

Charge-Coupled Devices

Brenda Aurea Cervantes Vergara

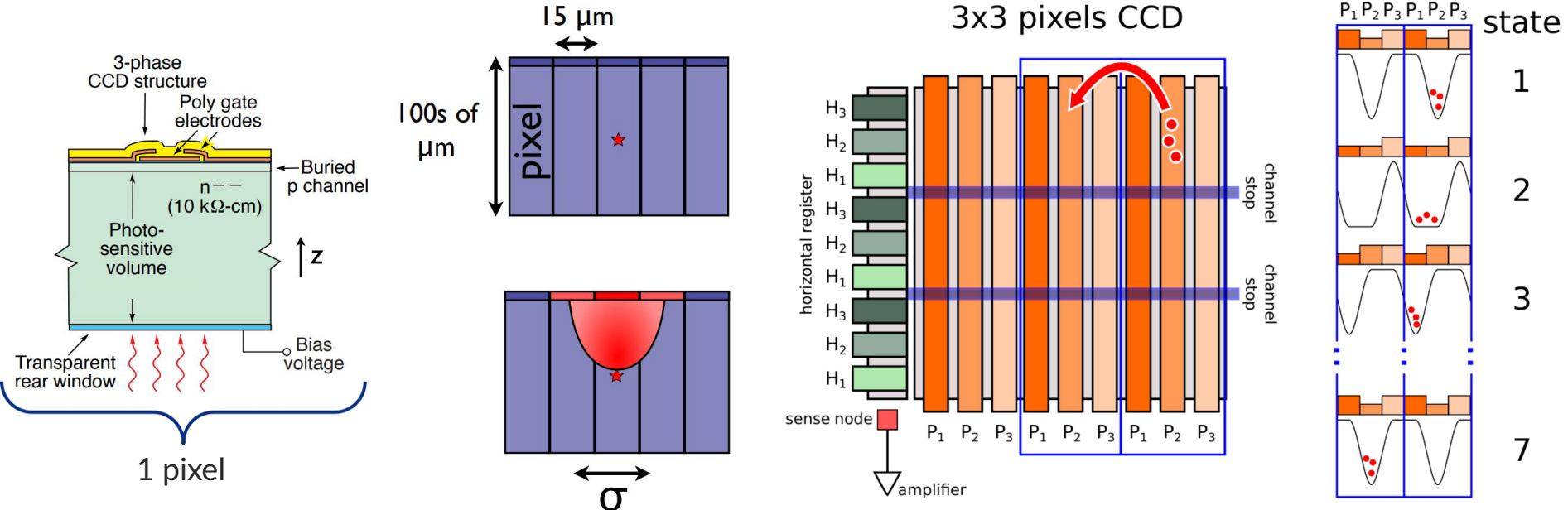
UNAM / Fermilab

Physics Opportunities at Beam Dump Facility in PIP-II and Beyond

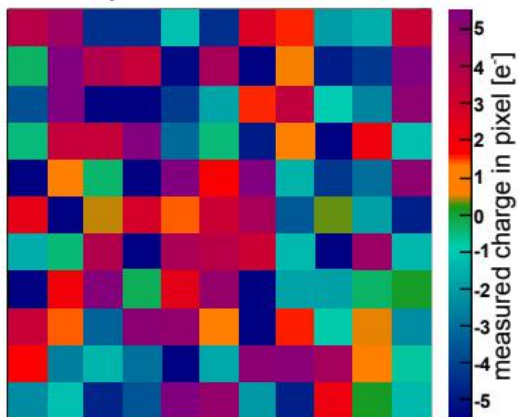
May 10 - 13, 2023

Charge-Coupled Devices: structure and operation

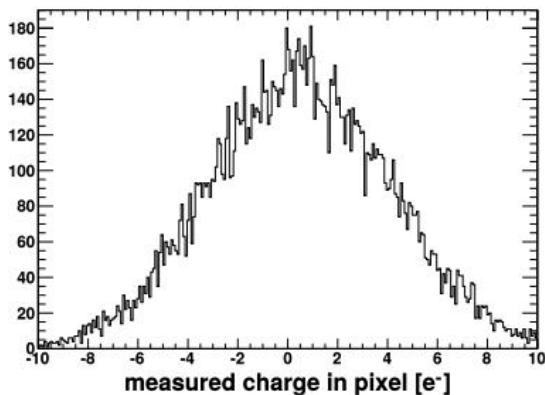
- CCDs are essentially an array of Metal-Oxide-Semiconductor capacitors (pixelated sensors)
- Ionizing radiation interacting in the substrate produces e-h pairs (in Si, 1 e-h pair corresponds to ~ 3.8 eV)
- Charge is collected near the surface, transferred varying the potential wells until reaching the readout stage



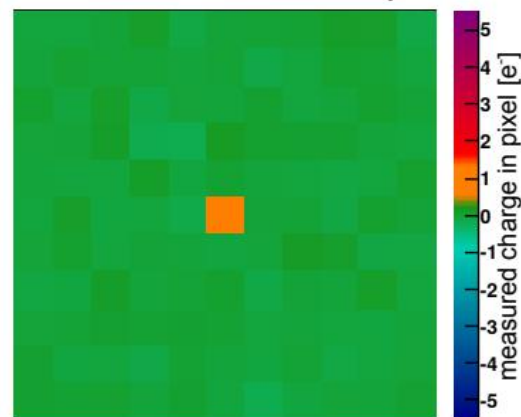
Standard CCD mode: charge in each pixel is measured once



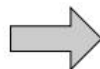
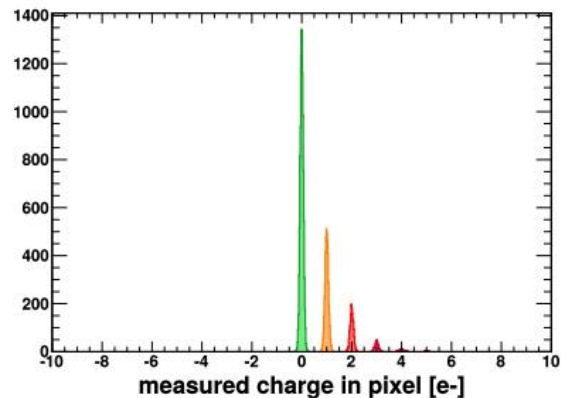
Readout-noise: 3.5 e RMS



