RADIONUCLIDE ANALYSIS FACILITY

SECTION II CHAPTER 03 OF THE FERMILAB SAD

Revision 1 August 6, 2023

This Chapter of the Fermilab Safety Assessment Document (SAD) contains a summary of the results of the Safety Analysis for the Radionuclide Analysis Facility (RAF) that are pertinent to understanding the risks to the workers, the public, and the environment due to its operation.



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SAD Chapter Review

This Section II, Chapter 03 of the Fermi National Accelerator Laboratory (Fermilab) Safety Assessment Document (SAD), *Radionuclide Analysis Facility*, was prepared and reviewed by the staff of the Environment, Safety & Health Division (ESH) Radiation Analysis Department in conjunction with the Environment, Safety & Health Division (ESH) Accelerator Safety Department.

Signatures below indicate review of this Chapter, and recommendation that it be approved and incorporated into the Fermilab SAD.



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Revision History

Printed versions of this Chapter of the Fermilab Safety Assessment Document (SAD) may not be the currently approved revision. The current revision of this Chapter can also be found on ESH DocDB #1066 along with all other current revisions of all Chapters of the Fermilab SAD.

Author	Rev. No.	Date	Description of Change
Matt Quinn	1	August 6, 2023	Update to new SAD LayoutIncluded Risk Matrix and hazard discussion
Matt Quinn	0	June 10, 2015	Initial Release of the Radionuclide Analysis Facility chapter of the Fermilab Safety Assessment Document.



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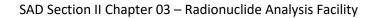
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Acronyms and Abbreviations

ACGIH American Conference of Governmental Industrial Hygienists

ACNET Accelerator Control Network System

AD Accelerator Directorate

AHJ Authority Having Jurisdiction

ALARA As Low As Reasonably Achievable
ANSI American National Standards Institute

APS-TD Applied Physics and Superconducting Technology Directorate

ARA Airborne Radioactivity Area
ASE Accelerator Safety Envelope

ASHRAE American Society of Heating, Refrigerating and Air Conditioning Engineers

ASME American Society of Mechanical Engineers

ASO Accelerator Safety Order, referring to DOE O 420.2D Safety of Accelerators

⁷Be Beryllium-7

BLM Beam Loss Monitor
BNB Booster Neutrino Beam
BPM Beam Position Monitor

BY Boneyard

CA Controlled Area
CA Contamination Area

CAS Contractor Assurance System

CC Credited Control
CCL Coupled Cavity Linac
CDC Critical Device Controller

CERN European Organization for Nuclear Research

CFM Cubic Feet per Minute

CFR Code of Federal Regulations (United States)

Ci Curie

CLW Co-Located Worker (the worker in the vicinity of the work but not actively

participating)

cm centimeter

CPB Cryogenics Plant Building

CSO Chief Safety Officer
CUB Central Utility Building
CW Continuous Wave

CX Categorically Excluded

D&D Decontamination and Decommissioning

DA Diagnostic Absorber

DAE Department of Atomic Energy India



DCS Derived Concentration Standard

DocDB Document Database
DOE Department of Energy

DOT Department of Transportation

DR Delivery Ring

DSO Division Safety Officer
DSS Division Safety Specialist

DTL Drift Tube Linac

DUNE Deep Underground Neutrino Experiment

EA Environmental Assessment

EA Exclusion Area
EAV Exhaust Air Vent

EENF Environmental Evaluation Notification Form

EMS Environmental Management System

EOC Emergency Operations Center
EPA Environmental Protection Agency
ES&H Environment, Safety and Health

Fermilab Fermi National Accelerator Laboratory, see also FNAL

FESHCom Fermilab ES&H Committee

FESHM Fermilab Environment, Safety and Health Manual

FHS Fire Hazard Subcommittee

FIRUS Fire Incident Reporting Utility System

FNAL Fermi National Accelerator Laboratory, see also Fermilab

FODO Focus-Defocus

FONSI Finding of No Significant Impact
FQAM Fermilab Quality Assurance Manual

FRA Fermi Research Alliance

FRCM Fermilab Radiological Control Manual

FSO Fermilab Site Office

FW Facility Worker (the worker actively performing the work)

