# NUMI OFF-AXIS ELECTRON NEUTRINO APPEARANCE (NOVA) EXPERIMENT NEAR DETECTOR

# SECTION IV CHAPTER 05 OF THE FERMILAB SAD

Revision 1 January 6, 2024

This Chapter of the Fermilab Safety Assessment Document (SAD) contains a summary of the results of the Safety Analysis for the NOvA Near Detector segment of the Fermilab Main Accelerator that are pertinent to understanding the risks to the workers, the public, and the environment due to its operation.



# SAD Chapter Review

This Section IV, Chapter 05 of the Fermi National Accelerator Laboratory (Fermilab) Safety Assessment Document (SAD), *NuMI Off-Axis Electron Neutrino Appearance (NOvA) Experiment Near Detector*, was prepared and reviewed by the staff of the Particle Physics Directorate, Neutrino Division, Technical Support Department in conjunction with the Environment, Safety & Health Division (ESH) Accelerator Safety Department.

Signatures below indicate review of this Chapter, and recommendation that it be approved and incorporated into the Fermilab SAD.

Line Organization Owner	Accelerator Safety Department Head
SAD Review Subcommittee Chair	



# **Revision History**

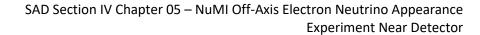
Printed versions of this Chapter of the Fermilab Safety Assessment Document (SAD) may not be the currently approved revision. The current revision of this Chapter can also be found on ESH DocDB #1066 along with all other current revisions of all Chapters of the Fermilab SAD.

Author	Rev. No.	Date	Description of Change
Eric McHugh, TJ Sarlina	0	March 21, 2014	Initial release of the NOvA Near Detector chapter of the Fermilab Safety Assessment Document.
Cindy Joe	1	January 6, 2024	Incorporation of Risk Matrix and hazard discussion



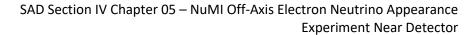
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# Acronyms and Abbreviations

ACGIH American Conference of Governmental Industrial Hygienists

ACNET Accelerator Control Network System

AD Accelerator Directorate

AHJ Authority Having Jurisdiction

ALARA As Low As Reasonably Achievable

ANSI American National Standards Institute

APS-TD Applied Physics and Superconducting Technology Directorate

ARA Airborne Radioactivity Area
ASE Accelerator Safety Envelope

ASHRAE American Society of Heating, Refrigerating and Air Conditioning Engineers

ASME American Society of Mechanical Engineers

ASO Accelerator Safety Order, referring to DOE O 420.2D Safety of Accelerators

<sup>7</sup>Be Beryllium-7

BLM Beam Loss Monitor

BNB Booster Neutrino Beam
BPM Beam Position Monitor

BY Boneyard

CA Controlled Area

CA Contamination Area

CAS Contractor Assurance System

CC Credited Control

CCL Coupled Cavity Linac

CDC Critical Device Controller

CERN European Organization for Nuclear Research

CFM Cubic Feet per Minute

CFR Code of Federal Regulations (United States)

Ci Curie

CLW Co-Located Worker (the worker in the vicinity of the work but not actively

participating)

cm centimeter

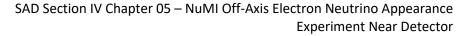
CPB Cryogenics Plant Building

CSO Chief Safety Officer

CUB Central Utility Building

CW Continuous Wave

CX Categorically Excluded





D&D Decontamination and Decommissioning

DA Diagnostic Absorber

DAE Department of Atomic Energy India
DCS Derived Concentration Standard

DocDB Document Database
DOE Department of Energy

DOT Department of Transportation

DR Delivery Ring

DSO Division Safety Officer
DSS Division Safety Specialist

DTL Drift Tube Linac

DUNE Deep Underground Neutrino Experiment

EA Environmental Assessment

EA Exclusion Area
EAV Exhaust Air Vent

EENF Environmental Evaluation Notification Form

EMS Environmental Management System

EOC Emergency Operations Center
EPA Environmental Protection Agency
ES&H Environment, Safety and Health

Fermilab Fermi National Accelerator Laboratory, see also FNAL

FESHCom Fermilab ES&H Committee

FESHM Fermilab Environment, Safety and Health Manual

FHS Fire Hazard Subcommittee

FIRUS Fire Incident Reporting Utility System

FNAL Fermi National Accelerator Laboratory, see also Fermilab

FODO Focus-Defocus

FONSI Finding of No Significant Impact
FQAM Fermilab Quality Assurance Manual

FRA Fermi Research Alliance

FRCM Fermilab Radiological Control Manual

FSO Fermilab Site Office

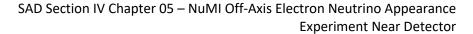
FW Facility Worker (the worker actively performing the work)

GERT General Employee Radiation Training

GeV Giga-electron Volt

<sup>3</sup>H Tritium

HA Hazard Analysis





HAR Hazard Analysis Report

HCA High Contamination Area

HCTT Hazard Control Technology Team

HEP High Energy Physics
HFD Hold for Decay

HLCF High Level Calibration Facility

HPR Highly Protected Risk

Hr Hour

HRA High Radiation Area

HSSD High Sensitivity Air Sampling Detection
HVAC Heating, Ventilation, and Air Conditioning

