# Unexpected developments during isolation

How a HEP physicist got involved in building a highly sensitive yet inexpensive COVID detection system in Argentina

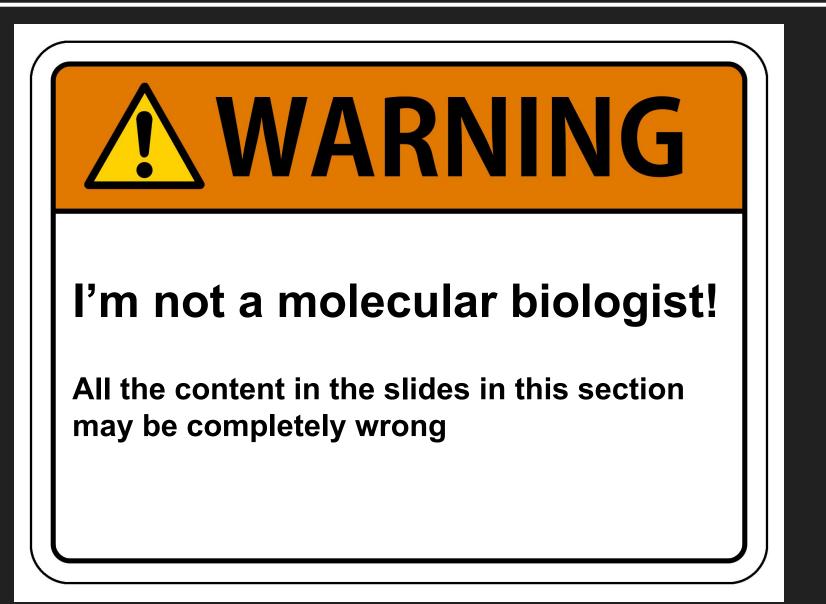
Javier Tiffenberg for the NeoQ team (R. Etchenique, O. Filevich, A. Pecci, N. Pregi, L. Rocha Viegas, J. Tiffenberg) Fermilab - Joint Experimental-Theoretical Physics Seminar - May/20/2022

- What is this talk about?
- Brief introduction to COVID detection methods
- Testing situation in Argentina at the beginning of the pandemics
- Developing of NeoQ, a COVID detection equipment

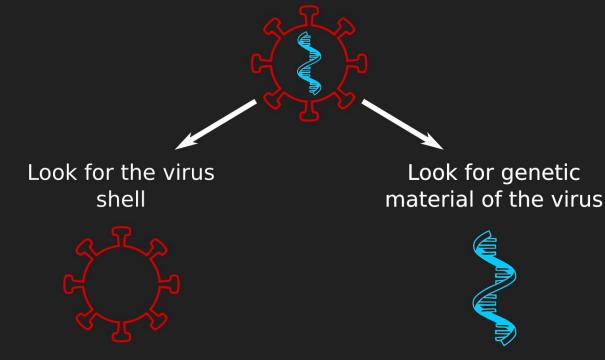
## What is this talk about?

- During the early stages of the pandemics Argentina had challenges related to COVID-19 testing
- The only technology was PCR but it was not easily available
- A small group of Argentinian scientist from the University of Buenos Aires had an idea to improve the testing capabilities
- I got involved in the project working after hours and weekends during the many months of lock-down (I was in Argentina)
- We were able to build and deploy the NeoQ system that can greatly expand the capabilities of an Argentinian-developed genetic test technology (NeoKit)

## WARNING!



## Very brief taxonomy of COVID detection techniques



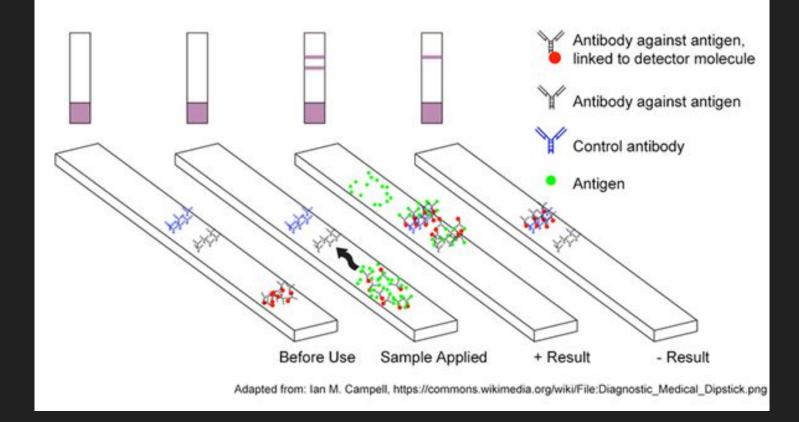
These techniques are more direct. They look for the materials from which the shell is made

If the initial number of viral particles is small, they may not produce a positive signal These techniques rely on producing many copies of the molecules they want to detect (amplification)

