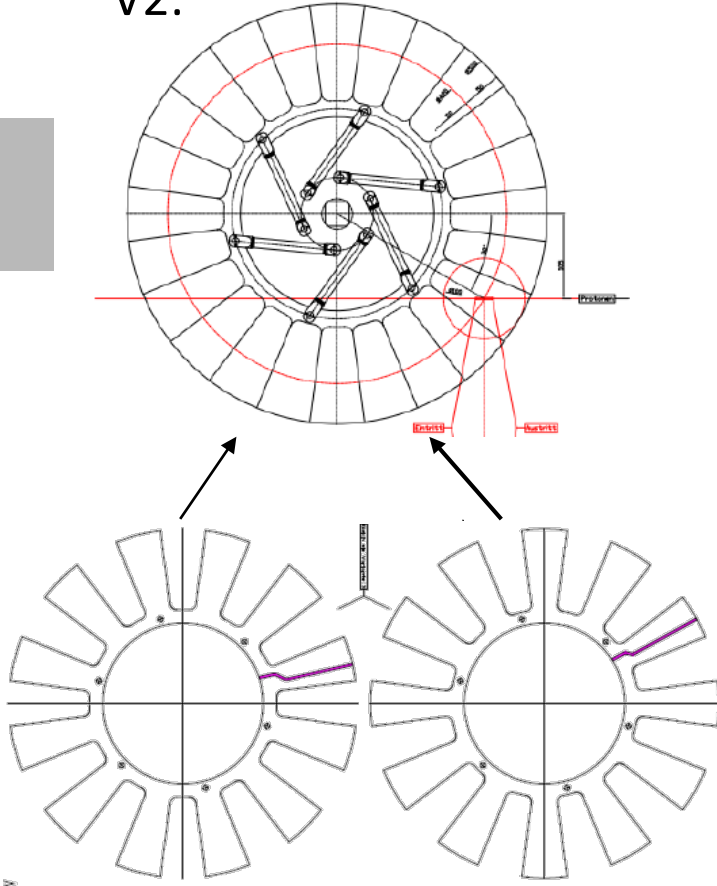
To avoid beam on the Cu cooling plate:

- tungsten collimator inside
- isolated for current measurement
- fast interlock
- 4-segment aperture for centring
- fast interlock



# Target graphite wheel

V2:

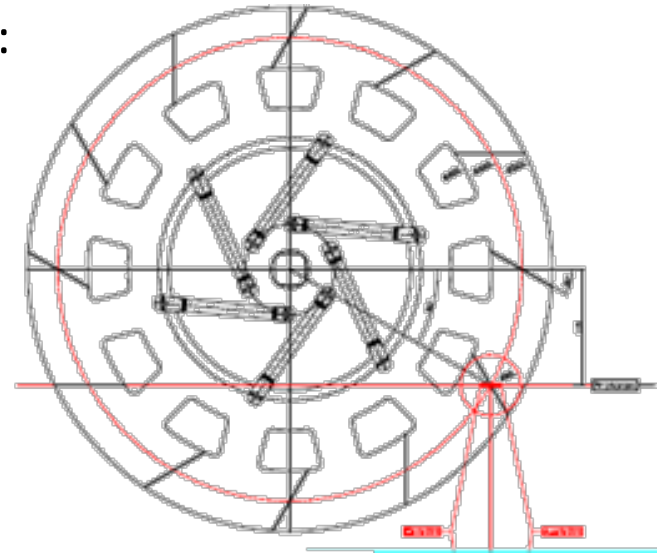


**slanted:**

protons hit the target under small angle:  $10^\circ$

- effective length: 20 mm
- 100 mm rim
- target thickness: 3.5 mm
- 7 – 10 % loss in muon rate

V6:



2 wheel version (V2) is preferred.  
Reason: Wheels are flat and thin.  
Graphite is more stable,  
because not so many layers are crossed.

