



PNNL Rad QIS

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On behalf of PNNL QIS



PNNL is operated by Battelle for the U.S. Department of Energy



Sources of ionizing radiation

- External sources
 - Gammas
 - Cosmic ray secondaries (muons)
- Most mass of the fridge is:
 - Copper, gold plating
 - Aluminum (radiation shields)
 - Steel (Vacuum flange)
 - Mumetal (magnetic shielding)

Low Radioactivity

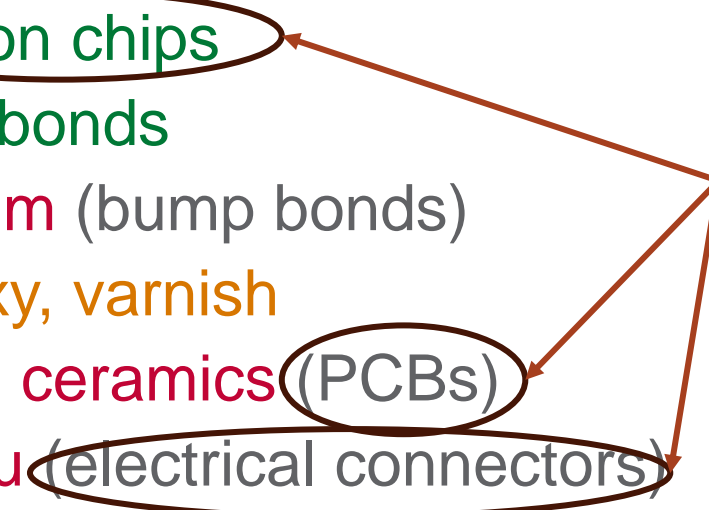
Moderate or Variable Radioactivity

High Radioactivity/Rate

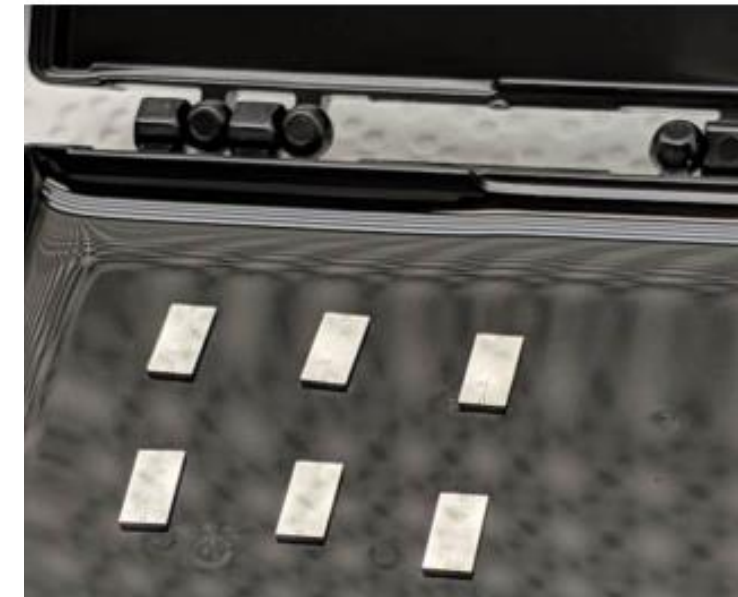
Most high radioactivity materials are very small mass
BUT

Many of them are very close to the devices

- Packaging and readout:

- Silicon chips
 - Wirebonds
 - Indium (bump bonds)
 - Epoxy, varnish
 - FR4, ceramics (PCBs)
 - BeCu (electrical connectors)
 - Copper
- assay
- 

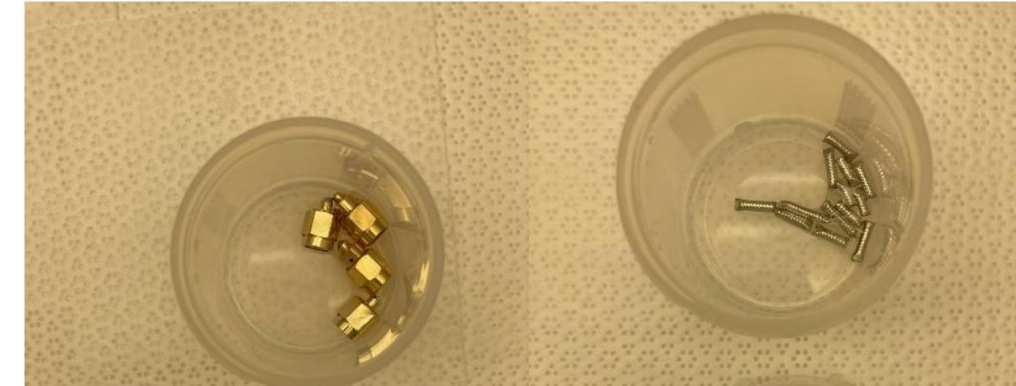
Assay of critical components



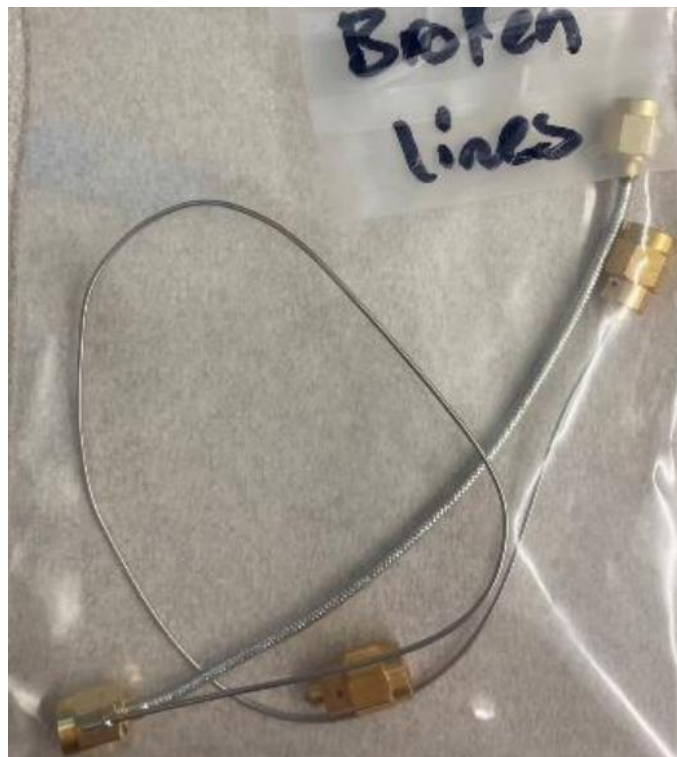
- **Qubits (ICP-MS)**
 - Fabricated at MIT-Lincoln Labs, each chip 2.5x5x0.3 mm
 - 3 replicates measured, only 1 above detection limit
 - Not significantly any dirtier than pure silicon

Sample	^{232}Th (mBq/kg)	^{238}U (mBq/kg)	Ref.
Qubits	0.0065 ± 0.0012	0.014 ± 0.003	This work
Silicon	<0.0073	<0.011	[38]
OFHC Cu	0.0001–0.01	0.001–0.05	[39–41]

Assay of critical components



- Qubits (ICP-MS)
- Cryogenic SMA **connector** and semirigid **coax cable** (ICP-MS)
 - Only metal parts digested (e.g. not PTFE dielectric)
 - Cables fairly clean, connectors dirty (likely BeCu)



