



Recent Status of SRF Projects for Hadron Accelerators in China

Yuan He,
Chief Engineer of CiADS
on behalf of CiADS, HIAF, CSNS-II and IP-SAFE teams



Rapid Advancing of Hadron Machine @ China

Ongoing Projects

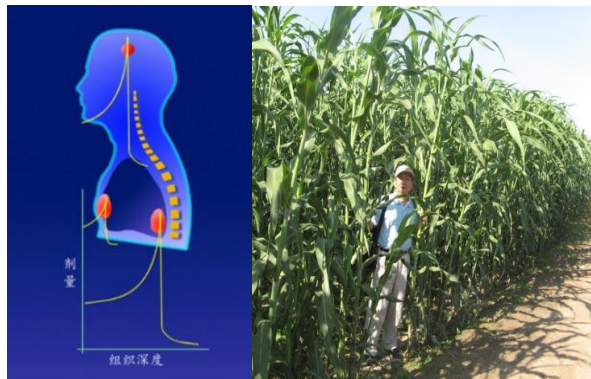
- CAFE2
- CiADS
- HIAF
- CSNS-II
- IP-SAFE

Potential Upgrade Projects

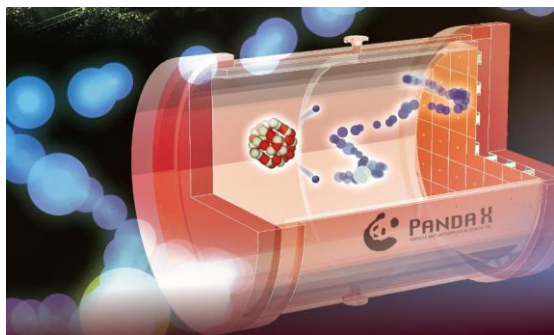
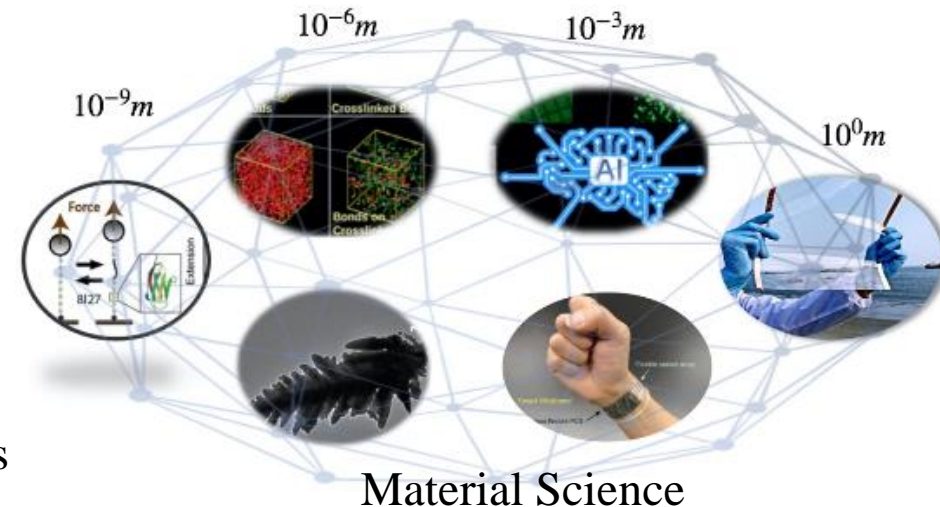
- CiADS Beam Intensity
- HIAF SCL2 with stripping foil



Superconductors

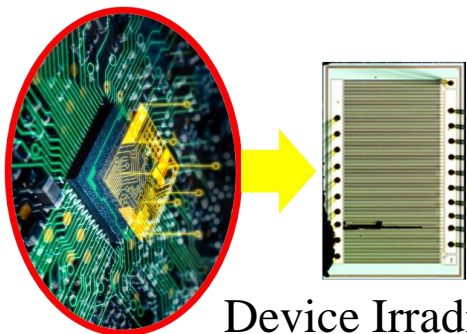


Medical and Biological Applications



Dark Energy Detector

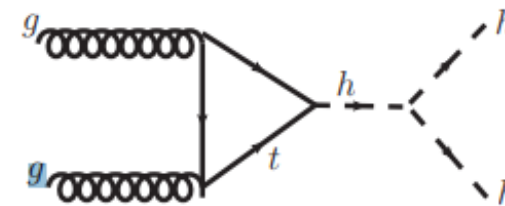
Heavy Ions Affect Human



Device Irradiation Tests Ion Implantation



Nuclear Energy



New Physics





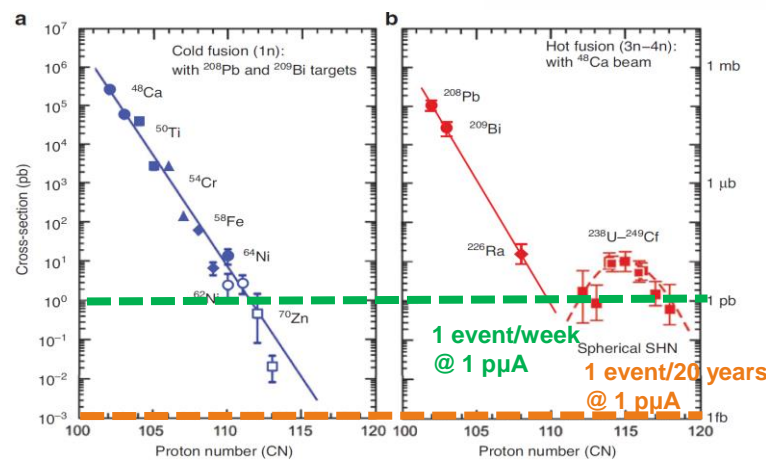
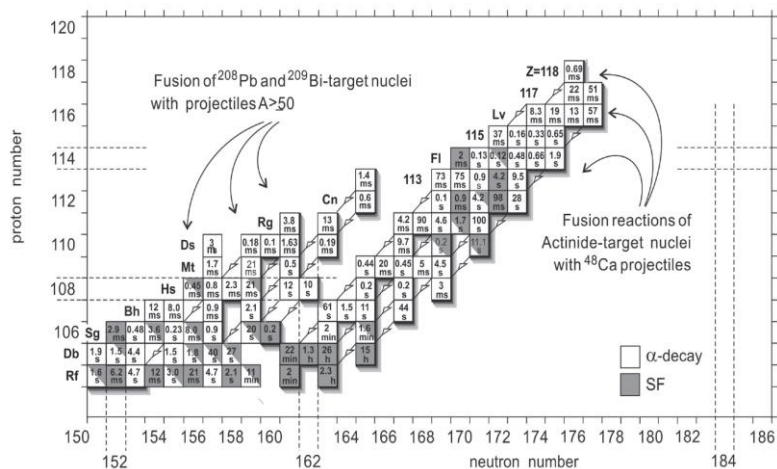
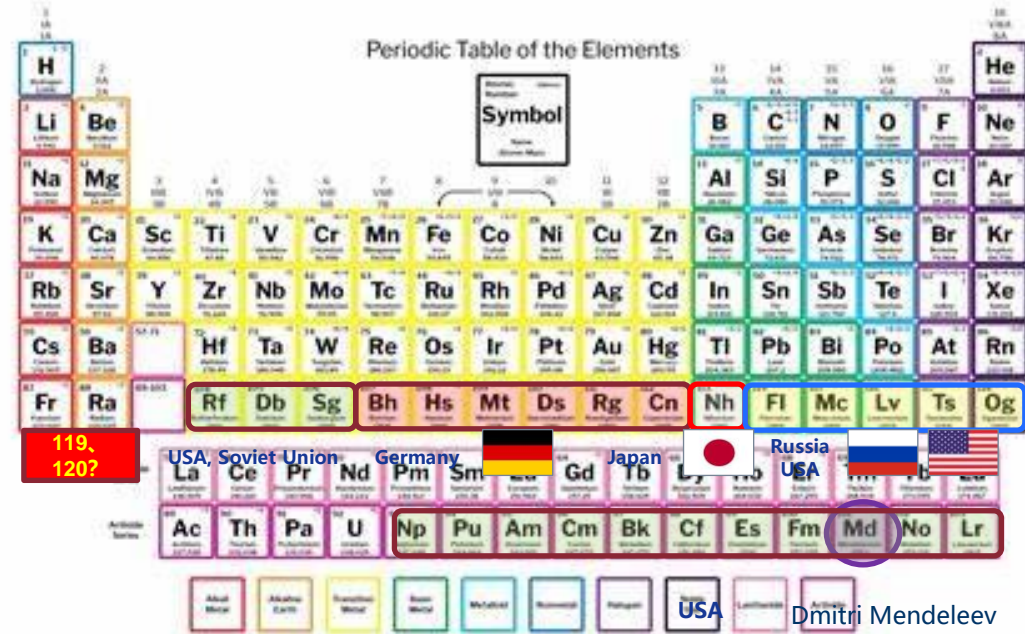
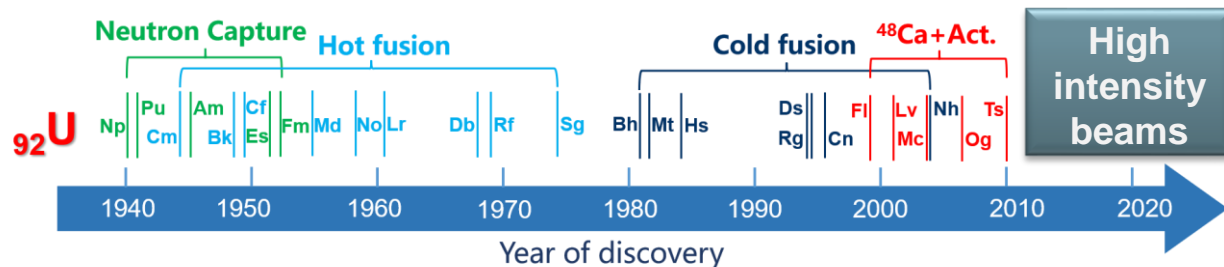
1. CAFE₂

Top science questions:

How many elements can exist on Periodic Table?

Are there stable high-atomic-number elements?

What are their chemistry properties for the heaviest elements?



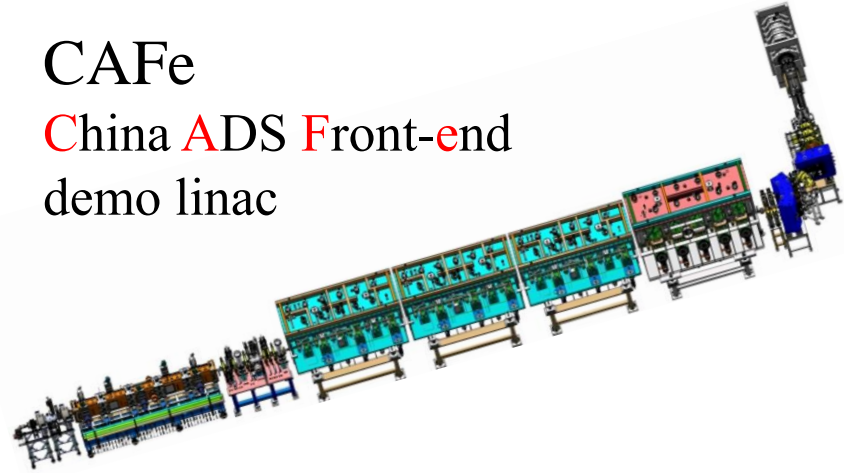
S. Hofmann, in *Radiochimica Acta* 107, 879 (2019).

Challenges:

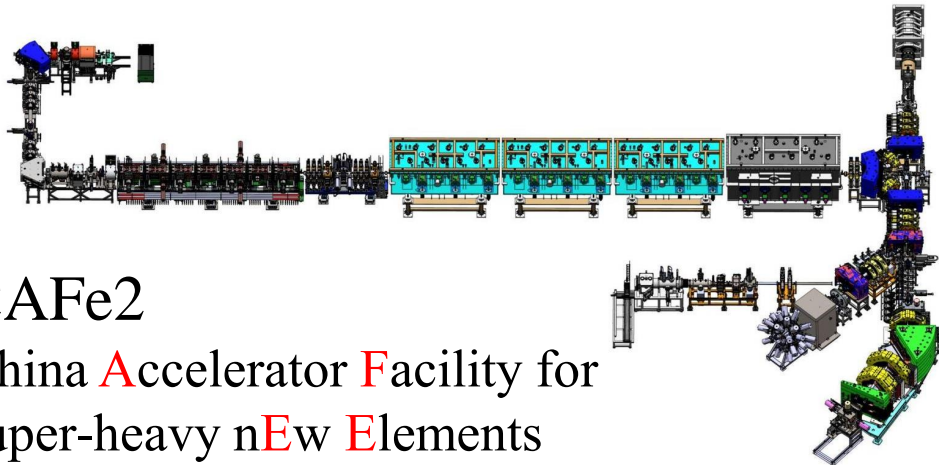
- **High beam intensity** with Ca~Zn ions (5~10 μA)
- **Long beam time** (a few months or years expt.)
- **Actinide target material** (U, Am, Cm, Cf ...)
- **Rotating target** withstanding high power beams
- **High efficiency separator**
- **Atom-at-a-time detection and DAQ**

CAFe

China ADS Front-end
demo linac



Commission stage	First CW beam	Max Energy (MeV)	Beam time (hours)	CW beam time Total (hours)	Max CW Current (mA)	Max CW Power (kW)
RFQ	Jun. 21, 2014	2.15	2036	90/~120	11	23
TCM1	Nov. 24, 2014	2.55	208	22.5	11	28
TCM6	Jun. 24, 2015	5.3	400	20	4	21
INJECT II	Sep. 24, 2016	10.2	327	11	2.7	26
CAFe	Jun. 7, 2017	26.1	~600	~140	10	200
CAFe2	Feb. 6, 2022	4.5~7 MeV/u	>5000	>3000	A/q < 3, 5 puA	