HWSF Hazardous Waste Storage Facility

Hz Hertz

IB Industrial Building

IBC International Building Code
ICW Industrial Cooling Water

IEPA Illinois Environmental Protection Agency

IEEE Institute of Electrical and Electronics Engineers

INFN Istituto Nazionale di Fisica Nucleare

IMPACT Integrated Management Planning and Control Tool

IPCB Illinois Pollution Control BoardIQA Integrated Quality AssuranceISD Infrastructure Services DivisionISM Integrated Safety Management

ITNA Individual Training Needs Assessment

KeV kilo-electron volt

kg kilo-grams kW kilo-watt

LBNF Long Baseline Neutrino Facility

LCW Low Conductivity Water
LHC Large Hadron Collider

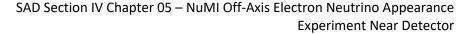
LLCF Low Level Calibration Facility

LLWCP Low Level Waste Certification Program
LLWHF Low Level Waste Handling Facility

LOTO Lockout/Tagout

LPM Laser Profile Monitor

LSND Liquid Scintillator Neutrino Detector





LSO Laser Safety Officer

m meter mA milli-amp

MABAS Mutual Aid Box Alarm System

MARS Monte Carlo Shielding Computer Code

MC Meson Center

MC&A Materials Control and Accountability

MCR Main Control Room

MEI Medium Energy Beam Transport

MEI Maximally Exposed Individual

MeV Mega-electron volt

MI Main Injector

MINOS Main Injector Neutrino Oscillation Search

MMR Material Move Request

MOI Maximally-Exposed Offsite Individual (Note: due to the Fermilab Batavia Site being

open to the public, the location of the MOI is taken to be the location closest to the

accelerator that is accessible to members of the public.)

MP Meson Polarized

mrad milli-radian mrem milli-rem

mrem/hr milli-rem per hour

MT Meson Test

MTA 400 MeV Test Area
MTF Magnet Test Facility

<sup>22</sup>Na Sodium-22

NC Neutrino Center NE Neutrino East

NEC National Electrical Code

NEPA National Environmental Policy Act

NESHAPS National Emissions Standards for Hazardous Air Pollutants

NFPA National Fire Protection Association

NM Neutrino Muon

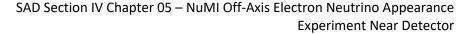
NMR Nuclear Material Representative

NOvA Neutrino Off-axis Electron Neutrino (ve) Appearance

NPH Natural Phenomena Hazard

NRTL Nationally Recognized Testing Laboratory

NIF Neutron Irradiation Facility





NTSB Neutrino Target Service Building, see also TSB

NuMI Neutrinos at the Main Injector

NW Neutrino West

ODH Oxygen Deficiency Hazard

ORC Operational Readiness Clearance

OSHA Occupational Safety and Health Administration

pCi pico-Curie

pCi/mL pico-Curie per milliliter
PE Professional Engineer

PIN Personal Identification Number

PIP Proton Improvement Plan

PIP-II Proton Improvement Plan - II

PHAR Preliminary Hazards Analysis Report

PPD Particle Physics Directorate

PPE Personnel Protective Equipment

QA Quality Assurance

QAM Quality Assurance Manual

RA Radiation Area

RAF Radionuclide Analysis Facility

RAW Radioactive Water

RCT Radiological Control Technician

RF Radio-Frequency

RFQ Radio-Frequency Quadrupole

RIL RFQ Injector Line

RMA Radioactive Material Area

RMS Root Mean Square

RPCF Radiation Physics Calibration Facility

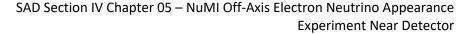
RPE Radiation Physics Engineering Department
RPO Radiation Physics Operations Department

RRM Repetition Rate Monitor
RSI Reviewed Safety Issue

RSIS Radiation Safety Interlock System

RSO Radiation Safety Officer
RWP Radiological Work Permit
SA Shielding Assessment

SAA Satellite Accumulation Areas
SAD Safety Assessment Document





SCF Standard Cubic Feet

SCFH Standard Cubic Feet per Hour

SEWS Site-Wide Emergency Warning System

SNS Spallation Neutron Source

SR Survey Riser

SRF Superconducting Radio-Frequency
SRSO Senior Radiation Safety Officer
SSB Switchyard Service Building

SSP Site Security Plan

SWIC Segmented Wire Ionization Chambers

TLM Total Loss Monitor
TLVs Threshold Limit Values
TPC Time Projection Chamber
TPES Target Pile Evaporator Stack

TPL Tagged Photon Lab

TSB Target Service Building, see also NTSB

TSCA Toxic Substances Control Act
TSW Technical Scope of Work
T&I Test and Instrumentation

UPB Utility Plant Building

UPS Uninterruptible Power Supply

USI Unreviewed Safety Issue
VCTF Vertical Cavity Test Facility
VHRA Very High Radiation Area
VMS Village Machine Shop

VMTF Vertical Magnet Test Facility

VTS Vertical Test Stand

WSHP Worker Safety and Health Program

μs micro-second



# IV-5. NuMI Off-Axis Electron Neutrino Appearance Experiment Near Detector

# IV-5.1. Introduction

This Section IV, Chapter 05 of the Fermi National Accelerator Laboratory (Fermilab) Safety Assessment Document (SAD) covers the NOvA Near Detector segment of the Fermilab Main Accelerator.