PNNL ID	Description		total sample mass [g]	measured mass [g]	mass fraction measured	²³² Th		²³⁸ U	
						milliBq/kg	± inst	milliBq/kg	± inst
normalized to metal mass									
2023-10-01	coax connector metal	r1	2.9040	2.6336	0.907	1430	20	21000	2000
		r2	2.8953	2.6432	0.913	2240	140	25000	2000

PNNL ID	Description		total sample mass [g]	measured mass [g]	mass fraction measured	²³² Th		²³⁸ U	
						milliBq/kg	± inst	milliBq/kg	± inst
2023-10-02	coax cable metal	r1	0.1429	0.1056	0.739	<0.130	--	<0.39	--
		r2	0.1872	0.1334	0.713	<0.152	--	<0.42	--
		r3	0.1552	0.1111	0.716	<0.16	--	<0.49	--

Assay of critical components



- Qubits (ICP-MS)
- Cryogenic SMA connector and semirigid coax cable (ICP-MS)
- Low loss ceramic PCB substrates Rogers TMM10 and RO4350B (HPGe)

Sample	Mass	^{40}K	^{208}Tl	^{212}Pb	^{214}Bi	^{214}Pb	^{226}Ra	^{210}Pb
TMM10	200 g	17.3(9)	1.51(6)	5.5(3)	28.9(4)	25.4(8)	29(2)	-
RO4350B	30 g	9.1(8)	4.9(2)	15.1(9)	-	11.2(4)	8(4)	11(2)



Building a background model

Radioactivity assays ❌ Simulated hit efficiencies ❌ Bill of materials

Component	Material	Mass (kg)
Cosmic rays (chip horizontal)		
Cosmic rays (chip vertical)		
Ambient Gammas		
Ceramic PCB interposers		
	alumina	780 mg
	RO4350B	370 mg
	TMM10	550 mg
Coax connectors on package		
inside (line-of-sight)	SMA	10 × 2.3 g
outside (no line-of-sight)	SMA	10 × 2.3 g
Bump bonds	indium	20 μg
All other components (itemized below)		
Fridge stages and shields		
MXC stage	Cu	4.6
CP stage	Cu	3.3
Still stage	Cu	5.9
4K stage	Cu	8.7
50K stage	Cu	5.1
Vacuum flange	steel	21
Still can	Cu	6.3
4K can	Al	4.1
50K can	Al	5.7
Vacuum can	Al	21
Gold plating	gold	0.5
Experiment readout		
Wirebonds	Al/Si	10 × 0.1 mg
Package	Cu	0.1
Package Fasteners	brass	10 × 0.3 g
Cryo filters	K&L	10 × 15 g
Closest coax cable	semirigid	10 × 10 cm
Coldfinger	Cu	1.8
Inner shield		
	Cu	1
	Al	1
	mumetal	1
MXC DC feedthroughs	BeCu	100 pins
MXC RF feedthroughs	SMA	10 × 2.3 g
MXC RF attenuators		10 × 5 g
MXC isolators		10 × 145 g
4K HEMT amplifiers		10 × 17 g

Material	Isotope concentrations (mBq/kg)							Ref.
	²³⁸ U	²³² Th	⁴⁰ K	⁶⁰ Co	¹³⁷ Cs	²¹⁰ Pb ^a	Act. ^b	
copper	0.070	0.021	0.023	0.002	-	40	6.6	[46, 50, 51]
lead	0.04	0.005	0.1	-	-	200000	-	[45, 52, 53]
steel	130	2.4	10	8.5	0.9	-	-	[46]
aluminum	66	200	2100	-	-	-	-	[46]
gold	74	19	150	-	-	-	-	[45, 54]
brass	4.9	3.5	40	-	2.6	40	6.6	[49, 55]
Kapton	10	20	60	3	-	-	-	[47, 55]
Al bonding wire	110	370	100	-	-	-	-	[45]
mumetal	20	7	15	-	-	-	-	[56]
isolator	240	190	2000	-	50	-	-	[48]
HEMT	1000	890	10000	-	210	-	-	[48]
K&L filter	9	23	100	5	1.9	-	-	[48]
attenuator	200	52	140	-	13	-	-	[48]
alumina	5000	66	600	-	-	-	-	[56]
Rogers TMM10	29000	5500	17000	-	-	-	-	this work
Rogers RO4350B	11000	15000	9000	-	-	-	-	this work
SMA connector	23000	1800	-	-	-	-	-	this work
coaxial cable	0.4	0.15	-	-	-	-	-	this work
qubit chip	0.014	0.0065	-	-	-	-	-	this work
Indium	¹¹⁵ In: 250000							

Source location	²³⁸ U	²³² Th	⁴⁰ K	⁶⁰ Co	¹³⁷ Cs	²¹⁰ Pb	Activation
	Hit efficiency, 1/g/s/Bq						
Bump bonds	8.3E+2	6.6E+2	5.4E+1	5.6E+1	6.4E+1	¹¹⁵ In: 5.7E+1	
Interposer board	7.3E+0	5.2E+0	1.5E+0	3.1E-1	8.3E-1	1.5E+0	4.2E-1
Package	7.3E-2	6.0E-2	1.2E-2	2.1E-2	9.8E-3	8.0E-3	1.4E-2
Package Connector Inside	8.4E-1	5.2E-1	1.8E-1	5.3E-2	7.5E-2		
Package Connector Outside	1.4E-2	1.7E-2	9.4E-4	1.4E-2	4.8E-3		
Experiment stage	7.3E-4	1.0E-3	4.5E-5	9.1E-4	2.3E-4	2.5E-6	5.2E-4
Experiment shield	2.2E-4	2.8E-4	1.3E-5	2.5E-4	8.1E-5	0.0E+0	1.5E-4
Mixing Chamber Stage	1.2E-4	1.6E-4	8.8E-6	1.5E-4	4.4E-5	1.8E-7	8.7E-5
Cold Plate Stage	1.7E-5	2.3E-5	1.1E-6	2.3E-5	6.8E-6	1.4E-8	1.3E-5
Still Stage	7.3E-6	9.3E-6	5.8E-7	9.5E-6	2.6E-6	4.8E-9	5.4E-6
4K Stage	1.6E-6	2.3E-6	1.3E-7	2.7E-6	4.1E-7	0.0E+0	1.5E-6
50K Stage	4.6E-7	7.4E-7	2.1E-8	8.2E-7	1.9E-7	3.1E-9	4.4E-7
Vacuum Flange	2.6E-7	3.3E-7	1.5E-8	4.0E-7	8.6E-8	0.0E+0	2.3E-7
Still Can	6.0E-5	8.1E-5	4.3E-6	7.4E-5	2.1E-5	7.5E-8	4.4E-5
4K Can	3.0E-5	3.9E-5	2.1E-6	3.6E-5	1.1E-5	9.7E-9	2.1E-5
Lower 50K Can	2.5E-5	3.1E-5	1.8E-6	2.9E-5	9.1E-6	9.7E-9	1.7E-5
Upper 50K Can	9.3E-7	1.3E-6	3.6E-8	1.5E-6	4.4E-7	0.0E+0	7.9E-7
Lower Vacuum Can	1.7E-5	2.3E-5	1.4E-6	2.1E-5	7.6E-6	0.0E+0	1.2E-5
Upper Vacuum Can	6.3E-7	1.0E-6	8.7E-8	1.1E-6	2.1E-7	0.0E+0	5.7E-7



