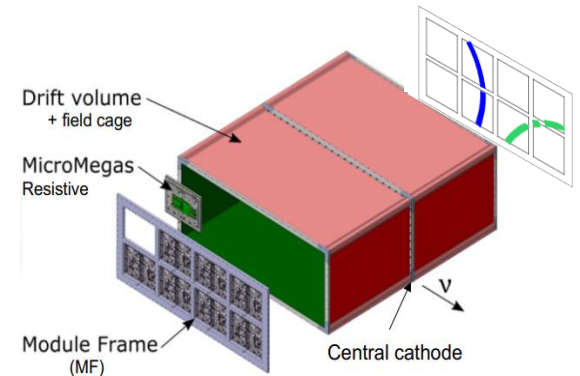
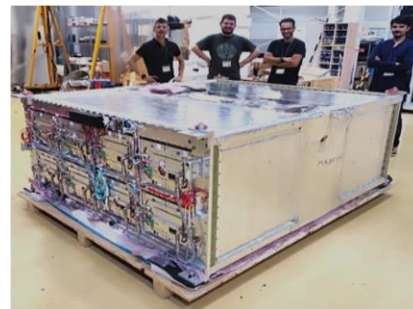
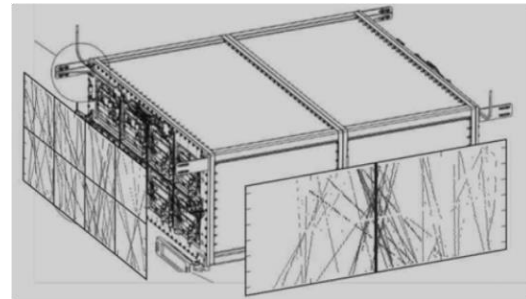


Technical challenges for the new T2K High Angle TPCs

Overview

- Introduction
- Highlights TPC Field Cages
- Highlights TPC Resistive MicroMegas
- Preliminary performances and conclusions



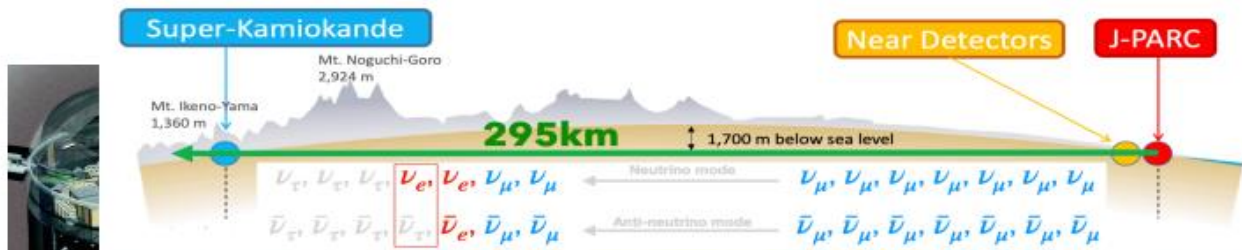
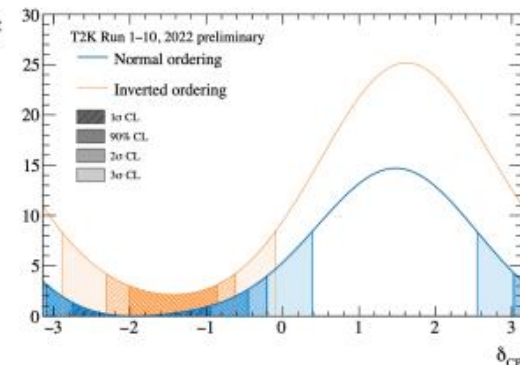
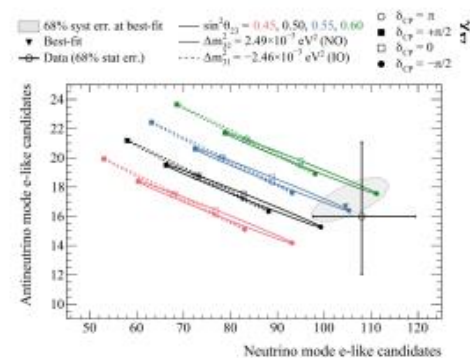
The T2K experiment

Neutrino oscillation measurements
 → See talks by [Ed Atkin](#) and [Tristan Doyle](#)

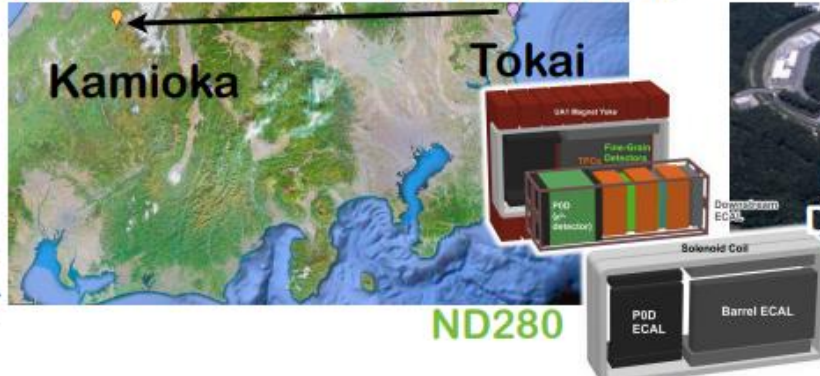
Neutrino cross-sections
 → See talk by [Laura Munteanu](#)

- High intensity ~ 600 MeV ν_μ beam at J-PARC (Tokai) $\rightarrow \nu$ or $\bar{\nu}$ mode by changing the horn polarity
- Neutrinos detected at the **Near Detector (ND280)** and at the **Far Detector (Super-Kamiokande)**
 - ν_e and $\bar{\nu}_e$ appearance \rightarrow determine θ_{13} and δ_{CP}
 - Precise measurement of ν_μ disappearance $\rightarrow \theta_{23}$ and $|\Delta m_{32}^2|$

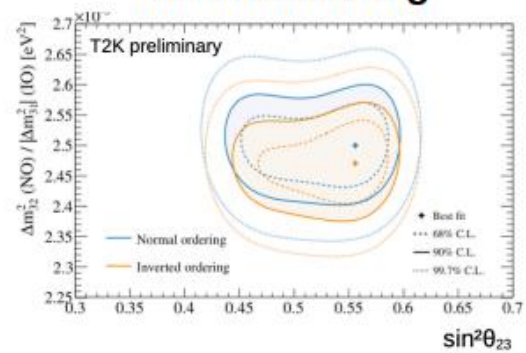
$\delta_{CP} \sim -\pi/2 \rightarrow$ Several values of δ_{CP} excluded at more than 3σ



Super-Kamiokande: 50 kt water Cherenkov detector



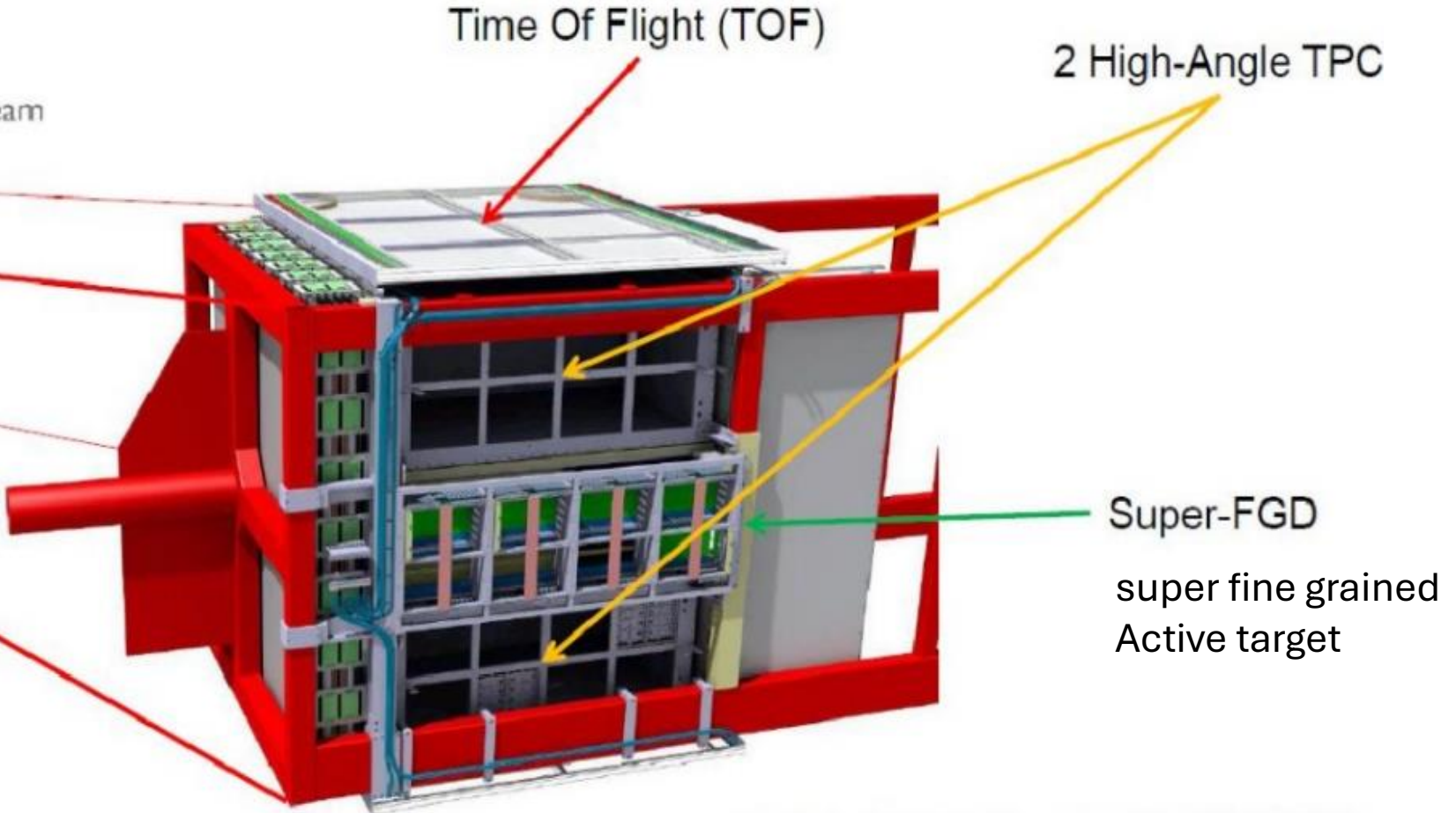
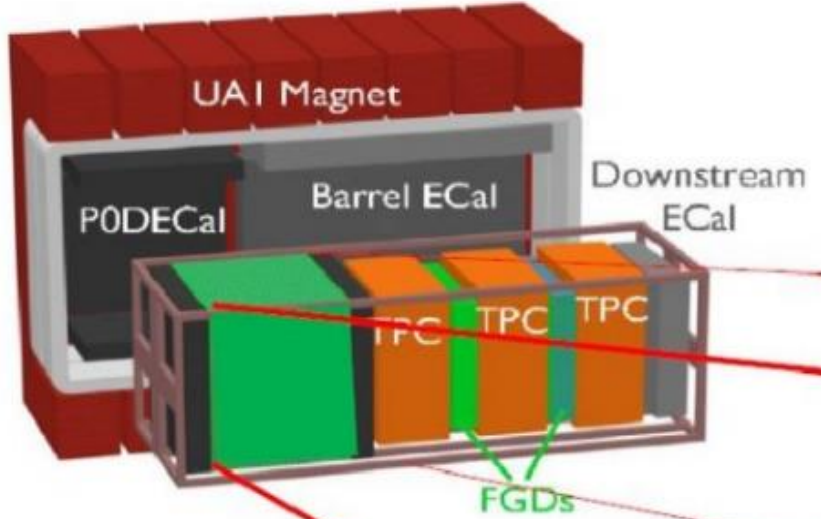
Precise measurement of Δm^2 ($\sim 2\%$ uncertainty)
 $\sin^2(\theta_{23})$ compatible with maximal mixing



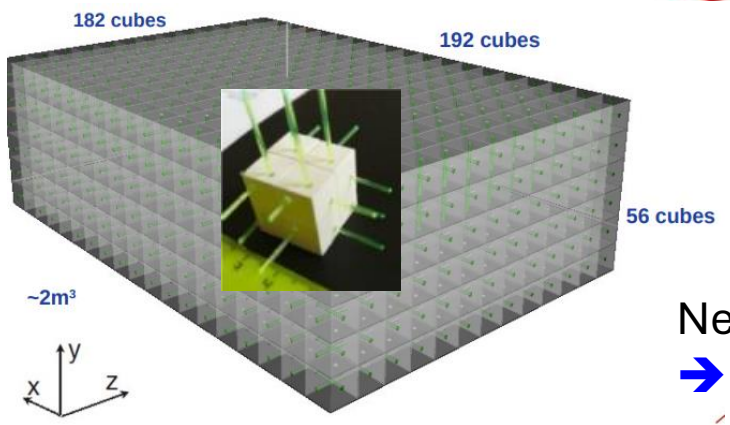
ND to measure un-oscillated beam flux and ν cross sections

ND280 upgrade

New detectors to extend acceptance for tracks at high angles



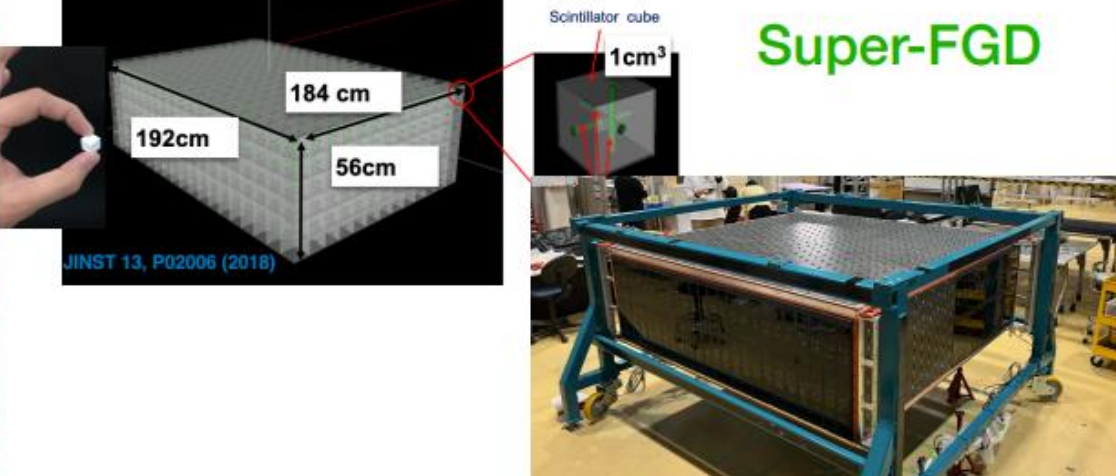
The SuperFGD for T2K
→ See talk by Tristan Doyle



New active target
→ 2 million cubes (1cm³) readout by 3D network of wls fibers and SiPM

Technical Design Report: [arXiv:1901.03750](https://arxiv.org/abs/1901.03750)

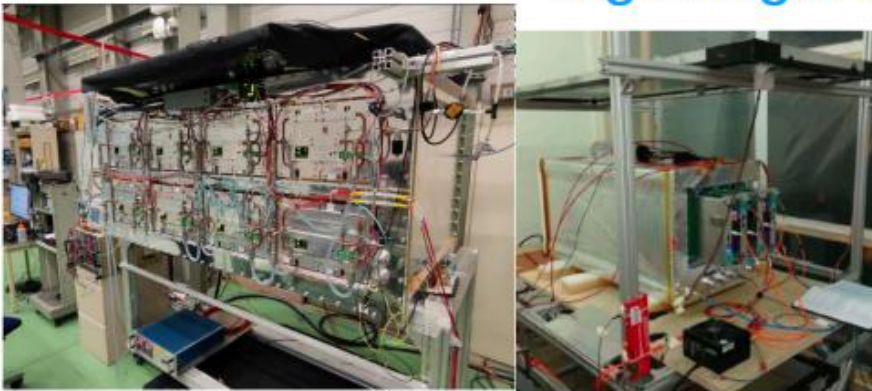
ND280 Upgrade new detectors



The diagram shows a large rectangular detector structure with dimensions 192cm, 184cm, and 56cm. A small inset shows a single 1cm³ scintillator cube. A photograph shows the physical detector assembly on a blue metal frame.

Super-FGD

- * New concept of detectors, 2×10^6 1 cm^3 cubes
- * Each cube is read by 3 WLS → 3D view



Two photographs showing the High-Angle TPCs. The left photo shows a large detector assembly with many modules and cables. The right photo shows a smaller, more detailed view of the detector's internal structure.

High-Angle TPCs

- * New TPCs instrumented with Encapsulated Resistive Anode MicroMegas (ERAM)



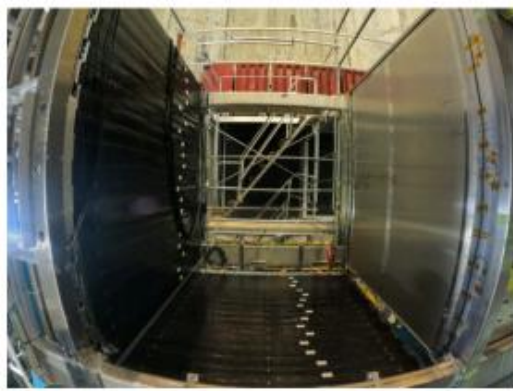
A photograph showing the TOF detector, which consists of a long, narrow tunnel-like structure with a red frame.

TOF

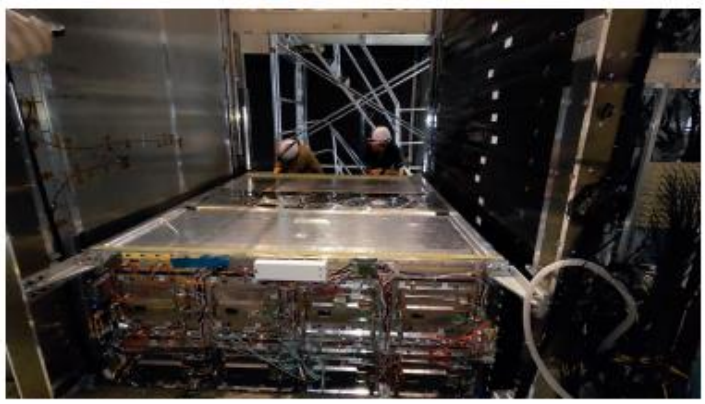
- 6 TOF planes to reconstruct track direction
- Time resolution ~ 150 ps

New detectors installation at JPARC

TOF installation (July 2023)



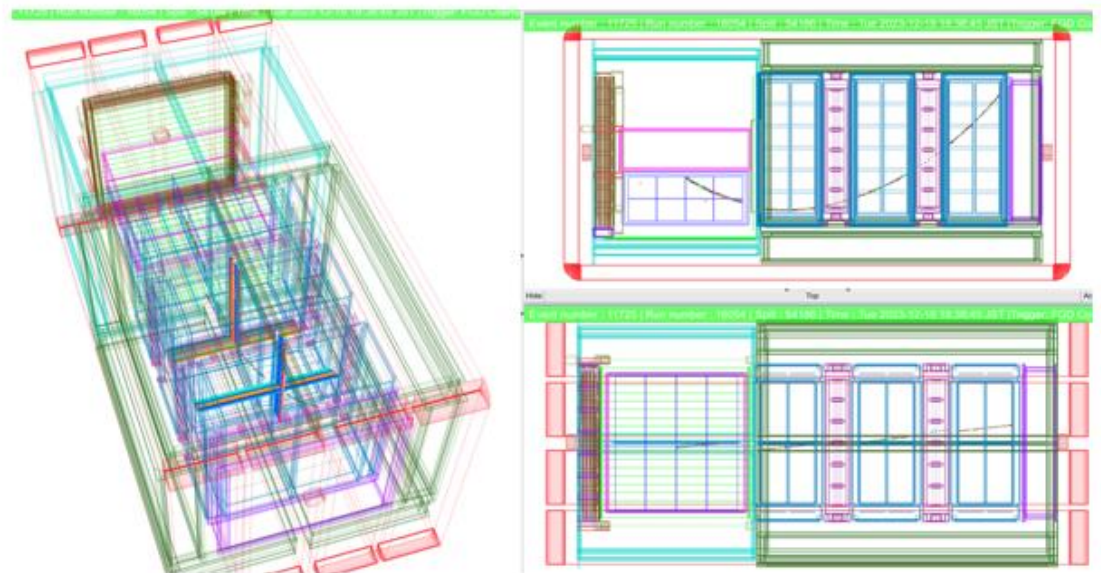
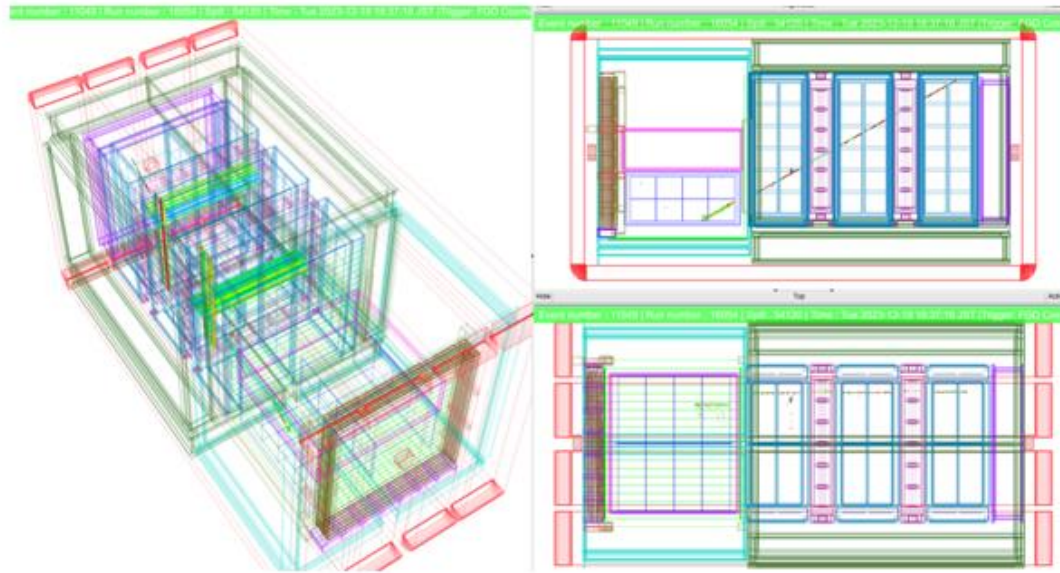
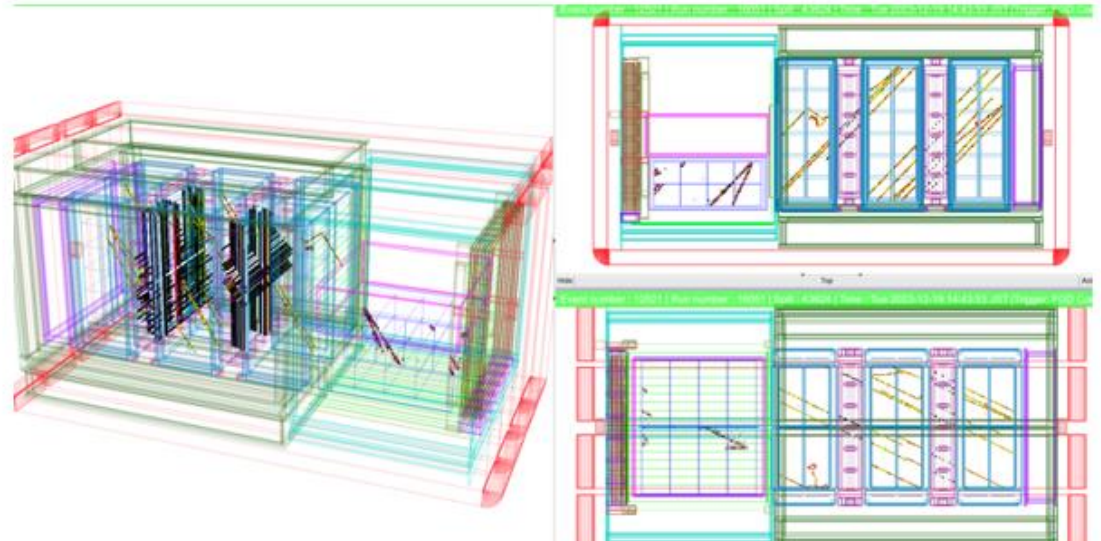
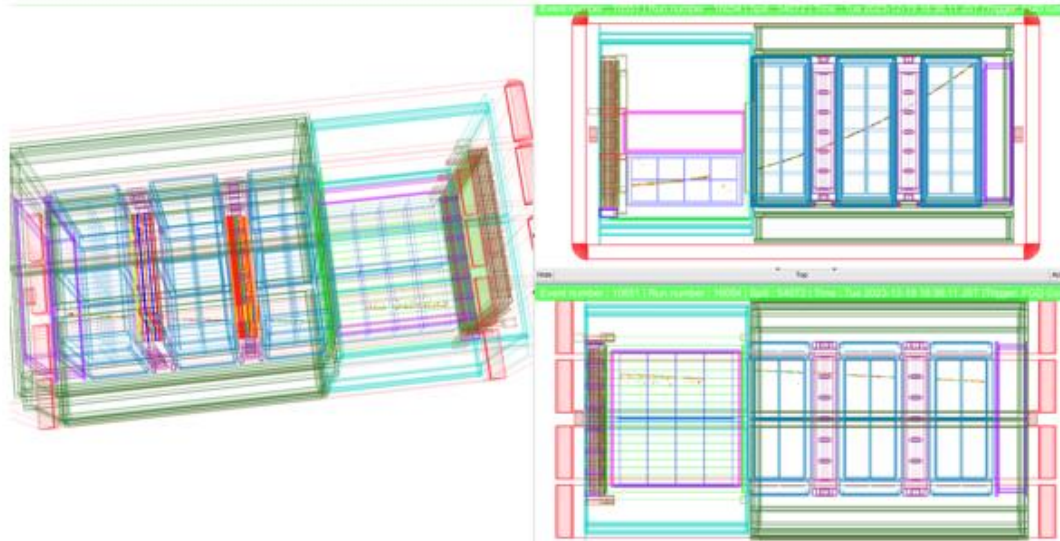
Bottom TPC installation (September 2023)



Super-FGD installation (October 2023)

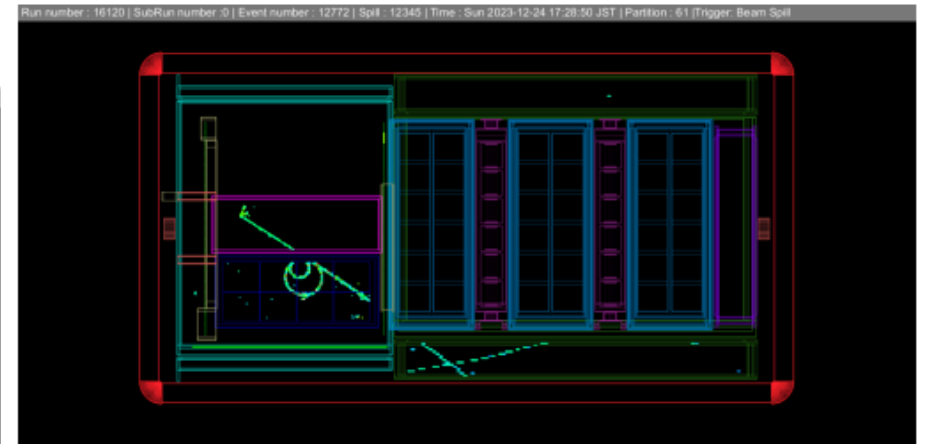
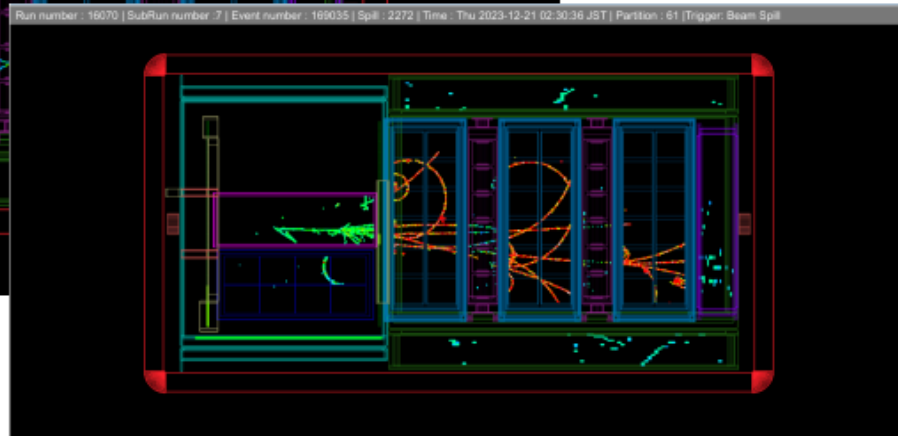
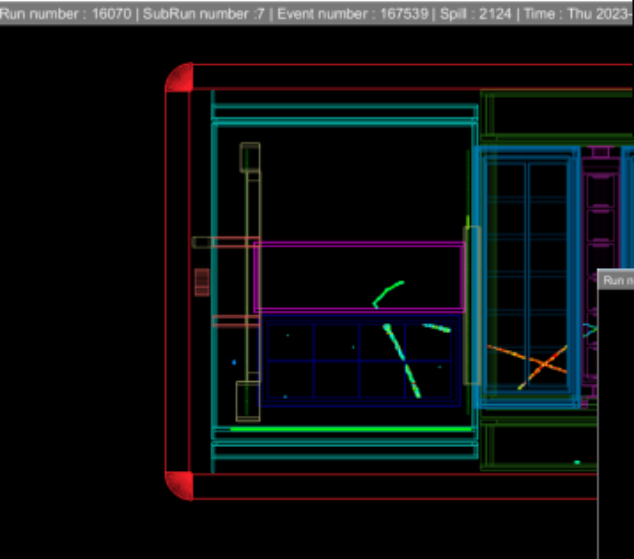
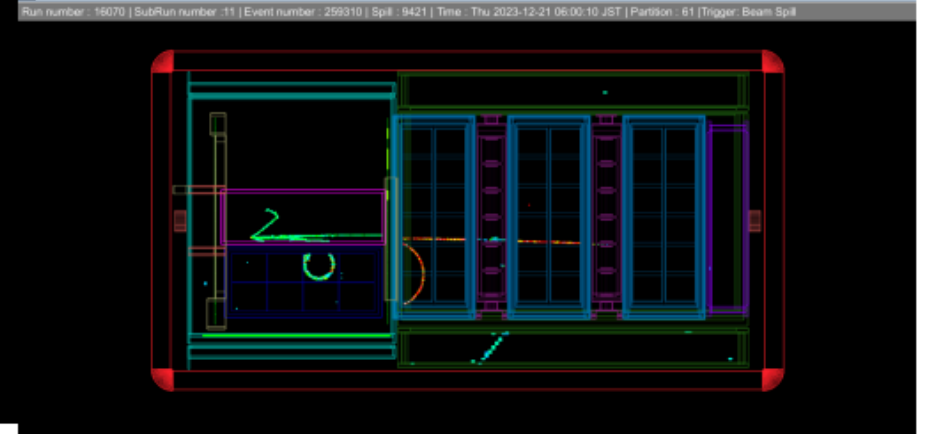
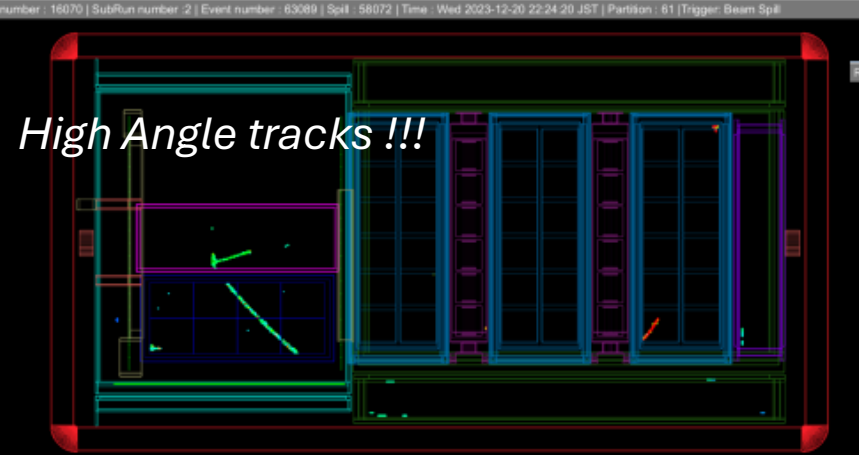
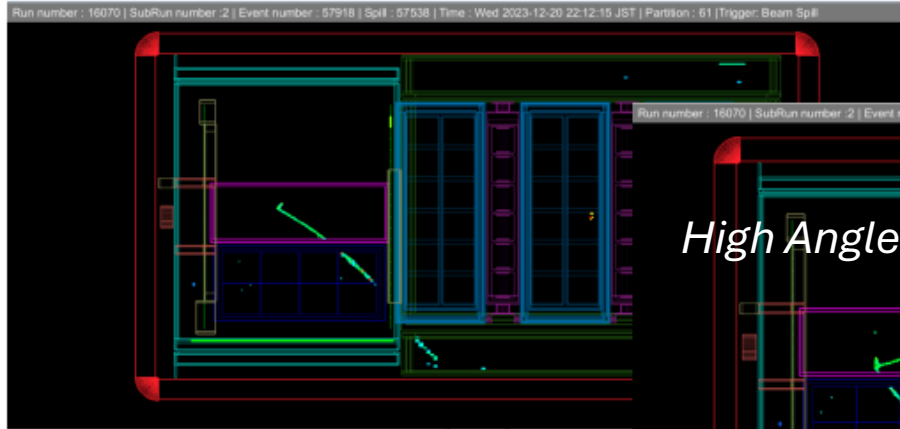


Commissioning with Cosmics in Nov '23

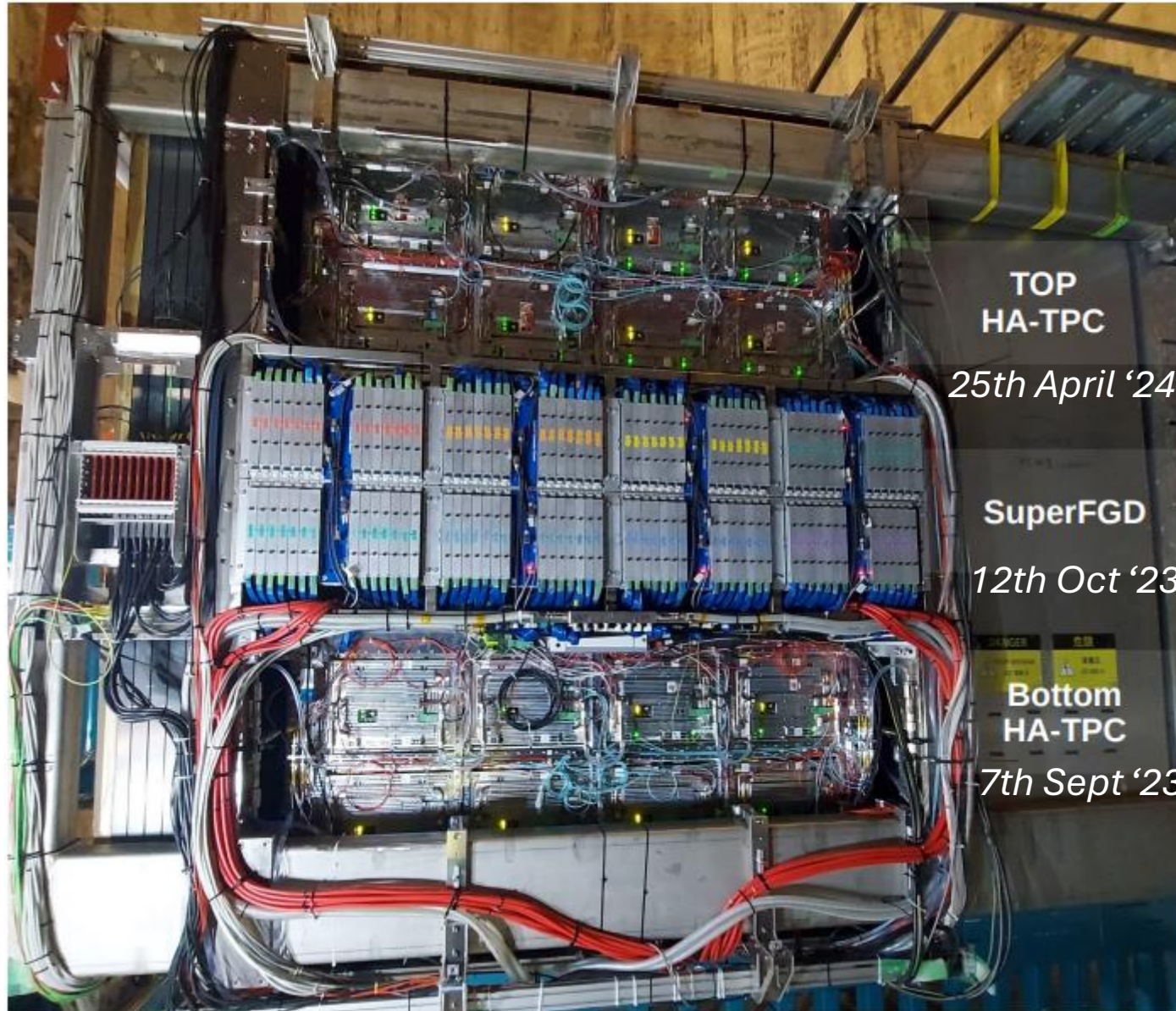


Early Neutrinos

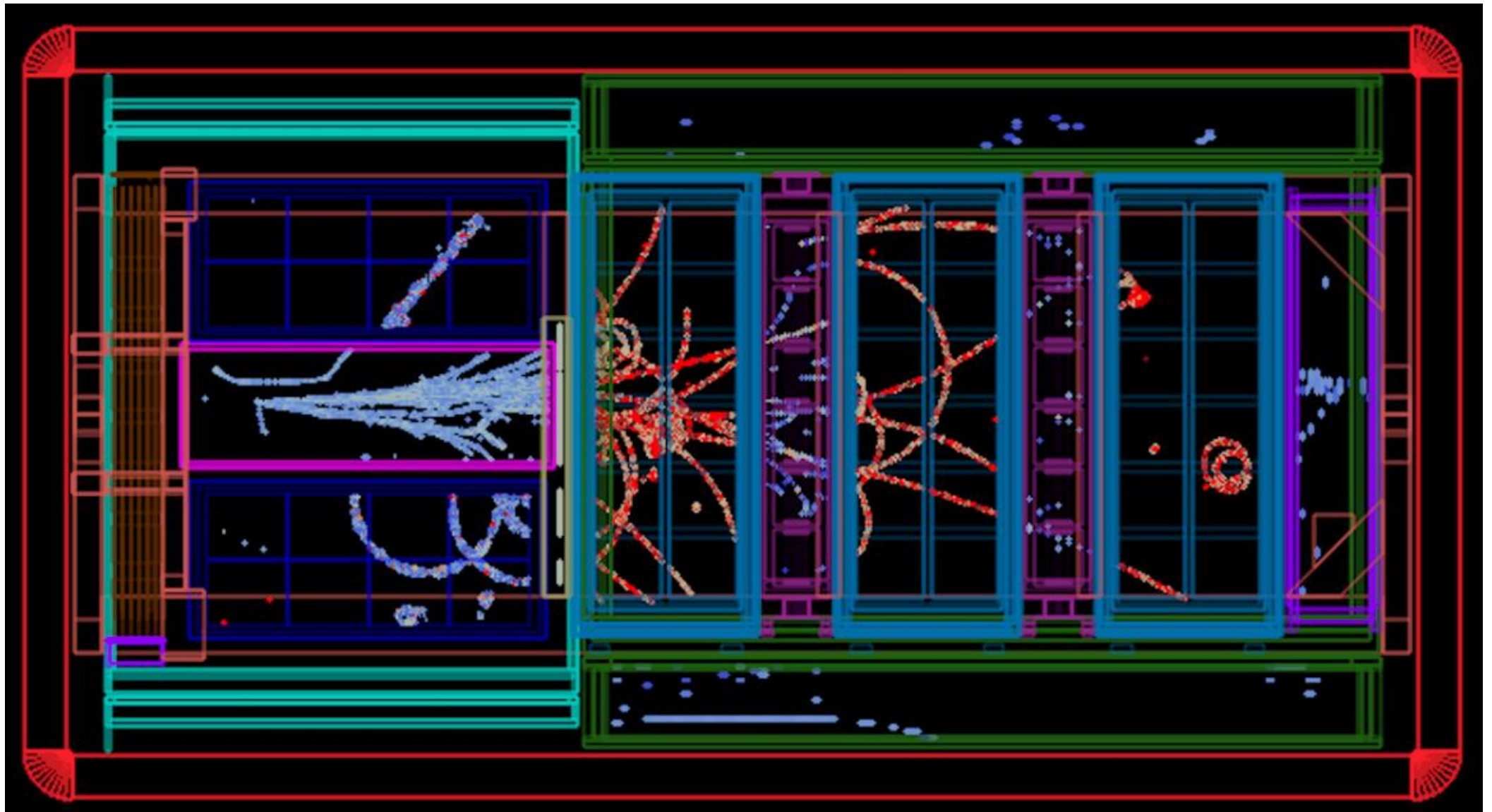
Technical Run in Dec'23 and first neutrino beam run for Physics in Feb'24



