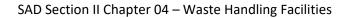
WASTE HANDLING FACILITIES

SECTION II CHAPTER 04 OF THE FERMILAB SAD

Revision 01 August 02, 2023

This Chapter of the Fermilab Safety Assessment Document (SAD) contains a summary of the results of the Safety Analysis for the Waste Handling Facilities of the that are pertinent to understanding the risks to the workers, the public, and the environment due to its operation.





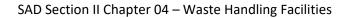


SAD Chapter Review

This Section II, Chapter 04 of the Fermi National Accelerator Laboratory (Fermilab) Safety Assessment Document (SAD), *Waste Handling Facilities*, was prepared and reviewed by the staff of the ES&H Division, Hazard Control Technology Team (HCTT) in conjunction with the Environment, Safety & Health Division (ESH) Accelerator Safety Department.

Signatures below indicate review of this Chapter, and recommendation that it be approved and incorporated into the Fermilab SAD.

Line Organization Owner		Accelerator Safety Department Head		
SAD Review Subc	ommittee Chair			







Revision History

Printed versions of this Chapter of the Fermilab Safety Assessment Document (SAD) may not be the currently approved revision. The current revision of this Chapter can also be found on ESH DocDB #1066 along with all other current revisions of all Chapters of the Fermilab SAD.

Author	Rev. No.	Date	Description of Change
Jon Ylinen	1	August 2, 2023	 Update to current SAD Chapter Format Inclusion of Risk Matrix and hazard discussion
David Hockin Jon Ylinen	0	May 12, 2015	Initial release of the Waste Handling Facilities Chapter for the Fermi National Accelerator Laboratory Safety Assessment Document (SAD)

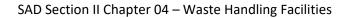






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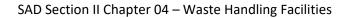
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Acronyms and Abbreviations

ACGIH American Conference of Governmental Industrial Hygienists

ACNET Accelerator Control Network System

AD Accelerator Directorate

AHJ Authority Having Jurisdiction

ALARA As Low As Reasonably Achievable
ANSI American National Standards Institute

APS-TD Applied Physics and Superconducting Technology Directorate

ARA Airborne Radioactivity Area
ASE Accelerator Safety Envelope

ASHRAE American Society of Heating, Refrigerating and Air Conditioning Engineers

ASME American Society of Mechanical Engineers

ASO Accelerator Safety Order, referring to DOE O 420.2D Safety of Accelerators

⁷Be Beryllium-7

BLM Beam Loss Monitor
BNB Booster Neutrino Beam
BPM Beam Position Monitor

BY Boneyard

CA Controlled Area
CA Contamination Area

CAS Contractor Assurance System

CC Credited Control
CCL Coupled Cavity Linac
CDC Critical Device Controller

CERN European Organization for Nuclear Research

CFM Cubic Feet per Minute

CFR Code of Federal Regulations (United States)

Ci Curie

CLW Co-Located Worker (the worker in the vicinity of the work but not actively

participating)

cm centimeter

CPB Cryogenics Plant Building

CSO Chief Safety Officer
CUB Central Utility Building
CW Continuous Wave

CX Categorically Excluded

D&D Decontamination and Decommissioning

DA Diagnostic Absorber

DAE Department of Atomic Energy India



DCS Derived Concentration Standard

DocDB Document Database
DOE Department of Energy

DOT Department of Transportation

DR Delivery Ring

DSO Division Safety Officer
DSS Division Safety Specialist

DTL Drift Tube Linac

DUNE Deep Underground Neutrino Experiment

EA Environmental Assessment

EA Exclusion Area
EAV Exhaust Air Vent

EENF Environmental Evaluation Notification Form

EMS Environmental Management System

EOC Emergency Operations Center
EPA Environmental Protection Agency
ES&H Environment, Safety and Health