Background Explorer

An open-source web application for modeling radioactive backgrounds

<https://github.com/bloer/bgexplorer>

Edit bill of materials and assays in web interface

Upload simulation outputs as JSON files

Multiple views for summarizing and drilling down into inputs and results



Editing Model: HPGE Detector

Sample low background HPGE counter

Components Specifications

Search

Create new: Component Assembly

Name	Description	Status
HPGE System	Low background shielded HPGE detector	
detector housing		
can		
top lid		
bottom lid		
M4x1.5 brass screw		
sample holder	HDPE blocks for placing large samples	
shield	copper and lead shielding	
copper box		
cuBox_top		
cuBox_bot		
cuBox_side		
cuBox_frt		
cuBox_bck		
M4x1.5 brass screw		
lead shield		
environment	dummy component to attach room flux	

Unplaced components

- copper box (single element example)
- cuBox_right
- cuBox_bck

Edit Component

Name: cuBox_top

Description:

Comment:

Additional Info:

owner: <Part owner/designer/buyer>
partnum: <Part number>
vendor: <Part vendor>
datasheet: <URL for datasheet>

Query Modifier

JSON object modifying DB queries

Emission specs

Name	Category	Dist.	Querymod
copper contam	RadioactiveContam	bulk	{}
copper activation	CosmogenicActivation	bulk	{}
inner radon	RadonExposure	surface	{}
outer radon	RadonExposure	surface	{}

Material: copper

Mass: 63.4 kg

Volume: 0 cm³

Inner Surface: 10 cm²

Outer Surface: 20 cm²

Evaluated Rate Tables

Component	Gammas, 0.1-5 keV [dru]	Gammas, 3-100 keV [dru]	Gammas, 10-2000 keV [dru]
Total	2.89 (9)	60 (10)	
sample holder	0.53 (2)	1.77 (8)	
detector housing	2.19 (9)	8.4 (3)	
bottom lid	0.111 (5)	0.37 (2)	
can	1.76 (8)	6.8 (3)	
top lid	0.32 (1)	1.23 (5)	
shield	0.167 (7)	50 (10)	
lead shield	0.010 (2)	50 (10)	
copper box	0.157 (7)	0.219 (9)	
cuBox_bck	0.009 (6)	0.015 (1)	
cuBox_bot	0.025 (2)	0.036 (2)	
cuBox_frt	0.030 (2)	0.040 (3)	
cuBox_side	0.045 (3)	0.065 (5)	
cuBox_top	0.028 (2)	0.034 (2)	
hinge	0.020 (5)	0.029 (7)	

Material	Gammas, 0.1-5 keV [dru]	Gammas, 3-100 keV [dru]	Gammas, 10-2000 keV [dru]
Total	2.89 (9)	60 (10)	
lead	0.010 (2)	50 (10)	
copper	0.137 (5)	0.190 (7)	
aluminum	2.19 (9)	8.4 (3)	
HDPE	0.53 (2)	1.77 (8)	
brass	0.020 (5)	0.029 (7)	

Interactive Charts

Filter Info

55 / 55 (100.0%) records pass all filters.
2.89 / 2.89 dru (100.0%) rate pass all filters.

Active Filters reset all

Component:

Material:

Source Category:

Source

Interactive Charts

Filter Info

40 / 55 (72.7%) records pass all filters.
0.696 / 2.89 dru (24.1%) rate pass all filters.

Active Filters reset all

Component:

Material:

Source Category:

Interactive Charts

Filter Info

40 / 55 (72.7%) records pass all filters.
0.696 / 2.89 dru (24.1%) rate pass all filters.

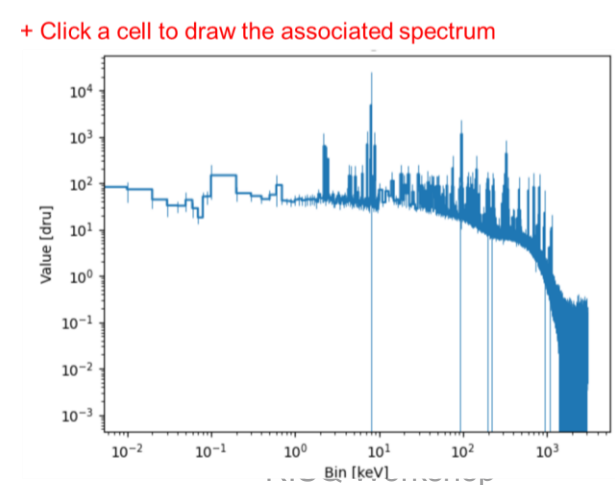
Active Filters reset all

Component:

Material:

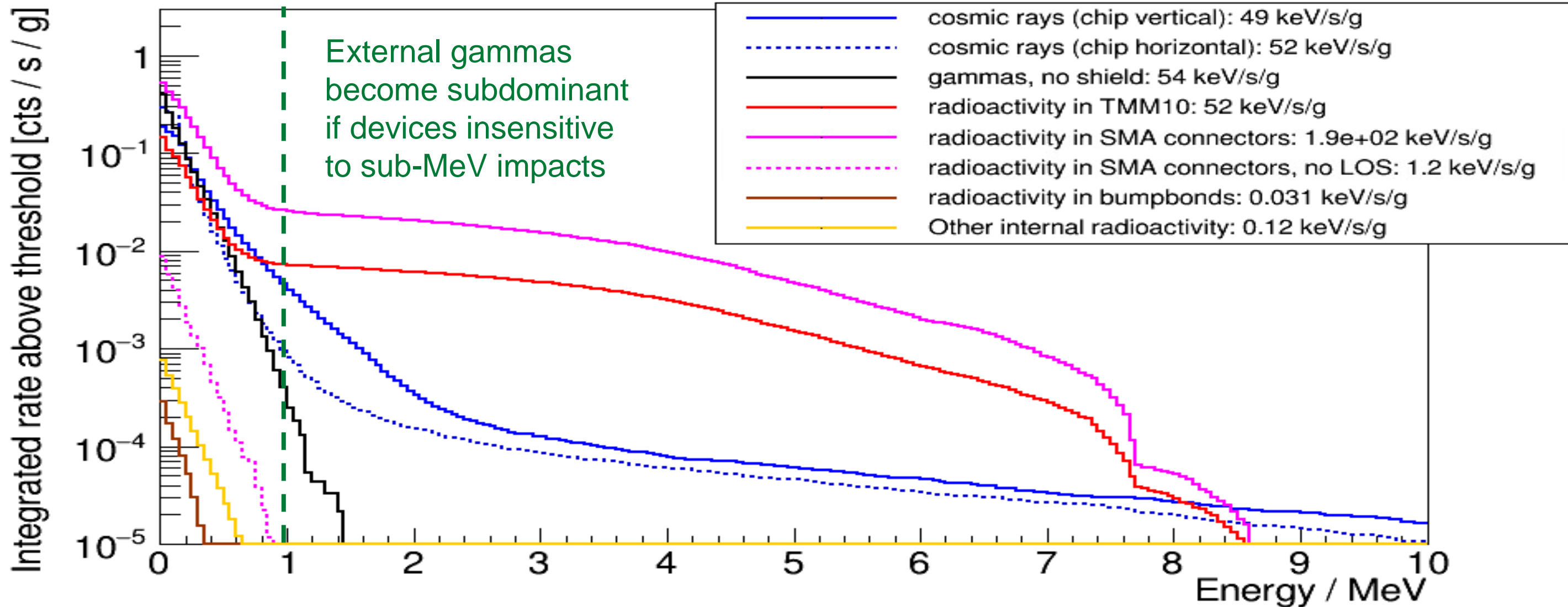
Source Category:

