FD2 PDS Final Design Review 18/04/2023

# Design Validation II: protoDUNE-VD Module-0 Experience

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## Introduction

- ProtoDUNE-VD is a crucial step towards FD2
- The document describing pre-testing assembly, testing and installation is posted in EDMS:
  - Complicated logistics (production of components) in more than 10 sites around the world)
  - All operations done at CERN and the plans for finalizing the installation
  - Lessons learned are detailed for each step in the process

### **Production and installation (initially foreseen for** late 2023) was timely achieved, with not a single delay to other systems



#### https://edms.cern.ch/document/2875448/1

Introduction
Description of ProtoDUNE-VD PDS
Description of X-ARAPUCA components
Configuration for each module
Pre-assembly at production sites
Delivery of components to CERN
Assembly of X-ARAPUCAs at CERN
Assembly procedure
Lessons learned
Cold Electronics with Signal-over-Fiber
Lessons learned
Cold Electronics with Signal-over-Copper
X-ARAPUCA tests before installation
Description and operation of testing setup.
Membrane module tests
Cathode module tests
Lessons learned.
Installation of membrane modules
Installation of suspension lines
Preparation in clean room
Installation of X-ARAPUCAS
Cable routing
Lessons learned
Installation of cathode modules
Cathode preparation
Preparation in clean room
Installation of X-ARAPUCAS
Protection of modules
Routing and distribution of optical fibers in cathode frame
Lessons learned
Installation of response monitoring system
Plans for installation of warm components
Lessons learned
Plans for flange Installation
Plans for warm electronics (DAPHNE)
Installation of warm components
Plans for full chain validation
Schedule
Bookkeeping
APPENDIX 1: Testing sequence
APPENDIX 2: Electronics configuration for each module
APPENDIX 3: Detailed analysis of membrane XA tests





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## A great team

- So far a successful campaign, thanks to a great team, with more than 30 people contributing at CERN, with avg. of 6 and peaks of almost 15
- Of course, many more abroad, timely producing and testing components, and giving useful advice









# The full chain

- The full chain is being exercised in ProtoDUNE-VD





# Gained expertise and lessons learned will be crucial for PRR and beyond

#### warm cables/fibers

#### class-4 laser for PoF













# **PDS in ProtoDUNE-VD**

- cryostat membrane
- All modules assembled and tested at CERN
- A Response and Monitoring System (RMS) is also being installed



### **Cathode distribution as in FD2**



### 16 photon collectors (X-ARAPUCA), 8 in the central cathode and 8 near the







#### DEEP UNDERGROUND

## Schedule and status

- 12 modules have been installed
- The last 4 modules (lower membrane XAs) will be installed next week
- Ongoing cold tests for the last three modules this week

#### test stand commissioning

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## ne XAs) will be installed next week e modules this week

### sive production & testing





### Assembly: photon collectors

# X-ARAPUCA, the PDS basic unit

environment (differential shrinkage between components)







flex to motherboard cables

u-channel

### See D. Warner's talk

XAs have many components ensuring good optical coupling in a cryogenic

### **Assembling the first module took almost 2 days** Last module was assembled in half a day









# The clean tent

- A clean tent with air filter was setup inside the PDS room
- Two persons were necessary for most operations

installation on XA







# **Different XA configurations**

- SoF implemented for one membrane module
- Final DF size is 150x150 mm<sup>2</sup>

### **Dimples act as lens focusing light into SiPM**





# Optical fibers for power (PoF) and signal (SoF) are mandatory in the cathode

### **2 DF & SiPM vendors**

	WLS dimples	DF size (mm <sup>2</sup> )	DF	SiPM	PoF	SoF	shared <u>elec</u> .
M1		100x200	ZAOT	HPK			x
M2		100x200	ZAOT	HPK			x
М3	X	100x200	ZAOT	HPK			x
Μ4	x	100x200	ZAOT	HPK			x
М5	x	150x150	PE	FBK		x	
M6	x	150x150	PE	HPK			
M7	x	150x150	PE	HPK			
<b>M</b> 8	x	150x150	PE	FBK			
C1		100x200	ZAOT	HPK	x	x	
C2		100x200	ZAOT	HPK	x	x	
C3		150x150	PE	FBK	x	x	
C4	x	150x150	PE	HPK	x	x	
C5	x	150x150	ZAOT	HPK	x	x	
C6	X	150x150	ZAOT	HPK	x	x	
C7	X	150x150	ZAOT	FBK	x	x	
<b>C</b> 8	X	150x150	ZAOT	HPK	x	х	











# Many lessons learned

- Those are detailed in EDMS 2875448 documents
- Some of them are related to minor changes in the X-ARAPUCA design
- Many of them related with Vikuiti:
  - This is a adhesive 99% reflector used to cover all inactive inner surfaces of the X-ARAPUCA, to minimize absorption of trapped photons
  - Vikuiti on the backplane for membrane modules sometimes detached during cold testing. Problem was partially mitigated but needs further investigation (better lamination process, cleaning, bubbles, ...)