Fermilab Fermi National Accelerator Laboratory, see also FNAL

FESHCom Fermilab ES&H Committee

FESHM Fermilab Environment, Safety and Health Manual

FHS Fire Hazard Subcommittee

FIRUS Fire Incident Reporting Utility System

FNAL Fermi National Accelerator Laboratory, see also Fermilab

FODO Focus-Defocus

FONSI Finding of No Significant Impact
FQAM Fermilab Quality Assurance Manual

FRA Fermi Research Alliance

FRCM Fermilab Radiological Control Manual

FSO Fermilab Site Office

FW Facility Worker (the worker actively performing the work)

GERT General Employee Radiation Training

GeV Giga-electron Volt

³H Tritium

HA Hazard Analysis

HAR Hazard Analysis Report
HCA High Contamination Area

HCTT Hazard Control Technology Team

HEP High Energy Physics

HFD Hold for Decay



HLCF High Level Calibration Facility

HPR Highly Protected Risk

Hr Hour

HRA High Radiation Area

HSSD High Sensitivity Air Sampling Detection
HVAC Heating, Ventilation, and Air Conditioning

HWSF Hazardous Waste Storage Facility

Hz Hertz

IB Industrial Building

IBC International Building Code
ICW Industrial Cooling Water

IEPA Illinois Environmental Protection Agency

IEEE Institute of Electrical and Electronics Engineers

INFN Istituto Nazionale di Fisica Nucleare

IMPACT Integrated Management Planning and Control Tool

IPCB Illinois Pollution Control BoardIQA Integrated Quality AssuranceISD Infrastructure Services DivisionISM Integrated Safety Management

ITNA Individual Training Needs Assessment

KeV kilo-electron volt

kg kilo-grams kW kilo-watt

LBNF Long Baseline Neutrino Facility

LCW Low Conductivity Water LHC Harge Hadron Collider

LLCF Low Level Calibration Facility

LLWCP Low Level Waste Certification Program
LLWHF Low Level Waste Handling Facility

LOTO Lockout/Tagout

LPM Laser Profile Monitor

LSND Liquid Scintillator Neutrino Detector

LSO Laser Safety Officer

 $\begin{array}{ll} m & \text{meter} \\ \text{mA} & \text{milli-amp} \end{array}$

MABAS Mutual Aid Box Alarm System

MARS Monte Carlo Shielding Computer Code

MC Meson Center

MC&A Materials Control and Accountability



MCI Maximum Credible Incident

MCR Main Control Room

MEBT Medium Energy Beam Transport
MEI Maximally Exposed Individual

MeV Mega-electron volt

MI Main Injector

MINOS Main Injector Neutrino Oscillation Search

MMR Material Move Request

MOI Maximally-Exposed Offsite Individual (Note: due to the Fermilab Batavia Site being

open to the public, the location of the MOI is taken to be the location closest to the

accelerator that is accessible to members of the public.)

