

Dichroic filters in Spain

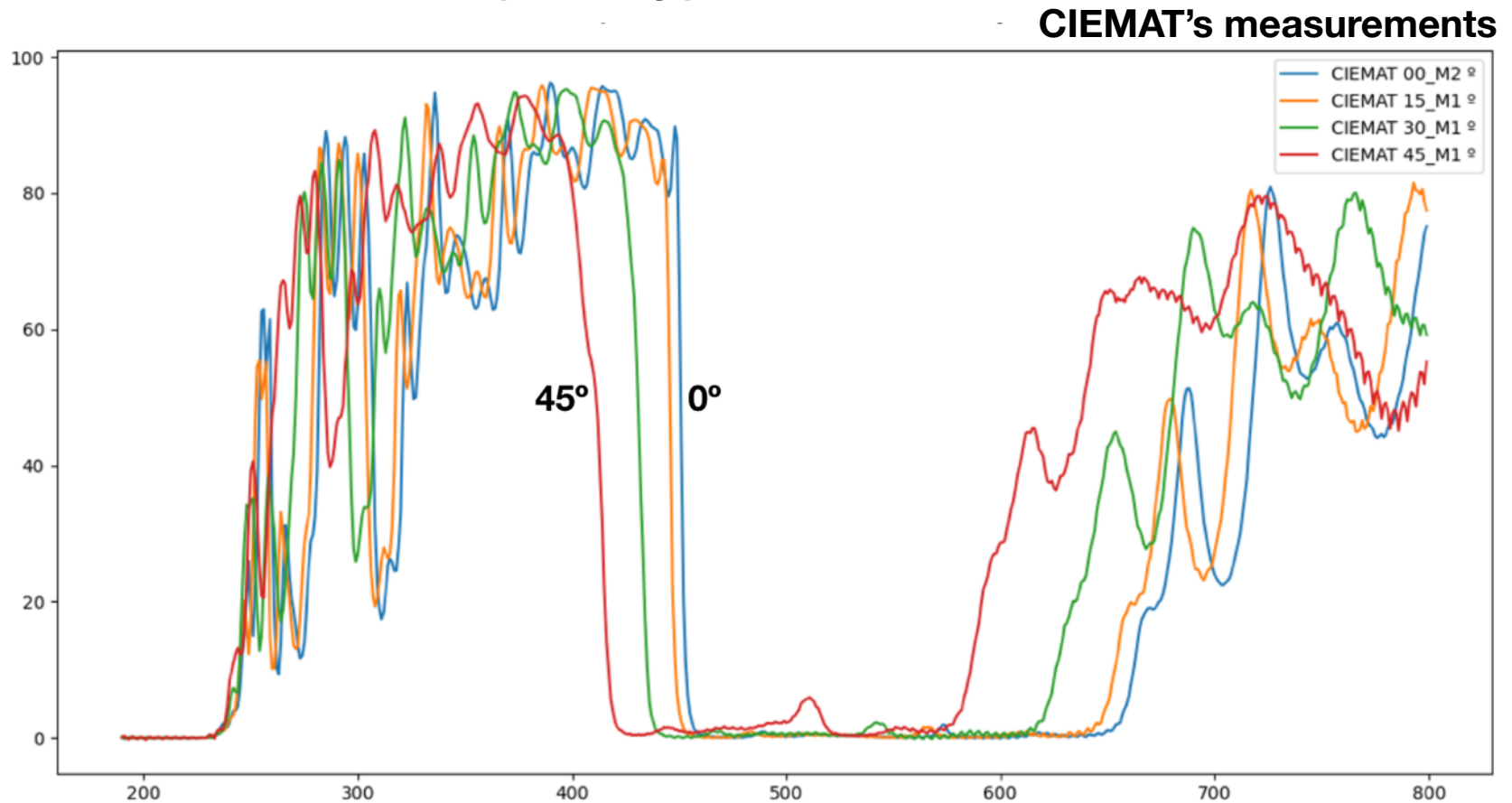
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(UGR)*