New Skipper CCD: charge in each pixel is measured multiple times

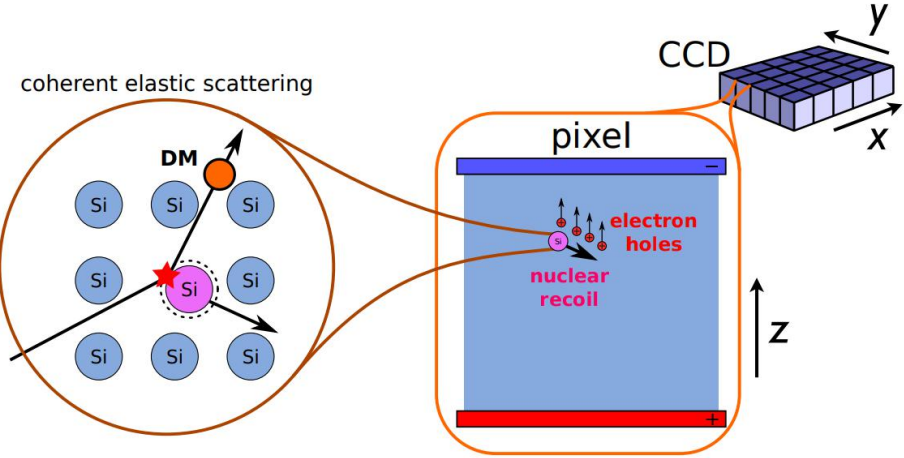


Readout-noise: 0.06 e RMS



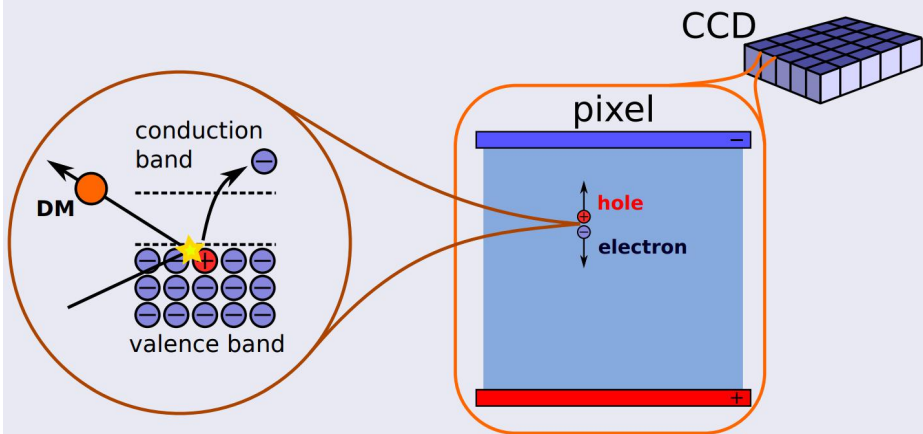
Skipper CCDs: low-energy interactions

X-nucleus scattering



DM
 \downarrow

X-electron scattering



DM
 \downarrow
 mCPs

Image from skipper-CCD at surface with $N=300$ samples/pix

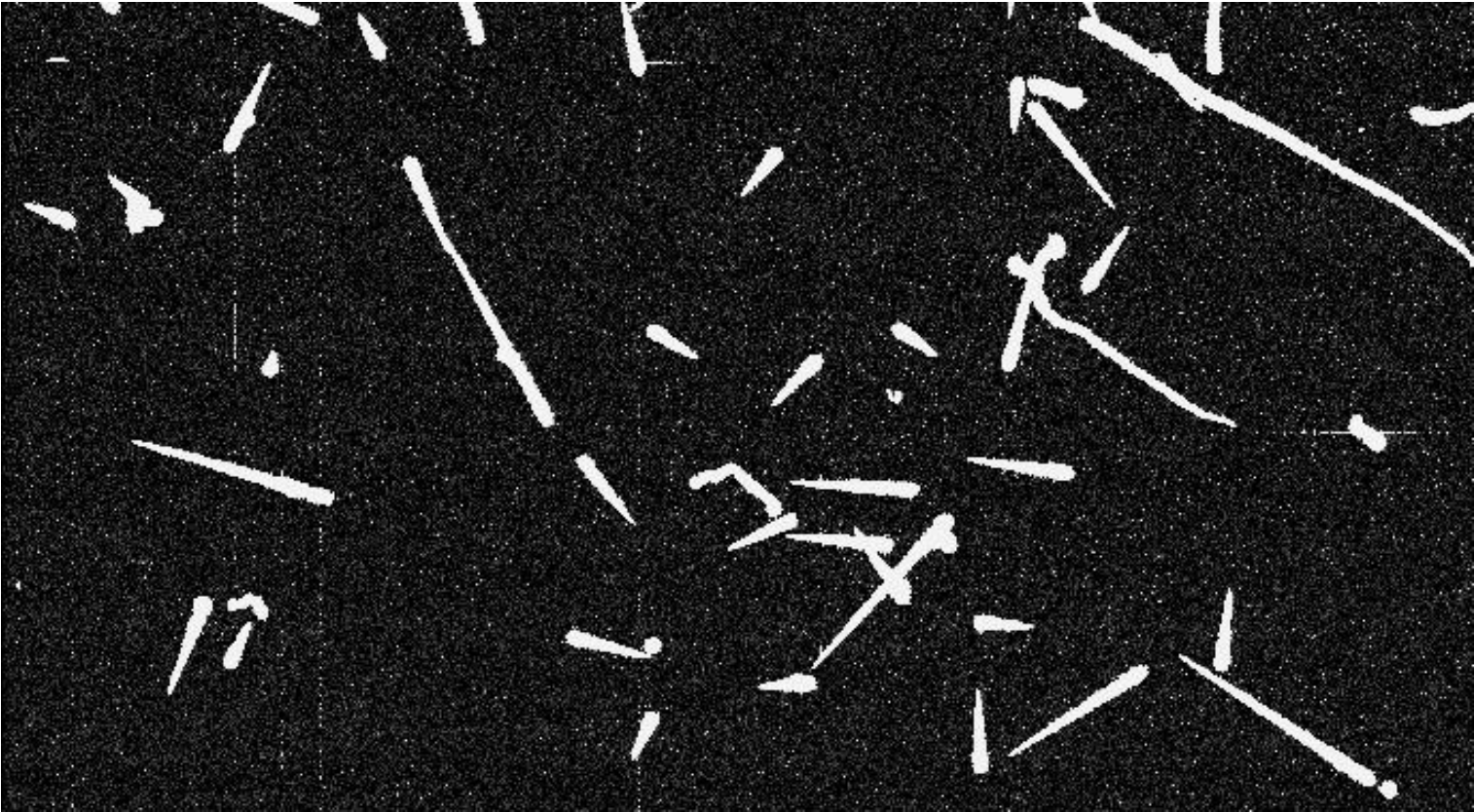
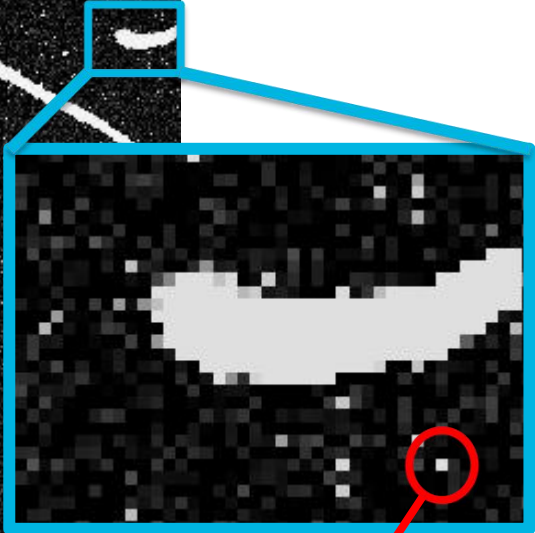
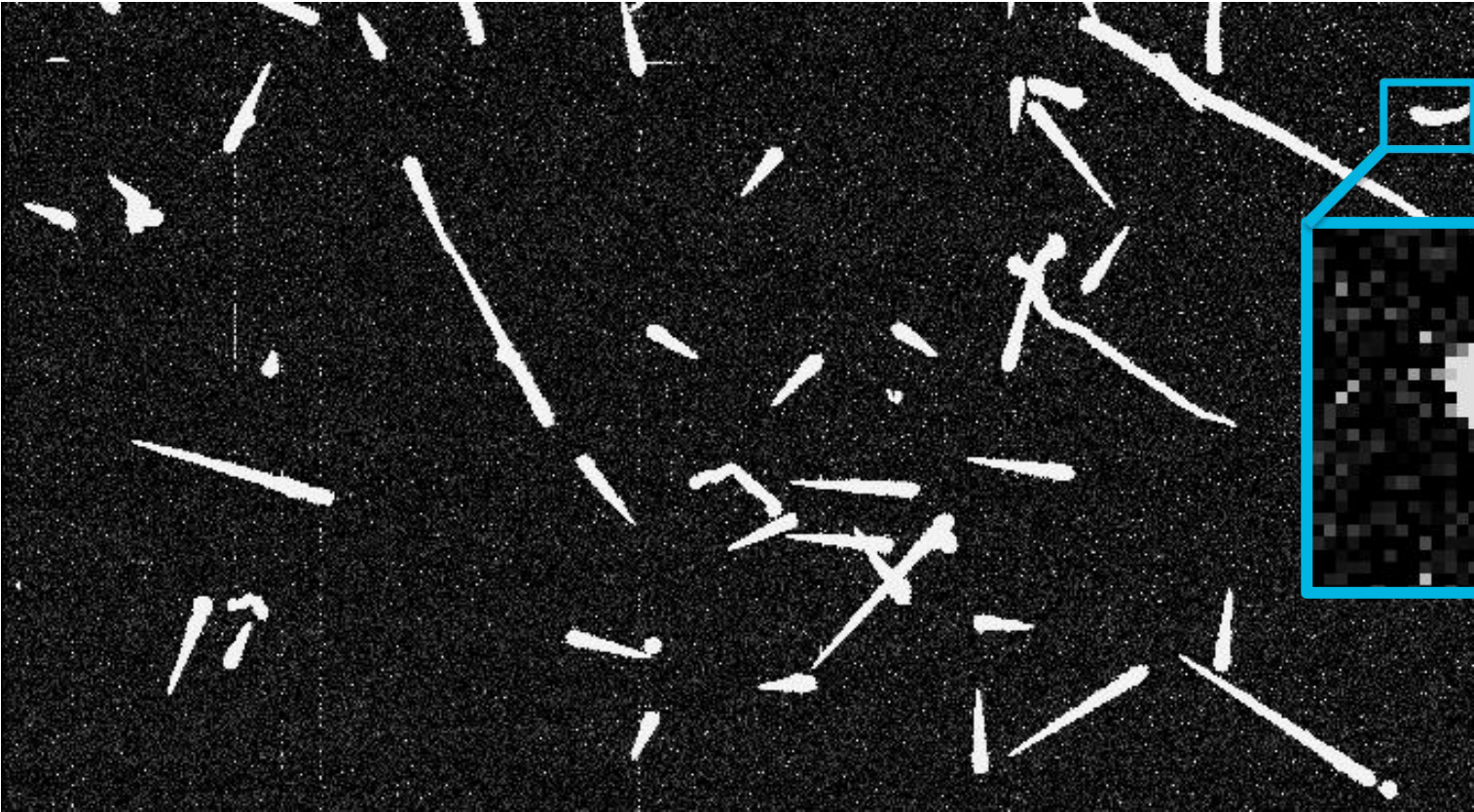


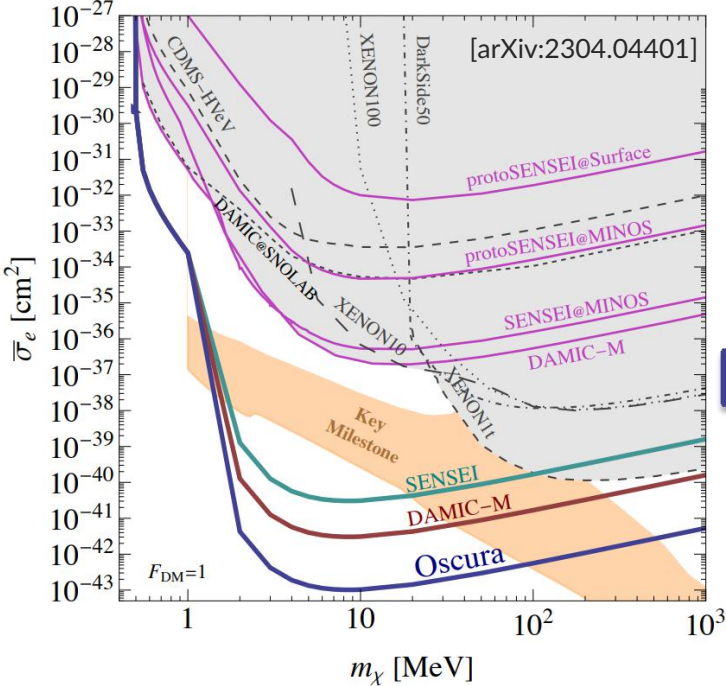
Image from skipper-CCD at surface with N=300 samples/pix



We search for few-
e- depositions in
essentially 1 pixel

Skipper-CCDs lead the search for sub-GeV DM

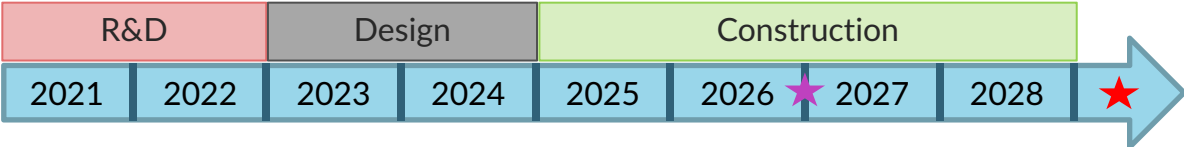
- World best limits on DM-e- interactions with this technology because of its low backgrounds!