MP Meson Polarized

mrad milli-radian mrem milli-rem

mrem/hr milli-rem per hour

MT Meson Test

MTA 400 MeV Test Area
MTF Magnet Test Facility

NASH Non-Accelerator Specific Hazard

²²Na Sodium-22

NC Neutrino Center NE Neutrino East

NEC National Electrical Code

NEPA National Environmental Policy Act

NESHAPS National Emissions Standards for Hazardous Air Pollutants

NFPA National Fire Protection Association

NM Neutrino Muon

NMR Nuclear Material Representative

NOvA Neutrino Off-axis Electron Neutrino (ve) Appearance

NPH Natural Phenomena Hazard

NRTL Nationally Recognized Testing Laboratory

NIF Neutron Irradiation Facility

NTSB Neutrino Target Service Building, see also TSB

NuMl Neutrinos at the Main Injector

NW Neutrino West

ODH Oxygen Deficiency Hazard

ORC Operational Readiness Clearance

OSHA Occupational Safety and Health Administration

pCi pico-Curie



pCi/mL pico-Curie per milliliter
PE Professional Engineer

PIN Personal Identification Number
PIP Proton Improvement Plan

PIP-II Proton Improvement Plan - II

PHAR Preliminary Hazards Analysis Report

PPD Particle Physics Directorate

PPE Personnel Protective Equipment

QA Quality Assurance

QAM Quality Assurance Manual

RA Radiation Area

RAF Radionuclide Analysis Facility

RAW Radioactive Water

RCT Radiological Control Technician

RF Radio-Frequency

RFQ Radio-Frequency Quadrupole

RIL RFQ Injector Line

RMA Radioactive Material Area

RMS Root Mean Square

RPCF Radiation Physics Calibration Facility

RPE Radiation Physics Engineering Department
RPO Radiation Physics Operations Department

RRM Repetition Rate Monitor RSI Reviewed Safety Issue

RSIS Radiation Safety Interlock System

RSO Radiation Safety Officer
RWP Radiological Work Permit
SA Shielding Assessment

SAA Satellite Accumulation Areas
SAD Safety Assessment Document

SCF Standard Cubic Feet

SCFH Standard Cubic Feet per Hour

SEWS Site-Wide Emergency Warning System

SNS Spallation Neutron Source

SR Survey Riser

SRF Superconducting Radio-Frequency
SRSO Senior Radiation Safety Officer
SSB Switchyard Service Building

SSP Site Security Plan



SWIC Segmented Wire Ionization Chambers

TLM Total Loss Monitor
TLVs Threshold Limit Values
TPC Time Projection Chamber
TPES Target Pile Evaporator Stack

TPL Tagged Photon Lab

TSB Target Service Building, see also NTSB

TSCA Toxic Substances Control Act
TSW Technical Scope of Work
T&I Test and Instrumentation

UPB Utility Plant Building

UPS Uninterruptible Power Supply
USI Unreviewed Safety Issue
VCTF Vertical Cavity Test Facility
VHRA Very High Radiation Area
VMS Village Machine Shop

VMTF Vertical Magnet Test Facility

VTS Vertical Test Stand

WSHP Worker Safety and Health Program

μs micro-second



II-4. Waste Handling Facilities

II-4.1. Introduction

This Section II, Chapter 04 of the Fermi National Accelerator Laboratory (Fermilab) Safety Assessment Document (SAD) covers the Waste Handling Facilities segment of the laboratory.

II-4.1.1 Purpose/Function

The purpose of the Low-Level Waste Handling Facility (LLWHF) is to receive, prepare, and ship radioactive waste and is further described in Fermilab's Low-Level Waste Certification Program (LLWCP). The purpose of the Bone Yard (BY) is to hold for decay high dose rate radioactive waste and items that are not practical to ship for disposal due to their size and weight. The materials constitute low dose rate waste. The purpose of the Hazardous Waste Storage Facility (HWSF) is for the temporary storage of hazardous and non-hazardous waste.

II-4.1.2 Current Status

The Waste Handling Facilities segment of the is currently: **Operational**

II-4.1.3 Description

The description of the LLWHF is described in Fermilab's LLWCP. The BY is a gravel hardstand of about 32,000 sq. ft. surrounded by a 6 foot tall chain link fence with razor ribbon affixed to the top of the fence. The hardstand is used for open storage of large items that have a low dose rate. There are 11 caves of various sizes and one 2,604 sq. ft. storage shed these structures are used for inside storage of higher dose rate waste. All structures are located inside the perimeter of the 6 foot chain link fence. The description of the HWSF is described in Fermilab's Illinois Environmental Protection Agency Part B Storage Permit (Part B Permit)

II-4.1.4 Location

The Waste Handling Facilities are located on the Fermilab site in Batavia, IL.



Figure 1. Regional view showing the location of the Fermilab site in Batavia, IL.



The Waste Handling Facilities are in 3 locations on the Fermilab site.