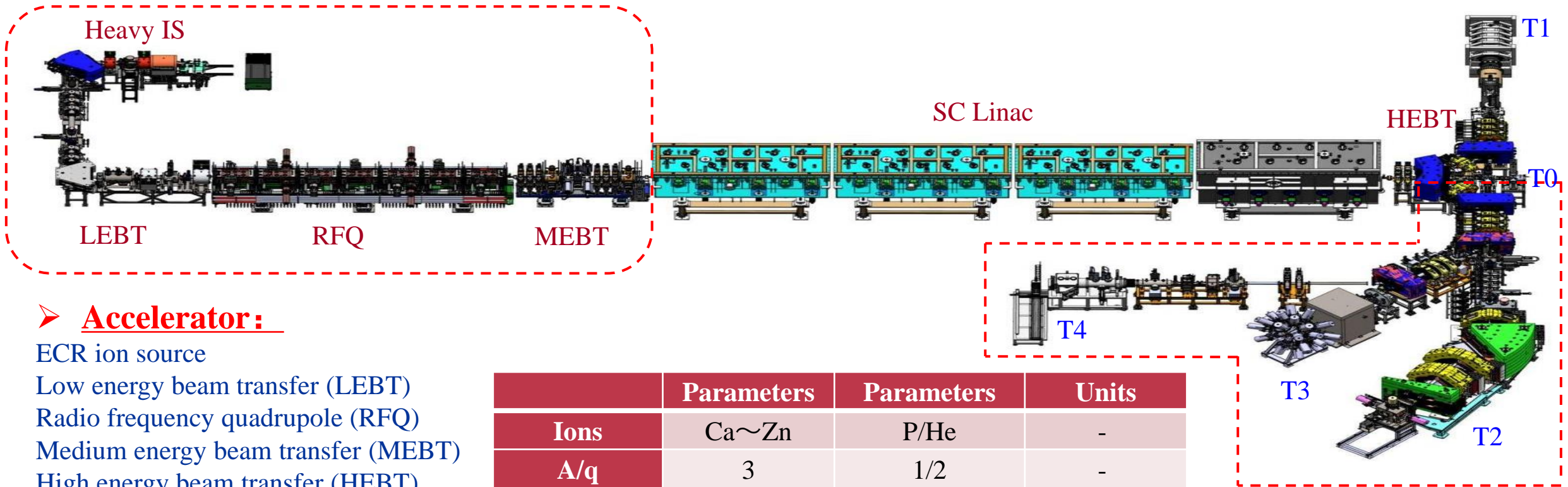


CAFe2

China Accelerator Facility for
super-heavy nEW Elements

Commissioning campaigns

1. Mar. 2021, CAFe achieved nominal specification, CW beam
 - 20 MeV, 10 mA, 200kW, Proton;
 - 17.3 MeV, 7.2 mA, 127kW, 108 h; and 10 mA, 174 kW, 12 h.
2. 2022.02.06, CAFe2 first beam.
2022.03—now, user experiments



➤ **Accelerator:**

- ECR ion source
- Low energy beam transfer (LEBT)
- Radio frequency quadrupole (RFQ)
- Medium energy beam transfer (MEBT)
- High energy beam transfer (HEBT)

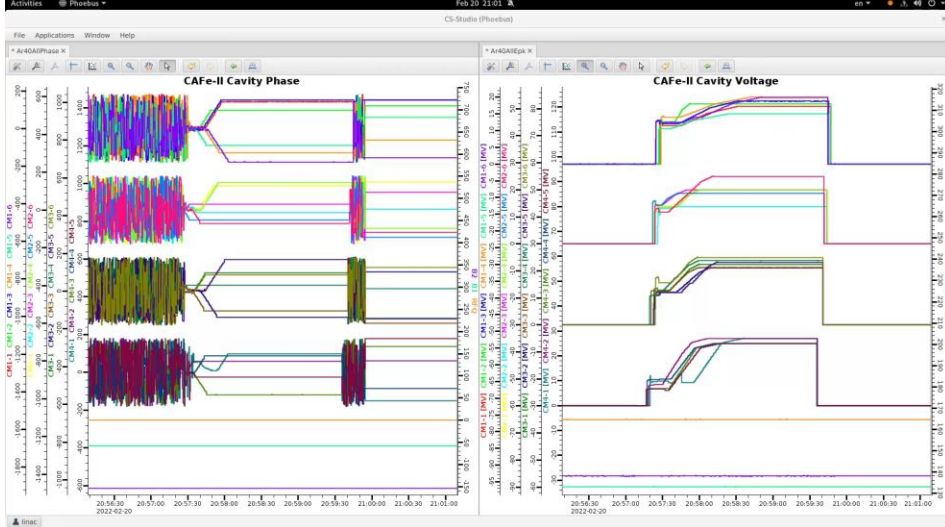
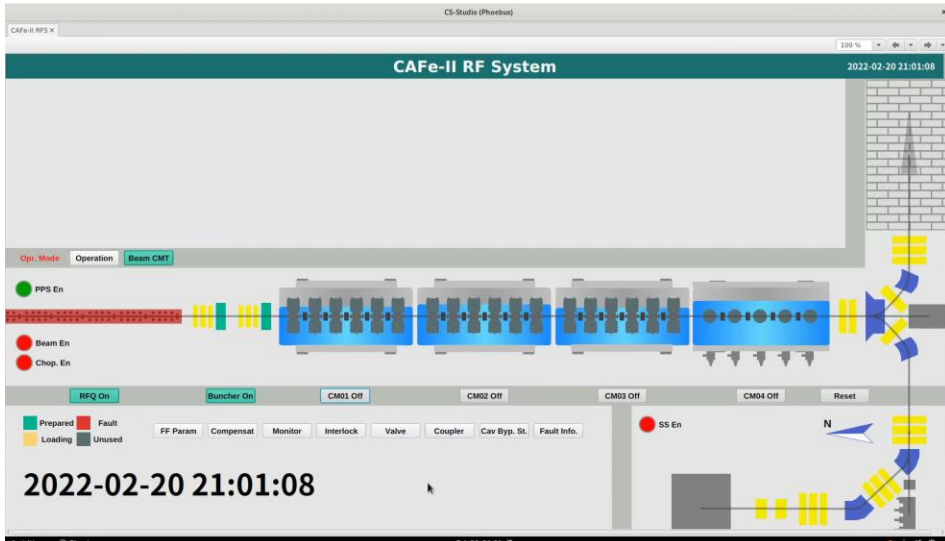
➤ **Terminal:**

- T0: Beam commissioning
- T1: High power beam dump
- T2: Spectrometer for Heavy Atoms and Nuclear Structure (SHANS2)
- T3: Low power irradiation
- T4: Proton Radiation Effects (PRE)

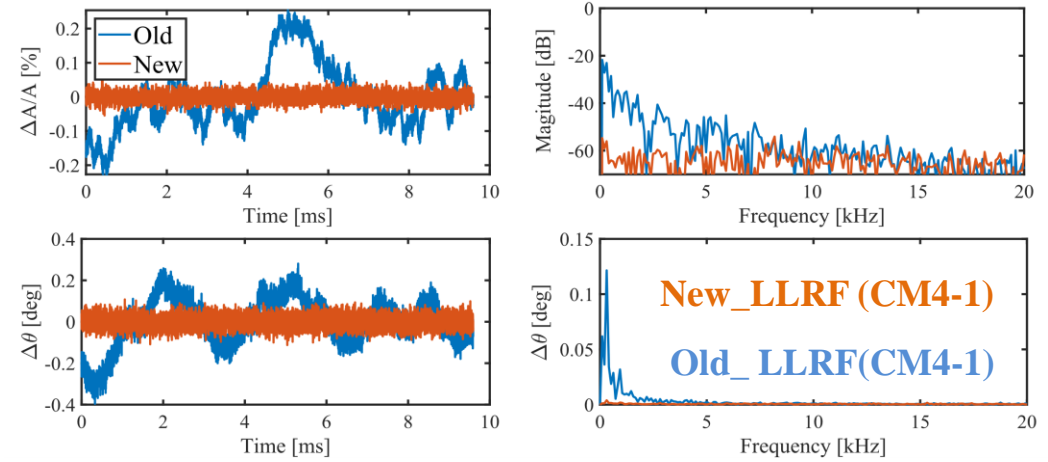
	Parameters	Parameters	Units
Ions	Ca~Zn	P/He	-
A/q	3	1/2	-
Energy	4.0-6.5	20/10	MeV/u
Current	1~10	1000	puA
Modes	Pluse/CW	Pluse/CW	-

Goals:

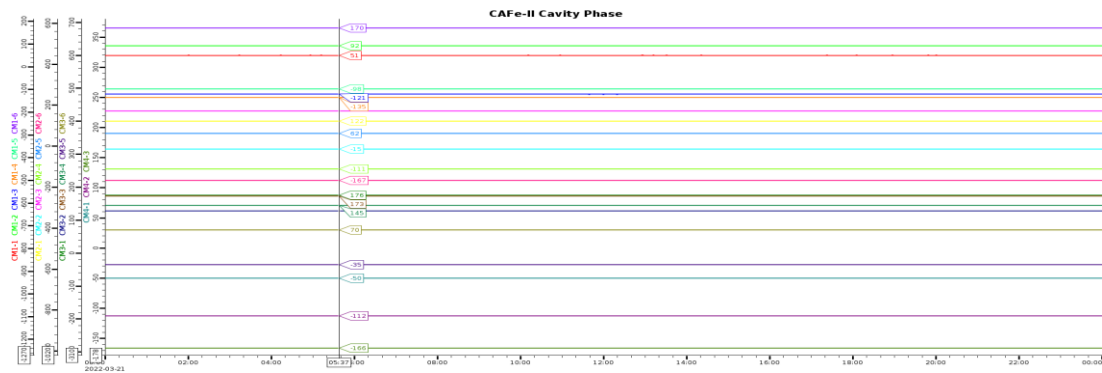
- Highest beam current accelerator for superheavy elements synthesis
- Engaging in research on the synthesis of the 119th and 120th element



Cavity auto turn-on and recovery



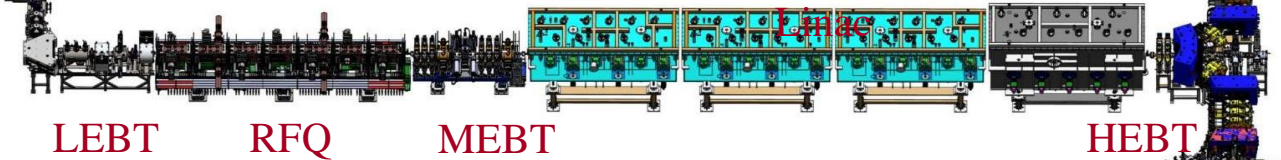
Amplitude and phase errors:(0.02%, 0.04 deg) @10mA



CAFE2 23 SC cavities in close loop (24 hours)

- The auto on and recovery feature was developed for all CAFe2 cavity
- The stability of SC cavity was significantly improved with the new LLRF

Heavy IS

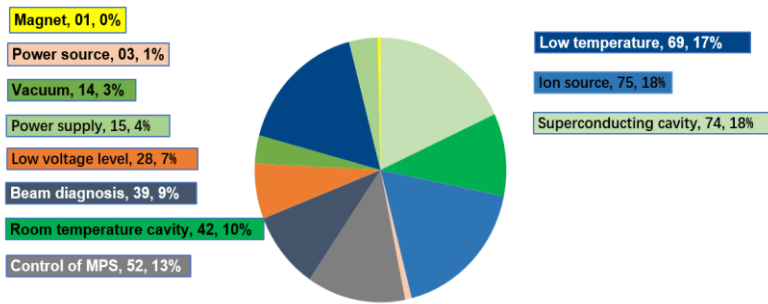


Statistics of SHANS Experiment Time (2022 ~2023)

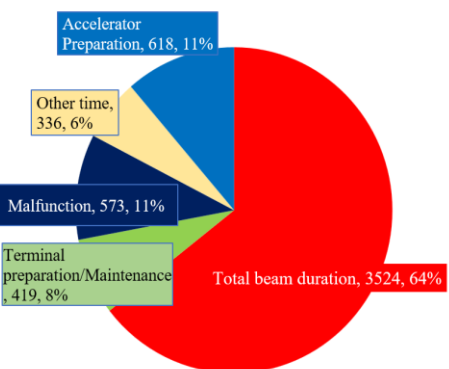
Particle	Accumulated Beam Hours	Targeting Hours	Particle	Accumulated Beam Hours	Targeting Hours
40Ar13+	248	248	40Ar12+	1302	1287
40Ca13+	962	717	48Ca14+	410	384
55Mn17+	232	134	54Cr17+	859	816

>90% Availability!

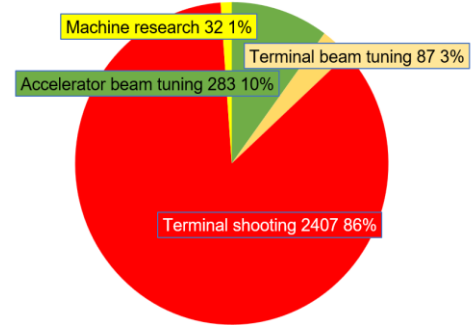
Classification statistics of accelerator malfunctions (417 hours)



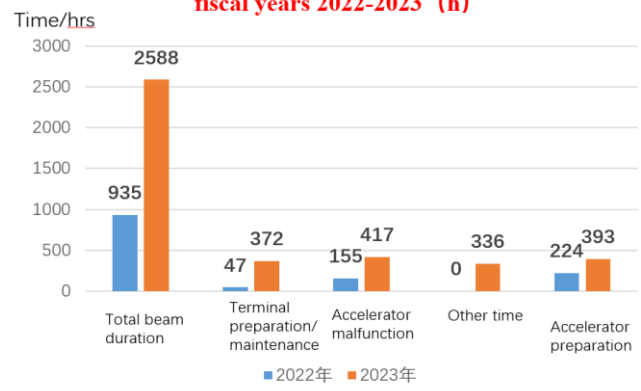
CAFE2 has been in operation for 5816 hours in 22+23 years



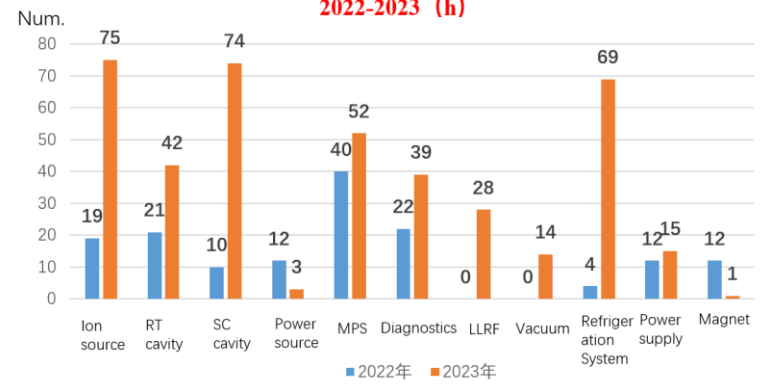
Total beam duration 3524 h



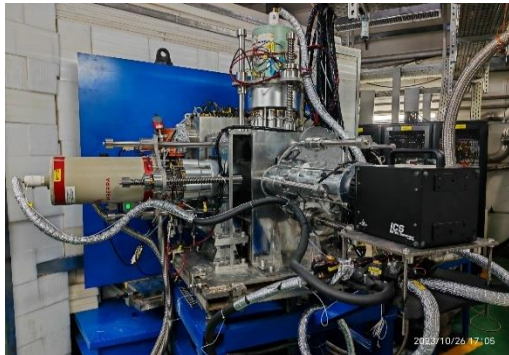
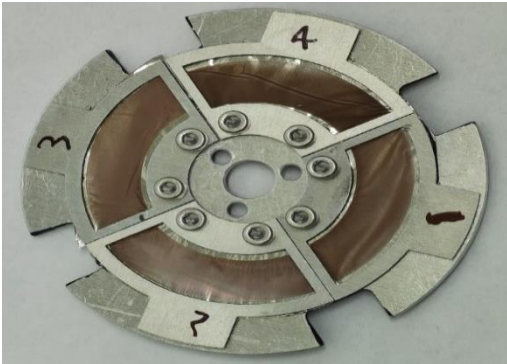
Comparison of operating hours between the fiscal years 2022-2023 (h)