Wheel very similar to Target E  
as back-up option

# Exchange of the high-activated components



## Exchange flask:

- 45 t, shielded with 40 cm steel
- remotely operated
- used for > 15 components

Constraint for insert:

610mm x 480mm (inner cross section)

## "Bridge":

- contains contamination protection
- door to close lifting hole
- sticks for positioning of the flask

## Working platform:

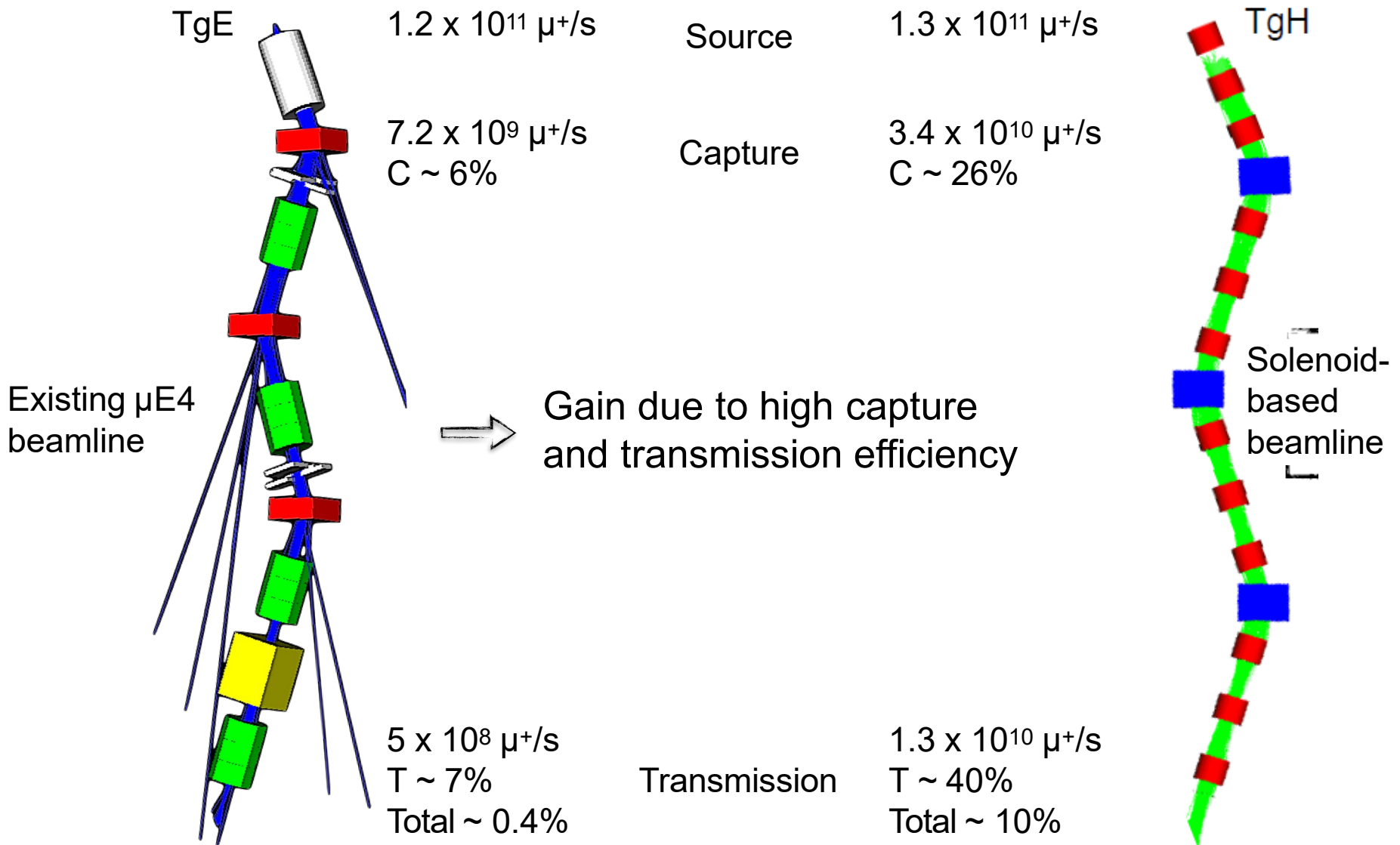
- ~ 2m above beamline, shielded with steel
- Accessible after removing 3 – 4 m of concrete

## For capture-solenoid:

Much simpler exchange flask planned

but with large cross section (1000mm x 800mm)

