

# Module 3 Assembly & Run









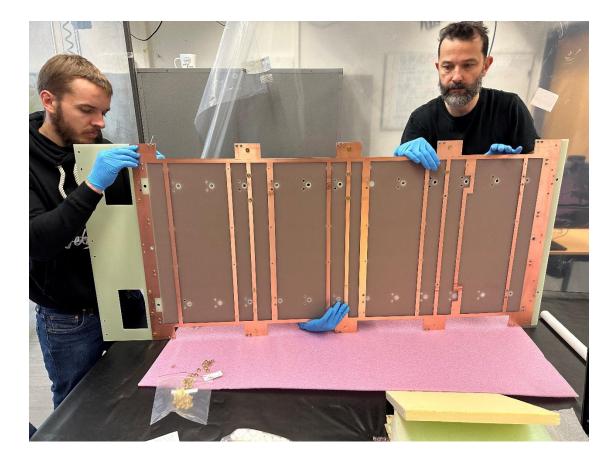
Office of Science

#### **Current Status**

- Completed the anode assembly for TPC 1 of Module 3
- Inserted anode assembly of TPC 1 into the field shell
- Prepared the anode panel for TPC 2
- Pixel tile testing for TPC 2 near complete
- Plan to finish TPC 2 assembly tomorrow (1/12)



#### **Preparation of Anode Panel**







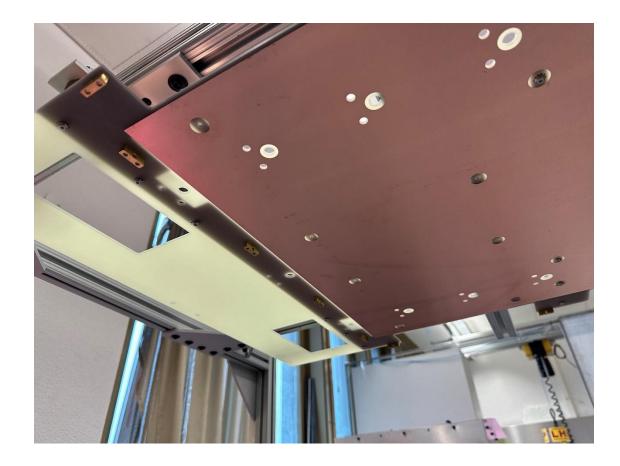
# Installation of Anode Panel to Assembly Fixture







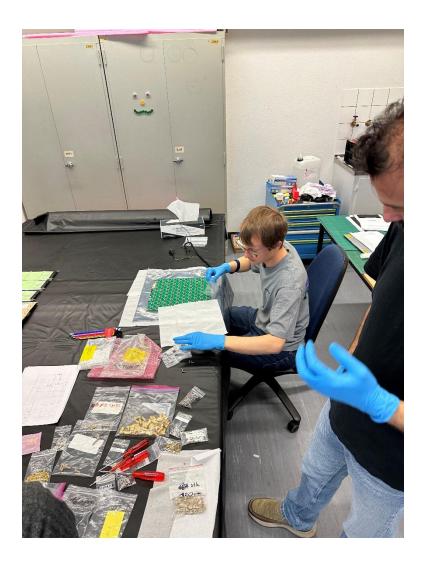
#### **Inner Copper Cladding on Anode Panel**







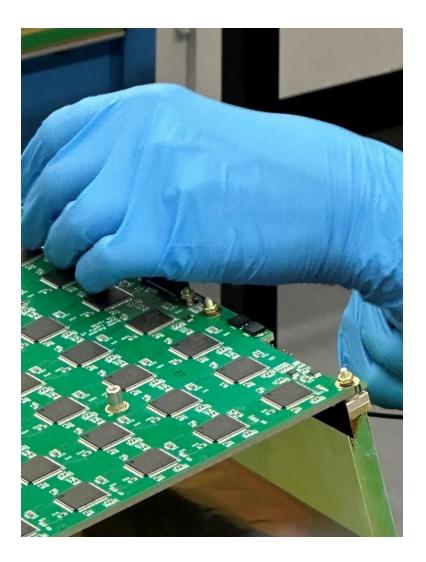
#### **Start of Charge + Light Tile Assembly**