Comparison of downtime hours between the fiscal years 2022-2023 (h)



- **Superheavy** ^{288}Mc produced on CAFe2
- $^{48}\text{Ca}^{14+} + ^{243}\text{Am} \rightarrow ^{291}\text{Mc}$
- **Beam Time: July to Nov. 2023**
- **Beam on Target: 0.5~1 μA**



NIMA: 168113 Model 5G pp. 1-8 (col. figs: 9)

ARTICLE IN PRESS
Nuclear Inst. and Methods in Physics Research, A xxx (xxxx) xxx

Contents lists available at ScienceDirect

Nuclear Inst. and Methods in Physics Research, A

journal homepage: www.elsevier.com/locate/nima

Full Length Article

A gas-filled recoil separator, SHANS2, at the China Accelerator Facility for Superheavy Elements

S.Y. Xu^{a,b}, Z.Y. Zhang^{a,b,*}, Z.G. Gan^{a,b,c}, M.H. Huang^{a,b}, L. Ma^a, J.G. Wang^a, M.M. Zhang^a, H.B. Yang^a, C.L. Yang^a, Z. Zhao^{a,b}, X.Y. Huang^{a,b}, L.X. Chen^{a,d}, X.J. Wen^{a,d}, H. Zhou^{a,b}, H. Jia^a, L.N. Sheng^a, J.Q. Wu^a, X.L. Peng^a, Q. Hu^a, J. Yang^a, Q.G. Yao^{a,b}, Y.S. Qin^a, H.H. Yan^a, Z. Chai^{a,b}, J.C. Zhang^a, Y. Zhang^a, Z. Du^a, H.M. Xie^a, B. Zhao^a, G.Z. Sun^a, F.F. Wang^a, C.Z. Yuan^a, X.L. Wu^a, R.F. Chen^a, H.B. Zhang^a, Z.W. Lu^a, H.R. Yang^a, X.X. Xu^a, Y.X. Chen^a, A.H. Feng^a, P. Sun^a, J.K. Xu^a, Y. He^{a,b,c}, L.T. Sun^{a,b}, X.H. Zhou^{a,b}, H.S. Xu^{a,b,c}, V.K. Utyonkov^e, A.A. Voinov^e, Yu.S. Tsyganov^e, A.N. Polyakov^e, D.I. Soloviyev^e

^a CAS Key Laboratory of High Precision Nuclear Spectroscopy, Institute of Modern Physics, Chinese Academy of Sciences, Lanzhou, 730000, China
^b School of Nuclear Science and Technology, University of Chinese Academy of Sciences, Beijing, 100049, China
^c Advanced Energy Science and Technology Guangdong Laboratory, Huizhou, 516029, China
^d Guangxi Key Laboratory of Nuclear Physics and Technology, Guangxi Normal University, Guilin, 541004, China
^e Joint Institute for Nuclear Research, Dubna, 141980, Russian Federation

Reaction^{^(55)Mn+^(159)Tb:preparation for the synthesis of new elements}

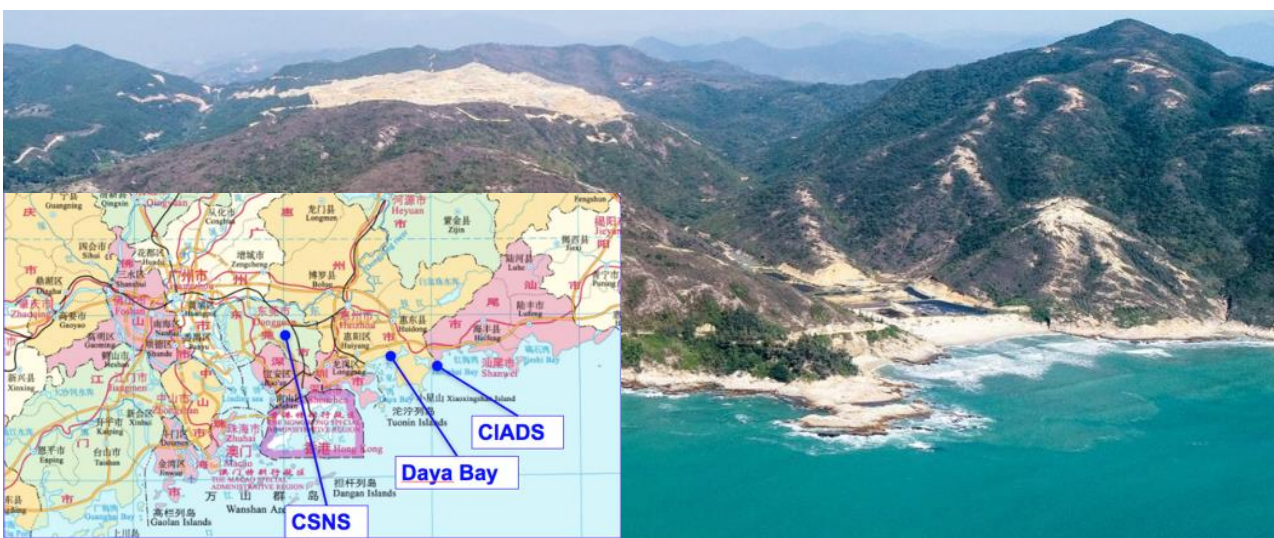
The complete fusion reaction of^{^(55)Mn+^(159)Tb} was studied on the gafilled recoil separato SHANS2. Nineteen ER-伪1-伪2 decay chains from^{^(210)Th} produced ...

陈立欣, 徐苏扬, 张志远, ... - 《中国物理c:英文版》





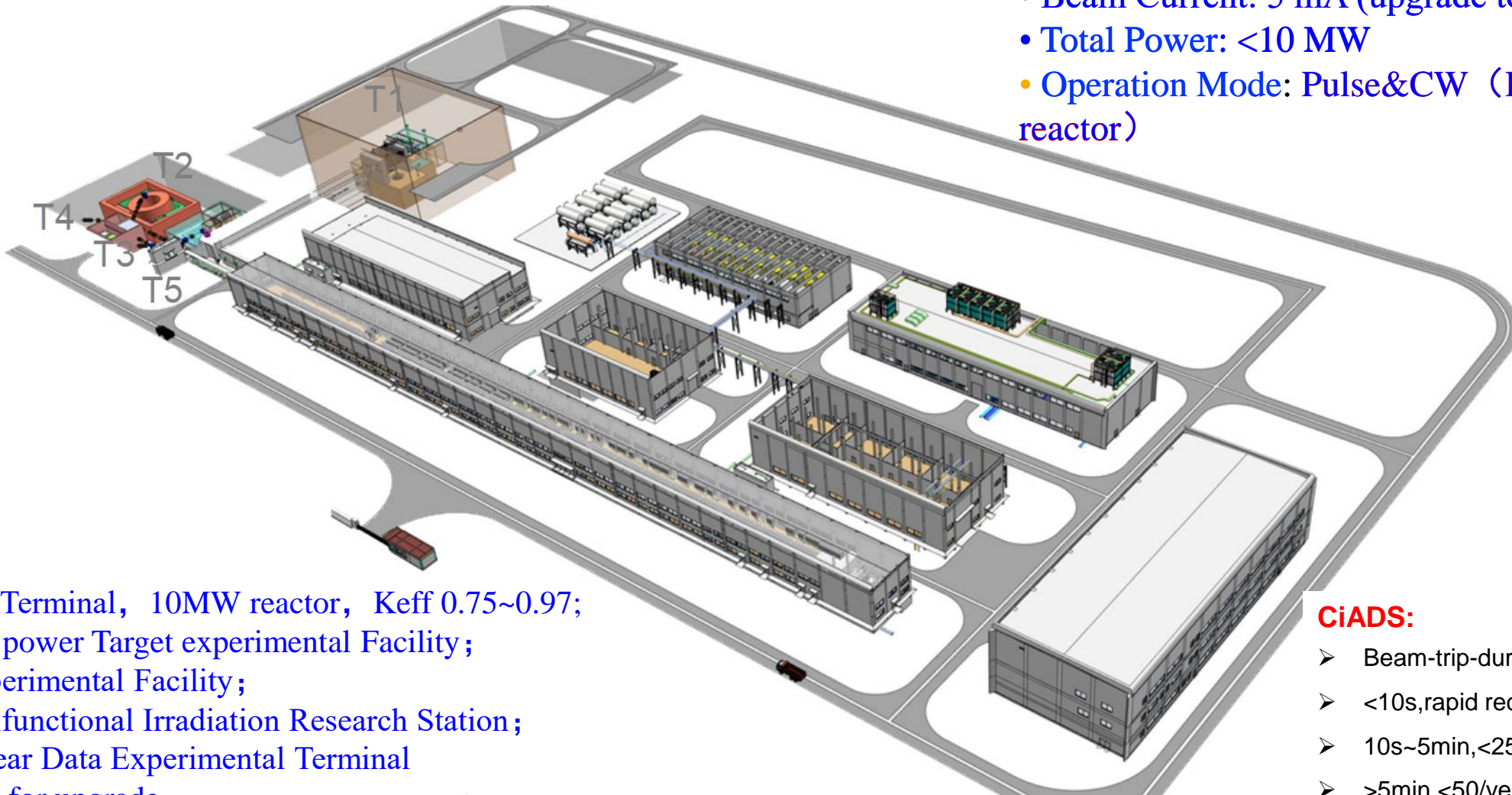
2. CiADS



- **Approved in Dec. 2015, Ground broke in August 2018, Officially started in July 2021**
- **Leading institute: IMP**
- **Budget: ~4 B CNY (Gov. 1.8B + CNNC 1.0 B + Local Gov. 1.2 B)**
- **Location: Huizhou, Guangdong Prov.**
- **Partners: CIAE, CGN, IHEP, etc.**

The world's first MW-level ADS prototype

- Beam Energy: 500 MeV (upgrade to 1.5GeV)
- Beam Current: 5 mA (upgrade to 10 mA)
- Total Power: <10 MW
- Operation Mode: Pulse&CW (Has gap for reactor)



- T1: ADS Terminal, 10MW reactor, K_{eff} 0.75~0.97;
- T2: High power Target experimental Facility;
- T3: μ experimental Facility;
- T4: Multifunctional Irradiation Research Station;
- T5: Nuclear Data Experimental Terminal
- T6: ISOL for upgrade

CiADS:

- Beam-trip-duration tolerance is 10s
- <10s, rapid recovery
- 10s~5min, <2500/year
- >5min, <50/year



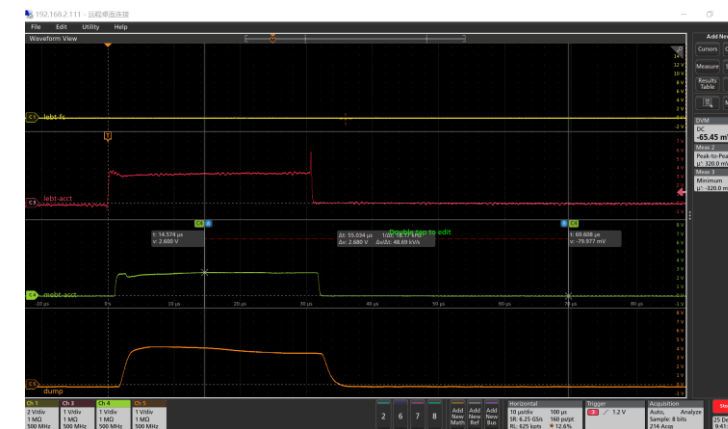
The overview design consideration

- RAMI - oriented
 - Redundancy design
 - Modular design
 - Fault-compensation scheme
 - Beam loss control
- Economy
 - High utility efficiency of Key components (cavity and SSA)
 - Well developed technology at IMP
 - More focus on the system integration and optimization (LLRF, ICS)
- Upgradeability
 - Energy ~1 GeV
 - Current ~ 10 mA

Main parameters of CiADS linac

Particle	H ⁺	
Output energy	500	MeV
Beam current	5	mA
Beam power	2.5	MW
RF frequency	162.5/325/650	MHz
Cavity type	HWR010/019/040&Ellip062/082	-
Operation mode	CW&Pulse	-

Beam commissioning

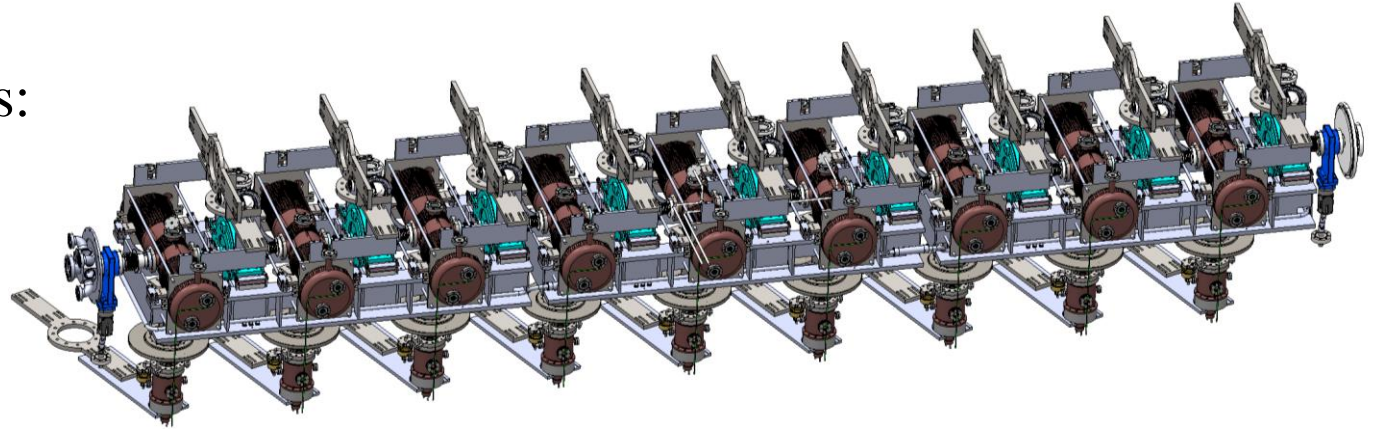


First beam of CiADS was commissioned in Dec. 2022, together with the construction of Huizhou Campus. Pulsed proton beam @ 2.18MeV, 5.2mA

The world's first composite HWR coldmass

First cold mass consisted of Nb/Cu cavities:
Assembled in IMP Huizhou Campus.

String was assembled with digital-twin
assistance and semi-automatic clean
assembling technique.