GERT General Employee Radiation Training

GeV Giga-electron Volt

³H Tritium

HA Hazard Analysis

HAR Hazard Analysis Report
HCA High Contamination Area

HCTT Hazard Control Technology Team

HEP High Energy Physics

HFD Hold for Decay



HLCF High Level Calibration Facility

HPR Highly Protected Risk

Hr Hour

HRA High Radiation Area

HSSD High Sensitivity Air Sampling Detection
HVAC Heating, Ventilation, and Air Conditioning

HWSF Hazardous Waste Storage Facility

Hz Hertz

IB Industrial Building

IBC International Building Code
ICW Industrial Cooling Water

IEPA Illinois Environmental Protection Agency

IEEE Institute of Electrical and Electronics Engineers

INFN Istituto Nazionale di Fisica Nucleare

IMPACT Integrated Management Planning and Control Tool

IPCBIllinois Pollution Control BoardIQAIntegrated Quality AssuranceISDInfrastructure Services DivisionISMIntegrated Safety Management

ITNA Individual Training Needs Assessment

KeV kilo-electron volt

kg kilo-grams kW kilo-watt

LBNF Long Baseline Neutrino Facility

LCW Low Conductivity Water LHC Harge Hadron Collider

LLCF Low Level Calibration Facility

LLWCP Low Level Waste Certification Program
LLWHF Low Level Waste Handling Facility

LOTO Lockout/Tagout

LPM Laser Profile Monitor

LSND Liquid Scintillator Neutrino Detector

LSO Laser Safety Officer

m meter mA milli-amp

MABAS Mutual Aid Box Alarm System

MARS Monte Carlo Shielding Computer Code

MC Meson Center

MC&A Materials Control and Accountability



MCI Maximum Credible Incident

MCR Main Control Room

MEBT Medium Energy Beam Transport
MEI Maximally Exposed Individual

MeV Mega-electron volt

MI Main Injector

MINOS Main Injector Neutrino Oscillation Search

MMR Material Move Request

MOI Maximally-Exposed Offsite Individual (Note: due to the Fermilab Batavia Site

being open to the public, the location of the MOI is taken to be the location closest to the

accelerator that is accessible to members of the public.)

MP Meson Polarized

mrad milli-radian mrem milli-rem

mrem/hr milli-rem per hour

MT Meson Test

MTA 400 MeV Test Area
MTF Magnet Test Facility

NASH Non-Accelerator Specific Hazard

²²Na Sodium-22

NC Neutrino Center NE Neutrino East

NEC National Electrical Code

NEPA National Environmental Policy Act

NESHAPS National Emissions Standards for Hazardous Air Pollutants

NFPA National Fire Protection Association

NM Neutrino Muon

NMR Nuclear Material Representative

NOvA Neutrino Off-axis Electron Neutrino (ve) Appearance

NPH Natural Phenomena Hazard

NRTL Nationally Recognized Testing Laboratory

NIF Neutron Irradiation Facility

NTSB Neutrino Target Service Building, see also TSB

NuMI Neutrinos at the Main Injector

NW Neutrino West

ODH Oxygen Deficiency Hazard

ORC Operational Readiness Clearance

OSHA Occupational Safety and Health Administration

pCi pico-Curie



pCi/mL pico-Curie per milliliter
PE Professional Engineer

PIN Personal Identification Number
PIP Proton Improvement Plan

PIP-II Proton Improvement Plan - II

PHAR Preliminary Hazards Analysis Report

PPD Particle Physics Directorate

PPE Personnel Protective Equipment

QA Quality Assurance

QAM Quality Assurance Manual

RA Radiation Area

RAF Radionuclide Analysis Facility

RAW Radioactive Water

RCT Radiological Control Technician

RF Radio-Frequency

RFQ Radio-Frequency Quadrupole

RIL RFQ Injector Line

RMA Radioactive Material Area

RMS Root Mean Square

RPCF Radiation Physics Calibration Facility

RPE Radiation Physics Engineering Department
RPO Radiation Physics Operations Department

RRM Repetition Rate Monitor
RSI Reviewed Safety Issue

RSIS Radiation Safety Interlock System

RSO Radiation Safety Officer RWP Radiological Work Permit SA Shielding Assessment

SAA Satellite Accumulation Areas
SAD Safety Assessment Document

SCF Standard Cubic Feet

SCFH Standard Cubic Feet per Hour

SEWS Site-Wide Emergency Warning System

SNS Spallation Neutron Source

SR Survey Riser

SRF Superconducting Radio-Frequency SRSO Senior Radiation Safety Officer SSB Switchyard Service Building