# IV-5.1.1 <u>Purpose/Function</u>

The NuMI Off-Axis Electron Neutrino Appearance (NOvA) experiment uses a neutrino beam to study the strange properties of neutrinos, especially the transition of muon neutrinos into electron neutrinos. The neutrino beam interacts with the "Near Detector" located on the Fermilab site. Beyond the detector, the neutrino beam travels through the earth from Fermilab to a laboratory in Ash River, Minnesota, that houses the so-called "Far Detector". Due to the physical interaction properties of the neutrino beam, no tunnel or other physical connection is needed between the Fermilab and the Far Detector. Indeed, there is no detectable ionizing radiation due to the neutrino beam at either detector. The safety assessment of the beamline is addressed in the Neutrinos at the Main Injector (NuMI) Beam Line SAD Chapter.

The Far Detector is operated by the University of Minnesota and is located near Ash River, Minnesota. Safety assessments of the Far Detector are addressed by the University of Minnesota and are beyond the scope of this chapter. The experiment will help answer some of the most important scientific questions about neutrino masses, neutrino oscillations and the role neutrinos may have played in the evolution of the universe.

# IV-5.1.2 Current Status

The NOvA Near Detector segment of the Fermilab Main Accelerator is currently: operational.

# IV-5.1.3 Description

The NOvA Near Detector resides approximately 350 feet underground in a cavern adjacent to the MINOS detector hall. The NuMI beamline transports protons from Fermilab's Main Injector accelerator (left in Figure 1) 1,000 feet down the beam line, where the protons interact with a graphite target to create muon neutrinos that interact with the Near Detector. The NOvA Near Detector site consists of:

- An underground NOvA Near Detector cavern measuring 75'L X 20'W X 22'H, located adjacent to the existing underground cavern that housed the Main Injector Neutrinos Oscillation Search (MINOS) experiment. The cavern is outfitted with an automatic water mist fire suppression system, a Very Early Smoke Detection and Alarm (VESDA) detection system, and secondary containment for the liquid contained within the detector. The cavern also houses the electronics for the detector;
- The NOvA Near Detector, which is an approximately 294- metric-ton structure constructed of modules made of polyvinyl chloride (PVC) and steel. The rigid PVC cellular extrusions are filled with liquid scintillator, which comprises 70% of the total detector mass. The detector



contains approximately 41,200 gallons of liquid scintillator oil. Included in this design is 100% secondary containment for the liquid scintillator.

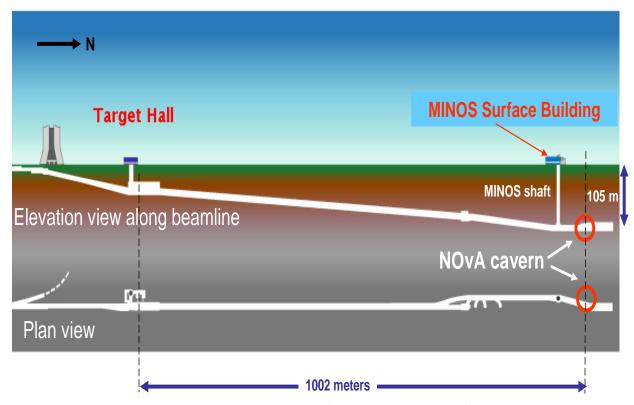


Figure 1 – Neutrino transport path to NOvA Near Detector Hall.

# IV-5.1.4 <u>Location</u>

The NOvA Near Detector segment of the Fermilab Main Accelerator is located on the Fermilab site in Batavia, IL.



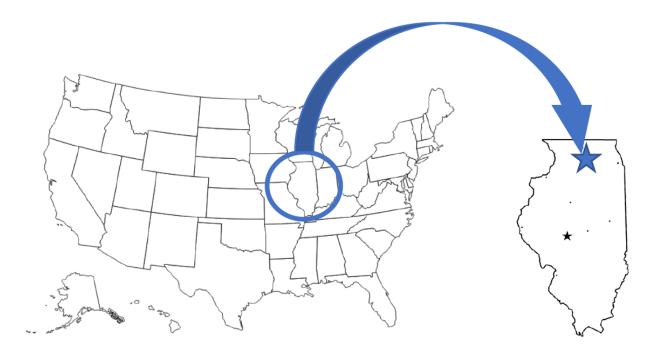


Figure 2. Regional view showing the location of the Fermilab site in Batavia, IL.

The NOvA Near Detector is located in the MINOS Underground Area, accessed via the MINOS Service Building, in the Neutrino Campus, northwest of the Fermilab Main Accelerator on the Fermilab site. It is in the NuMI (Neutrinos at the Main Injector) Beamline.





 $\textit{Figure 3. Aerial view of the Fermilab site, indicating the location of the NOvA\ Near\ Detector.}$ 

# IV-5.1.5 Management Organization

NOvA Near Detector is managed by the NOvA collaboration and Neutrino Division within the Particle Physics Directorate (PPD) of Fermilab. It receives area facility management from the Infrastructure Services Division and safety support from the Environment, Safety and Health Division.

# IV-5.1.6 Operating Modes

The NOvA Near Detector operates as a neutrino detector which is geographically separated from Accelerator Directorate-managed accelerators. The PPD is responsible for the operations of the NOvA detector.