The world's first composite HWR cryomodule for HWR010

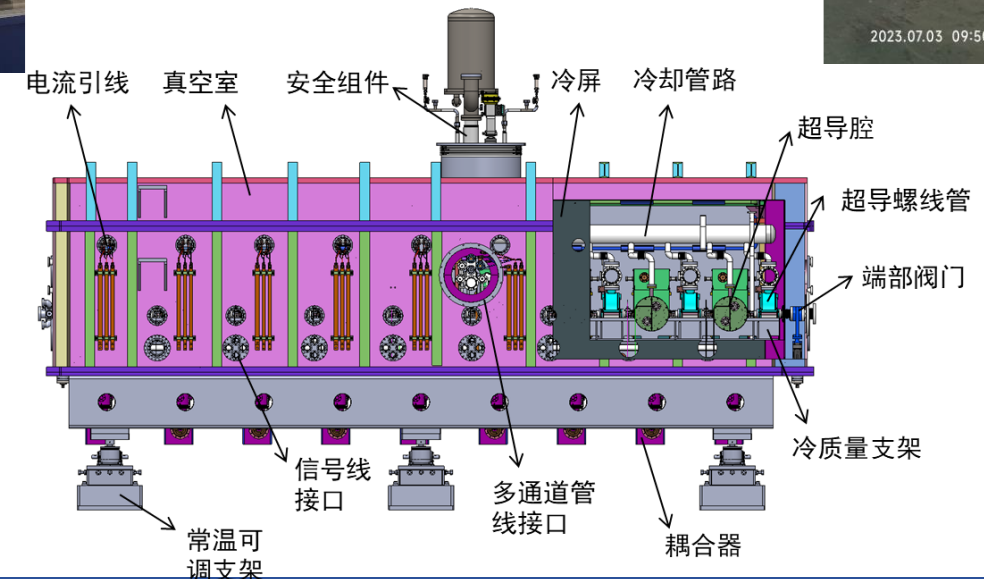
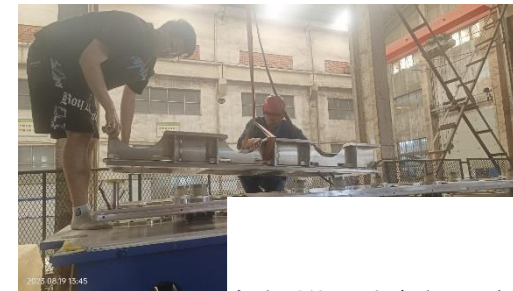
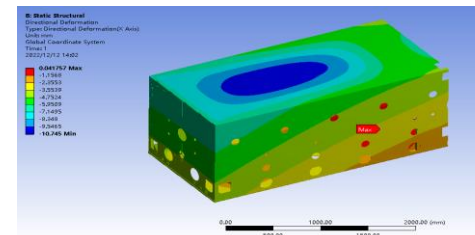
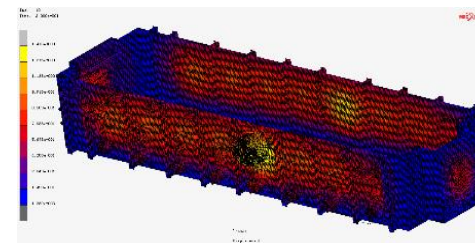
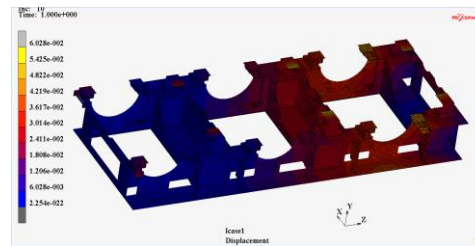
Nb/Cu cavities cooled by both LHe and conduction:

Design works:

- Structure;
- Manufacture process;
- Pipelines;
- Heat load and LHe flow.

Manufacture works:

- Detailed manufacture plan;
- Pressure test;
- Thermal shock;
- Entire frame shipped to Huizhou.





Multiphysics



Parts



Bare cavities

	Cavity A	Cavity B	Cavity C
Frequency (MHz)	325.07	325.58	325.56
Leak rate (mbar.l/s)	< 5.5E-6	< 6.1E-6	< 5.9E-6



Seeding layer



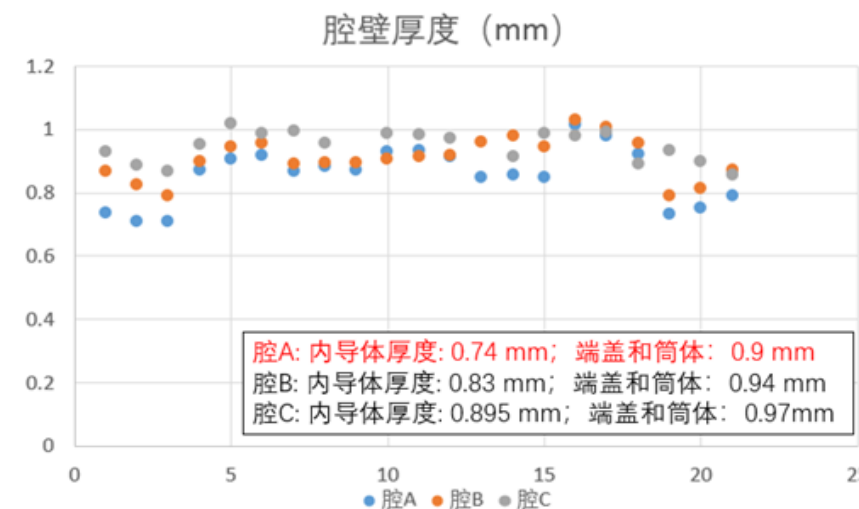
Electroplated copper



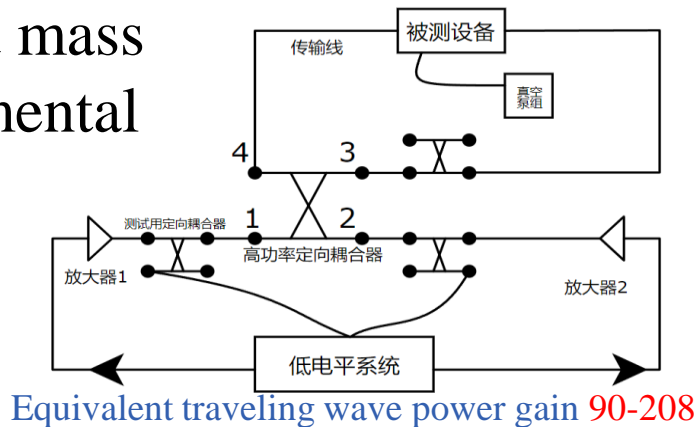
Final cavity



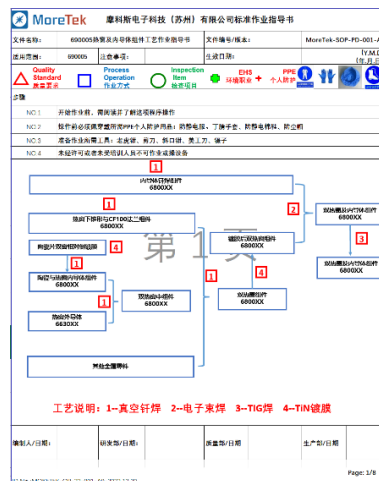
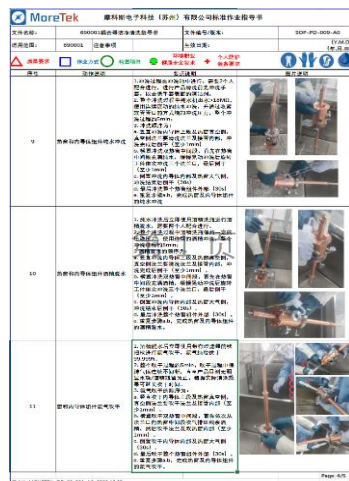
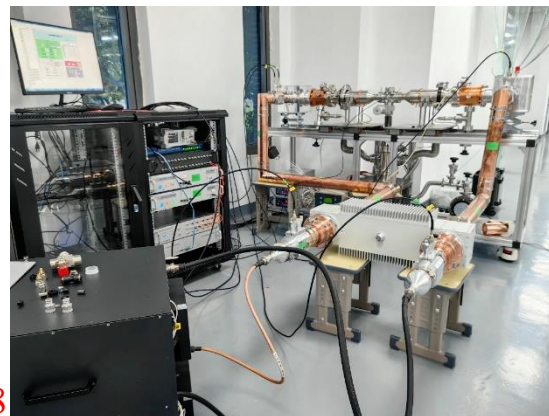
Cavity tuning



- Standard protocol and mass production for fundamental power couplers

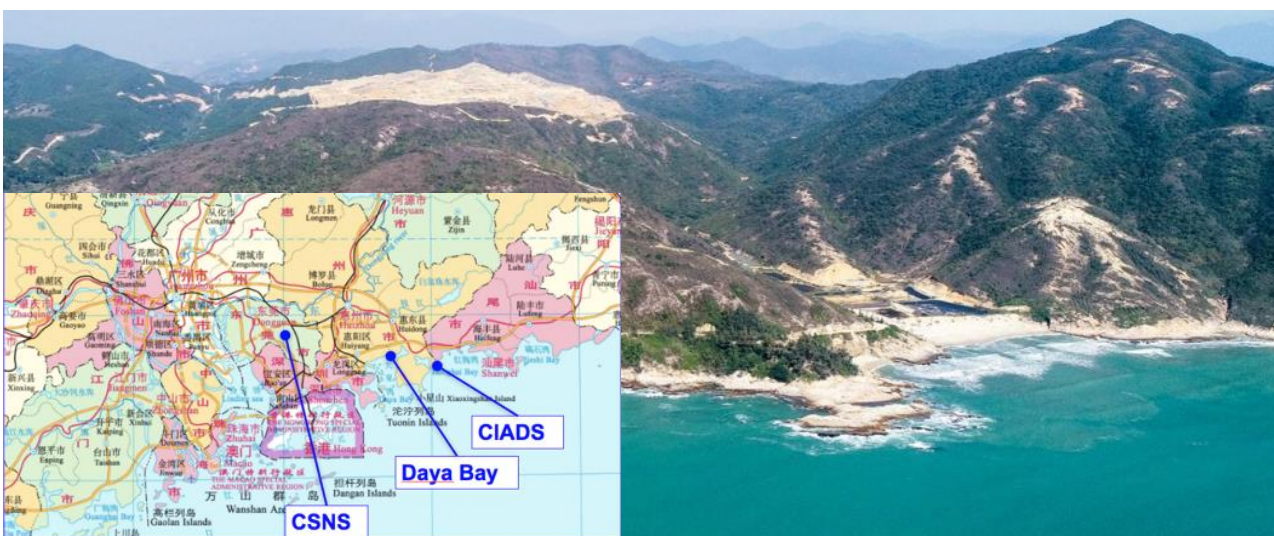


Harmonic conditioning





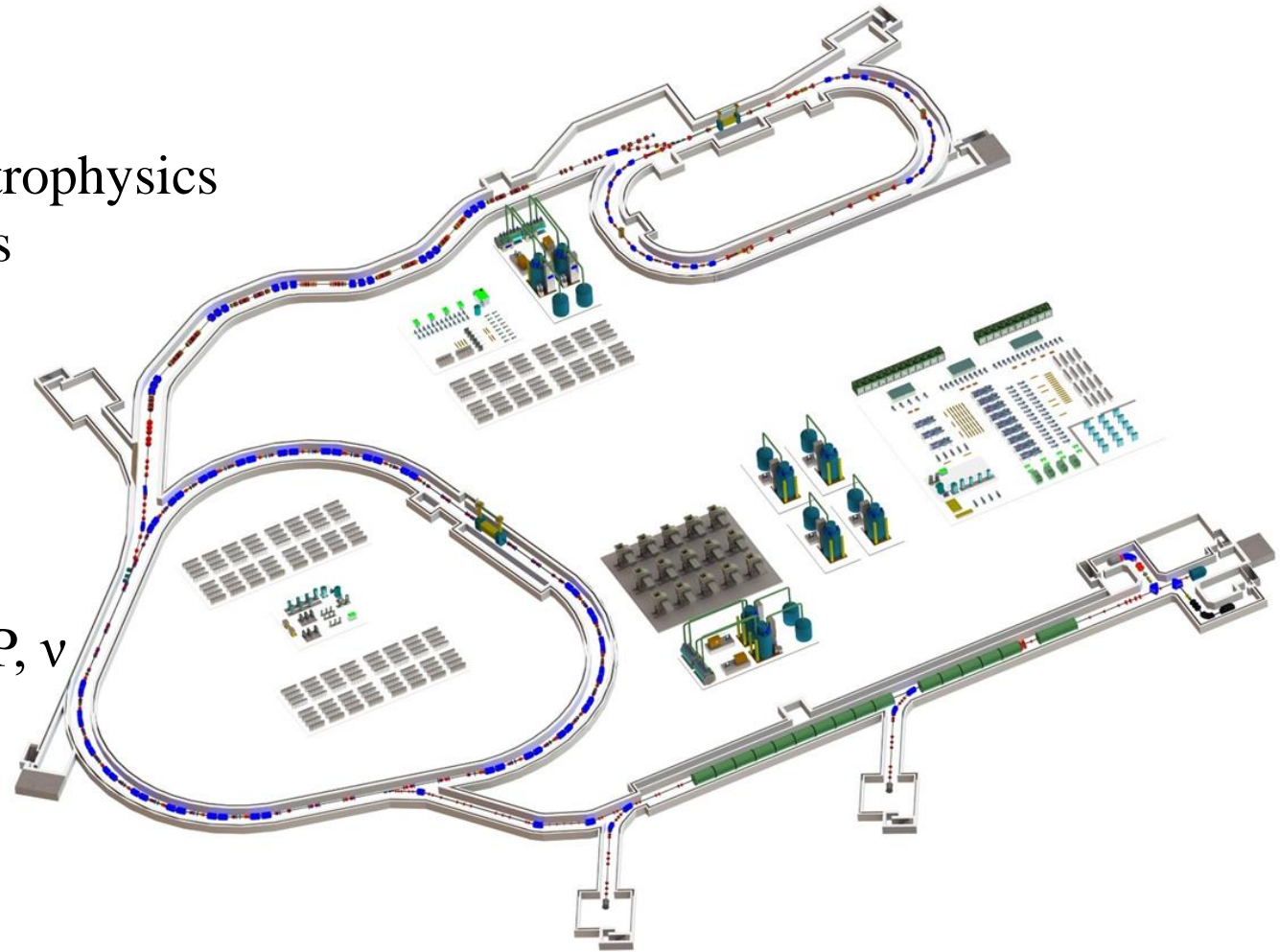
3. HIAF-iLinac



- **Approved in Dec. 2015, Ground broke in August 2018, Officially started in July 2021**
- **Leading institute: IMP**
- **Budget: ~3 B CNY (Gov. 1.5B + Local Gov. 1.2 B)**
- **Location: Huizhou, Guangdong Prov.**