SSP Site Security Plan



SWIC Segmented Wire Ionization Chambers

TLM Total Loss Monitor
TLVs Threshold Limit Values
TPC Time Projection Chamber
TPES Target Pile Evaporator Stack

TPL Tagged Photon Lab

TSB Target Service Building, see also NTSB

TSCA Toxic Substances Control Act
TSW Technical Scope of Work
T&I Test and Instrumentation

UPB Utility Plant Building

UPS Uninterruptible Power Supply
USI Unreviewed Safety Issue
VCTF Vertical Cavity Test Facility
VHRA Very High Radiation Area
VMS Village Machine Shop

VMTF Vertical Magnet Test Facility

VTS Vertical Test Stand

WSHP Worker Safety and Health Program

μs micro-second



II-3. Radionuclide Analysis Facility

II-3.1. Introduction

This Section V, Chapter 04 of the Fermi National Accelerator Laboratory (Fermilab) Safety Assessment Document (SAD) covers the RAF facility located in the Site 39 Annex.

II-3.1.1 Purpose/Function

Fermilab has had a Radionuclide Analysis Facility (RAF), formerly known as the Activation Analysis Laboratory and the Nuclear Counting Laboratory, since 1971. The work activity was moved to the present Annex at Site 39 in 2000. The RAF has played a vital role in environmental sample analysis, waste stream characterizations, calibrations of beam intensity monitoring devices, beam absorber monitoring, cross calibrations of other types of instrumentation, and material activation studies1. RAF has not been required to hold outside certifications.

Environmental samples are analyzed as part of a continuing on-site surveillance and National Pollutant Discharge Elimination Systems (NPDES) monitoring programs. Waste samples are analyzed primarily for the purpose of characterizing their radionuclide content to meet disposal facility requirements. Results of RAF analyses are also used for screening purposes in cases where a waste generator is unsure of the origin of radioactivity in a waste stream2. Activated materials are analyzed to evaluate hadron intensities, specific radionuclide activities, activation cross sections, Monte Carlo computer model predictions, and to assist in establishing correlations between specific radionuclide activities and detectors operating in single channel modes.

II-3.1.2 Current Status

The RAF is currently: operational.

II-3.1.3 Description

The RAF uses several commercial high-purity germanium detectors, liquid scintillation counters, and gas proportional counters to measure the activity of samples. Lead shields are in or around most of these devices. Additionally, a chemistry lab at RAF is used to prepare samples for analysis. A liquid nitrogen tank is situated outside the southwest entrance to the RAF.

II-3.1.4 Location

The RAF is located on the Fermilab site in Batavia, IL.



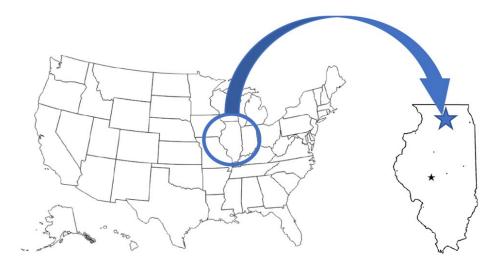


Figure 1. Regional view showing the location of the Fermilab site in Batavia, IL.

The RAF is located in the Site 39 Annex. The RAF is operated by the Environment, Safety, Health, & Quality (ESH&Q) Section Radiation Protection Group as a building tenant of the Facilities Engineering Services Section (FESS). FESS supplies the Building Management functions for this building. The map below shows the location on the Fermilab site.

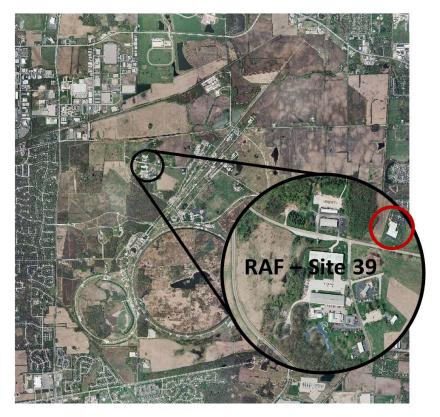


Figure 2. Aerial view of the Fermilab site, indicating the location of the RAF.



