4-Dimensional Trackers

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8 1 Introduction

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Precision Timing information at the level of 10-30ps is a game changer for detectors at future collider experiments. For example, the ability to assign a time stamp with 30ps precision to particle tracks will allow to mitigate the impact of pileup at the High-Luminosity LHC (HL-LHC). With a time spread of the beam spot of approximately 180ps, a track time resolution of 30ps allows for a factor of 6 reduction in pileup.

Both ATLAS and CMS will incorporate dedicated fast-time detector layers for the HL-LHC 15 upgrade [1,2]. Timing information will be even more important at future high energy, high lumi-16 nosity hadron colliders with much higher levels of pileup. For example, one of the key challenges 17 at a future 100 TeV p-p hadron collider will be the efficient reconstruction of charged tracks in an 18 environment of unprecedented pileup density. A powerful way to address this challenge is by fully 19 integrating timing with the 3-dimensional spatial information of pixel detectors. An integrated 20 4-dimensional tracker with track timing resolution at the levels of ~ 10 ps can drastically reduce the 21 combinatorial challenge of track reconstruction at extremely high pileup densities [3]. 22

While timing information will be critical to mitigate the impact of pileup, it is not the only way 23 in which it will enhance the event reconstruction of future hadron and lepton colliders. Timing 24 information offers completely new handles to detect and trigger on long-lived particles (LLP) [2, 4], 25 expand the reach to search for new phenomena by providing new handles on the data [2], and 26 enabling particle-ID capabilities for pion/kaon separation at low transverse momentum [2]. 4D 27 devices with coarse timing capabilities at \sim ns level but with similar granularity as regular tracking 28 devices at the other end of 4D phase space can complement the fast timing layers for an enhanced 29 overall 4D tracking. 30

The optimal design of future 4D trackers will involve three key considerations: sensors with adequate spatial and time resolution, low power and low noise readout electronics, and overall detector layout, including material considerations. Significant R&D is required to understand how to best design 4D trackers and how all these aspects will impact physics performance.

The following sections describe specific considerations for the integration of timing within tracking detectors at various future collider detectors and upgrades of existing experiments.

³⁷ 1.1 Hadron colliders: HL-LHC and FCC-hh

38 Valentina Maria Martina Cairo

The Inner trackers of the ATLAS and CMS Experiments at the Large Hadron Collider (LHC) will be upgraded to cope with the extreme conditions of the High-Luminosity phase of the LHC, currently foreseen to take place towards the end of 2027.

42 [Add something about CMS?]

The CMS Experiment is planning to install a MIP Timing Detector (MTD) with different sensor strategies in the barrel and endcap regions. The barrel will rely on scintillator crystals and silicon photomultipliers, whereas the endcap timing layer (ETL) will consist entirely of silicon sensors. [2] Jenni: The motivation and physics cases for the CMS timing detector endcap are essentially the same as for ATLAS, so perhaps this section can just be combined for the two experiments. J: I think CMS also estimates that the inner tracker/pixels need to be replaced after some years in the HL-LHC, but I don't know if it has been planned to include timing also in the IT at that point.

The ATLAS Inner Detector, currently based on both silicon and gaseous technologies, is planned 50 to be replaced by a full-silicon Inner Tracker (ITk) [5,6]. ATLAS will also be installing a High 51 Granularity Timing Detector [1] in the forward pseudorapidity region, which will help mitigate the 52 effects of pileup interactions and distinguish between collisions occurring close in space but well-53 separated in time. Due to the high radiation dose in proximity of the interaction point, the two 54 innermost pixel layers of the ITk will have to be replaced after a certain number of years of data 55 taking. This represents a unique and exciting opportunity for the physics community to study the 56 impact that fast-timing through 4D tracking would have on challenging physics cases (Higgs pair 57 production, Vector Boson Fusion production of Higgs bosons decaying to invisible particles, etc) if 58 used in the ATLAS barrel region. This would allow to bring in technological innovation and fully 59 exploit the potential of HL-LHC by complementing the capabilities of the HGTD. Even a single 60 pixel barrel layer with timing capabilities could be a vast improvement in terms of performance 61 and physics results, but detailed simulation studies are needed to evaluate the potential of such 62 detector layout and eventually probe its feasibility. The time resolution needed to substantially 63 boost the ATLAS performance is to be evaluated along with the amount of material introduced in 64 the tracker with the usage of 4D silicon modules by means of tracking performance feat as well as 65 more complex objects such as b-jets. 66