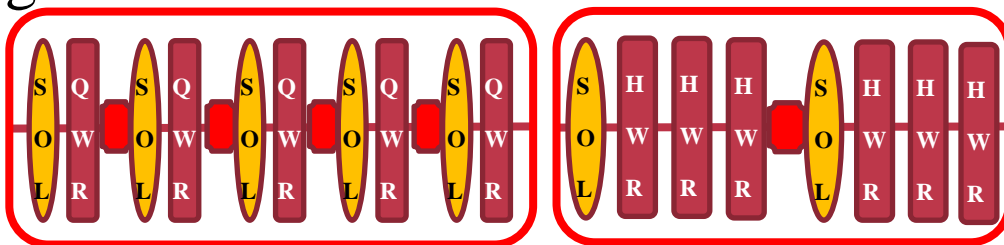
Scientific goals:

- Nuclear Physics
 - Nuclear Structure and Nuclear Astrophysics
 - Nuclear matter and hadron physics
- Fundamental Physics
 - Ultra Strong Field QED
 - High Energy Density Matter
 - High brightness frontier: μ , k -rare decay and nucleon interactions, CP, ν
 - Electron-ion Colliding

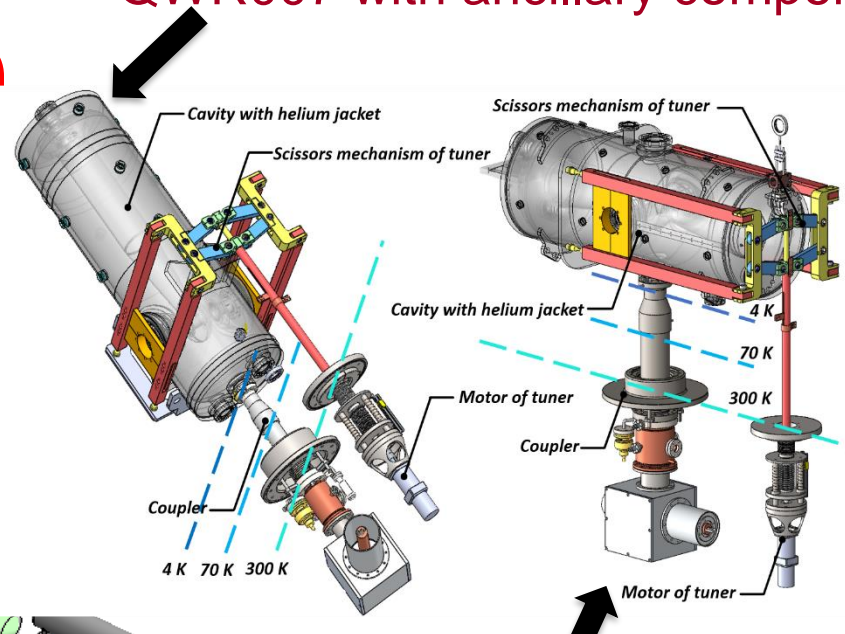


Cavities: QWR007 & HWR015

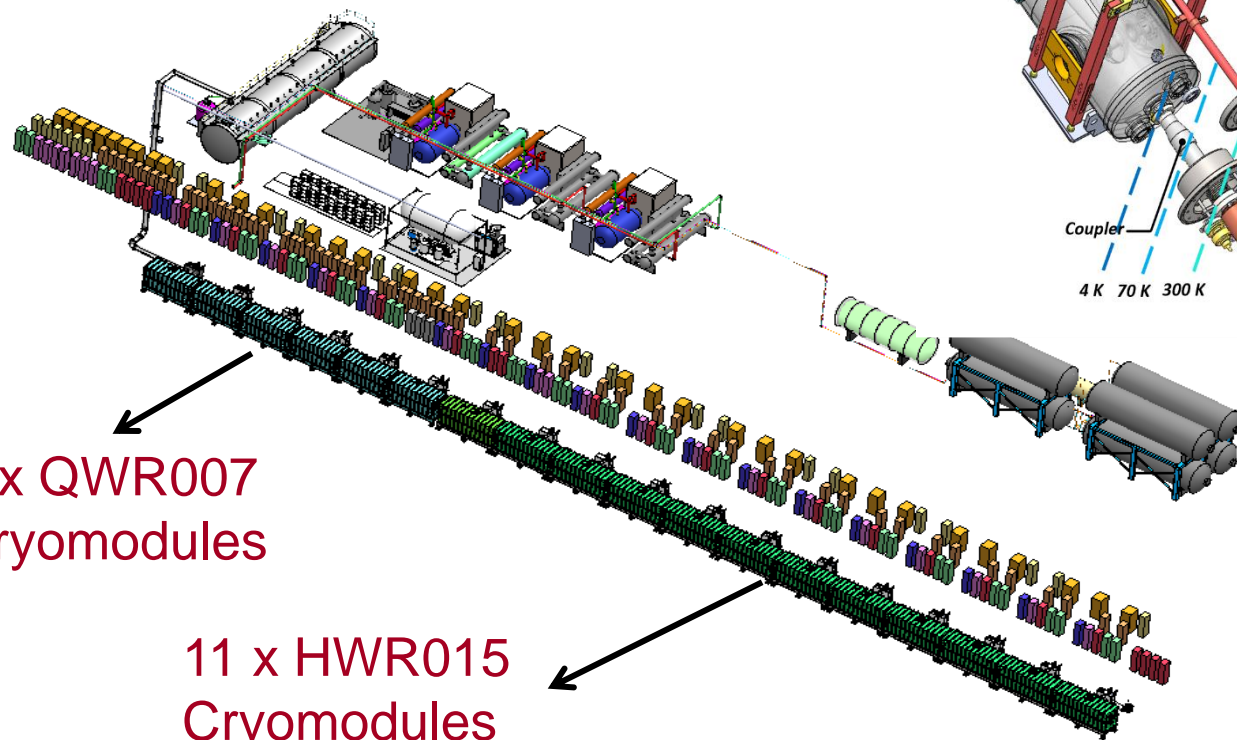
Energy goal: 17.2MeV/u for U³⁵⁺



QWR007 with ancillary components



HWR015 with ancillary components



6 x QWR007
Cryomodules

11 x HWR015
Cryomodules

Cavity Fabrication and Test

QWR007:

Completed 4 cavities

First cavity tested twice with light-BCP re-processing.

HIAF Specification @2K:

$$E_{pk} > 28 \text{ MV/m,}$$

$Q_0 > 1.5 \text{ E}9$ (@ 28MV/m), No FE within test range.

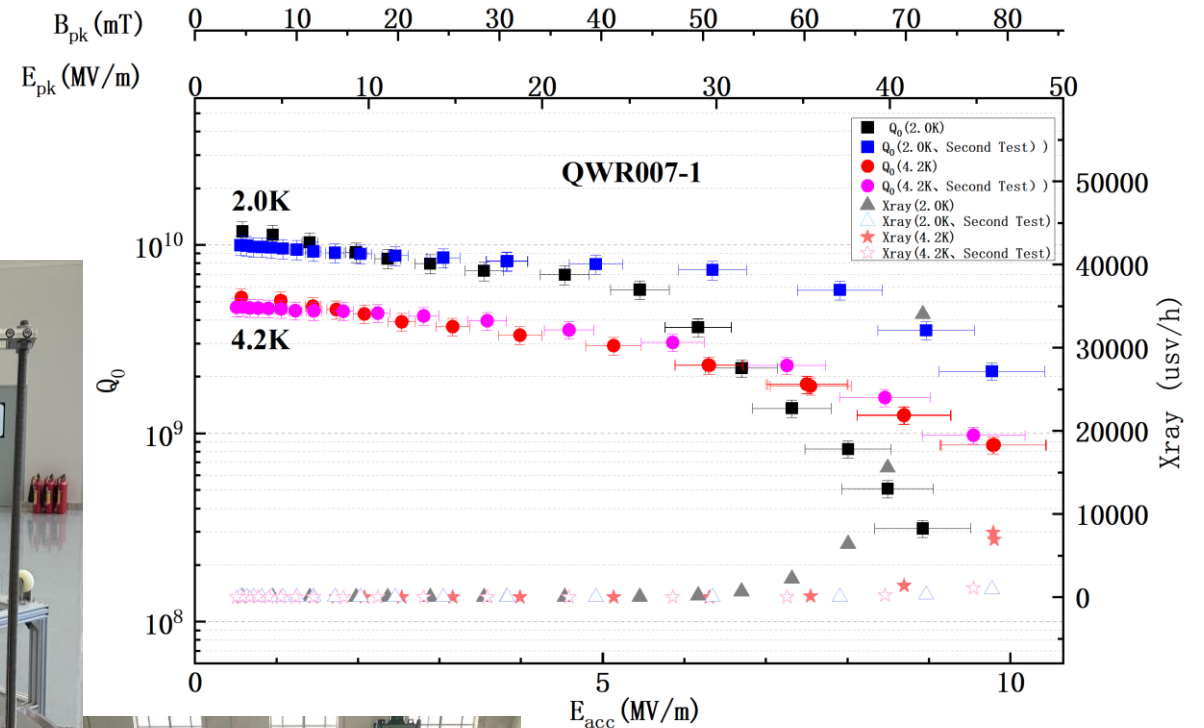
Actual results:

$$E_{pk} > 45 \text{ MV/m,}$$

$$Q_0 > 6.0 \text{ E}9 \text{ (@ 28MV/m), } R_s < 5 \text{ n}\Omega,$$

$$P_{diss} < 0.8 \text{ W}$$

Passed



Cavity Fabrication and Test

HWR015:

Completed 6 bare cavities and 1 jacketed cavity

2 cav. tested @ 4.2K,

1 cav. tested @ 2K.

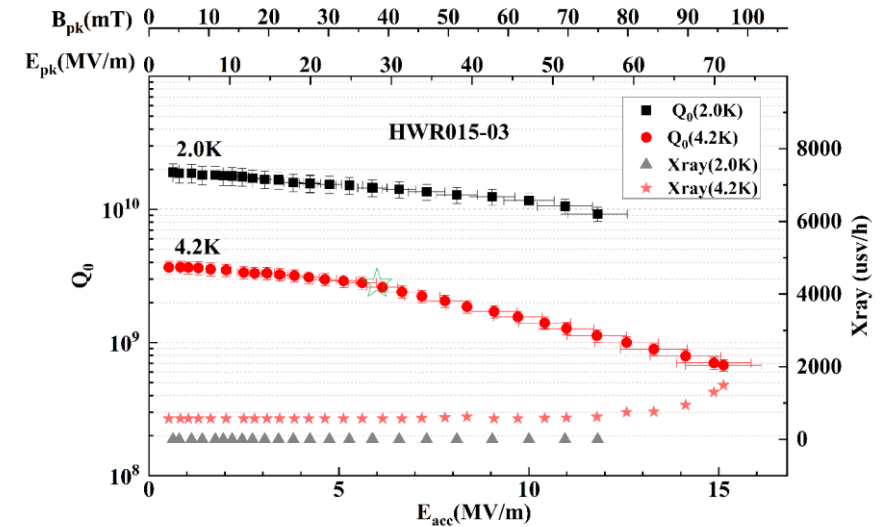
Both $E_{pk} > 70 \text{ MV/m}$

$R_{res} < 6 \text{ n}\Omega$, meet HIAF specification:

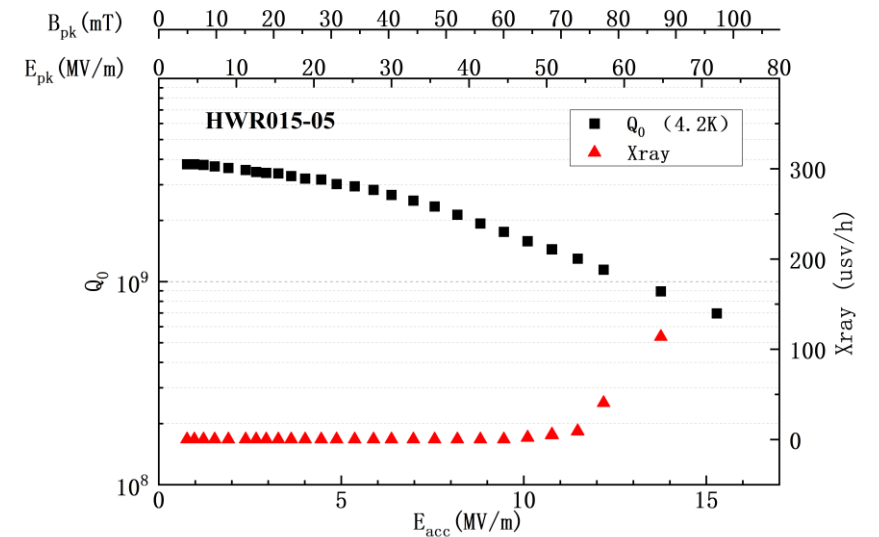
$Q_0 = 2.86 \text{ E}9 @ 2\text{K}$



HWR015-3



HWR015-5



Traditional Cryomodule for Bulk Nb Cavities

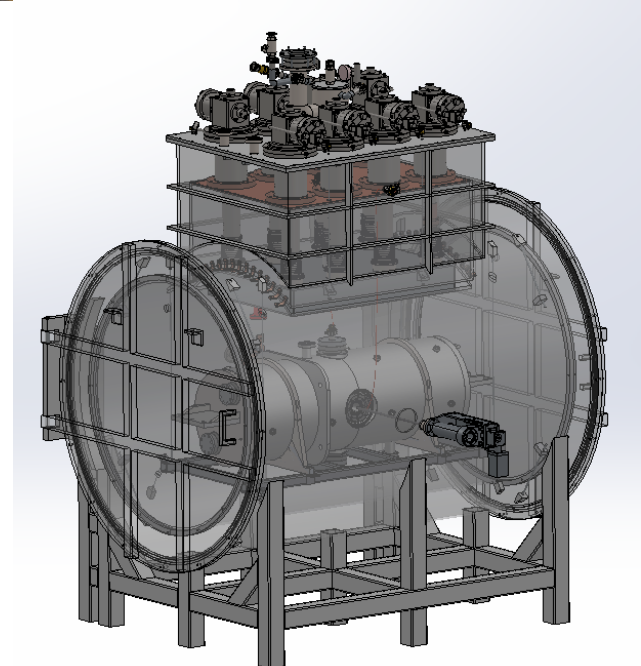
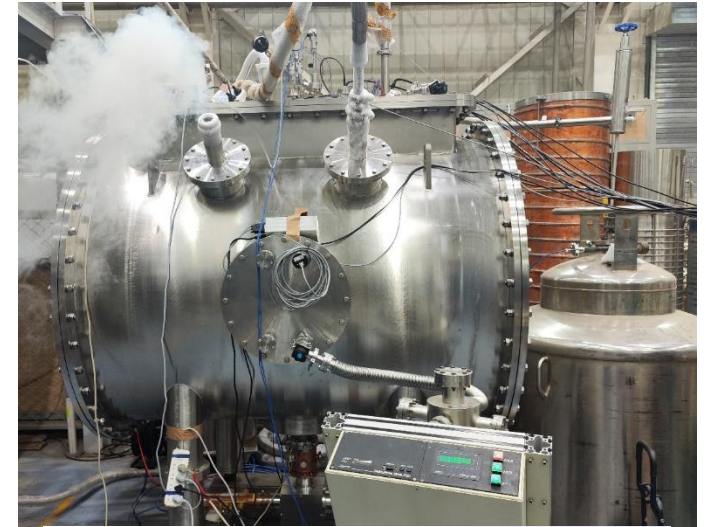
- Vacuum chambers, thermal shields, coldmass frames, G10 posts, and multi-channel pipelines have been finished for both QWR007 and HWR015 cryomodules.
- Both types have undertaken leak tests and thermal shock tests.
- Cryomodules are ready to be shipped to project sites as soon as the test bunker is ready.