Near Detector ND280 → fully upgraded

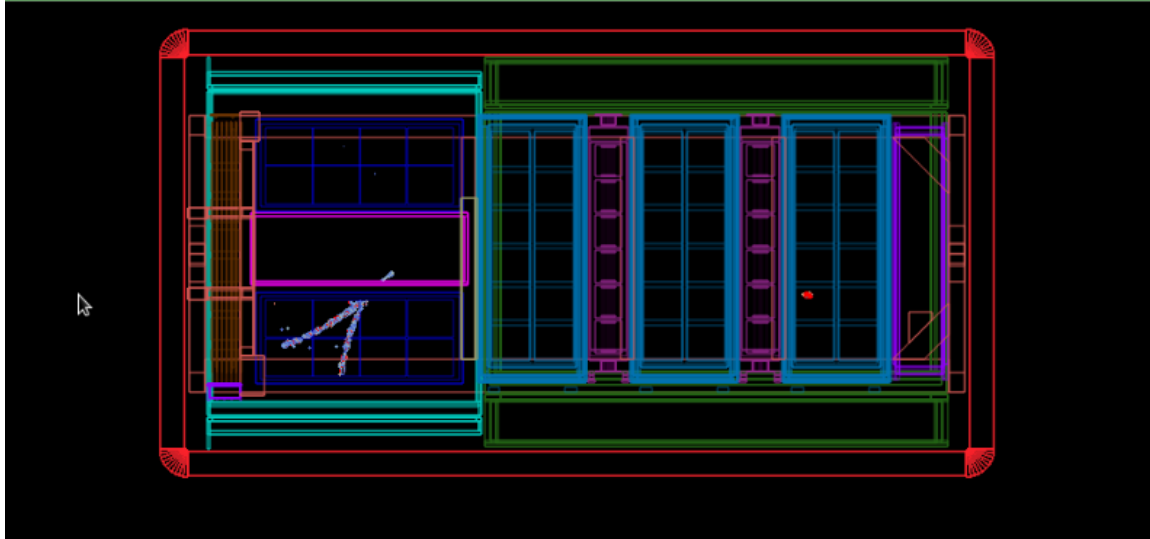


Beam Run for Physics - June 2024



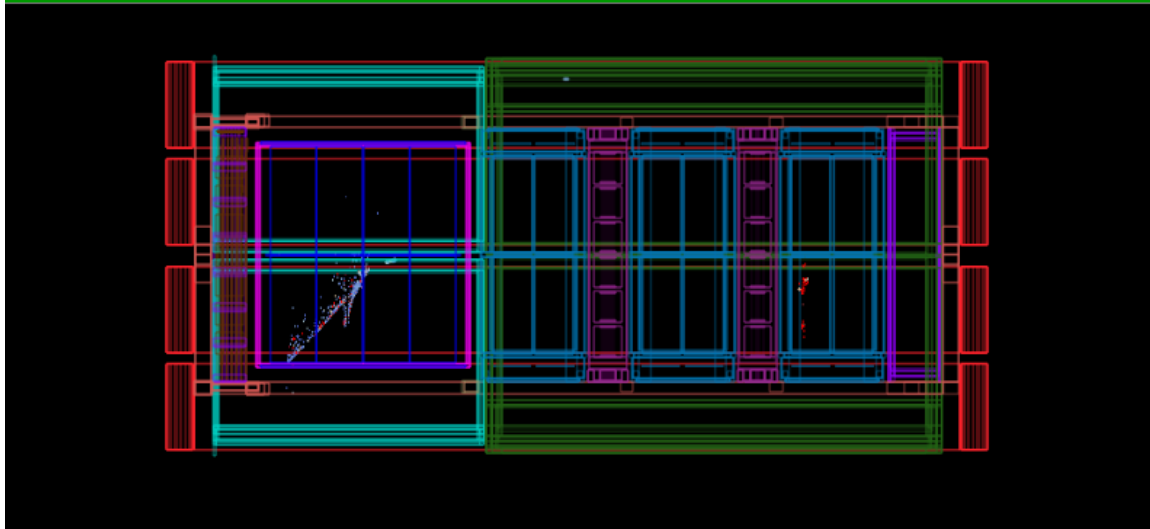
Neutrino interactions w/ high angle tracks

Event number : 387622 | Run number : 16847 | Spill : 33329 | Time : Fri 2024-06-07 20:10:30 JST | Trigger: Beam Spill

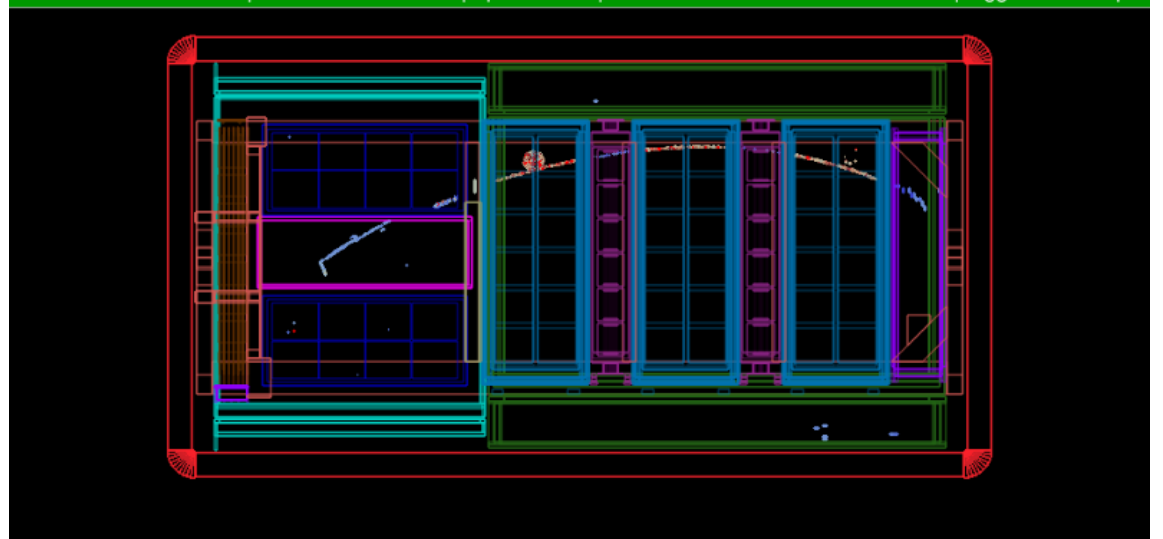


hide Top Actions

Event number : 387622 | Run number : 16847 | Spill : 33329 | Time : Fri 2024-06-07 20:10:30 JST | Trigger: Beam Spill

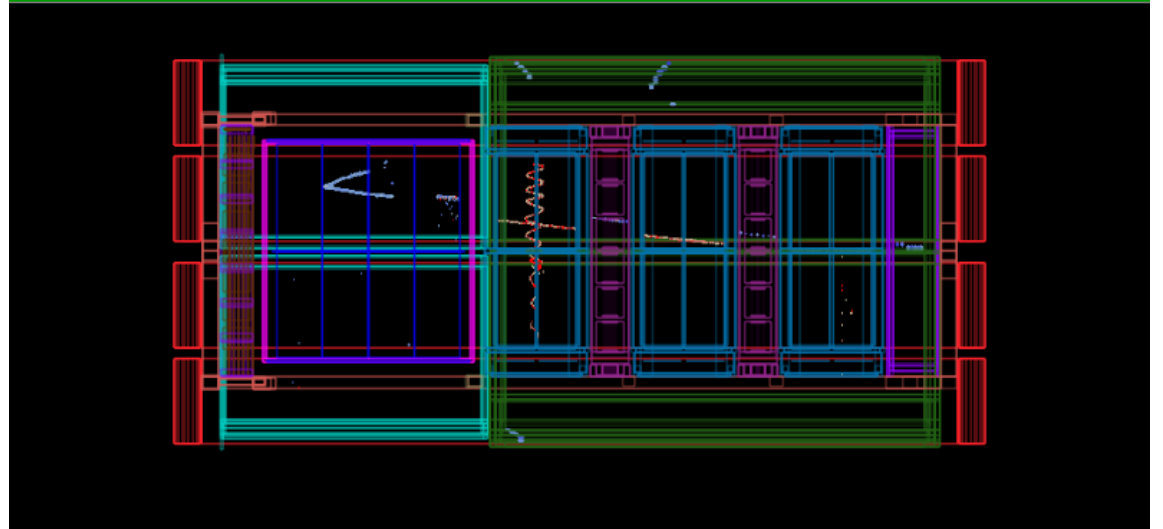


Event number : 409466 | Run number : 16847 | Spill : 35587 | Time : Fri 2024-06-07 21:02:42 JST | Trigger: Beam Spill



hide Top Actions

Event number : 409466 | Run number : 16847 | Spill : 35587 | Time : Fri 2024-06-07 21:02:42 JST | Trigger: Beam Spill



Highlights Field Cages

Mechanical - Building, assembly and characterization

Electrical - High Voltage Insulation and Electric Field

Highlights ERAM sensors

Production of 50 sensors and Operations experiences

Detector response, signal and impact on reconstruction → TPC performances

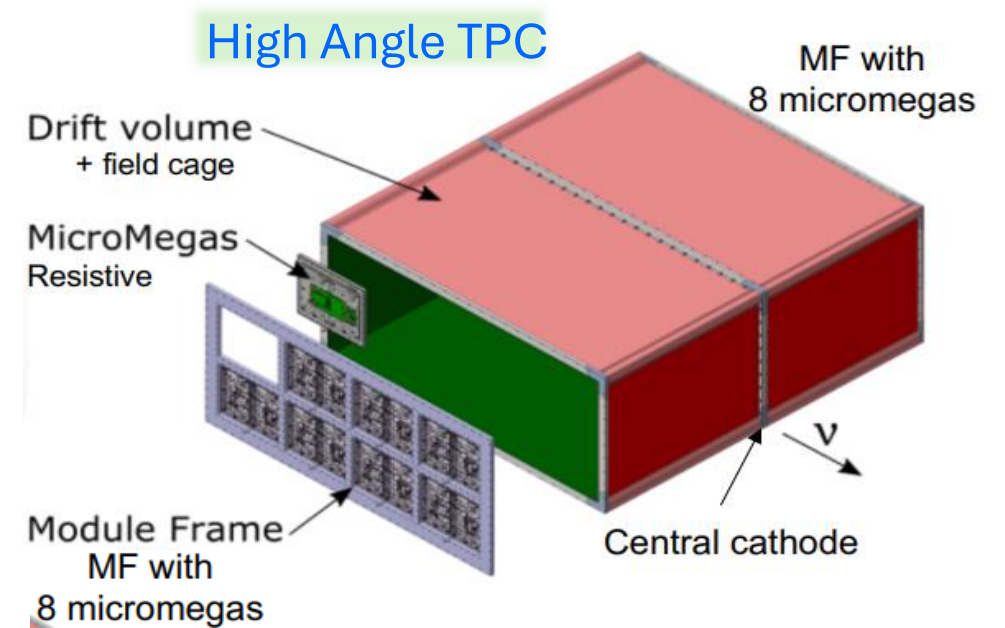
HATPC specifications

Momentum resolution $\sigma_p/p < 9\%$ at 1 GeV/c
(neutrino energy)

Energy resolution $\sigma_{dE/dx} < 10\%$
(PID muons and electrons)

Space resolution $O(500 \mu\text{m})$
(3D tracking & pattern recognition)

Low material budget walls $\sim 3\% X_0$
(matching tracks from neutrino active target)



Atmospheric pressure TPC

- Gas: T2K mixture (Ar-CF₄-isoC₄H₁₀ = 95-3-2)
- Gas contaminants level less than $O(10 \text{ ppm})$
- Drift length 1m
- Central Cathode @ -27kV
- E field unif. $< 10^{-3}$ @ 1cm from walls
- Low material budget, thin walls
- Active volume $\sim O(3\text{m}^3)$

Resistive MicroMegas sensors (ERAMs)

- Overall anode active surface $\sim O(3\text{m}^2)$
- Sampling length $\sim 80\text{-}160 \text{ cm}$
- pads $\sim 1\text{x}1\text{cm}^2$
- 10k+10k channels / TPC @ End Plates (Anodes)

Some HATPC features

Field Cages → thin walls, lightweight, robust & compact

→ Thin walls, low Z, solid dielectric composite materials

→ Rectangular shape to minimize dead space & maximize tracking volume

→ Electric field uniformity better than 10^{-3} @ 1cm from walls by

MicroMegas detectors

→ Encapsulated Resistive Anode MM (ERAM)

→ Charge spread: high spatial $O(400\mu\text{m})$ resolution with large pads $O(\text{cm}^2)$

→ Intrinsic protection against sparks: simplified & very compact FE electronics

Field Cages – constraints & adopted solutions

- Min dead space & max active volume in dipole magnet
 - Rectangular shape & thinnest walls & field shaping electrodes incorporated into wall
- Electric field uniformity better than 10^{-3} @1cm from walls
 - Mechanical accuracy = inner surfaces planarity & parallelism $\sim O(0.2\text{mm/m})$
 - Electrode design = Field and Mirror copper strip layers on two sides of a Kapton foil
- Low material budget walls
 - lightweight & lowest Z & robust & self supporting

Mechanical and Electric field constraints

→ **Building process** = hand lay-up of composite materials on a mould & polymerization in autoclave at high Pressure


- autoclave dimensions → Field Cage comprising two halves (symmetrical flanges at central cathode position)
 - hand layup & large dimensions → several hours per process step → very long pot life epoxy resin
 - mechanical accuracy of geometry → resin curing at low Temperature $< O(40^{\circ}\text{C})$
- HV insulation mantle Resistance $> 1\text{T}\Omega$ and ... no HV discharges (Cathode potential $\sim -30\text{kV}$)
 - geometry = several cm paths for charge from -HV strips to GND shielding (cathode flanges)
 - insulating dielectric materials = very high resistivity & dielectric strength & lowest Z

Electrical Insulation constraints

→ **Materials of choice**

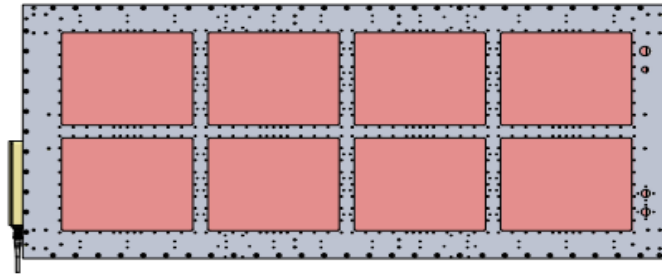
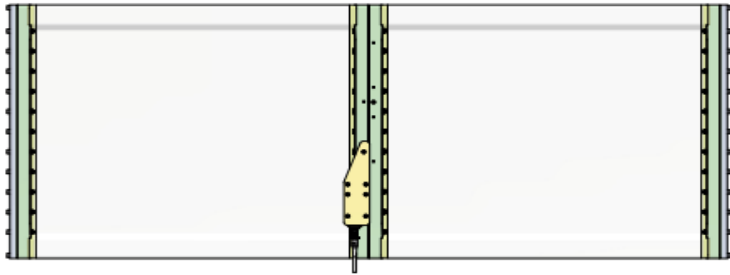
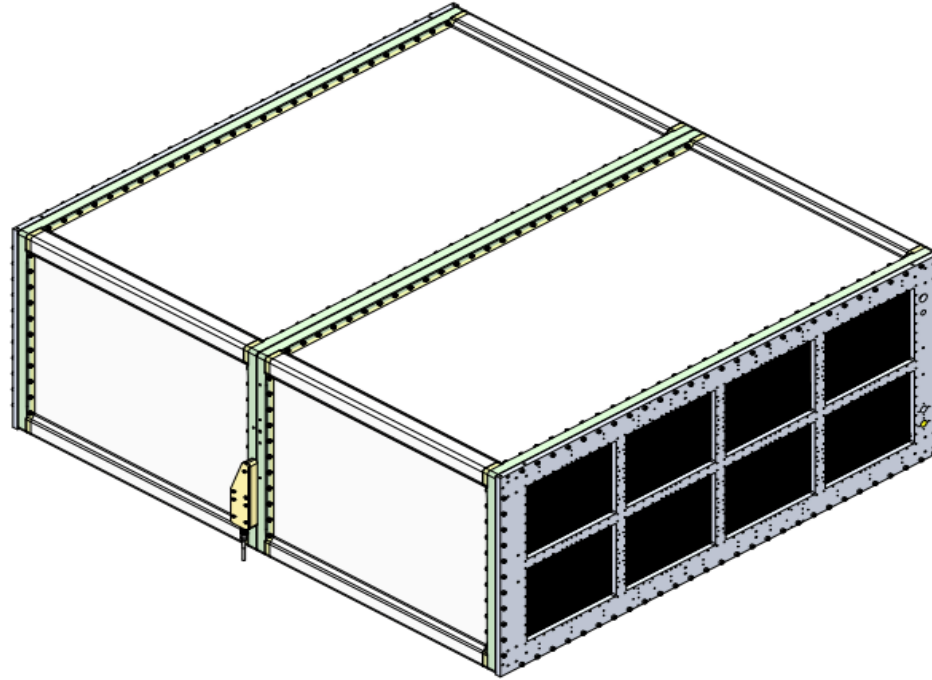
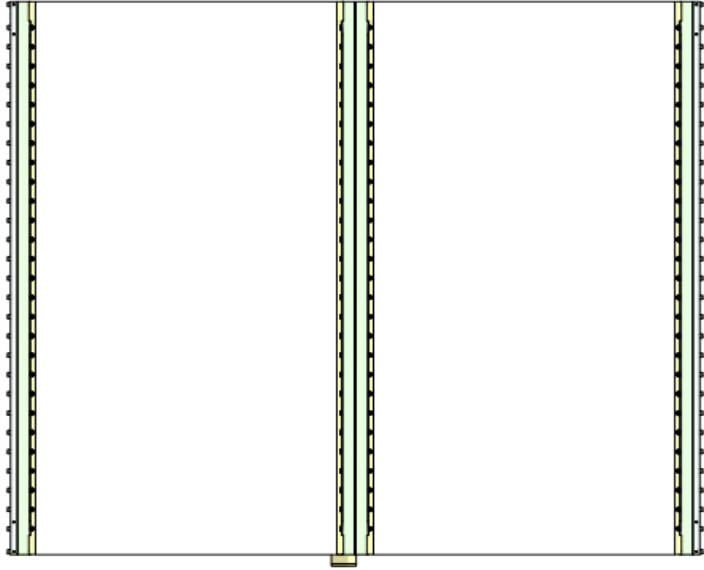
- lamination materials = Aramid polymers for peels (Twaron) and for honeycomb (Nomex paper)
- epoxy resin = very limited choice of epoxy & very important quality control against contaminants (water, ...)
- high insulation layers = Kapton and lamination at low Temperature $< 40^{\circ}\text{C}$ (no use of Mylar)
- box skeleton material = high quality laminated isotropic G10

Highlights Field Cages

 Mechanical - Building, assembly and characterization

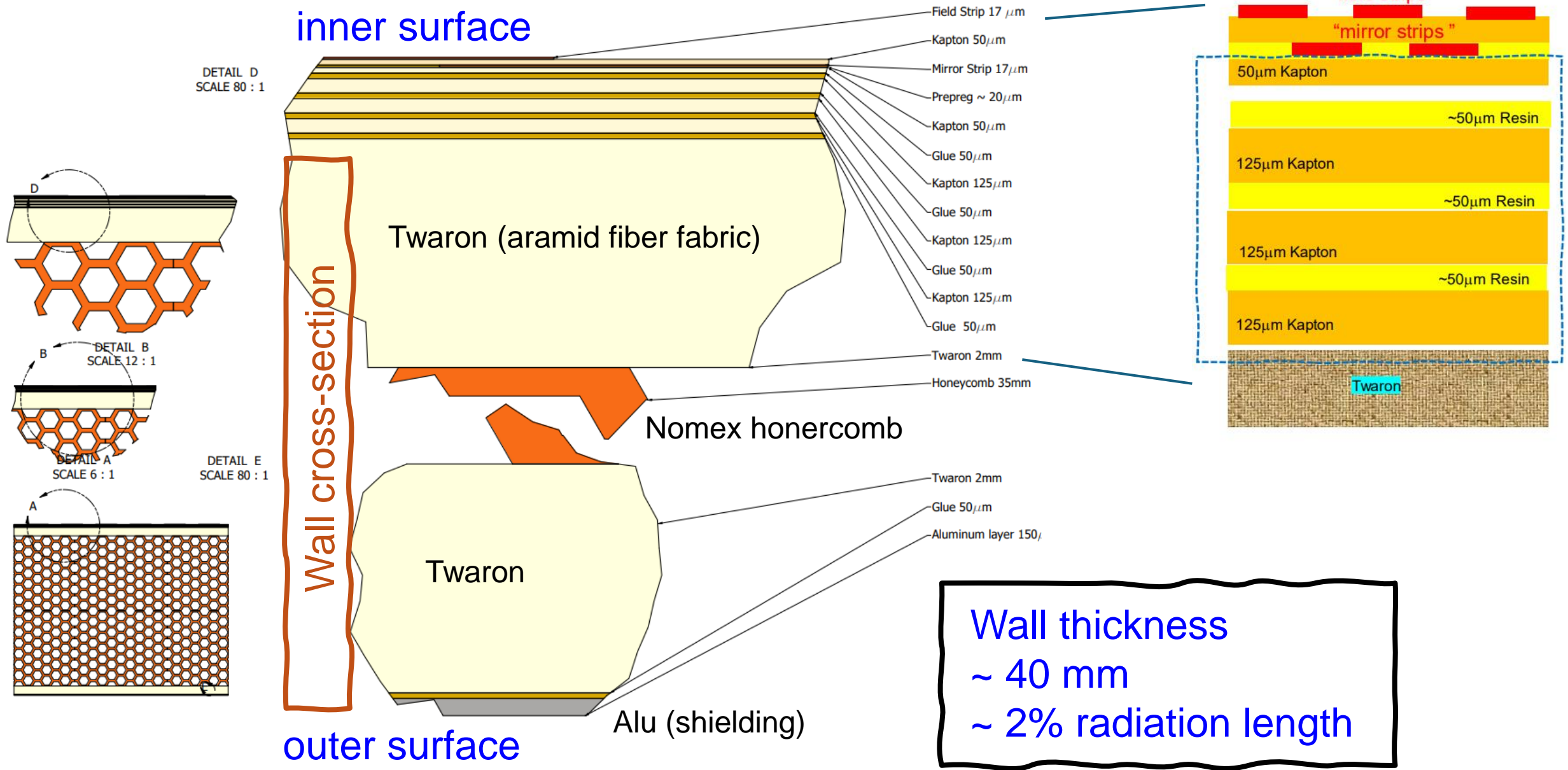
Electrical - High Voltage Insulation and Electric Field

Mechanical Field Cage assembly

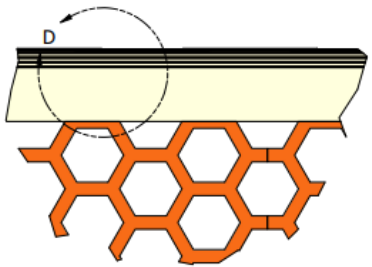


- HATPC in two half FCs
- Central cathode
- Special cathode flanges w/ HV ft
- Two End Plates (Al) supporting 8 Readout Modules each

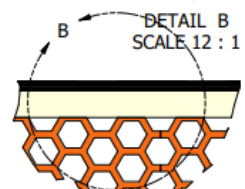
Field Cage walls layout



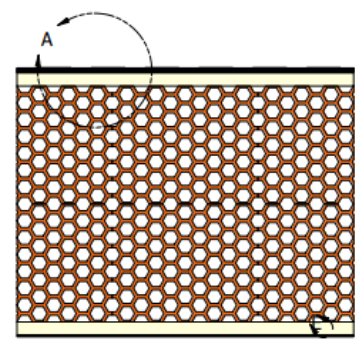
DETAIL D
SCALE 80 : 1



DETAIL B
SCALE 12 : 1



DETAIL A
SCALE 6 : 1



DETAIL E
SCALE 80 : 1

inner surface

Wall cross-section

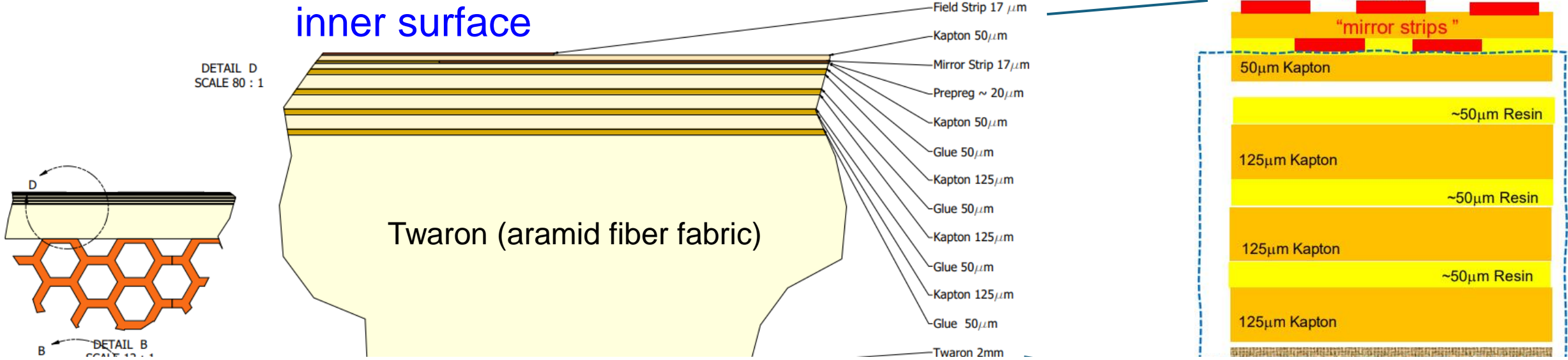
outer surface

- Field Strip 17 μm
- Kapton 50 μm
- Mirror Strip 17 μm
- Prepreg ~ 20 μm
- Kapton 50 μm
- Glue 50 μm
- Kapton 125 μm
- Glue 50 μm
- Kapton 125 μm
- Glue 50 μm
- Kapton 125 μm
- Glue 50 μm
- Kapton 125 μm
- Twaron 2mm
- Honeycomb 35mm
- Twaron 2mm
- Glue 50 μm
- Aluminum layer 150 μm

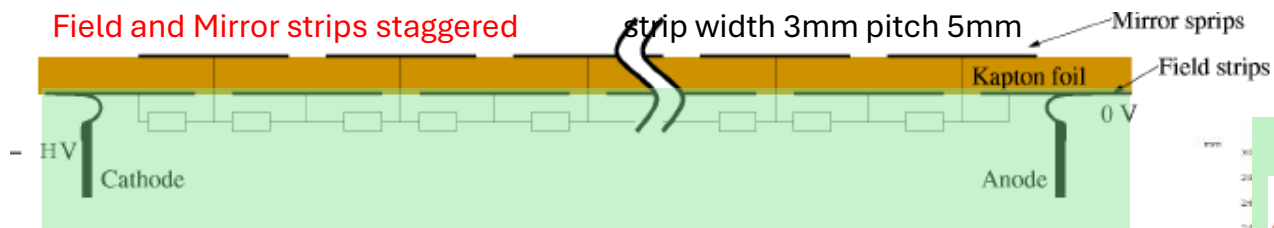


Wall thickness
 ~ 40 mm
 ~ 2% radiation length

Field Cage walls layout



Electric field shaping by two Cu strips layers (‘Field’ and ‘Mirror’ strips)

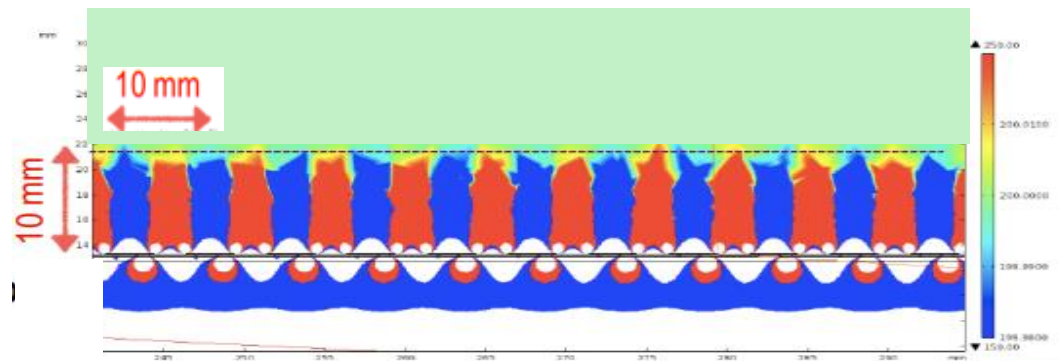


First ERAM pad @ 15mm from the wall where electric field uniformity better than 10^{-3}

Double layer of strips on Kapton foil

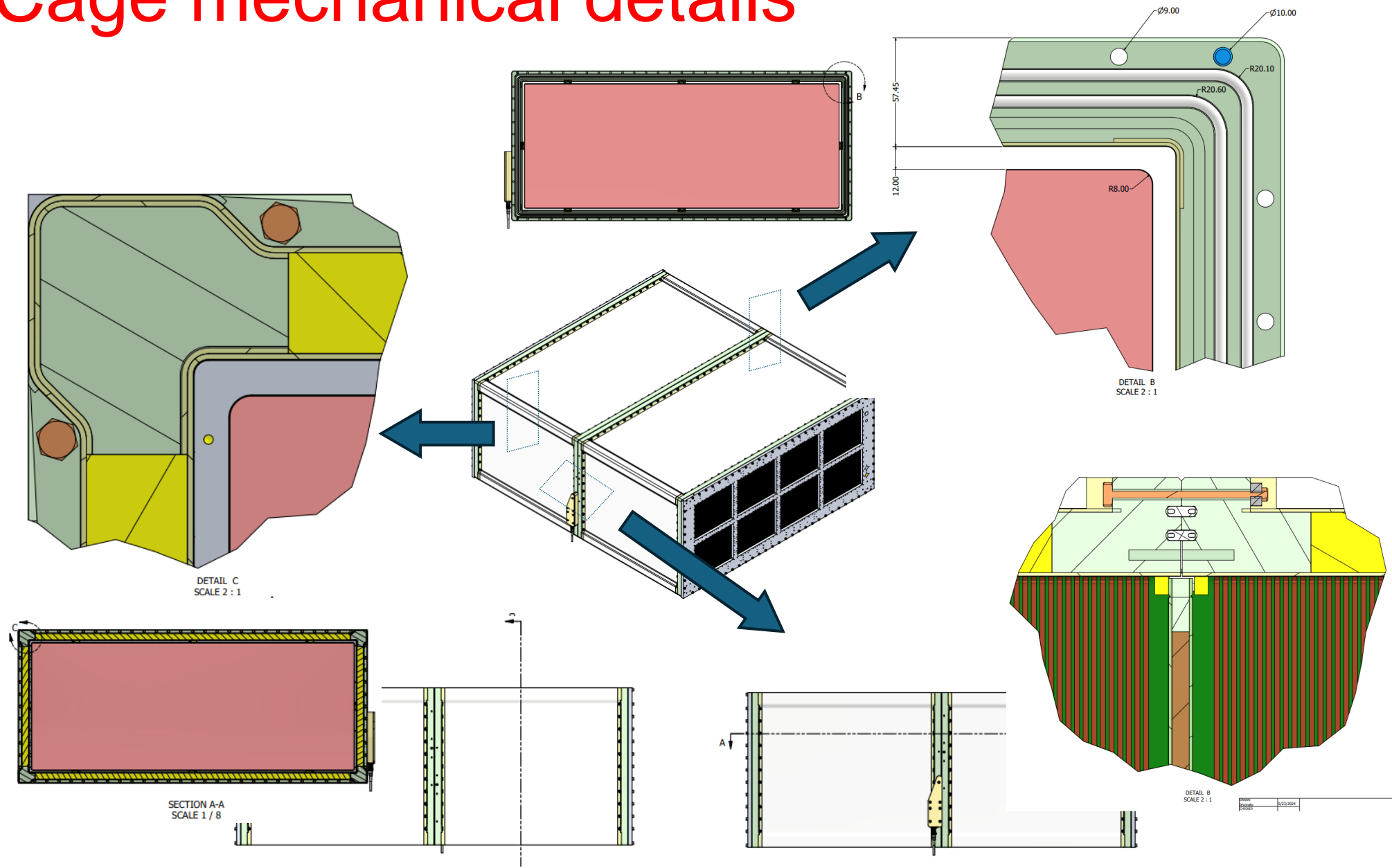
Dimensions = 5m (inner surface cage perimeter) x 1m (drift distance)

Resistors soldered on the inners surface (contact Mirror strips by vias)



Simulation Electric Field near walls

Field Cage mechanical details



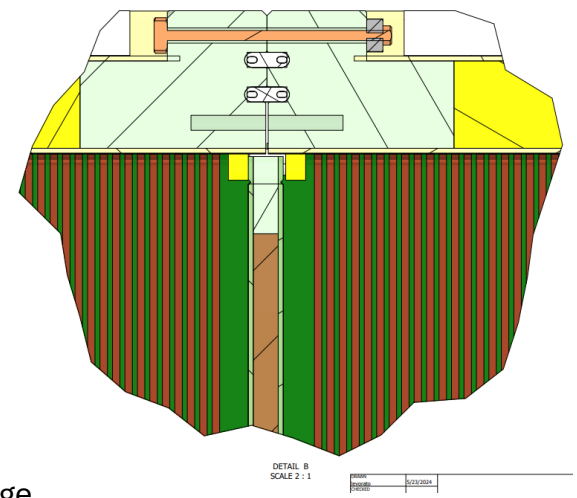
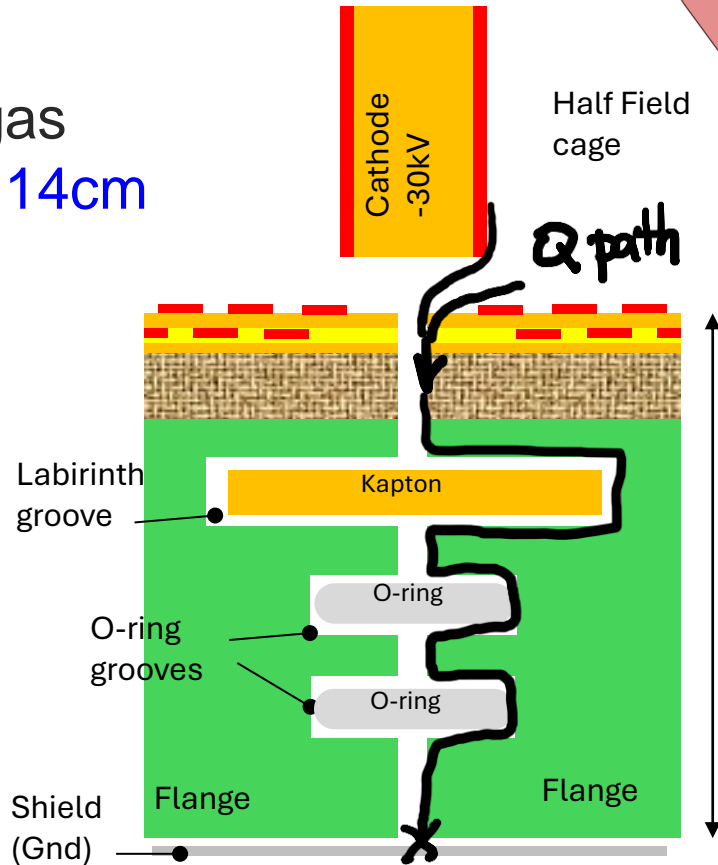
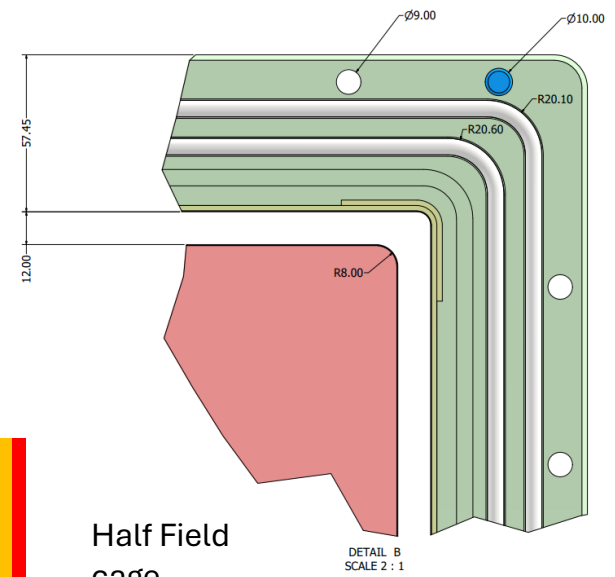
Field Cage mechanical details

Flange thickness (5cm) too small for degrading -30kV to GND over a flat surface

Three deep grooves

for enhancing the path from HV to GND for charge moving on surface and with gas flanges ~ 7cm thick vs labirinth lenght ~ 14cm

→ voltage drop / path length < 3kV/cm



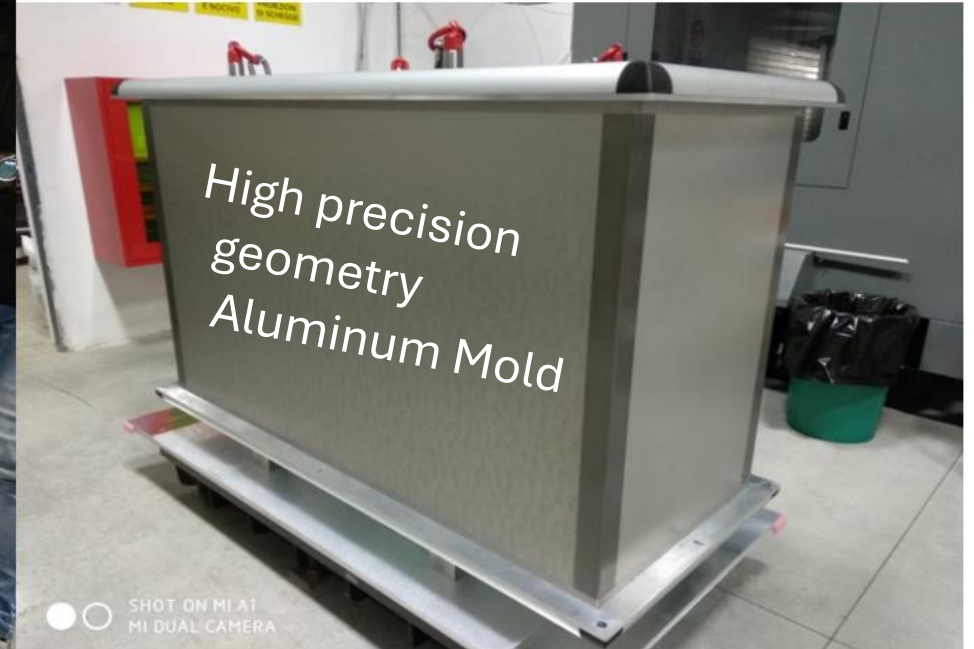
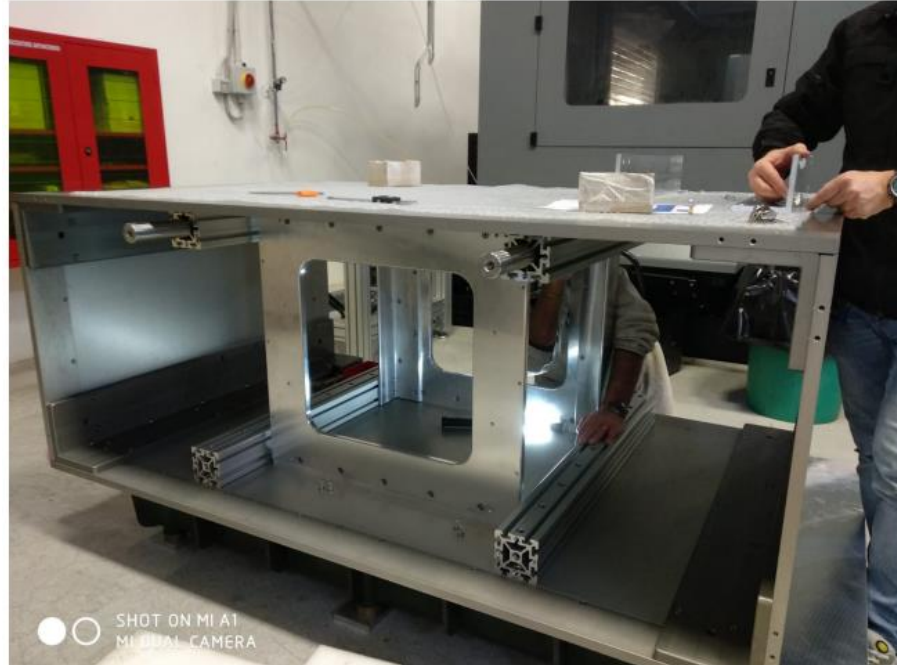
Field Cage building, assembling and characterization

Production at NEXUS company (Barcelona) ~ 10 weeks

Validation, QC, electrical and mechanical assembly at CERN ~ 4 weeks

Mold features

- 1cm thick Alu walls
- Anodized. Surfaces
- Waviness compl. iso1302 N8
- Surfaces \perp and \parallel better than $80\mu\text{m}/\text{m}$
- Mount / unmount geom. reproducibility with high precision



Parts and materials

- Mold \rightarrow INFN
- Double layer strip foil \rightarrow CERN
- Structural parts = Flanges & Bars (G10 \rightarrow ORVIM company (TV, Italy))
- Composite materials & Production \rightarrow NEXUS company (Barcelona)

Field Cage building, assembling and characterization

Production at NEXUS company (Barcelona) ~ 10 weeks

Validation, QC, electrical and mechanical assembly at CERN ~ 4 weeks



- Mold preparation
- Inner Vacuum bag
- Strip Foil positioning
- Thick corners w/ Kapton tape
- Electrical tests on surfaces
- Resin samples electrical Tests

5 m perimeter x 1 m height (drift length)

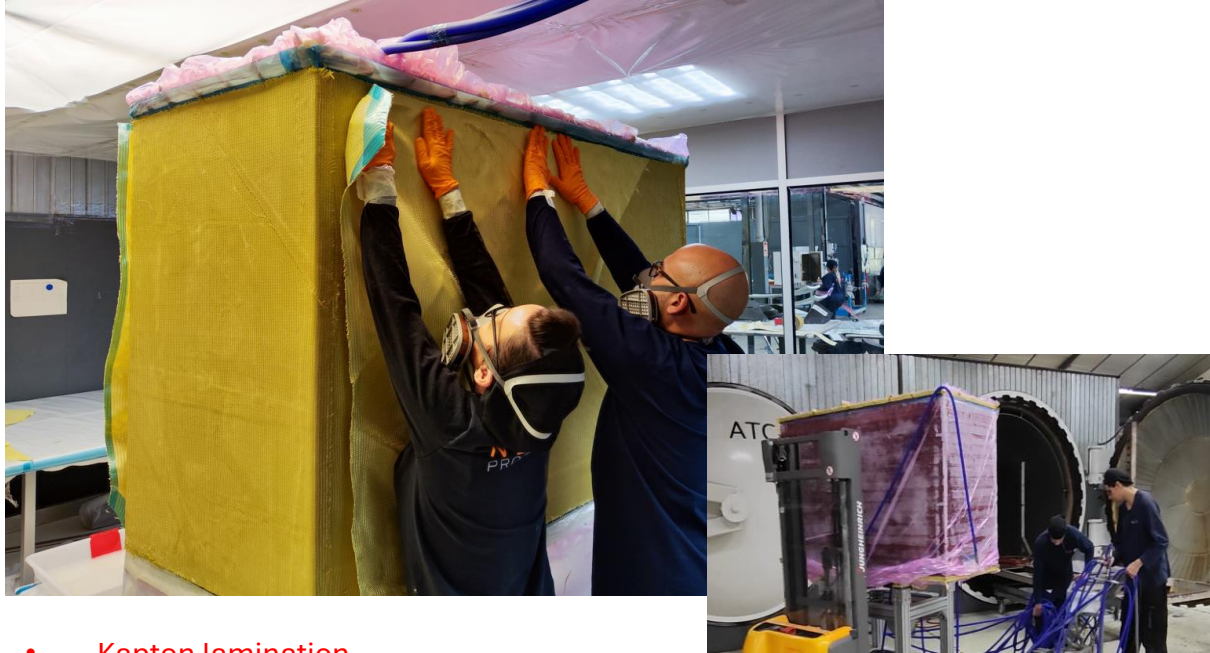
Strip foil alignment and lamination of 3 Kapton layers (125um each)