Source



Typical Radiation budget

Count rate above threshold

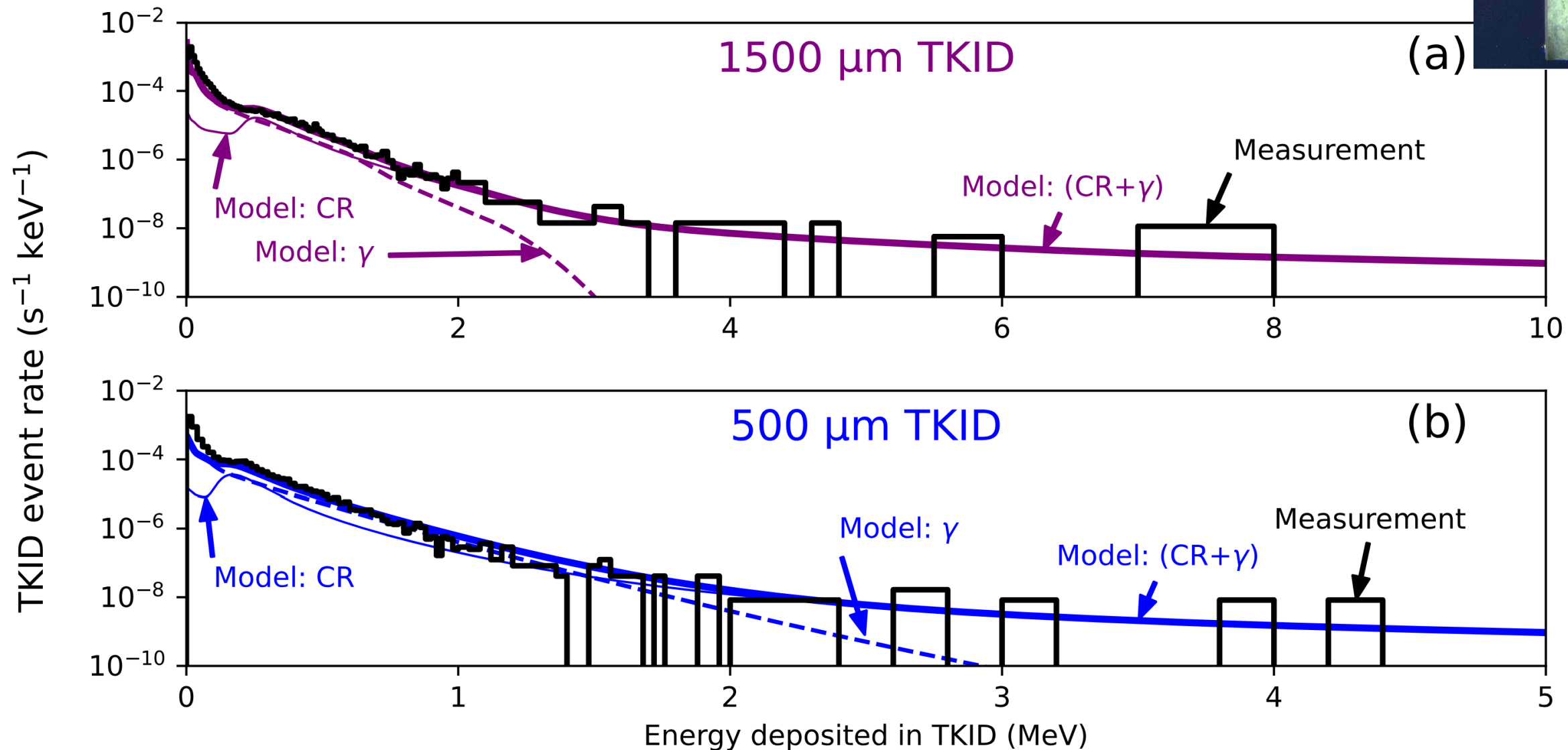
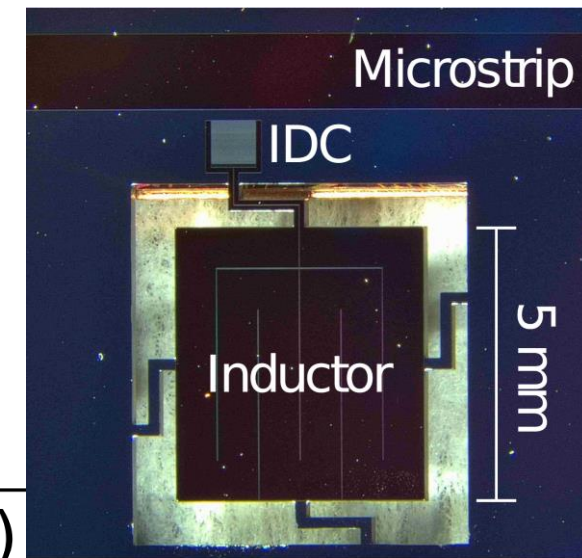


Key Takeaways

- Three dominant sources of ionizing radiation events:
 - Cosmic ray secondaries
 - Ambient gammas
 - Line-of-sight “dirty” components (ceramic PCBs, BeCu coax connectors)
- If devices are sensitive to low energy impacts, these sources contribute roughly equally
- If there is a significant threshold effect, line-of-sight alphas are the biggest concern, followed by cosmic rays, and gammas are very subdominant