Beyond HL-LHC, one of the key challenges in the design of Future hadronic Circular Colliders 67 (FCC-hh [7]) arises from an increased number of pile-up events O(1000), up an order of magnitude 68 more than at the HL-LHC. This implies that particle tracking and identification of vertices based 69 on traditional 3D tracking would be extremely difficult, making a very clear case for the usage of 4D 70 technology in all tracking layers. In fact, with trackers providing timing information, in addition to 71 the longitudinal position measurement, the pile-up discrimination power opens up in 2 dimensions, 72 time and space, and one key question to answer is again what timing resolution per track is needed. 73 As shown in Fig. 1, studies on primary vertexing at the FCC-hh demonstrate that 2D vertexing 74 with an extreme timing resolution of 5 10 ps per track is essential to keep the levels of effective 75 pile-up¹ under control at large pseudorapidities ($|\eta| > 3$) which would otherwise reach level of tens 76 or hundreds leading to large merging effects in vertex reconstruction and large confusion in vertex 77 selection. 78

At the same time, the higher energies and luminosities typical of the FCC-hh, pose very stringent constraints on the detector design itself, for instance on the radiation hardness of the silicon modules, limiting either the lifetime of the inner detector or the number of suitable technologies.

¹Effective pile-up is defined as the number of pile-up vertices which effectively lead to a confusing assignment of low p_T tracks to the original primary vertex



Figure 1: From Ref. [8]. An effective pile-up in the FCC-hh tracker. Several options of timing resolution per track in 2D vertexing are assumed: no timing (black), $\delta t = 25$ ps (red) and $\delta t = 5$ ps (blue). Several p_T values are shown: 1 GeV/c (solid), 5 GeV/c (dashed) and 10 GeV/c (dotted). For reference the effective pile-up for CMS Phase 2 layout, $p_T = 1$ GeV/c and nominal pile-up=140 is added.

In the layouts under study [7], the beampipe is supposed to have a radius of 20 mm, and at 25 mm the radiation levels are of the order of 0.4 GGy after 30 ab^1 and approximately 1 MeV neq fluence $(6 \times 10^{17} \text{ per } cm^2)$, which corresponds to approximately 30 times (600 times) more radiation compared to HL-LHC (LHC), making none of the existing technologies suitable, but rather requiring dedicated Research and Development efforts targeting extreme timing resolutions and radiation hardness.

⁸⁸ 1.2 e^+e^- colliders: ILC, CLIC, C³ (?)

89 Valentina Maria Martina Cairo, Lucie Linssen

The usage of 4D tracking technology at e^+e^- colliders is subject to very different conditions compared to that of experiments at hadron machines: both the numbers of collisions per beam crossing and the radiation levels are orders of magnitude lower, but the physics measurements are normally targeting very high precision, imposing track parameter resolutions to be extremely good, thus requiring very low passive material in the vertexing and tracking detectors.

Most of the studies performed so far focus on the usage of time at the ns resolution level as part of the object reconstruction chain, while studies of potential applications of precision timing at the ps level are still to be further investigated in e^+e^- colliders. Both aspects will be summarised below.

⁹⁹ The International Linear Collider (ILC) [9] is a proposed 20 km e^+e^- linear collider at the ¹⁰⁰ energy frontier, with a initial baseline center-of- mass energy of 250 GeV. Two detector concepts ¹⁰¹ have been studied at the ILC: the Silicon Detector (SiD) and the International Large Detector ¹⁰² (ILD).



Figure 2: From Ref. [10]. The time distribution of beam background hits in the SiD Vertex Detector Endcap.

SiD is a compact detector based on a powerful silicon pixel vertex detector, silicon tracking, 103 silicon-tungsten electromagnetic calorimetry (ECAL) and highly segmented hadronic calorimetry 104 (HCAL). SiD also incorporates a 5T solenoid, iron flux return, and a muon identification system. 105 The choice of silicon detectors for tracking and vertexing ensures that SiD is robust with respect 106 to beam backgrounds or beam loss, provides superior charged-particle momentum resolution, and 107 eliminates out-of-time tracks and backgrounds. The recent developments in fast-timing detectors 108 could bring in improvements to the SiD layout, as described in Ref. [10]. Timing layers with 109 resolutions at the level of the nanosecond could be used in the HCAL to help suppress backgrounds. 110 Fig. 2 shows a clear distinction between the time of the collision hits and that of background hits. 111 Better time resolutions would instead make it possible to exploit time-of-flight (TOF) for low-112 momentum particle identification (PID) if timing layers were added to the tracking system or in 113 between the tracker and the ECAL. Fig. 3 shows that, in SiD, a TOF system with time resolution 114 of 10 ps allows for PID up to a momenta of a few GeV. 115

The ILD concept has been designed as a multi-purpose detector for optimal particle-flow (PFA) performance. Its tracking systems differs from the SiD one: a high-precision vertex detector is followed by a hybrid tracking system, realised as a combination of silicon tracking with a timeprojection chamber (TPC). The complete system, along with a calorimeter, is located inside a 3.5 T solenoid.