2nd iteration: Air optimization

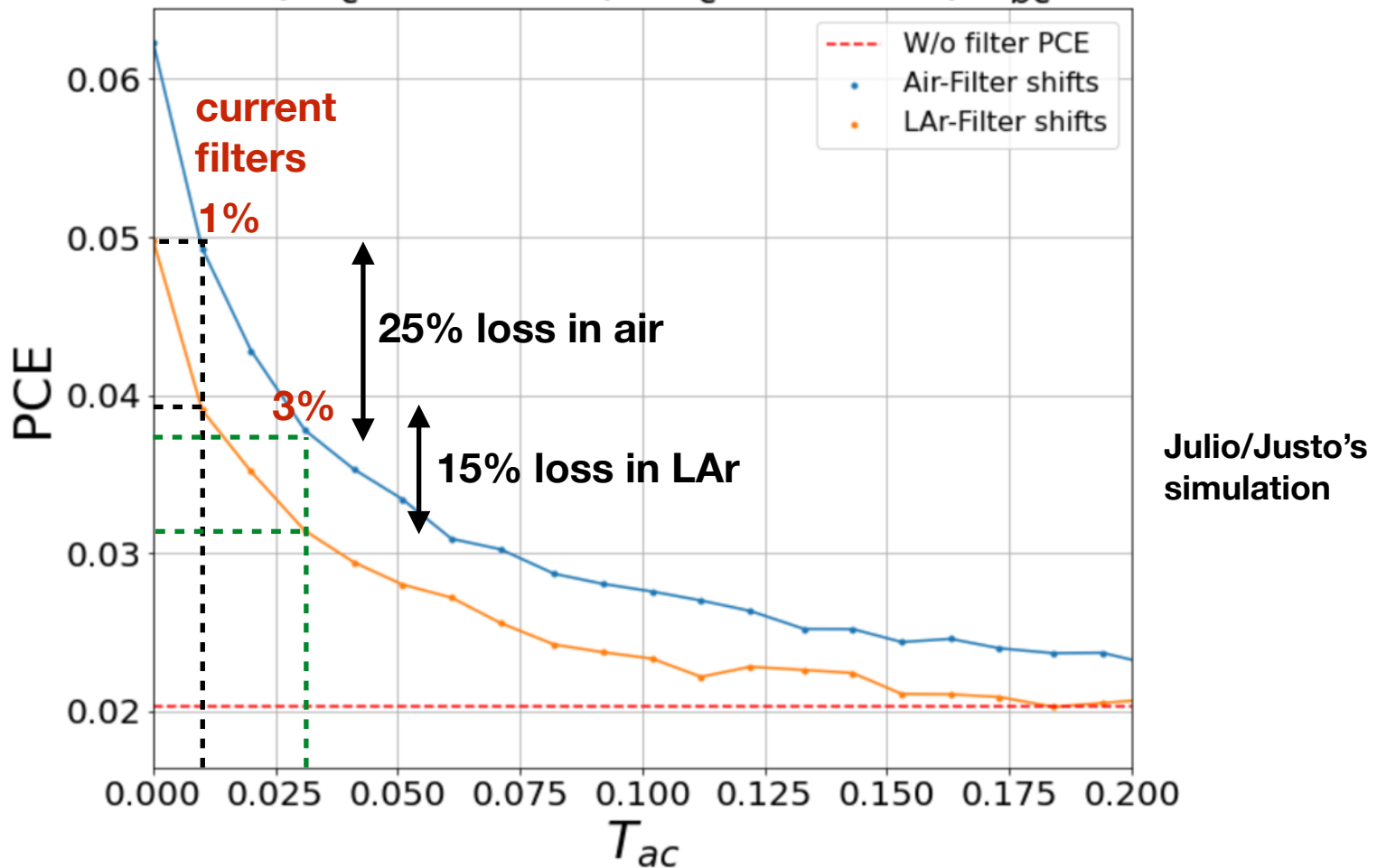
- Completed, resulting in filters in the cold box, optimized for air with $< 1.5\%$ reflectance above cut-off at 45° AOI
- Those filters were not optimal but there was no time for another iteration for the cold box prototype



Transmission above cutoff

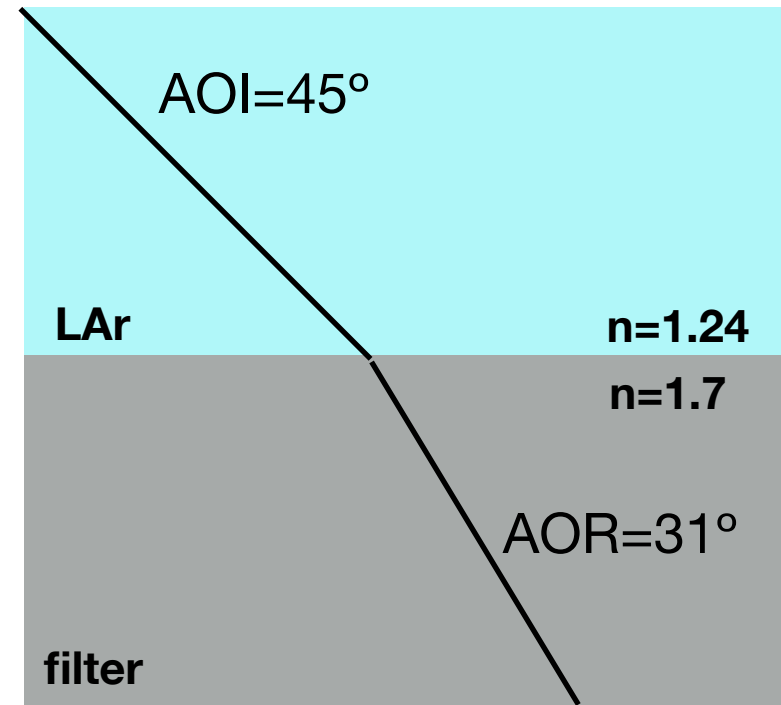
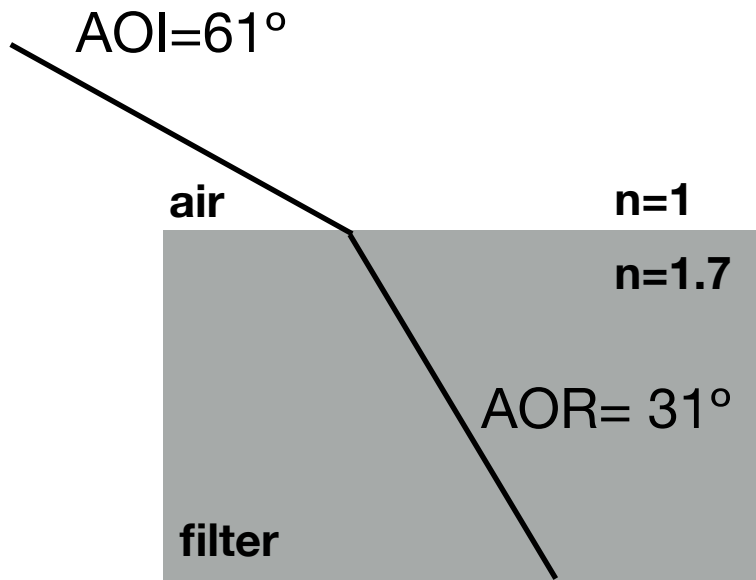
- 25% efficiency loss in air when going from 1% to 3% transmission
- 15% in LAr (for simplified trans. curves)

