

Table 11. Summary of Baseline and Residual Risks Main Injector / Recycler

Risk Tables Description		Baseline Risk	Residual Risk
11.1	Radiological – Onsite-1 Facility Worker	R: I*	R: IV, *
11.2	Radiological – Onsite-2 Co-located Worker	R: I*	R: IV, *
11.3	Radiological – MOI Offsite	R: NA*	R: NA, *
11.4	Toxic Materials – Onsite 1 Facility Worker	R: *	R: *
11.5	Toxic Materials – Onsite 2 Co-located Worker	R: *	R: *
11.6	Toxic Materials – MOI Offsite	R:NA *	R: NA*
11.7	Flammable & Combustible Materials – Onsite-1 Facility Worker	R: *	R: *
11.8	Flammable & Combustible Materials – Onsite-2 Co-located worker	R: *	R: *
11.9	Flammable & Combustible Materials – MOI Offsite	R: NA*	R: NA*
11.10	Electrical Energy – Onsite-1 Facility Worker	R: *	R: *
11.11	Electrical Energy – Onsite-2 Co-located Worker	R: *	R: *
11.12	Electrical Energy – MOI Offsite	R: NA*	R: NA*
11.13	Thermal Energy – Onsite-1 Facility Worker	R: *	R: *
11.14	Thermal Energy – Onsite-2 Co-located Worker	R: *	R: *
11.15	Thermal Energy – MOI Offsite	R: NA*	R: NA*
11.16	Kinetic Energy – Onsite-1 Facility Worker	R: *	R: *
11.17	Kinetic Energy – Onsite-2 Co-located Worker	R: *	R: *
11.18	Kinetic Energy – MOI Offsite	R: NA*	R: NA*
11.19	Potential Energy- Onsite-1 Facility Worker	R: *	R: *
11.20	Potential Energy – Onsite-2 Co-located Worker	R: *	R: *
11.21	Potential Energy – MOI Offsite	R: NA*	R: NA*
11.22	Magnetic Fields – Onsite-1 Facility Worker	R: *	R: *
11.23	Magnetic Fields – Onsite-2 Co-located Worker	R: *	R: *
11.24	Magnetic Fields – MOI Offsite	R: NA*	R: NA*
11.25	Other Hazards – Onsite-1 Facility Worker	R: *	R: *
11.26	Other Hazards – Onsite-2 Co-located Worker	R: *	R: *
11.27	Other Hazards – MOI Offsite	R: NA*	R: NA*
11.28	Access & Egress – Onsite-1 Facility Worker	R: *	R: *
11.29	Access & Egress – Onsite-2 Co-located Worker	R: *	R: *
11.30	Access & Egress – MOI Offsite	R: NA*	R: NA*
11.31	Environmental Hazards	R: *	R: *

* This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work in the specified areas involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

NOTE:

Per DOE-HDBK-1163-2020, Appendix C, “Risk Assessment Methodology”:

“Events with an unmitigated risk value of III or IV would not require additional control assignments to provide reasonable assurance of adequate protection. Whereas, for events with an unmitigated risk value of I or II, controls would need to be assigned to either reduce the likelihood or the consequence, and therefore the overall mitigated risk. Generally, preventive controls are applied prior to a loss event – reflecting a likelihood reduction and mitigative controls are applied after a loss event – reflecting a consequence reduction. Each control is credited for a single “bin drop” either in likelihood or consequence; not both. Following a standard hierarchy of controls, controls are applied until the residual risk is acceptable – reflecting a mitigated risk value of III or IV. After controls are credited, events with a remaining unacceptable residual risk (i.e., I or II) are candidates for additional analyses and additional controls, often quantitative in nature.” For Fermilab, these controls for accelerator-

specific hazards are identified as Credited Controls and further summarized in the Accelerator Safety Envelope (ASE).

Table 11.1 Radiological – Onsite-1 Facility Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Residual activation	<i>Hazard: exposure to residual activation</i>	L: A C: H R: I	<p>P – Locked Gates: Barriers to entrances of areas that contain radioactive material. Keys are required to open these gates.</p> <p>P – Key Control Program: A program that checks the worker’s training prior to issuing them a key to the accelerator enclosure. Also keeps track of worker accountability.</p> <p>P – Radiological Work Permit: A permit written by Safety that specifies the work that is permitted to be performed, requirements to perform the work, and limitations of radiological exposure.</p> <p>P – Postings: Signs located in various places throughout the accelerator warning of various hazards and occupancy restrictions.</p> <p>P – Training: An educational system managed by ES&H that establishes basic worker knowledge through presentations and testing.</p> <p>P – Beam Loss Monitoring: Electronic Beam Loss Monitors are used to convert radiation created by prompt dose due to beam loss into electrical signals. This information is then made available to the accelerator control system where the data can be logged and monitored with alarms and limits. Losses can be reduced or eliminated with adjustment to the accelerators to prevent activation of tunnel components.</p> <p>M – Machine Protection System: An accelerator system that monitors devices such as beam loss monitors, power supplies, vacuum valves, etc. If these devices are not within their specified limits, the beam is aborted and further injections into the accelerator are inhibited until the system is reset by an operator.</p> <p>M – Local Component Shielding: Material placed between the local component and the area to be protected. The material is used to attenuate the radiation flux by a factor related to the radiation length of the material.</p>	L: BEU C: N R: IV