- Kapton lamination
- Curing at 40C
- Electrical tests on surfaces and resin samples



Field Cage building on a mould at NEXUS



- Kapton lamination
- Curing at 40C (fast = 12h) in autoclave
- Electrical tests on surfaces and resin samples
- First Twaron layer lamination
- Curing at 40C (fast) in autoclave

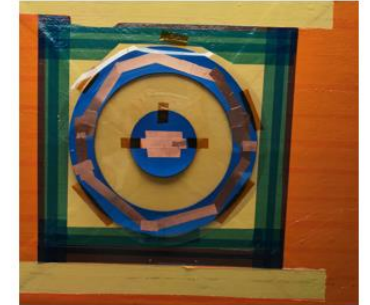
Inner Twaron peel lamination and electrical insulation Quality Control

Quality controls – Resistivity of early Layers

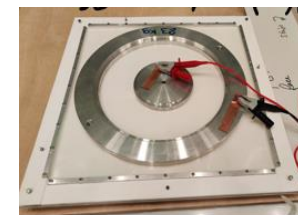
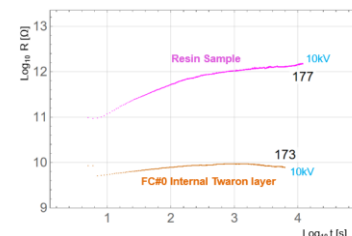
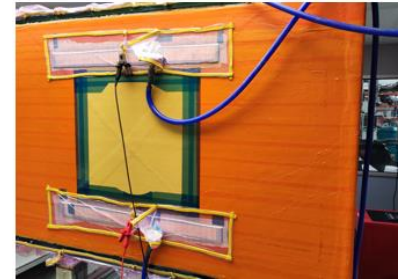
1) Resistance between mold and 40x45cm² electrode
 -> volume resistivity of layers



2) Surface resistivity of last layer Twaron



3) Resistance between two 6x80cm² electrodes
 -> mix of surface and volume resistivity



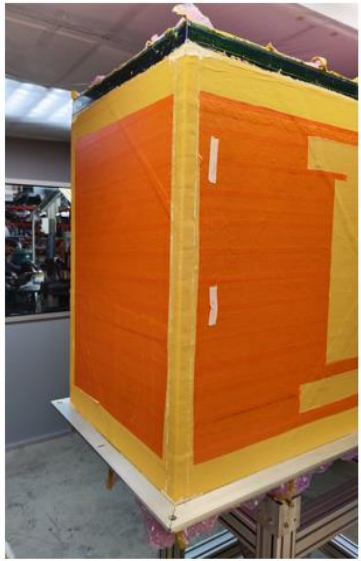
Resin sample (Resoltech Epoxy)

1) various methods and electrode types (optimizing contact)
 → consistent measurements

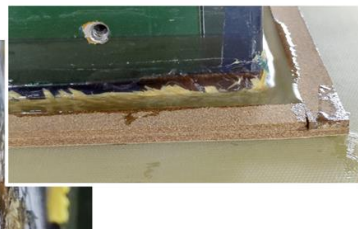
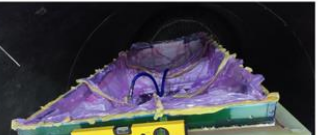
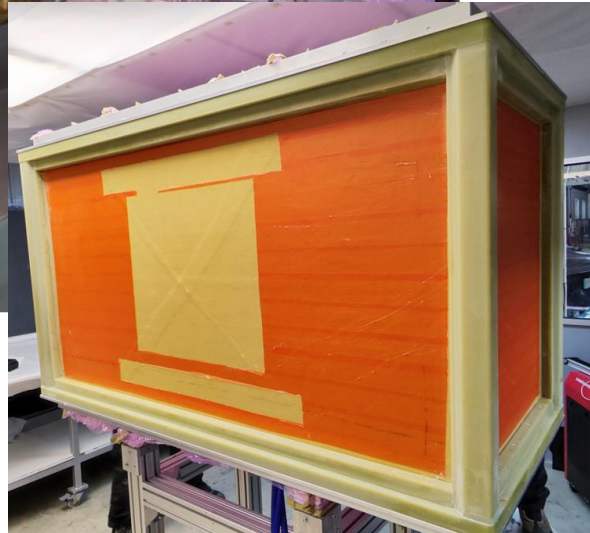
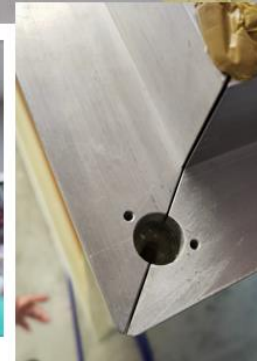
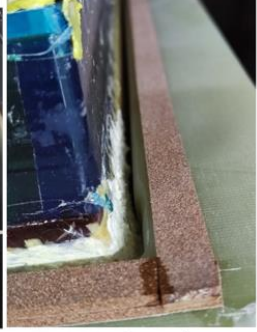
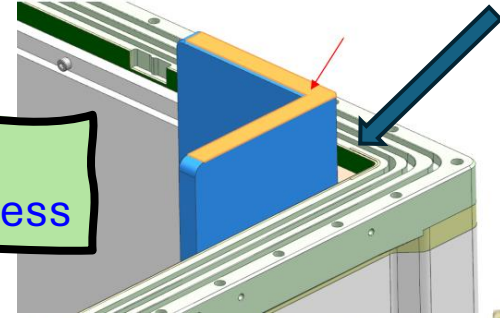
2) Resin sample $\rho_s \sim 10 \text{ T}\Omega/\square$
 → very good

Field Cage building on a mould at NEXUS

Gluing G10 "skeleton"



Gluing G10 structural skeleton and casting resin on flanges for ensuring gas tightness

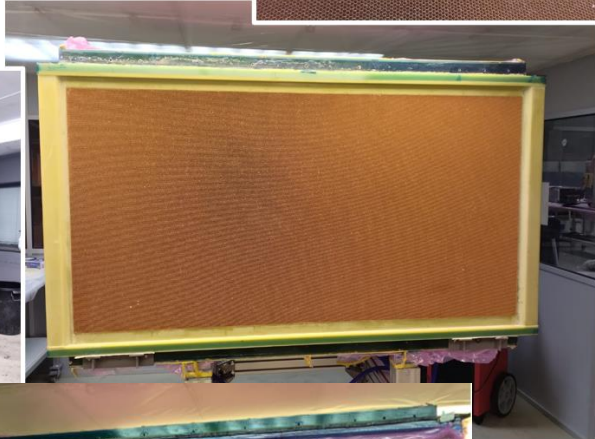


- G10 skeleton gluing
- Curing 40C in clean room

- Casting low viscosity resin on top flange (for sealing flange to laminated layers) ... in autoclave
- Curing at 40C in autoclave

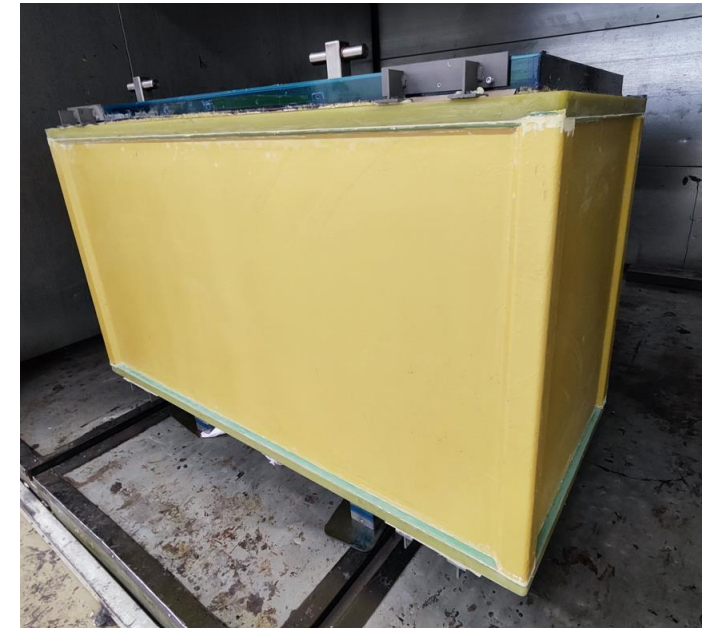
Field Cage building on a mould at NEXUS

- Gluing Nomex Honeycomb
- Curing at 40C in oven



- Flipping the box top-bottom
- Resin casting on second flange
- Curing at 40C in autoclave
- Second Twaron peel lamination
- Curing at 40C in autoclave

Outer Twaron peel lamination

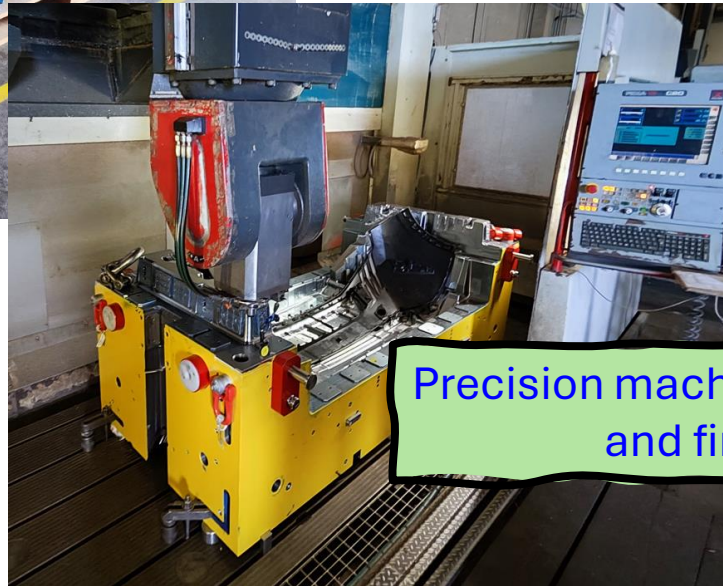


- Post-curing at 40C in oven (lasting as long as possible)
- Post-process machining (removing aramid and resin in excess)
- Packaging and shipping to external company (Vallmoll - Spain) for precision machining

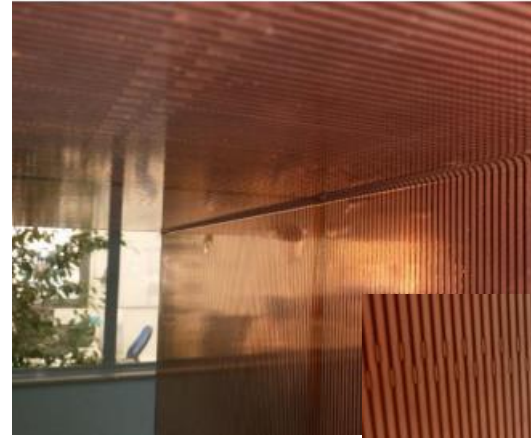
Field Cage building on a mould at NEXUS



precision machining
of cathode and anode
flanges

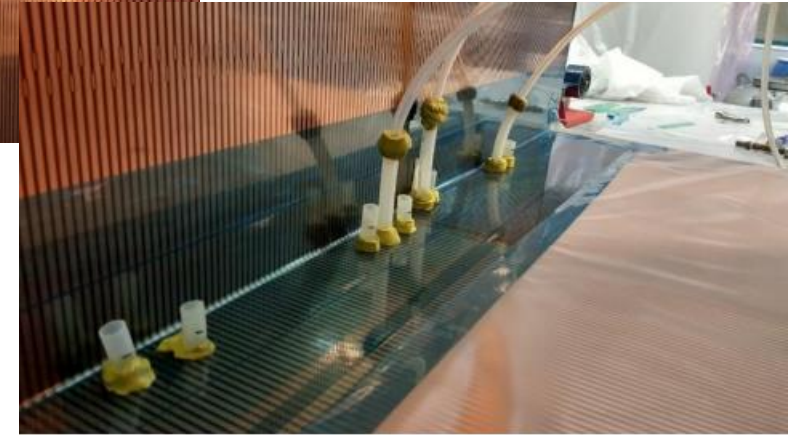


Precision machining of flages
and finishing surfaces (polishing)



Back to NEXUS company for

- Mould removal
- Very fine polishing of flanges
- Correction of defects (eg bubbles)



Shipment to CERN

Field Cage assembling, characterization at CERN

Inner cage surfaces polishing

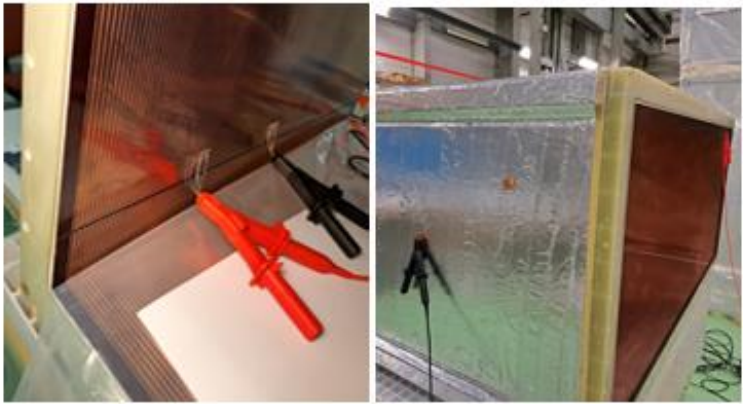
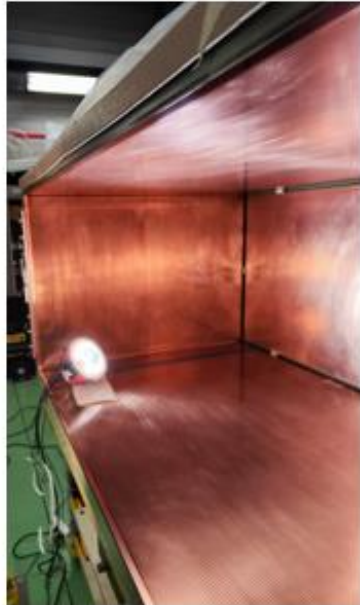


Checking grooves for o-ring and for charge labyrinth on cathode flanges

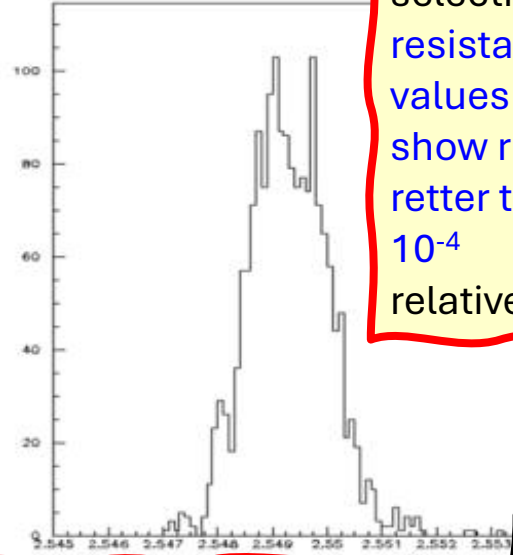
Looking for defects on strips and strip-strip short-circuits and repairing them



Soldering voltage divider resistors

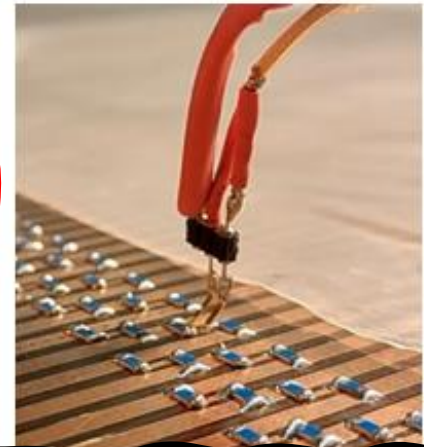


Measuring strip-strip and strip-shield insulation at high voltage



Due to resistor selection, resistance values show rms better than 10^{-4} relative

Measuring single resistors

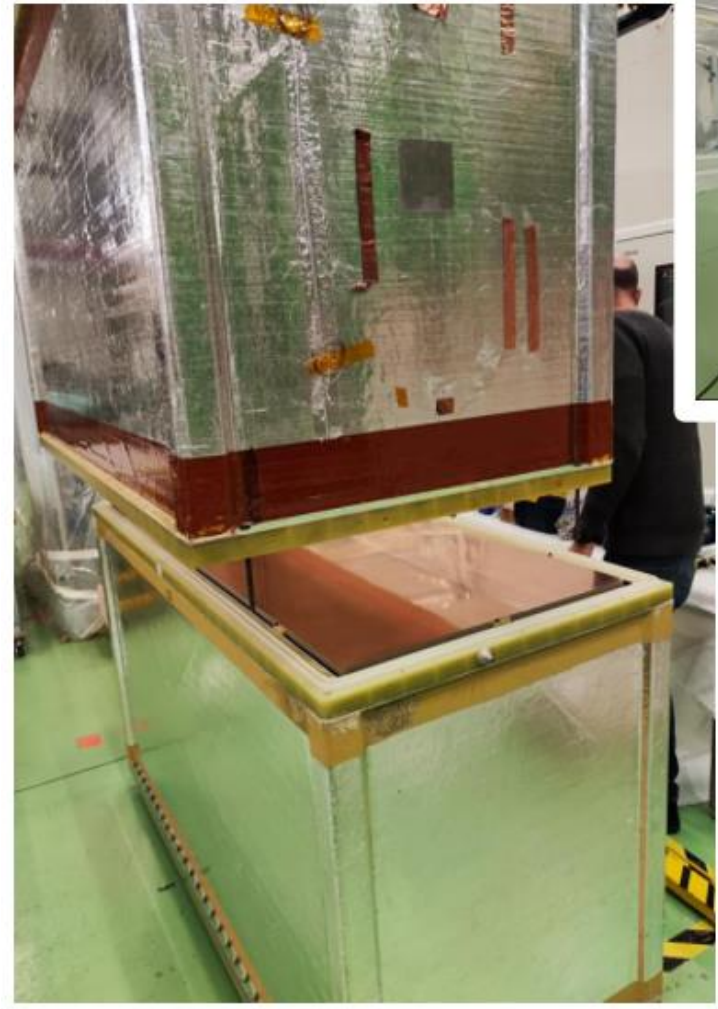


Mantle Resistance $> 2T\Omega \sim 2000 \times$ voltage divider R

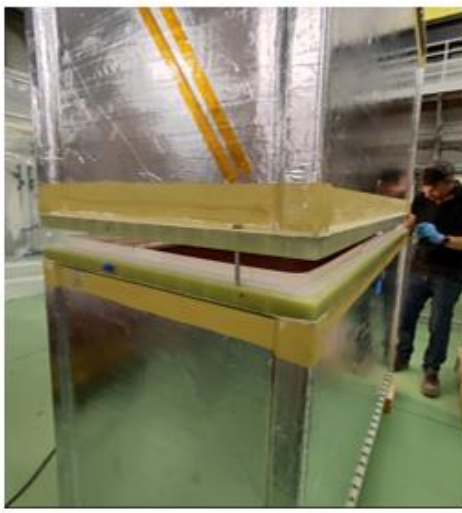
Two voltage dividers in parallel ~ 400 resistors each \Rightarrow Overall R $\sim 1G\Omega$

Field Cage assembling, characterization at CERN

Vertical assembly of two Field Cages into HATPC



Cathode assembly



Cathode assembly

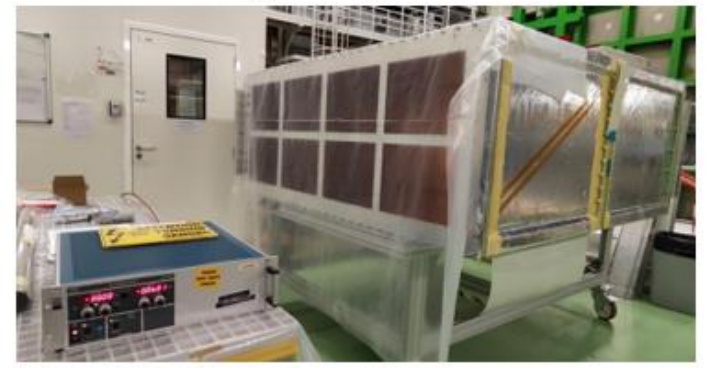


High Voltage feedthrough external connection



Connection of last strips to cathode and to high voltage feedthrough

High voltage tests after assembly



Field Cage assembling, characterization at CERN

Gas leakage qualification

1) He leak tested w/ sniffer (air + 30mbar of He)

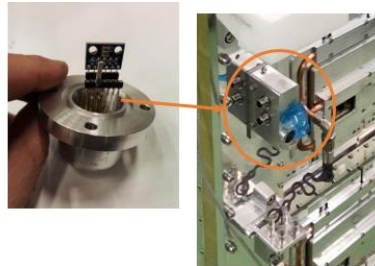
⇒ Local Leaks $< 10^{-4}$ mbar L / s
(considering filling He @ 1% partial pressure)

2) Tested against gas density changes

- He Over-pressure (+20mbar)
- Air Under-pressure (-20mbar)

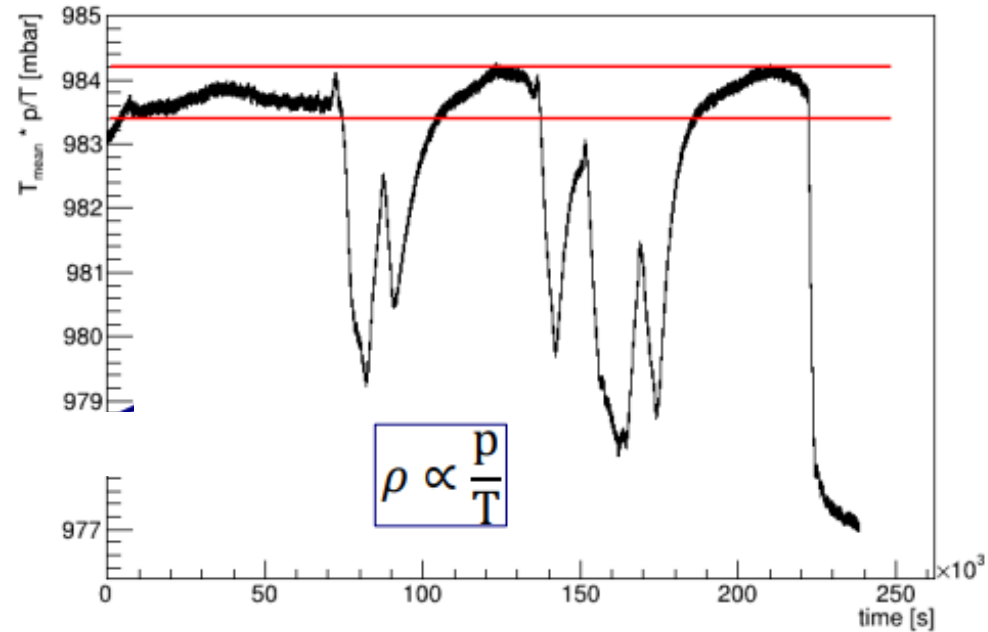
Several T,P,RH sensors
Inside FC

BME280 – T_{cage} , P, RH
IR sensor – T_{gas}
Thermocouple and Pt100
Voltage divider current meas.



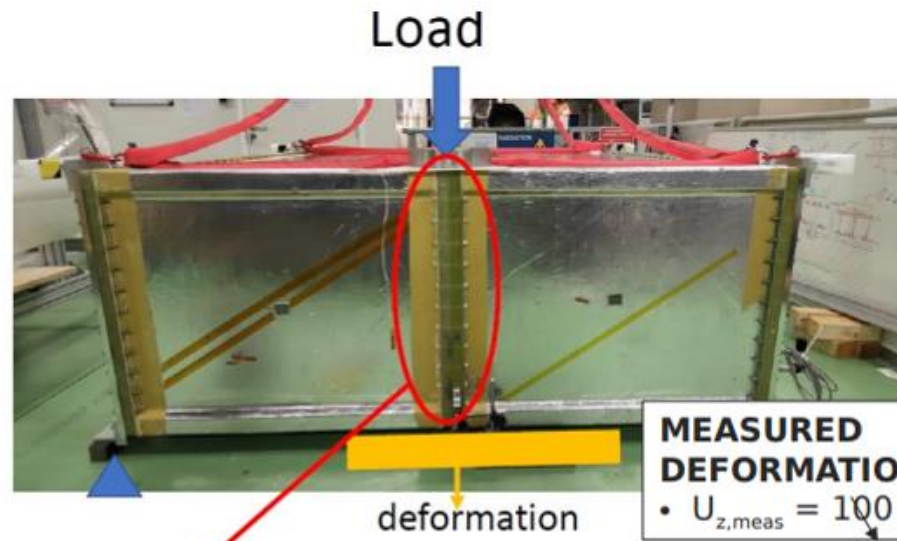
Gas density corrected
for Volume variation (due to Pin - Pout)

$$= \frac{P_{in}(t)}{T_{in}(t)/T_{in}(0)} \left(1 - \frac{\Delta V}{V_0} \right) (P_{in} - P_{out})$$



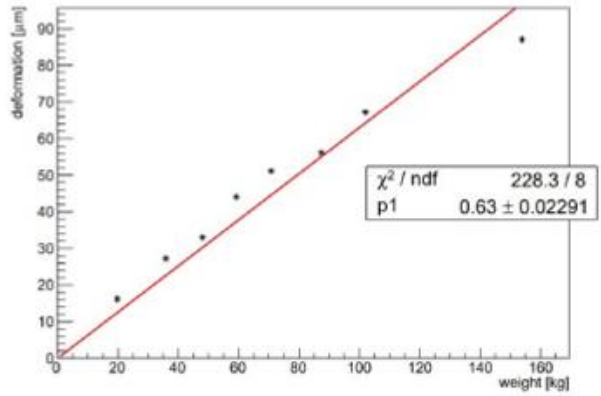
⇒ Overall Leak $< 10^{-3}$ mbar L / s

Field Cage assembling, characterization at CERN



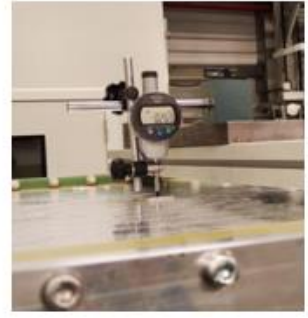
MEASURED DEFORMATION
 • $U_{z,meas} = 100 \mu\text{m}$

G10 screws
 (No metal near cathode)

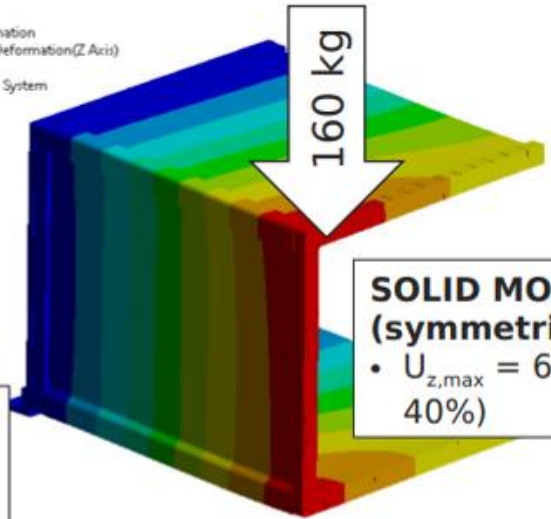
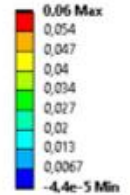


Load test performed up to 160 kg

Around $\sim 0.6 \frac{\mu\text{m}}{\text{kg}}$ of deformation w.r.t. horizontal position

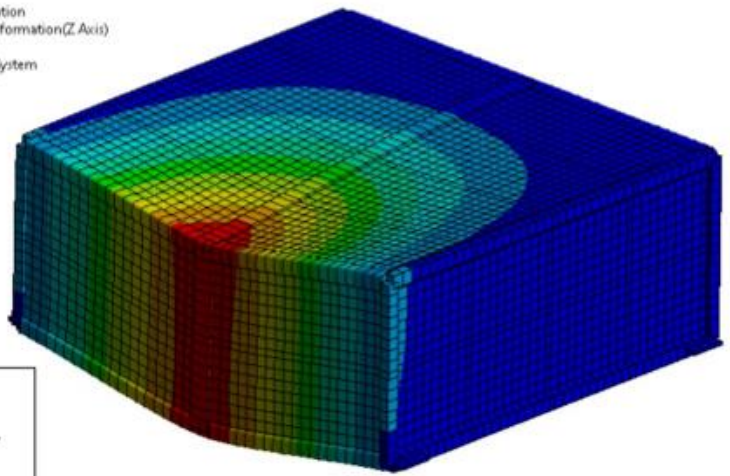
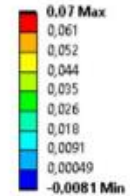


F: Test
 Directional Deformation
 Type: Directional Deformation(Z Axis)
 Unit: mm
 Global Coordinate System



SOLID MODEL (symmetric)
 • $U_{z,max} = 60 \mu\text{m}$ ($\Delta = -40\%$)

S: Test
 Directional Deformation
 Type: Directional Deformation(Z Axis)
 Unit: mm
 Global Coordinate System



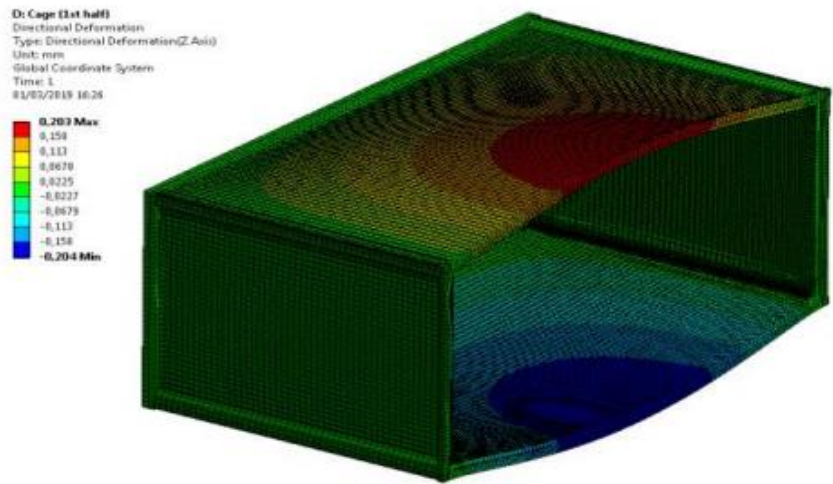
SHELL MODEL
 • $U_{z,max} = 70 \mu\text{m}$ ($\Delta = -30\%$)

Mechanical qualification
 Comparison with FEM models in fair agreement with

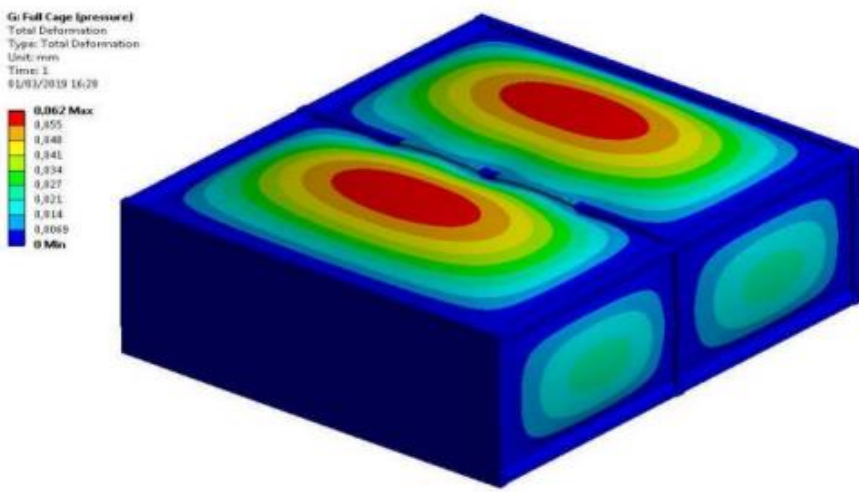
- load tests and
- deformation vs pressure

Field Cage assembling, characterization at CERN

ZERO axial contribution of the cathode panel



FULL axial contribution of the cathode panel



Mechanical qualification

FEM model of “Zero axial contribution from Cathode” in fair agreement with

- load tests and
- deformation vs pressure

Max total deformation ~ 200 μm

Simulation:
 Max deformation of large faces: ~ 50 $\frac{\mu\text{m}}{\text{mbar}}$

Max total deformation ~ 60 μm

Data:

Max deformation of large faces: ~ 50 $\frac{\mu\text{m}}{\text{mbar}}$

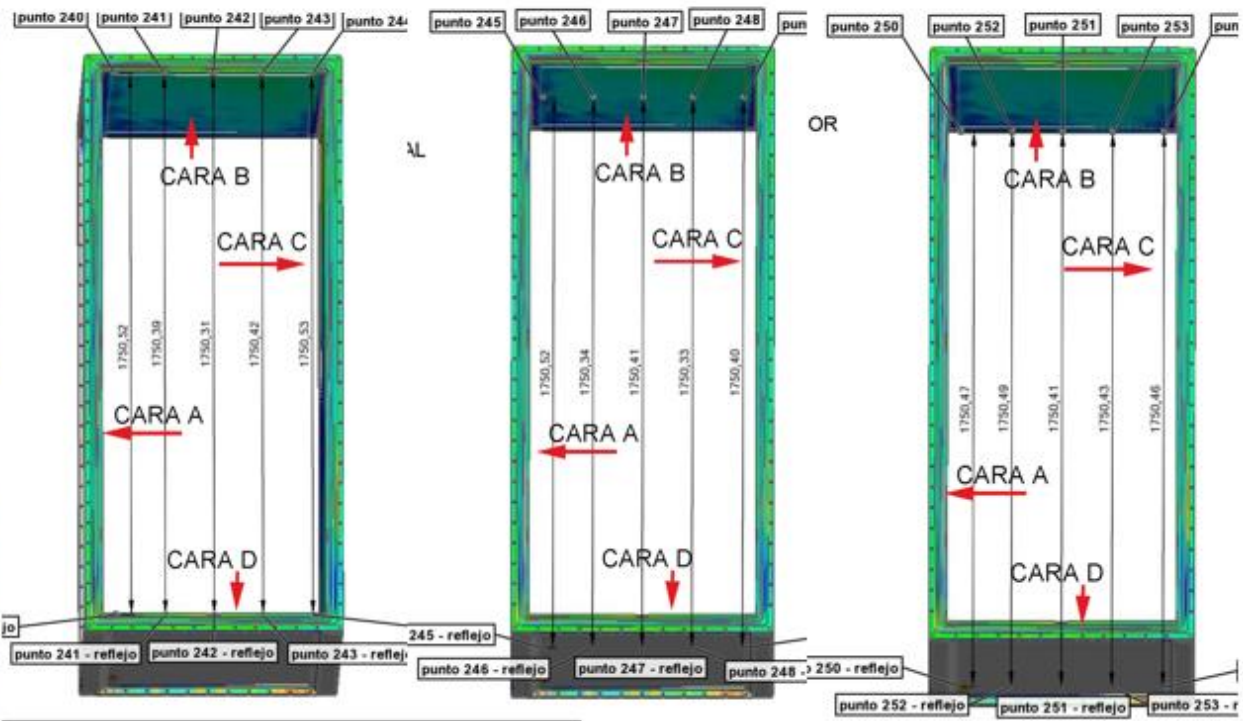
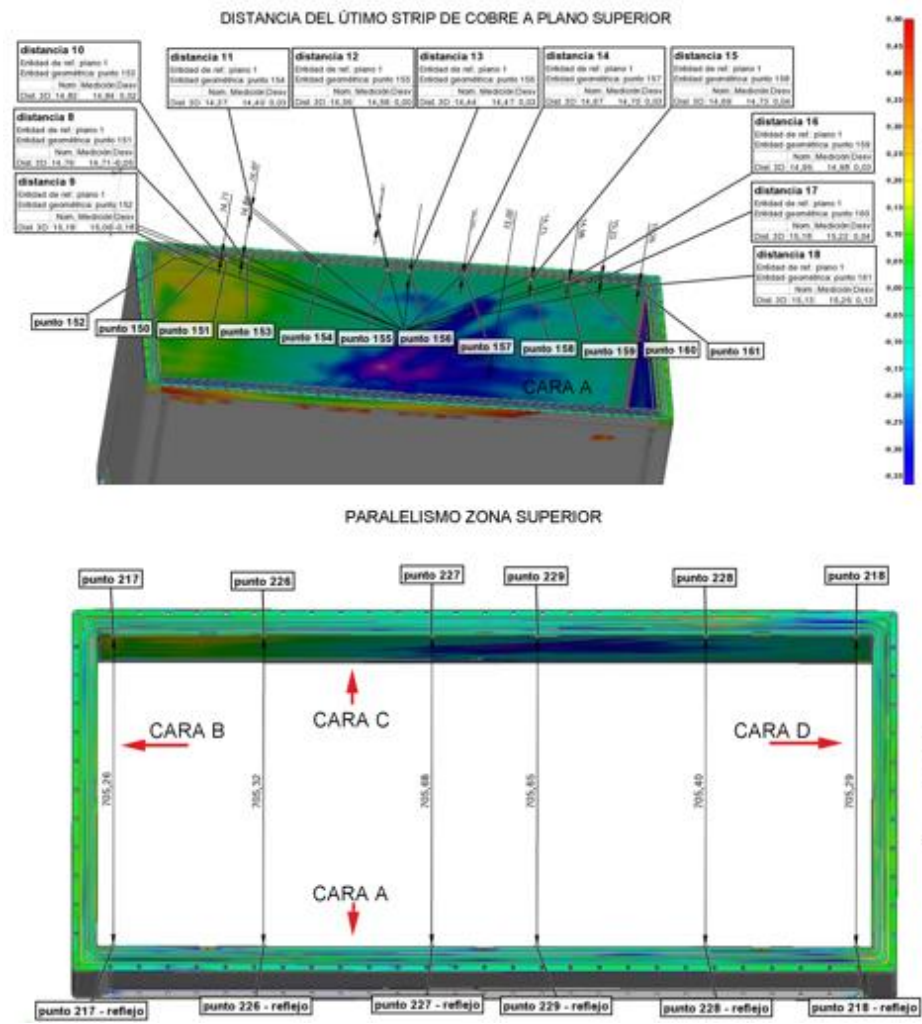
Max deformation of small faces: ~ 8 $\frac{\mu\text{m}}{\text{mbar}}$

Almost linear in the studied pressure range

Cathode panel effect in constraining the flanges deformation is negligible

Field Cage assembling, characterization at CERN

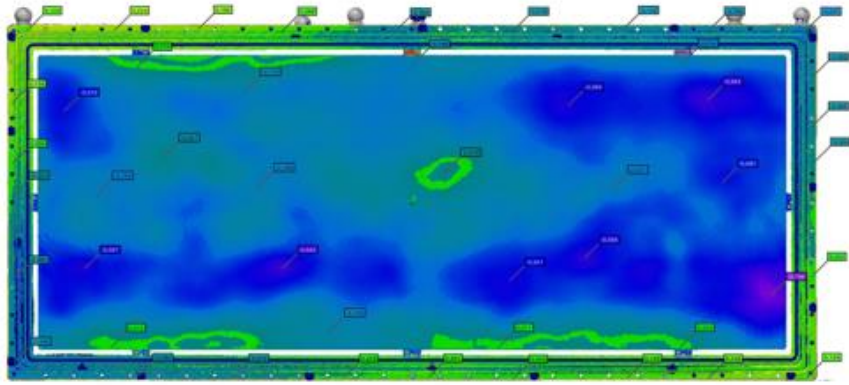
Metrology NEXUS – single Field Cage box



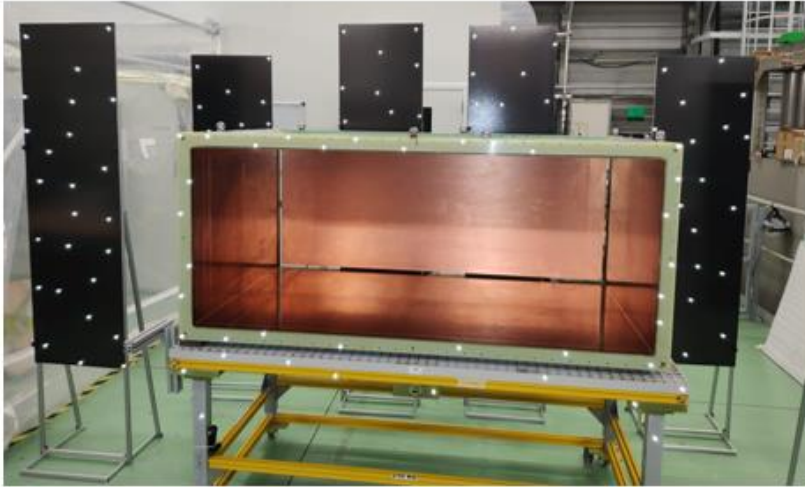
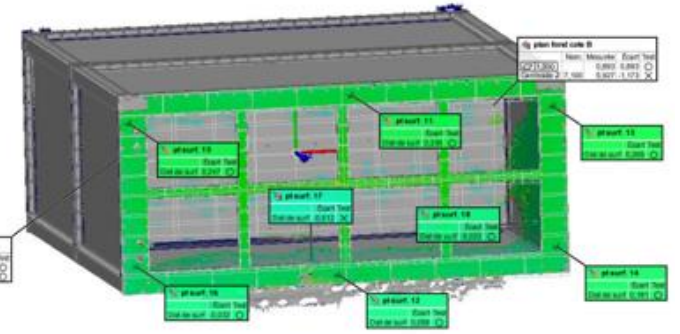
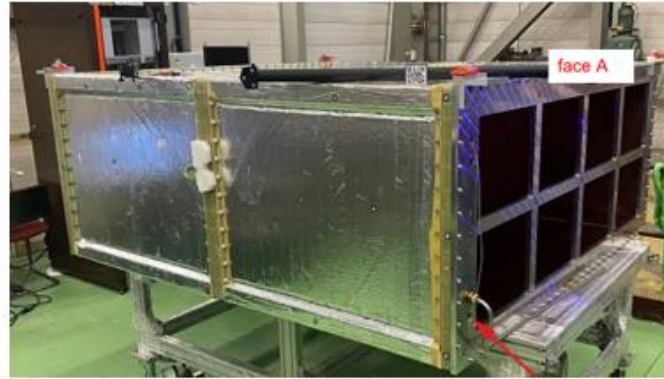
Reached limits of composite material technique
Large dimensions and hand lay-up