# IV-5.1.7 Inventory of Hazards

The following table lists all of the identified hazards found in the NOvA Near Detector enclosure and support buildings. Section IV-5.9 *Appendix – Risk Matrices* describes the baseline risk (i.e., unmitigated risk), any preventative controls and/or mitigative controls in place to reduce the risk, and residual risk



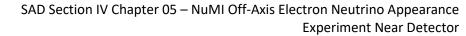
(i.e., mitigated risk) for facility worker, co-located worker and Maximally Exposed Offsite Individual (MOI) (i.e., members of the public). A summary of these controls is described within Section IV-5.2 *Safety Assessment*.

Prompt ionizing, and Oxygen Deficiency Hazards due to cryogenic systems within accelerator enclosures, have been identified as accelerator specific hazards, and as such their controls are identified as Credited Controls. The analysis of these hazards and their Credited Controls will be discussed within this SAD Chapter, and their Credited Controls summarized in the applicable Accelerator Safety Envelope. Accelerator specific controls are identified as **purple/bold** throughout this Chapter. These are not applicable to the NOvA Near Detector.

All other hazards present in the NOvA Near Detector area are safely managed by other DOE approved applicable safety and health programs and/or processes, and their analyses have been performed according to applicable DOE requirements as flowed down through the Fermilab Environment, Safety and Health Manual (FESHM). These hazards are considered to be Non-Accelerator Specific Hazards (NASH), and their analysis will be summarized in this SAD Chapter.

Table 1. Hazard Inventory for NOvA Near Detector.

Radiological	•	Toxic Materials
Prompt Ionizing Radiation		Lead
Residual Activation		Beryllium
Groundwater Activation		Fluorinert & Its Byproducts
Surface Water Activation	×	Liquid Scintillator Oil
Radioactive Water (RAW) Systems		Ammonia
Air Activation		Nanoparticle Exposures
Closed Loop Air Cooling		Flammables and Combustibles
Soil Interactions	×	Combustible Materials (e.g., cables, wood cribbing, etc.)
Radioactive Waste	×	Flammable Materials (e.g., flammable gas, cleaning materials, etc.)
Contamination		Electrical Energy
Beryllium-7		Stored Energy Exposure
Radioactive Sources	×	High Voltage Exposure
Nuclear Material		Low Voltage, High Current Exposure
Radiation Generating Devices (RGDs)		Kinetic Energy
Non-Ionizing Radiation Hazards		Power Tools
Thermal Energy	$\boxtimes$	Pumps and Motors





	Bakeouts		Motion Tables
$\boxtimes$	Hot Work		Mobile Shielding
	Cryogenics (ODH and burns)		Magnetic Fields
	Potential Energy		Fringe Fields
	Crane Operations		Other Hazards
$\boxtimes$	Compressed Gasses		Confined Spaces
$\boxtimes$	Vacuum/Pressure Vessels/Piping	$\boxtimes$	Noise
	Vacuum Pumps	$\boxtimes$	Silica
$\boxtimes$	Material Handling	$\boxtimes$	Ergonomics
	Access & Egress		Asbestos
$\boxtimes$	Life Safety Egress	$\boxtimes$	Working at Heights

# IV-5.2. Safety Assessment

All hazards for the NOvA Near Detector segment of the Fermilab Main Accelerator are summarized in this section, with additional details of the analyses for accelerator specific hazards.

# IV-5.2.1 Radiological Hazards

The NOvA Near Detector receives only neutrino beam and presents no radiological hazards.

IV-5.2.1.1 Prompt Ionizing Radiation

N/A.

IV-5.2.1.2 Residual Activation

N/A.

IV-5.2.1.3 Groundwater Activation

N/A.

IV-5.2.1.4 Surface Water Activation

N/A.

IV-5.2.1.5 Radioactive Water (RAW) Systems

N/A.



IV-5.2.1.6 Air Activation

N/A.

IV-5.2.1.7 Closed Loop Air Cooling

N/A.

IV-5.2.1.8 Soil Interactions

N/A.

IV-5.2.1.9 Radioactive Waste

N/A.

IV-5.2.1.10 Contamination

N/A.

IV-5.2.1.11 Beryllium-7

N/A.

IV-5.2.1.12 Radioactive Sources

During the course of commissioning the NOvA Near Detector, it was sometimes necessary to calibrate the response of the detector with sealed radioactive sources. The usage of these sources is governed by Chapter 4 – Radioactive Materials of the Fermilab Radiological Control Manual (FRCM) [1]. All radioactive source usage adhered to the sealed radioactive source controls section contained within the chapter.

Radioactive sources are no longer used or anticipated for the current operation or future decommissioning of the NOvA Near Detector, so this hazard is designated not applicable.

IV-5.2.1.13 Nuclear Material

N/A.

IV-5.2.1.14 Radiation Generating Devices (RGDs)

N/A.

IV-5.2.1.15 Non-lonizing Radiation Hazards

N/A.

IV-5.2.2 <u>Toxic Materials</u>

Controlling industrial hygiene hazards is addressed through the application of the relevant OSHA standards and other applicable standards (such as ANSI and ACGIH). The Fermilab facilities areas have



numerous industrial hygiene issues including lasers, hazardous atmospheres, confined spaces, and hazardous materials.

The Laboratory employs a professional ES&H staff that monitors industrial hygiene hazards for compliance with the national standards and the FESHM 4000 series requirements. When necessary, the ES&H staff develops additional procedures to mitigate the hazards.

IV-5.2.2.1 Lead

N/A.

IV-5.2.2. Beryllium

N/A.

IV-5.2.2.3 Fluorinert & Its Byproducts

N/A.

