



MICE RFCC Modules















The MICE RFCC Module







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RFCC Module II





Cavities removed

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Alan Bross PMG February 16, 2012



Testing the CC









Test Cryostat for CHL









RF - Single Cavity Test System For tests in the MTA





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First CC + SCTS









SCTS-CC in MTA





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	Task Name	Duration	🖌 Start 🗸	Finish 🖕	2011	Qtr 1, 2012	Qtr 2, 2012	Qtr 3, 2012	Qtr 4, 2012	Qtr 1, 2013	Qtr 2, 2013	Qtr 3, 2013	Qtr
1	Order new superconductor	5 mons	Tue 2/7/12	Mon 6/25/12	Nov D	ec Jan Feb M	ar Apr May Jun 1	Jul Aug	Sep Oct Nov De	c Jan Feb M	ar Apr May	Jun Jul Aug	Sep Oc
2	First winding prep	52 days	Tue 2/14/12	Wed 4/25/12			b	3					
3	First winding ready for test	1 day	Thu 4/26/12	Thu 4/26/12			4/26						
4	CC Test stand fab & installation	63 days	Thu 2/2/12	Mon 4/30/12		Æ							
5	CC Test stand safety doc & review	54 days	Thu 3/1/12	Tue 5/15/12			h						
6	CC Test stand ORC received	1 day	Wed 5/16/12	Wed 5/16/12			5/16			Maa	onet		
7	CC Test stand commissioning	20 days	Tue 5/1/12	Mon 5/28/12							<i></i>		
8	CC winding prep	31 days	Fri 4/27/12	Fri 6/8/12			* 1						
9	CC Test stand operational	1 day	Tue 5/29/12	Tue 5/29/12			\$/2	9					
10	First winding test complete						84 - 252						
11	Test first CC winding	43 days	Mon 6/11/12	Wed 8/8/12			t.	B					
12	First CC winding test complete	1 day	Thu 8/9/12	Thu 8/9/12				× 8,	/9				
13	CC Pre-production design review	2 days	Wed 2/29/12	Thu 3/1/12		I							
14	Fabrication package released to vendor	20 days	Fri 3/2/12	Thu 3/29/12			3/29						
15	Coil winding design review at Qi Huan	1 day	Tue 5/1/12	Tue 5/1/12			♦ 5/1	_					
16	Fab cryostat parts	4 mons	Fri 3/30/12	Thu 7/19/12			c*						
17	All cryostat parts complete	1 day	Fri 7/20/12	Fri 7/20/12			22.000	7/20					
18	Bid for cryostat assembly & vac test	2 mons	Fri 3/30/12	Thu 5/24/12				2.5					
19	Contract for 1st cryostat released	1 day	Fri 5/25/12	Fri 5/25/12			s/25						
20	Fab first cryostat	6 mons	Mon 7/23/12	Fri 1/4/13				i i i i i i i i i i i i i i i i i i i					
21	First CC cryostat complete	1 day	Mon 1/7/13	Mon 1/7/13						1/7			
22	Assembly of First MICE CC & Test	6 mons	Tue 1/8/13	Mon 6/24/13						Ĕ			
23	CC Ready to be moved to MTA	1 day	Tue 6/25/13	Tue 6/25/13								6/25	
24	Qi Huan winds 2nd coil	10 wks	Fri 7/20/12	Thu 9/27/12				Č					
25	Qi Huan completes 2nd coil	1 day	Fri 9/28/12	Fri 9/28/12					9/28				
26	Qi Huan winds 3rd coil	10 wks	Mon 10/1/12	Fri 12/7/12					d D				
27	Qi Huan completes 3rd coil	1 day	Mon 12/10/12	Mon 12/10/12					- II - Š	12/10			
28	Qi Huan winds 4th coil	10 wks	Tue 12/11/12	Mon 2/18/13					E E	უ			
29	Qi Huan completes 4th coil	1 day	Tue 2/19/13	Tue 2/19/13						2/1	19		
30	Test of 2nd CC coil winding	40 days	Mon 10/1/12	Fri 11/23/12									
31	Test of 3rd CC coil winding	40 days	Tue 12/11/12	Mon 2/4/13					È				
32	Test of 4th CC coil winding	40 days	Wed 2/20/13	Tue 4/16/13						C	1		
33	Single cavity vacuum vessel at FNAL	1 day	Wed 2/15/12	Wed 2/15/12		→ 2/1!	5						
34	Cavity Tuner fabrication	8 wks	Mon 1/9/12	Fri 3/2/12		C 3							
35	Cavity actuator fab	6 wks	Tue 1/31/12	Mon 3/12/12		C		DE					
36	Safety Review for EP @ LBL	3 wks	Wed 2/1/12	Tue 2/21/12				KΓ					
37	EP Review pass	1 day	Wed 2/22/12	Wed 2/22/12		¢_2/	22						
38	Cavity electro-polished	2 wks	Thu 2/23/12	Wed 3/7/12									
39	Fabrication of new RF couplers	10 wks	Mon 2/27/12	Fri 5/4/12			<u> </u>						
40	All parts for SC MICE test at FNAL	1 day	Mon 5/7/12	Mon 5/7/12			5/7						
41	Assemby MICE SC test system	3 wks	Tue 5/8/12	Mon 5/28/12									
42	Install SCVV in MTA	15 days	Tue 5/29/12	Mon 6/18/12									
43	Ready to test MICE production cavity in MTA	1 day	Tue 6/19/12	Tue 6/19/12			*	6/19					
44	Integrate SCTS & CC in MTA	12 wks	Wed 6/26/13	Tue 9/17/13								C	_]
45	Ready for Full SCTS-CC Test	1 day	Wed 9/18/13	Wed 9/18/13									9/18

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Schedule



• Meeting this schedule requires a number of things

- Supplemental funding so that we can procure the assembly of the first cryostat this year
- Engineering to allow us to install large components in the MTA
 - And technician resources during assembly and installation
- Development of detailed plan for final assembly of the Coupling Coil magnet that will be moved into the MTA





- The critically needed resources that are needed are for Mechanical engineering and design/drafter
- In addition, the on-going MTA RF program is now at the stage where mechanical technician support is extremely critical to our continued progress

Many configuration changes

• The needs have been enumerated in detail to the AD mechanical department

 The scope has not changed since the last communication