# Solenoid Beamline



# New Target H station

$1.16 \times 10^{10} \mu^+/\text{s}$  at 2.4 mA

$\mu 3e^-$  solenoid

$1.19 \times 10^{10} \mu^+/\text{s}$   
at 2.4 mA

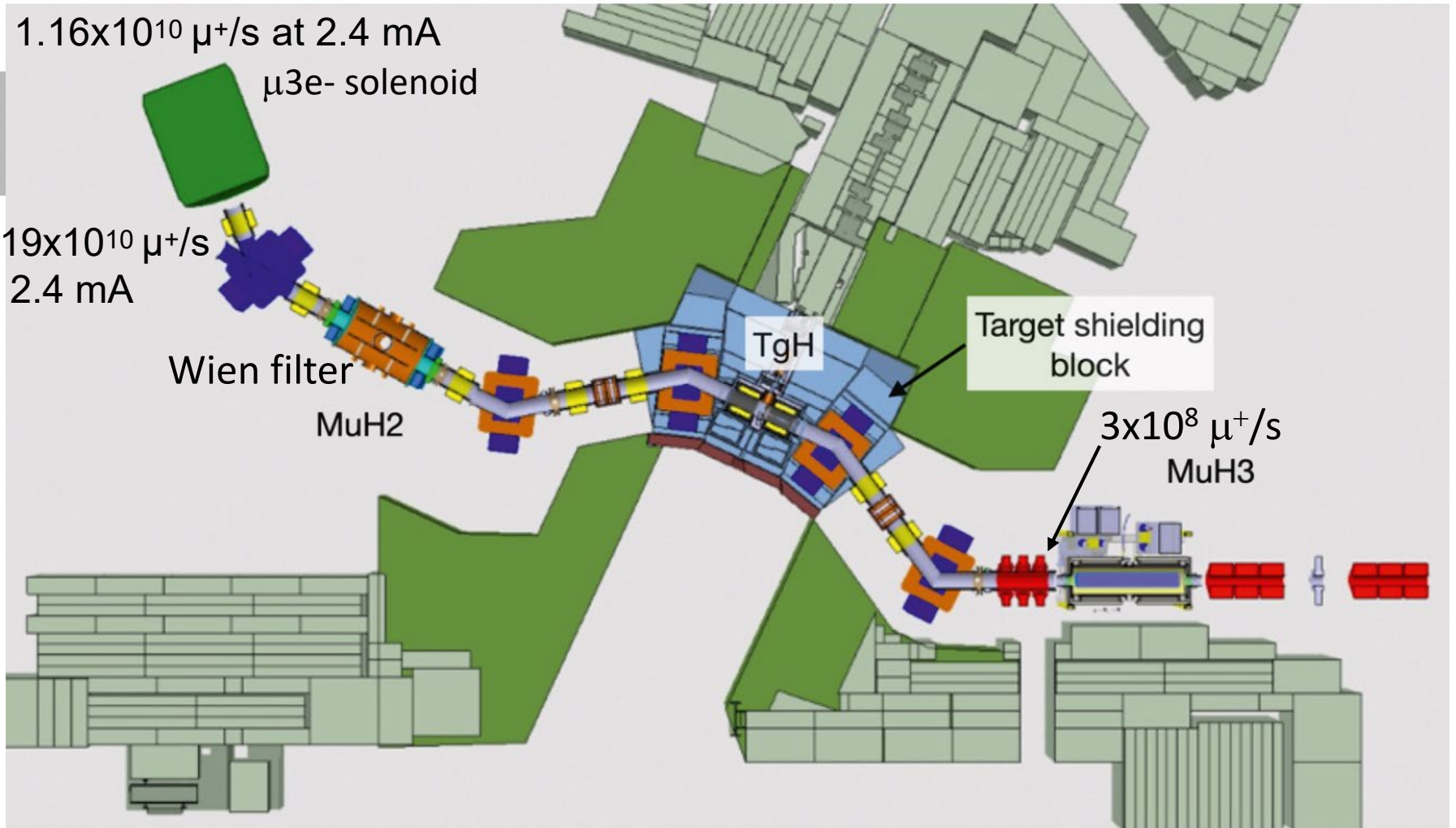
Wien filter

MuH2

TgH

Target shielding  
block

$3 \times 10^8 \mu^+/\text{s}$   
MuH3



## **Isotope and Muon Production with advanced cyclotron and target technology**

R, Eichler, D. Kiselev, A. Knecht, N. van der Meulen, A. Koschik

### **HIMB: High-Intensity Muon Beams is part of IMPACT**

### **TATTOOS: Targeted Alpha Tumour Therapy and Other Oncological Solutions**

Producing radioisotopes with 590 MeV protons (100  $\mu$ A)

for cancer treatment & diagnostics in quantities needed for clinical studies  
(no commercial production).