Experiment	Mass [kg]	#CCDs	Radiation bkgd [dru]	Instrumental bkgd [e-/pix/day]	Commissioning
SENSEI @ MINOS	~0.002	1	3400	1.6×10^{-4}	late-2019
DAMIC @ SNOLAB	~0.02	2	~10 (exp*)	$\sim 3 \times 10^{-4}$ (exp*)	late-2021
DAMIC-M LBC	~0.02	2	10	3×10^{-3}	late-2021
SENSEI-100	~0.1	50	10 (goal)		mid-2022
DAMIC-M	~1	200	0.1 (goal)		~2023
OSCURA	~10	20,000	0.01 (goal)	1×10^{-6} (goal)	~2028

* expected from DAMIC with standard CCDs [PRL 123, 181802/PRL 125, 241803]

Major R&D to increase mass and reduce backgrounds



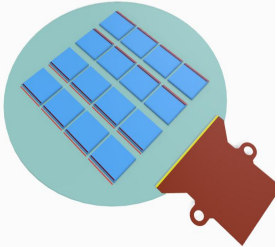
★ Operation ★ 10% Integration test



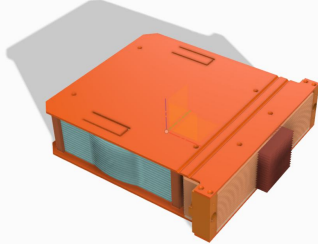
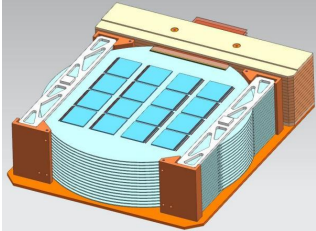
Oscura: 10-kg skipper-CCD experiment

[arXiv:2202.10518]

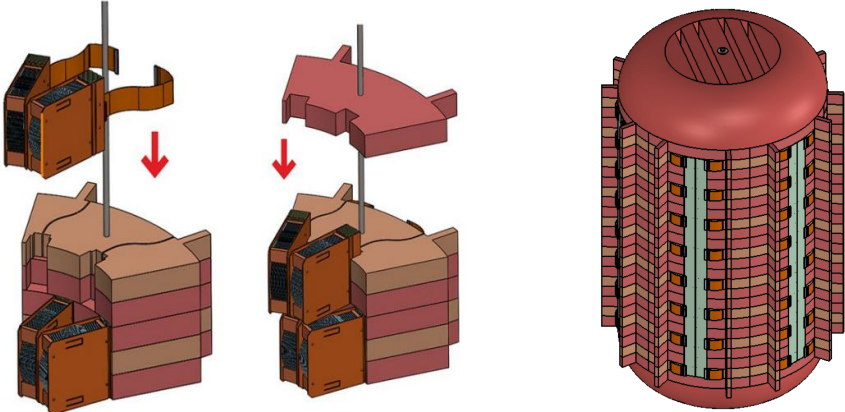
Multi-Chip Module
(16 skipper-CCDs)



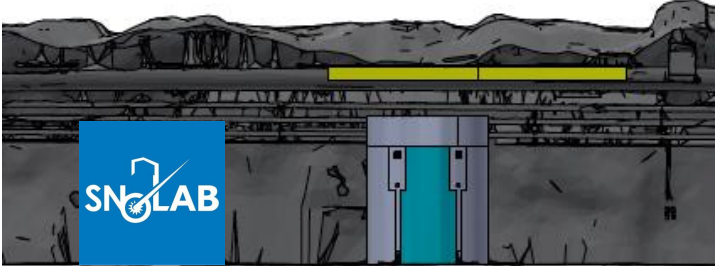
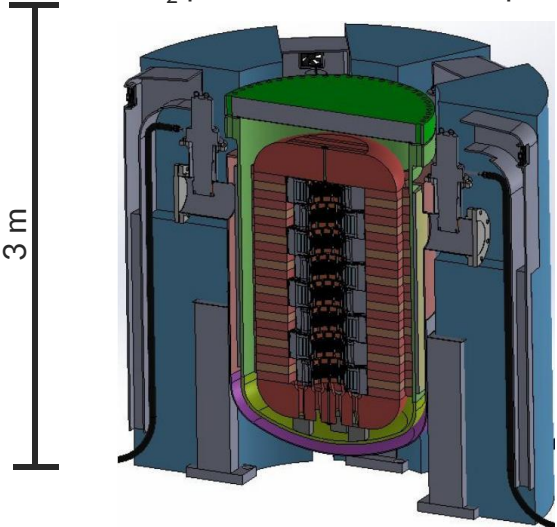
Super Module
(16 MCMs)



Detector payload in 6 columnar slices (96 SMs)



LN₂ pressure vessel @ 450 psi



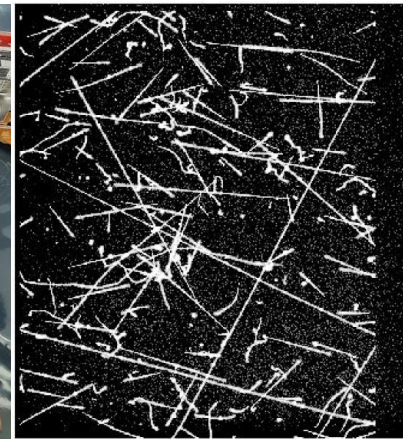
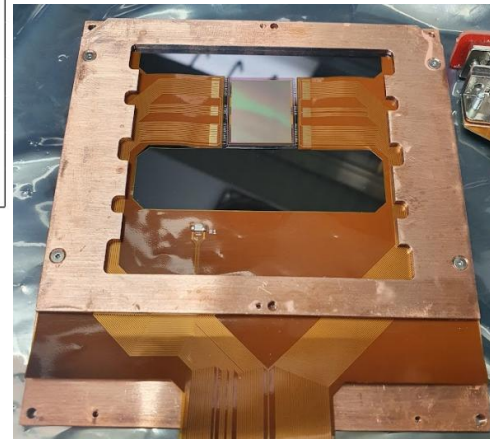
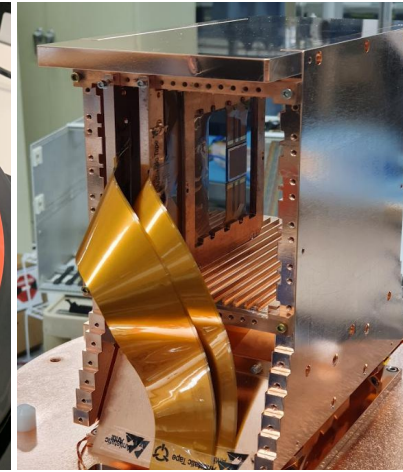
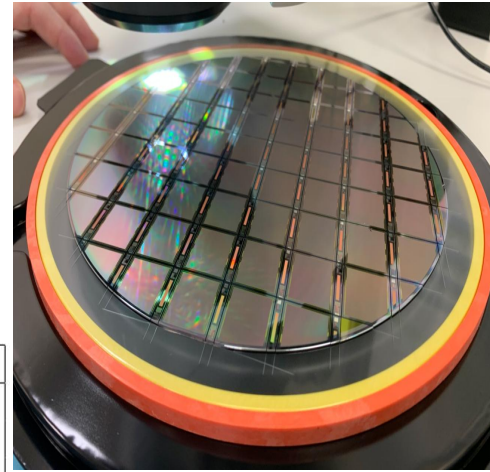
Oscura: R&D results

- Partnered with new skipper-CCD foundries to ensure sensor mass-production
- Demonstrated the success of the fabrication**
[\[NIMA 1046 \(2023\), 167681\]](#) [\[arXiv:2304.04401\]](#)

Parameter	No events with >1e-	No events with 3e- or more	Prototype	Units
Dark current	1×10^{-6}	1.6×10^{-4} ✓	3×10^{-2}	$e^-/\text{pix}/\text{day}$
Readout time for full array	< 2	< 5 ✓	3.4 (4.2)	hours
Pixel readout rate	> 188	> 76 ✓	111 (89)	pix/s
Readout noise	< 0.16	< 0.20 ✓	0.19 (0.20)	e^- RMS
Spurious charge	< 10^{-10}	< 10^{-8} ✓	7.2×10^{-7}	$e^-/\text{pix}/\text{transfer}$
Trap density with $\tau > 5.3$ ms	< 0.12	✓	< 0.015	traps/pix
Charge transfer inefficiency	< 10^{-5}	✓	< 5×10^{-5}	1/transfer
VIS/NIR light blocking	> 90%	✓	95%	