Tolerances and specifications at a level better than $300\mu\text{m}/\text{m}$ for planes parallelism and ortogonality and better than ISO1302-N8 for waviness are respected with few localized acceptable exceptions

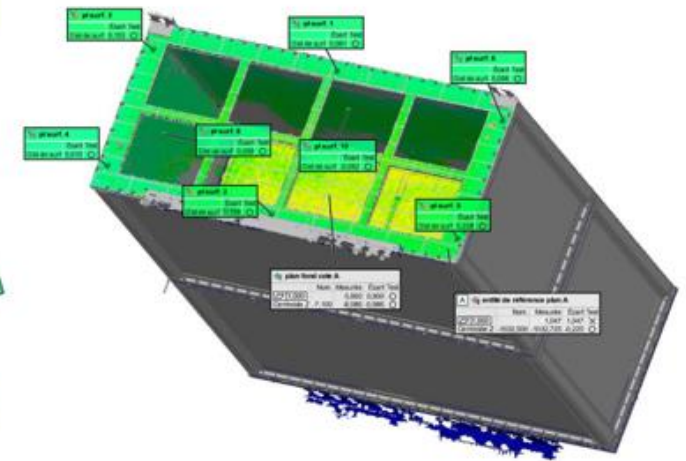
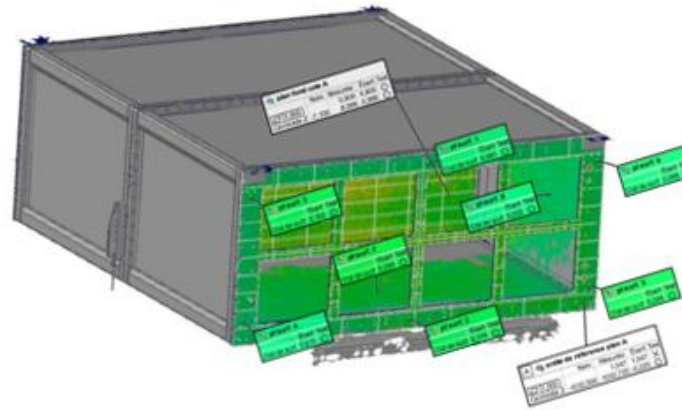
Field Cage assembling, characterization at CERN



Metrology CERN – whole HATPC



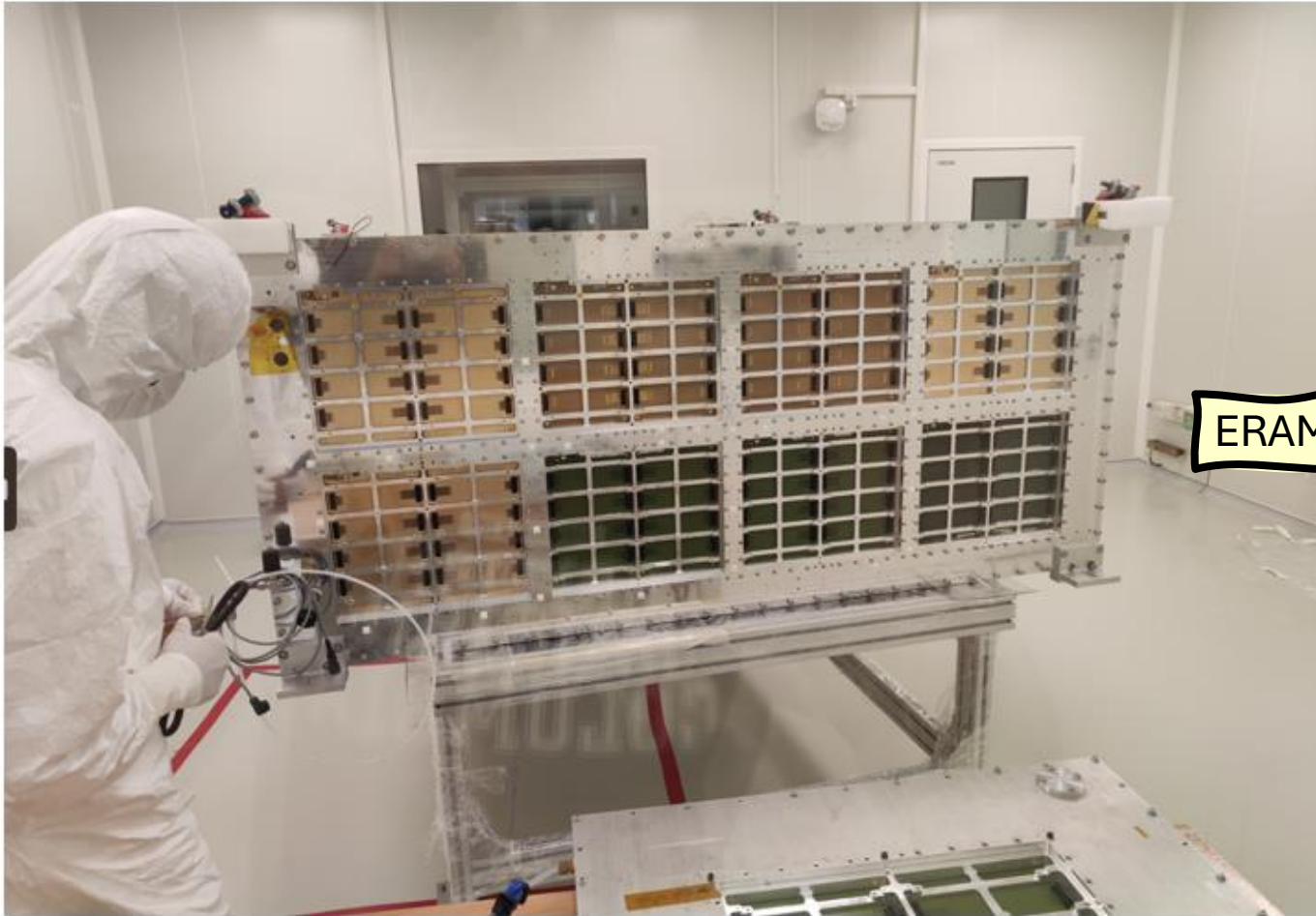
Metrology at CERN Bottom–HATPC (2023)
(Two separate cages and cathode)



Measured internal geometry after assembly agrees with nominal within $300\mu\text{m}$ with few very localized and acceptable exceptions

Field Cage assembling, characterization at CERN

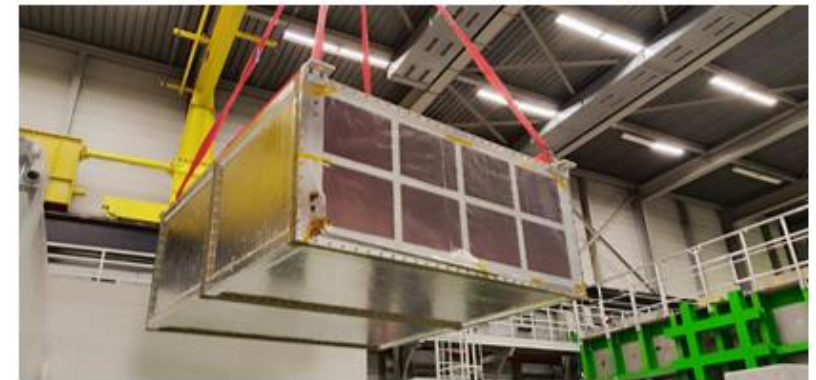
Assembly 16 ERAMs in Clean room



Grey tent area in front of Clean Room
large entrance for enhanced clean conditions

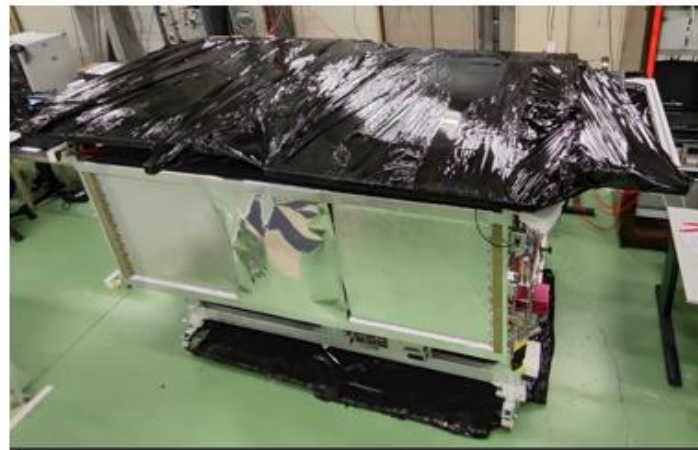
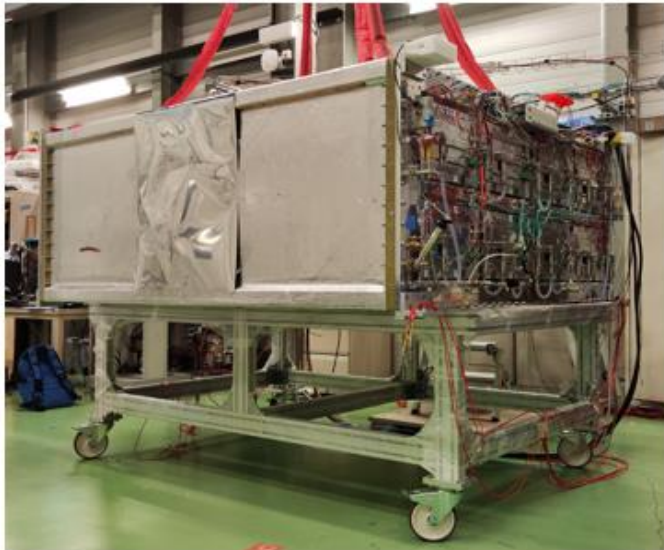
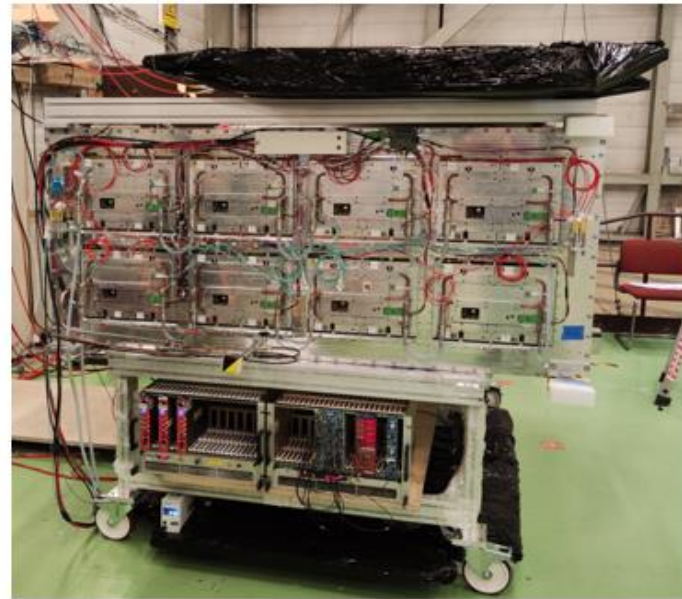
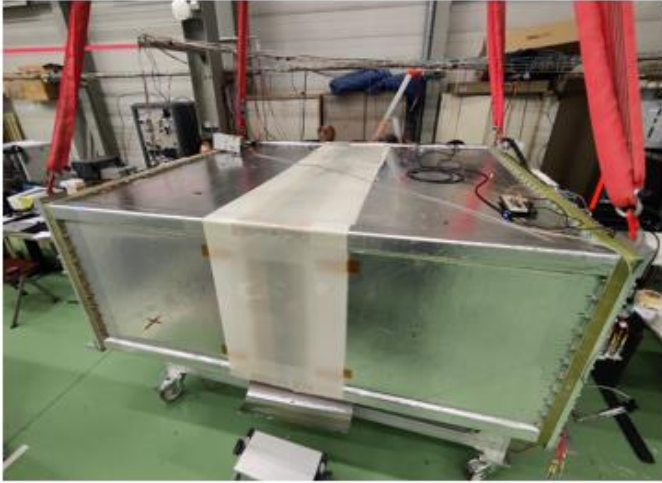


ERAMs very sensitive to dust ...

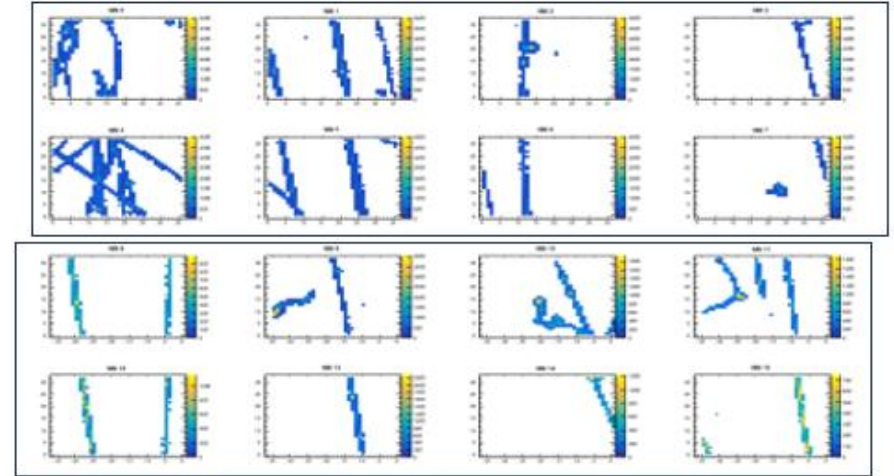


Field Cage assembling, characterization at CERN

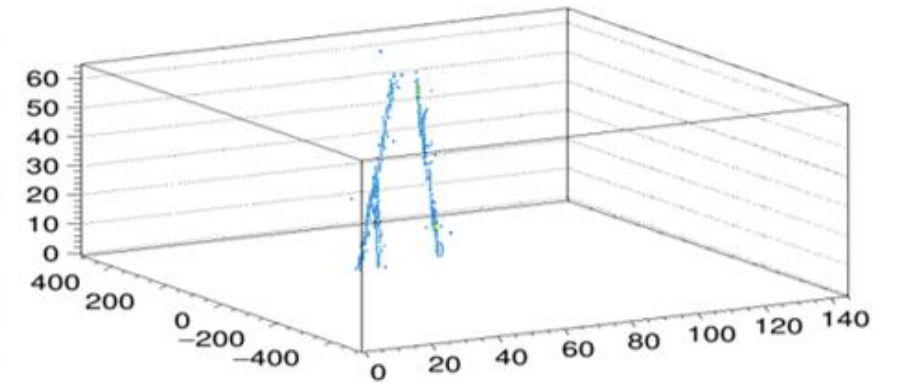
Commissioning at CERN with Cosmic Rays



Cosmic shower ewnt Projection on Anode End Plate 2



Projection on Anode End Plate 1



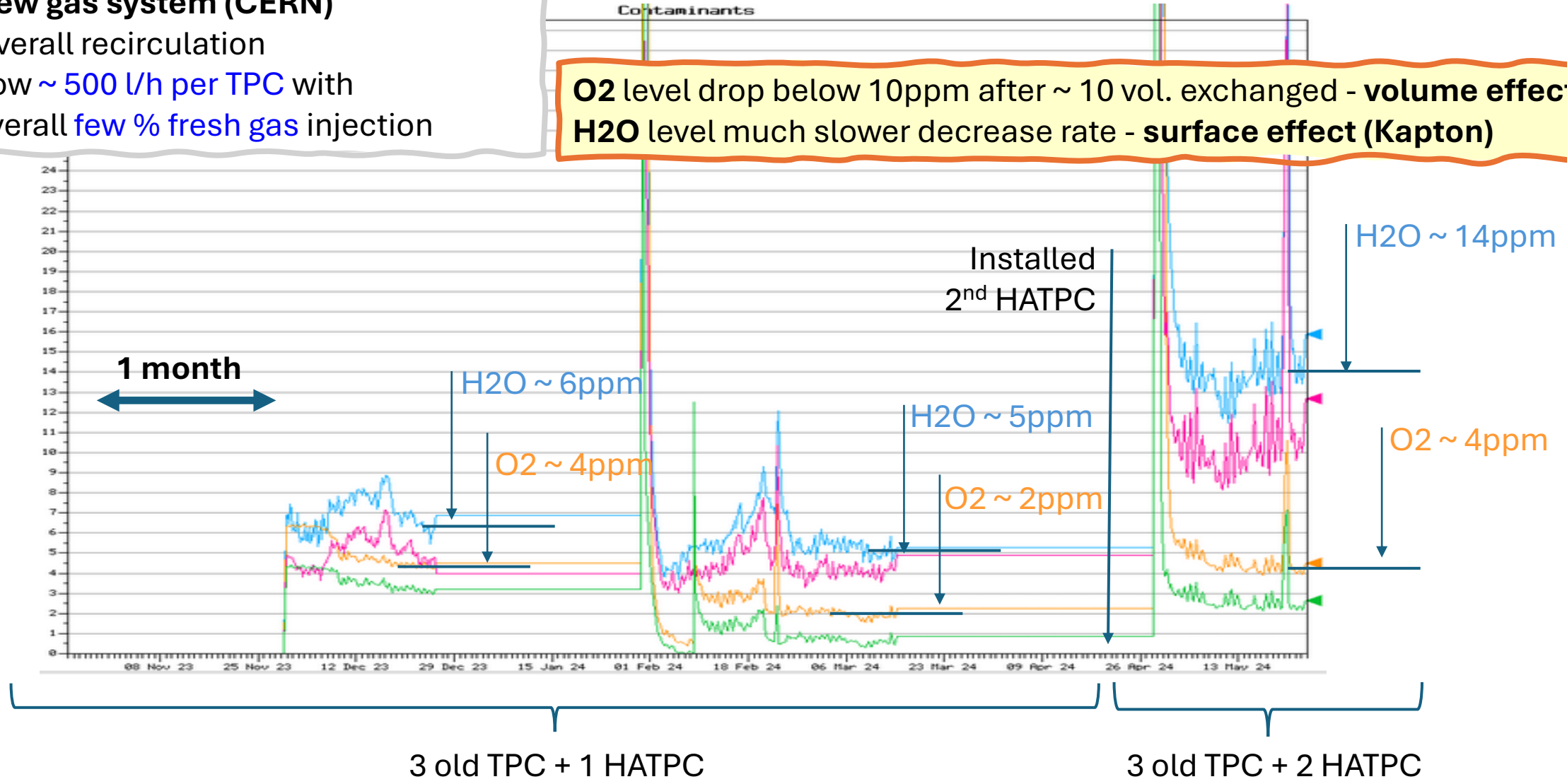
Cosmic tracks interaction ewnt

Field Cage assembling, characterization at JPARC

Gas contamination from Field Cage – O₂ and H₂O

New gas system (CERN)
Overall recirculation flow ~ 500 l/h per TPC with overall few % fresh gas injection

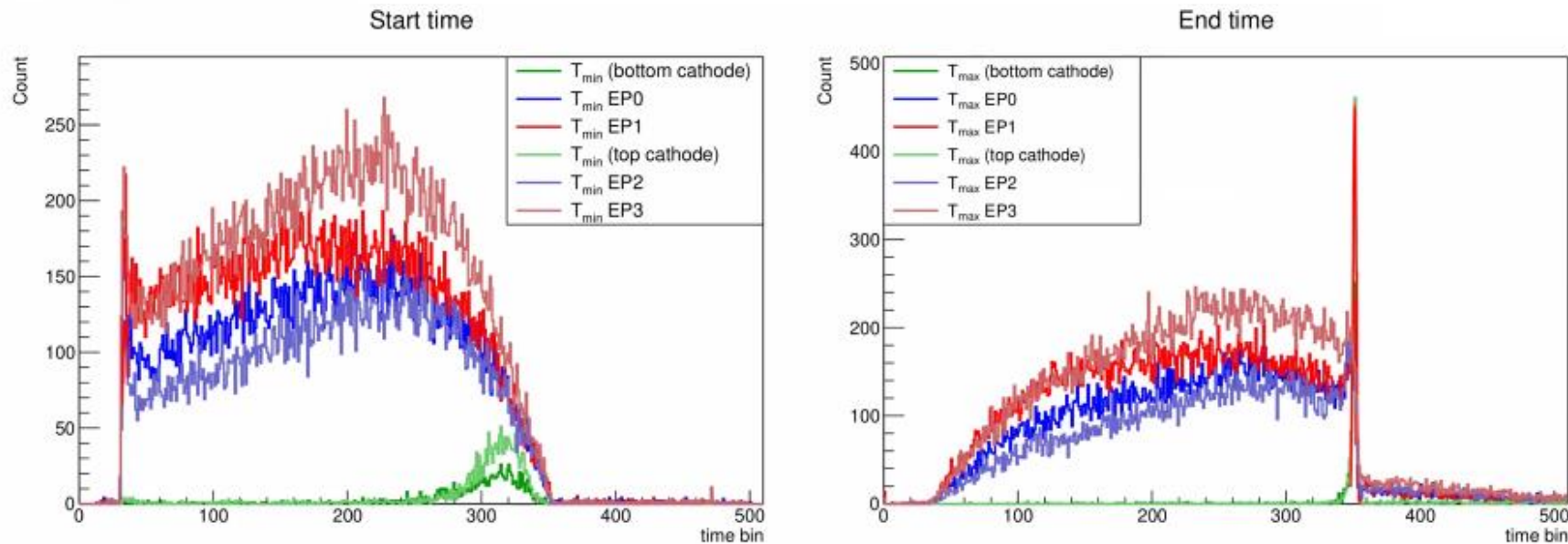
O₂ level drop below 10ppm after ~ 10 vol. exchanged - volume effect
H₂O level much slower decrease rate - surface effect (Kapton)



Field Cage assembling, characterization at JPARC

Gas contamination from Field Cage – O₂ and H₂O

Drift velocity



Drift velocity in bottom HATPC: 7.769 ± 0.005 cm/ μ s

Drift velocity in top HATPC: 7.772 ± 0.005 cm/ μ s

Perfect agreement
with expectations
(Garfield++/Magboltz)

Highlights Field Cages

Mechanical - Building, assembly and characterization

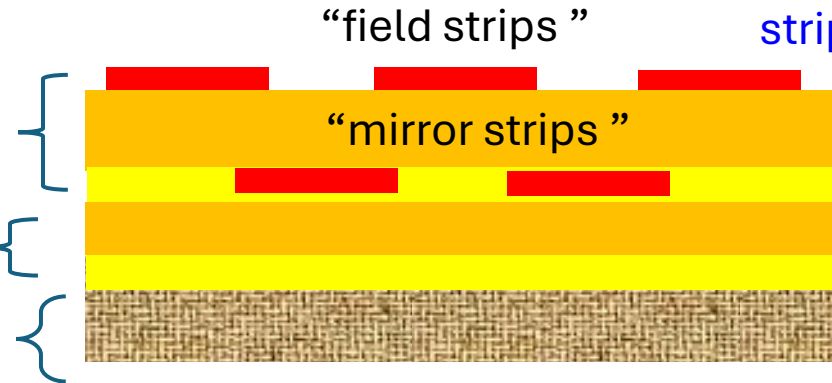
 Electrical - High Voltage Insulation and Electric Field

HV Insulation issue in full scale FC prototype

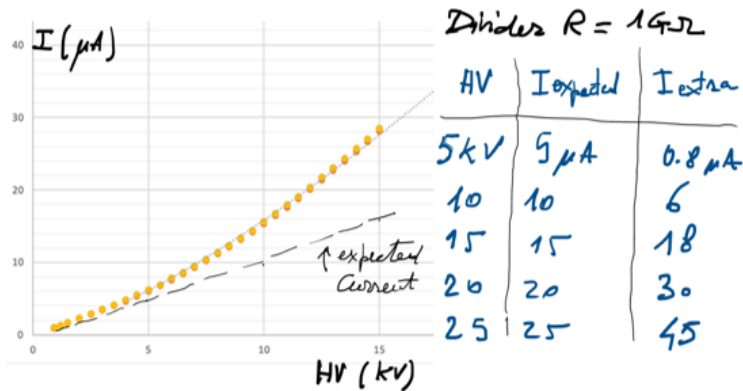
Early design structure of strip layers

Innermost layers stack (first full scale FC prototype)

Material	Thickness
Cu Strips on Kapton foil (electrodes)	Cu 17 μ m / Kapton 50 μ m / Cu 17 μ m
“Coverlay” (strip insulation / protection)	Glue 20 μ m / Kapton 25 μ m
Aramid Fiber Fabric (Twaron™)	2mm

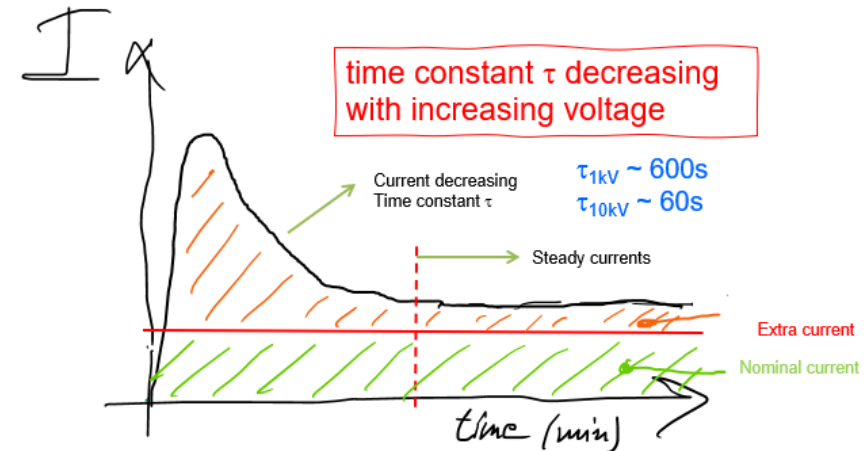


Current drawn by voltage divider starting in large excess wrt nominal at power on and slowly decreasing to lower value but still in excess



extra increasing non linearly with voltage

Current drawn by voltage divider starting in large excess wrt nominal at power on and slowly decreasing to lower value but still in excess



Extra current is internal – flowing trough / in parallel to voltage divider

Extra current is internal – flowing trough / in parallel to voltage divider

Observed extracurrents in excess wrt expected from voltage divider

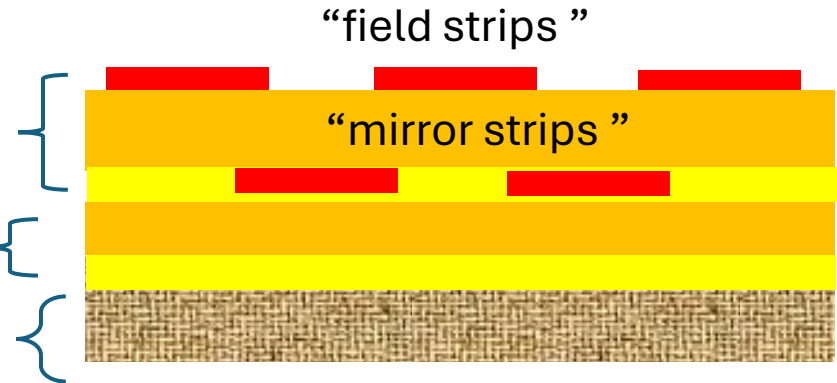
Reproducible I values (up to 25kV... when hysteresis happened)

Reproducible I values (up to 25kV... when hysteresis happened)

Insulation issue in full scale FC prototype

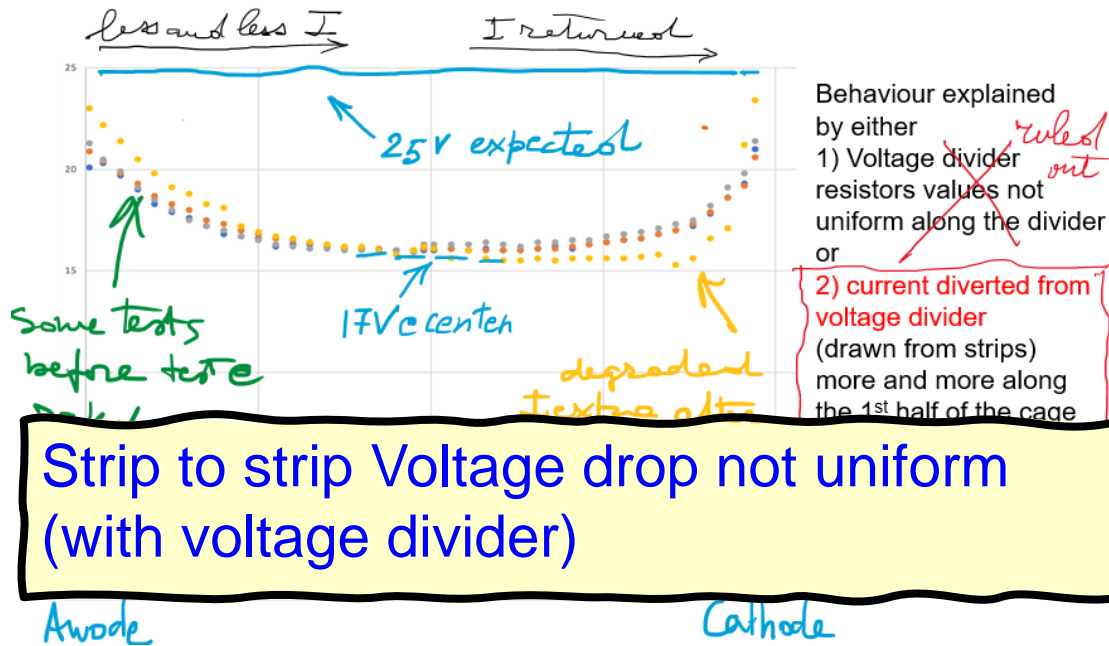
Innermost layers stack (first full scale FC prototype)

Material	Thickness
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Aramid Fiber Fabric (Twaron™)	2mm



Strip-Strip Potential difference of the strips @ 5kV

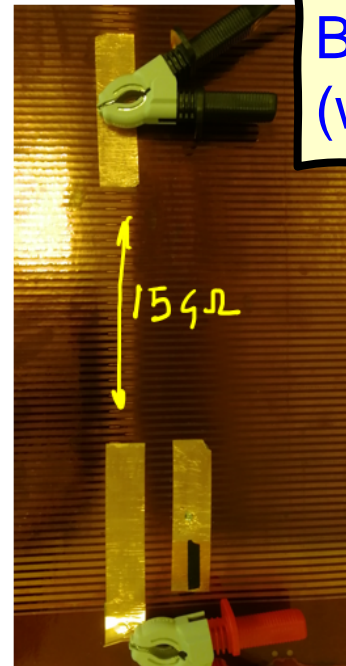
Voltage difference between Field strips (every 5 strips)
ie $V_1-V_2, V_5-V_6, V_{10}-V_{11}, \dots V_1 = \text{anode}, V_{196} = \text{cathode}$



Strip to strip Voltage drop not uniform (with voltage divider)

Measurement of Surface resistance of strip foil (resistors removed)

Resistance between single strips is very high $O(\Omega)$
 ...but when joining some tens of strips to form a single



Bad HV insulation among strips (without voltage divider)

- Resistance is
- Independent of the distance between electrodes
 - Linearly dependent of the number of the strips
- not a surface resistance !

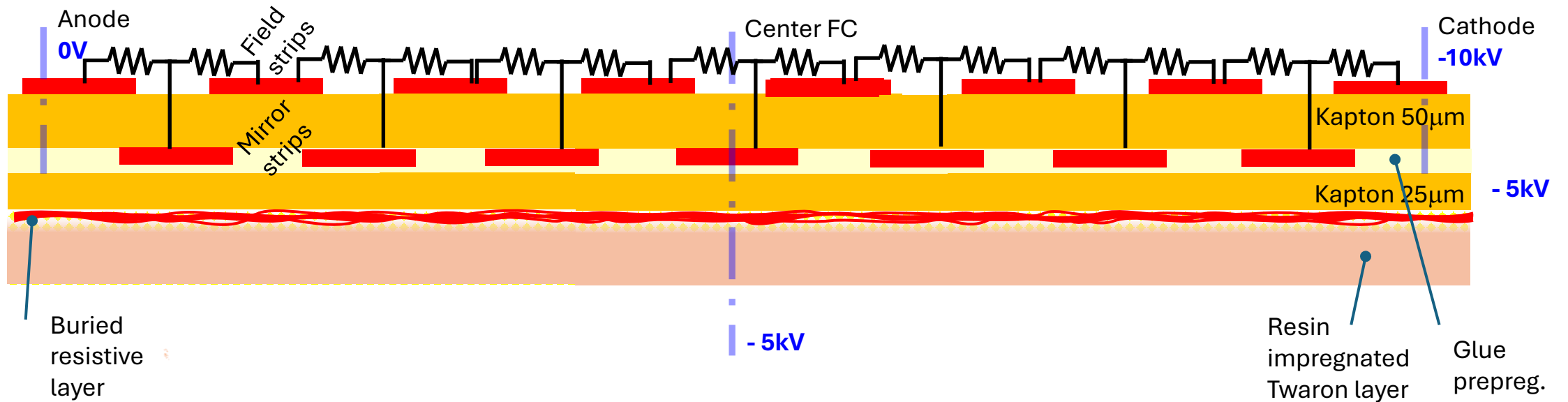
- Measured R is rising with time (slow) up to saturation
- when repeating measurement, go faster to saturation
 - when inverting polarity of electrodes, slow again
- looks like due to dielectric polarization / relaxation
 → or capacitor charging trough high resistance

Find similar value of Resistance for same dimension electrodes formed in the Field Cage and on a strips foil when aluminum foil is placed underneath the foil → next

Buried resistive layer & electrical model

All observed features could be explained by the combination of two factors:

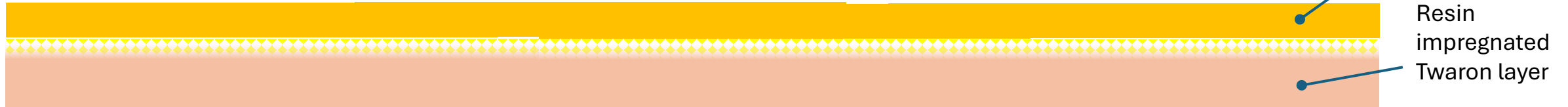
- 1) Presence of a resistive layer buried underneath the Kapton coverlay layer protecting the mirror Mirror strip
- 2) Low resistivity of the coverlay Kapton layer



Buried resistive layer

In fact we **verified** the following

- 1) Coverlay Kapton **volume resistivity was $O(1G\Omega cm)$** (much lower than datasheet)
- 2) Twaron layer facing the coverlay featured **surface resistivity $O(1G\Omega/\square)$**

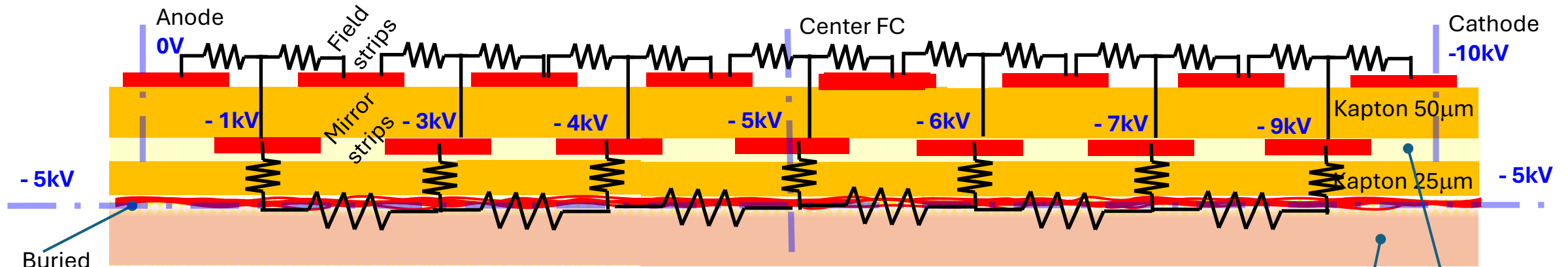


Sources of “resistive” contamination

Both features could on turn be explained by the **accidental use of antistatic spray (resistive)** on the back of the strip foil (ie on the coverlay) after the strip foild was fixed on the mould, in order to keep the huge foil surface (5m²) clean from dust and other possible contaminants. The **spray contaminated both** the **Kapton coverlay** (being very easily adsorbed) and the **innermost layer of the Twaron** (being mixed with the resin which impregnates the fiber fabric, during the Twaron lamination phase)

We could not exclude alternative sources of **contamination affecting the resin** and making it resistive (eg presence of water if epoxy not treated in vacuum after mixing)

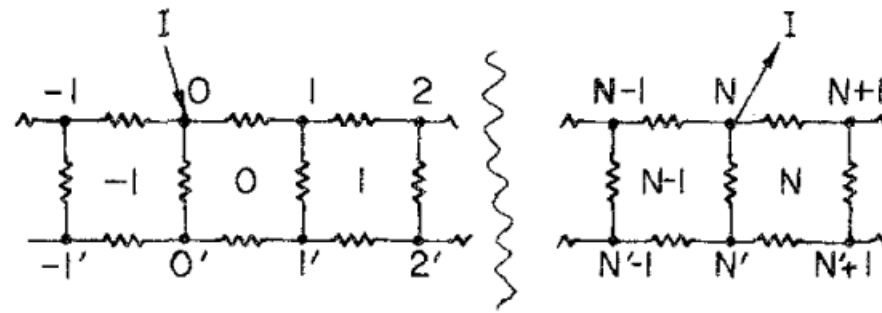
Buried resistive layer → electrical model



Buried resistive layer

Electrical model:

resistor network
strip of mesh one loop wide

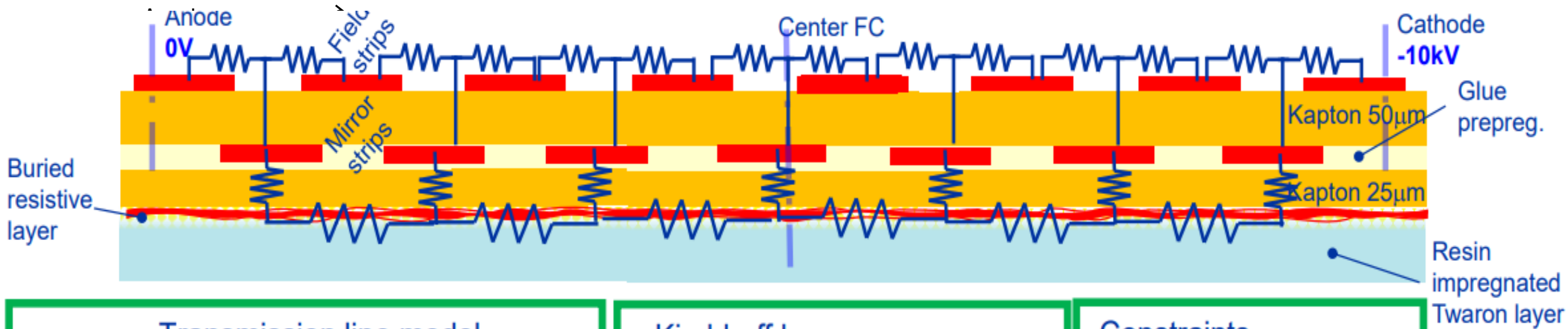


Resin impregnated Twaron layer
Glue prepreg.