Thanks to amplification a single starting molecule can produce a positive signal

## Antigen tests (direct, no amplification)



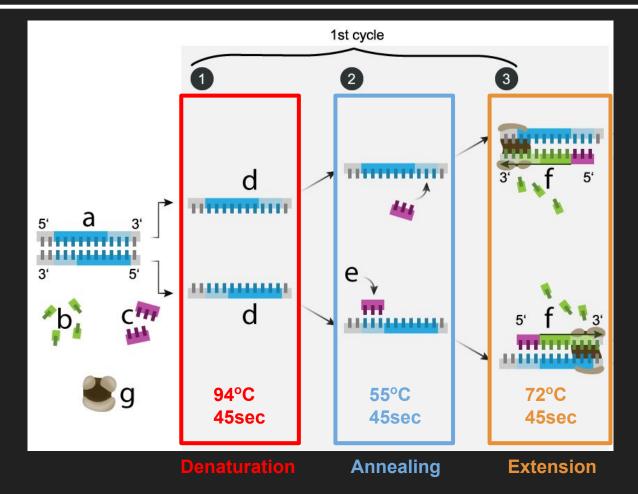


**These are the Rapid-Tests** 

It takes O(1000) viral particles to produce a positive signal

## PCR amplification



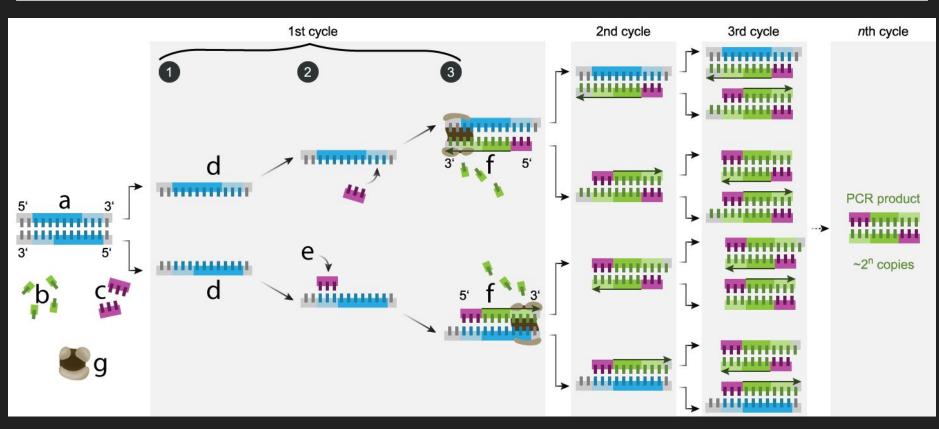


The temperature needs to be controlled very precisely

The cycle takes around 2 minutes

## PCR amplification

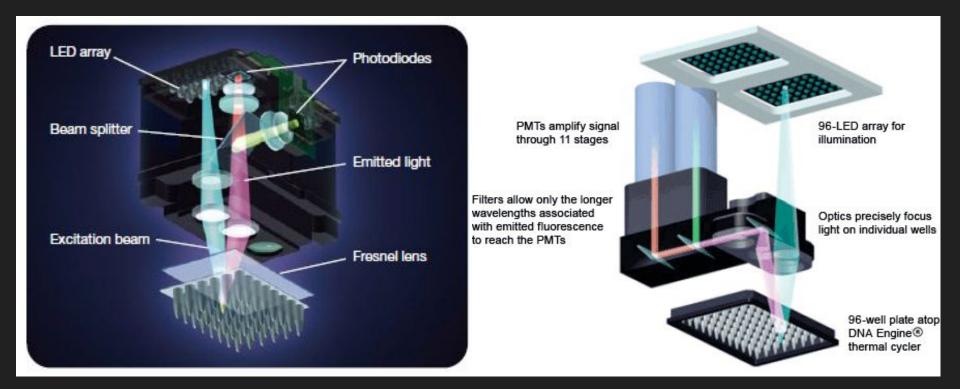




At the end of each cycle the number of DNA fragments is doubled After *N* cycles the amplification factor is 2<sup>*N*</sup> Typically 35-40 cycles is the maximum used In practice the detection limit is ~3 DNA copies

## qPCR Machine





To measure the amount of DNA that is being produced in each cycle, qPCR systems excite a DNA-binding dye and measure the amount of emitted light. This is complex.

Many detection techniques are used (CCDs, PMTs, etc)

## **PCR** machines





#### **Real-Time PCR System**

#### by Bioevopeak

#### Save 23% \$31,000.00 \$24,000.00

#### Description:

As a necessary choice for quantitative analysis of molecular biology, real-time PCR (qPCR) system has been widely used in various fields such as scientific research, clinical detection and diagnosis, quality and safety testing, and forensic applications.

- 1. Up to 6 fluorescence detection channels allowing multiplex PCR.
- 2. Effectively reduce multi-color crosstalk and edge effect, no ROX correction required.
- 3. New optical scanning detection system
- 4. Innovative scanning method and time-resolved signal separation technology
- 5. Unique edge temperature compensation technology

#### Specifications:

Model	PCR-Q96-5
Sample capacity	96
Reaction volume	10-50 μl
Thermal cycle technology	Peltier

**qPCR Systems are expensive and complex** 

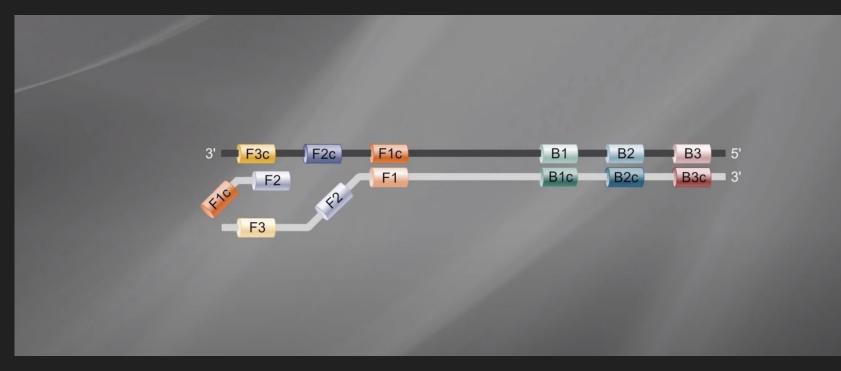
Price is in the [\$20k, \$100k] range (this one is steal!)