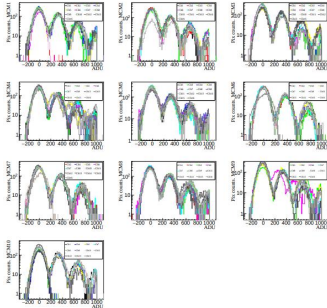
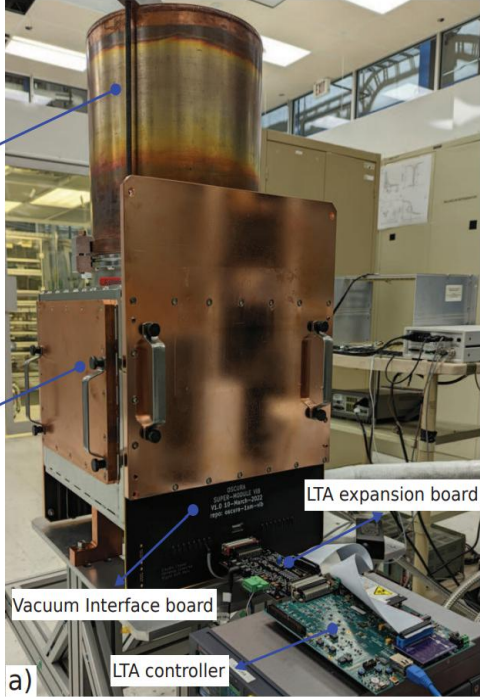
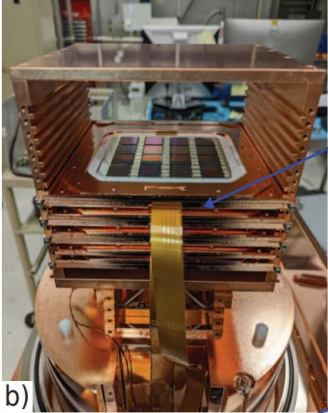
With the Oscura prototype performance we expect no events with 4e- or more from instrumental background in 30 kg-year



Oscura: R&D results

[JINST 18 P01040]

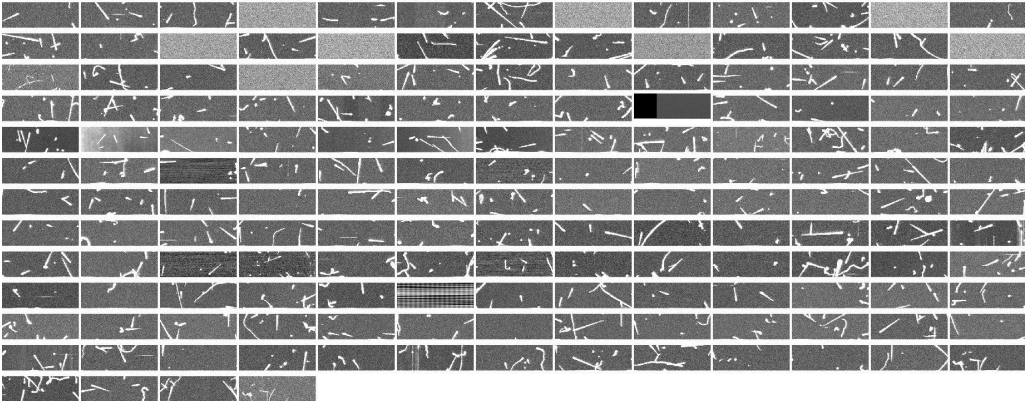
- Largest ever built instrument with skipper-CCDs and single-electron resolution (160 sensors!)
- Copy of SENSEI-100 vessel with 10 prototype ceramic MCMs and the discrete readout electronics solution



~90% of the sensors working without a preselection! This is a BIG deal!*

*LSST, the largest “astronomical camera” has 189 CCDs!

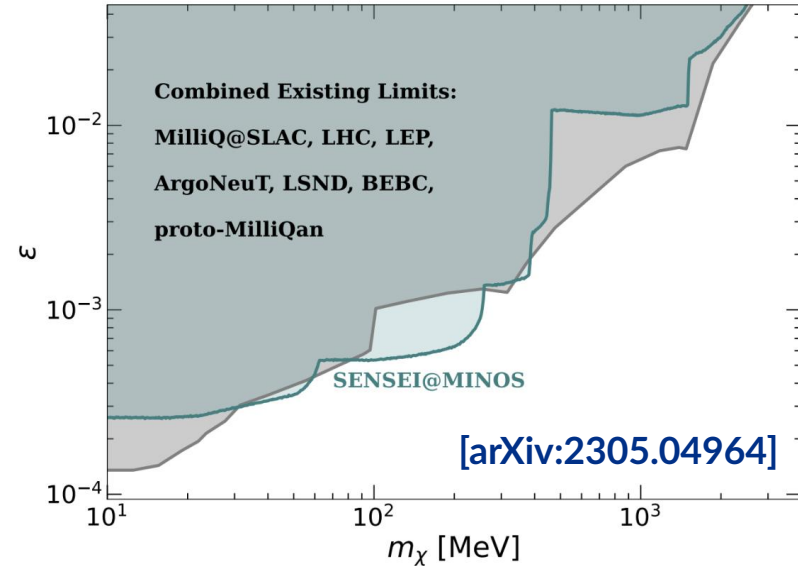
Setup is being used to develop analysis software and could be used for early science



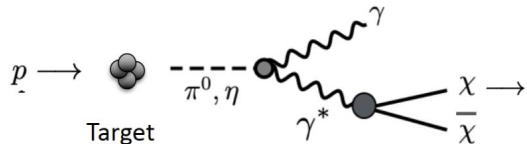


- With an array of sensors **particle tracking is possible!**

Skipper CCD technology capability to search for mCPs from proton beams using single hits



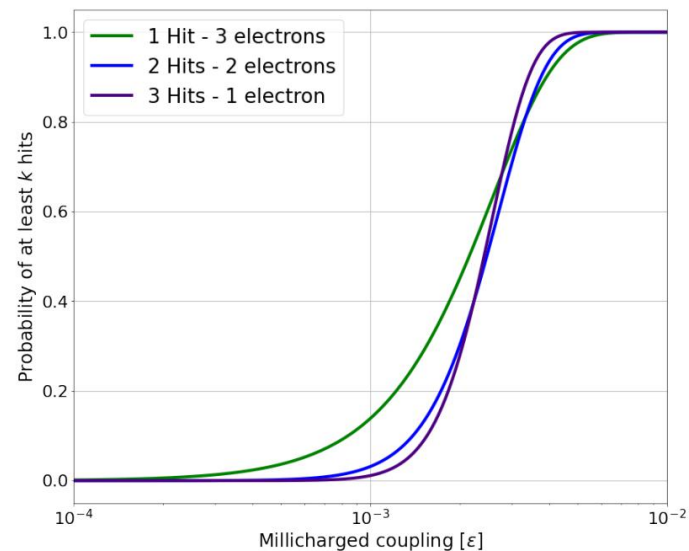
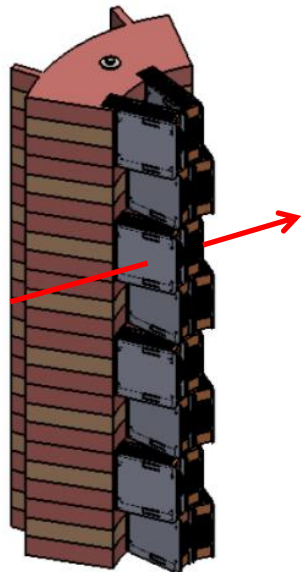
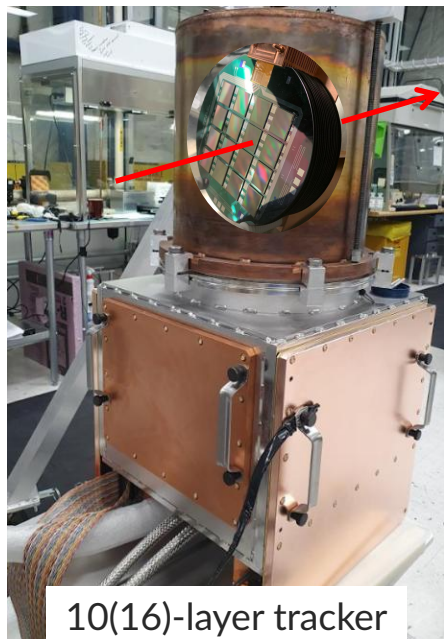
what happens if we account for tracking?



- Search for millicharged particles from a proton beam
- Tracking reduce our backgrounds

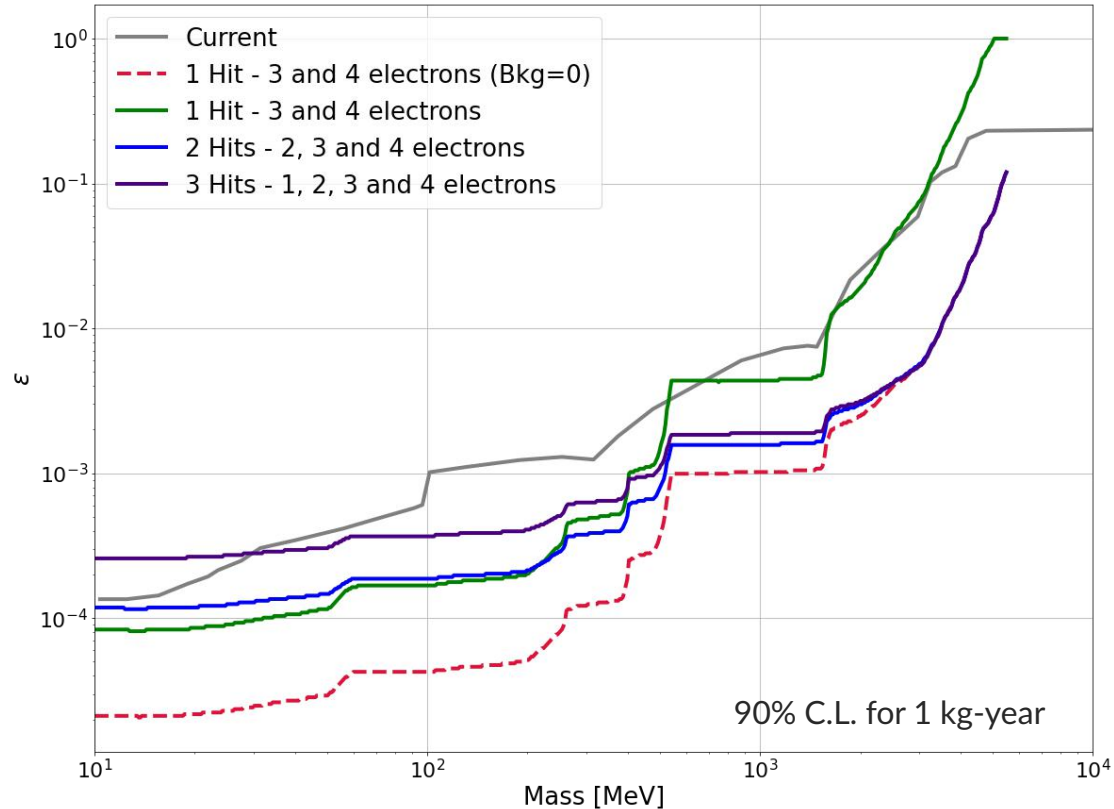
Number of fake tracks per day produced by random coincidences of uncorrelated single pixel hits