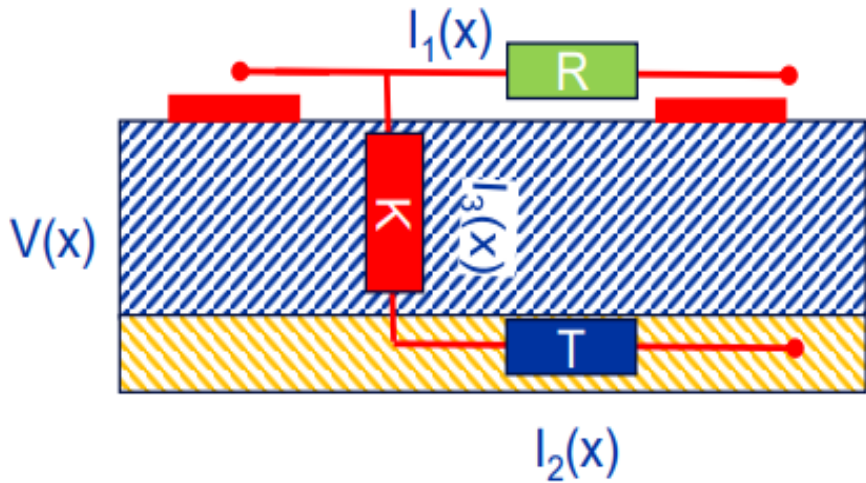
After applying HV after applying HV (eg -10kV) to the cathode, two phases:

- 1) **Transient state:** in time scale depending of the contaminated layers resistivity (in our case very short $O(10s)$ time scale) **the buried resistive layer become equipotential** (setting at intermediate potential -5kV) by **drawing charge from the strips**
- 2) **Steady state:** **Mirror strips on the Anode half convey current** to the buried layer, while mirror strips on the **Cathode side draw currents from the buried layer**

Buried resistive layer → electrical model



Transmission line model



Kirchhoff law

$$[K]=\Omega\text{m}, [T]=\Omega/\square, [R]=\Omega$$

$$T \frac{dI_3(x)}{dx} + RI_1(x) - KI_2(x) = 0$$

$$\frac{dI_1(x)}{dx} + I_3(x) = 0$$

$$\frac{dI_2(x)}{dx} - I_3(x) = 0$$

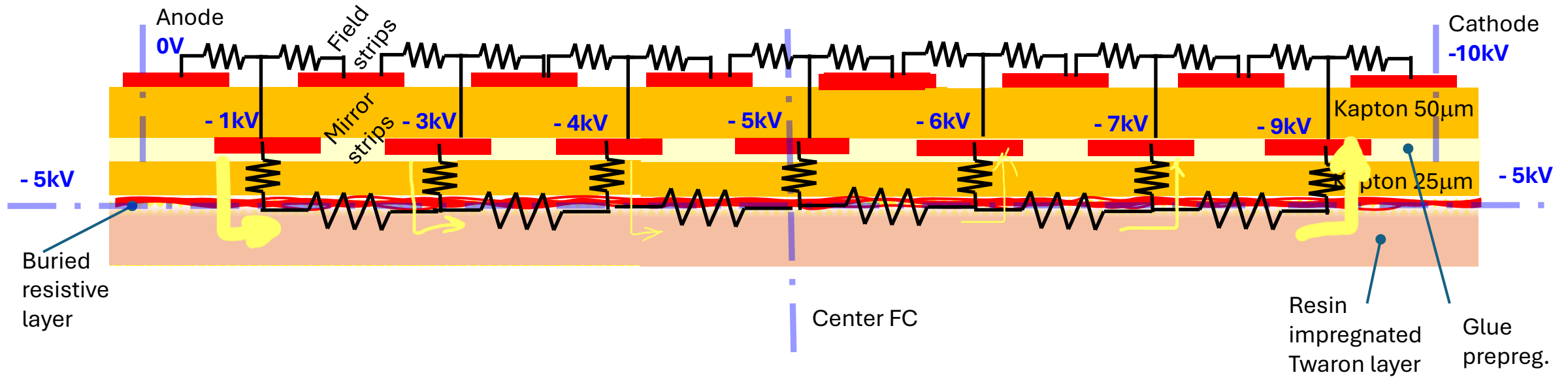
Constraints

$$I_1(0) + I_3(0) = I_1(L) - I_3(L)$$

$$I_2(0) = I_3(0) \quad I_2(L) = -I_3(L)$$

Symmetry $\frac{dI_3(x=L/2)}{dx} = 0$
(middle of the cage)

Buried resistive layer & electrical model



Current
Conveyed
by the
buried
layer

A spurious voltage divider is formed in parallel to the regular one

Potential
of the
mirror
strips

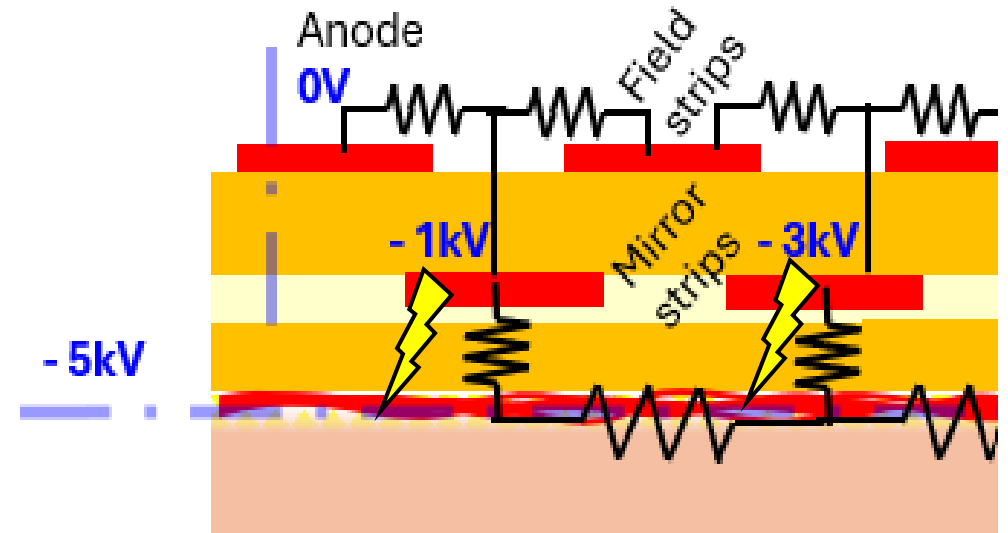
The electric field in the active volume is strongly non uniform

Drift coordinate

Drift coordinate

Buried resistive layer & electrical model

In addition, the coverlay **Kapton layer** may undergo **dielectric breakdown** especially in the Anode and Cathode regions (large potential gap wrt buried layer)



Current
Conveyed
by the
buried
layer

A spurious voltage divider is formed in parallel to the regular one

Potential
of the
mirror
strips

The electric field in the active volume is strongly non uniform

Drift coordinate

Drift coordinate

=> Final layout, materials and procedures fixed for the HATPC F.Cages production

Key points to avoid failures

- **no resin contamination !!!** Note: usually glues and resins are the weakest points
- Interpose between strips and Twaron layers a **“thick” layer of insulator** featuring
 - High resistivity $\rho_v > 10^{15} \Omega\text{cm}$
 - Dielectric strength $> 150\text{kV/mm}$

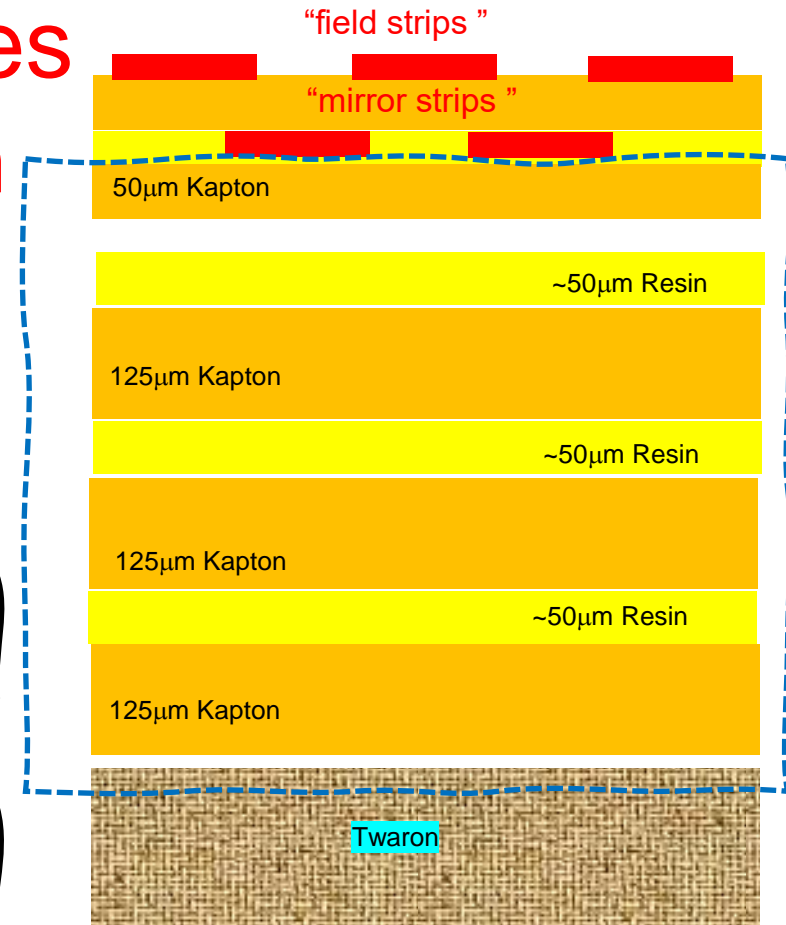
Final layout of the stack: minimal changes to design

- new strip foil w/ thicker Kapton coverlay $50\mu\text{m} + 25\mu\text{m}$ glue (produced at CERN, gluing in vacuum with press)
 - 3 layers of Kapton: $125\mu\text{m} + 50\mu\text{m}$ resin each (to be laminated on the back of strip foil on the mold)
- thickness Kapton+Resin $\sim 0.5\text{mm}$ → “vertical R” below 1 strip $O(10\text{T}\Omega)$ @ 10kV

Materials: Same insulating materials (Kapton + Aramide) and same resin (Resoltech)

Production procedure and enhanced QC

- **Minimize moisture trapped in wall layers:** drying in oven Kapton & Twaron just before use
- **QC epoxy contamination** -> proper control of mixing and de-gassing process (new mixing / degassing tools and QC) and ... avoid antistatic spray...
- **QC electrical resistivity measurements** after each early step in the production



Highlights ERAMs

➡ Production of 50 detectors and Operations experiences

Detector response, signal and impact on reconstruction

Charge readout – MicroMegas w/ resistive foil

Resistive layer enables **Charge spreading**

- space resolution below $500\mu\text{m}$ with larger pads
- **less FEE channels** (lower cost)
- improved **resolution at small drift distance**
(where transverse diffusion cannot help)

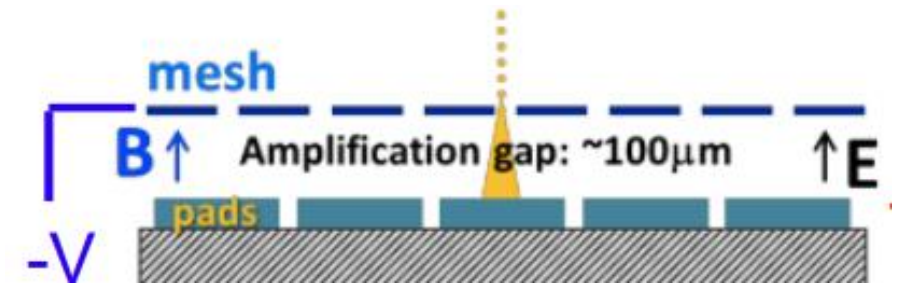
Resistive layer **prevents charge build-up and hides sparks**

- enables operation at **higher gain**
- **no need for spark protection circuits for ASICs**
 - compact FEE → max active volume

Resistive layer encapsulated and properly insulated from GND

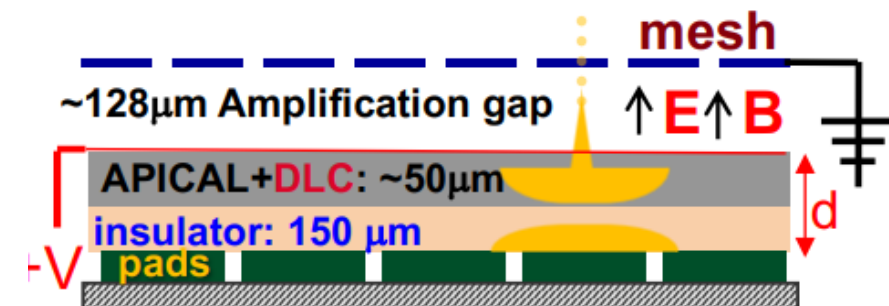
- Mesh **at ground** and **Resistive layer at +HV**
- improved **field homogeneity** → **reduced track distortions**
- better shielding from mesh and DLC → potentially better S/N

Standard bulk-MM



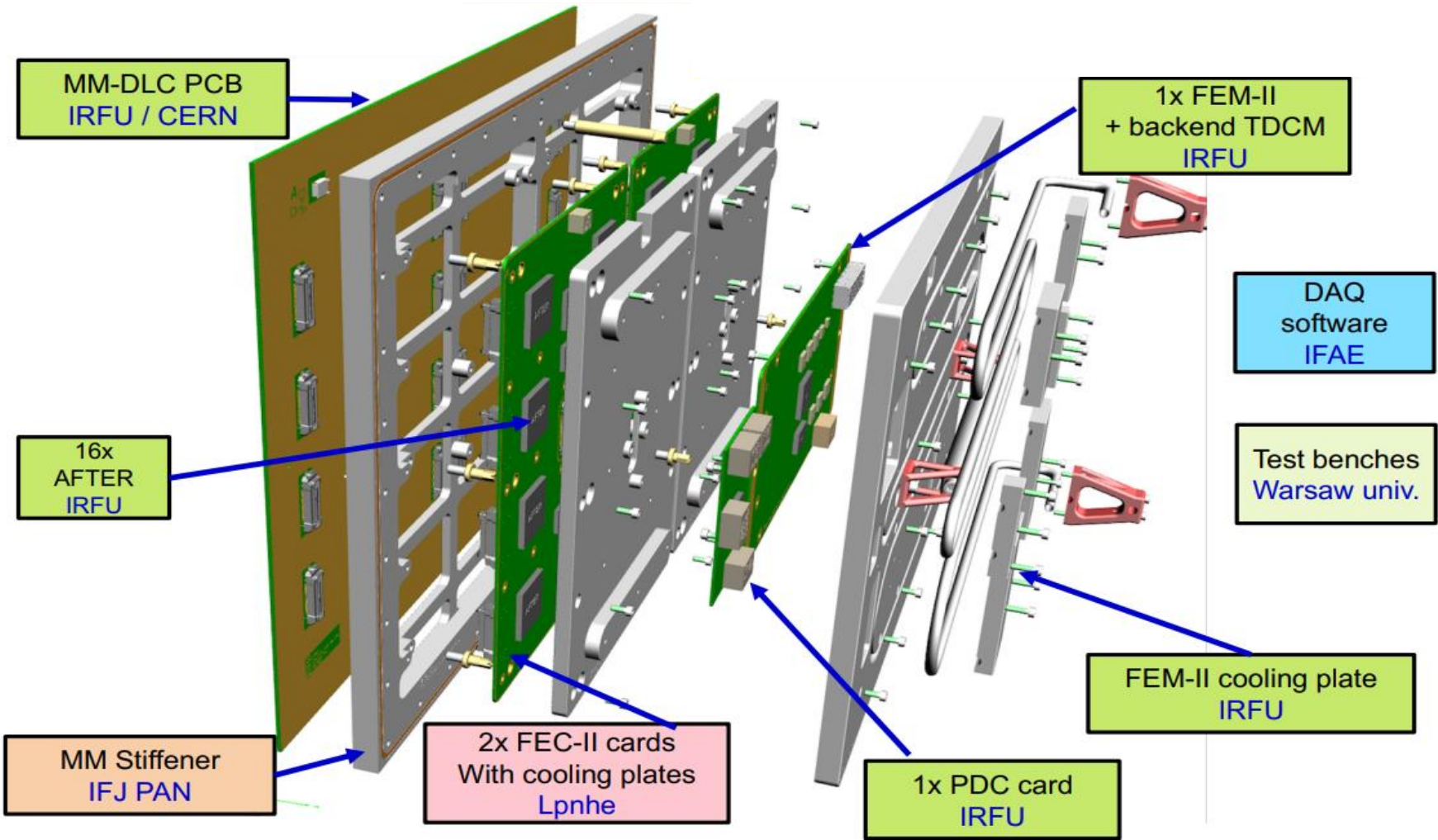
ERAM

= Encapsulated Resistive Anode MM

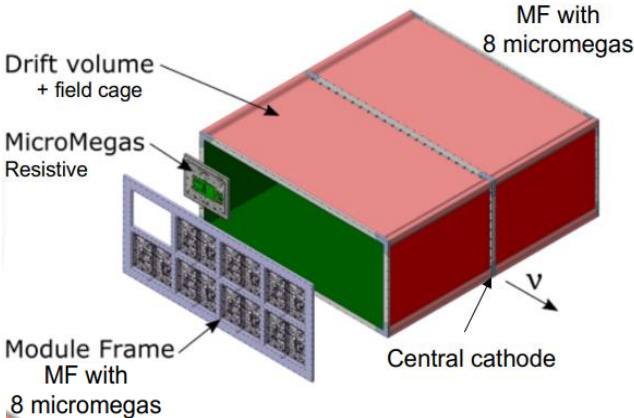


First use of Encapsulated Resistive foil in detector for regular experiment

ERAM module



8 + 8 ERAMs per HATPC



Very compact electronics

36x32=1152 pads : 2 x 576 ch. FEC + 1 FEM2 + 1 PDC

Charge spread on low resistivity foil

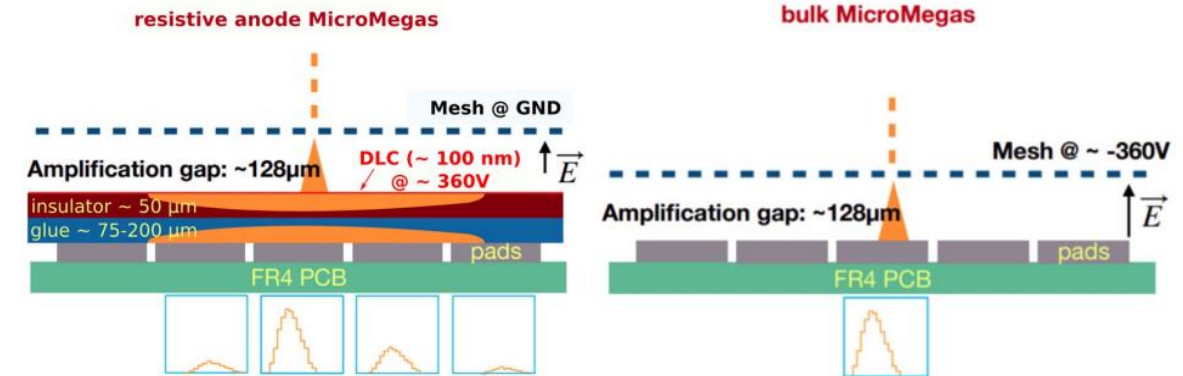
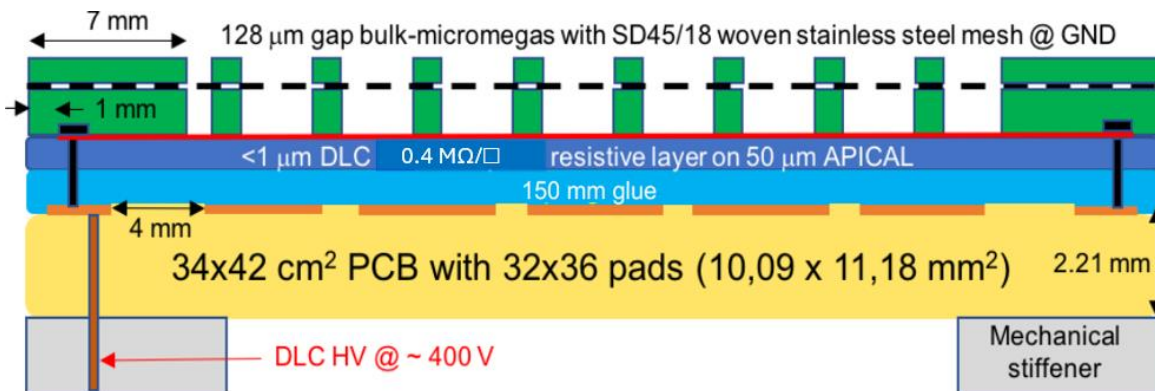
Charge Spreading 2D telegraph eqn. solution
in $O(RC)$ time scale

R- surface resistivity
C- capacitance/unit area

Gaussian spread

$$\frac{\partial \rho}{\partial t} = h \left[\frac{\partial^2 \rho}{\partial r^2} + \frac{1}{r} \frac{\partial \rho}{\partial r} \right] \rightarrow \rho(r, t) = \frac{RC}{2t} e^{-r^2 RC / (4t)}$$

$$\sigma_r = \sqrt{\frac{2t}{RC}} \left\{ \begin{array}{l} t \approx \text{shaping time (few 100 ns)} \\ RC_{[ns/mm^2]} = \frac{180 R_{[M\Omega/\square]}}{d_{[\mu m]}/175} \end{array} \right.$$



Final ERAM layout choice for series production:

Considering pads of 11x10 mm² parameters

- 400 kΩ/□ DLC resistivity – low resistivity
- 150 μm thickness glue – $C_{\text{dlc-pad/gnd}} \sim O(20\text{pF})$

$$\Rightarrow RC \sim O(100\text{ns/mm}^2)$$

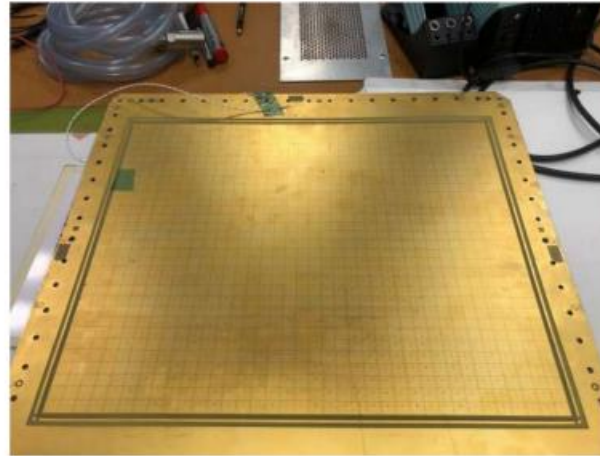
Trade-off optimal charge spread VS spark protection
... and stability of operations

Gain not affected by resistivity
(transparency to induced signals guaranteed)

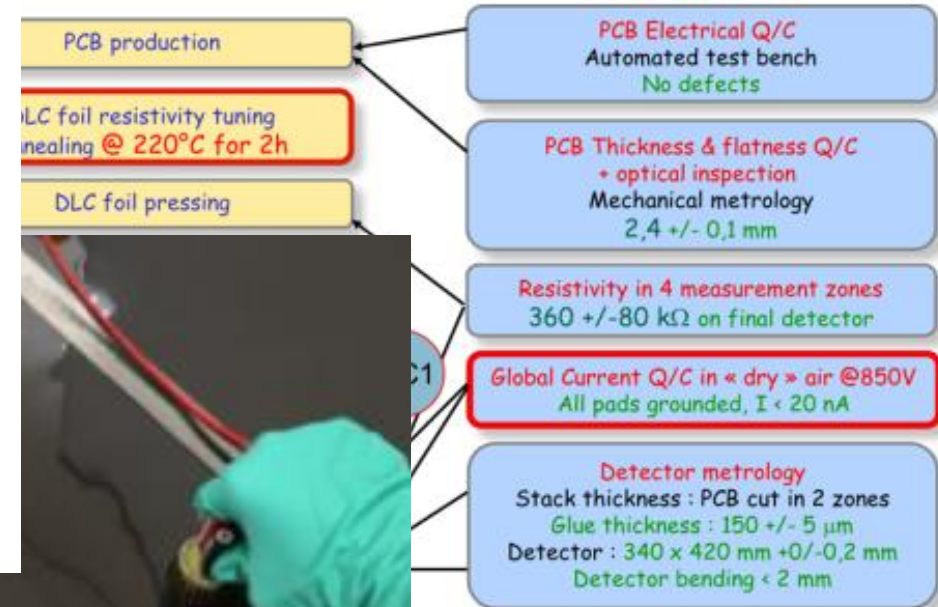
ERAM Production - about 50 detectors

Crucial steps in production (CERN MPPGD workshop)

- 1) **Selecting DLC foil resistivity**
 - Large variations from DLC provider
 - Value fixed & stabilized w/ annealing
- 2) **Gluing steps by Pressing**
 - DLC to PCB
 - Stiffener to DLC-PCB



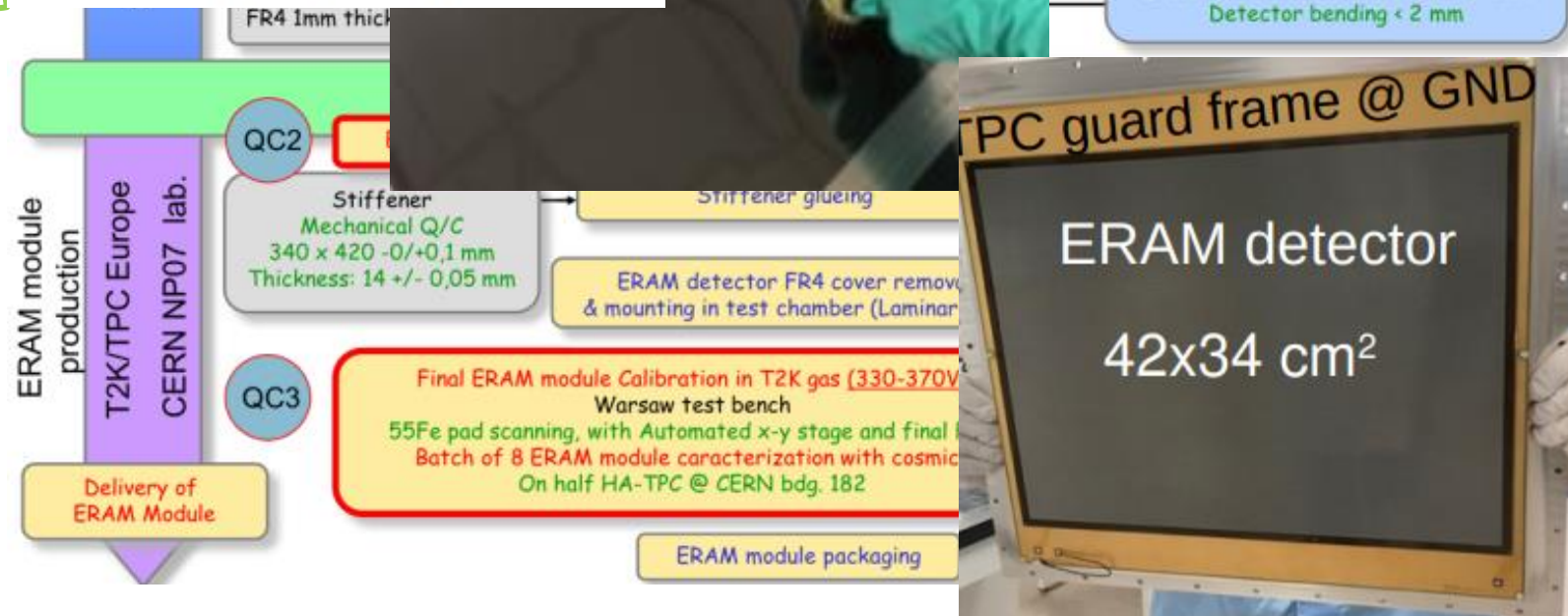
36 x 32 metallic pads
Pad size (mm²) : 11.28 x 10.19



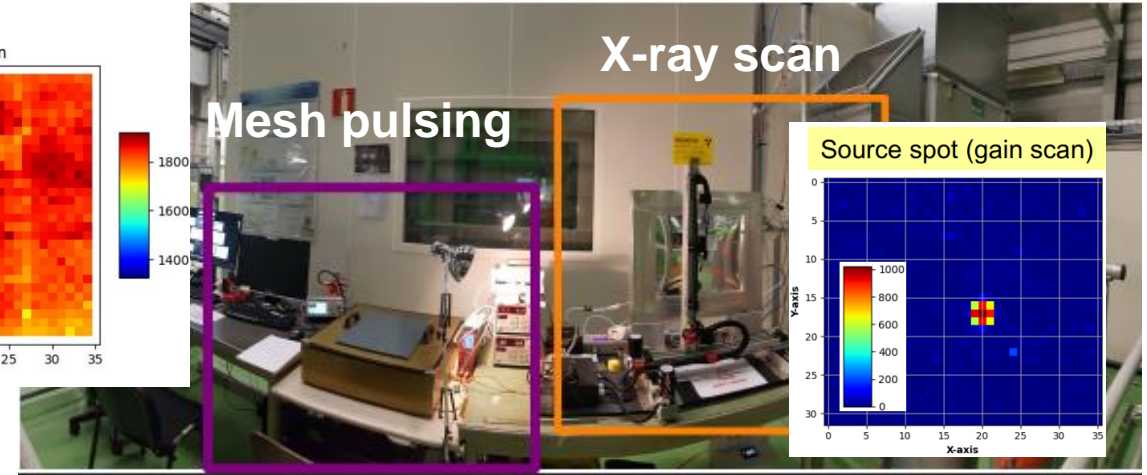
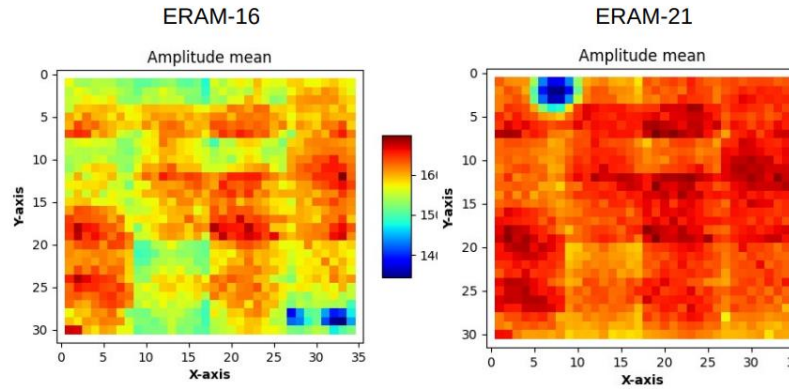
X-rays Test Bench

(CERN, our laboratory hall)

- 1) **Qualify, characterize and calibrate** all prototypes and series ERAMs
- 2) Crucial for developing **detailed ERAM response model**



ERAM Series Production experience

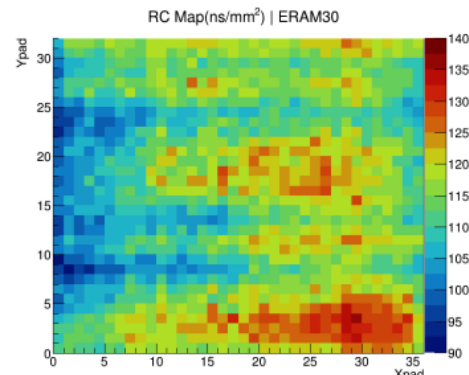


Mesh pulsing: before and after stiffener gluing
Aim: detector geom, R, C, defects (eg pillars detachm.), gluing issues, electronic noise

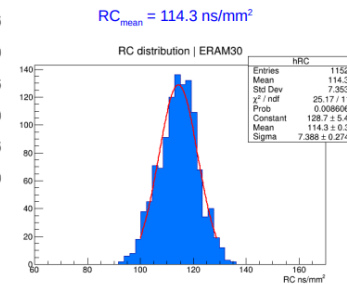
X-ray scan of finalized detectors with final electronic modules
 Remote controlled for scanning with mm step fine steps
Aim: QC and fine calibration in terms of gain, resolution and RC

X-rays Test Bench at CERN was fundamental to

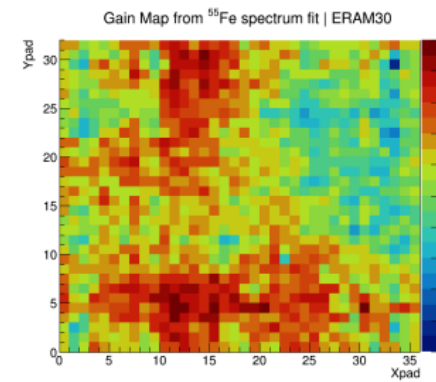
- 1) **Qualify, characterize and calibrate** all prototypes and series ERAMs
- 2) support the development of **detailed ERAM response model**



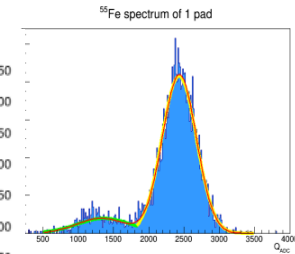
RC map of ERAM30



RC distribution of ERAM30



Gain map of ERAM30



ERAM Series Production experience

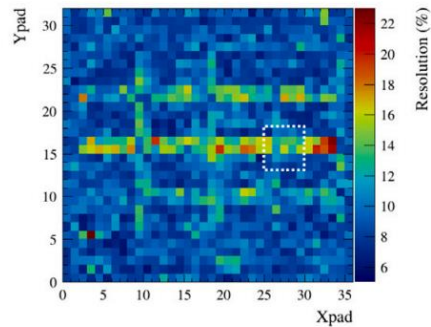
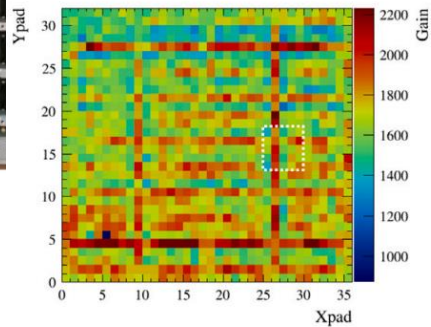
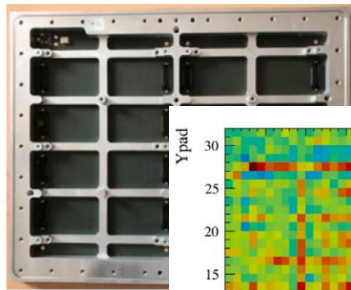
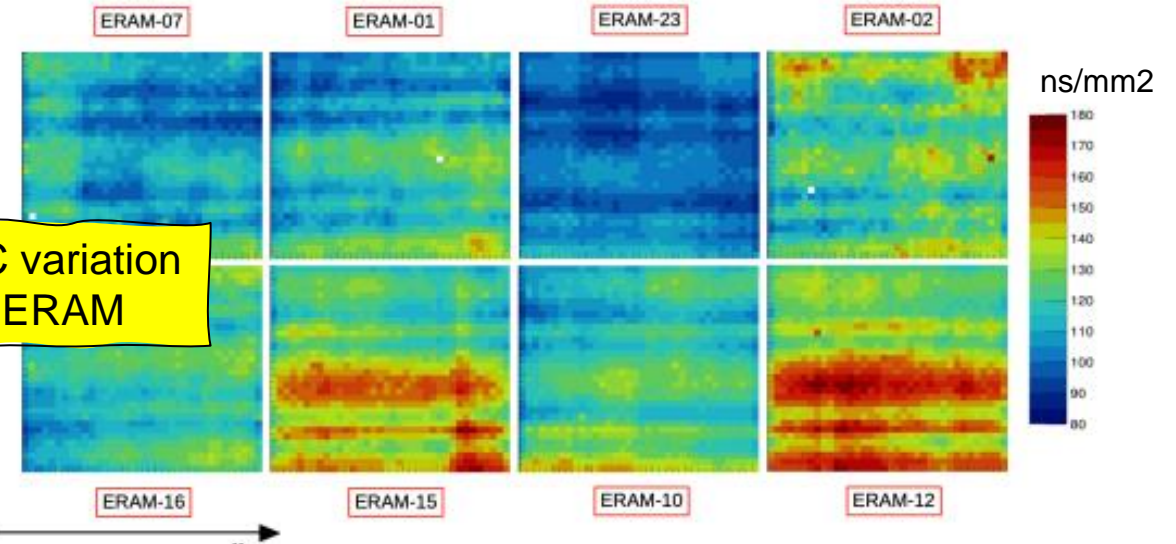
Production steps most painful
(needed long tuning)

- 1) **Selecting DLC foil resistivity**
 - Large variations from DLC provider
 - Stable values only after annealing
- 2) **Gluing steps by Pressing**
 - DLC to PCB
 - Stiffener to DLC-PCB

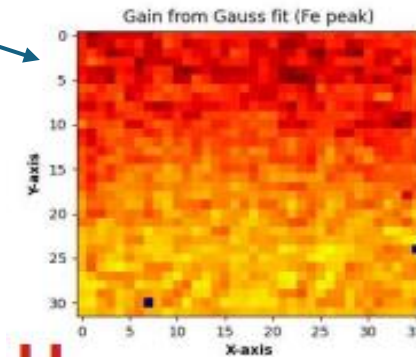


up 20% RC variation over same ERAM

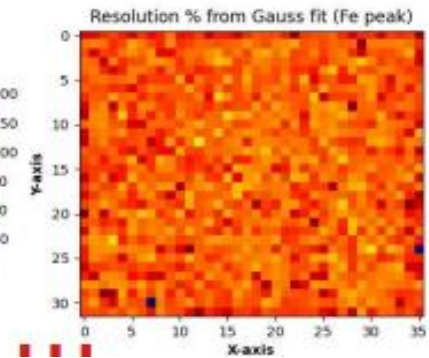
RC map of ERAMS on bottom HATPC EP1



ERAM with DLC-PCB gluing issue

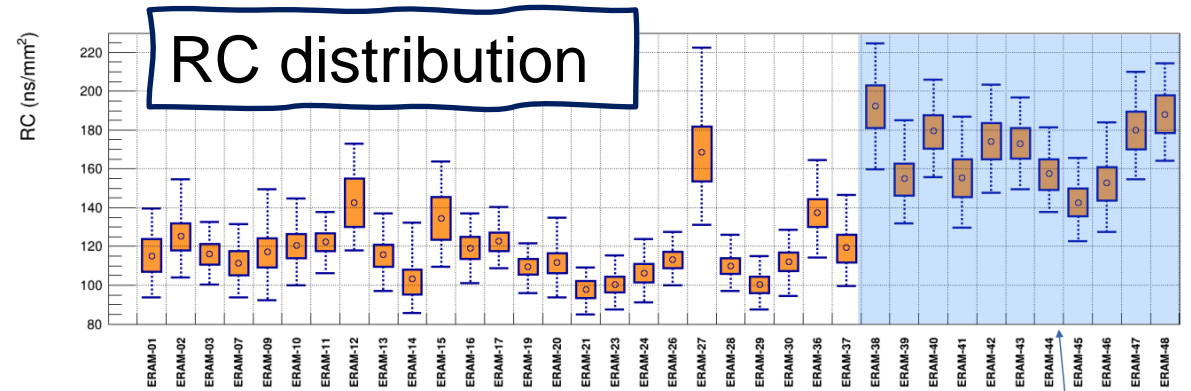
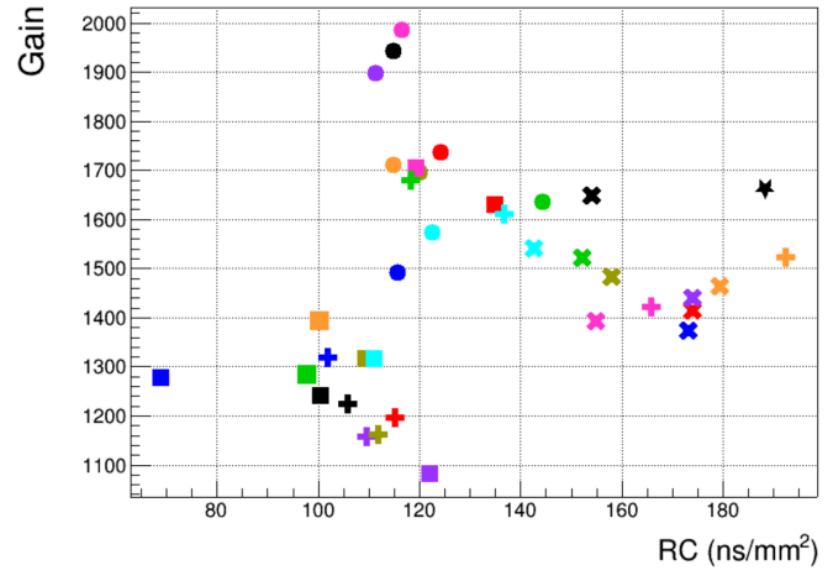
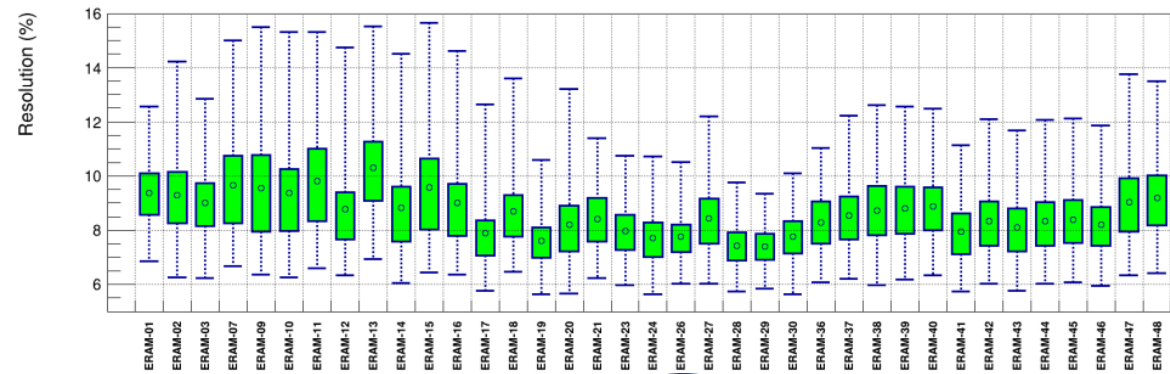
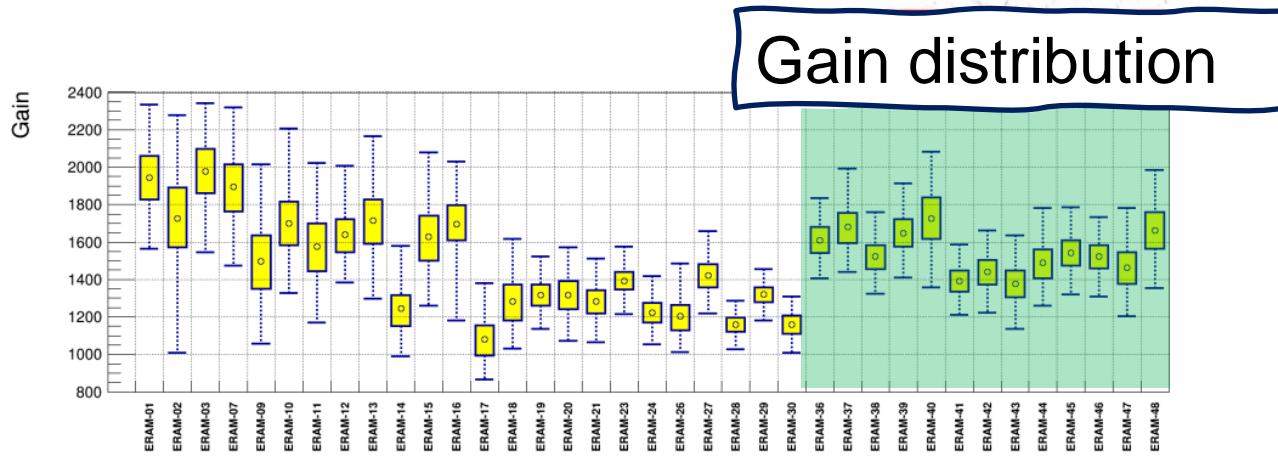


Gain map of ERAM OK



1μm mesh-DLC gap variation => 10% variation in gain

ERAM Series Production experience



DLC resistivity $\approx 500\text{k}\Omega/\square$
 Glue thickness: 150 μm

- Lower and upper bounds of box: [Mean - 25%, Mean + 25%] of distribution (50% of values within box).
- Lower and upper bounds of bars: [Mean - 49%, Mean + 49%] of distribution (98% of values within bars).