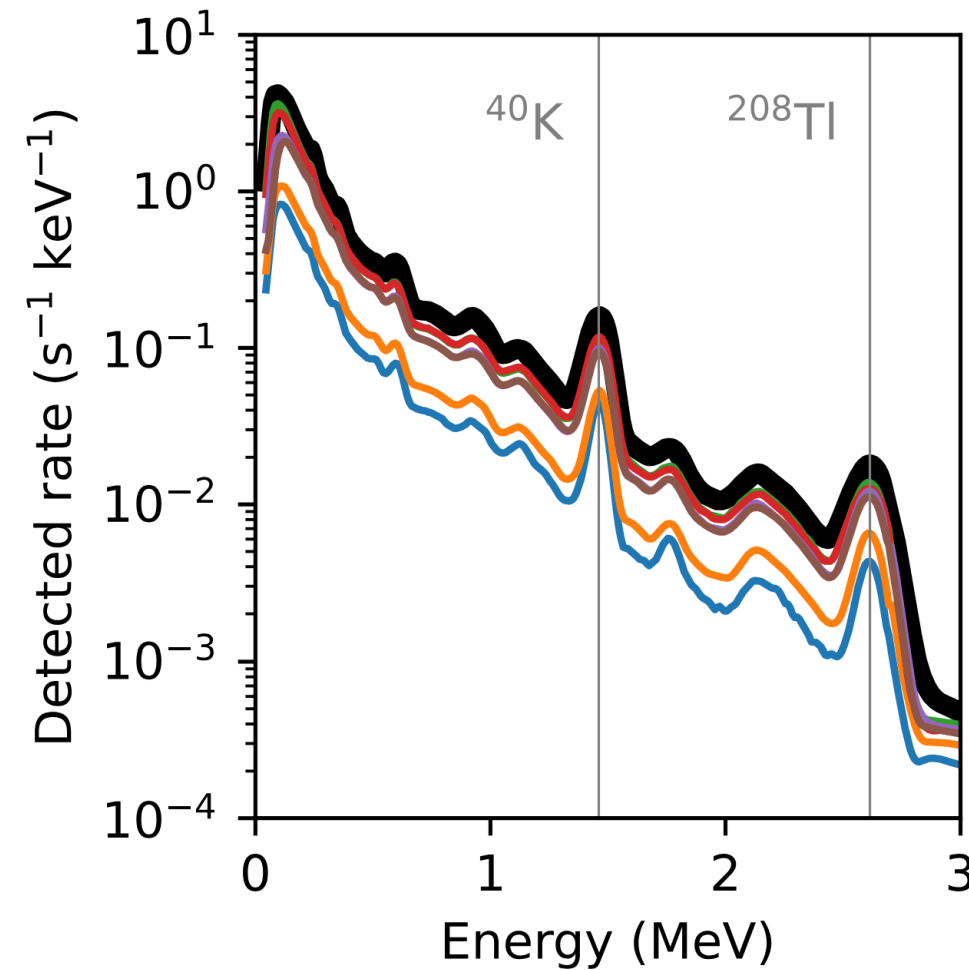
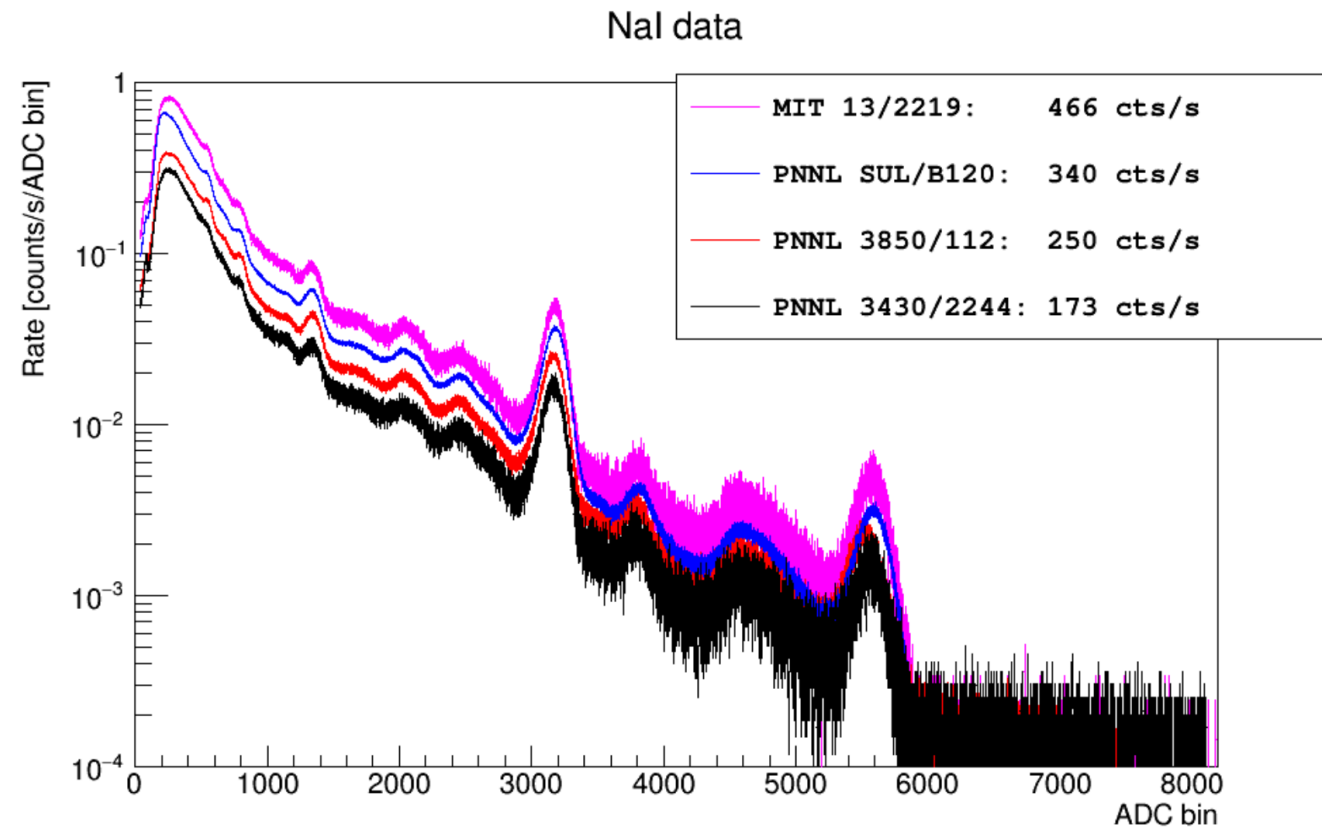
In Situ Measurements

Spectrum of pulses recorded in 5x5 mm² Thermal KID microcalorimeter agrees well with predictions. Only Cu and Al have line-of-sight to sensor.