Particle identification in the ILD can be carried out by the TPC using dE/dx information but studies have been conducted [11] on the possibility of improving PID via a TOF system. As a proof of concept a possible TOF estimator is computed, which uses the first ten calorimeter hits in the ECAL that are closest to the straight line, resulting from extrapolation of the particle's momentum into the calorimeter, assuming an individual time resolution of 100 ps per hit. Fig. 4 shows the complementary between dE/dx and TOF information at the ILD.

The momentum range in which the particle identification using TOF is effective depends on the time resolution. More detailed studies [12] show that smaller time resolutions do boost the PID reach in the low momentum regime, but the momentum range covered via TOF for PID remains



Figure 3: From Ref. [10]. Mass resolution for a time-of-flight system with a performance of 10 ps in SiD.



Figure 4: From Ref. [11]. Particle separation power for π/k and K/p based on the dE/dx measurement in the TPC and on a time-of-flight estimator from the first ten ECAL layers. The separation power obtained when the information from the two systems is combined is also shown.



Figure 5: From Ref. [12]. Separation power between kaons and pions as a function of momentum assuming different time resolutions for a time-of-flight system in ILD.

limited, as one can see in Fig. 5. Dedicated PID detectors would have to be installed to discriminate

pions from kaons at high momenta and more information about related studies can be found in [?]. 131 The Compact Linear Collider (CLIC) [13, 14] is another proposed e+e- machine featuring a 132 future multi-TeV collider. Two detector concepts are designed based on those studied for the ILC. 133 The timing requirements at CLIC are driven by the levels to which the background degrades the 134 physics performance of the detector. Assuming that the occupancies in the elements of the tracking 135 detectors are sufficiently low that efficient track reconstruction is possible, there is unlikely to be 136 a significant impact on the quality of the reconstructed tracks. Hence the main impact of the 137 background will be on the reconstruction of jets. From detailed studies (see Section 2.5 in Ref. [13]) 138 on the W-boson mass resolution in simulated $W \to qq$ decays, it was concluded that at CLIC the 139 required hit-time resolution must be below 5 ns in the tracking and vertexing detectors and at most 140 1 ns in the calorimeters. This hit-time information is used during the reconstruction of particle-141 flow objects, which starts with track reconstruction by using only tracker hits within a 10 ns time 142 window around the physics event and then combines them with information from calorimeter hits. 143 As a result, all the particle-flow objects (charged and neutral) have sub-ns time resolution and this 144 information can be used to remove particles from beam-induced background via both momentum 145 and timing cuts as a function of the angular region and of the particle type. 146

Dedicated 4D tracking studies with ps-level resolution in some of the tracking layers have not yet been performed in CLIC. It has to be noted though that CLIC assumes to run at 380 GeV and above, thus the impact of fast timing in a TOF system is expected to have less added value for CLIC than for e^+e^- collisions at lower centre-of-mass energies.

151 1.3 Muon Collider

¹⁵² Hannsjörg Weber, Sergo Jindariani

Experiments at muon colliders have huge potential. A muon collider as a Higgs factory might

allow to directly measure the mass and width of the Higgs boson at highest precision [15]. On the other hand, muon colliders have a potential to achieve collision energies of tens of TeV with a relatively small size for a collider ring, thus reaching way further than e^+e^- colliders and having a physics reach on-par with hadron colliders with hundreds of TeV in collision energy [16]. The current timeline to complete the accelerator R&D and be ready for the construction of a muon collider is estimated to be earliest in the latter part of the 2030s [17].

The major challenge for a muon collider experiment is that muons are unstable particles and 160 naturally decay. The decaying muons within the colliding beams will create, for each beam crossing, 161 a spray of hundreds of million particles entering a muon collider experiment. Out of those, an order 162 of a million particles is charged. This multiplicity of particles entering the detector volume is 163 expected after the muon collider experiment has already been shielded by so-called nozzles in the 164 forward region, blocking the volume of $|\eta| \lesssim 2.5$. The background induced by these particles is 165 commonly referred to as the beam-induced background (BIB) [18]. The BIB primarily consists of 166 low energy photons and neutrons with a small fraction of charged hadrons, muons and electrons 167 also present. 168

The presence of the BIB puts stringent requirements on a tracking detector. Firstly, the high number of particles entering the detector region leads to high levels of radiation and thus detectors need to be radiation hard, similarly to the detectors at hadron colliders. Secondly, hits produced by the BIB particles complicate data readout and make track reconstruction at the muon collider a very challenging task.