We start with a double stranded DNA fragment In the medium there are four different primers The temperature is constant at 64°C

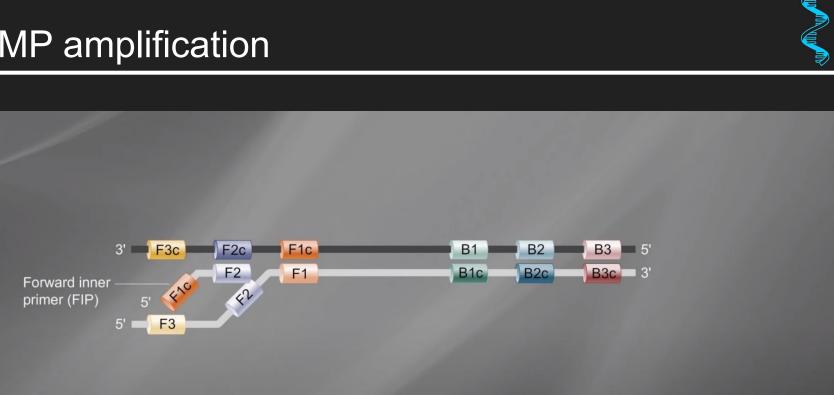




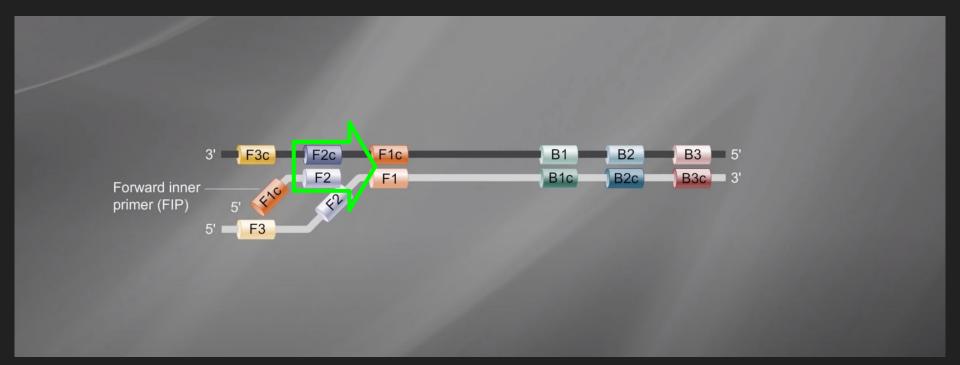
#### The medium is at 64°C

### This is not enough to separate the strands

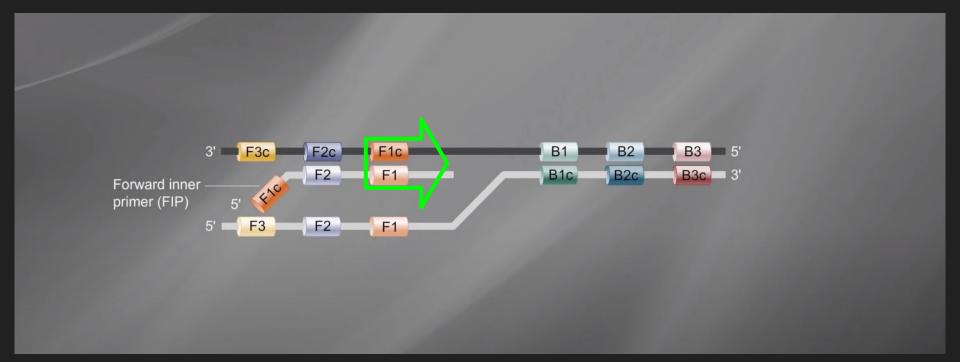
But.. there can be local openings that allow invasion



## The FIP primer binds to the strand and provides a binding site for the polymerase



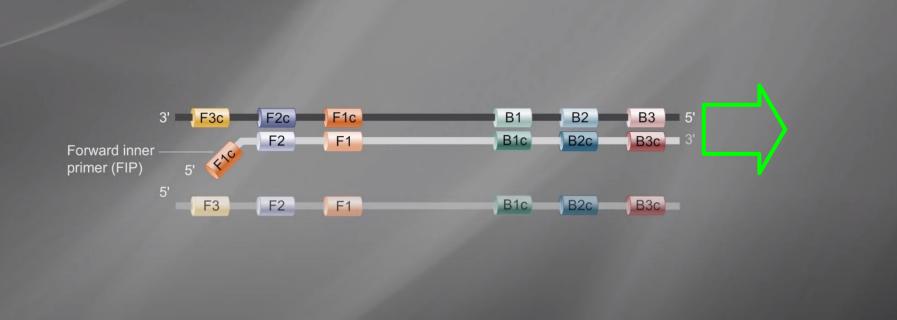
The FIP primer binds to the strand and provides a binding site for the polymerase (green arrow)



This is a special polymerase, it can separate the strands as it build the copy (strand displacing polymerase)