#### **Charge + Light Tile Assembly**

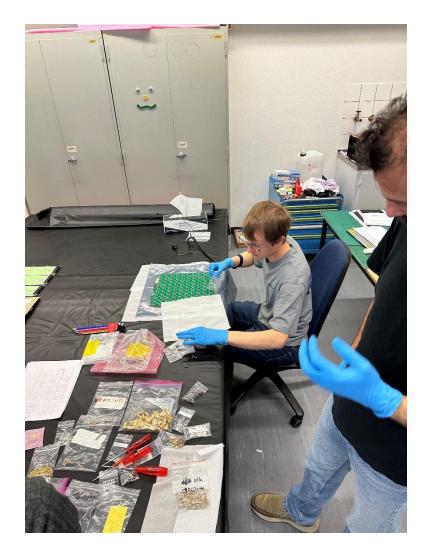






# Leveling of Anode (left) and Tile Assembly (right)





# LBNF/DUNE

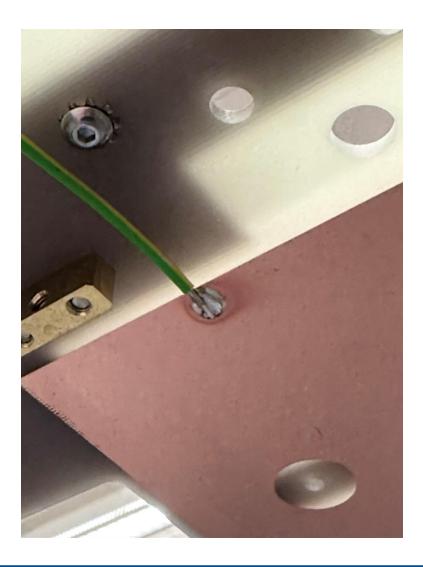
#### **Tile Assembly**







#### Soldering of Ground Wire on Inner Anode Copper Cladding

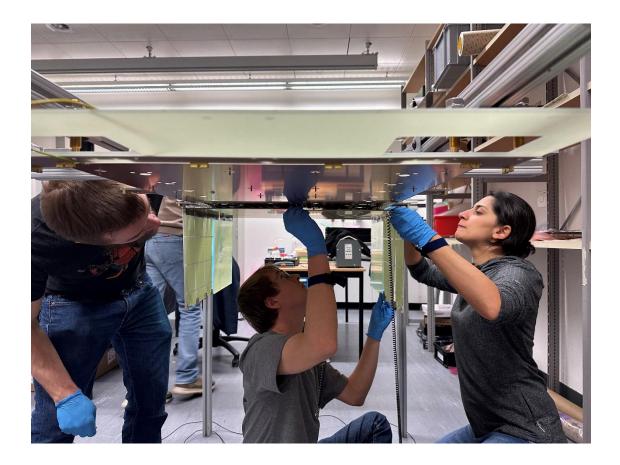






#### Installation of Charge + Light Tiles to Anode







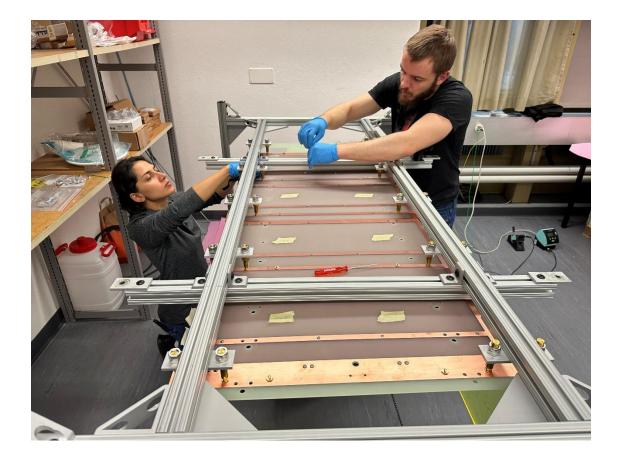
#### Installation of Charge + Light Tiles to Anode







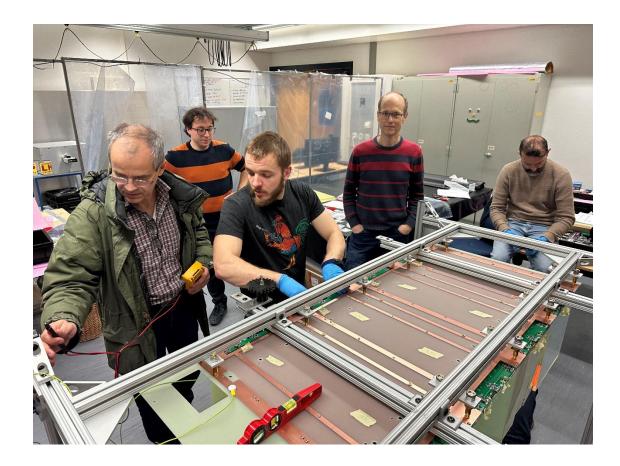
#### Installation of Charge + Light Tiles to Anode







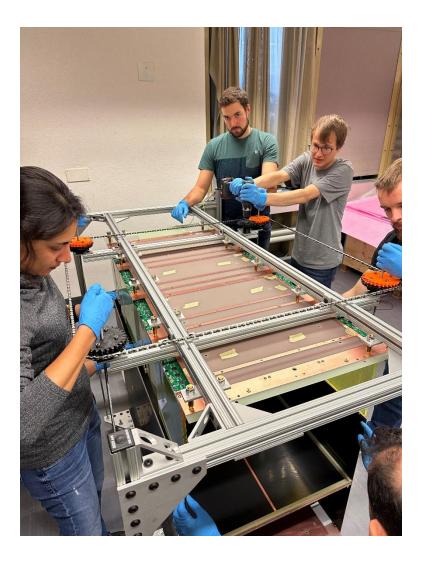
#### **Preparation for Insertion to Field Shell**