Figure 2. Aerial view of the Fermilab site, indicating the location of the Low Level Waste Handling Facility (LLWHF) at Site 40.



Figure 3. Aerial view of the Fermilab site, indicating the location of the Boneyard at the Railhead.





Figure 4. Aerial view of the Fermilab site, indicating the location of the Hazardous Waste Storage Facility at Site 55.

II-4.1.5 Management Organization

The Waste Handling Facilities are managed by the Hazard Control Technology Team of the ES&H Division. The teams offices are located at the LLWHF and they manage the Bone Yard and Hazardous Waste Storage Facility.

II-4.1.6 Operating Modes

N/A

II-4.1.7 <u>Inventory of Hazards</u>

The following table lists all of the identified hazards found in the Waste Handling Facilities. Section I-1.10 *Appendix – Risk Matrices* describes the baseline risk (i.e., unmitigated risk), any preventative controls and/or mitigative controls in place to reduce the risk, and residual risk (i.e., mitigated risk) for facility worker, co-located worker and Maximally Exposed Offsite Individual (MOI) (i.e., members of the public). A summary of these controls is described within Section I-1.2 *Safety Assessment*.

Prompt ionizing and Oxygen Deficiency Hazards due to cryogenic systems within accelerator enclosures have been identified as accelerator specific hazards, and as such their controls are identified as Credited Controls. The analysis of these hazards and their Credited Controls will be discussed within this SAD Chapter, and their Credited Controls summarized in the Accelerator Safety Envelope for the. Accelerator specific controls are identified as purple/bold throughout this Chapter.

All other hazards present in the Waste Handling Facilities are safely managed by other DOE approved applicable safety and health programs and/or processes, and their analyses have been performed



according to applicable DOE requirements as flowed down through the Fermilab Environment, Safety and Health Manual (FESHM). These hazards are considered to be Non-Accelerator Specific Hazards (NASH), and their analysis will be summarized in this SAD Chapter.

Table 1. Hazard Inventory for Waste Handling Facilities.

Radiological		Toxic Materials		
	Prompt Ionizing Radiation	\boxtimes	Lead Shielding	
	Residual Activation		Beryllium	
	Groundwater Activation		Fluorinert & Its Byproducts	
	Surface Water Activation		Liquid Scintillator Oil	
	Radioactive Water (RAW) Systems		Pseudocumene	
	Air Activation		Ammonia	
	Closed Loop Air Cooling		Nanoparticle Exposures	
	Soil Interactions		Flammables and Combustibles	
	Radioactive Waste	\boxtimes	Combustible Materials (e.g., cables, wood cribbing, etc.)	
	Contamination	\boxtimes	Flammable Materials (e.g., flammable gas, cleaning materials, etc.)	
☐ Beryllium-7			Electrical Energy	
	Radioactive Sources		Stored Energy Exposure	
	Nuclear Material		High Voltage Exposure	
	Radiation Generating Devices (RGDs)		Low Voltage, High Current Exposure	
☐ Non-Ionizing Radiation Hazards			Kinetic Energy	
	Thermal Energy	\boxtimes	Power Tools	
	Magnet Bakeouts	\boxtimes	Pumps and Motors	
	Hot Work	\boxtimes	Motion Tables	
	Cryogenic Liquids	\boxtimes	Mobile Shielding	
	Potential Energy		Magnetic Fields	
	Crane Operations		Fringe Fields	
	☐ Compressed Gasses		Other Hazards	
	Vacuum/Pressure Vessels		Confined Spaces	
	Vacuum Pumps		Noise	
	Material Handling		Silica	
Access & Egress		\boxtimes	Ergonomics	
	Life Safety Egress		Asbestos	

II-4.2. Safety Assessment

All hazards for the Waste Handling Facilities segment are summarized in this section.