			M – Run Conditions: Operating parameters that reduce residual activation by limiting the total amount of beam that could be delivered.	
Groundwater Activation	<i>Hazard: radionuclides in ground water exceed regulatory levels</i>	L: C: R:	See section I Chapter IV	L: C: R:
Surface Water Activation	<i>Hazard: radionuclides in surface water exceed regulatory levels</i>	L: C: R:	See section I Chapter IV	L: C: R:

Radioactive Water (RAW) Systems	<i>Hazard: Exposure to activated water</i>	L: A C: H R: I	<p>P – Locked Gates: Barriers to entrances of areas that contain radioactive material. Keys are required to open these gates.</p> <p>P – Key Control Program: A program that checks the worker’s training prior to issuing them a key to the accelerator enclosure. Also keeps track of worker accountability.</p> <p>P – Radiological Work Permit: A permit written by Safety that specifies the work that is permitted to be performed, requirements to perform the work, and limitations of radiological exposure</p> <p>P – Postings: Signs located in various places throughout the accelerator warning of various hazards and occupancy restrictions.</p> <p>P – Training: An educational system managed by ES&H that establishes basic worker knowledge through presentations and testing.</p> <p>M – Volume Monitoring: Reservoir of closed loop water is monitored for the total volume. When a leak occurs in this closed loop system, the system will report an alarm and shut down if the volume becomes too low.</p> <p>M – Engineered Containment: Containment in the area around the RAW system to prevent the RAW from spreading in the case of a leak.</p>	L: BEU C: L R: IV
Air Activation	<i>Hazard: radionuclides in air exceed regulatory levels</i>	L: A C: H R: I	<p>P – Air Monitoring: Air sampled from the enclosure for activation</p> <p>M – Run Conditions: Operating parameters that reduce residual activation by limiting the total amount of beam that could be delivered.</p> <p>P– Beam loss Monitoring: Electronic Beam Loss Monitors are used to convert radiation created by prompt dose due to beam loss into electrical signals. This information is then made available to the accelerator control system where the data can be logged and monitored with alarms and limits. Losses can be reduced or eliminated with adjustment to the accelerators to prevent activation of tunnel components.</p> <p>M – Machine Protection System: An accelerator system that monitors devices such as beam loss monitors, power supplies, vacuum valves, etc. If these devices are not within their specified limits, the beam is aborted and further injections into the accelerator are inhibited until the system is reset by an operator.</p> <p>M – Engineered Air Flow: Enclosure air flow design to give the activated air time to decay before exiting the enclosure.</p>	L: EU C: N R: IV

Soil Interactions	<i>Hazard: radionuclides are produced which may contaminate ground water</i>	L: A C: H R: I	<p>P – Beam Loss Monitoring: Electronic Beam Loss Monitors are used to convert radiation created by prompt dose due to beam loss into electrical signals. This information is then made available to the accelerator control system where the data can be logged and monitored with alarms and limits. Losses can be reduced or eliminated with adjustment to the accelerators to prevent activation of tunnel components.</p> <p>M – Machine Protection System: An accelerator system that monitors devices such as beam loss monitors, power supplies, vacuum valves, etc. If these devices are not within their specified limits, the beam is aborted and further injections into the accelerator are inhibited until the system is reset by an operator.</p> <p>M – Engineered Beam Dump: Design of a beam absorber that minimizes the radiological leakage through the used of shielding.</p> <p>M – Beamline Design: Design of beamline optics to ensure that the actual beam size is smaller than the beam pipe to prevent scraping, beam loss, prompt dose, and residual activation.</p> <p>M – Run Conditions: Operating parameters that reduce residual activation by limiting the total amount of beam that could be delivered</p>	L: U C: N R: IV
Radioactive waste	<i>Hazard: persons are exposed to ionizing radiation beyond regulatory levels</i>	L: A C: H R: I	<p>P – Locked Gates: Barriers to entrances of areas that contain radioactive material. Keys are required to open these gates.</p> <p>P – Key Control Program: A program that checks the worker’s training prior to issuing them a key to the accelerator enclosure. Also keeps track of worker accountability.</p> <p>P – Postings: Signs located in various places throughout the accelerator warning of various hazards and occupancy restrictions</p> <p>M – Run Conditions: Operating parameters that reduce residual activation by limiting the total amount of beam that could be delivered.</p> <p>M – Distance to Stored Material: Barriers, such as ropes, that are used to increase the distance between the activated material and personnel.</p> <p>M – Material survey and release process</p>	L: BEU C: N R: IV

Contamination	<i>Hazard: persons are exposed to ionizing radiation beyond regulatory levels</i>	L: A C: H R: I	P – Locked Gates: Barriers to entrances of areas that contain radioactive material. Keys are required to open these gates. P – Key Control Program: A program that checks the worker’s training prior to issuing them a key to the accelerator enclosure. Also keeps track of worker accountability. M – Radiological Work Permit: A permit written by Safety that specifies the work that is permitted to be performed, requirements to perform the work, and limitations of radiological exposure. M – Training: An educational system managed by ES&H that establishes basic worker knowledge through presentations and testing.	L:EU C: L R: IV
⁷ Be	<i>Hazard: Potential radiation exposure to ⁷Be (uptake/committed dose).</i>	L: A C: N R: IV	Not Applicable. No prevention or mitigation is required. ⁷ Be isn’t hazardous in this pattern of use by facility.	L: A C: N R: IV
Non-ionizing Radiation Hazards	<i>Hazard: Exposure to high power RF and Lasers</i>	L: C: R:	See section I Chapter IV Class 1 and 2 lasers only	L: C: R:

Radiological Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
Likelihood (L, of event)/year A = Anticipated (L > 1.0E-02) U = Unlikely (1.0E-02 > L > 1.0E-04) EU = Extremely Unlikely (1.0E-04 > L > 1.0E-06) BEU = Beyond Extremely Unlikely (1.0E-06 > L)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible		Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern		Risk Matrix <table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>			Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
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Acronyms MOI = Maximally-exposed Offsite Individual rem = Roentgen equivalent man																																				

Table 11.2 Radiological – Onsite-2 Co-located Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Residual activation	<i>Hazard: exposure to residual activation</i>	L: A C: H R: I	<p>P – Locked Gates: Barriers to entrances of areas that contain radioactive material. Keys are required to open these gates.</p> <p>P – Key Control Program: A program that checks the worker’s training prior to issuing them a key to the accelerator enclosure. Also keeps track of worker accountability.</p> <p>P – Radiological Work Permit: A permit written by Safety that specifies the work that is permitted to be performed, requirements to perform the work, and limitations of radiological exposure.</p> <p>P – Postings: Signs located in various places throughout the accelerator warning of various hazards and occupancy restrictions.</p> <p>P – Training: An educational system managed by ES&H that establishes basic worker knowledge through presentations and testing.</p> <p>P – Beam Loss Monitoring: Electronic Beam Loss Monitors are used to convert radiation created by prompt dose due to beam loss into electrical signals. This information is then made available to the accelerator control system where the data can be logged and monitored with alarms and limits. Losses can be reduced or eliminated with adjustment to the accelerators to prevent activation of tunnel components.</p> <p>M – Machine Protection System: An accelerator system that monitors devices such as beam loss monitors, power supplies, vacuum valves, etc. If these devices are not within their specified limits, the beam is aborted and further injections into the accelerator are inhibited until the system is reset by an operator.</p> <p>M – Local Component Shielding: Material placed between the local component and the area to be protected. The material is used to attenuate the radiation flux by a factor related to the radiation length of the material.</p>	L: BEU C: N R: IV

			M – Run Conditions: Operating parameters that reduce residual activation by limiting the total amount of beam that could be delivered.	
Groundwater Activation	<i>Hazard: radionuclides in ground water exceed regulatory levels</i>	L: C: R:	See section I Chapter IV	L: C: R:
Surface Water Activation	<i>Hazard: radionuclides in surface water exceed regulatory levels</i>	L: C: R:	See section I Chapter IV	L: C: R:
Radioactive Water (RAW) Systems	<i>Hazard: Exposure to activated water</i>	L: A C: H R: I	<p>P – Locked Gates: Barriers to entrances of areas that contain radioactive material. Keys are required to open these gates.</p> <p>P – Key Control Program: A program that checks the worker’s training prior to issuing them a key to the accelerator enclosure. Also keeps track of worker accountability.</p> <p>P – Radiological Work Permit: A permit written by Safety that specifies the work that is permitted to be performed, requirements to perform the work, and limitations of radiological exposure</p> <p>P – Postings: Signs located in various places throughout the accelerator warning of various hazards and occupancy restrictions.</p> <p>P – Training: An educational system managed by ES&H that establishes basic worker knowledge through presentations and testing.</p> <p>M – Volume Monitoring: Reservoir of closed loop water is monitored for the total volume. When a leak occurs in this closed loop system, the system will report an alarm and shut down if the volume becomes too low.</p> <p>M – Engineered Containment: Containment in the area around the RAW system to prevent the RAW from spreading in the case of a leak..</p>	L: BEU C: L R: IV
Air Activation	<i>Hazard: radionuclides in air exceed regulatory levels</i>	L: A C: H R: I	<p>P – Air Monitoring: Air sampled from the enclosure for activation</p> <p>M – Run Conditions: Operating parameters that reduce residual activation by limiting the total amount of beam that could be delivered.</p> <p>P– Beam Loss Monitoring: Electronic Beam Loss Monitors are used to convert radiation created by prompt dose due to beam loss. This information is then made available to the accelerator control system where the data can be logged and monitored with alarms and limits.</p>	L: EU C: N R: IV