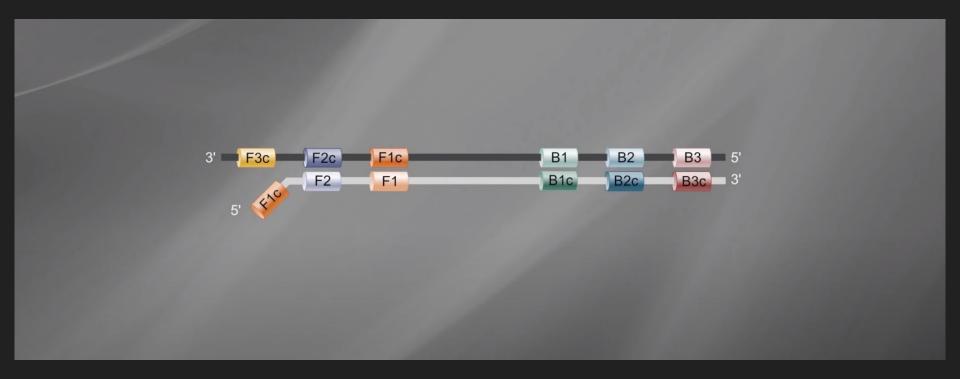
It's like a zipper





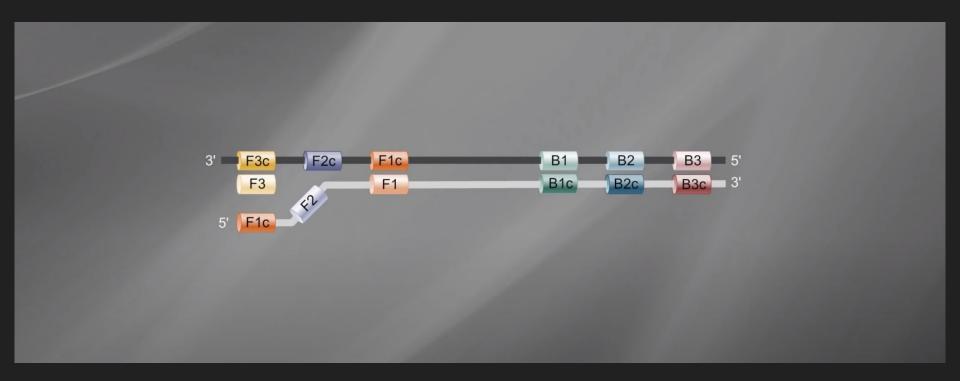
Once the strand is fully copied the displaced complementary one will also provide binding sites for the primers and will be copied





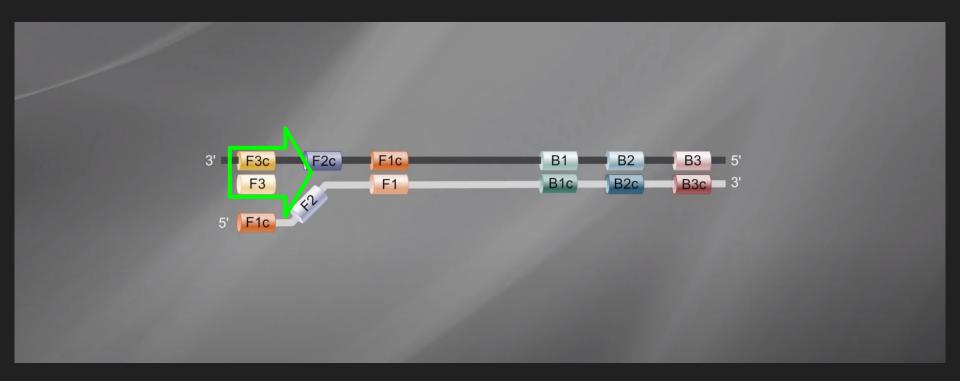
Note that the new strand (the one at the bottom) is not identical to the original complementary one The first section is different F1c instead of F3c





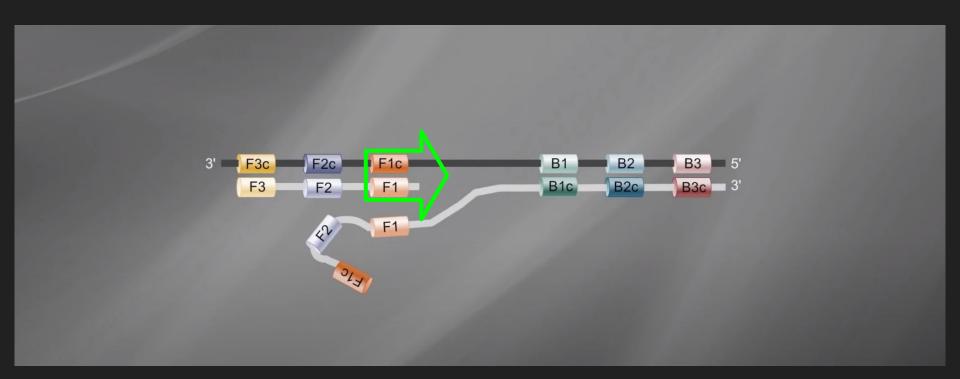
## Because the F3c site is not paired it provides a binding site for the Forward Outer Primer F3



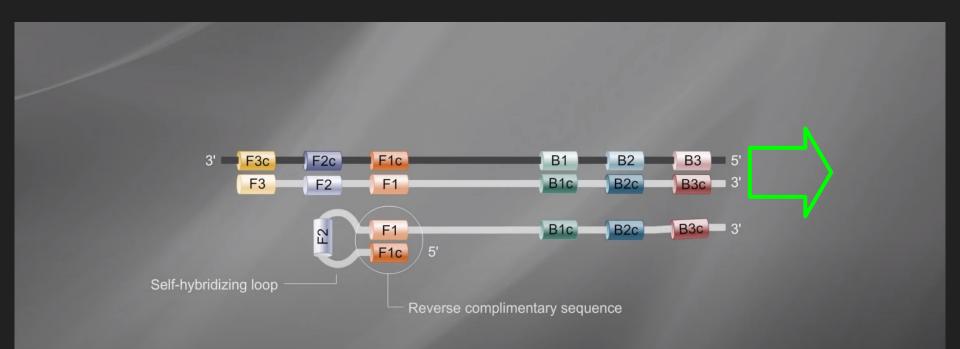


### The polymerase can bind to this site and start a new copy





As it moves forward it releases the modified copy of the complementary strand (the one that starts with F1c)