Yet, as the decay of muons is a stochastic process, several advantageous design aspects for 174 tracking detectors can be thought of to suppress the impact of the BIB. Most of the BIB particles 175 enter the detector from the two forward regions and do not originate in the collision area. Precise 176 timing of detector hits would be able to reduce the BIB by a large fraction as we only need to 177 consider hits consistent with the collision time. Furthermore, if timing of the hits can be correlated 178 among adjacent layers of a tracking detector, a further filtering can be done by only considering 179 hits consistent with being produced by the same particle. Initial studies indicate that single hit 180 resolutions of 20-30 ps are sufficient to reduce the BIB to a manageable level. Additional suppression 181 can be achieved if the tracker can obtain directional information, as for example is being done with 182 the $p_{\rm T}$ modules of the CMS outer tracker upgrade for the HL-LHC [19]. Besides the requirements 183 of precise timing and directionality, also a high spatial resolution is needed to achieve a low detector 184 occupancy. Simulation studies show that small pixels at a size of about $(25 \,\mu\text{m})^2$ are needed at the 185 innermost layers of a tracking detector while even at the outermost layers strips with length of at 186 most few cm are required [20]. 187

These requirements on small pixels/strips with precise timing and directional information will allow to not only handle the BIB, but will also enable a muon collider experiment to take high quality data for precision measurements and searches for new physics at highest energies [21]. Therefore, there is a high need of R&D efforts towards 4D (and 5D) tracking within the muon collider community.

193 1.4 Electron Ion Collider

194 Zhenyu Ye

The Electron-Ion Collider (EIC) [1] is a new accelerator facility to be built at Brookhaven National Laboratory in the United States. In 2031, the machine will begin colliding high-energy electron beams with high-energy proton and ion beams to study the spatial and spin structure of nucleons and nuclei. Due to the small ep and eA cross-sections, the collision rate at the EIC will be 500 kHz or less with a total particle production rate of about 4 million per second. Therefore, the requirement on the irradiation tolerance and occupancy of the detectors at the EIC will be considerably relaxed than those at the hadron colliders.

AC-coupled LGADs have been widely included in the submitted EIC detector proposals. In the 202 barrel (endcap) region, precise timing and spatial information will be provided by single (double) 203 layer of AC-LGADs for particle identification and track reconstruction, while in the far-forward 204 (p/A-going) direction, AC-LGADs will be used to detect high-momentum hadrons near the beam 205 line. These detectors need to provide a single hit timing resolution better than 30 ps and depending 206 on the location a single hit spatial resolution between 15 to 150 μm . The detector designs need to 207 incorporate low material budgets, e.g., $\sim 1\% X_0$ per layer in the barrel region. These impose a great 208 challenge to the performance of AC-LGAD sensors, front-end readout ASIC, off-detector electronics, 209 as well as the mechanical and cooling system design. A R&D project has been established to develop 210 a common approach for these detectors so that they can share the same design to the extent possible. 211 [1] Science Requirements and Detector Concepts for the Electron-Ion Collider: EIC Yellow Re-212 port, BNL-220990-2021-FORE, JLAB-PHY-21-3198, LA-UR-21-20953, arXiv:2103.05419 (2021). 213

²¹⁴ 2 Sensor technologies

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 Maria Martina Cairo

217 2.1 Advanced LGAD designs

LGADs, AC-LGADs, Trench-isolated LGADs, Buried Gain LGADs, Deep Junction LGADs, 3D
The most prominent class of 4D sensors proposed for future trackers are based on an evolution from LGAD sensors developed for the HL-LHC. LGADs are thin silicon sensors with modest
intrinsic gain, and achieve 30 ps or better time resolution in mm scale pads. Standard LGADs,
however, rely on Junction Termination Extensions to interrupt the gain layer between channels,
which introduce inactive regions. As a result, LGADs cannot be simply miniaturized to a pitch
appropriate for tracking.