ERAM Assembly and Operation experience

Low resistivity DLC $O(500k\Omega/\square)$ [after annealing] features

- Optimal charge spread \rightarrow uniform response across pad (combined with $C \sim O(20pF/cm^2)$)
- Fast Q removal and Effective Protection against sparks included at moderate rates $\sim O(1kHz)$ tracks crossin pads
- Leakage currents at level of few nA in normal conditions (no beam)

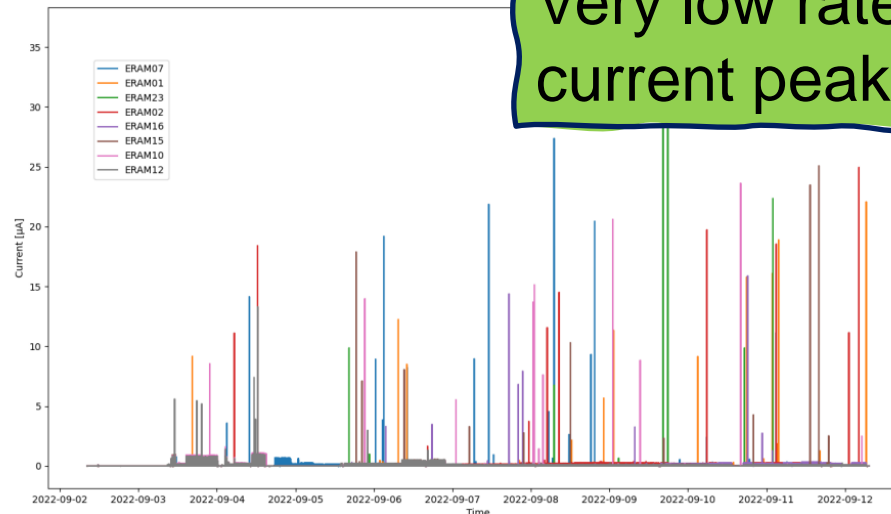
Annoying aspects

- \rightarrow high sensitivity to dust
- \rightarrow low H₂O level (100ppm) before HV on

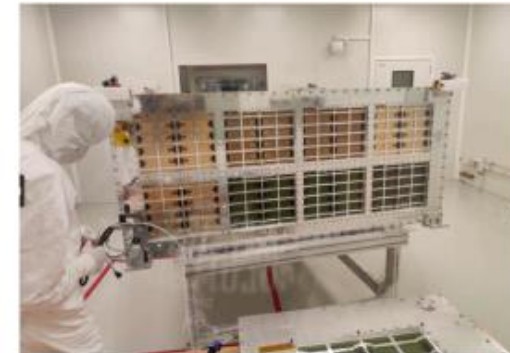
ERAM @ test beam 2022

ERAM stability

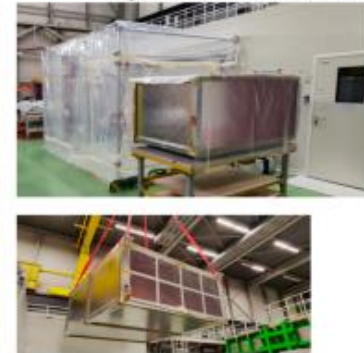
- > We have operated 8 ERAM modules during ~ 7.7 days @ CERN 2022
 - > Intense beam activity
 - > One ERAM module was not working during cosmic test (solved by hammering on it)
- > **We have observed no major issue**
- > The spark rate is between 0.8 and 1.7 per day (higher than 2uA)



ERAM assembly (and storage) in Clean Room



Grey tent area in front of Clean Room large entrance for enhanced clean conditions



Highlights ERAMs

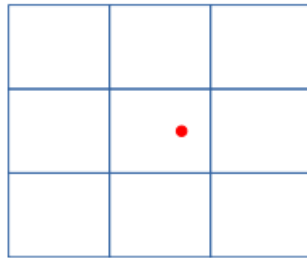
Production of 50 detectors and Operations experiences

➡ Detector response, signal and impact on reconstruction

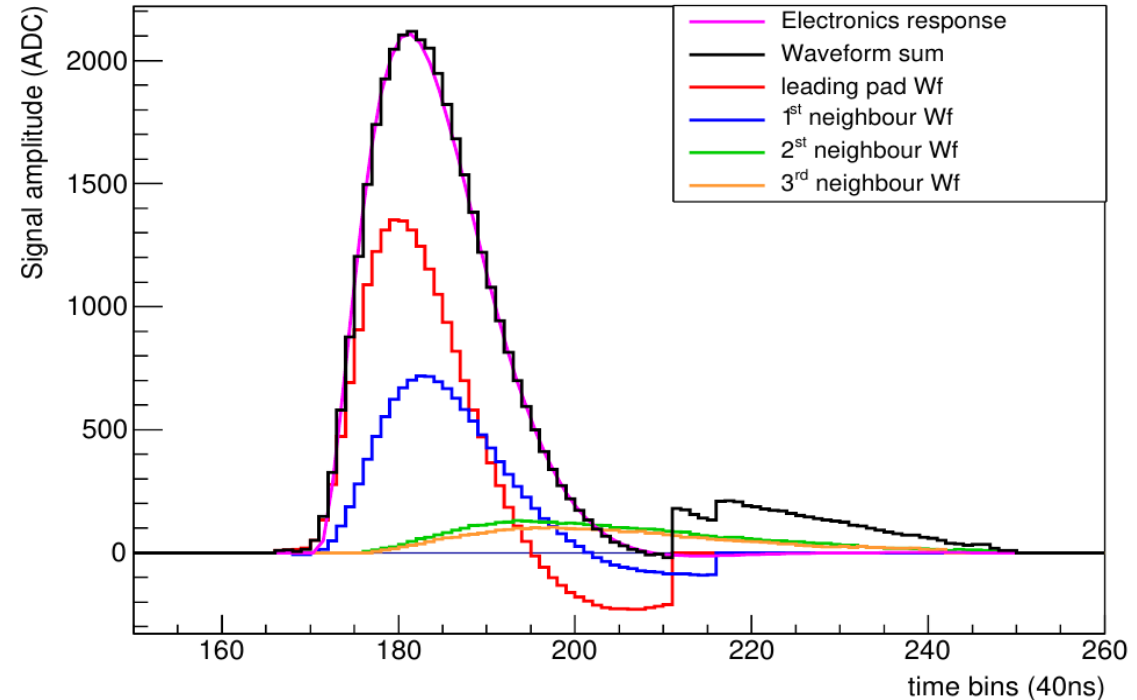
ERAM detector response – Signal formation

How does the signal look ? point deposition for example

Charge deposited punctually
on a pad (X ray)



ADC signal : max 4096 counts
Time window of 511 time bins
Time bin (typ.): 40 ns (25 MHz sampling)
Peaking time (typ.) : 412 ns



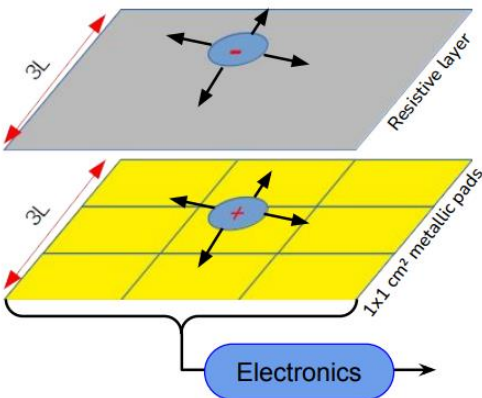
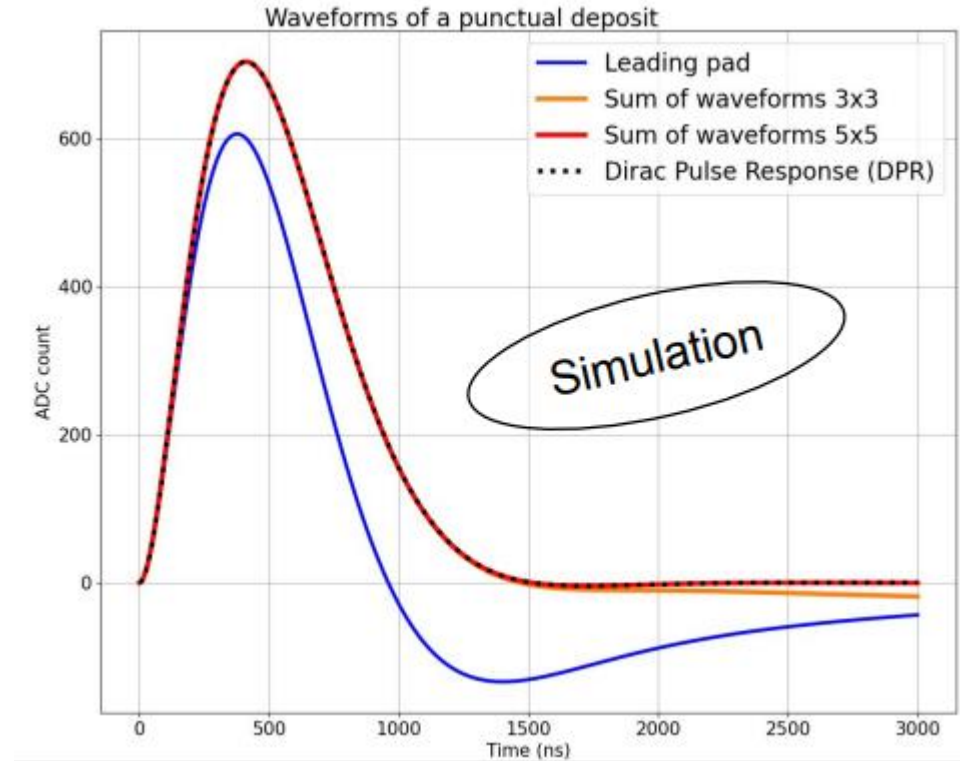
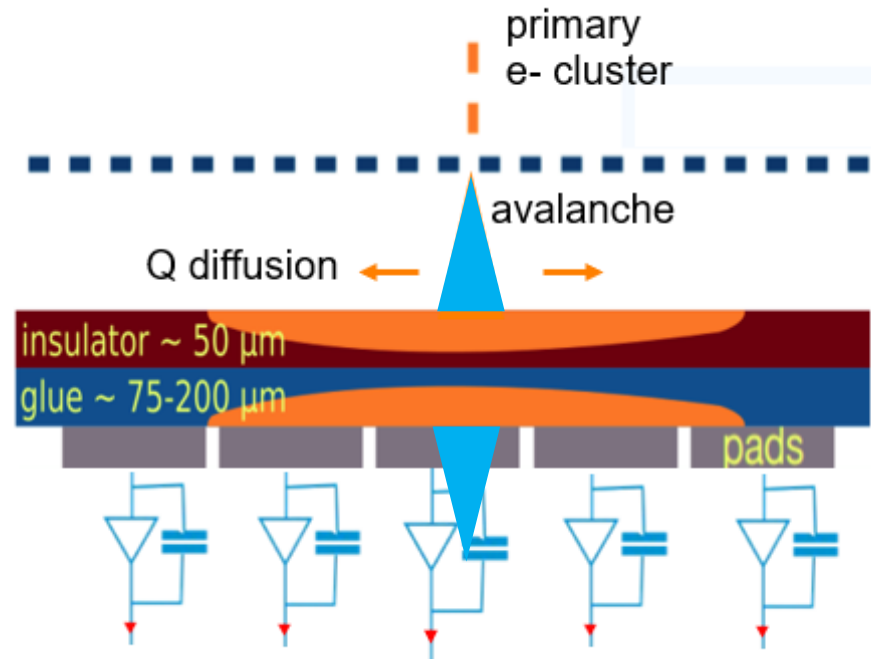
Leading pad: highest and earliest signal

⇒ current induced on pads from by avalanche, **ie ions** signal (as electrons' signal is too fast)

Adjacent pads: lower and later signals

⇒ current induced by potential field adjustments after **electrons** are collected by on DLC
(current induction by “charge spread on resistive layer”)

Reconstruction of charge deposition

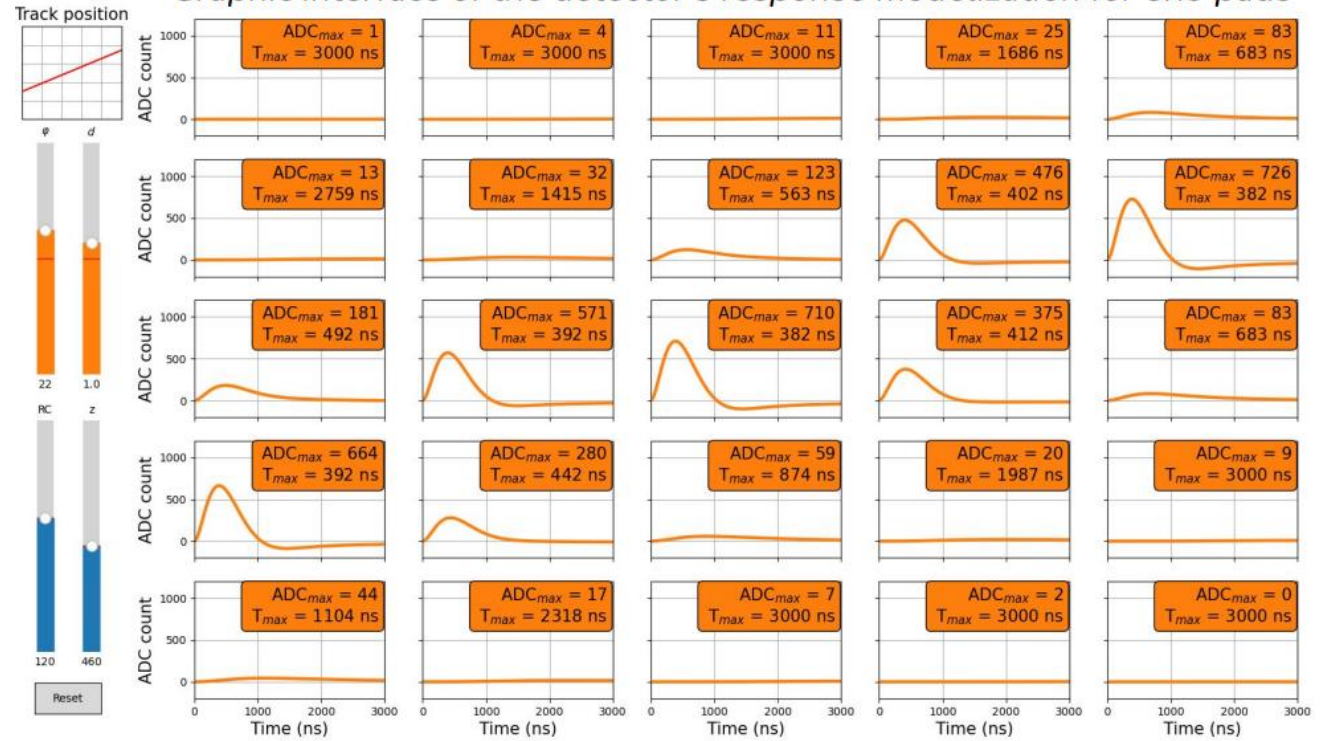
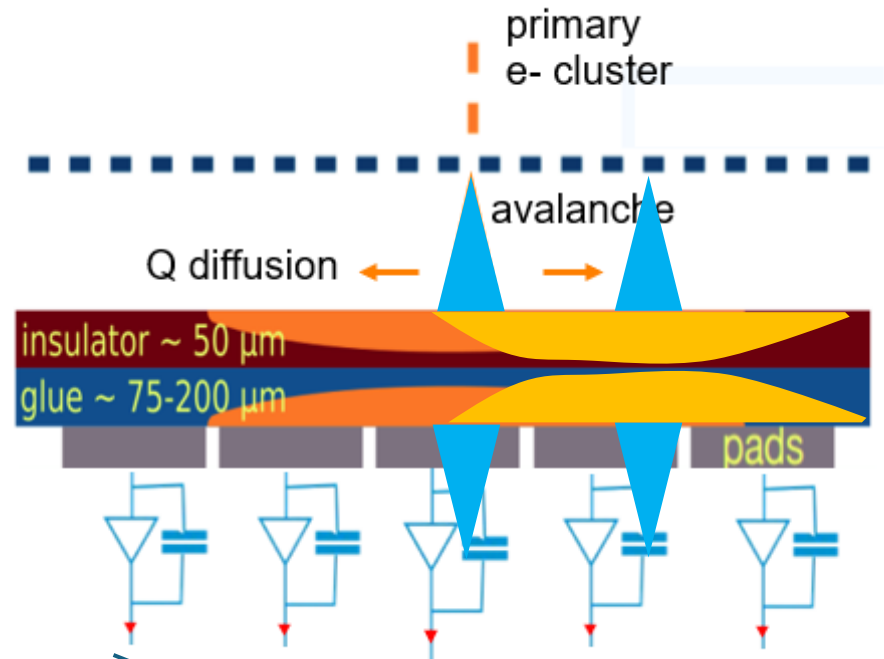


Recovering information about deposited Q is not trivial

Within our electronics shaping time scale
in primary pads, the signal of ions is «diluted» by the signal of charge spreading
=> Need combining information of all pads (primary and secondary)

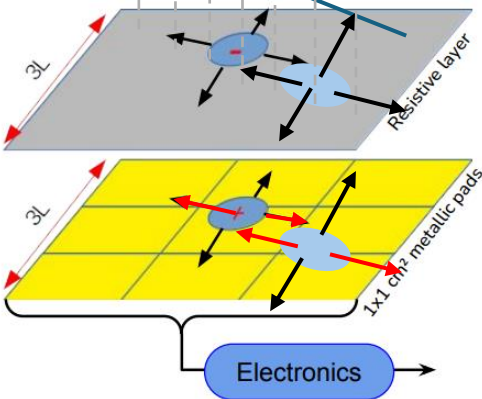
Reconstruction of charge deposition

Graphic interface of the detector's response modelization for 5x5 pads



Recovering information about deposited Q is not trivial

Charge on DLC spreads along any direction including track direction
 «longitudinal correlation» across primary pads within our electronics shaping time scale



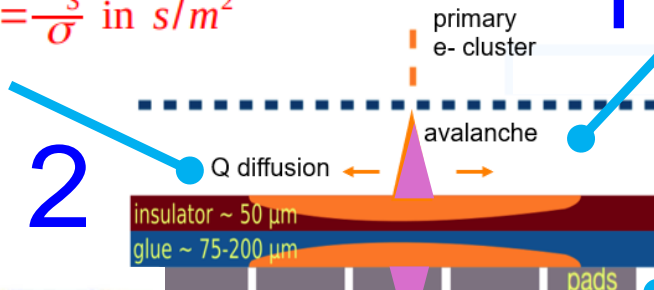
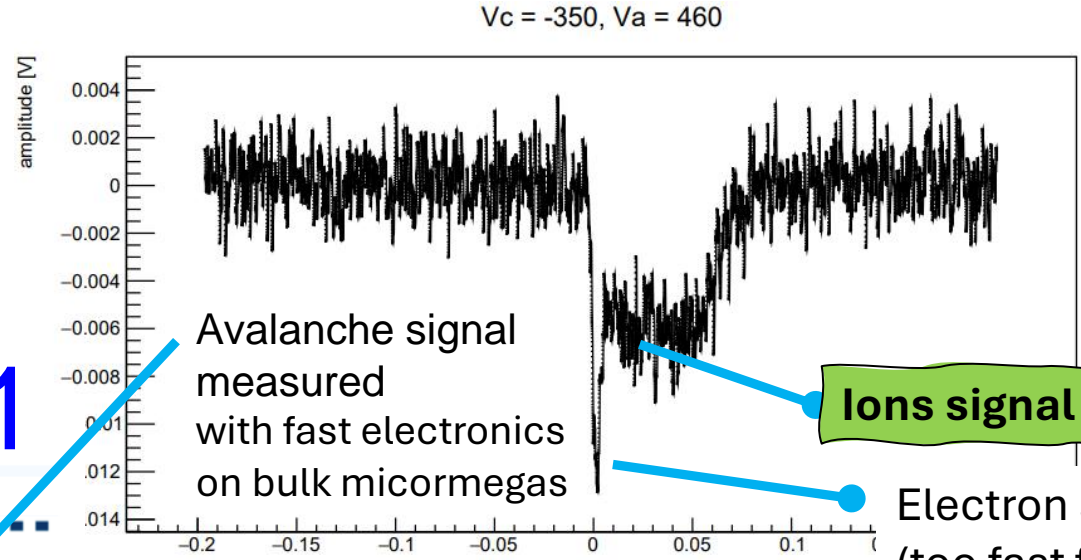
ERAM response – Signal formation model

Main ingredients

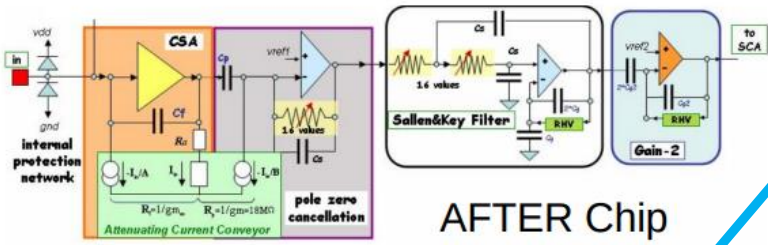
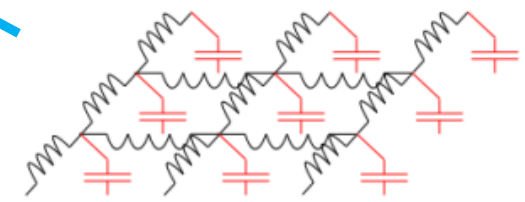
In the time scale of our shaping time $O(100\text{ns})$
 Charge spread is properly described by

Solutions of 2D diffusion eqn.

$$\Rightarrow \frac{\partial^2 \rho}{\partial^2 t} = \frac{1}{RC} \left(\frac{\partial^2 \rho}{\partial^2 x} + \frac{\partial^2 \rho}{\partial^2 y} \right) \text{ with } RC = \frac{C_s}{\sigma} \text{ in } s/m^2$$



Electrical model of the sensor



FEE Response Function

$$f(t; w_s, Q) = e^{-w_s t} + e^{\frac{-w_s t}{2Q}} \left[\sqrt{\frac{2Q-1}{2Q+1}} \sin\left(\frac{w_s t}{2} \sqrt{4 - \frac{1}{Q^2}}\right) - \cos\left(\frac{w_s t}{2} \sqrt{4 - \frac{1}{Q^2}}\right) \right]$$

$w_s \sim 1/\text{Peaking time}$ and Q quality factor

Note: of course **gas transport properties** (L, T diffusion) have to be accounted for

ERAM detector response – Reconstruction

Model for Reconstructing amount and position of Q deposition

Due to square shape of ERAM pads, the classical method (PRF+clustering) works OK only for tracks with horizontal or vertical direction (wrt pads coordinates)

Better methods use solutions of 1D or 2D telegraph equation in order to

- 1) diffuse template patterns charge on DLC
- 2) calculate the overall expected signal waveform per each pad and
- 3) find the best matching with the recorded waveforms

Its computationally heavy => different approximations are used for different analysis
some examples → illustration algorithms and TPC performances

Eg: X-rays analysis for ERAM characterization

Reconstructing x-rays

$Q_{pad}(t)$ = Solution of 2D Teq. for diffusion of initial Q_e deposited charge (point-like, delta-pulse initial conditions)

$$Q_{pad}(t) = \frac{Q_e}{4} \times \left[\operatorname{erf}\left(\frac{x_{high} - x_0}{\sqrt{2}\sigma(t)}\right) - \operatorname{erf}\left(\frac{x_{low} - x_0}{\sqrt{2}\sigma(t)}\right) \right] \times \left[\operatorname{erf}\left(\frac{y_{high} - y_0}{\sqrt{2}\sigma(t)}\right) - \operatorname{erf}\left(\frac{y_{low} - y_0}{\sqrt{2}\sigma(t)}\right) \right]$$

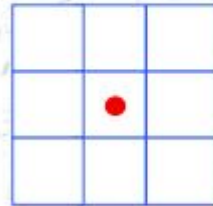
$$\sigma(t) = \sqrt{\frac{2t}{RC}}$$

- Obtained from Telegrapher's equation for charge diffusion.
- Integrating charge density function over area of 1 readout pad.
- Parameterized by 5 variables:

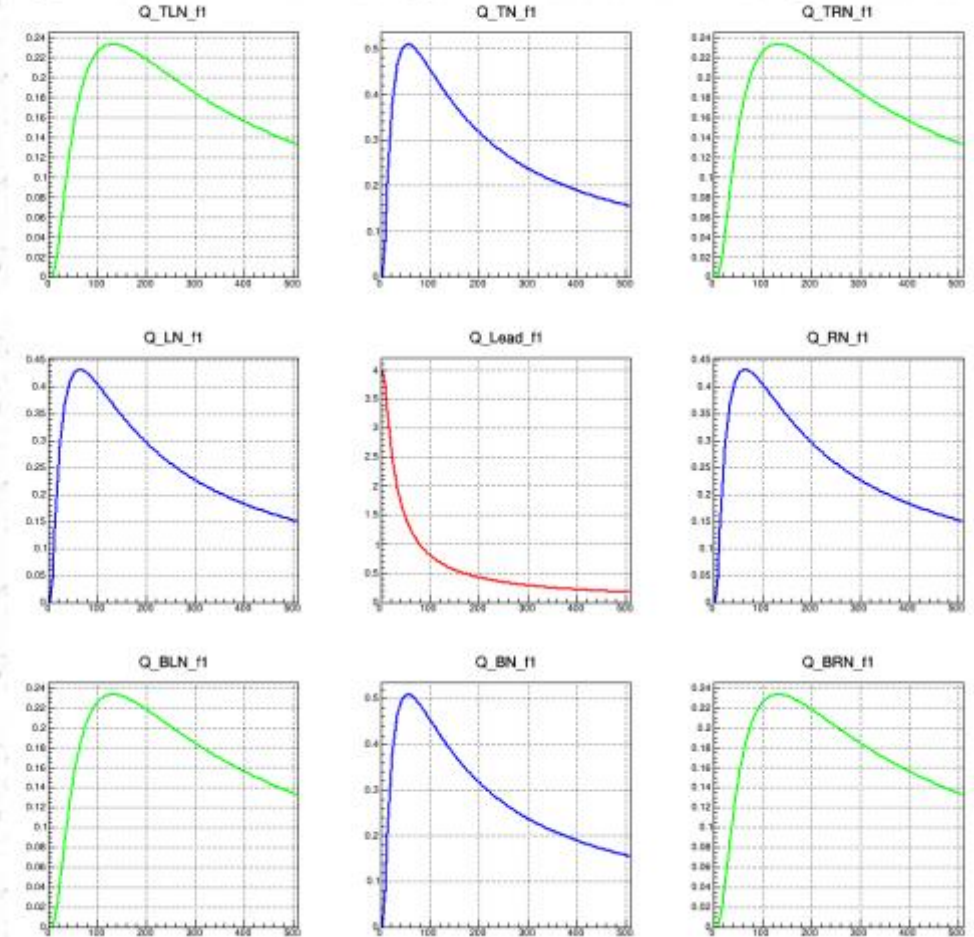
- x_0 } Initial charge position
- y_0 }

- t_0 : Time of charge deposition in leading pad
- RC : Describes charge spreading
- Q_e : Total charge deposited in an event

x_H, x_L : Upper and lower bound of a pad in x-direction
 y_H, y_L : Upper and lower bound of a pad in y-direction

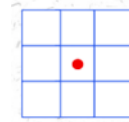


RC = 60 ns/mm²
 $Q_e = 4 e^-$

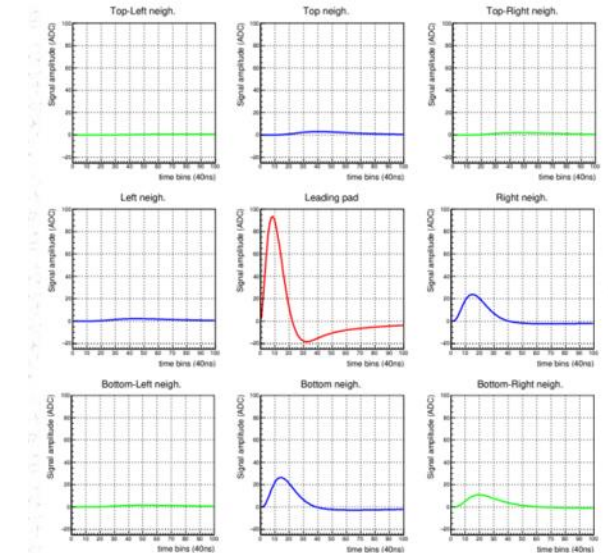


Reconstructing x-rays

Current induced on a pad $dQ_{pad}(t) / dt$
 to be convoluted with
 electronics transfer function $R(t)$
 $dQ/dt \otimes R(t) = Q(t) \otimes dR(t)/dt$
 $Q(t) \otimes dR(t)/dt$ is more practical



WF templates

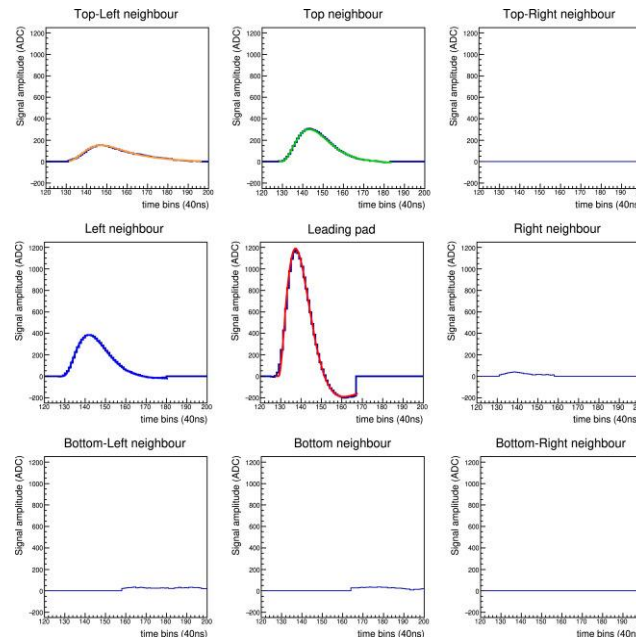


WF fit against templates

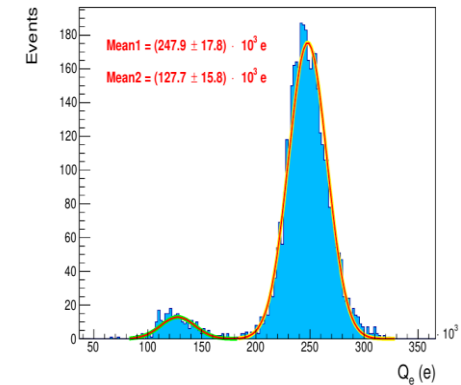
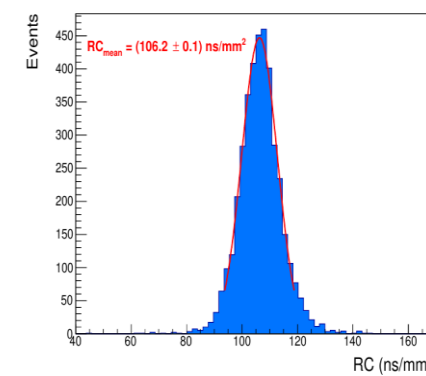
Simultaneous fit of waveforms of
 Leading pad + Neighbouring pads
 to get the best 5 parameters

- x_0, y_0 } Initial charge position
- t_0 : Time of charge deposition in leading pad
- RC: Describes charge spreading
- Q_e : Total charge deposited in an event

x_H, x_L : Upper and lower bound of a pad in x-direction
 y_H, y_L : Upper and lower bound of a pad in y-direction

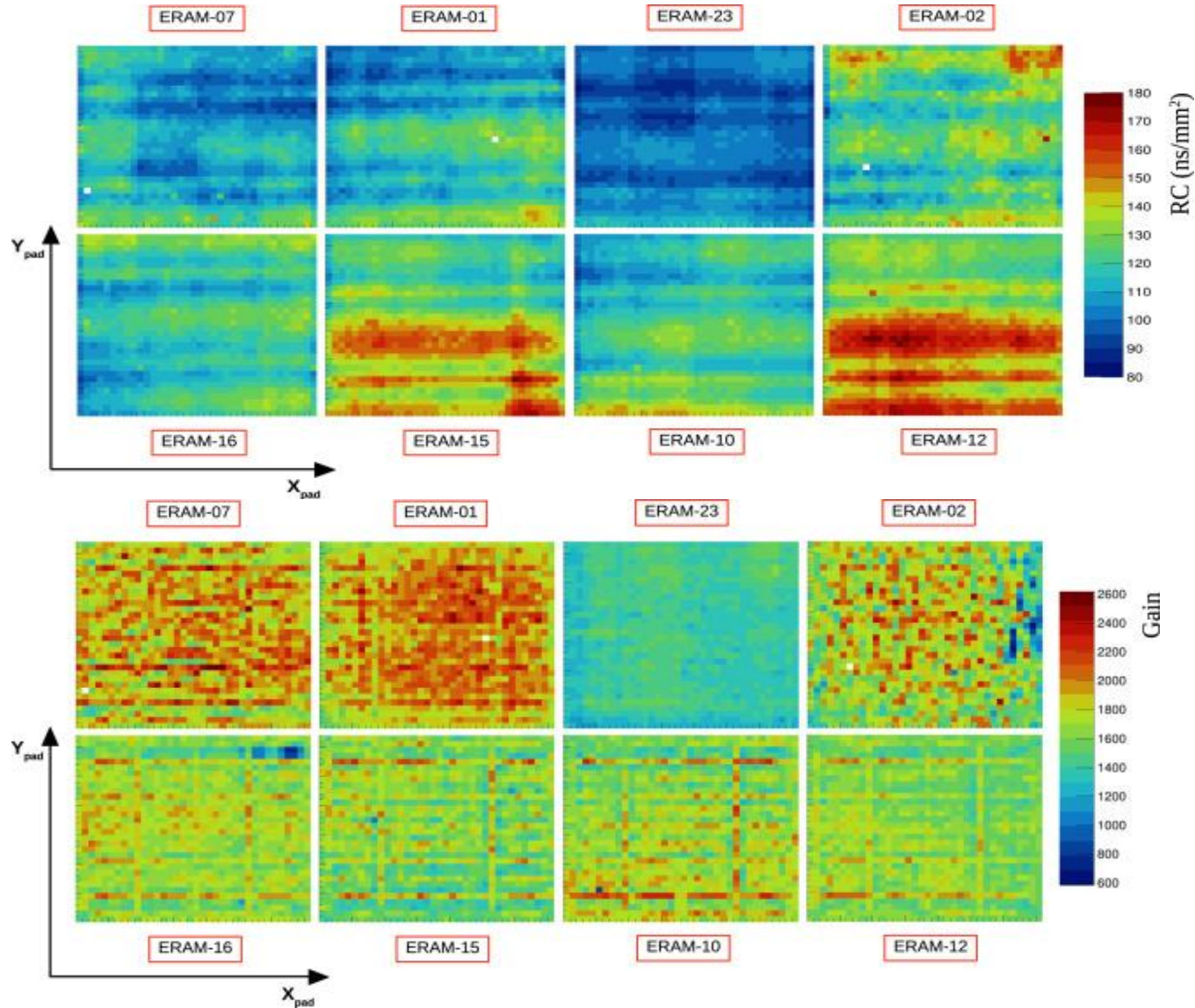


Results about Gain and RC



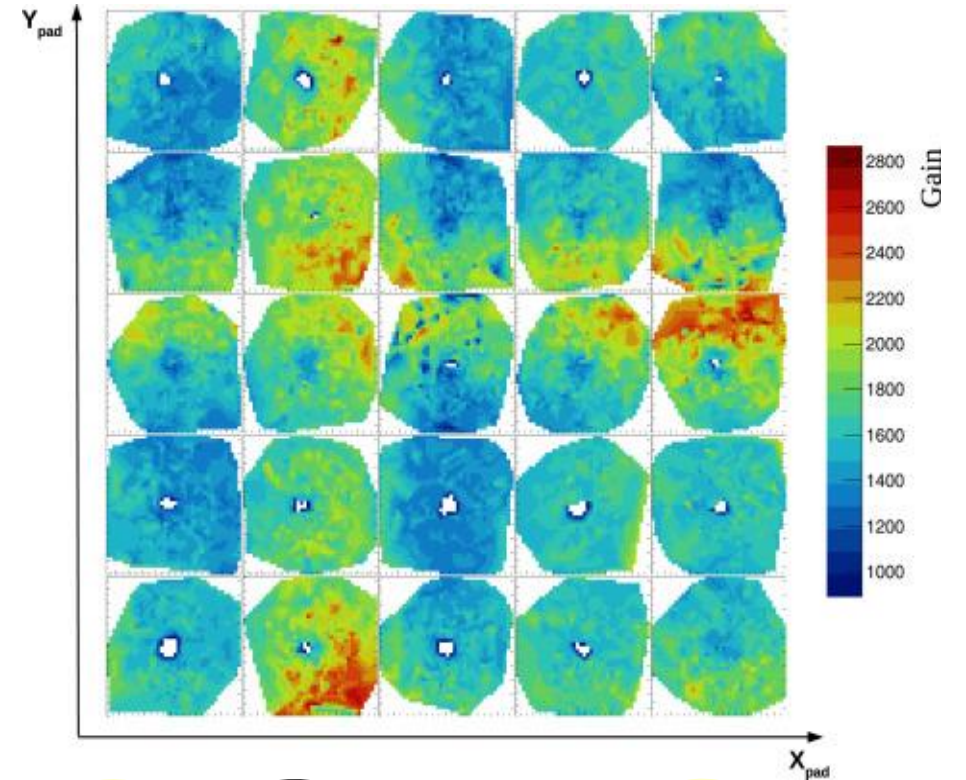
x-rays → RC & Gain maps

Use for calibration of top and bottom HATPC ERAM GAIN



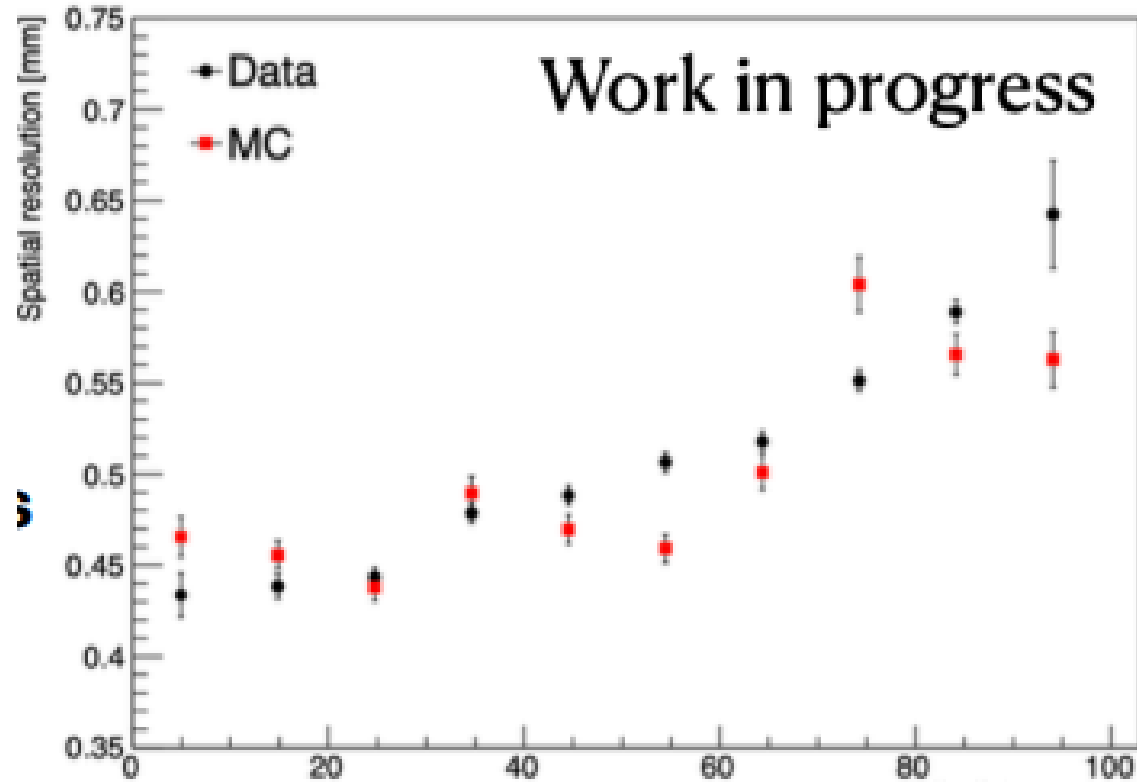
X-ray conversion position is also fitted
=> accurate maps of Gain and RC

Use for detailed studies of charge diffusion and ERAM response at fine PAD position level

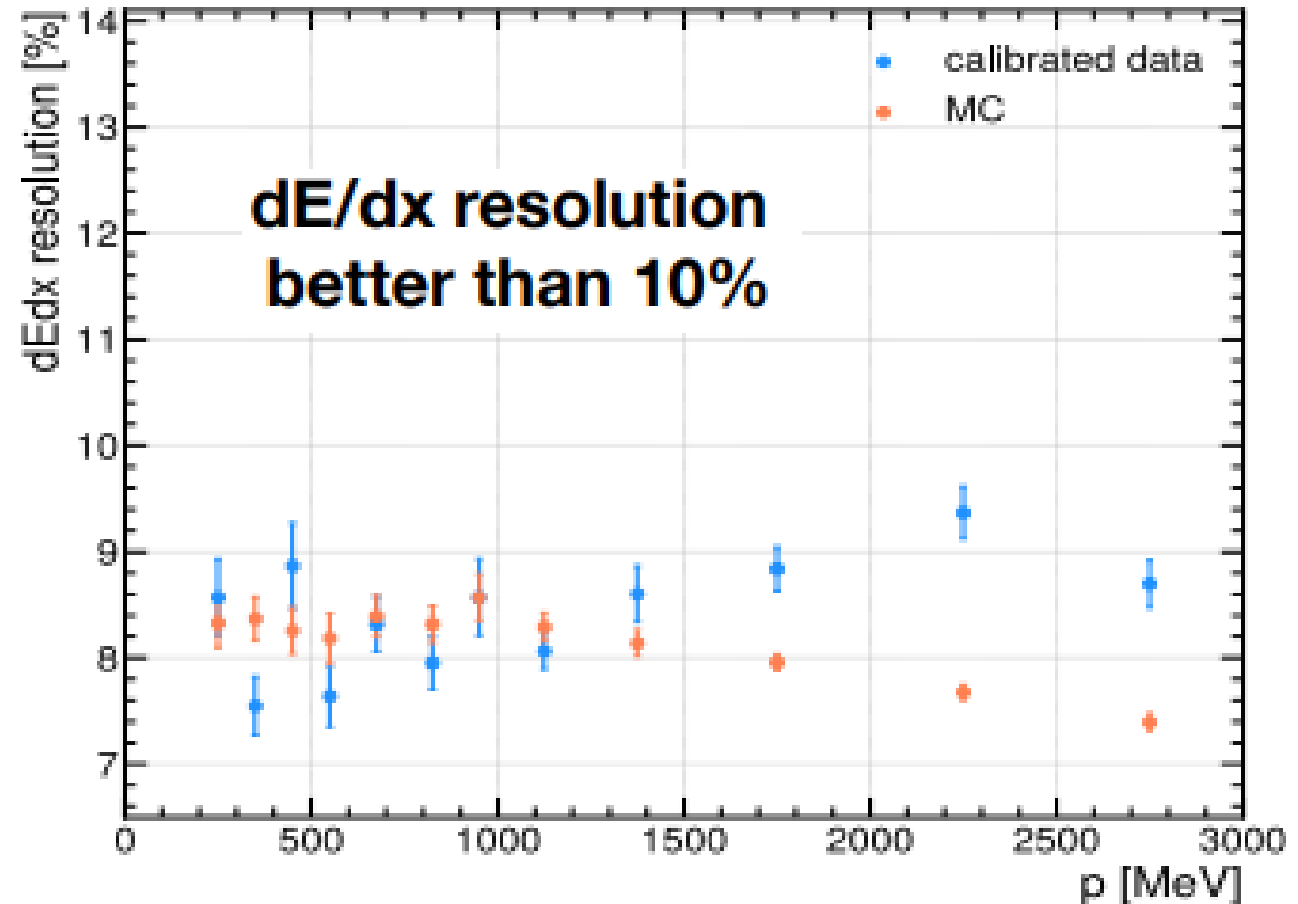


Indications are that the **lower resistivity** the **better performances** (eg space resolution)