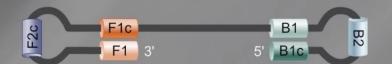


## Note that **F1c** is complementary to **F1**!

This was not an accident, the inner primer was designed to do this

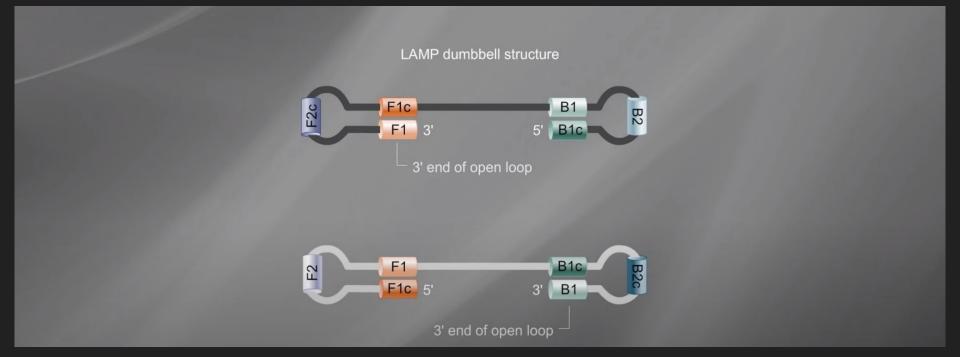


LAMP dumbbell structure



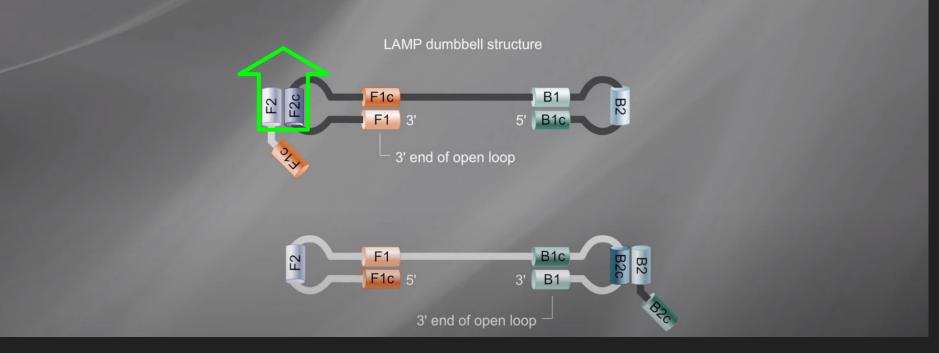
The same happens with the backward section We end up with this double dumbbell structure





### And the equivalent for the complementary strand



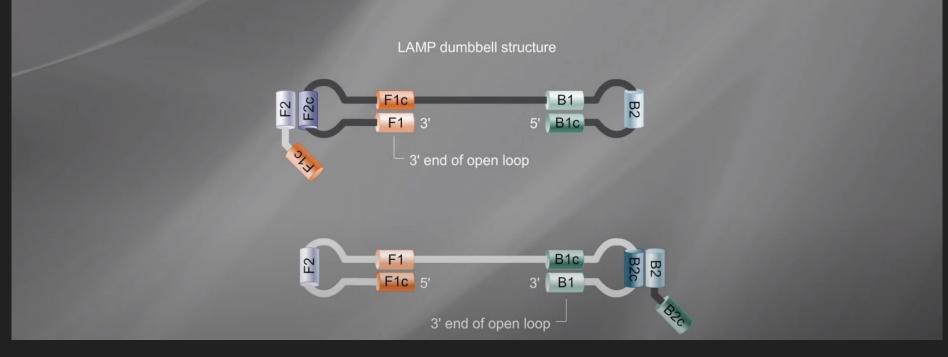


## The process starts again!

This is happening continuously at fixed temperature (64°C)

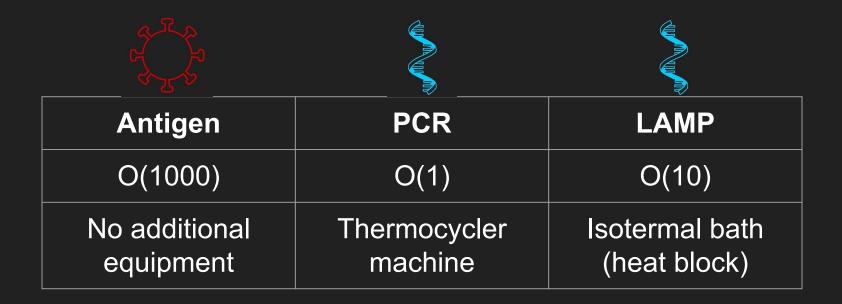
The dumbbell structures provide permanent binding sites for the primers where the polymerase can start a new copy





# In practice this technique can successfully amplificate if we start with O(10) DNA fragments

## **Detection techniques summary**



## Testing in Argentina at the beginning of the pandemics

- PCR test was the only technique available
- limited availability in Argentina (and only in the big cities)
- Countries restrict the export of COVID detection equipment and supplies
- PCR machines are expensive and require trained technicians
- Argentina strategy was to delay the spread of the virus to allow for the Health System to prepare
- Almost complete lock down. Only essential workers were allowed to leave their homes
  - It was critical to be able to test them to keep essential services running

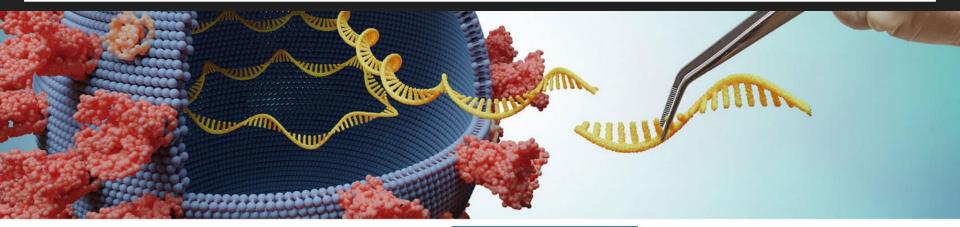
## NeoKit: LAMP test developed in Argentina



# COVID-19 NEOKIT TECNOAMI

Developed by CONICET scientists at the Milstein Institute Approved in May-2020 by the ANMAT (FDA equivalent) Extracts the genome without purification of the virus RNA Colorimetric test, it only requires constant temperature (64C) It was fully produced locally using supplies that were available No PCR machines needed! Heat blocks or baths are enough

## NeoKit: LAMP test developed in Argentina



# COVID-19 NEOKIT TECNOAMI



From taking the sample (swab) to result in one hour Sensitivity: 95% detection limit is 12 viruses in the sample