See Kurt's talk









### Assembly: cold electronics

## Cold electronics

(given time constraints)

### Fiber



### See D. Christian's and Sabrina's talks

 Cold electronics, in the latest stages of development, underwent several modifications and extensive testing, both at production sites and at CERN

### Copper







# Copper cable based electronics

- parallel in Milano Bicocca.
- Although already well tested for FD1, the HD-style amplifier needed additional work to be ready for FD2 due to the different SiPM ganging configuration and other boundary conditions









 Due to stringent time constraints, most of the testing was done at CERN during installation, while more detailed tests on a smaller setup were done in

changes in amplifier feedback resistors

### **M3-M4**







# **Optical Fiber based electronics**

- configuration
- Some important lessons learned:
  - Importance of industry fabrication and correct electronics handling
  - of the boards: add connector or set of pins

### testing protocol

- 1. powered with copper at room temperature.
- 2. powered with copper in LAr.
- 3. powered with PoF at room temperature.
- 4. powered with PoF in LAr.



 The final configuration of the electronics board was implemented at CERN, where the following was changed: gain, laser offset, capacitors, and LDO

Several test points were identified as key to determining the correct functioning









### Cold tests: X-ARAPUCA

# Test stand at CERN

- be done at CERN
- A test stand was setup in December in front of the PDS room, below the 3rd barrack





### For FD2, there will be dedicated assembly and testing facilities decoupled from installation. This was not possible for ProtoDUNE-VD and testing had to







# Mechanics and cryogenics

### lid with feedthrough panel



#### 500 I LAr dewar



#### 450 l open dewar





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#### XA hanging from lid



#### inner box





## Procedure

- LAr injected in dewar (bottom) through dedicated port in lid
- Slow cool-down (90') and warmup (30') phases

sensor

#### LAr level and XA temperature monitored with 6 RTDs



### **Pulsed led to produce light SiPM flex to monitor PoF light leakage**

SiPM flex





### **Tests done** without dichroic filters

plastic tent flushed with warm GN2 during warm up essential to avoid condensation





20



# Membrane modules



#### **Charge histogram for LED** Waveform for cosmics

### **SNR** well within requirements

#### **Detailed studies for M3 and M4**

	SNR for 44 V (40% PDE)	SNR for 45 V (45% PDE)	SNR for 46 V (50% PDE)	Gain ratio between channels (cosmics)					
М3	4.3	5.6	//	1.1					
M4	//	6.1	7.6	0.97					



### Same gain for both channels





## Cathode modules

- Studies about single pe could not be performed because PoF light leakage, with huge impact inside the small dewar.
- The offset and power consumption are measured, registered, and compared to the previous tests with the electronic boards.

#### SiPM flex to check PoF leak with LED off







### **Typical FFT**



#### **LED response for 2 channels**



#### corrugated back tube from dewar to mini-rack





### Installation





# Installation of membrane modules

#### suspension lines



#### Two persons in two scissor lifts

**Elec. box between** two modules





The option of fully independent modules will be tested in lower position: One elec. box and one shielding mesh per module This also allows independent testing wo elec. manipulation after testing



XA support





# Installation of cathode modules

Quite straight forward operation except for one of the four slots: modifications in either electronics box or cathode frame required for FD2

#### 1. G10 supports on frame



#### 4. shielding mesh

#### **5. protection**





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le

#### 2. XA on transport frame 3. XA installation



#### 6. to cryostat



#### 7. plastic covers





#### DEEP UNDERGROUND

# PoF and SoF fiber installation on cathode talk

### 64 fibers distributed in 8 PTFE tubes



Optical fibers of 40 meters

#### installation



#### routing path





### For FD2

- Need dedicated anchoring points in cathode frame
- To avoid helix shape:
  - Transport in larger boxes
  - Straighten them with heating gun



**Connections in elec. box** 







# **Response and Monitoring System**

#### **Beam with RMS kit before lifting**



**M1** 

**M2** 

**M5** 

**M6** 

#### upper non-TCO kit









- Only one installed so far



#### **PD-HD RMS rack**







# Plans for flange

- Will be installed mid May
- Needs coordination with BDE



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### backup