$$N = 10^5, \lambda_c = 400 \text{ nm}, \Delta\lambda_c = 10 \text{ nm}, T_{bc} = 0.9$$



AOI vs AOR

- Filters should be optimized for $\text{AOI}=45^\circ$ in LAr with cutoff at 400 nm
- At first order the filter cares about the AOR (angle of refraction) and not about the AOI (angle of incidence)
- The two setups below are expected to give similar results because the AOR is the same



3rd iteration: LAr Optimization

1. Different AOI:

- From Snell's law 45° in LAr corresponds to 61° in air. Cut-off moves left
- ML structure needs to be changed to recover cutoff at 400 nm. Easy

2. Reflection loss at equivalent AOR:

- because $n_1 = 1.24$ is closer to $n_2 \sim 1.7$ (effective n)
- small effect (next slides)

$$R = \left| \frac{n_1 - n_2}{n_1 + n_2} \right|^2$$

3. Larger dependence of cutoff position with AOI (θ_1)

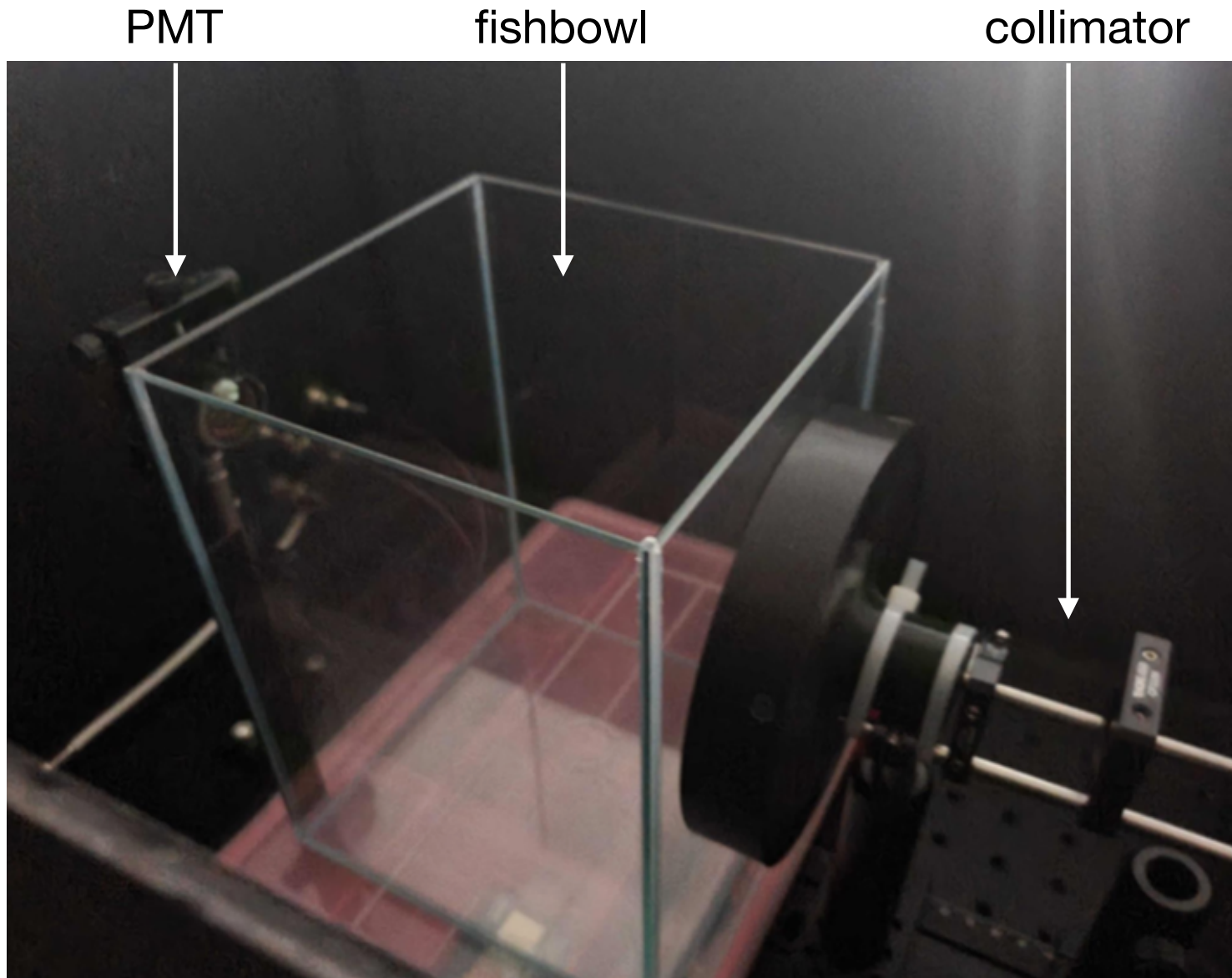
- because $n_1 = 1.24$ is closer to $n_2 \sim 1.7$