Space and dE/dx resolution



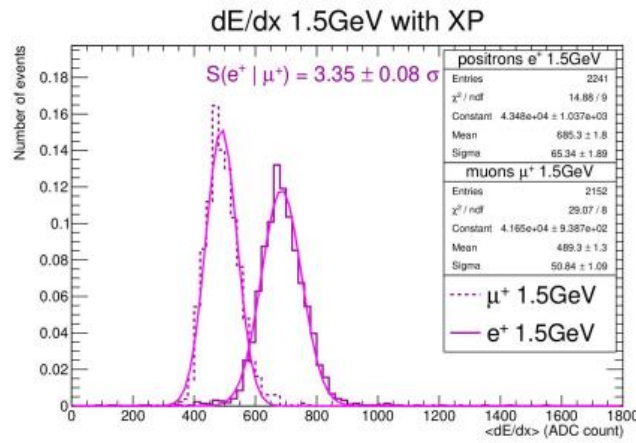
**Spatial resolution
~500 μm with muons**



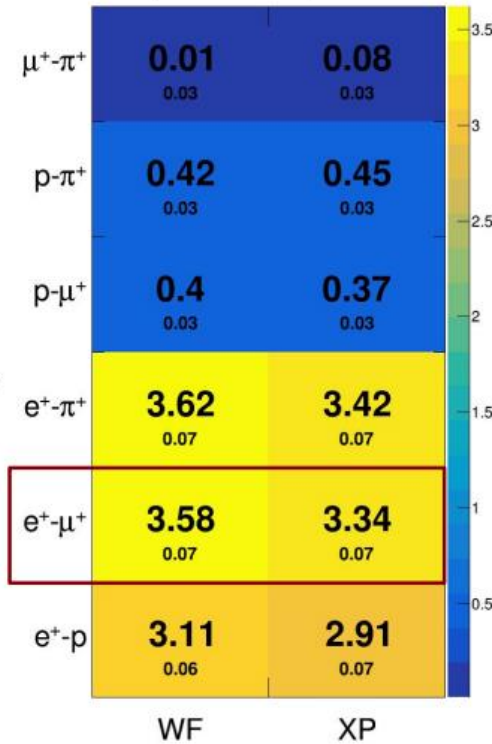
PID preliminary results

e/μ separation @ 1.5 GeV – Test Beam data (CERN PS T10)

Short tracks (~40cm)



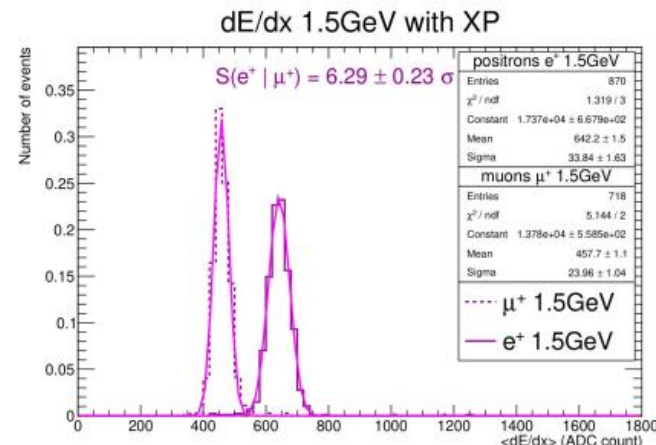
Separation power



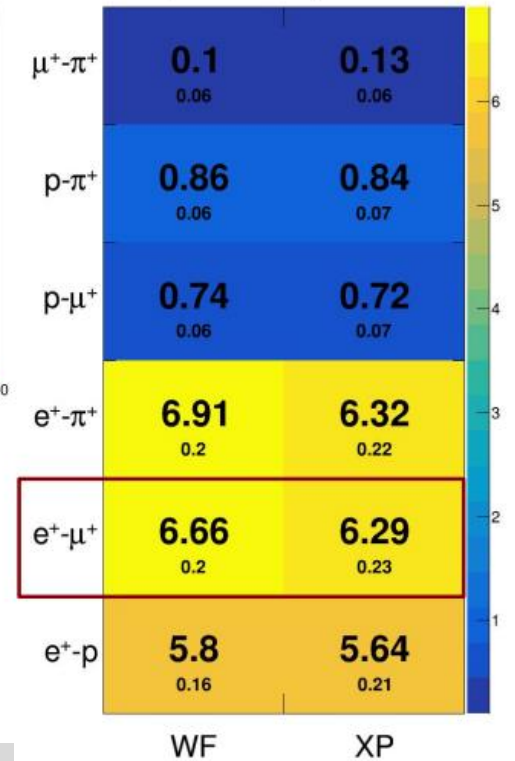
$$S(e^+, \mu^+) = \frac{|\mu_{e^+} - \mu_{\mu^+}|}{\sqrt{(\sigma_{e^+}^2 + \sigma_{\mu^+}^2)/2}}$$

■ μ^+ & e^+ split by more than 3σ

Long tracks (~160cm)



Separation power



$$S(e^+, \mu^+) = \frac{|\mu_{e^+} - \mu_{\mu^+}|}{\sqrt{(\sigma_{e^+}^2 + \sigma_{\mu^+}^2)/2}}$$

■ μ^+ & e^+ split by more than 6σ

Conclusions

Two new TPCs have been recently installed in ND280 at JPARC

- Very stable operations in commissioning and neutrino beam runs

Field cages

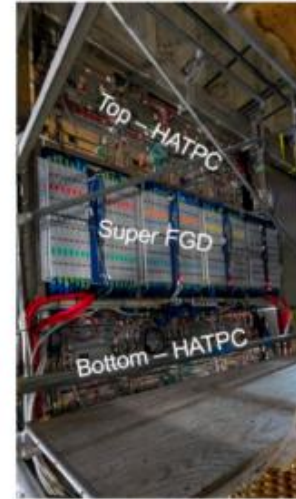
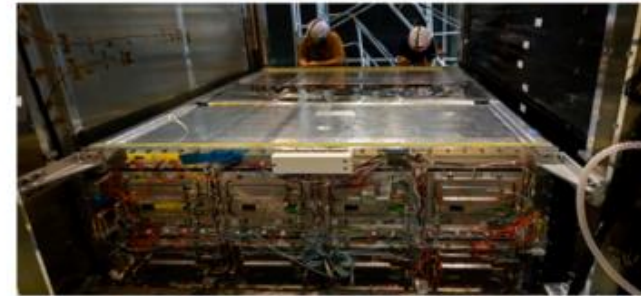
- High ratio **active/passive volume**
- Highly effective insulation & **E field uniformity**

Resistive MM with encapsulated anode

- **Low resistivity** & optimal charge spread & no sparks effects
- **Series production** allowed several detailed studies
- **New algorithms** for square pads exploiting detailed response model

Additional Material

Top-HATPC installed end April 2024

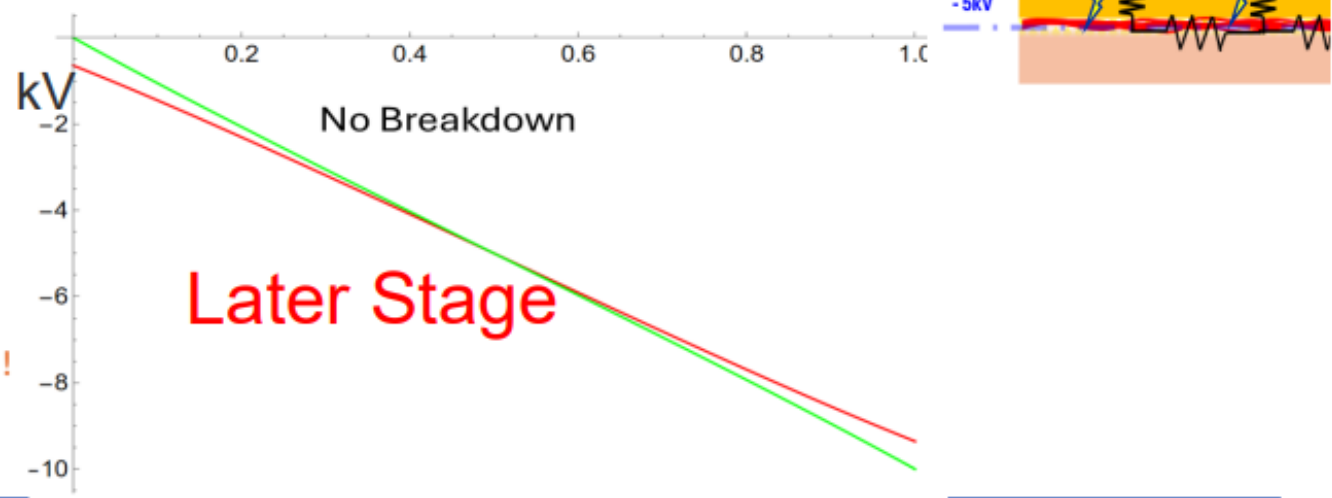
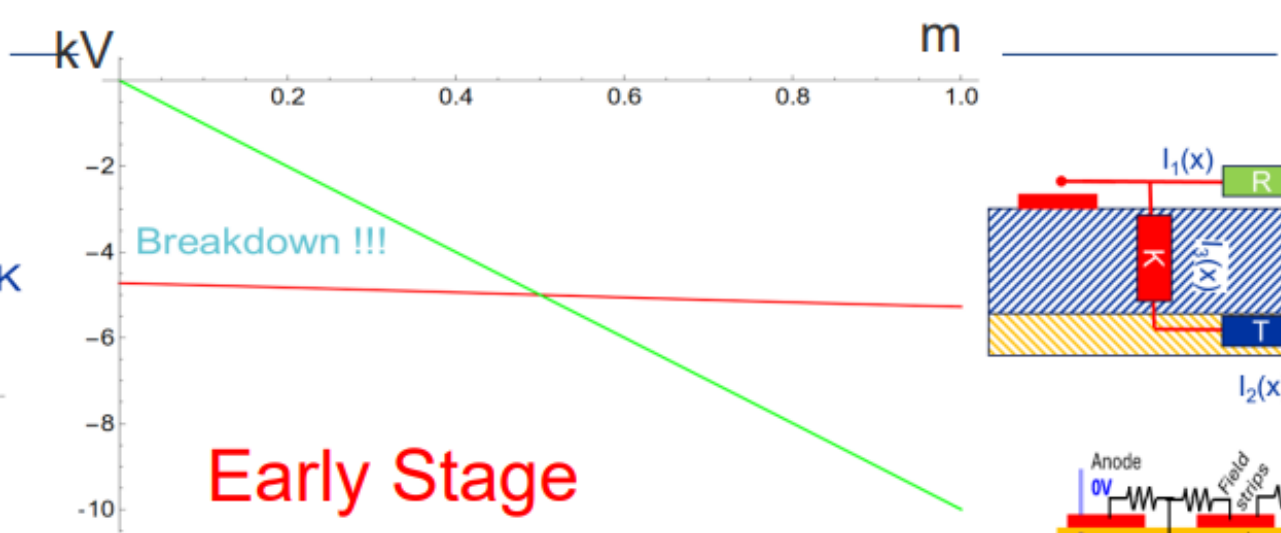
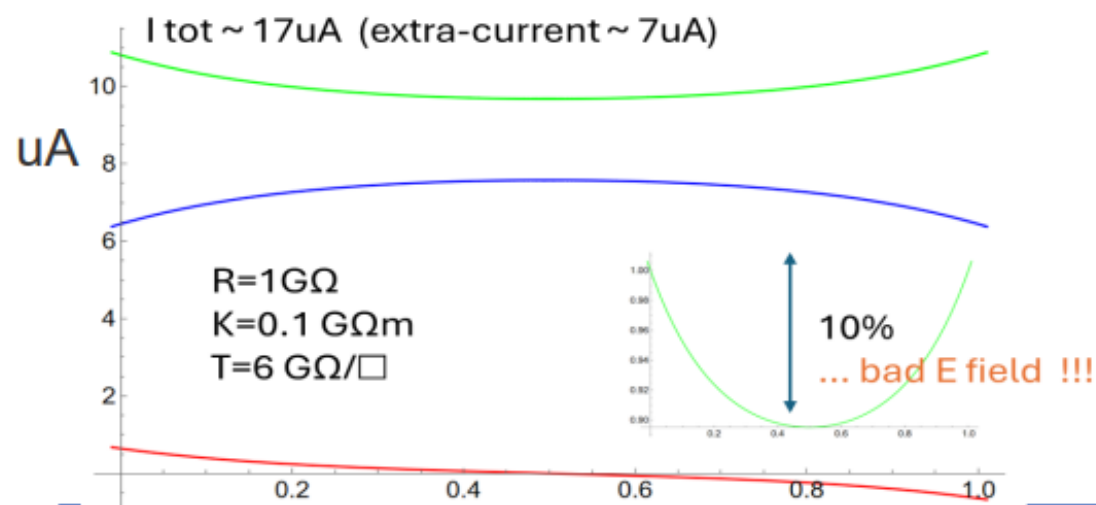
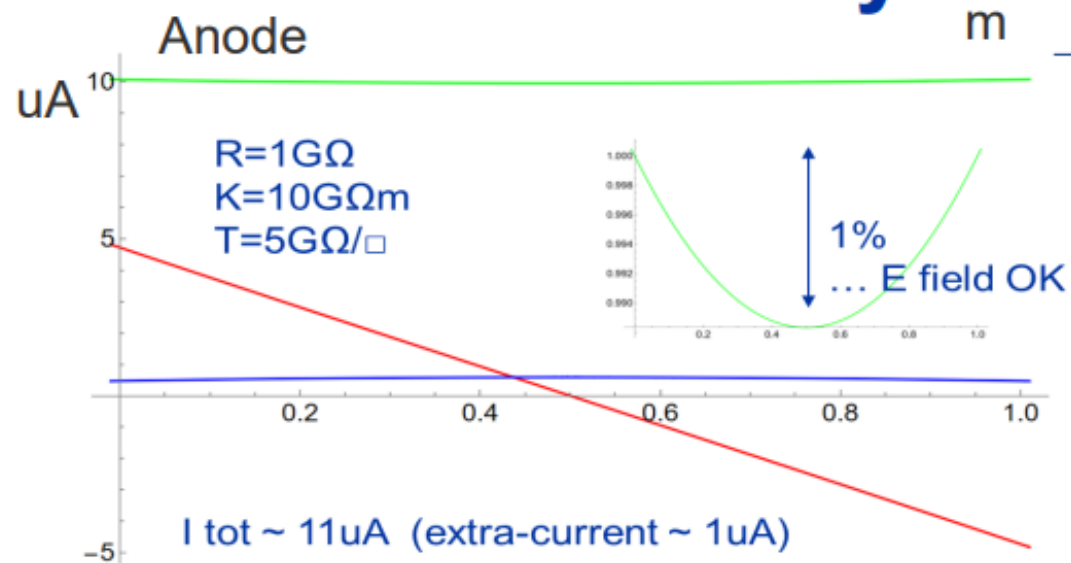


ND280 after lowering of top HATPC
2024.4.25

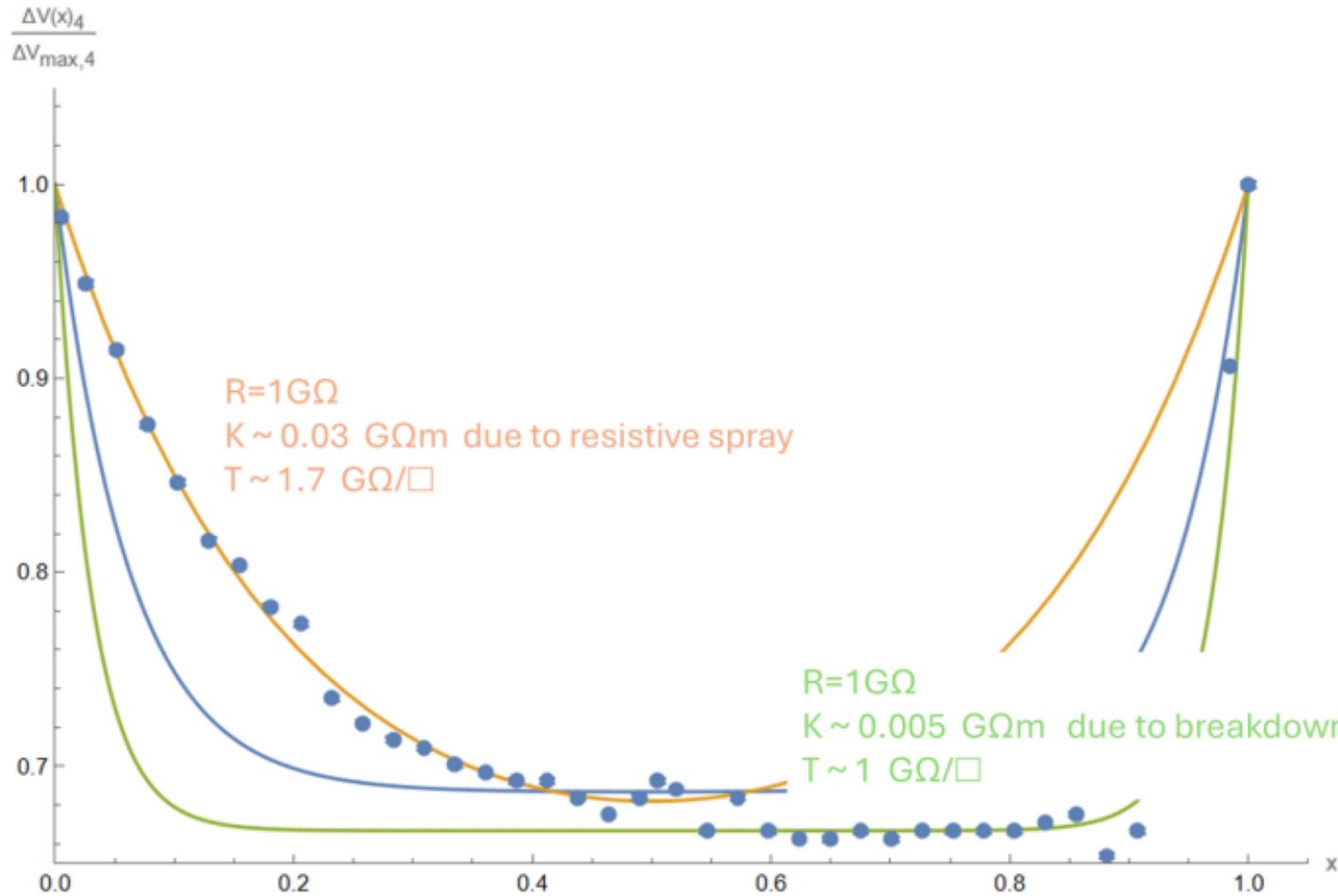


ND280 fully upgraded detector ready in May

Buried resistive layer: electrical model results



Buried resistive layer: fit to the data

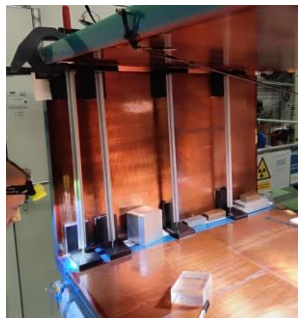
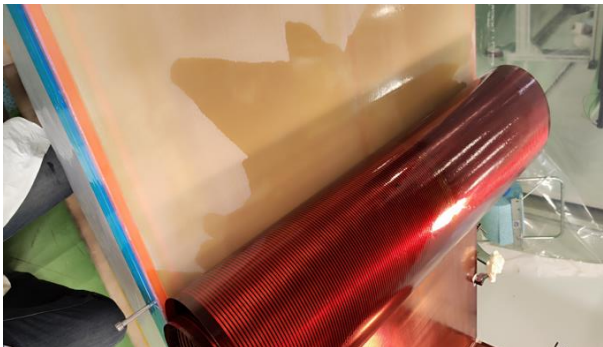
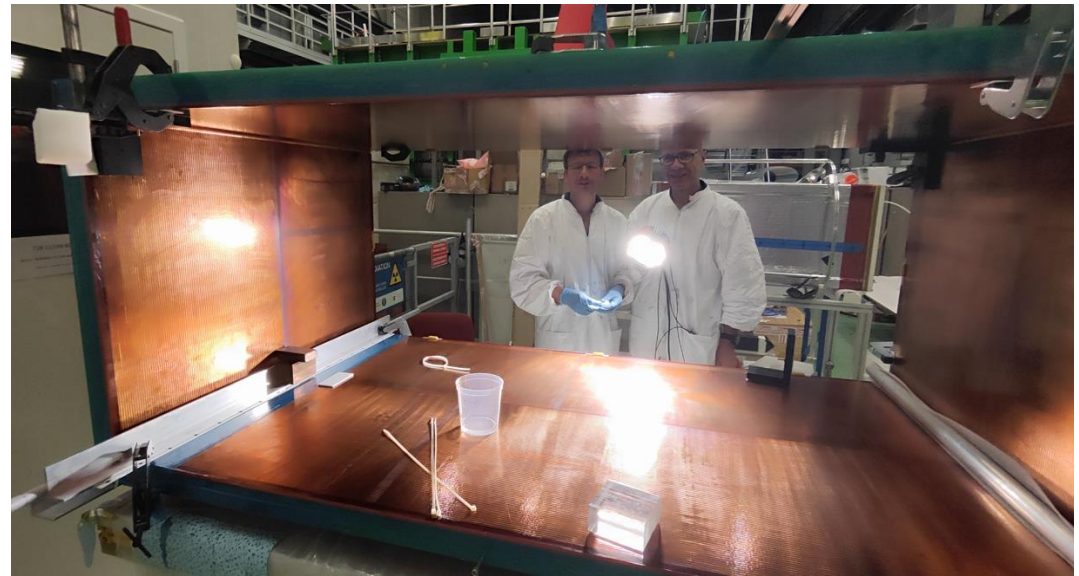
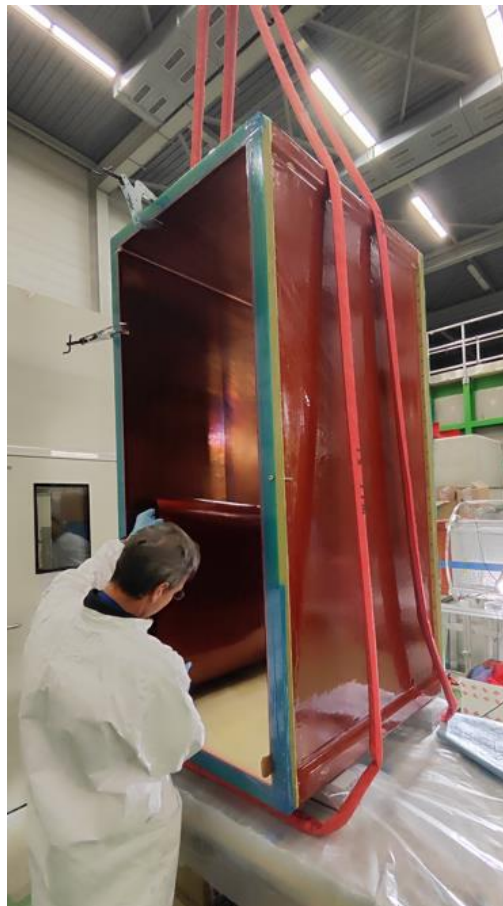


25 μm Kapton
Breakdown observed
at values much lower
than datasheet

HATPC studies and calibration plan -- CERN

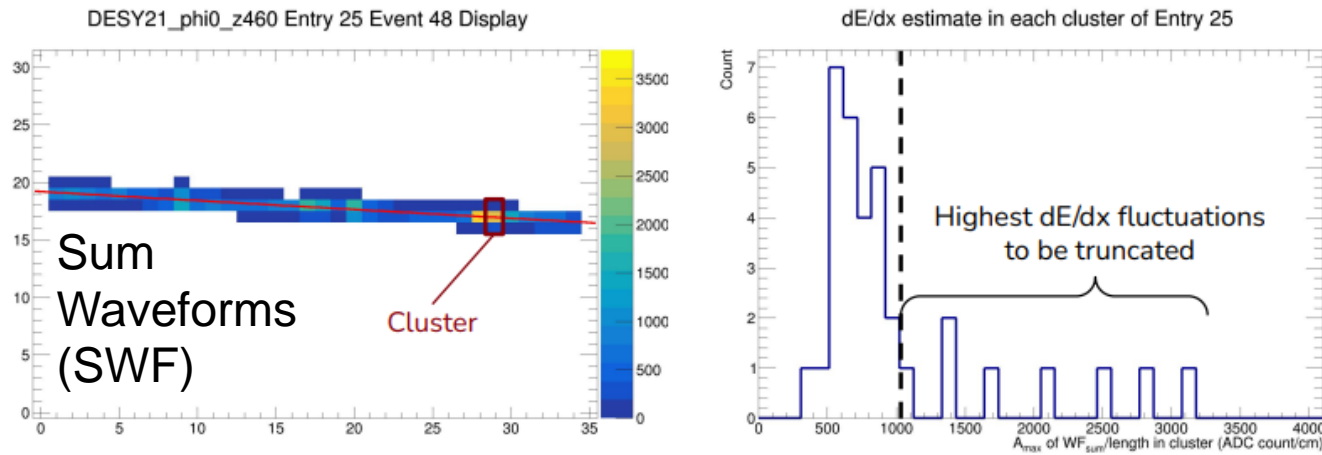
1) Recover FC0 and setup a new half HATPC at CERN => TPC0

- ✓ Removed corrupted strip foil and recovered corrupted inner surfaces
- ✓ Replacing strip foil with new one => September 2024

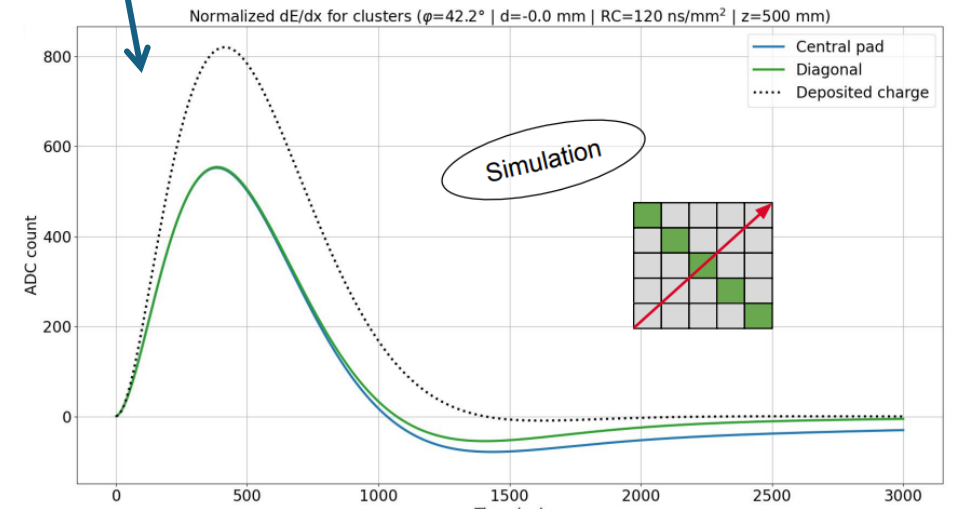
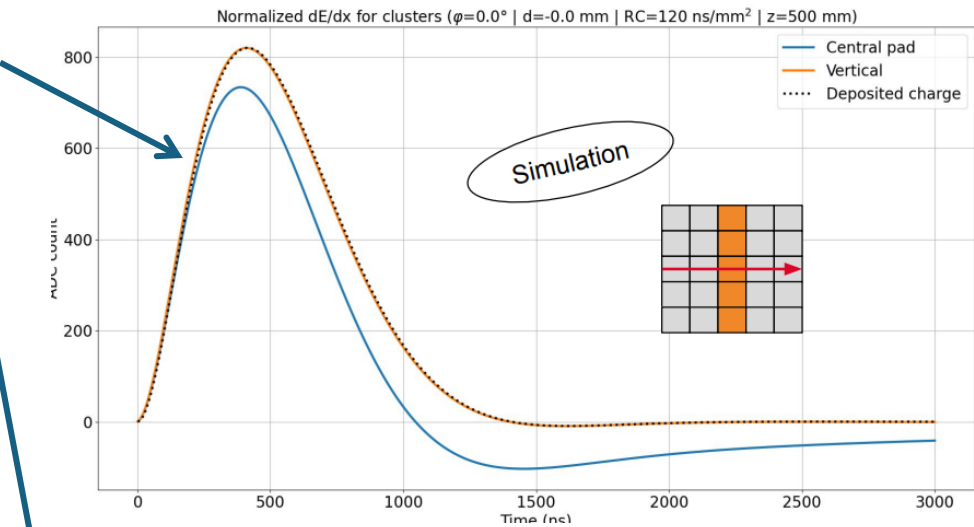


Reconstructing Q along tracks \rightarrow dE/dx

Simple method based on
Sum of waveforms(t) (SWF)
 over pads in a cluster



OK for almost H & V tracks
 Q missing for inclined tracks



1. Clusterize the pads into slices and sum the waveforms in each slice to get dE

3. Truncate the clusters with the highest dE/dx (top 30%) to get rid of fluctuations

just like for vertical TPCs!

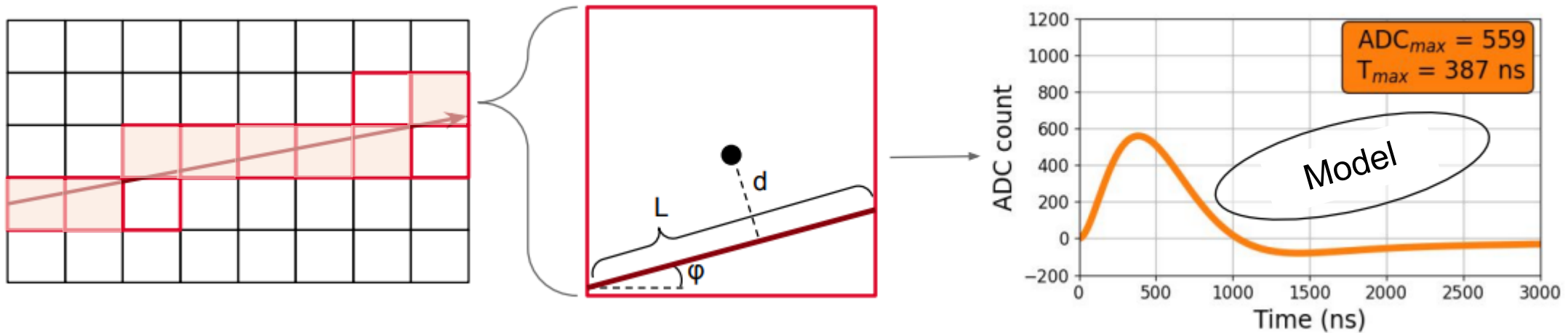
2. Get the track length in each cluster to get dx

4. Get the mean over remaining estimates dE/dx

Reconstructing Q along tracks \rightarrow dE/dx

Method of «crossed Pads» (XP)

- 1) Reconstruct tracks and consider only **pads crossed (XP)** by the track (primary pads)
- 2) **Reconstruct original (ion induced) charge (Q)** for each XP (given the track parameters there) by $Q = A \times (Q/A)$ – where A is recorded amplitude on XP and rescaling ratio (Q/A) from Look Up tables (LUT)
- 1) LUTs build from model: original Q is distributed linearly over the segment for each XP so that solutions of 1D diffusion equations can be used



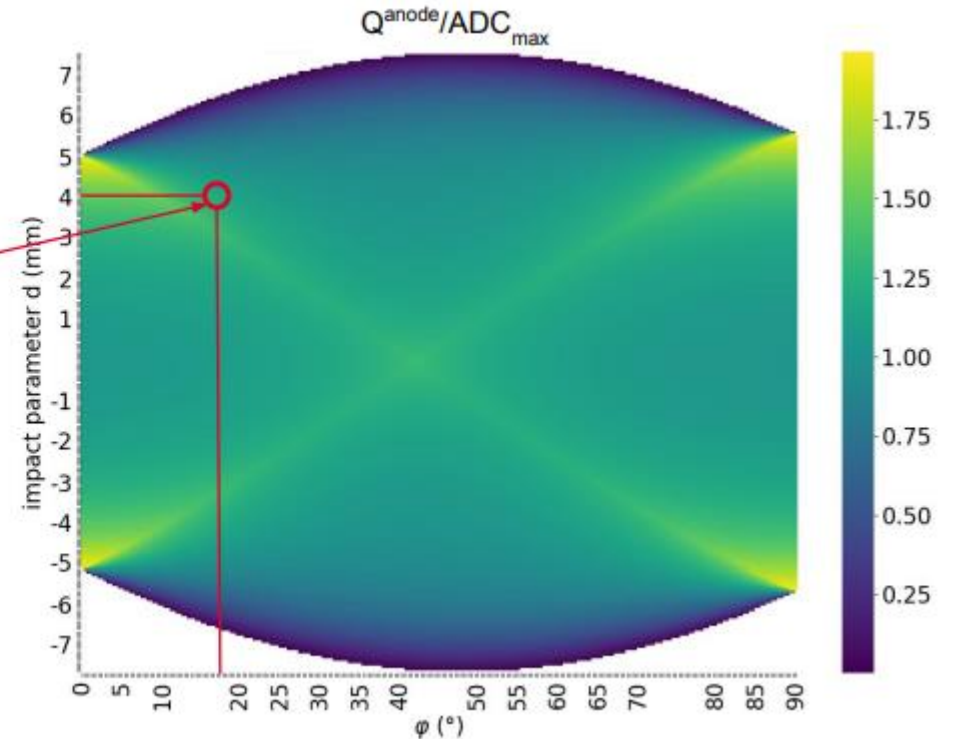
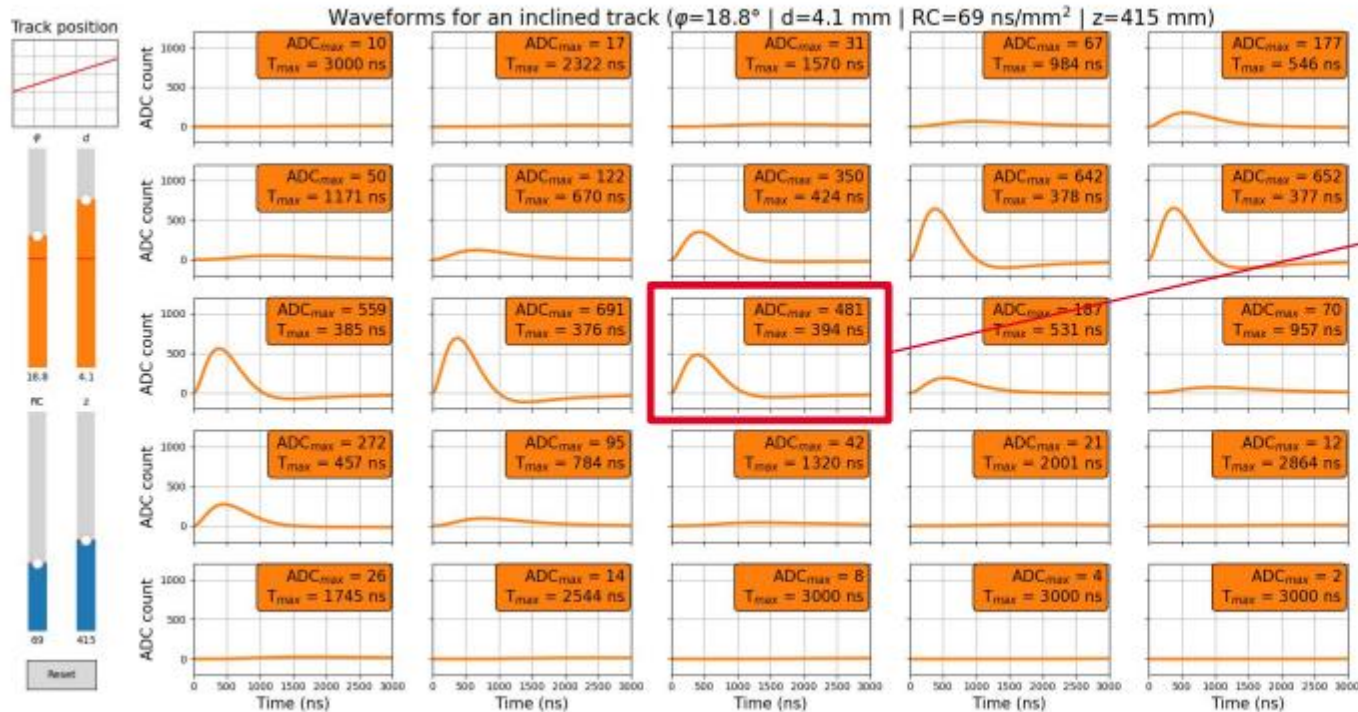
- 1) **No clustering** \Rightarrow potentially more accurate method **because reconstructing full induced charge on primary pads**
- 2) **«dilution of ion signal»** on a XP pad, due to charge spread over the pad is correctly taken into account
- 3) **«longitudinal correlation»** among adjacent XP pads, due to charge spread along track direction, accounted for
- 4) **Fast method** though based on model templates (long time is to generate LUTs ...)