IV-5.2.2.4 Liquid Scintillator Oil

The NOvA Near Detector contains approximately 41,200 gallons of liquid scintillator oil. A pliable PVC membrane secondary containment is installed around the entire detector. The NOvA Near Detector secondary containment has been reviewed and certified in the Fermilab Spill Prevention, Control and Countermeasure (SPCC) Plan, July 15, 2013 [2]. The scintillator distribution system design has minimal joints and connections to limit the potential for spills. The Fermilab SPCC plan dictates that the secondary containment be included on the monthly inspection schedule. The SPCC is periodically revised in accordance with regulatory standards. The secondary containment of the NOvA Near Detector will be included in the SPCC on a continuing basis.

NOvA's liquid scintillator oil contains 5.35% pseudocumene. The pseudocumene is an eyes, skin and respiratory irritant, central nervous system depressant, and is toxic to marine life. A job-specific hazard analysis and procedure govern filling the detector and prescribe Personal Protective Equipment (PPE) to prevent worker contact with the liquid scintillator. The PVC modules, once filled, completely contain the pseudocumene, resulting in no further exposure. Emergency spill equipment, an eye wash and PPE are stationed near the detector in the event of a release. The entire detector is inside of a secondary containment membrane that has the capacity to contain 100% of the liquid scintillator oil and prevent a release to the environment.

IV-5.2.2.5 Ammonia

N/A.

IV-5.2.2.6 Nanoparticle Exposures

N/A.



# IV-5.2.3 Flammables and Combustibles

The accelerator and experimental areas are classified as a non-accelerator specific hazard (NASH) in terms of fire prevention. Fire prevention and protection is enhanced by independent fire department inspections, Highly Protected Risk Assessments, and prompt on-site fire department response. Continuous monitoring of systems by the AD Operations Department also contributes to quick detection of problems. Equipment is designed with the application of the criterion that minimizes or eliminates combustible material.

Service buildings and beamline enclosures are constructed primarily of non-combustible material. The primary fire hazard is from the numerous power and signal cables that are distributed throughout the buildings and tunnels. Extensive tests of fire propagation in horizontal cable trays were conducted. The results indicate that cable tray fires propagate extremely slowly, generate only low temperatures, and self-extinguish. The major concern is smoke propagation. Where possible, penetrations between services buildings or equipment galleries and enclosures are sealed.

Fire detection and suppression systems for service buildings and beamline enclosures were installed at initial construction. These systems were based on the fire loading, codes, and/or design criteria in place at the time of construction. Additional systems have been installed and upgrades to pre-existing systems have been made in conjunction with facility modifications and the application of more stringent criteria.

General housekeeping is the responsibility of line management. The Building/Area Manager Program and scheduled walk-through inspections of all areas contributes to the monitoring and minimization of excessive accumulations of flammable and combustible materials. Minimization of excess material and proper housekeeping for the enclosures is specifically addressed by radiological worker training and waste minimization practices. Flammable materials are stored in approved flammable storage cabinets. Hazardous operations, such as welding, cutting, and brazing, are regulated by appropriate permits issued by the Fermilab Fire Department.

#### IV-5.2.3.1 Combustible Materials

The Near Detector cavern underwent a fire hazard and life safety analysis [3] using the International Building Code and NFPA 520 provisions as appropriate. Hughes Associates, Inc. completed this evaluation during March 2010. The liquid scintillator, as delivered to Fermilab, is a Class III B combustible liquid according to the flash point indicated by the MSDS. The liquid scintillator presents a potential fire hazard during detector filling. The cellular structure of the detector significantly mitigates this hazard by containing the liquid scintillator within fire retardant cellular PVC extrusions. A burn test performed on the rigid PVC extrusions and contained in the NOVA Rigid PVC Flammability Testing and other Fire related issues [4] concluded that this design and the liquid scintillator's high flash point of >202°F reduce the opportunity for ignition. Hazard mitigation includes restricting open flames or other sources of ignition present in any areas containing liquid scintillator via Fermilab Environment, Safety, and Health Manual (FESHM) [5] Chapter 6020.2 - Welding, Burning, and Brazing chapter, an automatic water mist fire suppression system, a VESDA smoke detection, and Fermilab Fire and Utilities Monitoring System (FIRUS).



The large quantity of wavelength shifting fiber is a combustible, but does not constitute a fire hazard because it is completely enclosed inside the individual PVC cells.

The installation of electronics, power supplies, and all other electrical components of the experiments performed in the Near Detector cavern are in accordance with the Particle Physics Division (PPD, later Directorate) Electrical Department guidelines and FESHM to ensure that they do not constitute a fire or shock hazard. All installations have been reviewed according to the ORC process. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

#### IV-5.2.3.2 Flammable Materials

Filling the cells with liquid scintillator oil presents a fire hazard due to static accumulation and discharge on the plumbing. This hazard is mitigated using plumbing that is conductive, grounded and bonded. Also, an anti-static additive is added to the scintillator in concentrations that increase conductivity to reduce the steady state electric current flow in the main distribution lines by a factor of ~100, reducing the charge delivered to the module by this factor. An additional risk from scintillator-initiated fire would stem from improper storage and disposal of oil-soaked rags. Spills are dealt with promptly, and fire-proof disposal receptacles are provided where needed. Appropriate interlocks and controls on the scintillator filling machines reduce the probability of spills during scintillator liquid transfer. If removal of the scintillator is required, similar provisions will mitigate these hazards.