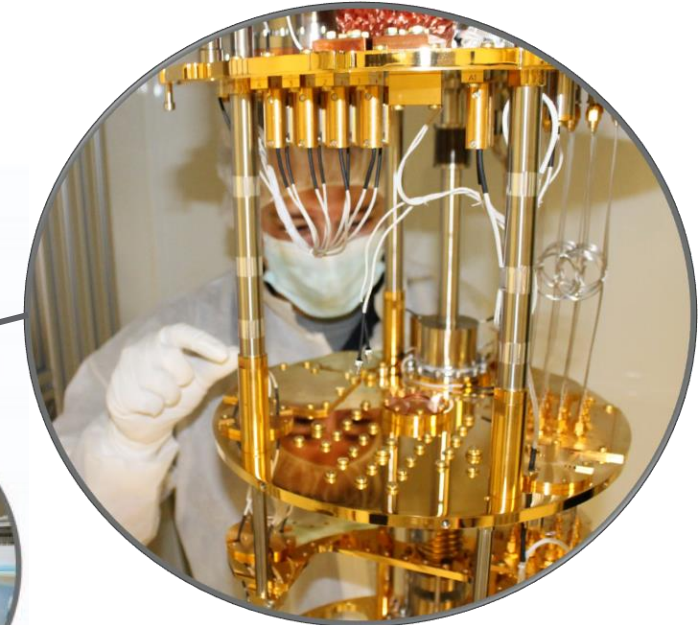
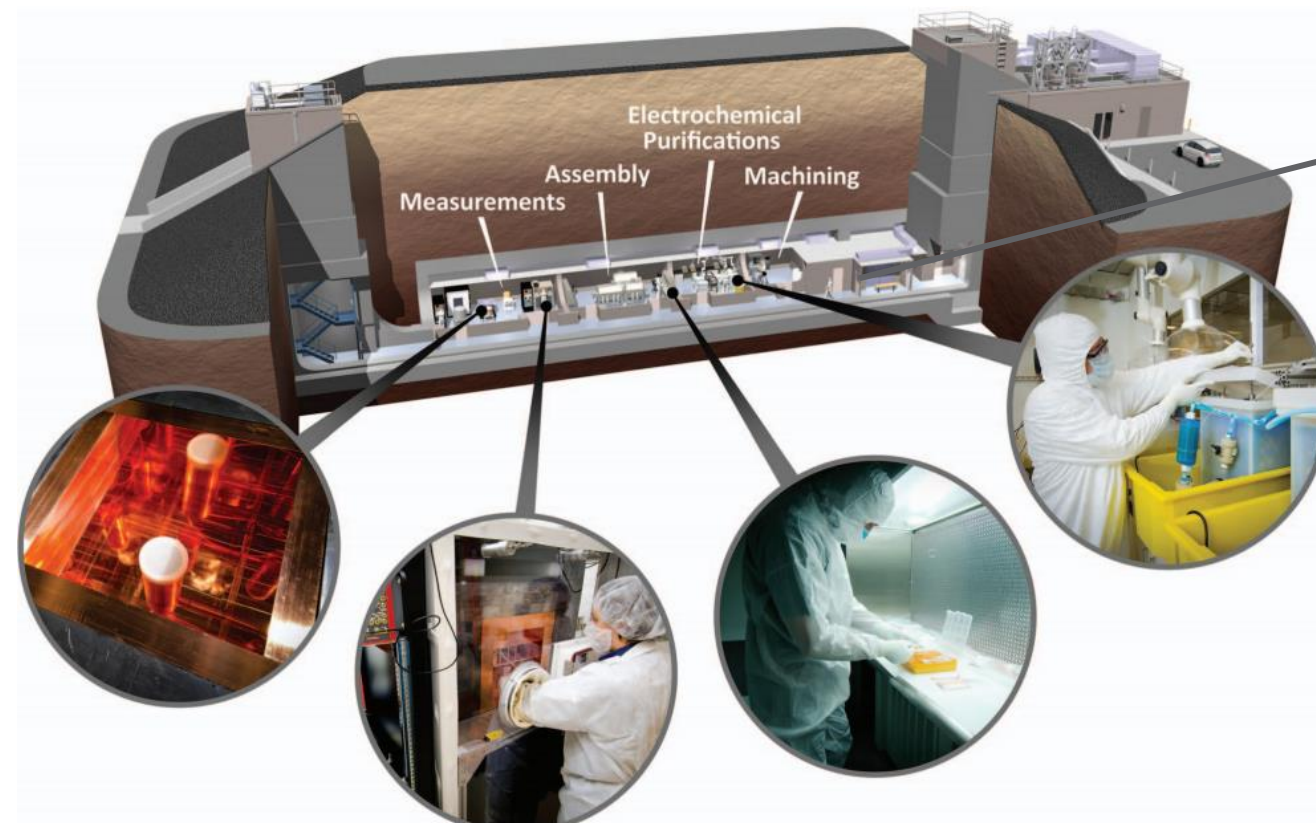
Common Gamma Backgrounds

- Environmental gamma and muon rates measured in multiple buildings, laboratories, and institutions with same instrument
- All within factor of ~5



PNNL Shallow Underground laboratory

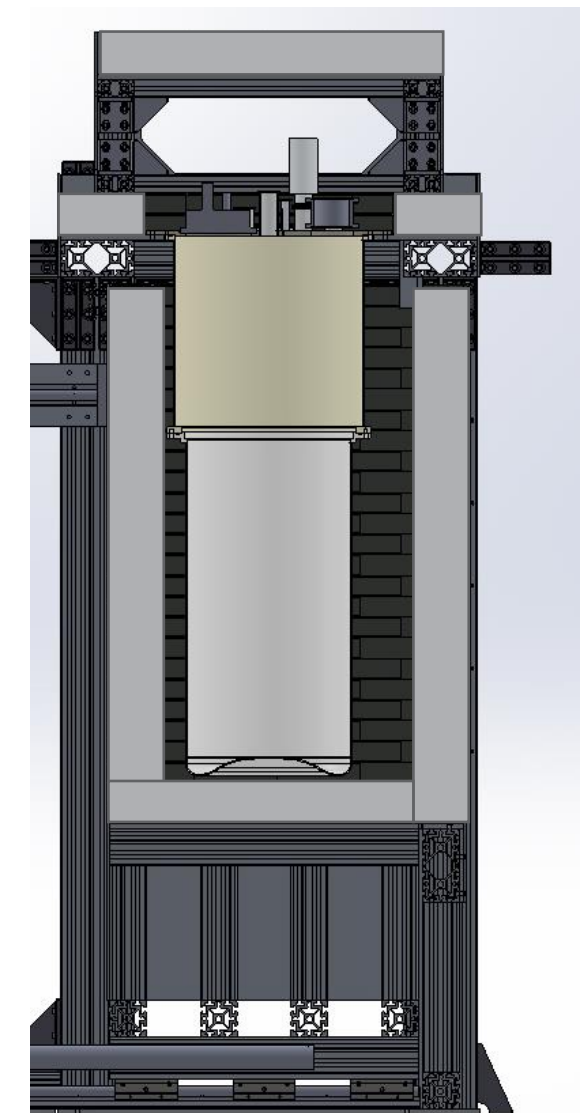
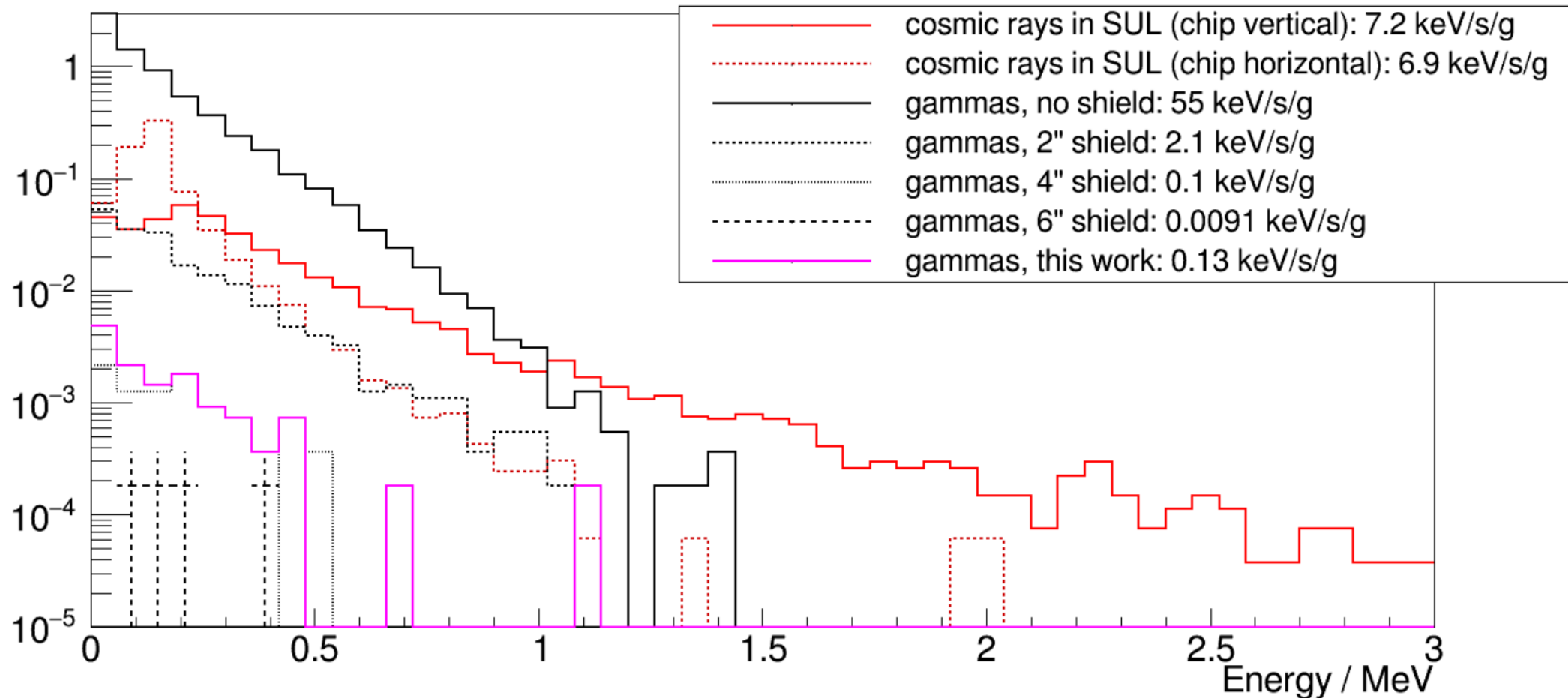
- SUL houses clean rooms (class 10,000 and 1,000) , world-leading ultra-pure material growth and characterization capability
- 19 m overburden reduces muon flux by 6X, neutron and proton flux by >100X
- Bluefors LD-400 operating for ~1.5 years