$$\lambda = \lambda_0 \sqrt{1 - \frac{n_1^2}{n_2^2} \sin^2 \theta_1}$$

4. Reflexion loss at same AOI:

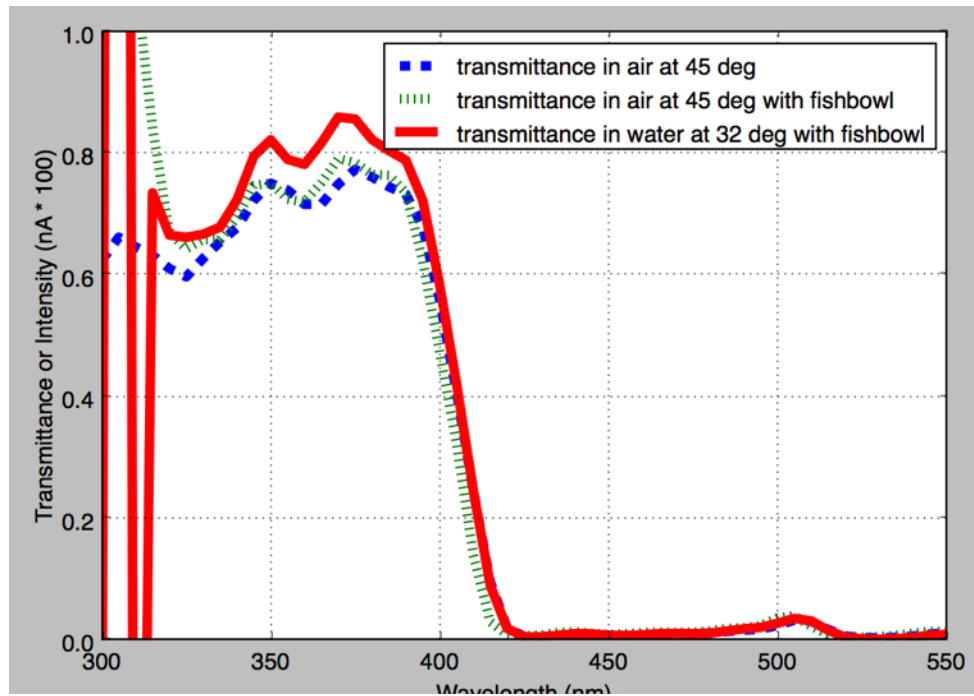
- Same AOI corresponds to larger AOR in LAr
- **Effects 3 & 4 could be solved using filter with larger refractive index (n_2)**

Measurements in water

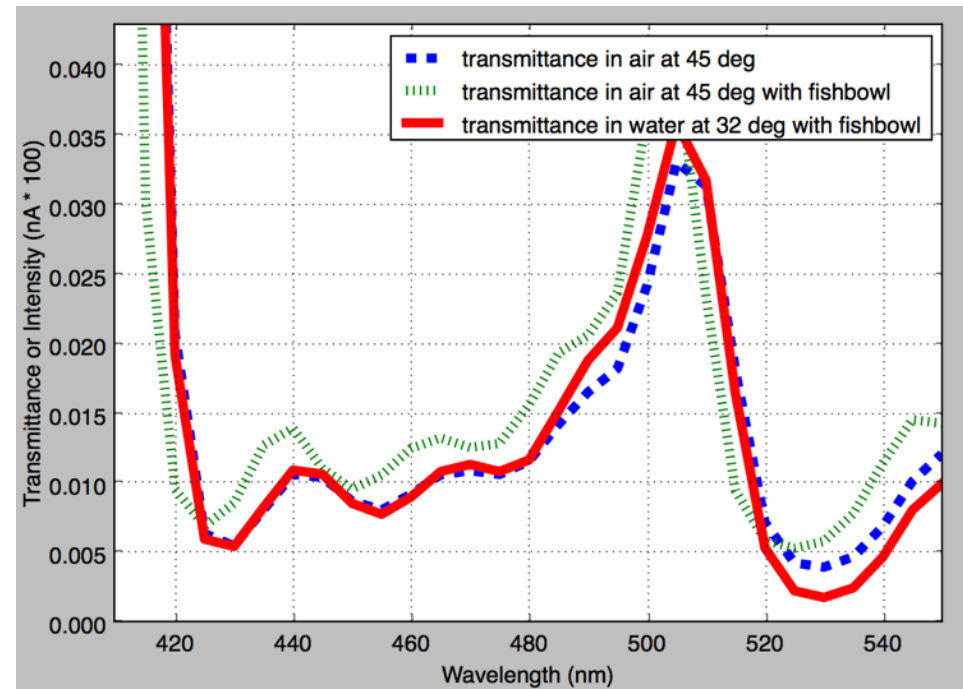


2. Reflexion loss at equivalent AOR

- We have done tests in water
- From Snell's law 45° in air corresponds to 32° water
- Similar behaviour above cutoff