## NeoKit: LAMP test developed in Argentina



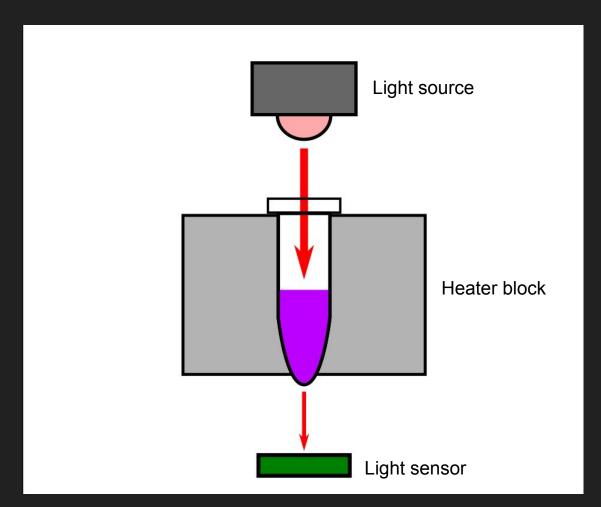
# COVID-19 NEOKIT TECNOAMI

- The production of testing kits ramped up and they were distributed and widely used
- The months that followed the early adoption of the kits provided a lot information on how it performed on the field.
- It was then possible to learned its advantages/limitations and what things could be improved

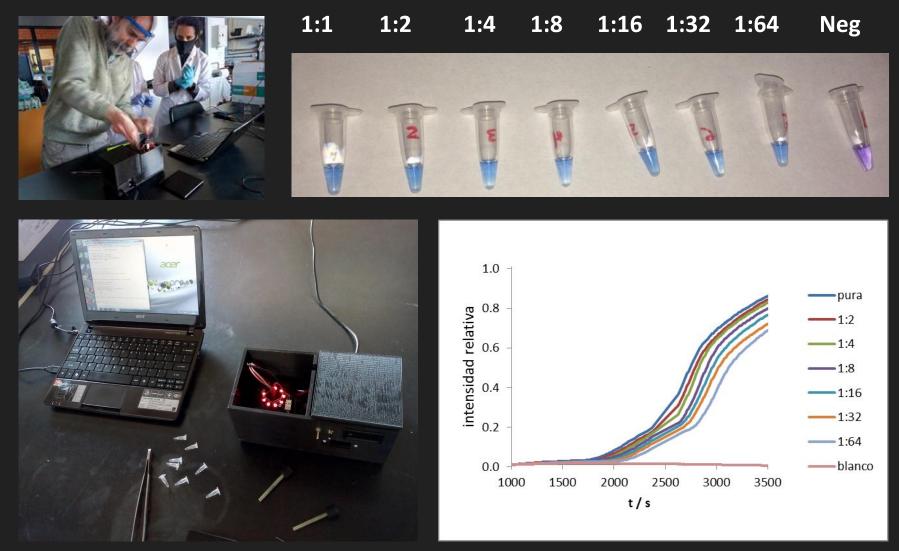
## NeoQ project: genesis and motivation

- R. Etchenique, Chemistry Professor at the UBA
- NeoKit result can be misread by the lab technician
  - color differences are hard to read and sometimes subjective
- It is critical to have a good temperature control to get consistent performance
- A real-time measurement of the color change could provide a quantitative measurement of the viral load (same as qPCR)
- If it was possible to push the sensitivity to 30+ CT PCR equivalent the kit could be used to do pool-testing

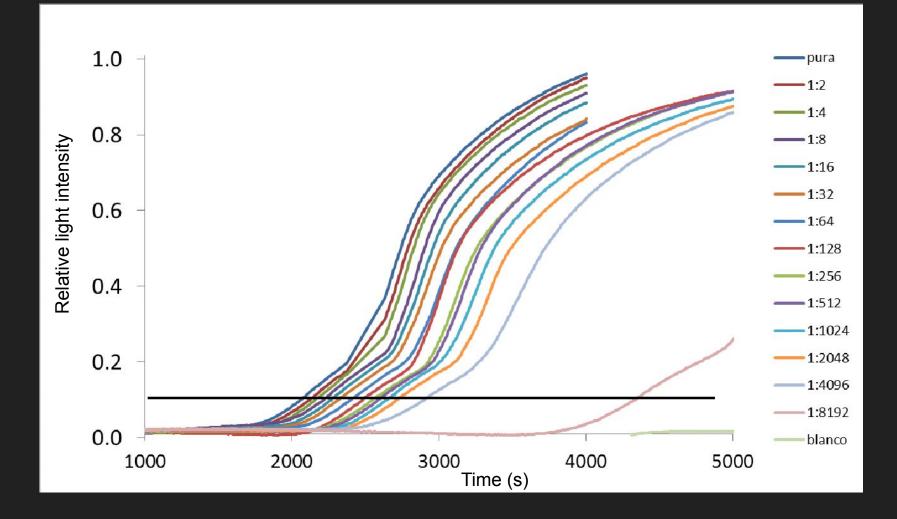
Simple idea: one real time spectrophotometer per tube



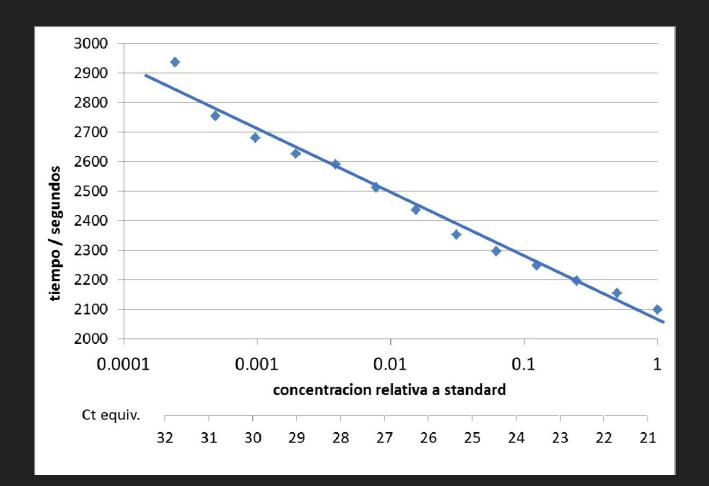
## Day 0 (Aug-13-20): Proof of principle at the UBA