Low Background Cryogenic Facility (LBCF) shield design approach

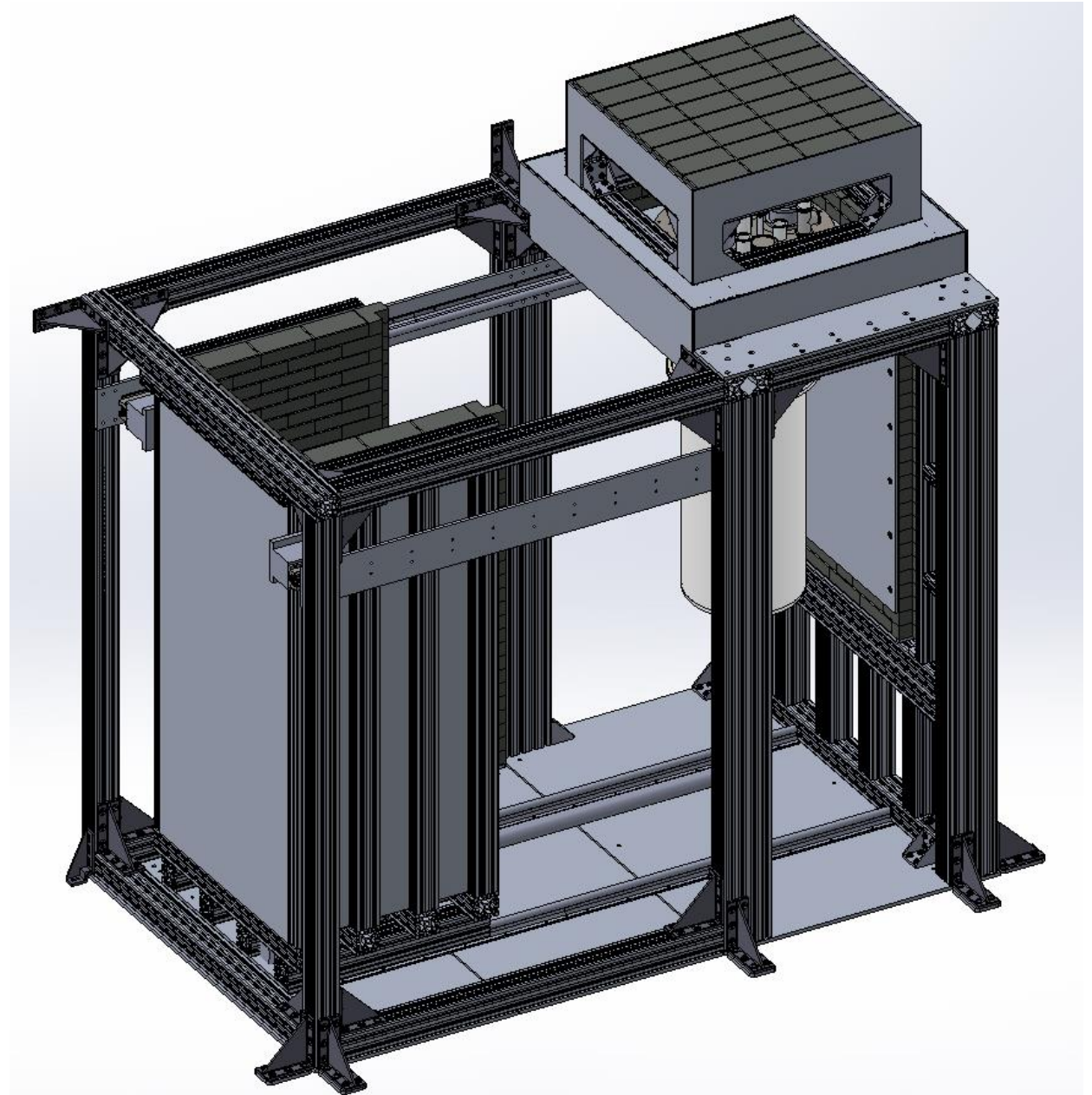
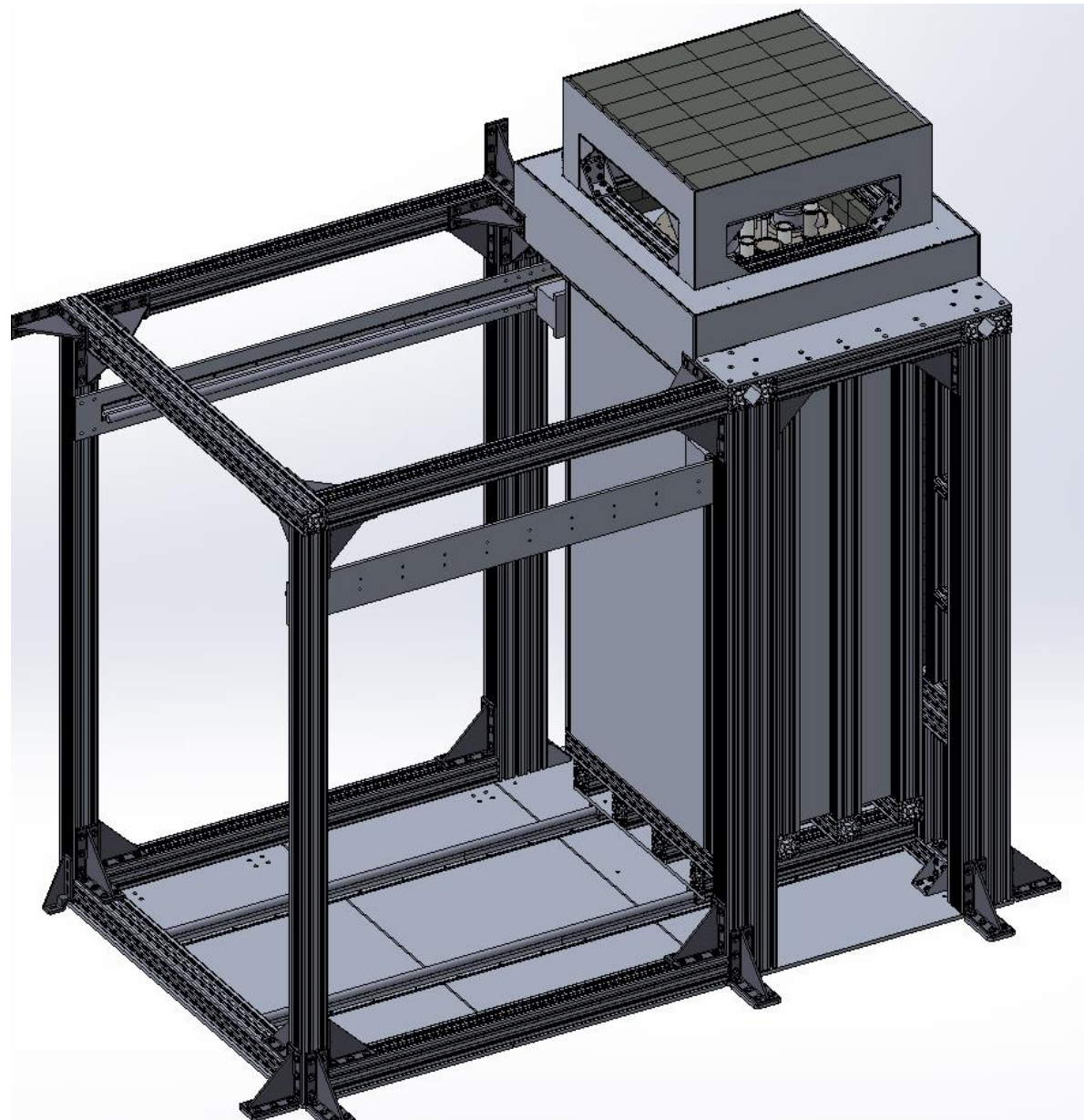
- Surround dil fridge model floating in space with hermetic lead shield of different thickness
- “Done” when residual gamma rate is below ~10% residual muon rate at 4” thick
- Then add holes for access, framing, seams between sections