			<p>Losses can be reduced or eliminated with adjustment to the accelerators to prevent activation of tunnel components.</p> <p>M – Machine Protection System: An accelerator system that monitors devices such as beam loss monitors, power supplies, vacuum valves, etc. If these devices are not within their specified limits, the beam is aborted and further injections into the accelerator are inhibited until the system is reset by an operator.</p> <p>M – Engineered Air Flow: Enclosure air flow design to give the activated air time to decay before exiting the enclosure.</p>	
Soil Interactions	<i>Hazard: radionuclides are produced which may contaminate ground water</i>	L: A C: H R: I	<p>P – Beam Loss Monitoring: Electronic Beam Loss Monitors are used to convert radiation created by prompt dose due to beam loss. This information is then made available to the accelerator control system where the data can be logged and monitored with alarms and limits. Losses can be reduced or eliminated with adjustment to the accelerators to prevent activation of tunnel components.</p> <p>M – Machine Protection System: : An accelerator system that monitors devices such as beam loss monitors, power supplies, vacuum valves, etc. If these devices are not within their specified limits, the beam is aborted and further injections into the accelerator are inhibited until the system is reset by an operator.</p> <p>M – Engineered Beam Dump: Design of a beam absorber that minimizes the radiological leakage through the use of shielding.</p> <p>M – Beamline Design: Design of beamline optics to ensure that the actual beam size is smaller than the beam pipe to prevent scraping, beam loss, prompt dose, and residual activation.</p> <p>M – Run conditions: Operating parameters that reduce residual activation by limiting the total amount of beam that could be delivered</p>	L: U C: N R: IV
Radioactive waste	<i>Hazard: persons are exposed to ionizing radiation beyond regulatory levels</i>	L: A C: H R: I	<p>P – Locked Gates: Barriers to entrances of areas that contain radioactive material. Keys are required to open these gates.</p> <p>P – Key Control Program: A program that checks the worker's training prior to issuing them a key to the accelerator enclosure. Also keeps track of worker accountability.</p> <p>P – Postings: Signs located in various places throughout the accelerator warning of various hazards and occupancy restrictions</p> <p>M – Run Conditions: Operating parameters that reduce residual activation by limiting the total amount of beam that could be delivered.</p>	L: BEU C: L R: IV

			M – Distance to Stored Material: Barriers, such as ropes, that are used to increase the distance between the activated material and personnel.	
Contamination	<i>Hazard: persons are exposed to ionizing radiation beyond regulatory levels</i>	L: A C: H R: I	P – Locked Gates: Barriers to entrances of areas that contain radioactive material. Keys are required to open these gates. P – Key Control Program: A program that checks the worker’s training prior to issuing them a key to the accelerator enclosure. Also keeps track of worker accountability. M – Radiological Work Permit: A permit written by Safety that specifies the work that is permitted to be performed, requirements to perform the work, and limitations of radiological exposure. M – Training: An educational system managed by ES&H that establishes basic worker knowledge through presentations and testing.	L:EU C: L R: IV
⁷ Be	<i>Hazard: Potential radiation exposure to ⁷Be (uptake/committed dose).</i>	L: A C: N R: IV	Not Applicable. No prevention or mitigation is required. ⁷ Be isn’t hazardous in this pattern of use by facility.	L: A C: N R: IV
Non-ionizing Radiation Hazards	<i>Hazard: Exposure to high power RF and Lasers</i>	L: C: R:	See section I Chapter IV. Class 1 and 2 lasers only	L: BEU C: M R: IV

Radiological Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
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Table 11.3 Radiological – MOI Offsite

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Residual activation	<i>Hazard: exposure to residual activation</i>	L: BEU C: N R: IV	Not Applicable. No prevention or mitigation is required. The area is located beyond the public access gate.	L: BEU C: N R: IV
Groundwater Activation	<i>Hazard: radionuclides in ground water exceed regulatory levels</i>	L: C: R:	See section I Chapter IV	L: C: R:
Surface Water Activation	<i>Hazard: radionuclides in surface water exceed regulatory levels</i>	L: C: R:	See section I Chapter IV	L: C: R:
Radioactive Water (RAW) Systems	<i>Hazard: Exposure to activated water</i>	L: BEU C: N R: IV	Not Applicable. No prevention or mitigation is required. The area is located beyond the public access gate.	L: BEU C: N R: IV
Air Activation	<i>Hazard: radionuclides in air exceed regulatory levels</i>	L: BEU C: N R: IV	Not Applicable. No prevention or mitigation is required. The area is located beyond the public access gate.	L: BEU C: N R: IV
Soil Interactions	<i>Hazard: radionuclides are produced which may contaminate ground water</i>	L: BEU C: N R: IV	Not Applicable. No prevention or mitigation is required. The area is located beyond the public access gate.	L: BEU C: N R: IV
Radioactive waste	<i>Hazard: persons are exposed to ionizing radiation beyond regulatory levels</i>	L: BEU C: N R: IV	Not Applicable. No prevention or mitigation is required. The area is located beyond the public access gate.	L: BEU C: N R: IV

Contamination	<i>Hazard: persons are exposed to ionizing radiation beyond regulatory levels</i>	L: BEU C: N R: IV	Not Applicable. No prevention or mitigation is required. The area is located beyond the public access gate.	L: BEU C: N R: IV
⁷ Be	<i>Hazard: Potential radiation exposure to ⁷Be (uptake/committed dose).</i>	L: BEU C: N R: IV	Not Applicable. No prevention or mitigation is required. ⁷ Be isn't hazardous in this pattern of use by facility.	L: BEU C: N R: IV
Non-ionizing Radiation Hazards	<i>Hazard: Exposure to high power RF</i>	L: BEU C: N R: IV	Not Applicable. No prevention or mitigation is required. The area is located beyond the public access gate.	L: BEU C: N R: IV