### **Aim: Support by the Swiss Roadmap of Infrastructure**

Final decision: 2024

Installation: 2027

Budget: 70 MCHF

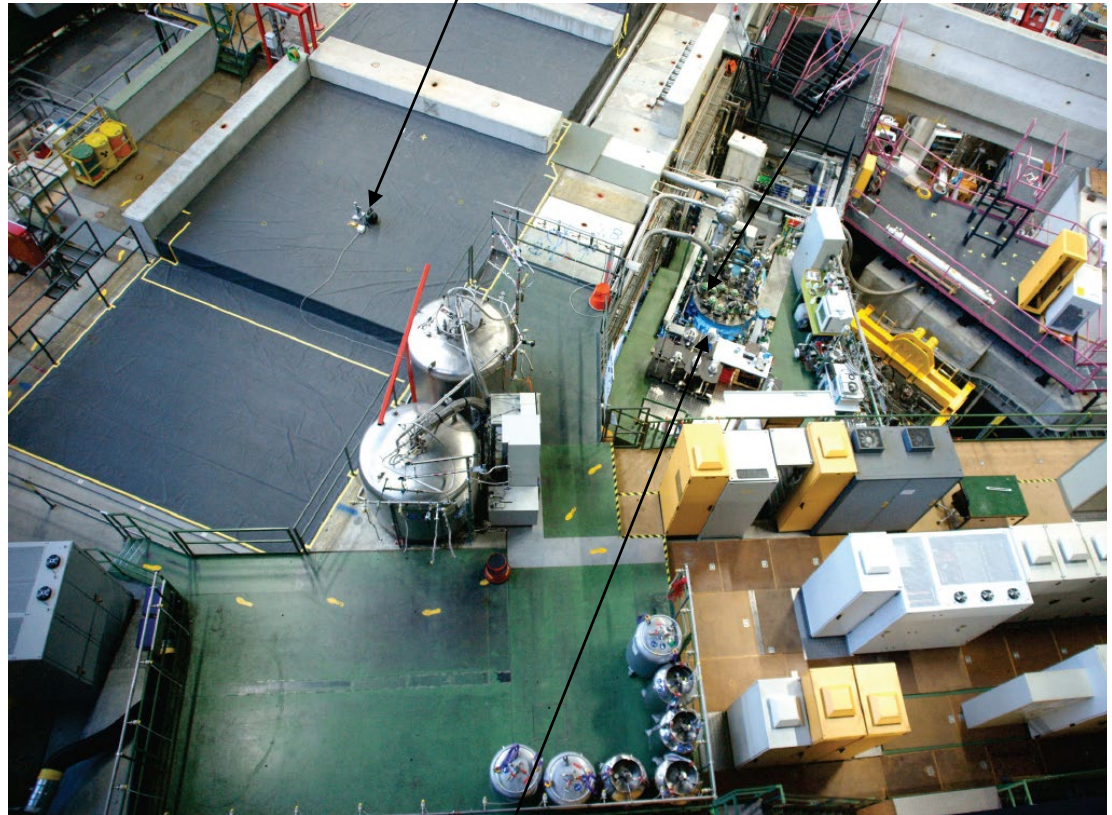


# Challenging environment

He-liquefier  
(6 m above ground)

presentTgM

- Dismantling and assembling of >1000 shielding blocks
- Target block highly activated ( $\sim$  Sv/h)
- Rebuilt of important infrastructure:
  - Helium liquefier
  - tertiary cooling loop



cooling loop below

- Challenges for the muon target at 50 kW:
  - Cooling, Deformation, Bearings suffer in the high irradiation area!
- KOYO bearing from JPARC worked very well for 2021 run period
- Slanted target type increases muon surface rate by up to 50 %
- Combined groove (for centering) and slanted target is built already
- Conceptual study HIMB for Swiss Roadmap aims for  $10^{10}$  surface- $\mu$ /s in particle physics area!