Several sensor concepts have been proposed and demonstrated to make LGAD sensors suitable 225 for tracking. Many of these fall in the category of AC-LGADs, which feature continuous gain 226 layer, a resistive n+ surface layer, and AC-coupled readout electrodes. Because the gain layer is 227 uninterrupted, AC-LGADs achieve a fill factor of 100%, and electrodes can be designed with smaller 228 pitch and size than standard LGADs. A key feature of AC-LGADs is the signal sharing between 229 electrodes, which can be used to obtain position measurements with resolution much smaller than 230 (bin size)/ $\sqrt{12}$. One major advantage of AC-LGADs is that they can obtain the spatial resolution 231 necessary for future colliders with a coarser pitch and hence a reduced number of readout channels. 232 Recent test beam measurements have demonstrated that AC-LGADs can achieve simultaneous 233 30 ps and 5 µm resolution with strips of pitch 100-200 µm [22]. This spatial resolution represents a 234 factor of 5-10 improvement beyond what would be obtained in binary readout, thanks to the sharing 235 of signals between adjacent channels. Other studies have demonstrated similar performance [23] 236 [24].237

238 2.1.1 AC-coupled LGADs

239 Ryan: Move some of description from general section here, add some test beam results.

240 Simone: add some UCSC laser results and simulations, non conventional geometry

AC-LGADs have several parameters that can be tuned to optimize the sensor response to the 241 specific application. The geometry of the electrodes in terms of pitch and pad dimension is the 242 most important one, however also the N+ sheet resistivity and the dielectric thickness between N+ 243 and electrodes influence the charge sharing mechanism. All of the AC-LGAD parameters affect 244 the way the charge is shared, therefore it is necessary to balance the properties to achieve the best 245 time and spatial resolution in respect of the channel density and occupancy. These parameters 246 need to be studied with simulation softwares, such as TCAD Silvaco or Sentaurus, to have a good 247 representation of the observed sensor performance. Simulations with TCAD software are important 248 to compare with existing prototype data and to help in optimizing the design. 249

The top metal of the electrodes in AC-LGADs sits on the oxide layer with no underlying 250 structure. Thanks to the simple layout it is possible to arrange the metal of the electrodes in 251 any shape and size, allowing to optimize the geometry to tune the charge sharing to the specific 252 application. For example circles and crosses instead of metal square could simplify and enhance the 253 reconstruction process. Furthermore electrodes can be shaped to have different charge sharing in 254 the X and Y direction (e.g. micro-strips) to optimize the channel density to the sensor resolution 255 in both directions. A proof of principle of metal electrodes modification process, executed at BNL. 256 was made [25]. The procedure was successful showing that the top geometry of AC-LGADs can be 257 modified, a universal design can be then produced and etched to the specific application. 258

259 2.1.2 Buried Layer LGADs

Radiation campaigns showed that LGADs with deep and narrow gain layers are radiation harder 260 than LGADs featuring shallower and broader gain layers. Gain layers are generally obtained by 261 means of ion implantations which can implant boron at a maximum depth of about 2 μ m using very 262 high and not easily available implantation energies. Furthermore, deeper implants are generally 263 broader than shallower implants. A way to circumvent the problem, at the expense of a complication 264 in the process, is to implant the boron layer at low energy and then to bury it under a few microns 265 of epitaxial layer, obtaining in this way a deep and narrow gain layer (if high thermal cycles are 266 avoided in the subsequent process. The method can be applied to either standard DC-coupled 267 LGADs or AC-LGADs. A first fabrication has been completed but suffered from a high leakage 268 current due to a poor epitaxial deposition. Another fabrication is on-going. 260

270 2.1.3 Trench-insulated LGADs

A way to avoid AC-LGADs and still have a high fill-factor in fine-pitch devices is to use narrow trenches to separate the pixels (or strips). The deployment of such trenches all around the electrodes allows to get rid of the JTE, to bring the gain layer closer to the edge of the n-plus implants, and to bring the pixels close together. Dead areas of a few microns have been demonstrated in FBK productions.

276 2.1.4 Double Sided LGADs for 5D Tracking

The Double Sided LGAD (DS-LGAD) adds a readout layer to the p-side of the LGAD structure. This allows for double-sided readout with the p side reading out the slower-drifting holes. For a device with the bulk thickness large compared to the pixel pitch the p-side readout can function as a mini time projection chamber with the drift time providing information on the depth of origin of the charge cloud. The signal p-side collects two components, holes from the primary ionization followed by the larger number of holes generated at the gain layer. This provides a unique signature of the pattern of charge deposit within the device (figure AAAA). The fast rise signal can be read by a large area cathode, limiting the number of complex, power hungry fast amplifiers and digitizers. The

p-side provides a large, slower signals that can be read out with electronics with lower complexity
 and power consumption.