II-4.2.1 Radiological Hazards

The Waste Handling Facilities present radiological hazards in the form of Radioactive Waste, Residual Activation, and Radioactive Sources. Operations at these facilities comply with the Fermilab Radiological Control Manual (FRCM)[1]. The baseline qualitative risks due to this hazard were assessed and determined for each of the identified radiological categories below. The baseline qualitative risk was determined to be risk level III (a minor concern) for workers and co-located workers. Through the use of preventive and mitigative hazard controls by the facility, residual qualitative risk is reduced to level IV (a minimal concern). For the public, risks for the radiological hazards at the Waste Handling Facilities was



deemed to be not applicable, because members of the public are not given access to the LLWHF, BY, or HWSF.

II-4.2.1.1 Prompt Ionizing Radiation

N/A

II-4.2.1.2 Residual Activation

As the Waste Handling Facilities are not physically connected to the accelerator complex, there is no residual activation produced at the Waste Handling Facilities. Activated material management is discussed in the Radioactive Waste section II-4.2.1.9.

II-4.2.1.3 Groundwater Activation

N/A

II-4.2.1.4 Surface Water Activation

N/A

II-4.2.1.5 Radioactive Water (RAW) Systems

N/A

II-4.2.1.6 Air Activation

N/A

II-4.2.1.7 Closed Loop Air Cooling

N/A

II-4.2.1.8 Soil Interactions

N/A

II-4.2.1.9 Radioactive Waste

Radioactive wastes are not produced in the course of the three Waste Handling Facilities operations. Activated materials are transported to the LLWHF for processing, packaging and shipment for disposal. Work at the LLWHF is performed according to approved procedures and/or an approved radiological Work Permit (RWP). Radiological hazards are not directly associated with accelerator operations and are managed in accordance with the requirements of the FRCM that implement Code of Federal Regulations Title 10 (CFR Title10).

Activated materials are transported to the BY and HFD until ALARA constitutes off-site shipments for disposal. Work at the BY is performed according to approved procedures and/or an approved Radiological Work Permit (RWP). Radioactive sources stored at the BY are stored in accordance with FRCM policies. Radiological hazards are not directly associated with accelerator operations and are managed in



accordance with the requirements of the FRCM² that implement applicable parts of the Code of Federal Regulations Title 10.

Activated PCB fluorescent light ballasts are stored at the HWSF. Ballasts are shipped for disposal after they have decayed. Radiological hazards are not directly associated with accelerator operations and are managed in accordance with the requirements of the Fermilab Radiological Control Manual (FRCM).

II-4.2.1.10 Contamination

N/A

II-4.2.1.11 Beryllium-7

N/A

II-4.2.1.12 Radioactive Sources

Radioactive sources stored at the LLWHF are issued and stored in accordance with Fermilab's Radiological Control Manual (FRCM).

II-4.2.1.13 Nuclear Material

N/A

II-4.2.1.14 Radiation Generating Devices (RGDs)

N/A

II-4.2.1.15 Non-Ionizing Radiation Hazards

N/A

II-4.2.2 Toxic Materials

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.2.1 Lead

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.2.2 Beryllium

N/A

II-4.2.2.3 Fluorinert & Its Byproducts



N/A

II-4.2.2.4 Liquid Scintillator Oil

N/A

II-4.2.2.5 Pseudocumene

N/A

II-4.2.2.6 Ammonia

N/A

II-4.2.2.7 Nanoparticle Exposures

N/A

II-4.2.3 Flammables and Combustibles

II-4.2.3.1 Combustible Materials

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.3.2 Flammable Materials

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.4 Electrical Energy

II-4.2.4.1 Stored Energy Exposure

N/A

II-4.2.4.2 High Voltage Exposure

N/A

II-4.2.4.3 Low Voltage, High Current Exposure

N/A

II-4.2.5 Thermal Energy

II-4.2.5.1 Bakeouts



N/A

II-4.2.5.2 Hot Work

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work in the Waste Handling Facilities (only at the LLRWF, no hot work occurs at the BY or HWSF) involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.5.3 Cryogenics