## Day 0 (Aug-13-22): Proof of principle at the UBA



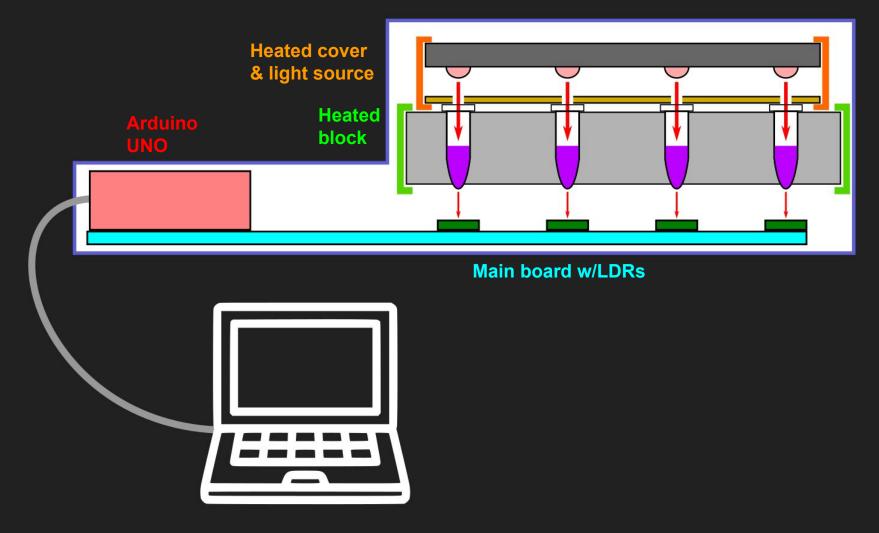
## Day 0 (Aug-13-22): Proof of principle at the UBA



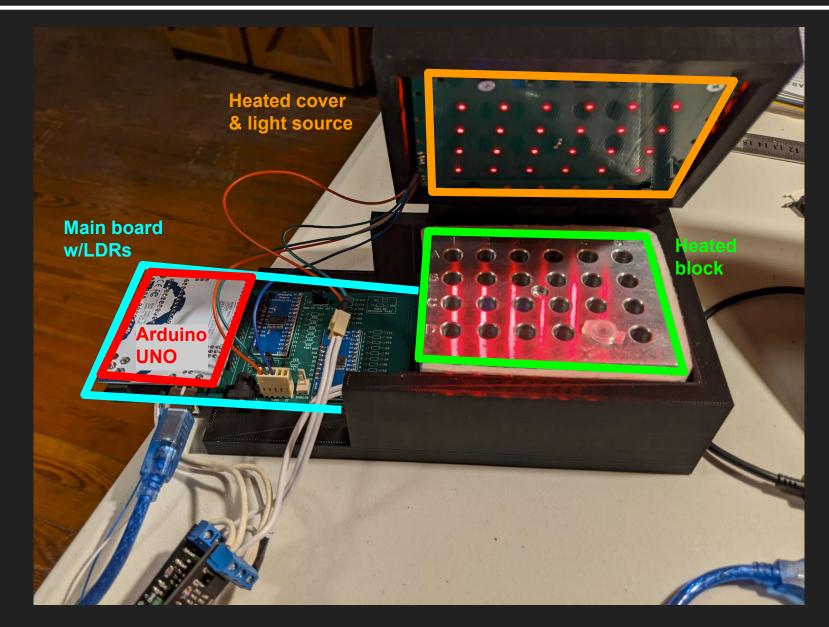
It was possible to get a quantitative measurement of viral load

Sensitivity was better than 30 CT PCR equivalent

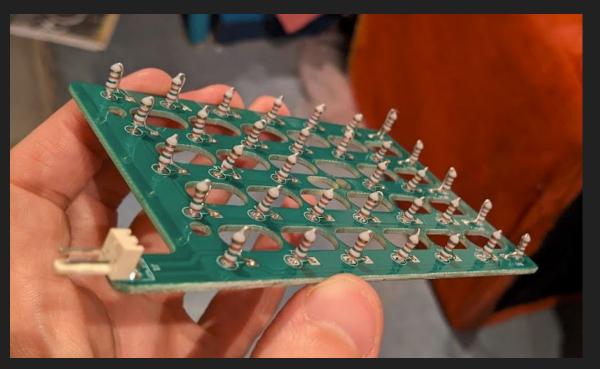
## Day 10ish: conceptual design (around this time I joined the project)



# Day 64: Version 1.0

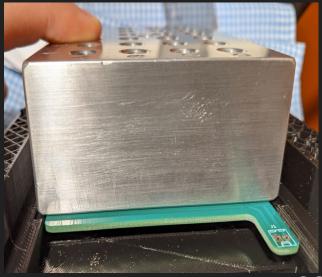


#### Version 1.0: heater block



Heating was done by resistors soldered to a PCB board The block was machined to allow the resistors to go in it It worked but was extremely cumbersome to assemble