The characteristics of the thick $(> 5 \times pitch)$ DS-LGAD are sensitive to the interplay between the device thickness, gain layer location and doping, and the applied voltage. In a buried layer device the depth and doping of the gain layer sets the operating point and the drift field. These can be tuned to achieve the required characteristics. Diffusion width and time of arrival of the holes from gain layer amplification can then be used to provide excellent position and good track angle resolution. Operation will be a compromise as these thicker devices will have worse time resolution than thin LGADs and may be more sensitive to radiation effects on doping levels.

294 2.1.5 Deep-Junction LGADs

The "Deep-Junction LGAD" (DJ-LGAD) [26] is a new approach to the application of controlled 295 impact-ionization gain within a silicon diode sensor. The term "deep-junction" arises from the 296 use of a p-n semiconductor junction buried several microns below the surface of the device. The 297 buried junction is formed by abutting thin, highly-doped p+ and n+ layers, with the doping density 298 chosen to create electric fields large enough to generate impact ionization gain in the narrow buried 290 junction region. Additionally, the doping densities chosen for the p+ and n+ layers are balanced so 300 that when the sensor is fully depleted, the electric field outside of the junction region, while large 301 enough to saturate the carrier drift velocity, is significantly less than that require to create impact 302 ionization gain. This preserves the electrostatic stability at the segmented surface of the detector, 303 thus in principle permitting the production of DC-coupled LGADs with arbitrarily fine granularity. 304 No JTE structure is required for a DJ-LGAD array, as the buried gain layer ensures a uniform gain 305 performance across channels. The DJ-LGAD approach is seen to hold significant promise towards 306 the development of a highly-pixellated DC-coupled silicon diode sensor with substantial internal 307 gain and precise temporal resolution. 308

309 2.1.6 Thin LGADs

Thin sensors can be a useful technology to apply in very high radiation environment [27, 28]. In 310 the late years a saturation of the charge trapping effect in silicon was observed [29]. However 311 at a fluence of $10^{17} - 10^{18}$ a standard 300 um silicon detector would still need several thousand 312 volts to deplete. For a thin sensor instead the full depletion at very high fluence can happen at 313 much lower voltages: 500 V of full depletion for a 50 um sensor at 10^{17} . The collected charge for 314 thin sensors, however, would be too small to be efficiently detected by readout electronics. Thin 315 LGADs can be used thanks to the intrinsic charge multiplication, it was shown that sufficient gain 316 is observed until a few 10^{15} for time resolution measurements purposes but less gain is necessary 317 for hit detection only. Furthermore at high fluences gain in the bulk "p" region of the sensor can be 318 activated by increasing the bias voltage applied to the sensor. These statements gives an indication 319 of the radiation hardness properties of thin LGADs even at extreme fluences for hit detection. An 320 example of extreme fluence would be a tracking system very close to the interaction point in future 321 hadron colliders. 322

323 **2.2 3**D

324 Timespot trench 3D sensors for timing

325 **2.3** MAPS

Fine spatial resolution and course time resolution: CMOS MAPS. Coordinate with CMOS paper
 Valentina: for Malta, there is public material here we can use as a reference (including a section
 on timing) https://twiki.cern.ch/twiki/bin/viewauth/Atlas/MaltaApprovedPlots

and also this CERN EP RD seminar: https://indico.cern.ch/event/1074066/2-measurementresults-from-fas

331 2.4 Comparison of sensor technologies

³³² Tradeoffs for different sensors: high occupancy? material budget? rad hardness?

333 3 Electronics

While readout prototypes for the timing detectors at the HL-LHC upgrades have demonstrated 334 performance in line with requirements, applying similar techniques in trackers presents several 335 challenges. High granularity requirement of future trackers will require readout ASICs with smaller 336 pixel sizes compared to present generation, maintaining power consumption levels similar to present 337 designs without timing extraction. Accommodating the additional required electronics for timing 338 extraction, i.e. Time to Digital Converters (TDCs) [30] and memories together with the typical 339 pixel circuitry of present trackers, in pixels at pitches on the order of tens of microns will require the 340 adoption of deeper low power and fast technology nodes beyond 65nm. The entire pixel electronics 341 will need to be designed with low power techniques and with novel timing extraction architecture. 342 In addition, the high luminosity of future hadron colliders will require trackers capable to survive 343 in extreme radiation environments (accumulating a dose of up to 30 GRad and 10^{18} neutrons/cm²) 344 Because of these aspects, state-of-the-art low power CMOS and Bi-CMOS technology targeted for 345 the mmW communication industry are of particular interest. These includes FDSOI technologies 346 which could potentially open a path to monolithic readouts at very fine pitch. These technologies 347 are also of interest in other HEP applications for their demonstrated performance at deep cryogenic 348 temperatures. 349