Radiological Hazard Consequences, derived from Figure C-1, "Example Qualitative Consequence Matrix", DOE-HDBK-1163-2020.																																				
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Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)	Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)	Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)	Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)	Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)	Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)																															
Acronyms MOI = Maximally-exposed Offsite Individual rem = Roentgen equivalent man	Acronyms MOI = Maximally-exposed Offsite Individual rem = Roentgen equivalent man	Acronyms MOI = Maximally-exposed Offsite Individual rem = Roentgen equivalent man	Acronyms MOI = Maximally-exposed Offsite Individual rem = Roentgen equivalent man	Acronyms MOI = Maximally-exposed Offsite Individual rem = Roentgen equivalent man	Acronyms MOI = Maximally-exposed Offsite Individual rem = Roentgen equivalent man																															
	C Offsite (MOI) Onsite-2 (co-located worker) Onsite-1 (facility worker)	H C ≥ 25.0 rem C ≥ 100 rem C ≥ 100 rem	M 25.0 rem > C ≥ 5 rem 100 rem > C ≥ 25 rem 100 rem > C ≥ 25 rem	L 5 rem > C 25 rem > C 25 rem > C	N 0.5 rem > C 5 rem > C 5 rem > C																															

Table 11.4 Toxic Materials – Onsite 1 Facility Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Lead	<i>Hazard: Potential exposure to lead dust during manual handling of un-encased lead bricks, lead shot, and lead sheets.</i>	L: C: R:	See section I Chapter IV	L: C: R:
Beryllium *	<i>Hazard: Potential exposure to beryllium dust during manual handling of un-encased, or machining dusts from fabrication shop activities.</i>	L: C: R:	See section I Chapter IV	L: C: R:
Fluorinert byproducts	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Chemical Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.

Likelihood (L, of event)/year A = Anticipated ($L > 1.0E-02$) U = Unlikely ($1.0E-02 > L > 1.0E-04$) EU = Extremely Unlikely ($1.0E-04 > L > 1.0E-06$) BEU = Beyond Extremely Unlikely ($1.0E-06 > L$)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible		Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern		Risk Matrix <table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>							Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
			Likelihood																																					
			A	U	EU	BEU																																		
	Consequences	H	I	I	II	III																																		
		M	II	II	III	IV																																		
L		III	III	IV	IV																																			
N		IV	IV	IV	IV																																			
Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences) Acronyms IDLH = Immediately Dangerous to Life and Health MOI = Maximally-exposed Offsite Individual PAC = Protective Action Criteria PEL = Permissible Exposure Limit TLV_c = Threshold Limit Value (ceiling)	C	Offsite (MOI)	Onsite-2 (co-located worker)	Onsite-1 (facility worker)																																				
	H	$C \geq PAC-2$	$C \geq PAC-3$	$C \geq IDLH$																																				
	M	$PAC-2 > C \geq PAC-1$	$PAC-3 > C \geq PAC-2$	$IDLH > C \geq PEL$ or TLV_c																																				
	L	$PAC-1 > C$	$PAC-2 > C$	PEL or $TLV_c > C$																																				
	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level																																				

<p>IDLH = Immediately Dangerous to Life and Health MOI = Maximally-exposed Offsite Individual PAC = Protective Action Criteria PEL = Permissible Exposure Limit TLV_c = Threshold Limit Value (ceiling)</p>	<p>N</p>	<p>Consequences less than those for Low Consequence Level</p>	<p>Consequences less than those for Low Consequence Level</p>	<p>Consequences less than those for Low Consequence Level</p>	
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Table 11.6 Toxic Materials – MOI Offsite

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Lead	<i>Hazard:</i> Potential exposure to lead dust during manual handling of un-encased lead bricks, lead shot, and lead sheets.	L: C: R:	See section I Chapter IV	L: C: R:
Beryllium *	<i>Hazard:</i> Potential exposure to beryllium dust during manual handling of un-encased, or machining dusts from fabrication shop activities.	L: C: R:	See section I Chapter IV	L: C: R:
Fluorinert byproducts	<i>Hazard:</i> N/A	L: C: R:	See section I Chapter IV	L: C: R:

Chemical Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
Likelihood (L, of event)/year A = Anticipated (L > 1.0E-02) U = Unlikely (1.0E-02 > L > 1.0E-04) EU = Extremely Unlikely (1.0E-04 > L > 1.0E-06) BEU = Beyond Extremely Unlikely (1.0E-06 > L)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible		Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern		Risk Matrix <table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>			Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
			Likelihood																																	
A			U	EU	BEU																															
Consequences	H	I	I	II	III																															
	M	II	II	III	IV																															
	L	III	III	IV	IV																															
	N	IV	IV	IV	IV																															
Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)	Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)	Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)	Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)	Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)	Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences)																															
Acronyms L	Acronyms C	Acronyms Offsite (MOI)	Acronyms Onsite-2 (co-located worker)	Acronyms Onsite-1 (facility worker)	Acronyms C ≥ IDLH																															
		PAC-2 > C ≥ PAC-1	PAC-3 > C ≥ PAC-2	IDLH > C ≥ PEL or TLV _c																																
		PAC-1 > C	PAC-2 > C	PEL or TLV _c > C																																