Threshold	doublers ($b = 2$)	triplets ($b = 3$)	p_{bkg}
$1e^-$	3822	11.4	3×10^{-4}
$2e^-$	0.031	2.72×10^{-7}	8.6×10^{-7}
$3e^-$	9.06×10^{-5}	4.17×10^{-11}	4.6×10^{-8}



- Assuming a 1 kg detector with 32 layers for tracking, $\sim 10^{18}$ POT from the NuMI beam (120 GeV protons) and a flat background of 1000 evts/kg/day/keV
- For higher ε the mean free path of the mCPs is smaller than the width of the tracker, increasing the probability of multiple hits

$$\lambda \propto \frac{E_{recoil}}{\varepsilon^2}$$



Take-home messages

- Skipper-CCDs and their e- counting capability are promising for exploring the dark sector
- Multi-kg skipper-CCD experiments are being built; Oscura is the ultimate goal (10 kg)
- We have a ~80 g skipper-CCD detector working at FNAL with low instrumental background
- A massive skipper-CCD detector to search for mCPs from proton beams can produce very competitive limits

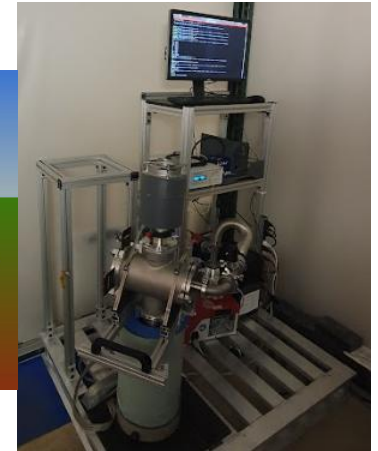
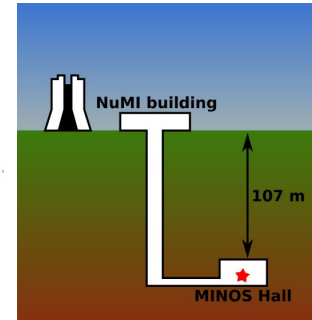
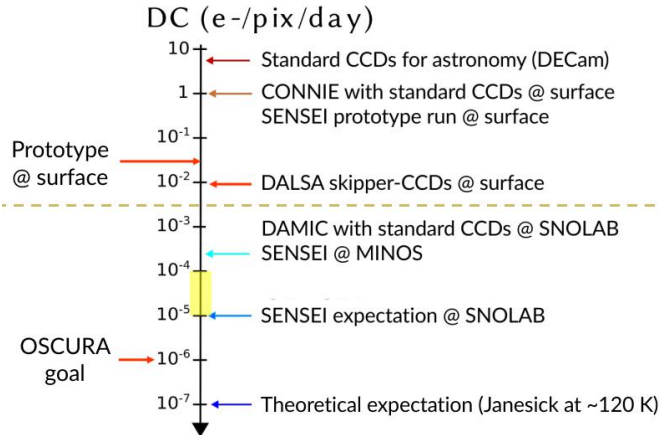
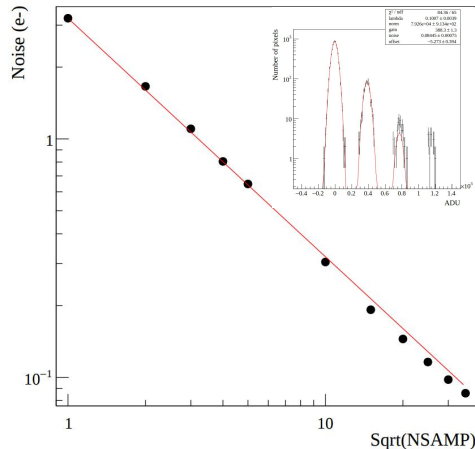
Thank you!

Oscura: Sensors performance

Paper coming soon!

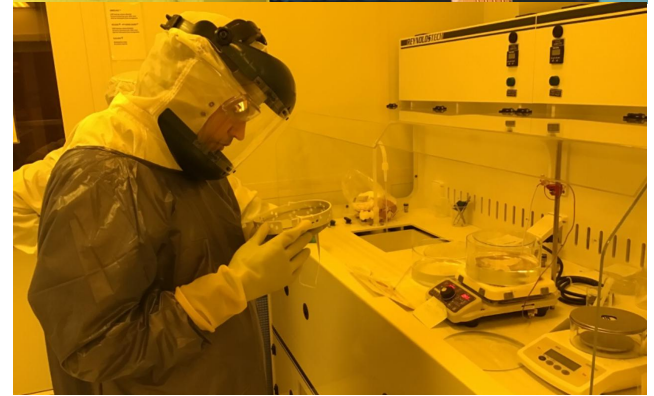
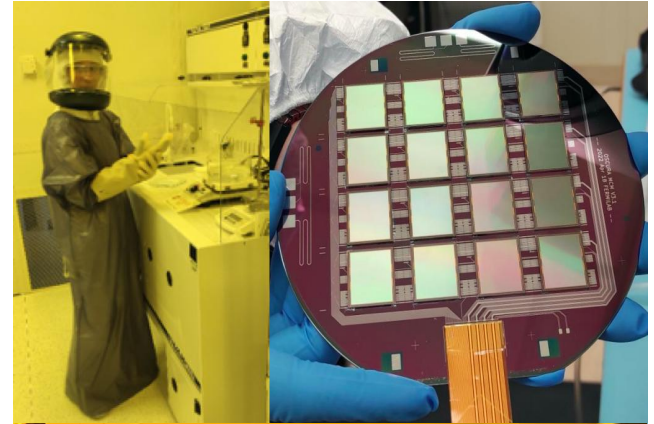
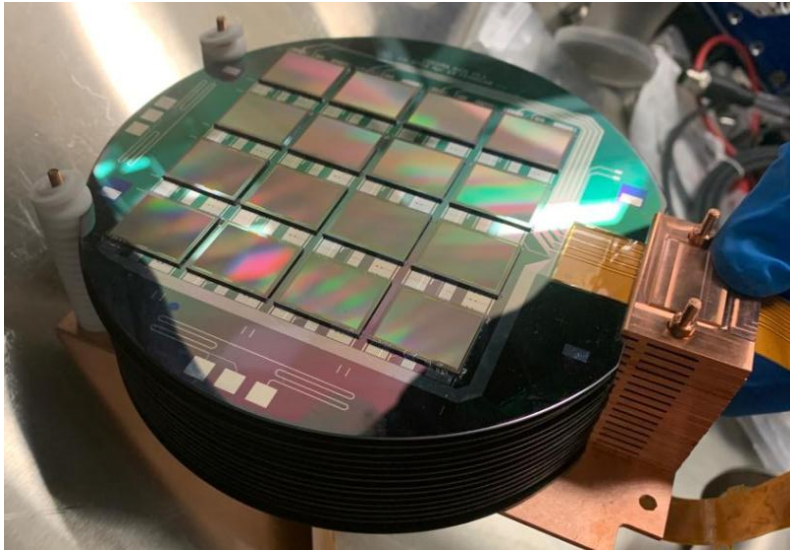
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Readout time for full array	< 2	< 5 ✓	3.4 (4.2)	hours
Pixel readout rate	> 188	> 76 ✓	111 (89)	pix/s
Readout noise	< 0.16	< 0.20 ✓	0.19 (0.20)	e^- RMS
Spurious charge	< 10^{-10}	< 10^{-8}	7.2×10^{-7}	$e^-/\text{pix}/\text{transfer}$
Trap density with $\tau > 5.3$ ms	< 0.12	✓	< 0.015	traps/pix
Charge transfer inefficiency	< 10^{-5}	✓	< 5×10^{-5}	1/transfer
VIS/NIR light blocking	> 90%	✓	95%	

- Sensors reach sub-electron noise and meet almost all constraints to reach desired instrumental background
- Spurious charge is under study and new approaches are being implemented
- Installed underground setup at MINOS (MOSKITA) to measure the ultimate DC



Oscura: Scaling up mass (MCMs/SMs fabrication)