II-3.1.5 Management Organization

The RAF is operated by the ES&H Division. It is the landlord of the Site 39 Annex building.

II-3.1.6 Operating Modes

The RAF is a support facility that operates in the same manner regardless of accelerator operational modes.

II-3.1.7 Inventory of Hazards

The following table lists all of the identified hazards found in the RAF. Section I-1.10 *Appendix – Risk Matrices* describes the baseline risk (i.e., unmitigated risk), any preventative controls and/or mitigative controls in place to reduce the risk, and residual risk (i.e., mitigated risk) for facility worker, co-located worker and Maximally Exposed Offsite Individual (MOI) (i.e., members of the public). A summary of these controls is described within Section I-1.2 *Safety Assessment*.

All hazards present in the RAF are safely managed by DOE approved applicable safety and health programs and/or processes, and their analyses have been performed according to applicable DOE requirements as flowed down through the Fermilab Environment, Safety and Health Manual (FESHM). These hazards are considered to be Non-Accelerator Specific Hazards (NASH), and their analysis will be summarized in this SAD Chapter.



Table 1. Hazard Inventory for RAF.

Radiological		Toxic Materials		
	Prompt Ionizing Radiation		Lead Shielding	
	Residual Activation		Beryllium	
	Groundwater Activation		Fluorinert & Its Byproducts	
	Surface Water Activation		Liquid Scintillator Oil	
	Radioactive Water (RAW) Systems		Pseudocumene	
	Air Activation		Ammonia	
	Closed Loop Air Cooling		Nanoparticle Exposures	
	Soil Interactions		Flammables and Combustibles	
	Radioactive Waste	\boxtimes	Combustible Materials (e.g., cables, wood cribbing, etc.)	
	Contamination		Flammable Materials (e.g., flammable gas, cleaning materials, etc.)	
	Beryllium-7		Electrical Energy	
\boxtimes	Radioactive Sources		Stored Energy Exposure	
	Nuclear Material	\boxtimes	High Voltage Exposure	
	Radiation Generating Devices (RGDs)		Low Voltage, High Current Exposure	
	Non-Ionizing Radiation Hazards		Kinetic Energy	
	Thermal Energy		Power Tools	
	Magnet Bakeouts		Pumps and Motors	
	Hot Work		Motion Tables	
	Cryogenic Liquids		Mobile Shielding	
	Potential Energy		Magnetic Fields	
	Crane Operations		Fringe Fields	
	Compressed Gasses		Other Hazards	
	Vacuum/Pressure Vessels		Confined Spaces	
	Vacuum Pumps		Noise	
	Material Handling		Silica	
	Access & Egress	\boxtimes	Ergonomics	
	Life Safety Egress		Asbestos	

II-3.2. Safety Assessment

All hazards for the RAF are summarized in this section, with additional details of the analyses for accelerator specific hazards.

II-3.2.1 Radiological Hazards

The RAF presents radiological hazards in the form of radiological materials, radioactivated material, sealed radioactive sources, and radioactive waste. Radiological hazards are not directly associated with accelerator operations and are managed in accordance with the requirements of the FRCM that implement 10 CFR 835.

Safety controls at Fermilab are in the form of prescribed procedures and protective measures detailed in the following guidance documents: Fermilab Environment, Safety, and Health Manual³ (FESHM), Fermilab Radiological Control Manual⁴ (FRCM), Fermilab Sealed Source Control and Accountability Program⁵, Fermilab Nuclear Materials Control and Accountability (MC&A) Plan⁶, Fermilab Site Security Plan⁷, and Low-Level Waste Certification Program².



The baseline risk level of R III is reduced to a residual risk level of R IV through the control measures currently implemented for workers, co-located workers and the public.

II-3.2.1.1 Prompt Ionizing Radiation

Not applicable

II-3.2.1.2 Residual Activation

The RAF produces no residual activation. Activated materials are brought to RAF for isotopic analysis. As indicated in the FRCM Article 555, *Collection and Analysis of Analytical Samples*, no radioactive material above Fermilab radioactive material Class 1 may be brought into RAF without ESH&Q Section approval. Work at the RAF is performed according to approved procedures including requisite safety precautions that include consideration of radiation protection or an approved Radiological Work Permit (RWP) if the need for an RWP arises.