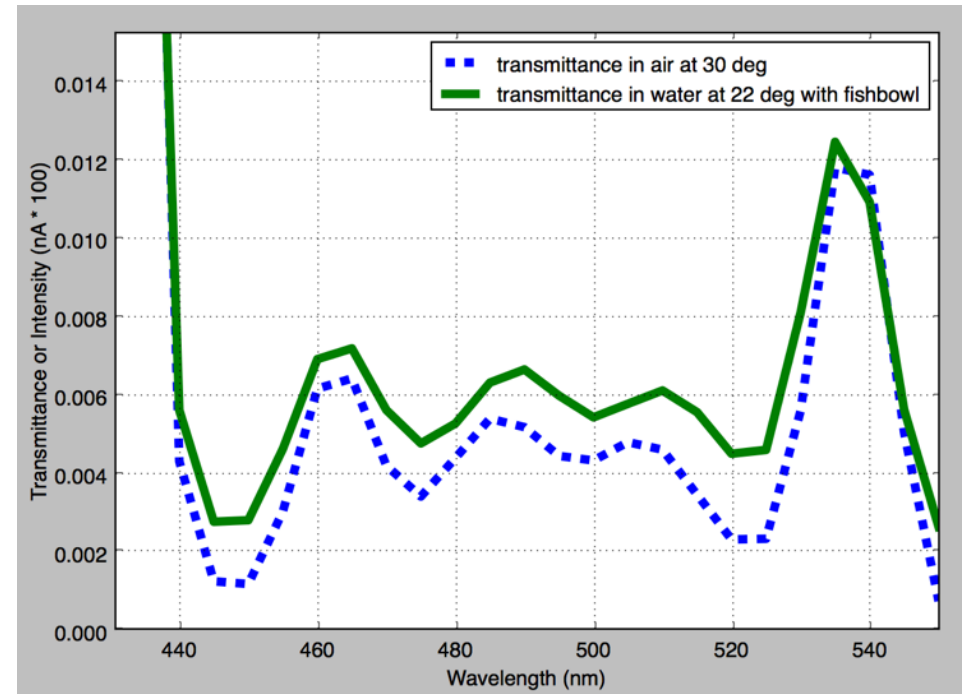
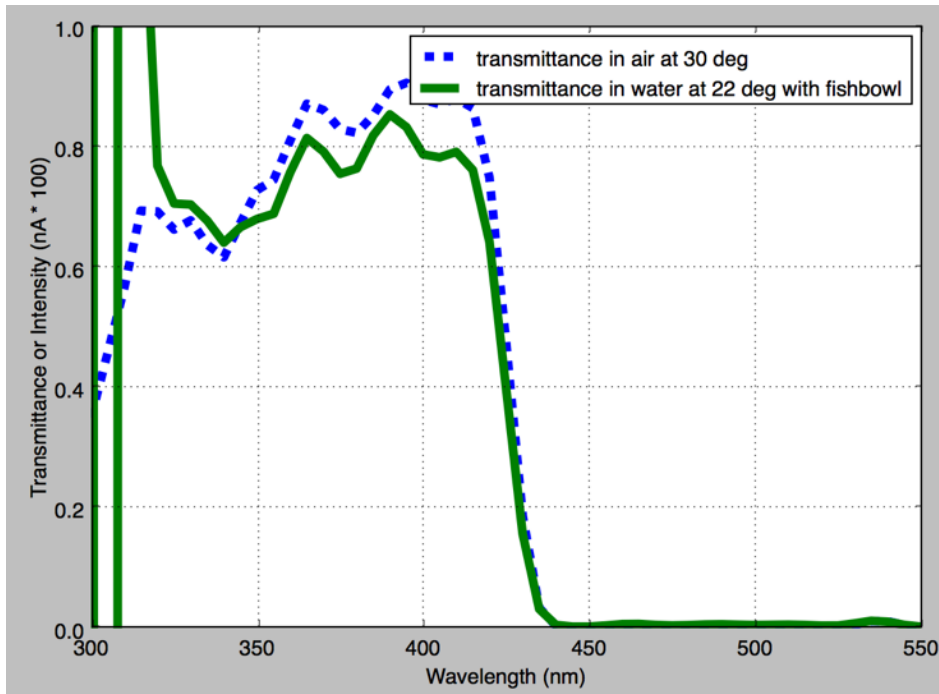
ZOOM