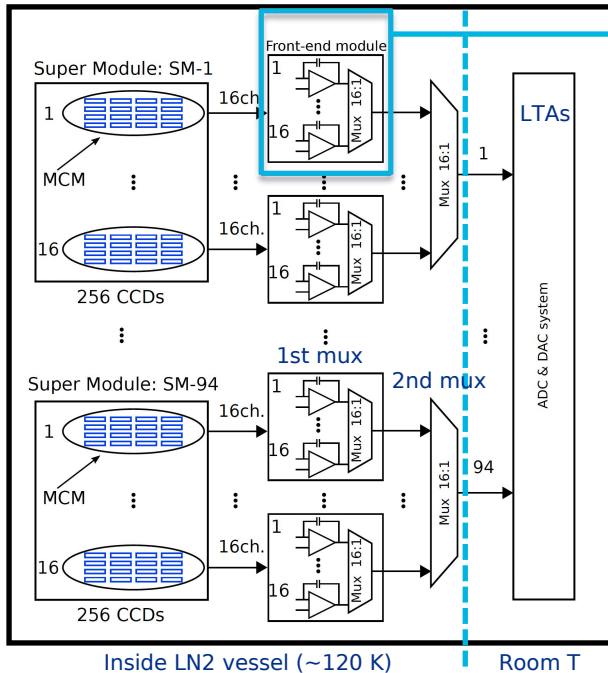
- Fabrication of prototype Si MCMs at Argonne National Laboratory (Oscura needs ~1500 MCMs)
- Sensor gluing and microbonding is done by hand → Plans to automatize this process
- Si MCMs production will start soon to build the first Oscura SM



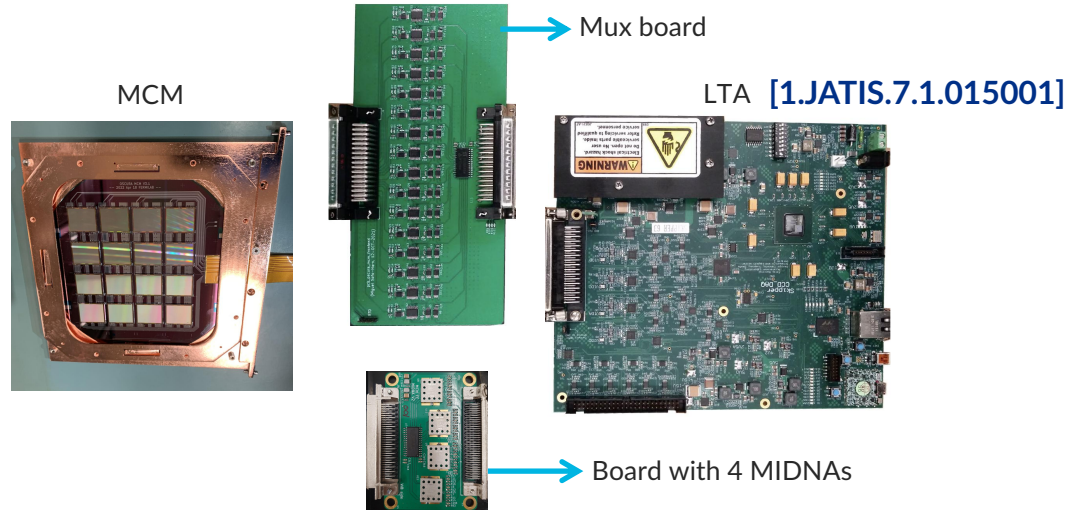
Oscura: Readout electronics

Oscura requires ~24,000 readout channels complying with noise and readout time constraints

- Cold front-end electronics to reduce feedthrough complexity (only 94 cables outside vessel)
- 2 multiplexing stages → 256 channels result in 1 signal
- 1 LTA controls 4 SM (1024 sensors) → 24 LTAs needed in total

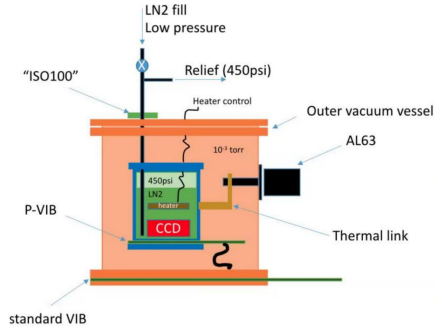


- Discrete (mux board) [Sensors 22 (2022) 11, 4308] [JINST 16 P11012]
- Integrated (MIDNA ASIC) [doi:10.2172/1841383]
4 channels in a 2mm x 1mm chip reducing cost, space and radioactive contamination
Tested and working!



Oscura: Operation in LN2

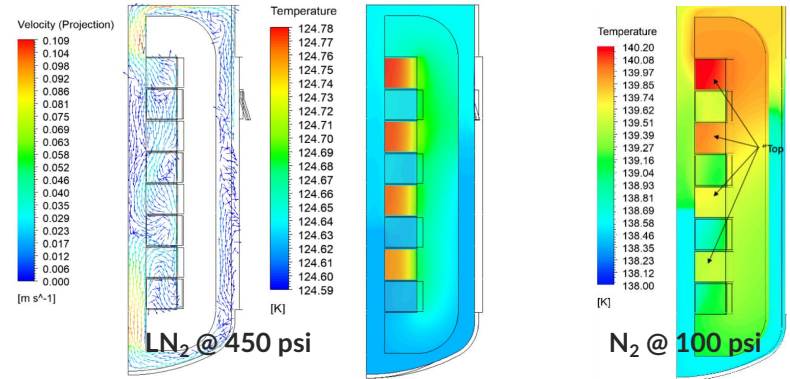
- Demonstrated stable operation of skipper-CCD in LN₂



- Test of 1st SM in LN₂ coming soon!



- Simulations validate the convection flow



- Exploring new ideas to make skipper-CCDs blind to LN₂ scintillation

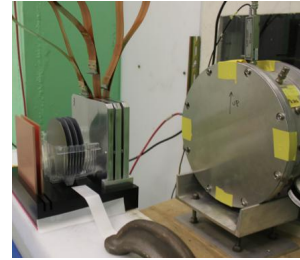


Oscura: Background control

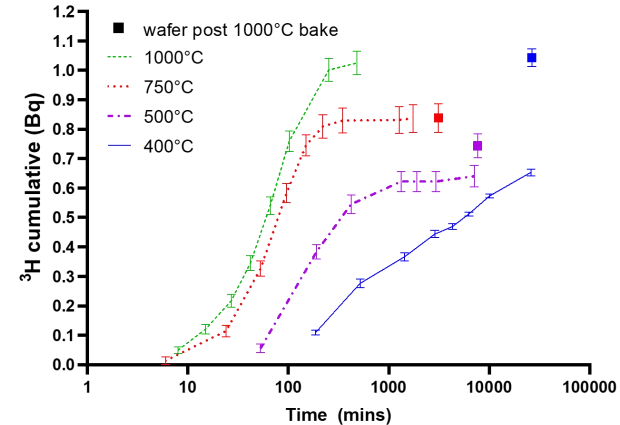
Goal: 0.01 dru → Pathfinder experiments paving the way
Decisions driven by simulations

Sources:

- Cosmogenic activation of Si and Cu
 - ^3H in Si: Main bkgd (2 mdru/day at sea level)
 - <5 days on surface
 - Can be baked out during fab! (“total” removal at 1000°C)

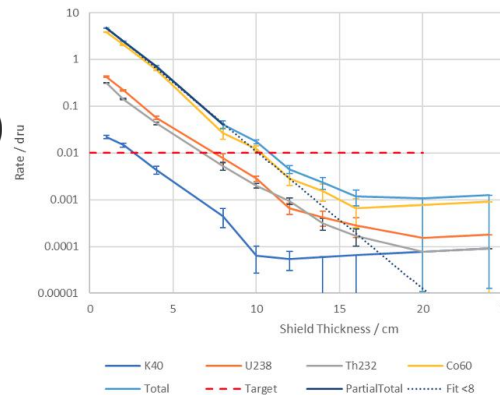


[PRD 102, 102006]



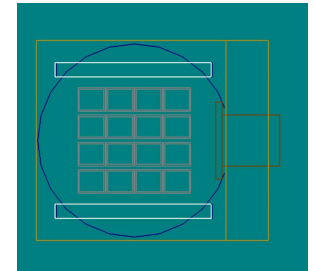
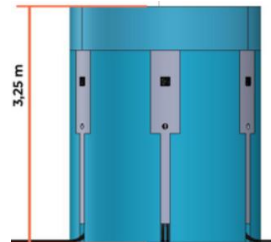
- Isotopic contamination on front-end electronics, cables and components near the sensors
 - Low radioactive flex cable [arXiv:2303.10862]
 - Simulations of ^{238}U , ^{232}Th and ^{40}K
 - 4cm of cable visible to CCDs (with 15 ppt)
 - Electronics behind inner shield (width > 10cm)

Pressure Vessel Rate

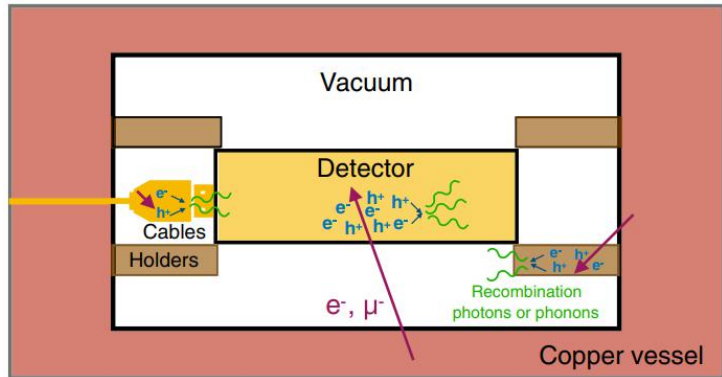
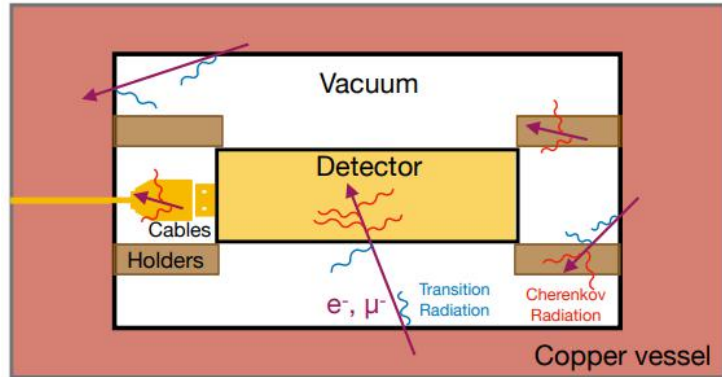