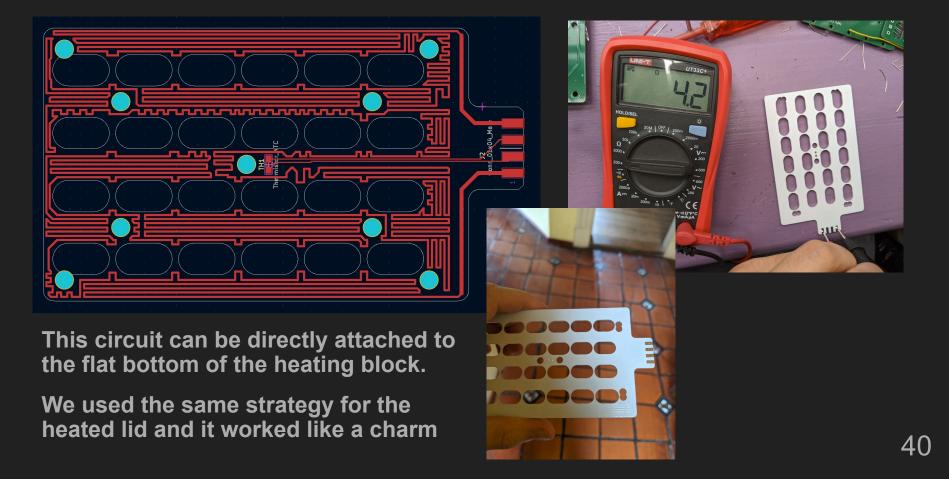
## Towards NeoQ V2.0

- NeoQ V1 version was functional and allowed us to make a lot of progress
- We learned many things from it but..
  - The heater was too complicated and very cumbersome to assemble
  - The housing was hard to fabricate and too bulky
  - The inner cables were very hard to route and prone to stress
  - The ADC was limited by quantization effects (10 bits)

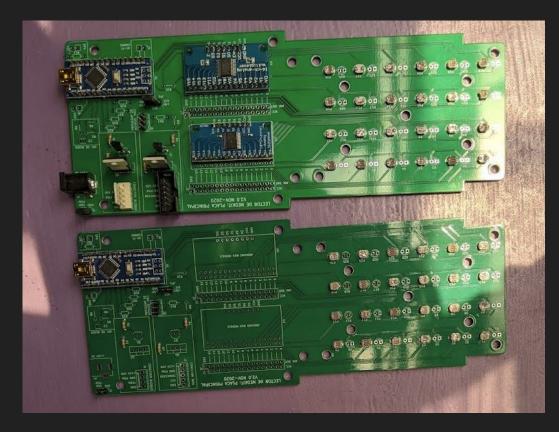
This system was hard to scale up. We decided to redesign it and build a new version with the goal of producing a field-deployable instrument in the shortest time possible

## NeoQ V2.0: improving the heating

Instead of using heating elements (resistors) we build a single-layer copper circuit on top of an aluminum board (this is standard for circuits that need to dissipate a lot of heat)



## NeoQ V2.0: improving the electronics



- Cleaner layout, much easier to assemble
- Moved from Arduino Uno to Arduino nano
- Added a circuit to inject noise into the ADC to go beyond the 10bits resolution by taking many samples and averaging

## NeoQ V2.0: better housing



- Much more compact
- The long direction extends towards the wall to take less space on the lab bench
- Easier to clean in case of contamination
- 3D printed parts are simpler and require less material
- Minimal cable routing required

## Day 130: Eight NeoQ V2.0 sent for certification



Eight V2.0 NeoQ systems sent for validation to: Muñiz Hospital, National Infectious Diseases Center Field Hospitals in Córdoba Province

#### NeoQ is adopted for testing at the UBA







Screening and epidemiological monitoring program at the Institute for Physiology, Molecular Biology and Neurosciences (IFIByNE)

#### Meanwhile.. SENSEI



During this period we were working to have a remotely guided installation of the SENSEI vessel at Snolab

This another story.. but just wanted to thank all the people that worked really hard to help us do this successfully under very challenging circumstances

Thanks Kevin, Greg, Andrew, Michelle, Lee, Bert, Juan, Sho and Snolab team!

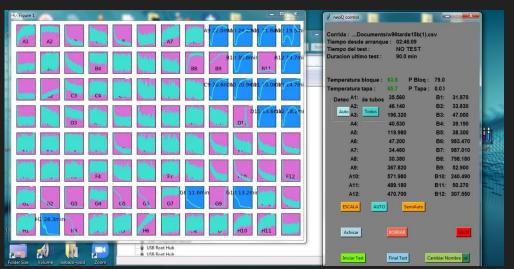
## NeoQ V3: final version (March-2021)



- Modified the PCB and heater block to be compatible with off-the-shelve housing
- Improved the software and electronics
- Easier to assemble and more robust
- Cheaper (less 3D-printed parts required)

## April 2021: Major milestone NeoQ-96





In parallel, we worked on a version of NeoQ to read 96-Well plates

This is the standard for mass testing

Cheaper and easier to assemble than the 24-tubes version

#### NeoQ-96: Main board



- Replaced LDRs with SMD phototransistors
- Easy to populate in an automated processes by the company that fabricates de PCB

#### NeoQ-96: Heating



- Took the heating concept of NeoQ-V2.0 to the extreme and replaced the heater block with a stack of aluminum circuits
- The heating and mechanical support of the 96-well plate is provided by the circuits on an aluminium substrate

#### NeoQ-96: finishing touches - 80's inspired style



## April-2022: NeoQ at INNOVAR 2021



NeoQ was awarded one of the 8 prizes in the *Applied Research* category at INNOVAR 2021 (National Innovations Competition organized by the Ministry of Science & Technology)

#### Costs an scalability

- All the components we selected are inexpensive and readily available (~\$30 total w/shipping)
- Custom PCB and aluminum circuits are easy to produce and low cost (~\$25 total w/shipping)
- Assembly, 3D-printed parts: <\$200

Total fabrication cost ~\$250 All the parts are in high supply (or easy to fabricate)

### Closing remarks

- In ~4 months we produced a working instrument that was validated in the field and ready to scale up (NeoQ-V2)
  - All these equipments are still being used
- NeoQ V3, the final 24-tubes version, completed on Mar-21
- NeoQ-96 for mass testing completed on Apr-21

#### I'd like to deeply thank all my colleagues from the NeoQ team:

#### Roberto Etchenique Oscar Filevich Adali Pecci Nicolás Pregi Luciana Rocha Viegas Javier Tiffenberg

Although we shared many, many zoom talks we've still never been all together in the same room!