350 This might be suitable here

It is important to stress that the read-out philosophy of standard PIN silicon sensors and 351 UFSD is different. In PIN sensors, the maximum current happens just after the passage of the 352 particle while in UFSD the current increases for the duration of the electron drift time, then there 353 is a plateau, and finally decreases. This peculiar signal shape limits the useful bandwidth of the 354 amplifier. The amplifier bandwidth affects both noise and slope and, ideally, the higher BW the 355 lower the jitter. However, the intrinsic time response of UFSD sensors sets the upper limit to the 356 maximum reachable slope that the analog output can exhibit. As a consequence, the bandwidth 357 should be chosen to be the minimum value that retains the intrinsic sensor speed while keeping the 358 noise low. The bandwidth defines the signal shaping of the front-end and its optimum value for 350 timing is obtained when the amplifier shaping time equals the sensor peaking time. 360

³⁶¹ Useful text to incorporate?

Advances in detector technology and the direction of HEP experiments and applications require the development of new specialized readout electronics. Experimental demands include some combination of high rep rates (order of ns dead time), below 10 ps time of arrival (TOA) resolution, low power (between 0.1 mW and 1 mW per channel), and high dynamic range (for some specific application up to a few 1000s).

367 3.1 Current timing chips

³⁶⁸ brief discussion of ALTIROC, ETROC (Ryan), capabilities and limitations

369 3.2 FAST family of ASICs

370 Keep or remove?

In the past several years the FAST effort had the goal of designing an ASICs tailored to the read-371 out of Ultra-Fast Silicon Detector. TOFFEE [31], the first prototype, has been produced in 2016. 372 FAST1 in 2018 [32], and FAST2 [33] in 2020. This family of ASICs aims to provide a 25 ps time 373 resolution with rates up to 200 MHz and has been designed in a 110 nm CMOS commercial tech-374 nology node. In every iteration of the production the architecture has been improved to optimize 375 the chip performance. Starting from FAST2 a analog-only version of the chip have been produced. 376 The next foreseen production is FAST3, which is based on the studies performed on FAST2 with 377 expand linearity of the output dynamic range. In parallel to FAST3, the ASIC UFSD_ALCOR has 378 been designed. It includes the optimized front-end stage used in FAST3_Analog, a discriminator 379 stage, time to digital converter (TDC), and a digital control unit. Each channel can measure the 380 Time of Arrivals (ToA) and Time of Threshold (ToT) of a pulse signal with a least significant bit 381 of 25 ps. FAST3 and UFSD_ALCOR are almost completed and will be manufactured in the first 382 half of 2022. 383

384 3.3 SiGe amplifiers

A possible path to achieve O(10 ps) time resolution is an integrated chip using Silicon Germanium 385 (SiGe) technology. Using DoE SBIR funding, Anadyne, Inc. in collaboration with University of 386 California Santa Cruz has developed a prototype SiGe front end readout chip optimized for low 387 power and timing resolution, with 0.5 mW per channel (front end and discriminator) while retaining 388 10 ps of timing resolution for 5 fC of injected charge. In the process some insight was developed 389 into the challenges and potential performance of SiGe front end ASICs for future R&D effort. 390 The developed single pre-amplifier stage and what is effectively a Time Over Threshold (TOT) 391 discriminator topology is suitable for low repetition rate and quiescent power and sub 10 ps timing 392 resolution applications. Some practical considerations for selecting a process for future R&D include 393 the size and power efficiency of the CMOS transistors for the back-end electronics and diminishing 394 performance gains of higher speed SiGe transistors. The currently available SiGe processes offer 395 130 nm CMOS at a minimum. Transistors faster than 25 GHz have little signal to noise or power 396 improvements to offer when designing readout systems for signals in the 1-2 GHz regime ultra-fast 397 silicon detectors operate in. Moving to faster and smaller SiGe transistors may only introduce 398 unnecessary design challenges such as poor transistor matching, low breakdown voltages, higher 399 Vbe, etc. The current prototype is designed in a 10 GHz process. Significant R&D efforts would be 400 required to determine how much timing resolution, power consumption and dead time performance 401 could be improved by moving to a specific 20-30 GHz process. 402