The installation of electronics, power supplies, and all other electrical components of the experiments performed in the Near Detector cavern are in accordance with the Particle Physics Division (PPD, later Directorate) Electrical Department guidelines and FESHM to ensure that they do not constitute a fire or shock hazard. All installations have been reviewed according to the ORC process. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

# IV-5.2.4 <u>Electrical Energy</u>

Construction or modification of electrical equipment at Fermilab conforms to the safety and design standards of the FESHM, the Fermilab Engineering Manual [7], the National Electrical Code (NEC NFPA 70), the National Electrical Safety Code (ANSI C2-1984) and OSHA 29 CFR 1910.331-335 "Safety Related Work Practices" where applicable. FESHM describes Fermilab's Electrical Safety Program.

Training, work planning and controls, and the ORC review process provide additional protection for workers and other personnel in the area. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

# IV-5.2.4.1 Stored Energy Exposure

N/A.



# IV-5.2.4.2 High Voltage Exposure

The NOvA Near Detector has a high voltage power supply located in the electronics racks on the mezzanine level in the NOvA Cavern next to the Near Detector. This supplies 450 V to all 631 avalanche photodiodes (APDs) used in the detector, via some custom electronics and power distribution devices. All custom electronics and power distribution devices were cleared for use via Fermilab's Operational Readiness Clearance program. Any work involving high voltage exposure is conducted following hazard analysis and work planning and controls guidelines.

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

IV-5.2.4.3 Low Voltage, High Current Exposure

N/A.

IV-5.2.5 Thermal Energy

Thermal energy hazards which are applicable to the NOvA Near Detector are discussed in this section.

IV-5.2.5.1 Bakeouts

N/A.

IV-5.2.5.2 Hot Work

There are no plans to conduct hot work in this facility at the moment. However, such activities may take place during decommissioning of the NOvA Near Detector. If applicable, they would be conducted with training and work planning and controls, and in accordance with the controls specified in the Section I, Chapter 04, Non-Accelerator Specific Hazards (NASH) tables. These standard controls reduce likelihood and consequences of risks to workers, and co-located workers from a risk value of I (a major concern) to a risk value of IV (minimal concern). For member of the public, these standard controls reduce risks from level III (minor concern) to a risk level of IV (minimal concern), thus no further evaluation is necessary.

IV-5.2.5.3 Cryogenics

N/A.

IV-5.2.6 Kinetic Energy

The service buildings that support accelerator and experiment operations contain rotating machinery in relatively small rooms. Mechanical guards and, in some cases, emergency stop switches are provided for personnel protection in each of these buildings.

Many service buildings and enclosures contain overhead bridge cranes, hoists, fork trucks, and aerial lifts. Infrastructure Services Division Operations & Maintenance Group maintains and inspects all cranes,



hoists, and fork trucks. All crane and fork truck operators complete the appropriate training requirements as identified in their Individual Training Needs Assessments plan. Aerial lifts are maintained and lift operators are trained by the organization owning the lift.

IV-5.2.6.1 Power Tools

Power tools are not typically used in the facility. However, there is a possibility of use during maintenance or during decommissioning of the NOvA Near Detector. Applicable training and work planning and controls are utilized, along with applicable PPE, to protect workers and others.

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

IV-5.2.6.2 Pumps and Motors

The NOvA Near Detector water cooling system has two water pumps and a heat exchanger. The dry gas system uses two air compressors and two air driers. In both systems, one pump/compressor/drier is used at a time with the second as a ready spare.

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

IV-5.2.6.3 Motion Tables

N/A.

IV-5.2.6.4 Mobile Shielding

N/A.

IV-5.2.7 Potential Energy

Potential energy hazards which are applicable to the NOvA Near Detector are discussed in this section.

IV-5.2.7.1 Crane Operations

N/A.

IV-5.2.7.2 Compressed Gasses

The NOvA Near Detector uses eight standard compressed gas bottles of ultra-high purity nitrogen which function as a backup system to the detector's dry gas system. To maintain a design pressure of 2200 psi, four bottles are used at a time, with spares in place. These are located on the north side of the NOvA cavern, downstream in the beam direction from the detector itself. While they stay connected, the bottles are typically only actively in use during power outages to the dry gas system; as that system is on emergency power this is not common.



This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

# IV-5.2.7.3 Vacuum/Pressure Vessels/Piping

There are 3 pressure vessels at the NOvA Near Detector: the dry gas buffer tank, the dry gas reservoir and the water system heat exchanger. There are ASME pressure vessel notes for all 3 in accordance with FESHM Chapter 5031.

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

IV-5.2.7.4 Vacuum Pumps

N/A.

IV-5.2.7.5 Material Handling

Material handling may be conducted in this facility. This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

IV-5.2.8 Magnetic Fields

N/A.

IV-5.2.8.1 Fringe Fields

N/A.

IV-5.2.9 Other Hazards

Other hazards which are applicable to the NOvA Near Detector are discussed in this section.

IV-5.2.9.1 Confined Spaces

N/A.

IV-5.2.9.2 Noise

Typical levels of noise in this facility do not present a safety hazard. In the event of maintenance or work which produces high levels of noise, applicable training and work planning and controls are utilized, along with applicable PPE, to protect workers and others.

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.



IV-5.2.9.3 Silica

Silica exposure hazards may result from drilling of concrete or similar material. In the event of work which may involve this hazard, applicable training and work planning and controls are utilized, along with applicable PPE, to protect workers and others.