<p>IDLH = Immediately Dangerous to Life and Health MOI = Maximally-exposed Offsite Individual PAC = Protective Action Criteria PEL = Permissible Exposure Limit TLV_c = Threshold Limit Value (ceiling)</p>	<p>N</p>	<p>Consequences less than those for Low Consequence Level</p>	<p>Consequences less than those for Low Consequence Level</p>	<p>Consequences less than those for Low Consequence Level</p>	
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Table 11.7 Flammable and Combustible Materials – Onsite -1 Facility Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Combustible materials (cables, Boxes, Paper, wood cribbing, etc.)	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Flammable Materials (Flammable gas, cleaning materials, etc.)	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
Likelihood (L, of event)/year A = Anticipated (L > 1.0E-02) U = Unlikely (1.0E-02 > L > 1.0E-04) EU = Extremely Unlikely (1.0E-04 > L > 1.0E-06) BEU = Beyond Extremely Unlikely (1.0E-06 > L)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible		Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern		Risk Matrix <table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>			Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
			Likelihood																																	
A			U	EU	BEU																															
Consequences	H	I	I	II	III																															
	M	II	II	III	IV																															
	L	III	III	IV	IV																															
	N	IV	IV	IV	IV																															
Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences) Acronyms MOI = Maximally-exposed Offsite Individual	C	Offsite (MOI)	Onsite-2 (co-located worker)	Onsite-1 (facility worker)																																
	H	C ≥ Irreversible, other serious effects, or symptoms which could impair an individual’s ability to take protective action.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.																																
	M	C ≥ Mild, transient adverse effects.	C ≥ Serious injury, no immediate loss of life no	C ≥ Serious injury, no immediate loss of life no																																

			permanent disabilities; hospitalization required.	permanent disabilities; hospitalization required.	
	L	Mild, transient adverse effects > C	Minor injuries; no hospitalization > C	Minor injuries; no hospitalization > C	
	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 2.8 Flammable and Combustible Materials – Onsite -2 Co-located Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Combustible materials (cables, Boxes, Paper, wood cribbing, etc.)	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Flammable Materials (Flammable gas, cleaning materials, etc.)	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
Likelihood (L, of event)/year A = Anticipated (L > 1.0E-02) U = Unlikely (1.0E-02 > L > 1.0E-04) EU = Extremely Unlikely (1.0E-04 > L > 1.0E-06) BEU = Beyond Extremely Unlikely (1.0E-06 > L)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible		Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern		Risk Matrix <table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>			Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
			Likelihood																																	
A			U	EU	BEU																															
Consequences	H	I	I	II	III																															
	M	II	II	III	IV																															
	L	III	III	IV	IV																															
	N	IV	IV	IV	IV																															
Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences) Acronyms MOI = Maximally-exposed Offsite Individual	C	Offsite (MOI)	Onsite-2 (co-located worker)	Onsite-1 (facility worker)																																
	H	C ≥ Irreversible, other serious effects, or symptoms which could impair an individual’s ability to take protective action.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.																																
	M	C ≥ Mild, transient adverse effects.	C ≥ Serious injury, no immediate loss of life no	C ≥ Serious injury, no immediate loss of life no																																

			permanent disabilities; hospitalization required.	permanent disabilities; hospitalization required.	
	L	Mild, transient adverse effects > C	Minor injuries; no hospitalization > C	Minor injuries; no hospitalization > C	
	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 11.9 Flammable and Combustible Materials – MOI Offsite

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Combustible materials (cables, Boxes, Paper, wood cribbing, etc.)	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Flammable Materials (Flammable gas, cleaning materials, etc.)	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
Likelihood (L, of event)/year A = Anticipated (L > 1.0E-02) U = Unlikely (1.0E-02 > L > 1.0E-04) EU = Extremely Unlikely (1.0E-04 > L > 1.0E-06) BEU = Beyond Extremely Unlikely (1.0E-06 > L)	Consequence (C, of event)/year		Risk (R, Qualitative Ranking)		Risk Matrix <table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>			Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
			Likelihood																																	
A			U	EU	BEU																															
Consequences	H	I	I	II	III																															
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Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences) Acronyms MOI = Maximally-exposed Offsite Individual	C	Offsite (MOI)	Onsite-2 (co-located worker)	Onsite-1 (facility worker)																																
	H	C ≥ Irreversible, other serious effects, or symptoms which could impair an individual’s ability to take protective action.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.																																
	M	C ≥ Mild, transient adverse effects.	C ≥ Serious injury, no immediate loss of life no	C ≥ Serious injury, no immediate loss of life no																																

			permanent disabilities; hospitalization required.	permanent disabilities; hospitalization required.	
	L	Mild, transient adverse effects > C	Minor injuries; no hospitalization > C	Minor injuries; no hospitalization > C	
	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 11.10 Electrical Energy – Onsite-1 Facility Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Stored Energy Exposure	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
High Voltage Exposure	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Low Voltage, High Current Exposure.	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
Likelihood (L, of event)/year A = Anticipated ($L > 1.0E-02$) U = Unlikely ($1.0E-02 > L > 1.0E-04$) EU = Extremely Unlikely ($1.0E-04 > L > 1.0E-06$) BEU = Beyond Extremely Unlikely ($1.0E-06 > L$)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible		Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern		Risk Matrix <table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>			Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
			Likelihood																																	
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Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences) Acronyms MOI = Maximally-exposed Offsite Individual	C	Offsite (MOI)	Onsite-2 (co-located worker)	Onsite-1 (facility worker)																																
	H	C ≥ Irreversible, other serious effects, or symptoms which could impair an individual’s ability to take protective action.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.																																
	M	C ≥ Mild, transient adverse effects.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.																																