403 3.4 Full digitization chip

University of California Santa Cruz is currently working with Nalu Scientific to design and fabricate a high channel density and scalable radiation-hard waveform digitization ASIC with embedded interface to advanced high-speed sensor arrays such as e.g. AC-LGADs. The chip is being fabricated with TSMC's 65nm technology using design principles consistent with radiation hardening and targets the following features: picosecond-level timing resolution; 10 Gs/s waveform digitization rate

to allow pulse shape discrimination; moderate data buffering (256 samples/chnl); autonomous chip 409 triggering, readout control, calibration and storage virtualization; on-chip feature extraction and 410 multi-channel data fusion; reduced cost and increased reliability due to embedded controller (reduc-411 tion of external logic). Existing readout approaches, such as AltiROC and the newer TimeSPOT1 412 , promise good-to-excellent timing resolution and channel density, and use a TDC-based measure-413 ment for signal arrival times and time-over-threshold (ToT) for an indirect estimate of integrated 414 charge. However, these readout strategies will likely adversely impact the ability to provide sub-415 pixel spatial resolution and are typically have difficulty compensating for environmental factors such 416 as pile-up, sensor aging, and radiation; timing precision can also be adversely impacted by factors 417 such as timewalk, baseline wander and waveform shape variations. Here, instead, full waveform 418 digitization will be used, which is expected to be more robust against a variety of adverse factors 419 which can affect timing and spatial precision. The initial iteration of the readout chip (v1) was 420 recently (Jan 2022) fabricated for 50 um AC-LGADs. Later versions of the chip will be designed 421 for 20 um pixel arrays and also test the minimum pitch feasible for a single-channel readout using a 422 one-to-one pixel-input channel mapping. The final version of the chip will feature a transimpedance 423 amplifier input stage able to be fine-tuned (or tunable) in order to accommodate high-density sensor 424 arrays using technologies other than AC-LGADs. 425

426 3.5 Chips comparison

⁴²⁷ Write something about the different approach performances

428 4 Layout

A major next step towards 4D tracking at future hadron colliders is the study of how to best 429 combine timing with spatial information. The fine spatial tracking resolution demand towards 430 small pixel with low material budget and low power may make it impractical to instrument finest 431 timing capabilities on all layers. On the other hand, 4D devices with still fine spatial granularity 432 and integrated some coarse timing capabilities can potentially allow a versatile mixture of lavers 433 with different balance of spatial and timing resolution to serve an optimal overall 4D tracking for 434 the wide range of applications. The addition of timing information to every pixel hit might not be 435 the approach that leads to the best performance. Alternative approaches such as alternating spatial 436 with timing layers, or 4D with 3D layers could help improve the overall physics performance. 437

Another aspect of detector layout is related to the physics drivers motivating its development. 438 For example, improved and fast charged track reconstruction, heavy flavor (b/c) tagging, and 439 particle-flow reconstruction under very high pileup density will require 4D information in the inner 440 layers, whereas LLP and time-of-flight particle ID capabilities, including the possibility of strange-441 tagging [34–37], will benefit from 4D information in the outer layers. LLP applications would 442 demand continuous timing coverage and could benefit from modest timing resolution in more layers 443 without stretching timing dynamic range. Future e^+e^- collider vertex detector backgrounds are 444 predominantly back-scattered bremsstrahlung particles from downstream magnets and collimators 445 with \sim ns range delays. 4D tracking devices with fine spatial resolution and modest timing resolution 446 in other layers could significantly enhance the overall performance. 447

Other key considerations are tracking material and pseudorapidity coverage. The additional material required to go from 3D to 4D tracking will have an impact on the track-time association efficiency and mis-association rate. Whereas a lower track-time efficiency will simply reduce the potential gains from timing information, the wrong assignment of times to tracks is particularly problematic as in this case the 4D reconstruction will perform worse than 3D. The impact of showering of particles within the tracking material might be partially mitigated with the use of advanced algorithms based on graph neural networks or other deep learning techniques but this will require a long term study. In the case of future lepton colliders, material in the tracking detector has to be minimized to not degrade p_t and impact parameter resolution, posing additional constrains on the incorporation timing information [?]

458 5 Key areas for future R&D

459 Ariel Schwartzman, Simone Mazza, Su Dong, + additional contributors

Valentina: Maybe something of what is written above for ATLAS could go here? Or we can highlight there already that this is a key area for future R&D, making a sort of recommendation to the particle physics community.

463 6 Summary

⁴⁶⁴ Need executive summary 1 page

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