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

IV-5.2.9.4 Ergonomics

All work at the NOvA Near Detector will be conducted following good ergonomics practices and training.

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

IV-5.2.9.5 Asbestos

N/A.

IV-5.2.9.6 Working at Heights

The main body of the NOvA Near Detector is 4.2 meters tall, with a shorter "muon catcher" section which is 2.8 meters tall. Occasionally work is done at heights. This requires fall protection training and hazard protection in accordance with Fermilab's training and work planning and controls program. There is a movable access platform (MAP) which is used to access and work on the top of the main body of the detector. There is a ladder attached to the side of the detector which allows access to the top of the muon catcher. Additionally, there are two retractable fall protection lifelines that can be attached either to the MAP or to an anchor point above the muon catcher.

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*. Work at the NOvA Near Detector involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

# IV-5.2.10 Access & Egress

Primary egress for workers (general access and emergency evacuation) is the personnel elevator located in the MINOS building. Secondary emergency egress is along the decay pipeline to MI-65 to a stairwell that leads to the surface; there is also an elevator at this location. The NOvA Near Detector cavern access/egress is governed by NuMI/MINOS underground training and coordination with the MINOS Area Coordinator. Access requires current training, at least one other trained individual, a hard hat, closed toe shoes, and a flashlight. Depending upon work in the underground area, the PPE required for entry may change as appropriate.

Specially-trained crane operators transport all heavy equipment and materials underground via the house crane through the shaft. The MINOS area crane requires special on-the-job training due to its unusually



long wire rope and swing potential. The MINOS Area Coordinator and the MINOS Work Permit/Tour system coordinate all underground work.

# IV-5.2.10.1 Life Safety Egress

The NOvA Near Detector is located in the MINOS Underground Area, which is about 100 meters underground. Life safety egress is discussed further in the chapter on MINOS, SAD Chapter IV-06. Briefly and in summary, the main access and egress to the MINOS Underground is via elevator. The MINOS Underground also contains positively pressured emergency escape passageways for life safety egress as well as a secondary emergency escape route which exits through the NuMI Target Hall at the MI-65 Service Building. There is also an emergency diesel generator which supplies power for several functions including emergency exit lighting, elevator, ventilation, and crane power. There are multiple separate backup systems to the groundwater sump pump system, which continuously runs to prevent flooding.

Baseline qualitative risk assessment identified this hazard as "anticipated" for workers and "co-located" workers, the consequence of the hazard to workers and co-located workers has been identified as "high", resulting in a risk level of I (event of major concern). To reduce the likelihood of this hazard, preventive measures described above, and in the risk tables, reduce the likelihood of this hazard to workers and co-located workers to "extremely unlikely", and mitigative measures reduce the consequences of this hazard from "high" to "negligible". After employing these hazard controls, residual risk level of IV results for workers and co-located workers, meaning that the hazard is of minimal concern.

For members of the public, the qualitative risk assessment indicates that this hazard "beyond extremely unlikely" for members of the public, with a "negligible" risk, because access to this building is forbidden to the public. Since the public remains outside of the hazard area, it is protected by location. Thus, the risk to members of the public remains at a risk level IV and is not considered further.

# IV-5.2.11 Environmental

Environmental hazards are addressed through compliance with legal and regulatory requirements imposed by DOE Orders, Federal/State/local regulations, and FESHM 8000 series. Numerous activities at Fermilab have the potential to produce environmental impacts. These include air emission sources such as fuel combustion, component cleaning, paint spray booths, soil erosion from construction activities, oil spills from transformers and generators utilized within the electrical distribution system, and glycol spills from various cooling systems. The laboratory has an IEPA-approved air emissions permit and a Spill Prevention, Control and Countermeasures Plan (SPCC) that has been certified by a registered Professional Engineer. New activities are reviewed for potential environmental and regulatory issues as part of the NEPA process.

The environmental radiation hazards considered include off-site radiation doses from muons produced by proton interactions with targets, activation of the air in enclosures which is subsequently released to the environment, and irradiation of unprotected soil surrounding the enclosures leading to radioactivity in the groundwater or surface water.

The NOvA project as a whole has been reviewed for environmental impacts according to NEPA and was issued a Finding of No Significant Impact by the Department of Energy [6].



Furthermore, a baseline qualitative risk assessment was performed for environmental hazards which indicated that although hazards to air, water and soil are anticipated, the consequences of releases to these media from the NOvA Detector have been deemed to be "negligible". Furthermore, controls that are implemented and documented within the common Risk Matrix table included in SAD Section I Chapter 04 *Safety Analysis*, indicate that the likelihood of occurrence of "negligible" release events of this nature is reduced from "anticipated" to "extremely unlikely", and risk level IV is maintained, meaning that such releases are events of "minimal concern".

### IV-5.2.11.1 Hazard to Air

Locations where there is a potential for the release of airborne radionuclides in measurable concentrations are identified and appropriately monitored to ensure compliance with applicable standards. There is no hazard to air resulting from the NOvA Near Detector.

#### IV-5.2.11.2 Hazard to Water

Groundwater and surface water are monitored on an as needed basis by the assigned RSO or the ES&H Section to ensure compliance with the FRCM and applicable standards. There is no hazard to water resulting from the NOvA Near Detector.