	L	Mild, transient adverse effects > C	Minor injuries; no hospitalization > C	Minor injuries; no hospitalization > C	
	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 11.11 Electrical Energy 1 Onsite-2 Co-located Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Stored Energy Exposure	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
High Voltage Exposure	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Low Voltage, High Current Exposure.	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
Likelihood (L, of event)/year A = Anticipated (L > 1.0E-02) U = Unlikely (1.0E-02 > L > 1.0E-04) EU = Extremely Unlikely (1.0E-04 > L > 1.0E-06) BEU = Beyond Extremely Unlikely (1.0E-06 > L)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible		Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern		Risk Matrix <table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>			Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
			Likelihood																																	
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Consequences	H	I	I	II	III																															
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	L	Mild, transient adverse effects > C	Minor injuries; no hospitalization > C	Minor injuries; no hospitalization > C	
	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 11.12 Electrical Energy – MOI Offsite

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Stored Energy Exposure	<i>Hazard: NA</i>	L: C: R:	See section I Chapter IV	L: C: R:
High Voltage Exposure	<i>Hazard: NA</i>	L: C: R:	See section I Chapter IV	L: C: R:
Low Voltage, High Current Exposure.	<i>Hazard: NA</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																					
Likelihood (L, of event)/year A = Anticipated (L > 1.0E-02) U = Unlikely (1.0E-02 > L > 1.0E-04) EU = Extremely Unlikely (1.0E-04 > L > 1.0E-06) BEU = Beyond Extremely Unlikely (1.0E-06 > L)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible	Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern			Risk Matrix																																
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	H	C ≥ Irreversible, other serious effects, or symptoms which could impair an individual’s ability to take protective action.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.																																	
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	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 11.13 Thermal Energy – Onsite-1 Facility Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Magnet Bakeouts	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Hot Work	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																					
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	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	
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Table 11.14 Thermal Energy – Onsite-2 Co-located Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Magnet Bakeouts	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Hot Work	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
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Table 11.15 Thermal Energy – MOI Offsite

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Magnet Bakeouts	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Hot Work	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
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Table 11.16 Kinetic Energy – Onsite-1 Facility Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Power tools	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Pumps and Motors	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Motion Tables	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Mobile Shielding	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
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	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 11.17 Kinetic Energy – Onsite-2 Co-located Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Power tools	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Pumps and Motors	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Motion Tables	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Mobile Shielding	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																					
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	L	Mild, transient adverse effects > C	Minor injuries; no hospitalization > C	Minor injuries; no hospitalization > C	

Table 11.18 Kinetic Energy – MOI Offsite

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Power tools	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Pumps and Motors	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Motion Tables	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Mobile Shielding	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
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	M	C ≥ Mild, transient adverse effects.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.	
	L	Mild, transient adverse effects > C	Minor injuries; no hospitalization > C	Minor injuries; no hospitalization > C	

Table 11.19 Potential Energy – Onsite-1 Facility Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Crane Operations	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Compressed Gasses	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Vacuum/ Pressure Vessels	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Vacuum Pumps	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Material Handling	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
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	M	C ≥ Mild, transient adverse effects.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.	
	L	Mild, transient adverse effects > C	Minor injuries; no hospitalization > C	Minor injuries; no hospitalization > C	
	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 11.20 Potential Energy – Onsite-2 Co-located Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Crane Operations	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Compressed Gasses	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Vacuum/ Pressure Vessels	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Vacuum Pumps	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Material Handling	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

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	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 11.21 Potential Energy – MOI Offsite

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Crane Operations	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Compressed Gasses	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Vacuum/ Pressure Vessels	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Vacuum Pumps	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Material Handling	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
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	L	Mild, transient adverse effects > C	Minor injuries; no hospitalization > C	Minor injuries; no hospitalization > C	
	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 11.22 Magnetic Fields – Onsite-1 Facility Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Fringe Fields	<i>Hazard: Personnel with implanted medical devices</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																					
Likelihood (L, of event)/year A = Anticipated (L > 1.0E-02) U = Unlikely (1.0E-02 > L > 1.0E-04) EU = Extremely Unlikely (1.0E-04 > L > 1.0E-06) BEU = Beyond Extremely Unlikely (1.0E-06 > L)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible	Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern			Risk Matrix																																
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Table 11.23 Magnetic Fields – Onsite-2 Co-located Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Fringe Fields	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
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Table 11.24 Magnetic Fields – MOI Offsite

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Fringe Fields	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
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	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level																																

Table 11.25 Other hazards – Onsite-1 Facility Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Confined Spaces	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Noise	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Silica	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Ergonomics	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
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Table 11.26 Other hazards – Onsite-2 Co-located Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Confined Spaces	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Noise	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Silica	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Ergonomics	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
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Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences) Acronyms MOI = Maximally-exposed Offsite Individual	C H	Offsite (MOI) C ≥ Irreversible, other serious effects, or symptoms which could impair an individual’s ability to take protective action.	Onsite-2 (co-located worker) C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.	Onsite-1 (facility worker) C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.																																