Cavity Fabrication and Test

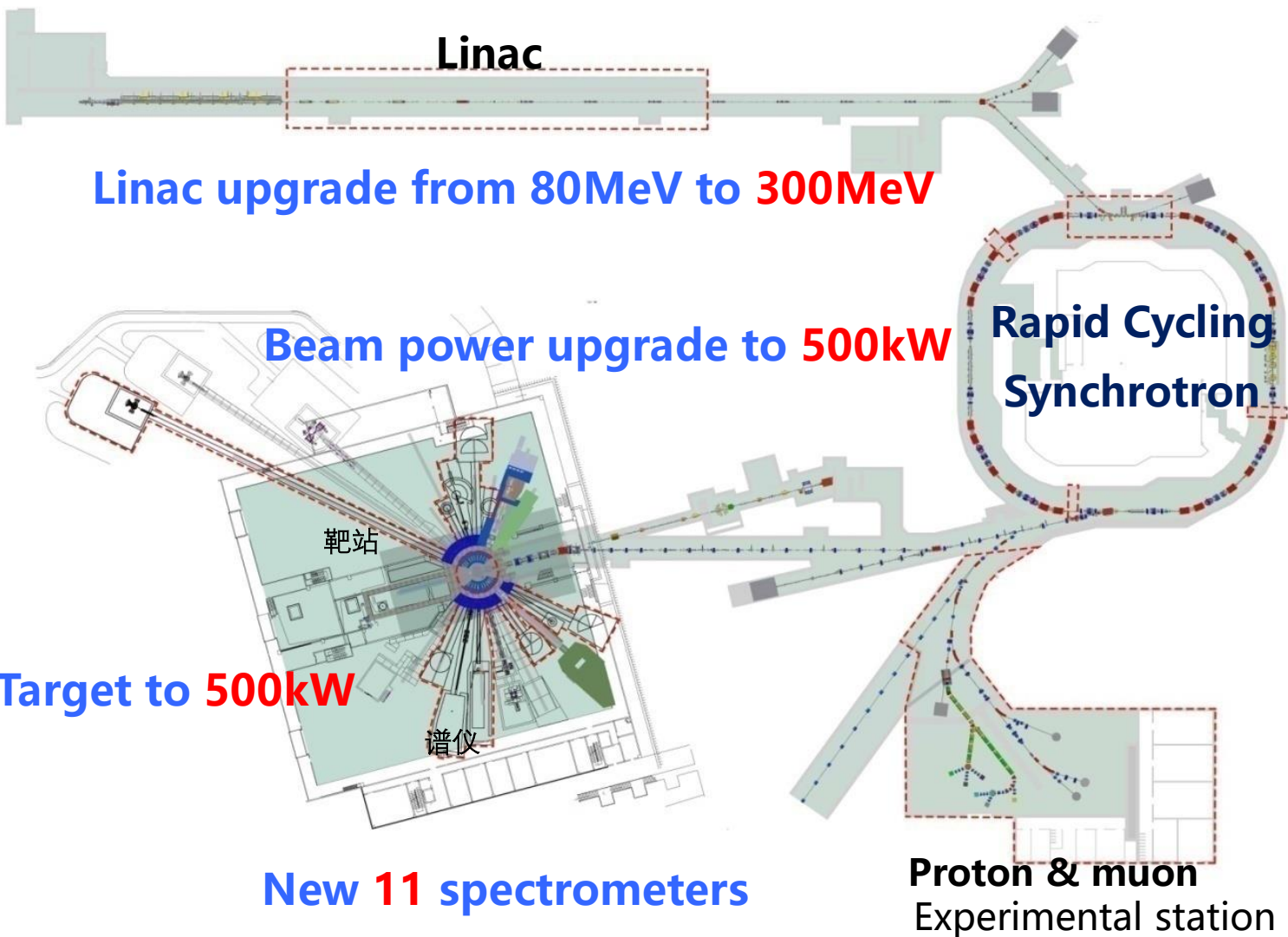
Single cavity dewar for VT:

1. He-filled dewar @ Lanzhou
 - 8W static heat load;
 - 1 week installation time for each cavity;
 - 400L LHe capacity;
 - 1 cavity successfully tested.
2. Cryocooler-driven dewar @ Huizhou
 - Similar static heat load and installation time;
 - 8 cryocooler provided enough test capacity for low beta cavities;
 - Almost no LHe consumption;
 - Engineering design finished.





4. CSNS-II



	CSNS	CSNS-II
Beam power (kW)	100	500
(Hz)	25	25
Target number	1	1
Average beam current (μA)	62.5	312
Proton beam energy (GeV)	1.6	1.6
RCS injection beam energy MeV)	80	300
Number of Spectrometers	3	11+8

- Construction duration: **69 months**; Keep operation for user during upgrade

Major upgrade items

Linac R&D: Upgrade to 300MeV, 40mA+

Newly developed RF-driven H⁻ ion source

Superconducting linac

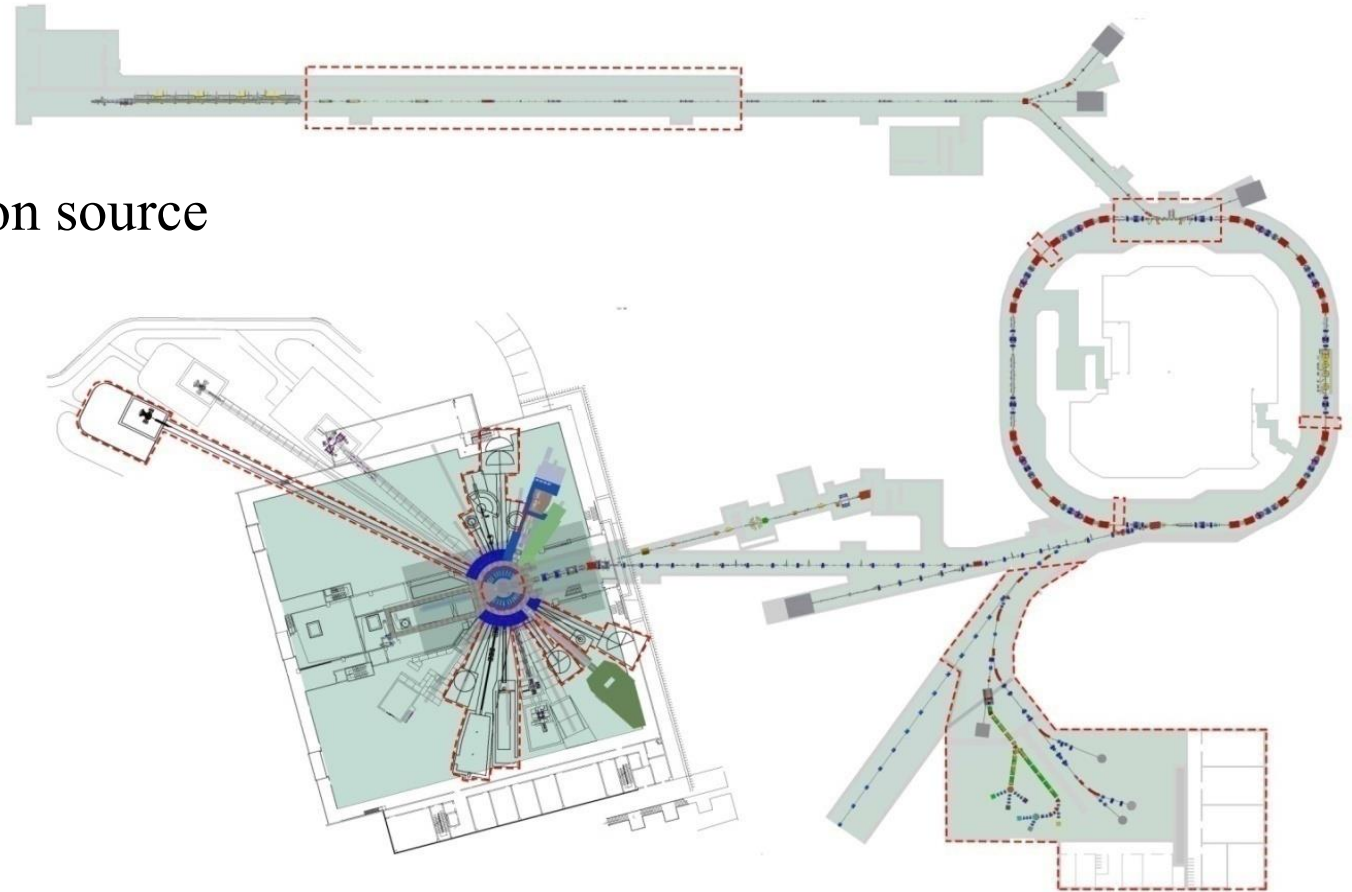
RF power source

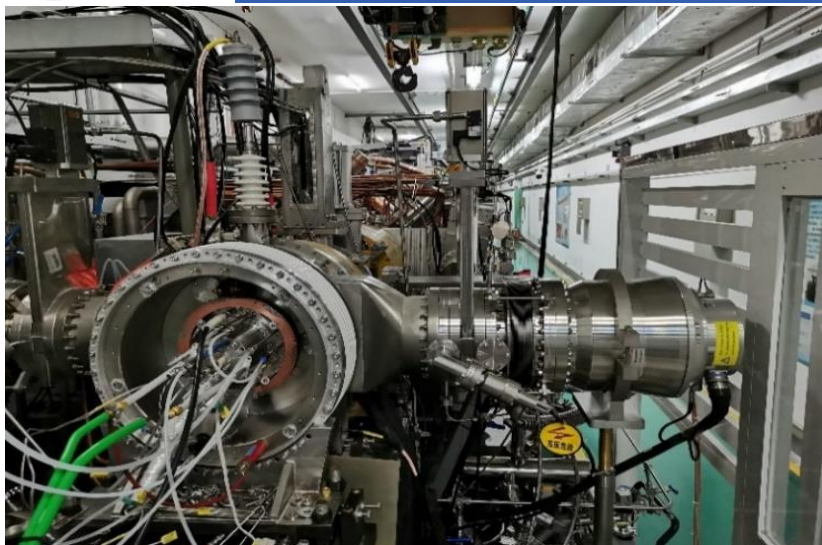
RCS R&D: Upgrade to 500kW

Beam dynamics

High power MA loaded cavity

New injection painting





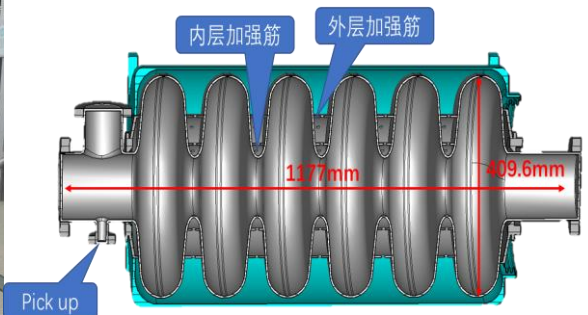
RF H⁻ ion source



MA second harmonic cavity



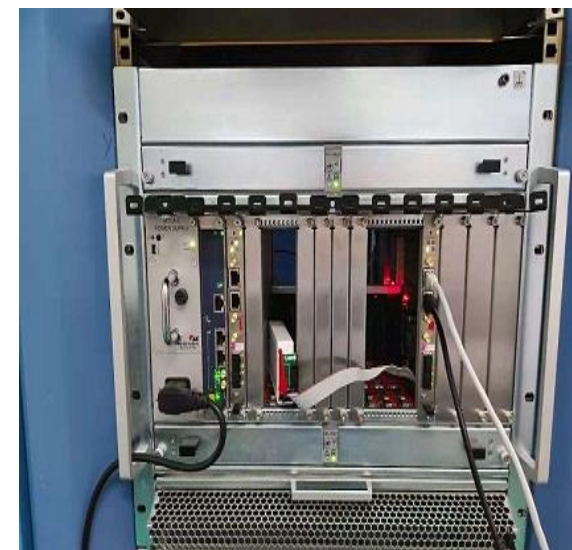
7-cell pi-mode debuncher



Prototype SC cavities: Double spoke & Ellipsoidal cavity



Long-pulse solid-state modulator



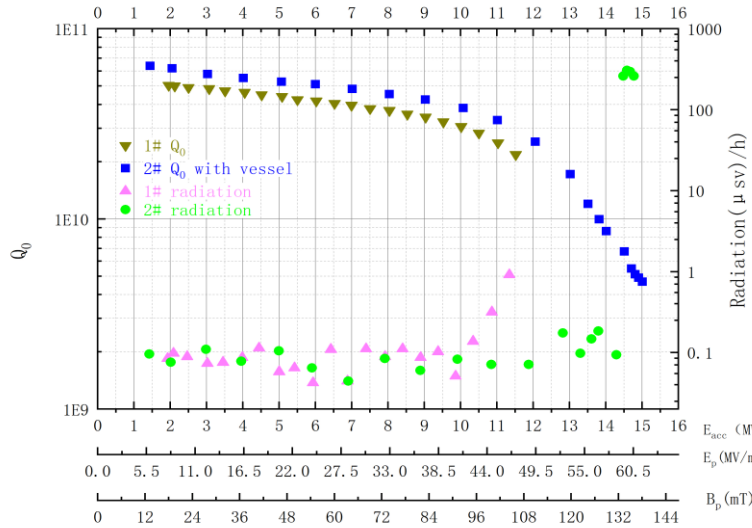
Low-level RF prototype

Spoke Cavity Prototyping



The prototype of DSR

The prototype of cavity with vessel



Vertical testing data of the prototype

parameter	prototype	improved
Frequency(MHz)	324	324
β_{opt}	0.5	0.5
E_p/E_{acc}	4.1	3.44
$B_p/E_{acc}(mT/(MV/m)^2)$	9.2	8.86
R/Q (Ω)	410	401
G (Ω)	120	118
Beam tube diameter (mm)	50	50
$E_{acc}(MV/m)$	7.3	9

The parameter of DSR

- ✓ Two double spoke cavity prototypes have been fabricated and tested, the maximum E_{acc} reaches at **15 MV/m**, and the Q is above $4E10$ at 7.3MV/m.
- ✓ Based on the experience gained in the prototyping, we improved the cavity design and process to enhance the performance further.