The detector contains approximately 41,200 gallons of liquid scintillator oil. A pliable PVC membrane secondary containment is installed around the entire detector. In the event of a serious spill of liquid scintillator from the detector, this is designed to supply 100% secondary containment for the liquid scintillator. The potential release of the oil is controlled by secondary spill containment and sump activation. Couple these controls with the innocuous properties of the mineral oil itself, means that the release of mineral oil results only in a negligible consequence to the public, and a risk of minimal concern, thus no additional evaluations of these hazards are necessary.

#### IV-5.2.11.3 Hazard to Soil

There is no radiation hazard to soil resulting from the NOvA Near Detector.

The detector contains approximately 41,200 gallons of liquid scintillator oil. A pliable PVC membrane secondary containment is installed around the entire detector. In the event of a serious spill of liquid scintillator from the detector, this is designed to supply 100% secondary containment for the liquid scintillator.

# IV-5.3. Summary of Hazards to Members of the Public

The NOvA Near Detector presents no specific hazards to members of the public.

# IV-5.4. Summary of Credited Controls

As described in Chapters 1-10 of the Fermilab SAD, credited controls are designed to reduce the risk of accelerator operations hazards to an acceptable level. The NOvA Near Detector site is geographically separated from the accelerator components. The NOvA Near Detector does not have any accelerator components and thus does not require credited controls.



# IV-5.5. Defense-in-Depth Controls

# IV-5.5.1 Administrative Controls

Administrative controls and procedures have been put in place to ensure safe operations at the NOvA Near Detector site. Operational readiness of the experiment is governed by *PPD ESH 006 ES&H Review of Experiments*. Subject matter experts review each aspect of the experiment prior to operations to ensure safe operations. The review includes procedure, hazard analysis and document reviews and walkthroughs of the experiment components. Division head(s) of the area(s) in which that experimental components reside grant approval for operations.

## IV-5.5.1.1 Operation Authorization Document

Commissioning, normal operations, and emergency management of the NOvA Near Detector site are all conducted under the auspices of the Neutrino Division, Particle Physics Directorate Headquarters, and the Environment, Safety & Heath Division.

# IV-5.6. Decommissioning

NOvA is planned to continue normal operations until the long beam shutdown for LBNF/DUNE, projected for 2027. Decommissioning of the NOvA Near Detector would be after this time.

DOE Field Element Manager approval shall be obtained prior to the start of any decommissioning activities for NOvA Areas.

# IV-5.7. Summary and Conclusion

This chapter of the Fermilab Safety Assessment identifies and assesses specific hazards associated with commissioning and operation of the NOvA Near Detector. The chapter identifies and describes designs, controls, and procedures to mitigate NOvA Near Detector specific hazards. Further, in addition to the specific safety considerations presented in this chapter, the NOvA experiment is subject to the global and more general safety requirements, controls, and procedures outlined in Section 1 of this Fermilab Safety Assessment Document.

The NOvA experiment has been constructed, commissioned, and operated within the specific and general considerations of this safety assessment. The preceding discussion of the hazards presented by the NOvA experiment operations and the credited controls established to mitigate those hazards demonstrate that the experiment can be operated in a manner that will produce minimal hazards to the health and safety of Fermilab workers, researchers, members of the public, as well as to the environment.



# IV-5.8. References

- [1] Fermilab Radiological Control Manual- The current web link is: http://esh.fnal.gov/xms/ESHQ-Manuals/FRCM
- [2] Spill Prevention Control and Countermeasures Plan, Fermi Research Alliance, LLC, Fermi National Accelerator Laboratory, Revision 4, July 2013
- [3] Lab Safety/Fire Protection Analysis for Fermilab NOvA Near Detector Cavern, Hughes Associates, Inc., March 5, 2010
- [4] NOvA Rigid PVC Flammability Testing and other Fire Related Issues, NOvA Document Data Base, document #358, James Priest, February 2005
- [5] Fermilab Environment, Safety, and Health Manual. The current link is: http://esh.fnal.gov/xms/ESHQ-Manuals/FESHM
- [6] Construction and Operation of Neutrinos at the Main Injector (NuMI) Off-axis Electron Neutrino (v<sub>e</sub>) Appearance Experiment (NOvA) at the Fermi National Accelerator Laboratory, Batavia, Illinois, and St. Louis County, Minnesota (DOE-EA-1570) U.S. Department of Energy Finding of No Significant Impact, Peter Siebach, June 2008
- [7] Fermilab Engineering Manual. The current web link is: <a href="https://directorate-docdb.fnal.gov/cgibin/sso/ShowDocument?docid=34">https://directorate-docdb.fnal.gov/cgibin/sso/ShowDocument?docid=34</a>

# IV-5.9. Appendix – Risk Matrices

Risk Assessment methodology was developed based on the methodology described in DOE-HDBK-1163-2020. Hazards and their potential events are evaluated for likelihood and potential consequence assuming no controls in place, which results in a baseline risk. A baseline risk (i.e., an unmitigated risk) value of III and IV does not require further controls based on the Handbook. Events with a baseline risk value of I or II do require prevention and/or mitigation measures to be established in order to reduce the risk value to an acceptable level of III or IV. Generally, preventive controls are applied prior to a loss event, reflecting a likelihood reduction, and mitigative controls are applied after a loss event, reflecting a consequence reduction. For each control put in place, likelihood or consequence can have a single "bin drop", resulting in a new residual risk (i.e., a mitigated risk). This risk assessment process is repeated for each hazard for Facility Workers (FW), Co-Located Workers (CLW), and Maximally-Exposed Offsite Individual (MOI).