DAMIC-M cable	^{238}U [ppt]	^{232}Th [ppt]
Commercial	2670 +/- 30	270 +/- 60
Customed	31 +/- 1	11 +/- 1

- External backgrounds
 - Outer shield: polyethylene
 - Inner shield: ancient lead and electroformed copper

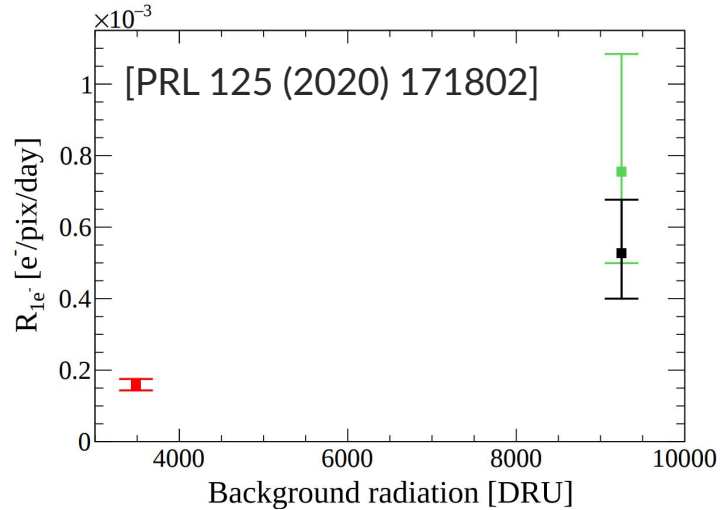


Low-E background correlation with high-E events



[PRX 12 (2022) 011009]

- High-energy radiation interacting with setup results in low-E photons which can produce single-e- depositions that we are not efficiently extracting from our measurements



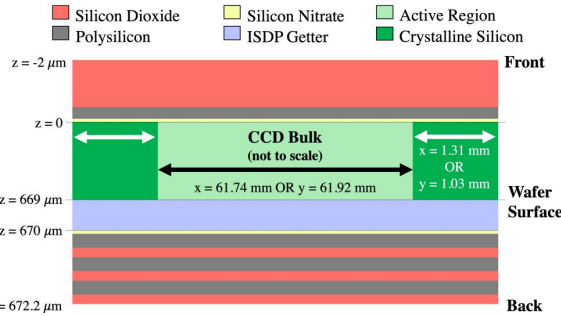
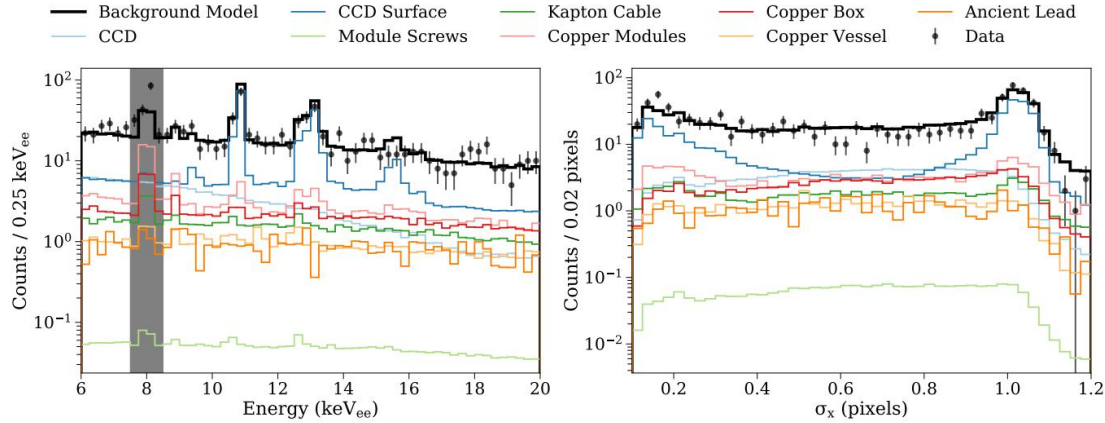
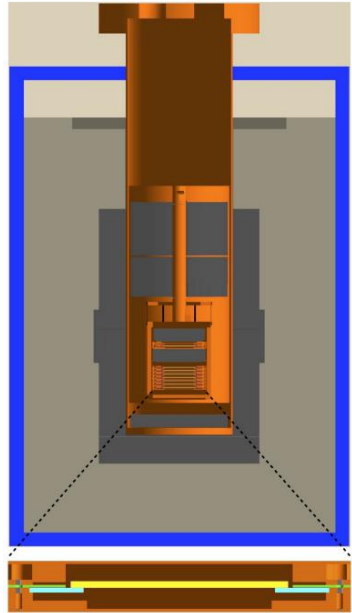
For Oscura, to determine the ultimate instrumental background, tests in a low-background environment are desired: MOSKITA (2in Pb shield) @ MINOS (100 m underground)

DAMIC: Background study

[PRD 105, 062003]
 [JINST 16 P06019]
 [PRL 125, 241803]

	²³⁸ U	²²⁶ Ra	²¹⁰ Pb	²³² Th	⁴⁰ K	³² Si
CCD / Si frame	<11 [37]	<5.3 [37]	<160* [37]	<7.3 [37]	<0.5 [M]	140 ± 30 [37]
Kapton Cable	58000 ± 5000 [M]	4900 ± 5700 [G]	not measured	3200 ± 500 [M]	29000 ± 2000 [M]	N/A
OFHC Copper	<120 [M]	<130 [G]	27000 ± 8000 [41]	<41 [M]	<31 [M]	N/A
Module Screws	16000 ± 44000 [G]	<138 [G]	27000 ± 8000 [†]	2300 ± 1600 [G]	28000 ± 15000 [G]	N/A
Ancient Lead	<23 [42]	<260 [G]	33000 ± 10000 [‡] [42]	2.3 ± 0.1 [‡] [42]	<5.8 [M]	N/A
Outer Lead	<13 [26]	<200 [G]	(19 ± 5) × 10 ⁶ [26]	<4.6 [26]	<220 [26]	N/A

- Polyethylene
- Aluminum
- Kapton cable
- Outer Lead
- Copper
- CCD sensor
- Ancient Lead
- Silicon Frame



Detector Part	Chain	C_l	Best-Fit Activity	Rate (dru): CCDs 2–7 1–6 keV _{ee} 6–20 keV _{ee}	
1 CCD	²³⁸ U	0.897	$\lesssim 9.86 \mu\text{Bq/kg}$	0.01	0.01
2 CCD	²²⁶ Ra	0.900	$\lesssim 4.79 \mu\text{Bq/kg}$	0.01	0.01
3 CCD	²³² Th	0.900	$\lesssim 6.56 \mu\text{Bq/kg}$	0.01	0.03
4 CCD	⁴⁰ K	0.910	$\lesssim 0.42 \mu\text{Bq/kg}$	< 0.01	< 0.01
5 CCD	²² Na	1.066	340 ± 60 μBq/kg	0.17	0.16
6 CCD	³² Si	1.042	150 ± 30 μBq/kg	0.19	0.17
7 CCD	³ H	1.131	330 ± 90 μBq/kg	2.86	0.78
8 CCD (front surf.)	²¹⁰ Pb	1.658	69 ± 12 nBq/cm ²	1.45	1.67
9 CCD (back surf.)	²¹⁰ Pb	< 10 ⁻⁴	< 0.1 nBq/cm ²	< 0.01	< 0.01
10 CCD (wafer surf.)	²¹⁰ Pb	1.343	56 ± 8 nBq/cm ²	2.43	1.84

system	description	goal
sensor	readout noise	0.15 e- RMS
sensor	dark current	10^{-6} e-/pix/day
readout	speed	166 pix/sec
readout	channel count	24,000
detector array	total mass	10 kg
detector array	number of pixels	28 Gpix
background	rate	0.01 dru
LN2 vessel	operating pressure	450 psi
cooling	capacity	1 kW
DAQ	data handling	1 petabyte/year

Sensors

- Find new foundries for mass-production of scientific-grade skipper-CCDs
- Reduce instrumental background below 1×10^{-6} e-/pix/day