HPR



Coupler installation



Bellows installation



Cavity string assembly

➤ The cavity string assembly in the clean room is Completed

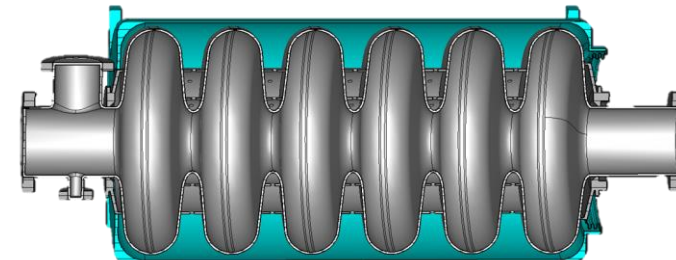
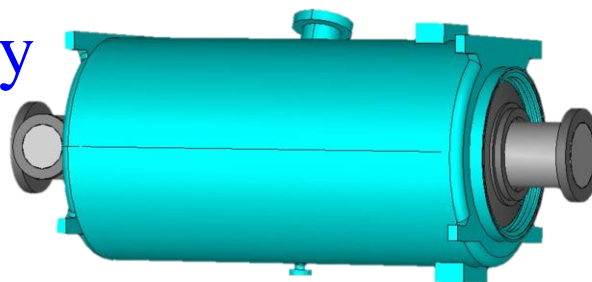
The cryomodule and valve box have been delivered to PAPS.

➤ The installation of the cryomodule and valve box will be finished in Dec. 2023

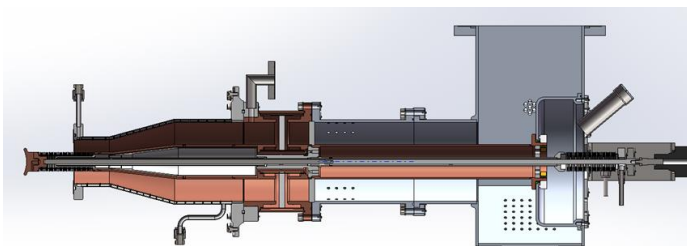


648 MHz 6-cell elliptical Cavity

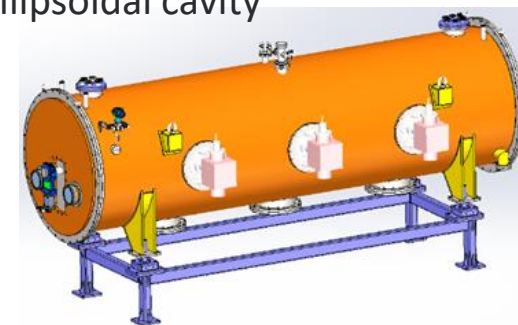
parameter	design
Frequency(MHz)	648
TTF@ β_g	0.7
β_g	0.62
E_p/E_{acc}	2.53
B_p/E_{acc} (mT/(MV/m) ²)	5.45
R/Q (Ω)	309
G (Ω)	177
Beam tube diameter (mm)	105/120
Cell-cell coupling (%)	1.35
E_{acc} (MV/m)	14



mechanical structure of ellipsoidal cavity



The mechanical design of coupler



The cryomodule structure



End cover



- ✓ The design of the superconducting cavity, coupler, magnetic shield, and tuner has been completed.
- ✓ The cryomodule is currently under design.
- ✓ The cavity is currently being fabricated.

RF power source

- A separate power source for each cavity, to adjust power and phase

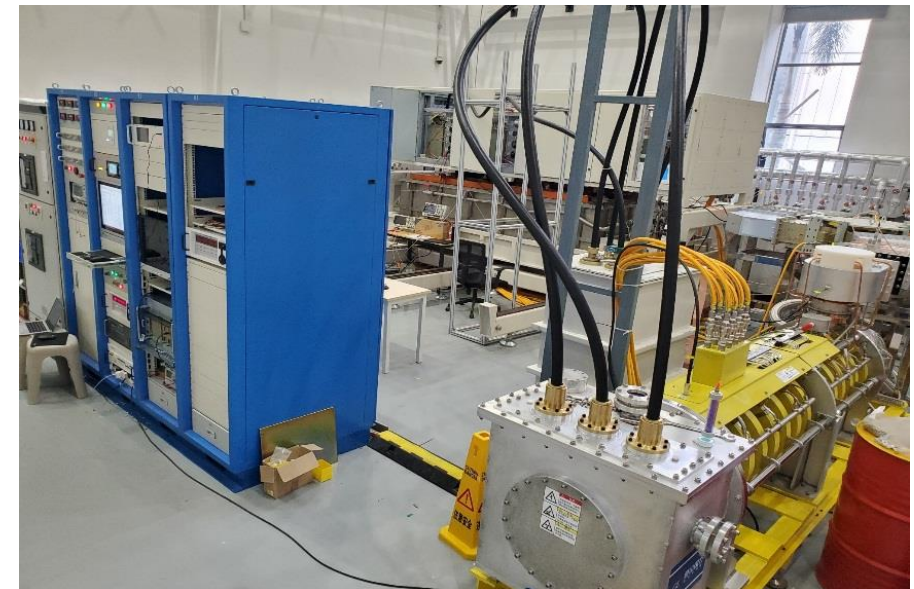
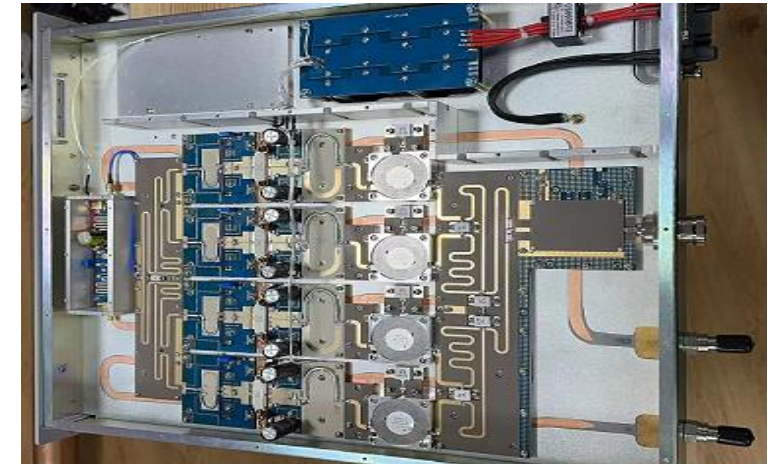
- 300kW @ 324MHz * 20
- >500kW @ 648MHz * 24

- Spoke cavity

Solid state amplifier, with 30% safety margin

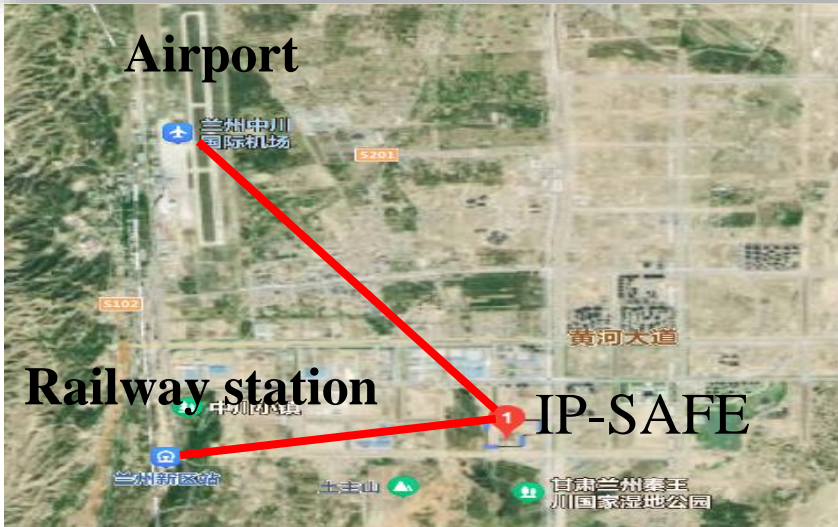
- Elliptical cavity

Klystron + solid modulator + circulator and load



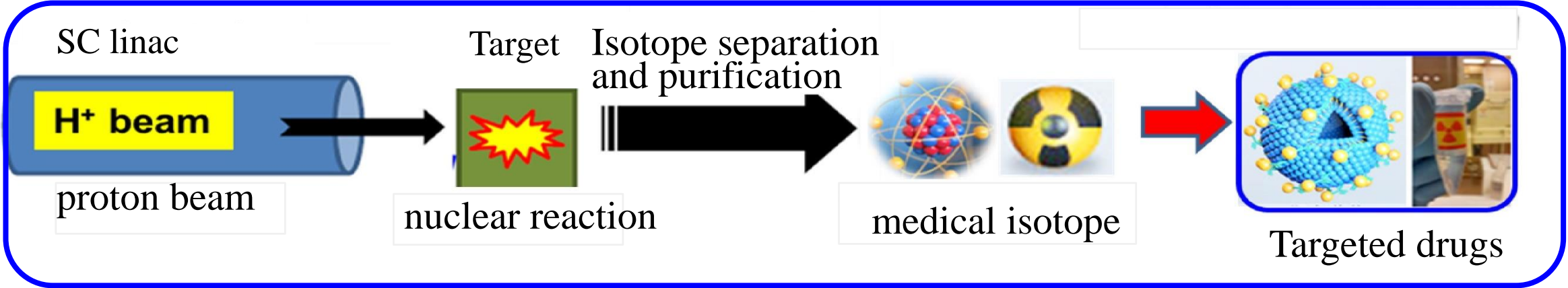


5. IP-SAFE

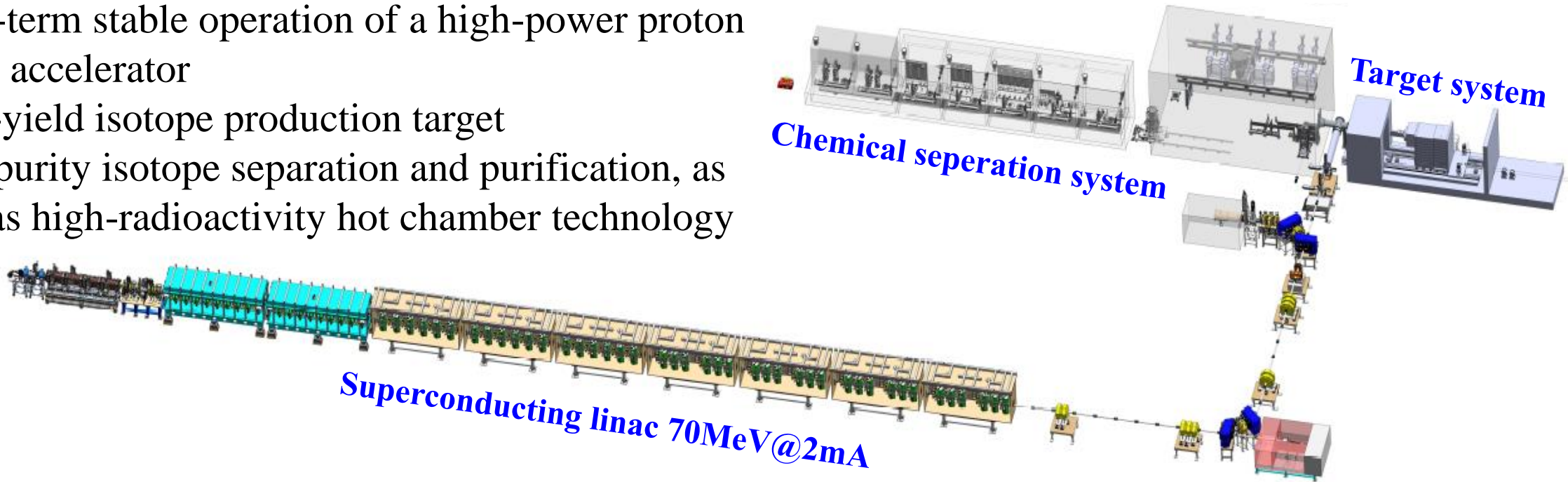


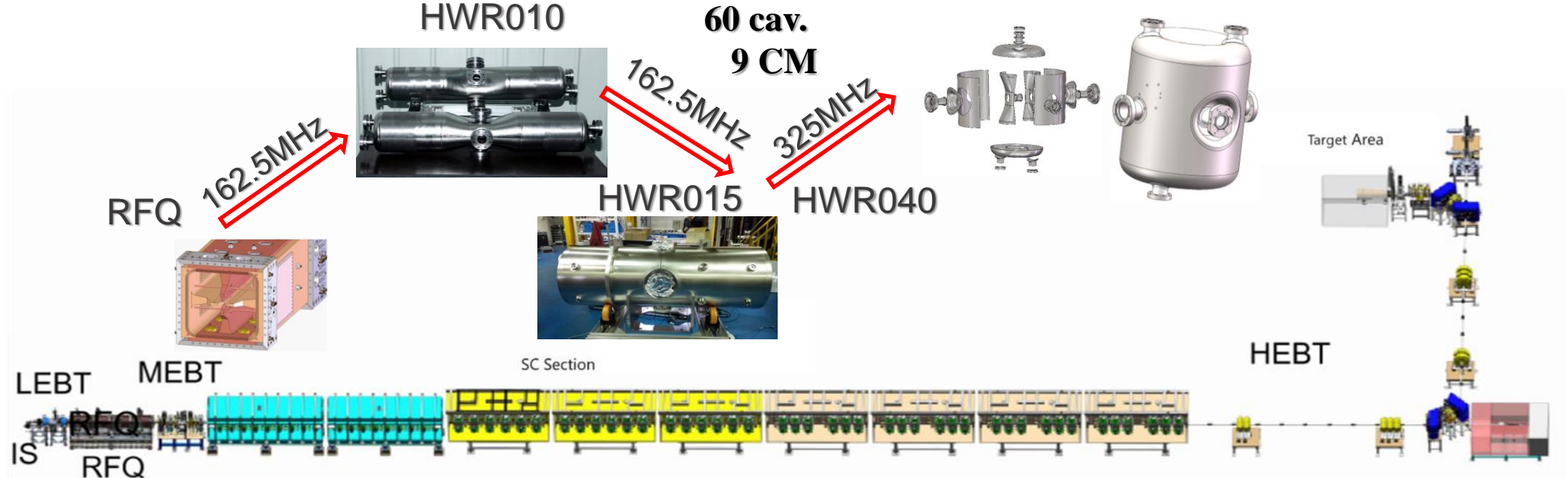
Isotope Pharmaceutical Production Platform based on Superconducting Accelerator Facility for Effective therapy (IP-SAFE)

- **The feasibility study report has been passed in September 2023,**
- **Leading institute: IMP**
- **Budget: ~5 B CNY**
- **Location: Lanzhou, Gansu Prov.**



- Long-term stable operation of a high-power proton linear accelerator
- High-yield isotope production target
- high-purity isotope separation and purification, as well as high-radioactivity hot chamber technology





Design philosophy for SC Linac

- RT Front: beam shape and emmissivity
- SC section: Stable and low beam loss
- HEBT: Beam on target, control and monitoring.