2. Reflexion loss at equivalent AOR

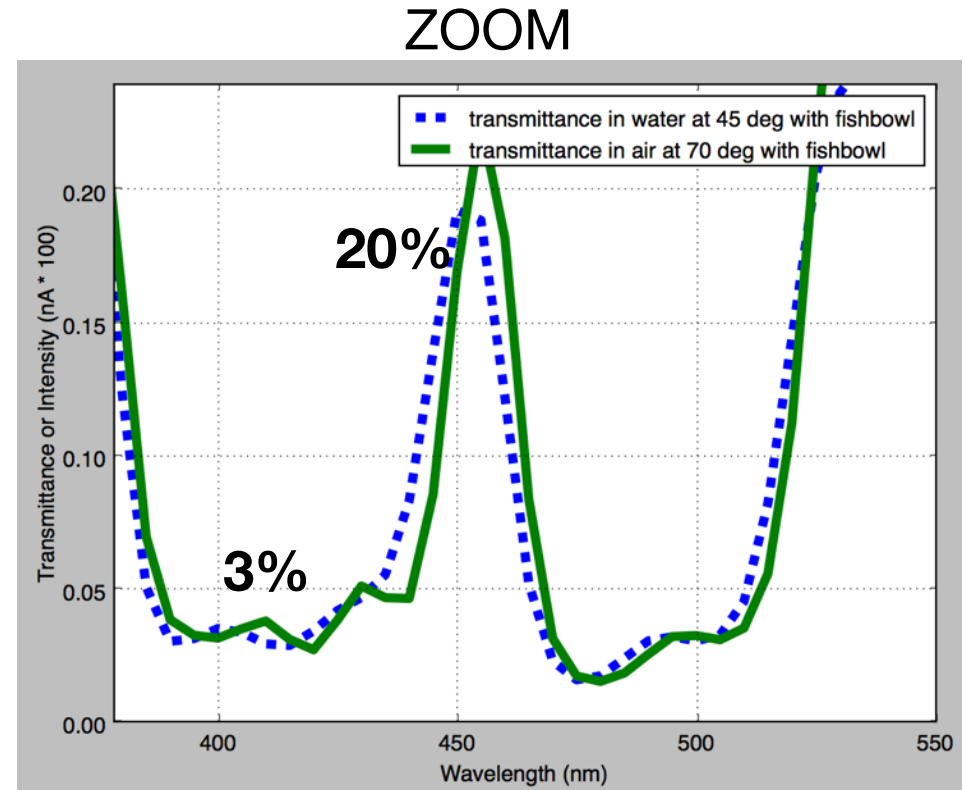
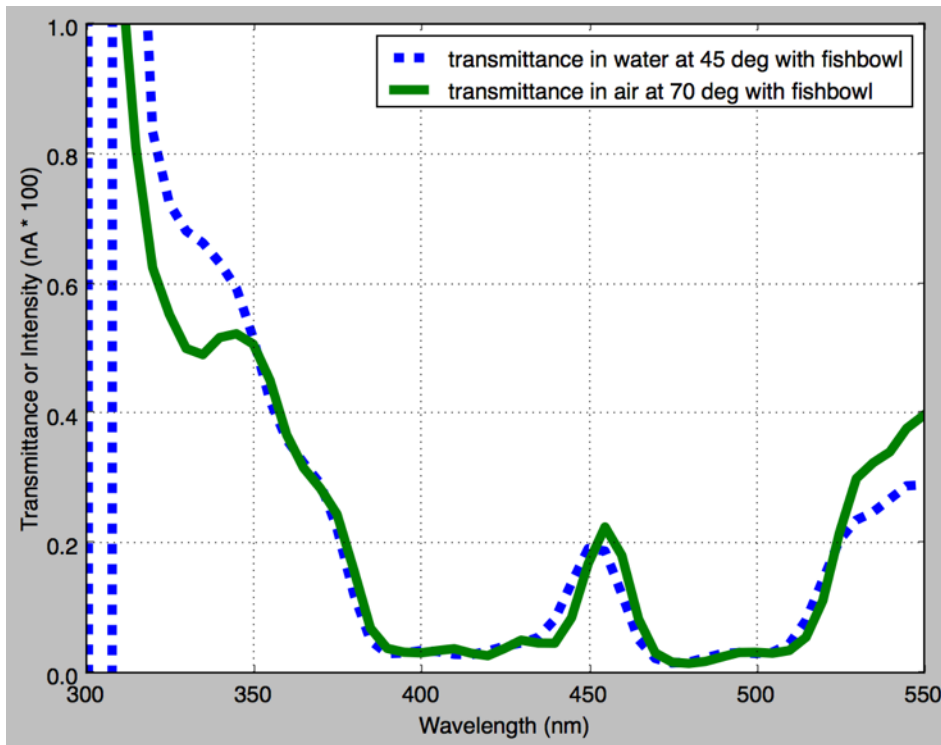
- We have done tests in water
- From Snell's law 30° in air corresponds to 22° water
- Similar behaviour above cutoff

ZOOM



2. Reflexion loss at equivalent AOR

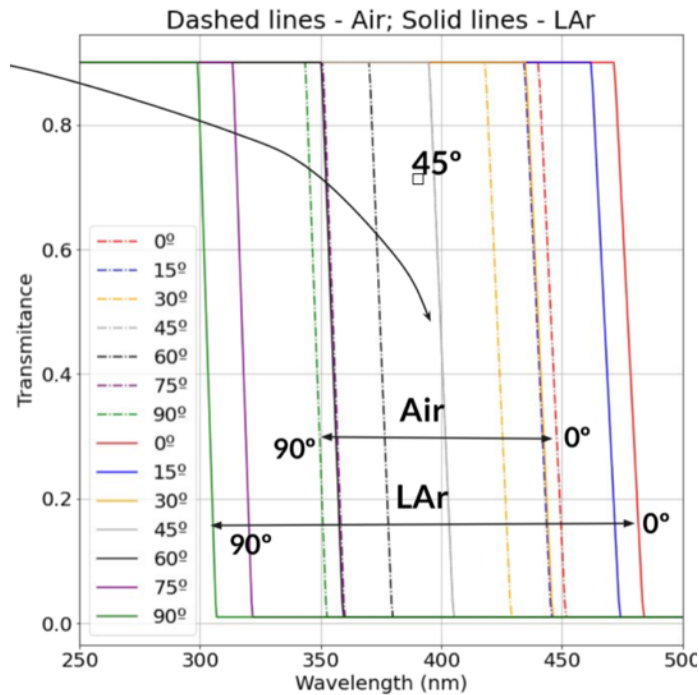
- We have done tests in water
- From Snell's law 70° in air corresponds to 45° water
- Similar behaviour above cutoff