Front-end electronics

- Develop a low-cost, scalable, cold readout system and multiplexing

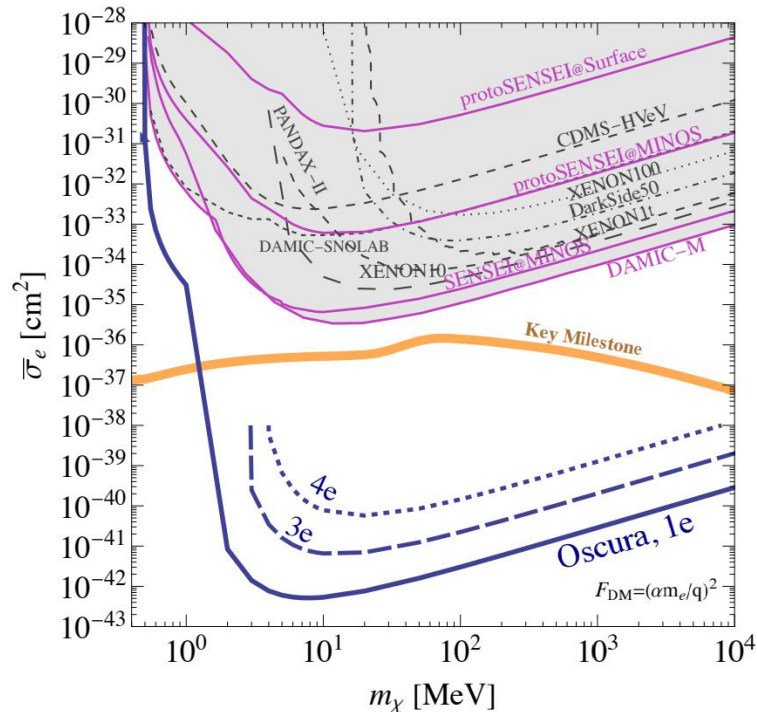
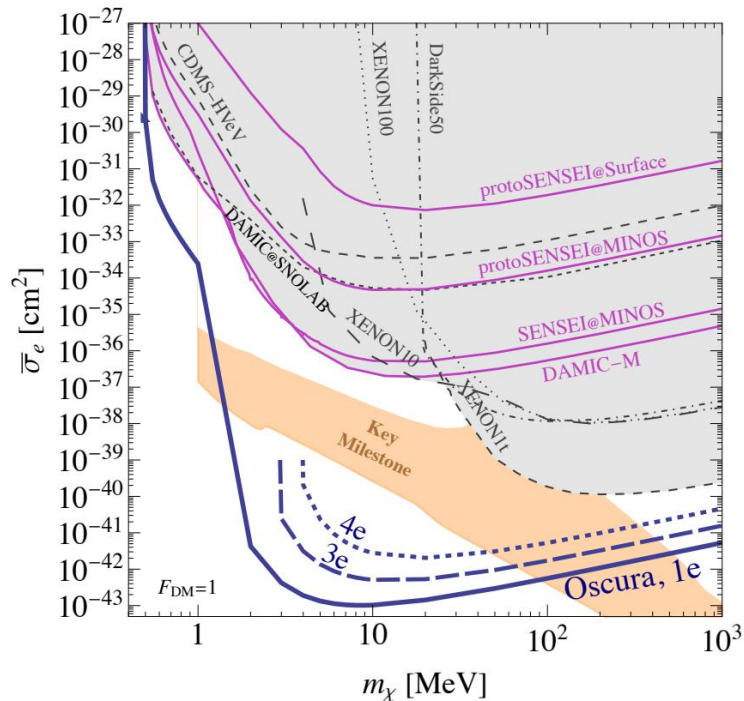
Radiation background

- Ensure use of low-background materials and cosmogenic activation control
- Oscura experiment design all driven by simulations to reach 0.01 dru



Oscura: Projected sensitivities for 30 kg-year

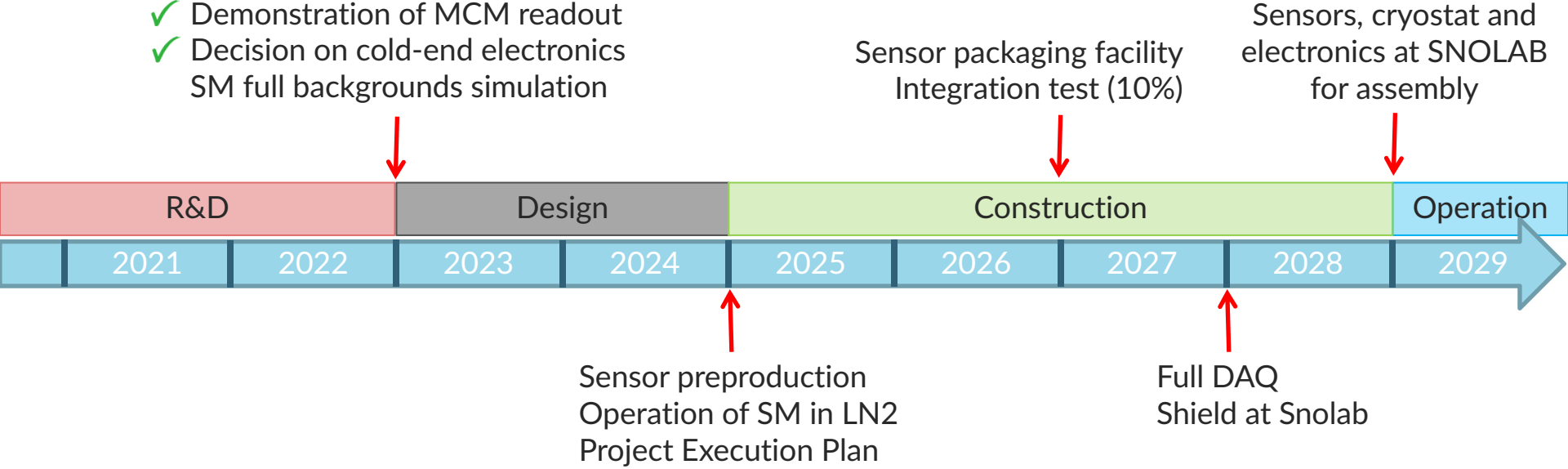
With the current sensors performance, we have zero background events with 4e⁻ or more (4e curve)



DM-electron scattering mediated by a heavy (left) or light (right) mediator

Oscura: Timeline and goals per period

- ✓ Evaluation of new sensors
- ✓ Demonstration of MCM readout
- ✓ Decision on cold-end electronics
SM full backgrounds simulation



✓ - Achieved

* Technically driven Oscura timeline

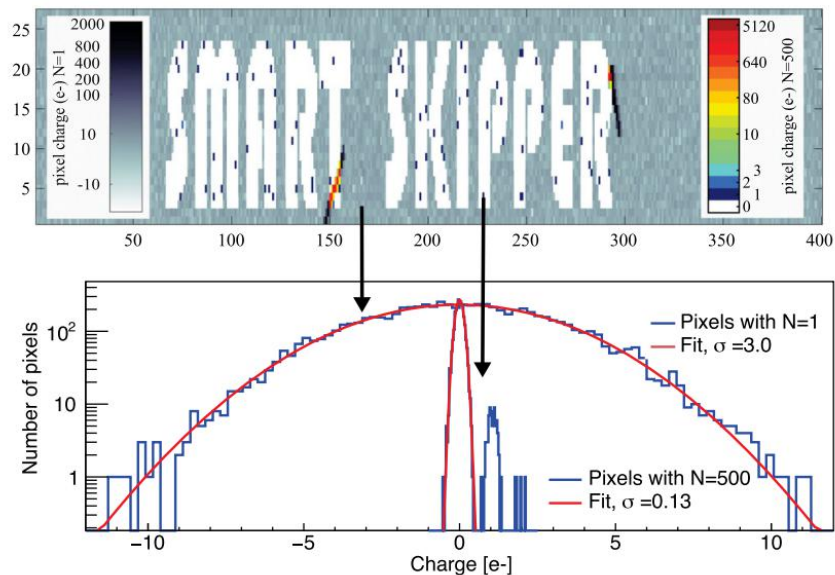


FIG. 3. Measurement using ROI technique. Pixels in the words have $N = 500$ (right scale); pixels outside the words have $N = 1$ (left scale). s_f was zero in most pixels, with some pixels having $s_f = 1, 2, 3$ or very large values for the two muon tracks that are observed.

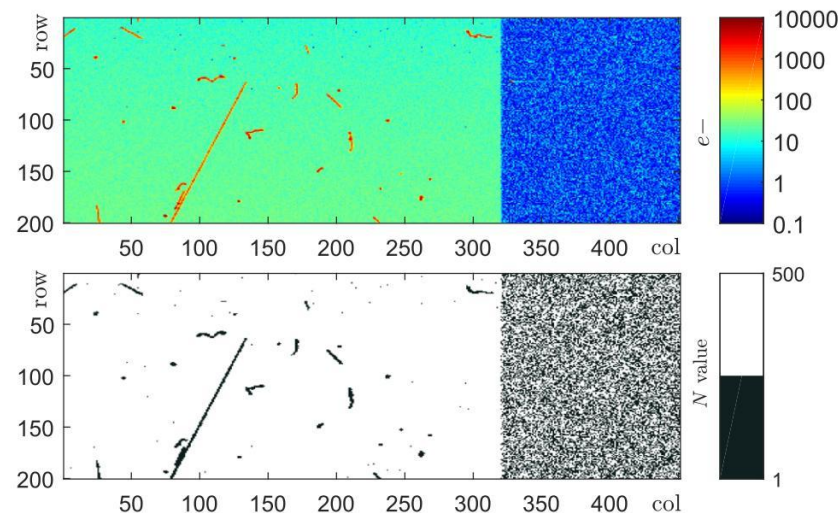
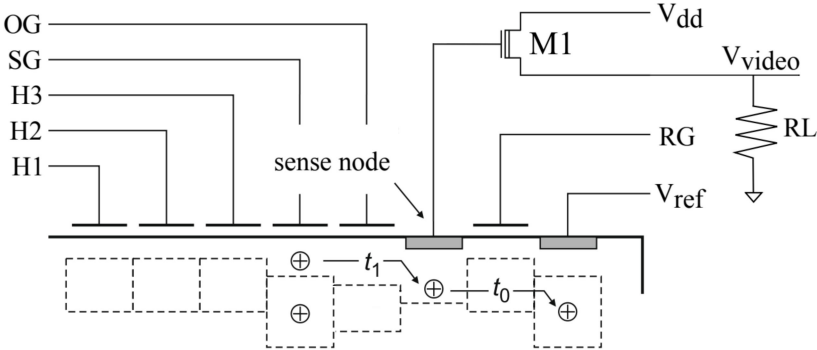


FIG. 4. (Top) Image using EOI technique. (Bottom) N for each pixel.

Output stage: standard vs skipper

Standard CCD



Skipper CCD