World's first HB proton machine for α -medicine production

Parameters

	Value	Unit
Particle	H ⁺	-
Energy	70-100(upgrade)	MeV
Beam Int.	1-2	mA
Freq.	162.5 / 325	MHz
Int. stability	< 1%	-
E stability	< 0.1%	-



IP-SAFE Superconducting Linac

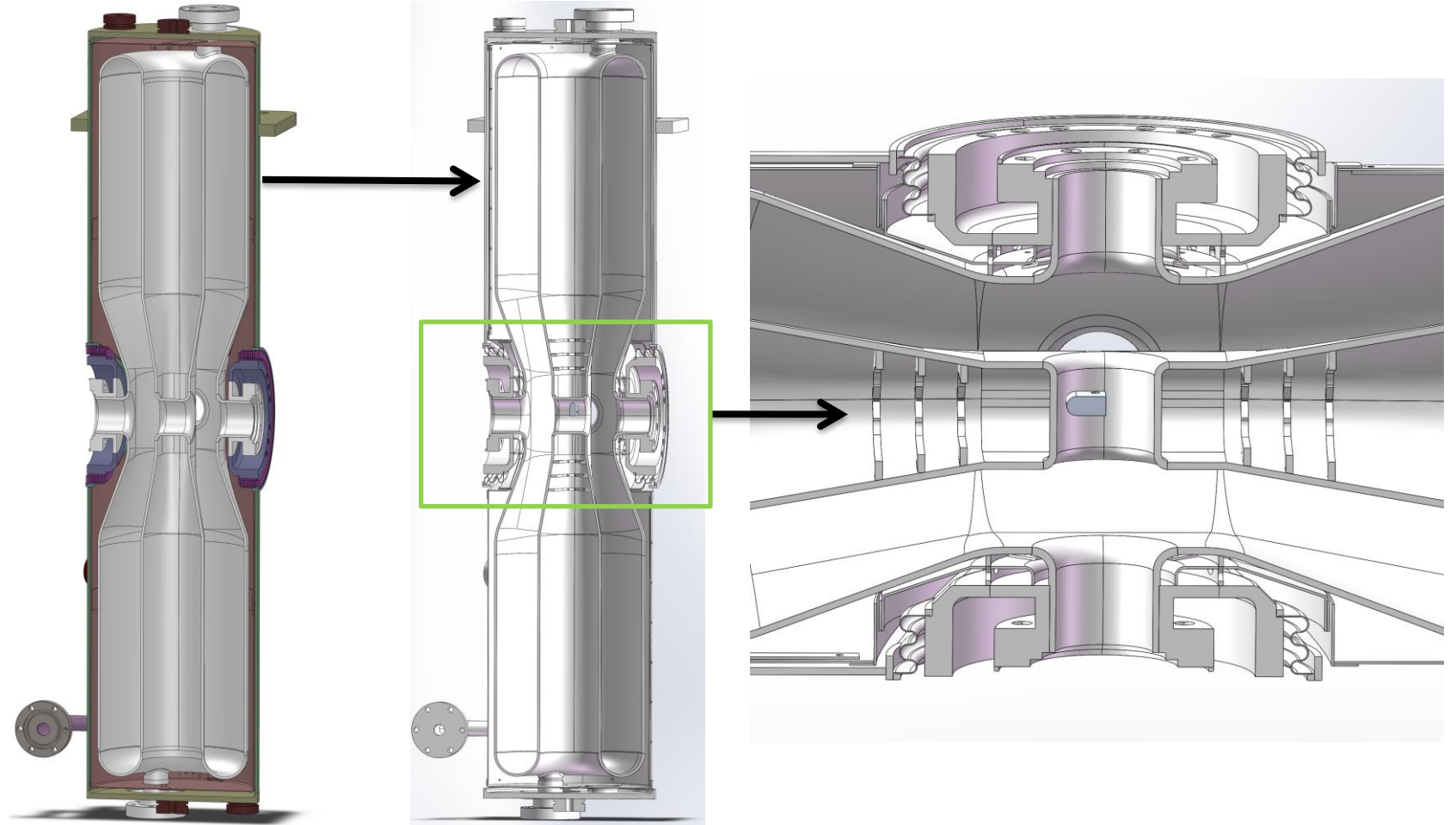


Cavity Parameters: all bulk Nb cavities

Parameters	HWR010	HWR015	HWR040
Freq.[MHz]	162.5	162.5	325
β	0.10	0.15	0.40
# of Cell	2	2	2
aperture[mm]	40	40	40
Epk_VT[MV/m]	28	30	30
Epk_Operation[MV/m]	26	28	28
Veff_Operation [MV]	0.84	1.67	2.69
Length[mm]	210	330	450
Operation T[K]	4.2K	4.2K	4.2K
RF mode	CW	CW	CW

HWR010 for IP-SAFE

- Improved from CAFE2 project.
- Center conductors are optimized for cooling efficiency.
- Designed both for 2K and 4.2K.





2. HIAF iLinac

energy 150 MeV/u

current 2 emA

for high density matter and EICc

1. CiADS upgrade plan

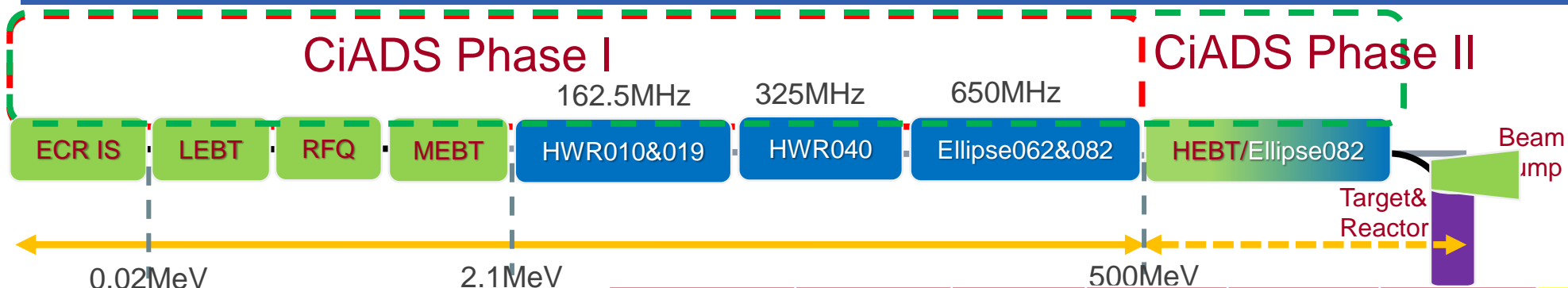
energy 1.5 GeV

beam current 10 mA

for muon source and commercial ADS



1. CiADS Beam Intensity Upgrade



CiADS SC Linac upgrade:

Beam Power: 10-15MW

Pulse & CW

Operation parameters:

Receiving E: 2.1 MeV

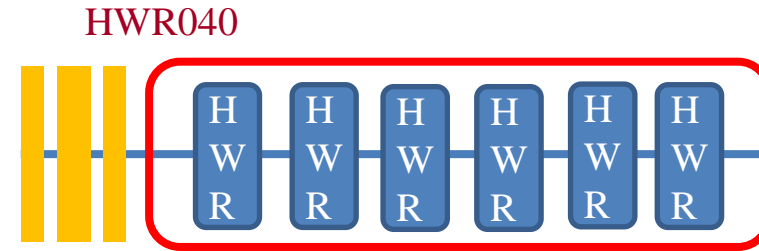
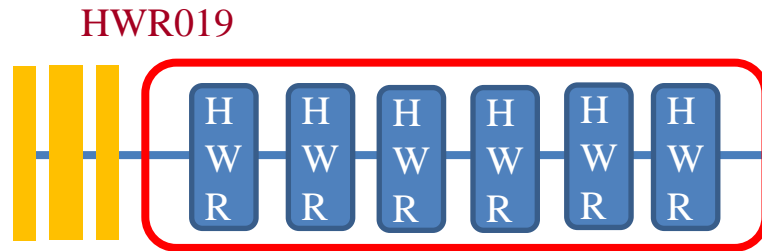
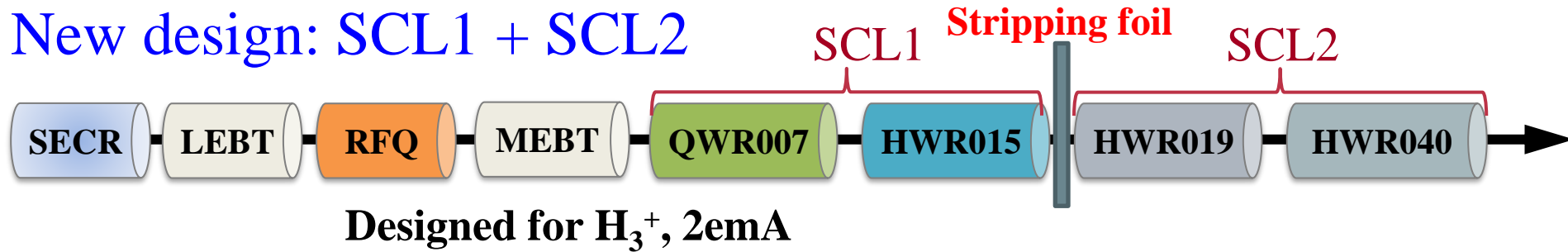
Output E: 1-1.5 GeV

Beam Int.: 10 mA

Beam Loss: < 1W/m

	HWR 010	HWR 019	HWR 040	Ellip 062	Ellip 082	Ellip 082
Freq.(MHz)	162.5	162.5	325	650	650	650
Cav. β_{opt}	0.10	0.19	0.40	0.62	0.82	0.82
Cav. cell#	2cell	2cell	2cell	6cell	5cell	5cell
Cav. E_{pk} (MV/m)	26/30	28/33	28/33	28/33	28/33	28/33
# of Cav.	9	24	60	30	28	68
Magnets	SC Solenoids	SC Solenoids	SC Solenoids	RT triplet	RT doublet	RT doublet
# of Magnets	9	24	20	10	6	6
B (T)	7.5	7.5	7.5	0.9	0.9	0.9
# of CM	1	4	10	10	7	17
Total # of Cav.				151 + 68		
Length(m)				~200 + 84		

New design: SCL1 + SCL2



	SCL2	
Cav. type	HWR019	DSR042
Freq. (MHz)	162.5	325
E_{acc} (MV/m)	28(Quasi-CW) / 32(Pulsed)	28(Quasi-CW) / 32(Pulsed)
Focusing Elements	Quadruple	Quadruple
# of CM	5	10
# of Quadruple Magnets	15	30



Conclusions and Perspectives



Hadron Accelerator Projects:

- SRF is essential for new state-of-the-art hadron machines.
- Fundamental Physics still calls for higher E , higher I , higher P
- Aside from Energy, Intensity, Power, various application directions are emerging.



Acknowledgment



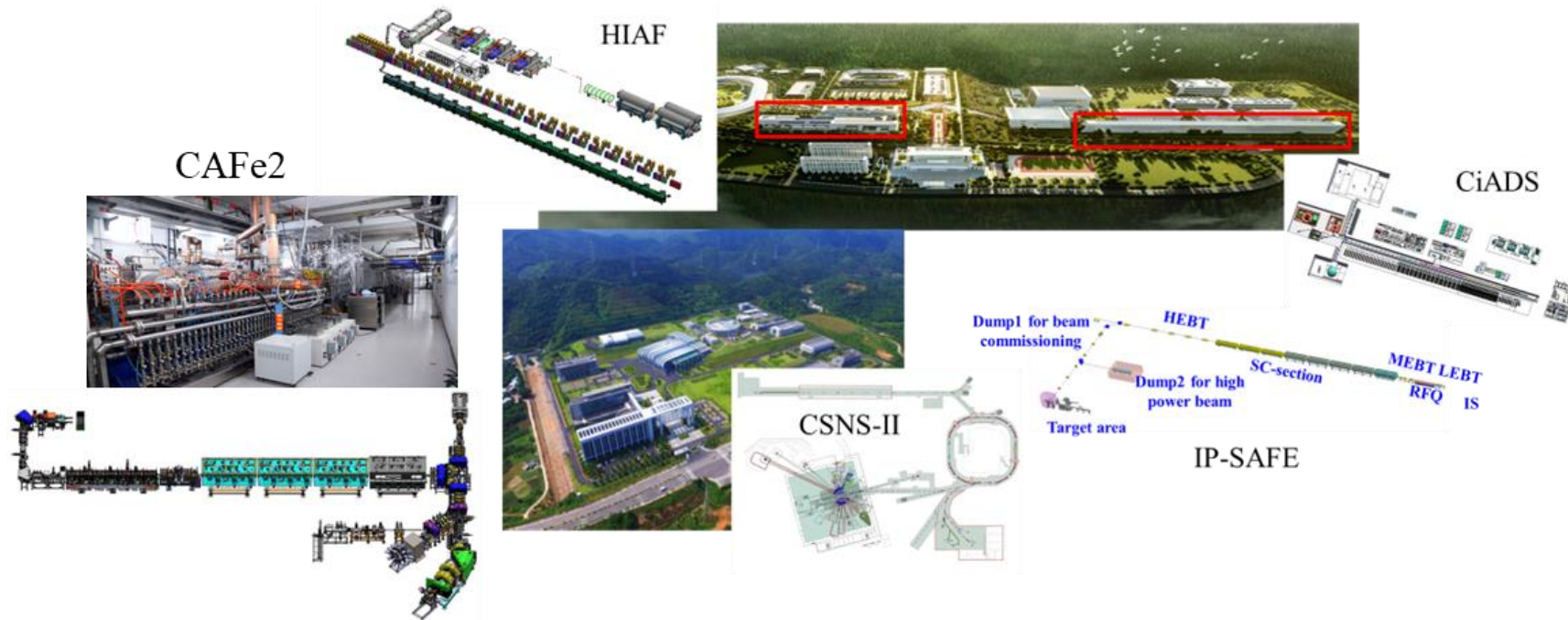
中国科学院近代物理研究所
Institute of Modern Physics, Chinese Academy of Sciences



中国科学院高能物理研究所
Institute of High Energy Physics, Chinese Academy of Sciences

Yue Tao, Jianqiang Wu, Yue Tao,
Zhijun Wang, Mengxin Xu, Teng Tan,
Shuhui Liu, Shichun Huang, Tiancai Jiang

Sheng Wang
Jiyuan Zhai
Huachang Liu





Thank you for your attention!



Questions?