	M	C ≥ Mild, transient adverse effects.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.	
	L	Mild, transient adverse effects > C	Minor injuries; no hospitalization > C	Minor injuries; no hospitalization > C	
	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 11.27 Other hazards – MOI Offsite

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Confined Spaces	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Noise	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Silica	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:
Ergonomics	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
Likelihood (L, of event)/year A = Anticipated ($L > 1.0E-02$) U = Unlikely ($1.0E-02 > L > 1.0E-04$) EU = Extremely Unlikely ($1.0E-04 > L > 1.0E-06$) BEU = Beyond Extremely Unlikely ($1.0E-06 > L$)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible		Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern		Risk Matrix <table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>			Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
			Likelihood																																	
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Consequences	H	I	I	II	III																															
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Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences) Acronyms MOI = Maximally-exposed Offsite Individual	C	Offsite (MOI)	Onsite-2 (co-located worker)	Onsite-1 (facility worker)																																
	H	C ≥ Irreversible, other serious effects, or symptoms which could impair an individual’s ability to	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.																																

		take protective action.			
	M	C ≥ Mild, transient adverse effects.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.	
	L	Mild, transient adverse effects > C	Minor injuries; no hospitalization > C	Minor injuries; no hospitalization > C	
	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	

Table 11.28 Access & Egress – Onsite-1 Facility Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Life Safety Egress	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
Likelihood (L, of event)/year A = Anticipated (L > 1.0E-02) U = Unlikely (1.0E-02 > L > 1.0E-04) EU = Extremely Unlikely (1.0E-04 > L > 1.0E-06) BEU = Beyond Extremely Unlikely (1.0E-06 > L)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible		Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern		Risk Matrix <table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>			Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
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Control(s) Type P = Preventive (reduce event occurrence likelihood) M = Mitigative (reduces event consequences) Acronyms MOI = Maximally-exposed Offsite Individual	C Offsite (MOI)	Onsite-2 (co-located worker)	Onsite-1 (facility worker)																																	
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	N Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level																																	

Table 11.29 Access & Egress – Onsite-2 Co-located Worker

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Life Safety Egress	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
Likelihood (L, of event)/year A = Anticipated (L > 1.0E-02) U = Unlikely (1.0E-02 > L > 1.0E-04) EU = Extremely Unlikely (1.0E-04 > L > 1.0E-06) BEU = Beyond Extremely Unlikely (1.0E-06 > L)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible		Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern		Risk Matrix																															
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	H	C ≥ Irreversible, other serious effects, or symptoms which could impair an individual’s ability to take protective action.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.	C ≥ Prompt worker fatality or acute injury that is immediately life-threatening or permanently disabling.	<table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>			Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
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		A	U	EU		BEU																														
Consequences	H	I	I	II		III																														
	M	II	II	III	IV																															
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	M	C ≥ Mild, transient adverse effects.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.	C ≥ Serious injury, no immediate loss of life no permanent disabilities; hospitalization required.																																
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	N	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level																																

Table 11.30 Access & Egress – MOI Offsite

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Life Safety Egress	<i>Hazard: N/A</i>	L: C: R:	See section I Chapter IV	L: C: R:

Other Hazard Consequences, derived from Figure C-1, “Example Qualitative Consequence Matrix”, DOE-HDBK-1163-2020.																																				
Likelihood (L, of event)/year A = Anticipated ($L > 1.0E-02$) U = Unlikely ($1.0E-02 > L > 1.0E-04$) EU = Extremely Unlikely ($1.0E-04 > L > 1.0E-06$) BEU = Beyond Extremely Unlikely ($1.0E-06 > L$)	Consequence (C, of event)/year H = High M = Moderate L = Low N = Negligible		Risk (R, Qualitative Ranking) I = situation (event) of major concern II = situation (event) of concern III = situation (event) of minor concern IV = situation (event) of minimal concern		Risk Matrix <table border="1"> <thead> <tr> <th colspan="2" rowspan="2"></th> <th colspan="4">Likelihood</th> </tr> <tr> <th>A</th> <th>U</th> <th>EU</th> <th>BEU</th> </tr> </thead> <tbody> <tr> <th rowspan="4">Consequences</th> <th>H</th> <td>I</td> <td>I</td> <td>II</td> <td>III</td> </tr> <tr> <th>M</th> <td>II</td> <td>II</td> <td>III</td> <td>IV</td> </tr> <tr> <th>L</th> <td>III</td> <td>III</td> <td>IV</td> <td>IV</td> </tr> <tr> <th>N</th> <td>IV</td> <td>IV</td> <td>IV</td> <td>IV</td> </tr> </tbody> </table>			Likelihood				A	U	EU	BEU	Consequences	H	I	I	II	III	M	II	II	III	IV	L	III	III	IV	IV	N	IV	IV	IV	IV
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	N Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level	Consequences less than those for Low Consequence Level																																	

Table 11.31 Environmental

Hazard	Hazard Description	Baseline Qualitative Risk (without controls)	Preventative (P)/ Mitigative (M)	Residual Qualitative Risk (with controls)
Airborne	<p><i>Hazard: Airborne release of radionuclides beyond permitted limits.</i></p> <p><i>Discharge of chemicals into onsite surface waters beyond permitted limits.</i></p>	L: C: R:	See section I Chapter IV	L: C: R:
Water	<p><i>Hazard: Discharge of radionuclides into onsite surface waters beyond permitted limits.</i></p> <p><i>Discharge of chemicals into onsite surface waters beyond permitted limits.</i></p>	L: C: R:	See section I Chapter IV	L: C: R:
Soil	<p><i>Hazard: Radioactive soil in beam loss areas beyond allowable concentrations of radionuclides beyond calculated Fermilab limits.</i></p>	L: C: R:	See section I Chapter IV	L: C: R:

	<i>Discharge of chemicals into onsite soils beyond permitted limits.</i>			
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