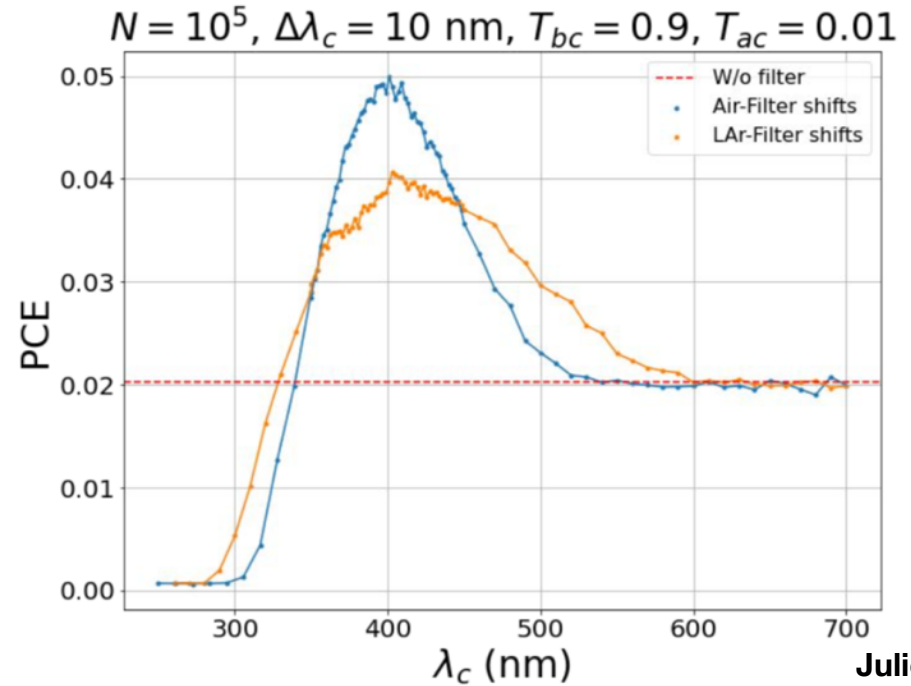
3. Larger AOI cutoff dependence

The larger n_1 the larger the shift

$$\lambda = \lambda_0 \sqrt{1 - \frac{n_1^2}{n_2^2} \sin^2 \theta_1}$$



5% → 4% drop in efficiency for ideal transmission curves



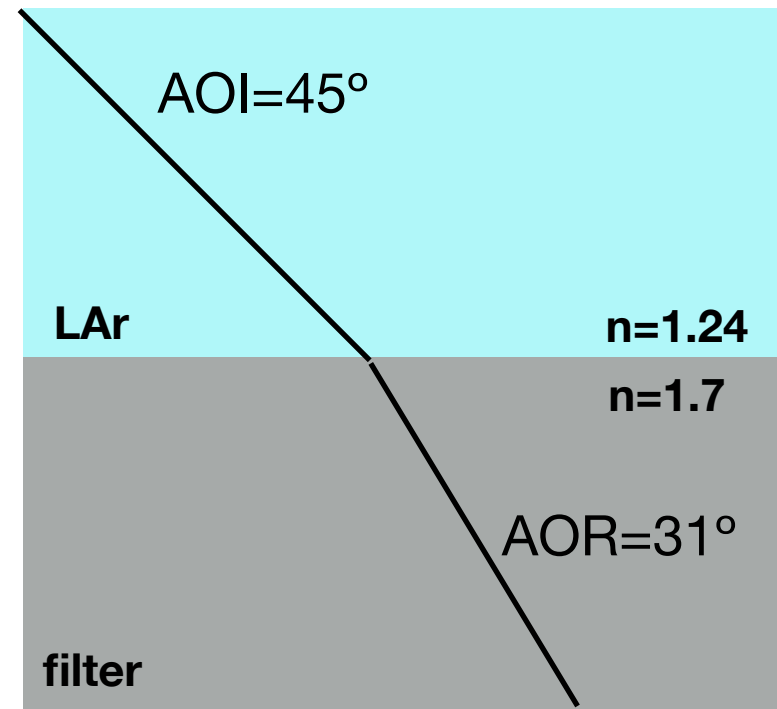
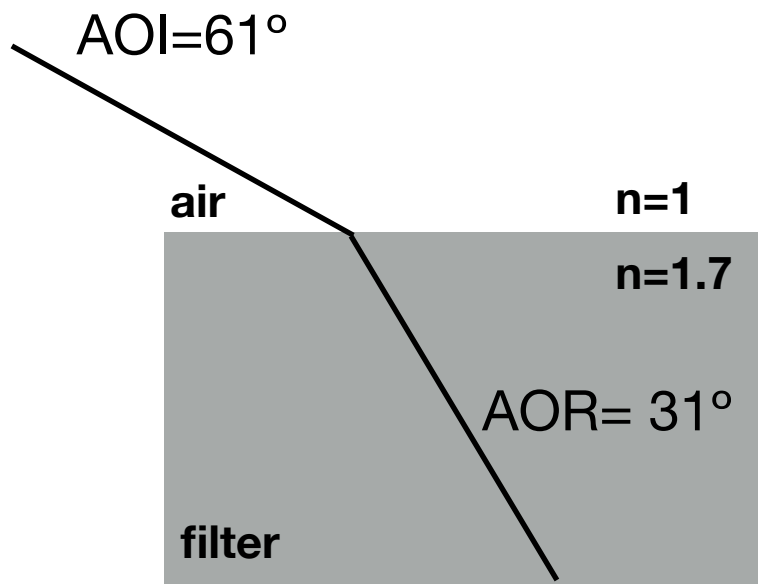
Cut-off position at 45° (DAOI)