II-3.2.1.3 Groundwater Activation

not applicable

II-3.2.1.4 Surface Water Activation

not applicable

II-3.2.1.5 Radioactive Water (RAW) Systems

not applicable

II-3.2.1.6 Air Activation

not applicable

II-3.2.1.7 Closed Loop Air Cooling

not applicable

II-3.2.1.8 Soil Interactions

not applicable

II-3.2.1.9 Radioactive Waste

Radioactive waste produced in the course of RAF operations will be managed within the established Radiological Protection Program (RPP) and as prescribed in the Fermilab Radiological Control Manual (FRCM).

Radioactive waste is a standard radiological hazard that is managed within the established Radiological Protection Program (RPP) and as prescribed in the Fermilab Radiological Control Manual (FRCM). Waste



minimization is an objective of the equipment design and operational procedures. Reuse of activated items will be carried out when feasible. Activated items that cannot be reused will be disposed of as radioactive waste in accordance with the FRCM requirements.

The majority of samples return to the original requestor, who initiates proper disposal in accordance with FESHM 8021including FRCM Chapter 4, *Radioactive Material, Part 4, Radioactive Waste Management.* Sample aliquots drawn for tritium analysis have a scintillator cocktail added. In accordance with Department of Energy (DOE) order 458.18 and 40 CFR Part 1419, all aliquots are disposed of as mixed waste in accordance with FRCM requirements.

II-3.2.1.10 Contamination

RAF does not routinely have contamination present. However, contamination may be present if there is a spill of a sample being analyzed at the lab. RAF has specific sample handling and spill response procedures in place to prevent and mitigate contamination events.

II-3.2.1.11 Beryllium-7

See residual activation and contamination sections.

II-3.2.1.12 Radioactive Sources

Radioactive sources used at RAF are issued and used in accordance with FRCM Chapter 4, Part 3 Radioactive Source Controls.

II-3.2.1.13 Nuclear Material

not applicable

II-3.2.1.14 Radiation Generating Devices (RGDs)

not applicable

II-3.2.1.15 Non-Ionizing Radiation Hazards

not applicable

II-3.2.2 <u>Toxic Materials</u>

II-3.2.2.1 Lead

RAF has lead shielding for detectors and sample storage. This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in RAF involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-3.2.2.2 Beryllium



II-3.2.2.3 Fluorinert & Its Byproducts

not applicable

II-3.2.2.4 Liquid Scintillator Oil

RAF has liquid scintillator cocktail for liquid scintillation counting analysis. The LSC cocktail is handled according to standard operating procedures. This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in RAF involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-3.2.2.5 Pseudocumene

not applicable

II-3.2.2.6 Ammonia

not applicable

II-3.2.2.7 Nanoparticle Exposures

not applicable

II-3.2.3 Flammables and Combustibles

II-3.2.3.1 Combustible Materials

RAF has combustible materials such as cables, boxes, and paper. This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in RAF involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-3.2.3.2 Flammable Materials

This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in RAF involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-3.2.4 Electrical Energy

RAF uses high voltage to bias detectors used for sample analysis. This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in RAF involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-3.2.4.1 Stored Energy Exposure



II-3.2.4.2 High Voltage Exposure

No unique controls are in use.

II-3.2.4.3 Low Voltage, High Current Exposure

not applicable

II-3.2.5 Thermal Energy

II-3.2.5.1 Bakeouts

not applicable

II-3.2.5.2 Hot Work

not applicable

II-3.2.5.3 Cryogenics

RAF uses liquid nitrogen to cool High Purity Germanium detectors. This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in RAF involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-3.2.6 Kinetic Energy

II-3.2.6.1 Power Tools

not applicable

II-3.2.6.2 Pumps and Motors

not applicable

II-3.2.6.3 Motion Tables

not applicable

II-3.2.6.4 Mobile Shielding

not applicable

II-3.2.7 Potential Energy

RAF has compressed gasses for use in some of its detectors. This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in RAF involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.



RAF has vacuum pumps used in sample preparation. This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in RAF involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-3.2.7.1 Crane Operations

not applicable

II-3.2.7.2 Compressed Gasses

No unique controls are in use.

II-3.2.7.3 Vacuum/Pressure Vessels/Piping

not applicable

II-3.2.7.4 Vacuum Pumps

No unique controls are in use.