N/A

II-4.2.6 Kinetic Energy

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.6.1 Power Tools

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.6.2 Pumps and Motors

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.6.3 Motion Tables

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.6.4 Mobile Shielding

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.7 Potential Energy

II-4.2.7.1 Crane Operations



This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.7.2 Compressed Gasses

N/A

II-4.2.7.3 Vacuum/Pressure Vessels/Piping

N/A

II-4.2.7.4 Vacuum Pumps

N/A

II-4.2.7.5 Material Handling

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.8 Magnetic Fields

II-4.2.8.1 Fringe Fields

N/A

II-4.2.9 Other Hazards

II-4.2.9.1 Confined Spaces

N/A

II-4.2.9.2 Noise

N/A

II-4.2.9.3 Silica

N/A

II-4.2.9.4 Ergonomics

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in the Waste Handling Facilities involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-4.2.9.5 Asbestos

N/A



II-4.2.9.6 Working at Heights

N/A

II-4.2.10 Access & Egress

II-4.2.10.1 Life Safety Egress

N/A

II-4.2.11 <u>Environmental</u>

II-4.2.11.1 Hazard to Air

N/A

II-4.2.11.2 Hazard to Water

N/A

II-4.2.11.3 Hazard to Soil

N/A

II-4.3. Summary of Hazards to Members of the Public

Members of the public are not allowed at LLWHF, BY, or HWSF. This section does not apply to the Waste Handling Facilities.

II-4.4. Summary of Credited Controls

N/A

II-4.4.1 Passive Credited Controls

II-4.4.1.1 Shielding

N/A

II-4.4.1.1.1 Permanent Shielding Including Labyrinths

N/A

II-4.4.1.1.2 Movable Shielding

N/A

II-4.4.1.1.3 Penetration Shielding

N/A

II-4.4.1.2 Fencing



N/A

II-4.4.1.2.1 Radiation Area Fencing

N/A

II-4.4.1.2.2 Controlled Area Fencing

N/A

II-4.4.2 Active Engineered Credited Controls

II-4.4.2.1 Radiation Safety Interlock System

N/A

II-4.4.2.2 ODH Safety System

N/A

II-4.4.3 Administrative Credited Controls

II-4.4.3.1 Operation Authorization Document

N/A

II-4.4.3.2 Staffing

N/A

II-4.4.3.3 Accelerator Operating Parameters

N/A

II-4.5. Defense-in-Depth Controls

N/A

II-4.6. Machine Protection Controls

N/A

II-4.7. Decommissioning

DOE Field Element Manager approval shall be obtained prior to the start of any decommissioning activities for Waste Handling Facilities.

II-4.8. Summary and Conclusion

N/A

II-4.9. References



[1] Fermilab Radiological Control Manual

II-4.10. Appendix – Risk Matrices

Risk Assessment methodology was developed based on the methodology described in DOE-HDBK-1163-2020. Hazards and their potential events are evaluated for likelihood and potential consequence assuming no controls in place, which results in a baseline risk. A baseline risk (i.e., an unmitigated risk) value of III and IV does not require further controls based on the Handbook. Events with a baseline risk value of I or II do require prevention and/or mitigation measures to be established in order to reduce the risk value to an acceptable level of III or IV. Generally, preventive controls are applied prior to a loss event, reflecting a likelihood reduction, and mitigative controls are applied after a loss event, reflecting a consequence reduction. For each control put in place, likelihood or consequence can have a single "bin drop", resulting in a new residual risk (i.e., a mitigated risk). This risk assessment process is repeated for each hazard for Facility Workers (FW), Co-Located Workers (CLW), and Maximally-Exposed Offsite Individual (MOI). At the conclusion of the risk assessments, controls that are in place for the identified accelerator specific hazards are identified as Credited Controls and further summarized in Section I-1.4 of this Chapter.