Julio/Justo's simulation

Could be solved increasing the effective refractive index of the filter

4. Reflexion loss at same AOI

- Average AOI from PTP is 45° . We want good performance at 45°
- 45° in LAr corresponds to 61° in air, which is worse than 45°



Could be solved either with more layers or increasing the effective refractive index of the filter

Other materials

- **v1 & v2:** ZrO₂ (2.2) and SiO₂ (1.46) used in previous two iterations
- Plan is to use materials with higher n
- Standard materials used by PE (see table below) do not have good transmission below 350 nm
- PE is investigating other materials

Material properties (Cf PhotonExport coating material catalog)

Material	Density g/cc	Melting Point °C	Refractive Index @ 550 nm	Transparency Range (μm)	e-beam performance
ZnS	4.1	1850	2.39	0.35 - 14.5	Good
SiO ₂	2.2	1700	1.46	0.2 - 9	Excellent
MgF ₂	3.18	1266	1.38	0.1 - 10	Excellent
ZnSe	5.27	1520	2.66	0.5 - 22	Good
TiO ₂ (rutile)	4.23	1830	2.65	0.36 - 9	Fair
ZrO ₂	5.89	2715	2.2	0.25 - 9	Good
Ta ₂ O ₅	8.2	1872	2.16	0.35 - 9	Good

Conclusions about optimization

- Current filters are expected to give a poor efficiency in LAr
- PhotonExport is currently doing simulations for LAr
 - Studying materials with larger refractive index
 - Adding more layers
 - Expected results this week

Filter size and offers

LINE	ITEM	QUANTITY	PRICE €	TOTAL €
1	<p>PRO376 Optical Filter</p> <p>Material FUSED SILICA JGS2</p> <p>Surface</p> <p>size 100 mm x 100 mm x 1 mm</p> <p>incidence angle 45 °</p> <p>300-370nm T Average >80%</p> <p>370-400 nm: Transmission band</p> <p>400 - 500 nm: Reflection >97%</p> <p>Values are indicative and can vary +/- 1.5% the objective being to have a cutoff wavelength at 400 nm and the sharpest slope on the wavelength cut.</p> <p>Coating based on ZrO2/SiO2</p>	300	50,00€	15.000,00€
2	<p>PRO376 Optical Filter</p> <p>Material FUSED SILICA JGS2</p> <p>Surface</p> <p>size 150 mm x 150 mm x 1 mm</p> <p>incidence angle 45 °</p> <p>300-370nm T Average >80%</p> <p>370-400 nm: Transmission band</p> <p>400 - 500 nm: Reflection >97%</p> <p>Values are indicative and can vary +/- 1.5% the objective being to have a cutoff wavelength at 400 nm and the sharpest slope on the wavelength cut.</p> <p>Coating based on ZrO2/SiO2</p>	150	130,00€	19.500,00€
3	<p>PRO376 Optical Filter</p> <p>Material FUSED SILICA JGS2</p> <p>Surface</p> <p>size 200 mm x 200 mm x 1,5 mm</p> <p>incidence angle 45 °</p> <p>1.5 mm thickness</p> <p>300-370nm T Average >80%</p> <p>370-400 nm: Transmission band</p> <p>400 - 500 nm: Reflection >97%</p> <p>Values are indicative and can vary +/- 1.5% the objective being to have a cutoff wavelength at 400 nm and the sharpest slope on the wavelength cut.</p> <p>Coating based on ZrO2/SiO2</p>	75	285,00€	21.375,00€

- Today they told me that the offer would include 98.5% minimum reflexion above cutoff, with 99% achievable

Proposed schedule

- 1st batch for installation in December (**air optimization**)
 - Option 1: reuse existing filters
 - Option 2: new small production of current filters
 - 5 weeks production
 - Ship to Campinas the first week of November
 - Coating in Campinas by end November
 - Ready to install in December
- 2nd batch for installation in February (**LAr optimization**)
 - Finalize simulations next week
 - Test production ready in early November
 - Characterisation done by mid November
 - 5 weeks production. Filters ready at the end of the year
 - Coating in Campinas in January
 - Ready to install in February