II-3.2.7.5 Material Handling

not applicable

II-3.2.8 Magnetic Fields

II-3.2.8.1 Fringe Fields

not applicable

II-3.2.9 Other Hazards

II-3.2.9.1 Confined Spaces

not applicable

II-3.2.9.2 Noise

not applicable

II-3.2.9.3 Silica

not applicable

II-3.2.9.4 Ergonomics

No unique controls are in use.

II-3.2.9.5 Asbestos



II-3.2.9.6 Working at Heights

not applicable

II-3.2.10 <u>Access & Egress</u>

II-3.2.10.1 Life Safety Egress

not applicable

II-3.2.11 Environmental

RAF has potential environmental hazards through possible spills of radioactive material. This hazard has been evaluated within the common Risk Matrix table included in SAD Section I Chapter 04 Safety Analysis. Work in RAF involving this hazard implements the controls specified in the common Risk Matrix table. No unique controls are in use.

II-3.2.11.1 Hazard to Air

No unique controls are in use.

II-3.2.11.2 Hazard to Water

No unique controls are in use.

II-3.2.11.3 Hazard to Soil

No unique controls are in use.

II-3.3. Summary of Hazards to Members of the Public

Hazards to members of the public at RAF are mitigated by the building being a locked facility, preventing access by members of the public.

II-3.4. Summary of Credited Controls

There are no credited controls that qualify for inclusion in the Accelerator Safety Envelope at RAF.

II-3.4.1 Passive Credited Controls

not applicable

II-3.4.1.1 Shielding

not applicable

II-3.4.1.1.1 Permanent Shielding Including Labyrinths



II-3.4.1.1.2 Movable Shielding

not applicable

II-3.4.1.1.3 Penetration Shielding

not applicable

II-3.4.1.2 Fencing

not applicable

II-3.4.1.2.1 Radiation Area Fencing

not applicable

II-3.4.1.2.2 Controlled Area Fencing

not applicable

II-3.4.2 Active Engineered Credited Controls

not applicable

II-3.4.2.1 Radiation Safety Interlock System

not applicable

II-3.4.2.2 ODH Safety System

not applicable

II-3.4.3 Administrative Credited Controls

not applicable

II-3.4.3.1 Operation Authorization Document

not applicable

II-3.4.3.2 Staffing

not applicable

II-3.4.3.3 Accelerator Operating Parameters

not applicable

II-3.5. Defense-in-Depth Controls



II-3.6. Machine Protection Controls

not applicable

II-3.7. Decommissioning

DOE Field Element Manager approval shall be obtained prior to the start of any decommissioning activities for RAF.

II-3.8. Summary and Conclusion

Specific hazards associated with RAF operations are identified and assessed in this chapter of the Fermilab SAD. The designs, controls, and procedures to mitigate RAF specific hazards are identified and described. In addition to these specific safety considerations, the RAF is subject to the standard industrial hazard controls and procedures outlined in Section 1 of this Fermilab SAD.

Within the specific and generic considerations of this assessment RAF can be operated with a level of safety that will protect people and property and is equal to or exceeding that currently prescribed by DOE orders and Fermilab regulations as put forth in the FESHM including FRCM, and the Fermilab Quality Assurance Manual.



II-3.9. References

[1] Fermilab Radiological Control Manual



II-3.10. Appendix – Risk Matrices

Risk Assessment methodology was developed based on the methodology described in DOE-HDBK-1163-2020. Hazards and their potential events are evaluated for likelihood and potential consequence assuming no controls in place, which results in a baseline risk. A baseline risk (i.e., an unmitigated risk) value of III and IV does not require further controls based on the Handbook. Events with a baseline risk value of I or II do require prevention and/or mitigation measures to be established in order to reduce the risk value to an acceptable level of III or IV. Generally, preventive controls are applied prior to a loss event, reflecting a likelihood reduction, and mitigative controls are applied after a loss event, reflecting a consequence reduction. For each control put in place, likelihood or consequence can have a single "bin drop", resulting in a new residual risk (i.e., a mitigated risk). This risk assessment process is repeated for each hazard for Facility Workers (FW), Co-Located Workers (CLW), and Maximally-Exposed Offsite Individual (MOI). At the conclusion of the risk assessments, controls that are in place for the identified accelerator specific hazards are identified as Credited Controls and further summarized in Section I-1.4 of this.