Energy input [cts / s / g / MeV]



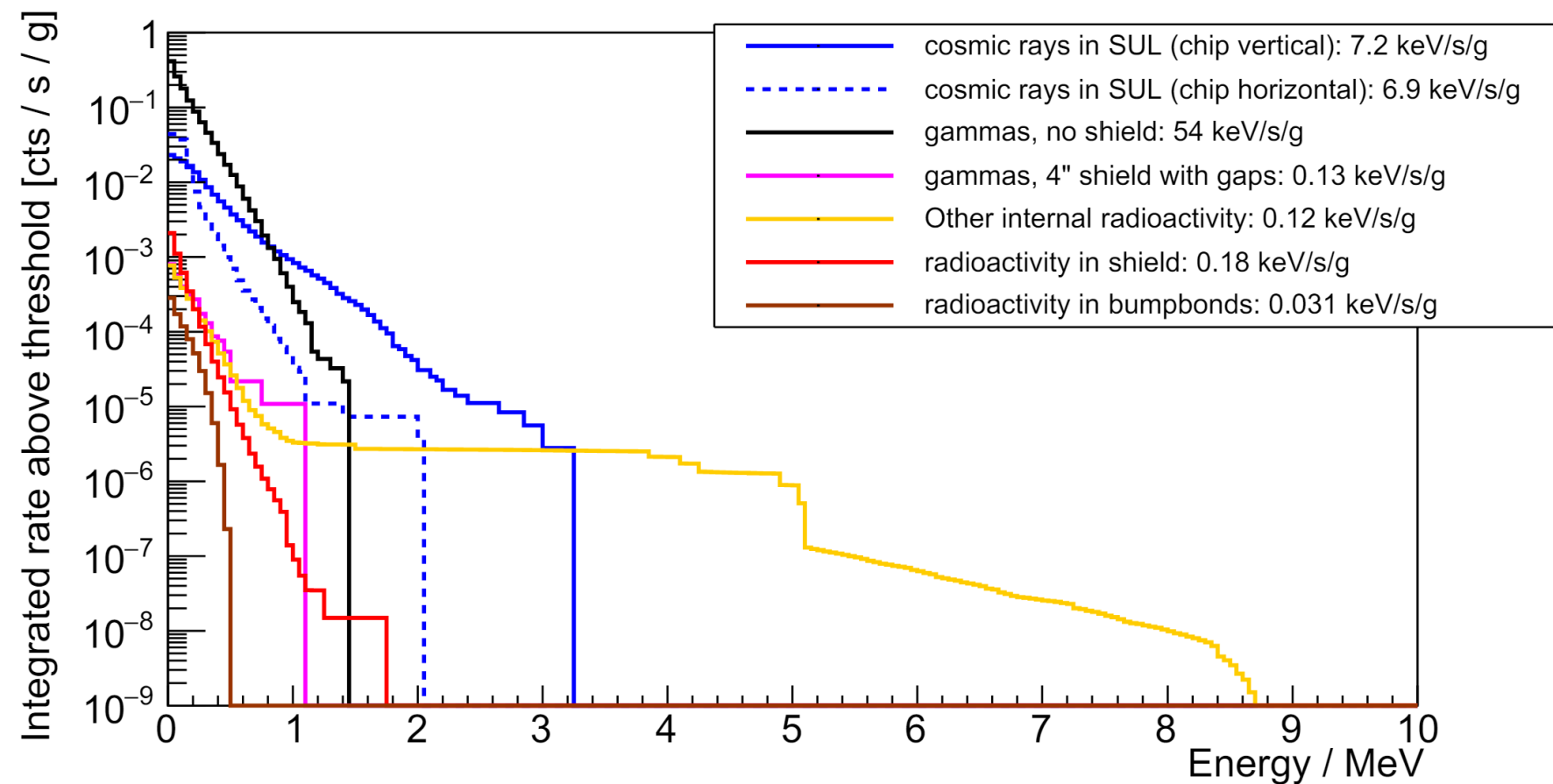
LBCF Shield design

- Reduces gamma rate by ~99.8%
- Automated cage door open/close enables A/B tests for ambient radiation
- Expected completion late Summer 2024



Devices running in the LBCF

- McEwen et. al. observed “catastrophic” error bursts with rate $\sim 1/(10s)$
- Estimated radiation dose in LBCF $\sim 5\%$ of “typical” surface lab if care paid to line-of-sight components
- If McEwen error rate is 100% radiation-driven, naïve scaling suggests error burst rate in LBCF would be $\sim 1/(2 \text{ minutes})$
- Cosmic ray muons dominate at low-to-medium energy
- ^{210}Pb in copper housings likely dominates at high energy ($\sim \text{few/year}$)



Summary

- PCBs and BeCu connectors dominate radiation budget if within direct line-of-sight of device, especially at high energy
- Otherwise ambient gammas and cosmic ray muons contribute roughly equally
- Therefore both shielding and overburden are necessary to achieve reduction
- PNNL Low Background Cryogenic Facility achieves 85% reduction in cosmic ray muons, expects 99.8% reduction in internal gammas, total 95% reduction in ionizing radiation event rate for typical chips
- Expected error burst rate ~2 minutes



Thank you