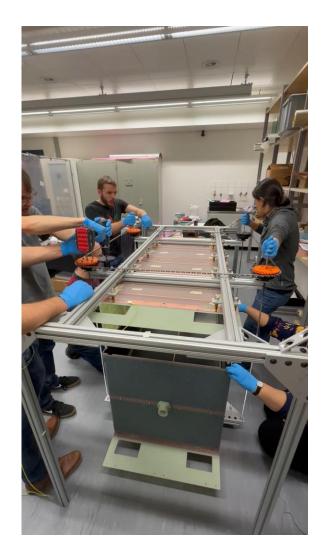






# **Insertion to Field Shell (video on right)**







#### **Completed TPC 1 Installation (E-Boards to be installed later)**

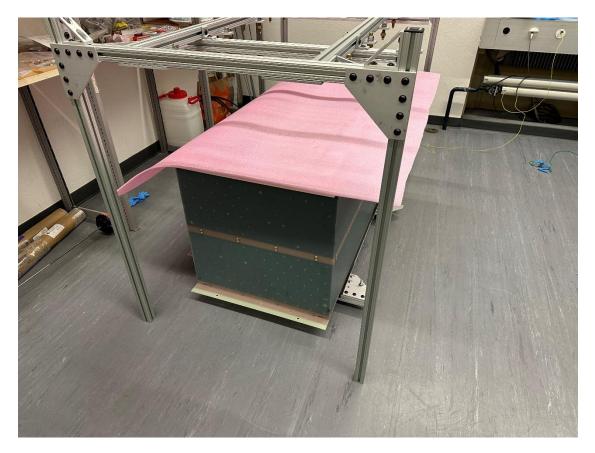






# Completed TPC 1 Installation, Ready for TPC 2 once warm acceptance test of charge tiles complete







#### **Pixel Tiles loaded into warm testing enclosure**

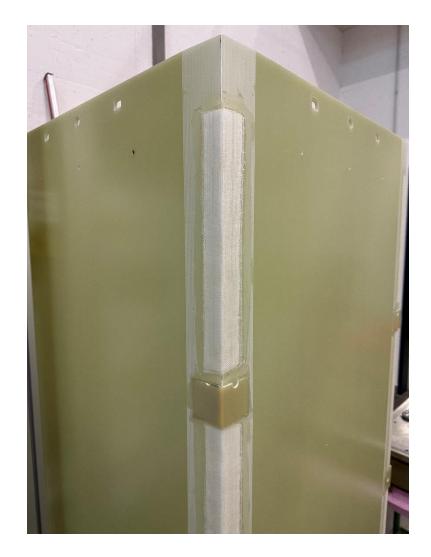






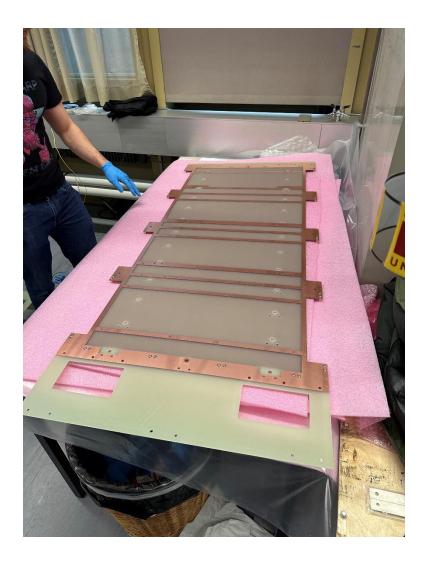
#### Top flange and sleeve are ready







#### Anode panel for TPC 2 and E-boards with shield soldering completed

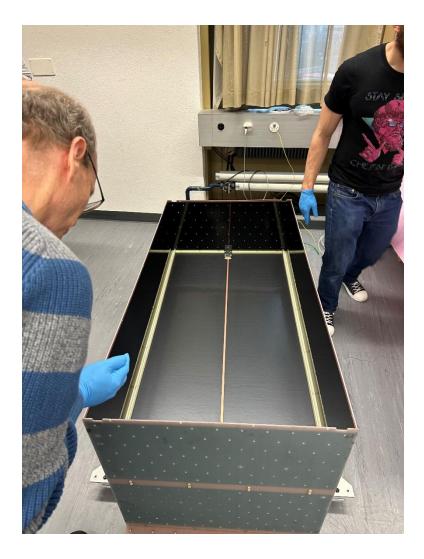






#### Preparation of anode panel for TPC 2 and preparation of field cage







# Installation of anode panel to assembly frame







#### Summary

- TPC 1 assembly complete
- TPC 2 assembly imminent
- Module 3 will be transported to Grosslabor for top flange installation and cabling
- Assembly has gone quite smoothly, similar to Module 2
- Many thanks to the on-site team for making solid progress on testing components and assembling the TPCs