Reconstructing Q along tracks \rightarrow dE/dx

Building the rescaling ratio Q/A ratio 4D LUTs via model

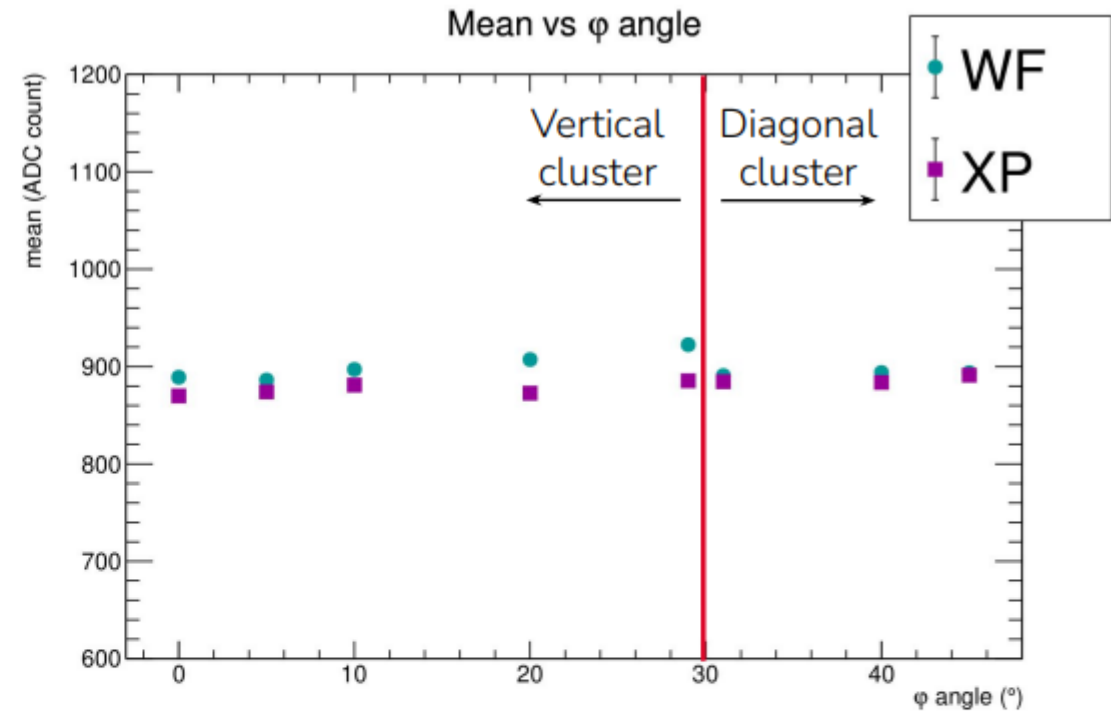
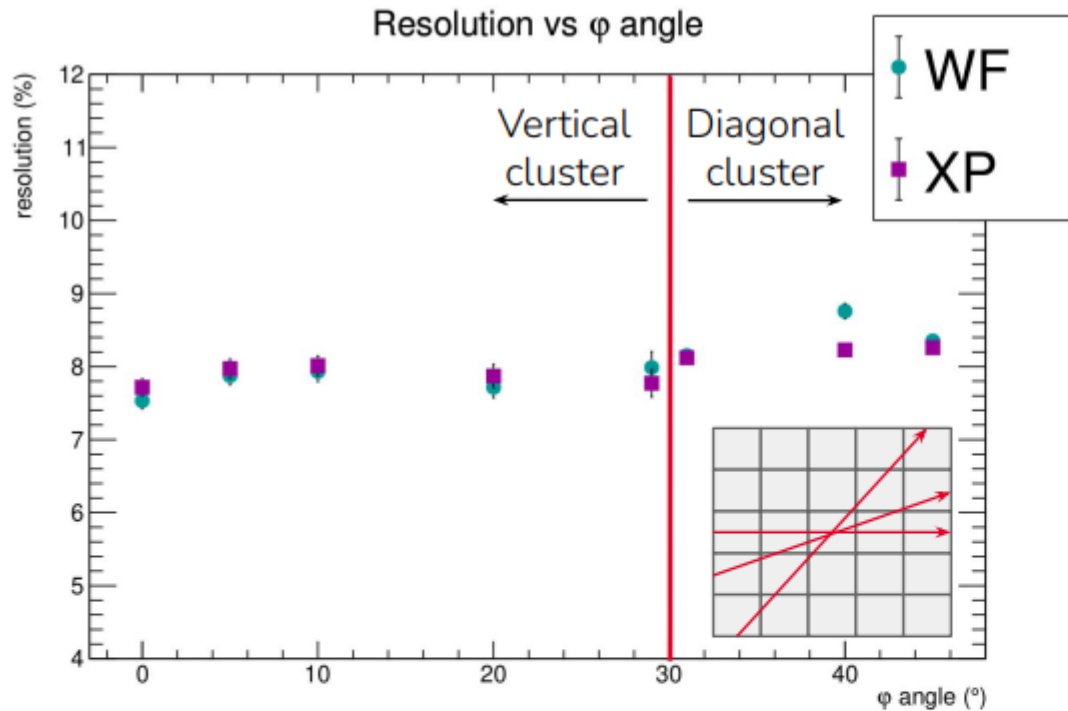
4D Look-Up Table (LUT):

- Angle φ : 200 steps $[0^\circ, 90^\circ]$
- Impact parameter: 200 steps $[-7.3, +7.3]$ mm
- Drift distance: 21 steps $[0, 1]$ m
- RC: 21 steps $[50, 150]$ ns/mm²



dE/dx preliminary results

dE/dx (4GeV electrons) – comparison of SWF and XP methods on Test Beam data (DESY)

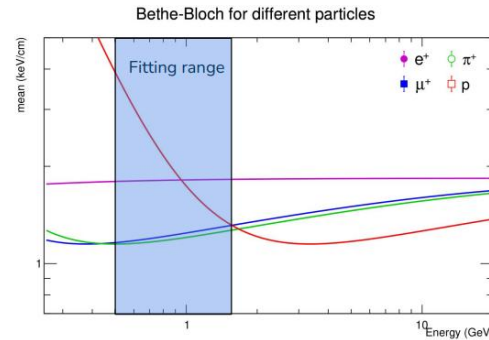


- Resolution $\sigma/\mu \sim 8\%$ and stable
- XP gives better results at diagonal angle

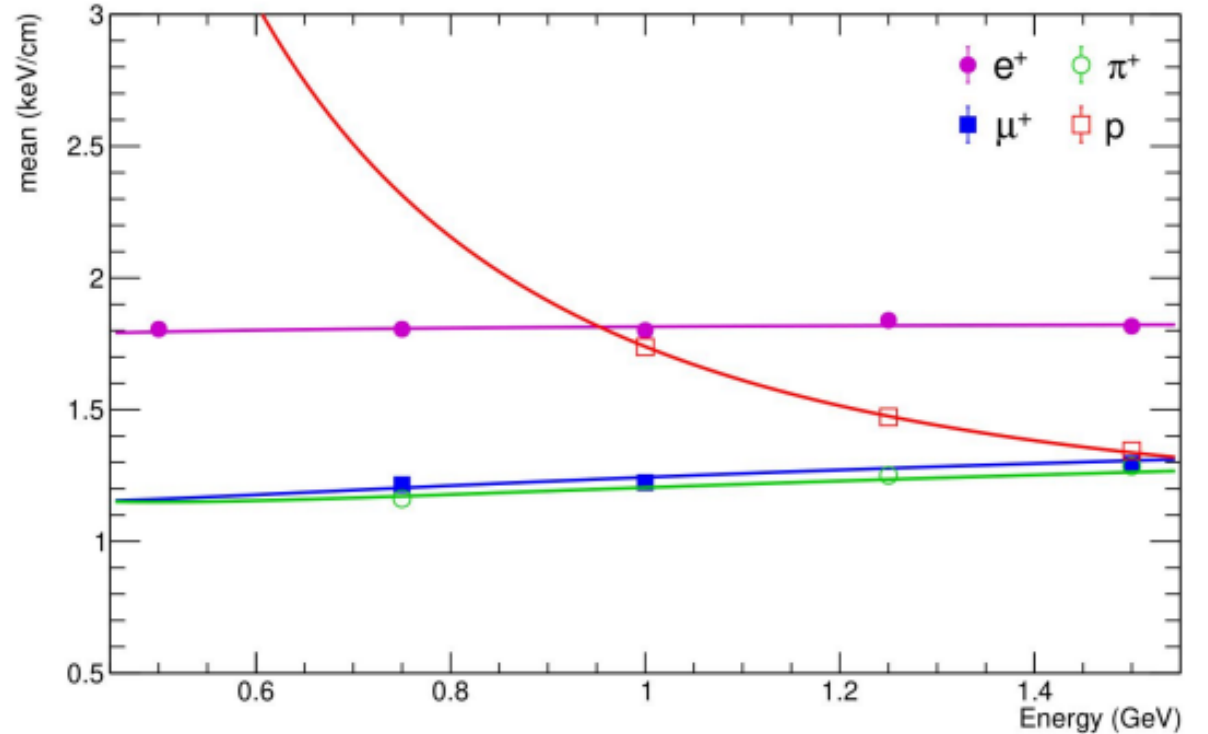
- Flat distribution of dE/dx across ϕ for XP
- Slight sink with WF_{sum} for diagonal clusters (compensated by correction function)

dE/dx preliminary results

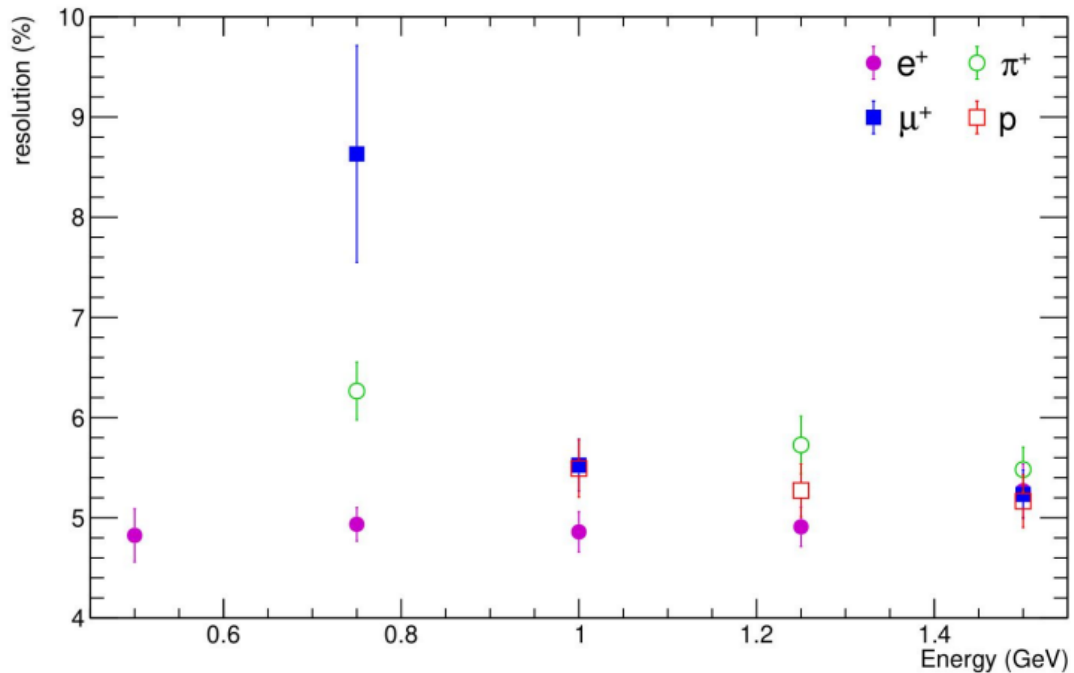
dE/dx (160cm long tracks) – XP method on Test Beam data (CERN PS T10)



Mean vs energy with XP method



Resolution vs energy with XP method



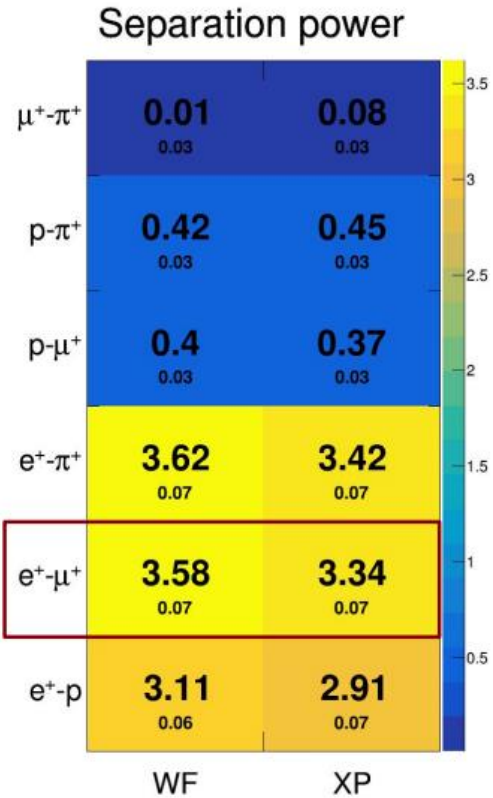
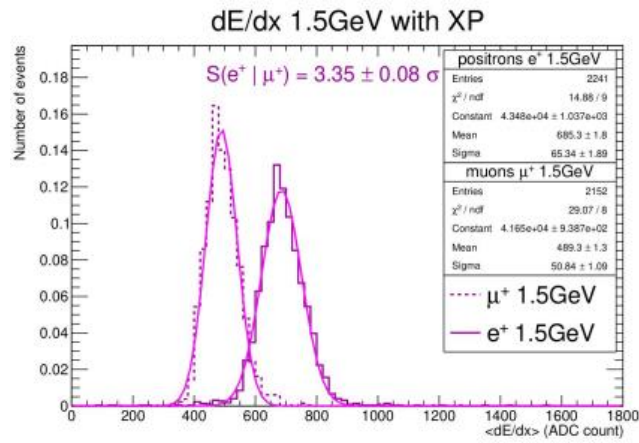
Resolution < 6.5%
(except low stat)

e^+ stable < 5%

PID preliminary results

e/μ separation @ 1.5 GeV – Test Beam data (CERN PS T10)

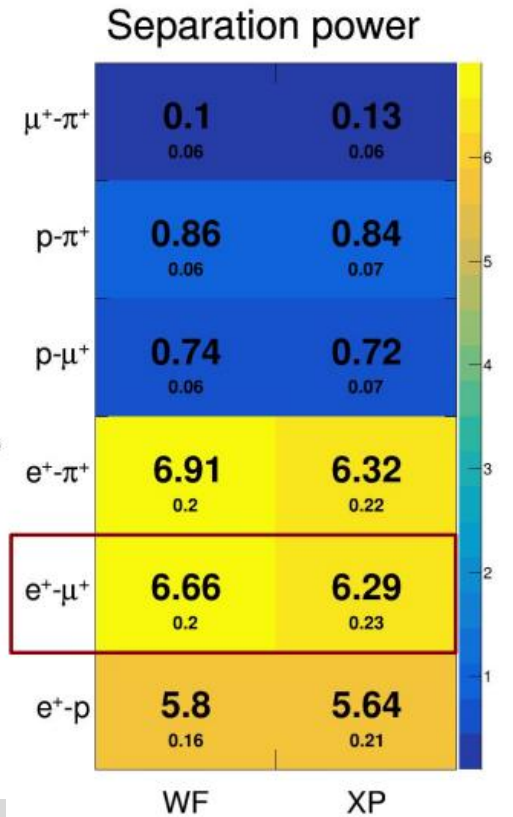
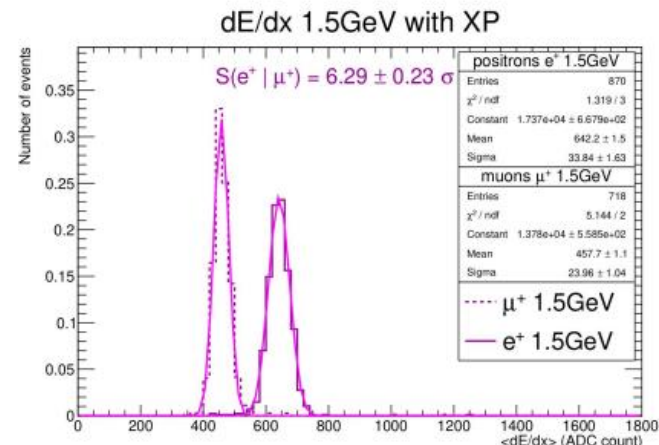
Short tracks (~40cm)



$$S(e^+, \mu^+) = \frac{|\mu_{e^+} - \mu_{\mu^+}|}{\sqrt{(\sigma_{e^+}^2 + \sigma_{\mu^+}^2)/2}}$$

■ μ⁺ & e⁺ split by more than 3σ

Long tracks (~160cm)



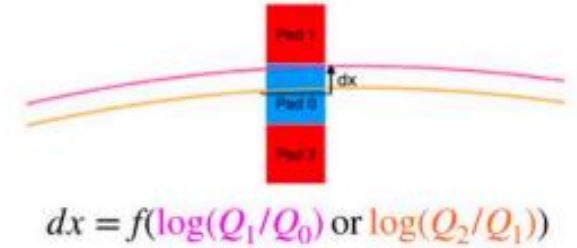
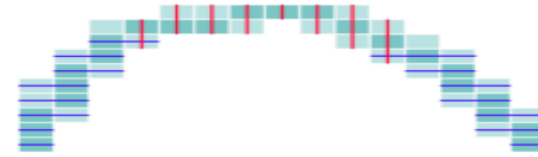
$$S(e^+, \mu^+) = \frac{|\mu_{e^+} - \mu_{\mu^+}|}{\sqrt{(\sigma_{e^+}^2 + \sigma_{\mu^+}^2)/2}}$$

■ μ⁺ & e⁺ split by more than 6σ

Reconstructing tracks – trajectory fitting

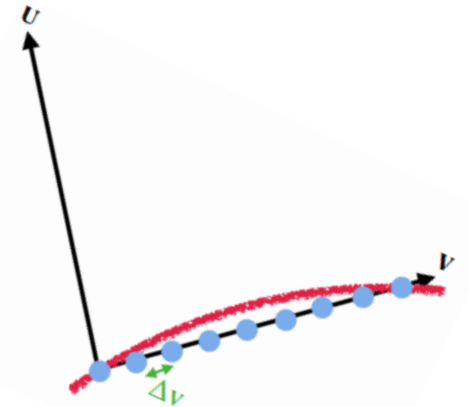
LogQ Method based on clustering & Log[Q_{primary} / Q_{secondary}]

- logQ method to reconstruct position in each cluster
- Helix fit performed on those reconstructed positions



Full Waveform fit Method – based on model & no clustering

- 1) Use all the pads associated to a track (Q_{max} values) to define a (v,u) local frame
- 2) Distribute “arbitrary” point charges along v axis separated by Δv (5mm)
Q per each point is a free parameter
- 3) diffusion model to predict the waveform generated by point charges in surrounding pads
- 4) Move all points along the u axis to minimize the chi-square difference between measured waveforms and templates using RungeKutta method to fit (u₀, du/dv, q/p, t₀, dt/dv)

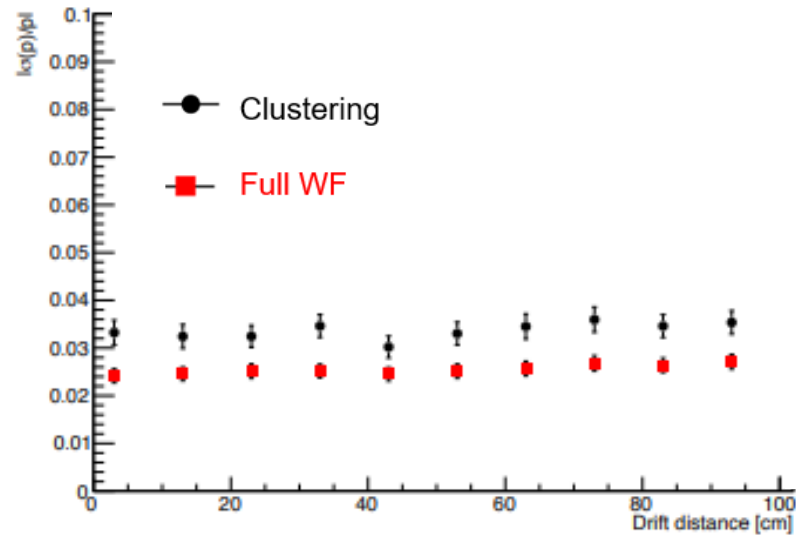


$$\chi^2 = \sum_{i(pad)} \sum_{j(timebin)} \frac{(Q_{i,j}^{obs} - Q_{i,j}^{Dixit})^2}{\sigma_{i,j}^2}$$

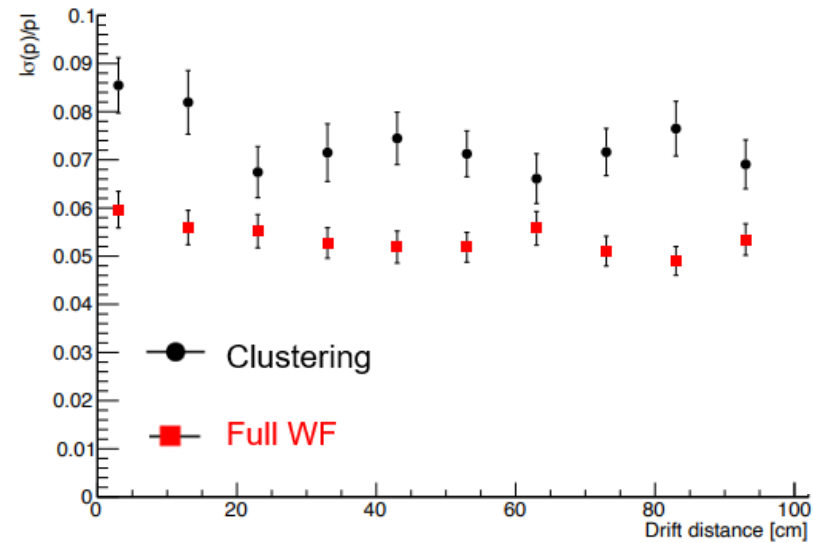
Reconstructing tracks – momentum resolution

σ_p/p Momentum resolution as a function of track drift distance -- simulated 700 MeV/c muons

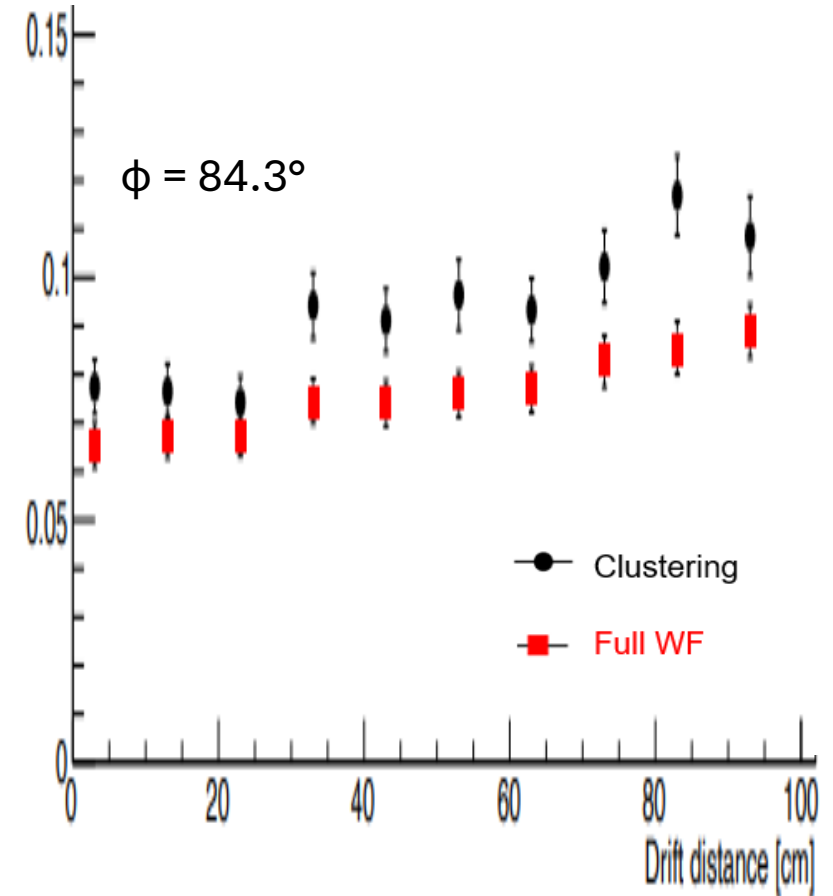
$\phi = 5.7^\circ$



$\phi = 45^\circ$

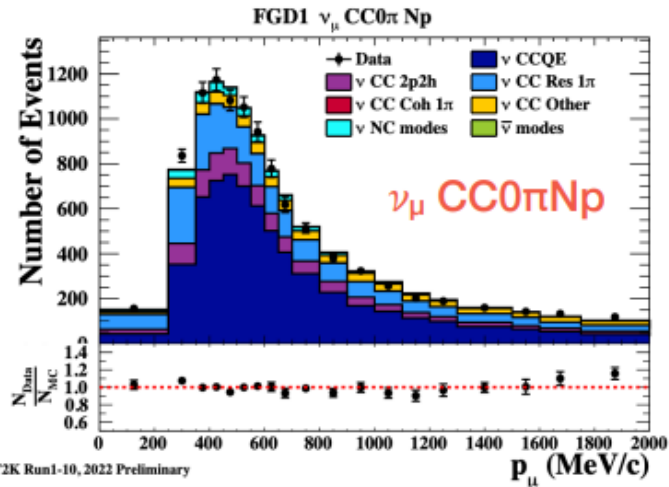
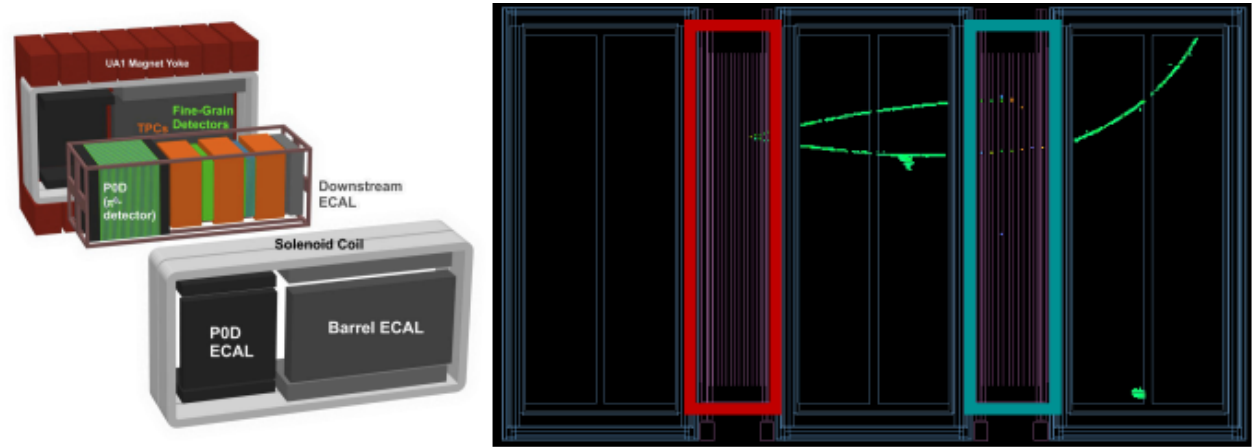


$\phi = 84.3^\circ$

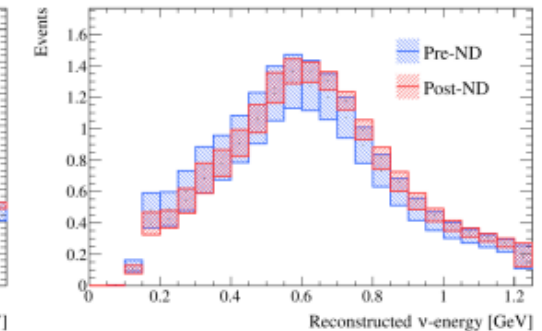
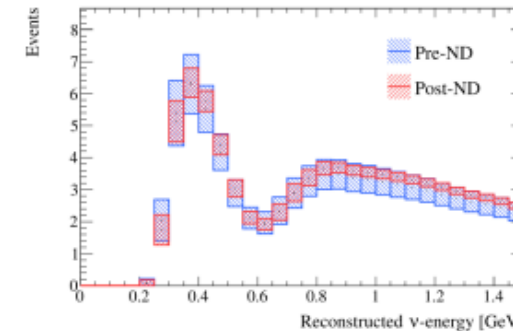
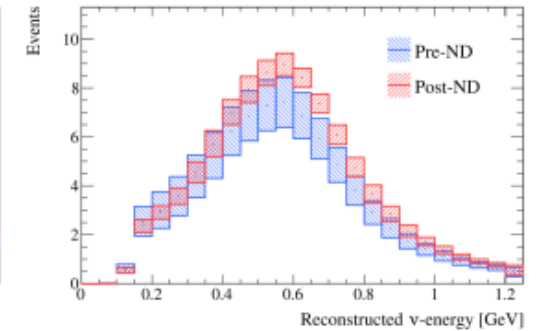
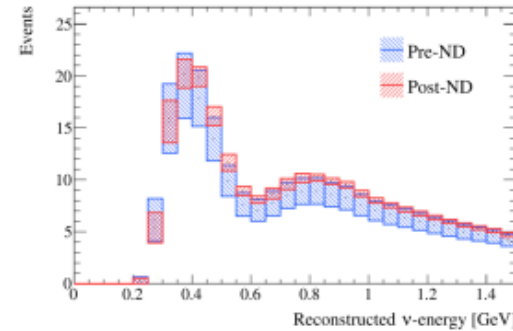


Near Detector impact on Oscillation Analysis

- ND280 magnetized detector
- Select interactions in FGD and measure muon kinematics in the TPCs
- Separate samples based on number of reconstructed pions (CC0 π , CC1 π , CCN π), protons, photons, etc
- Factor of ~ 3 reduction on the uncertainty on the event rates at the Far Detector



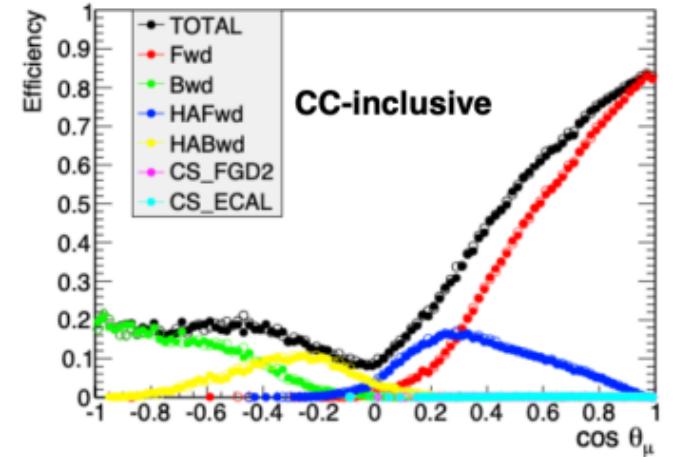
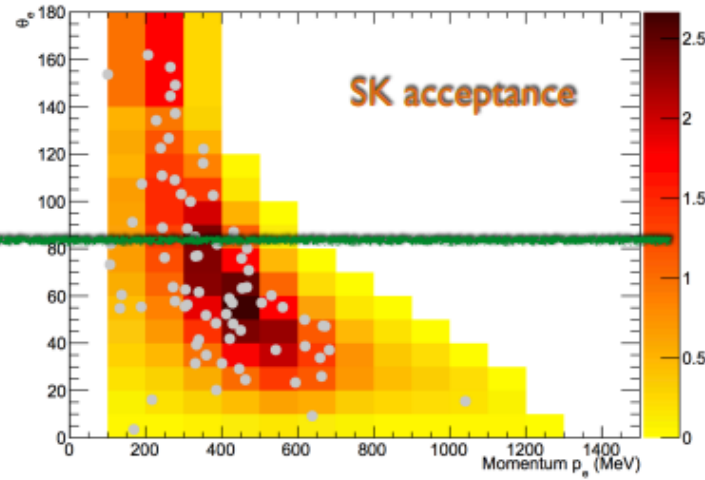
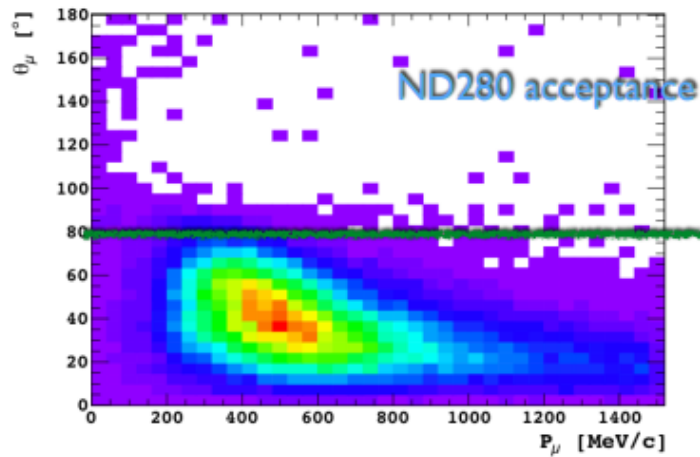
Sample	Pre-ND FIT error	Post-ND FIT error
FHC 1R μ	11.1%	3.0%
RHC 1R μ	11.3%	4.0%
FHC 1Re	13.0%	4.7 %
RHC 1Re	12.1%	5.9%
FHC 1Re 1d.e.	18.7%	14.3%



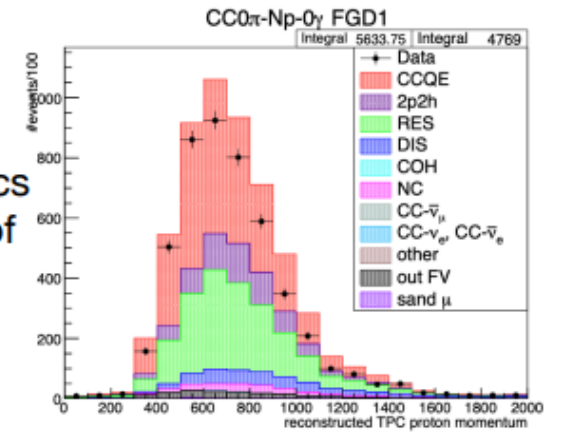
(d) $\bar{\nu}$ -mode 1R μ

(e) $\bar{\nu}$ -mode 1Re

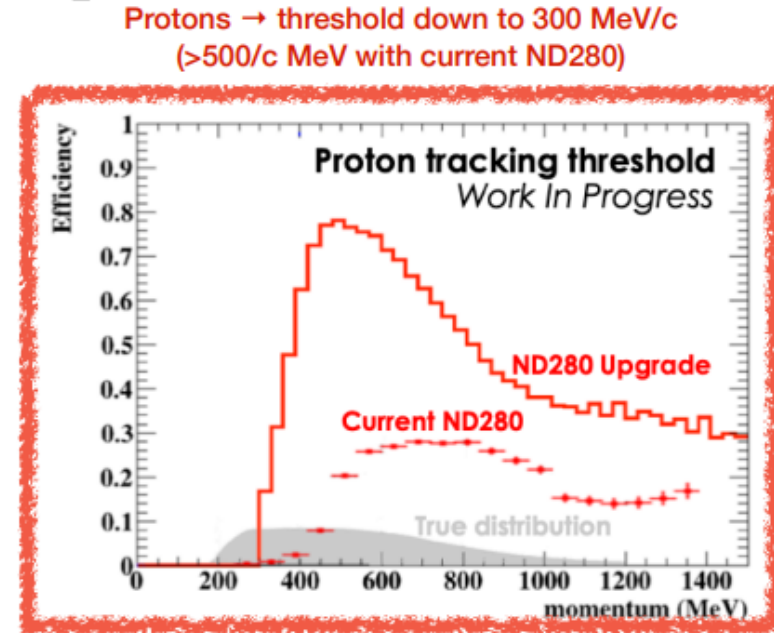
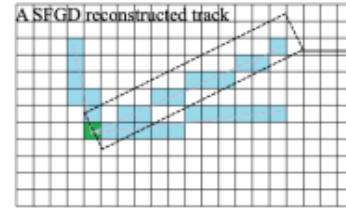
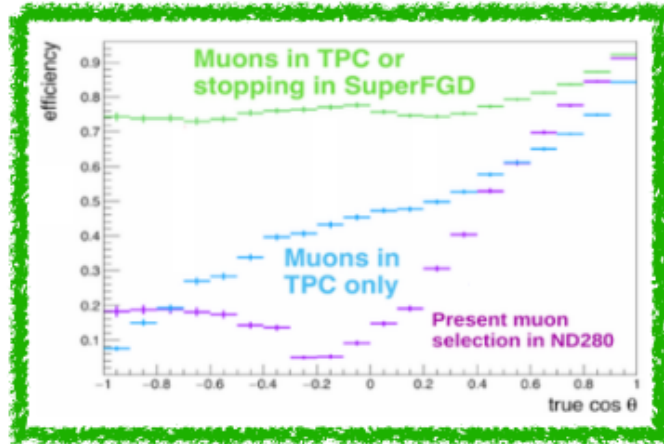
ND280 limitations



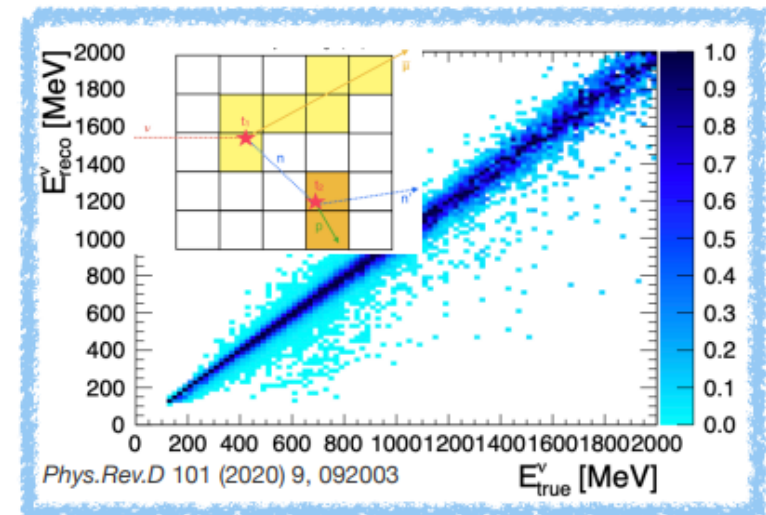
- Improve angular acceptance ν
- Better reconstruction and usage of the hadronic part of the interactions!
 - Currently samples are selected according to their topology (0π , 1π , $1p$, $N\pi$, ...) but the kinematics of the hadrons is not used in any way in the constraint on flux and x-sec systematics \rightarrow plenty of additional information to be exploited
 - This is due to both, a low efficiency from ND280 to reconstruct hadrons and the difficulties in modeling the x-sec systematics for the hadronic part
 - With the upgrade we plan to improve the efficiency to reconstruct hadronic part



ND280 Upgrade improvements



- High-Angle TPCs allow to reconstruct muons at any angle with respect to beam
- Super-FGD allow to fully reconstruct in 3D the tracks issued by ν interactions → lower threshold and excellent resolution to reconstruct protons at any angle
 - Improved PID performances thanks to the high granularity and light yield
- Neutrons will also be reconstructed by using time of flight between vertex of $\bar{\nu}$ interaction and the neutron re-interaction in the detector



Mantle resistance

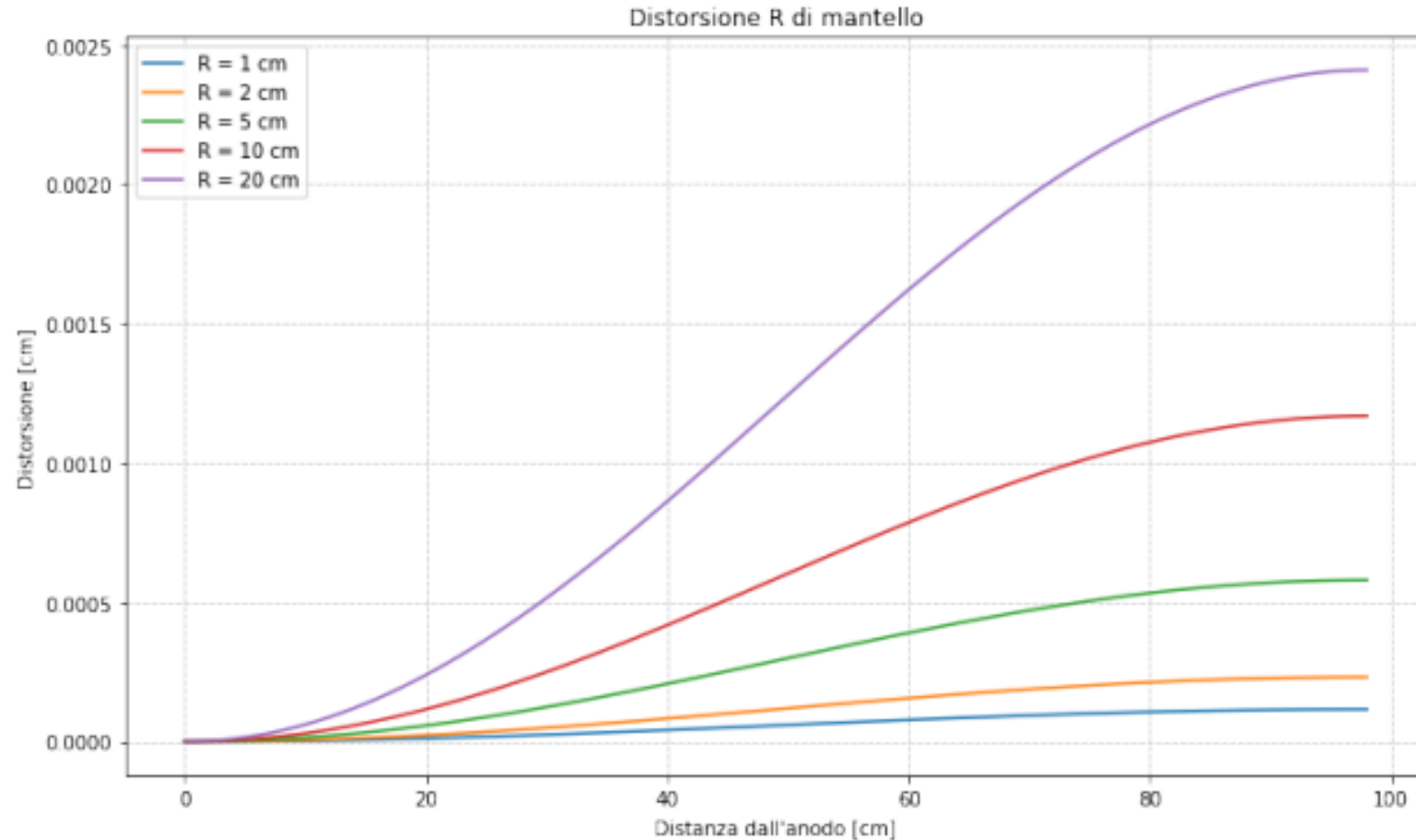


Figura 4.2: Spostamento lungo R del punto di arrivo di un elettrone causato da una resistenza R_{man} di un mantello isolante mille volte il valore della catena di resistori R . La distorsione é mostrata come funzione del punto di partenza z (Distanza dall'anodo).

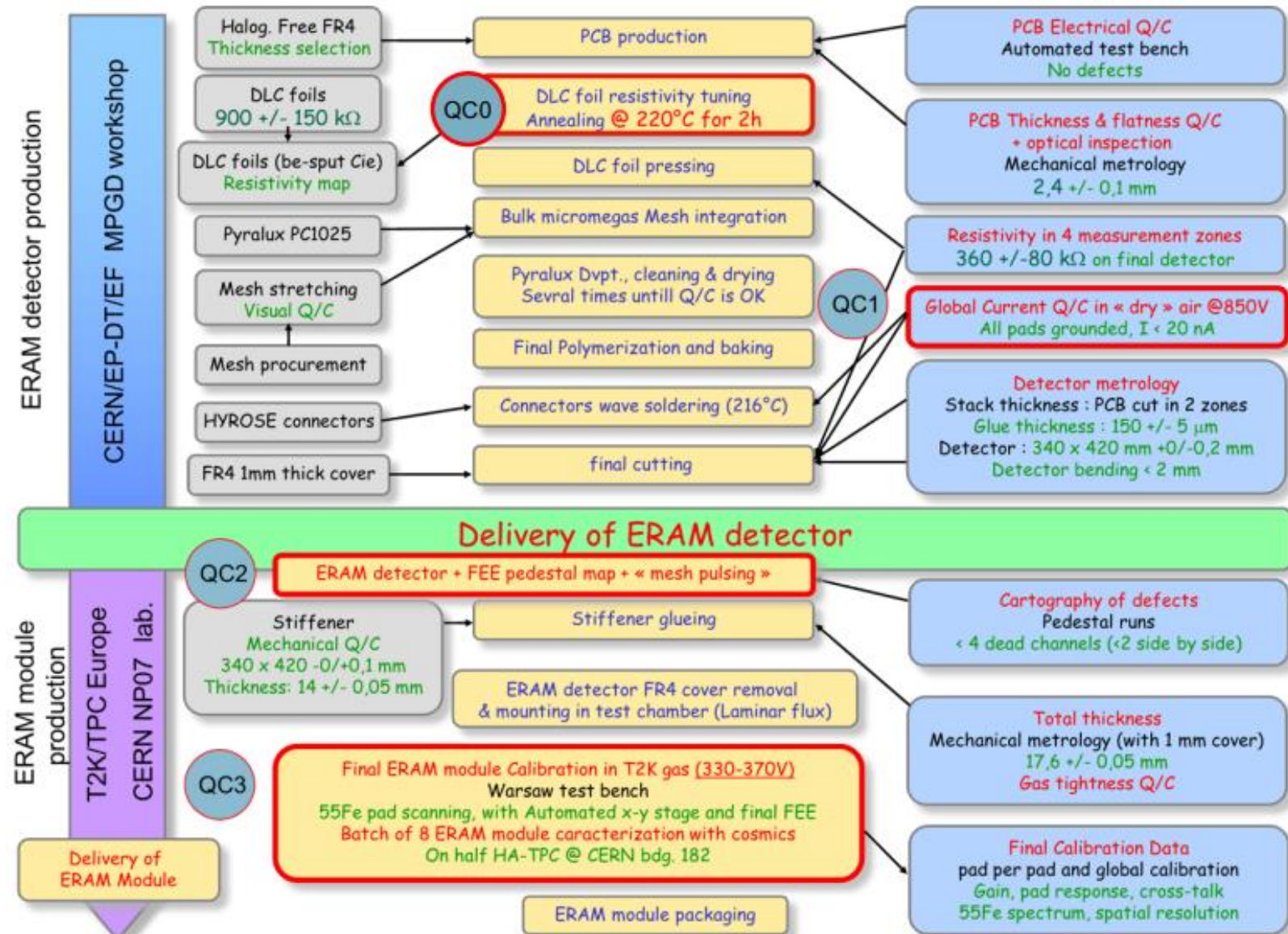
ERAM Production - about 50 detectors

Crucial steps in production (needed tuning)

- 1) **Selecting DLC foil resistivity**
 - Large variations from DLC provider
 - Value stable after annealing
- 2) **Gluing steps by Pressing**
 - DLC to PCB
 - Stiffener to DLC-PCB

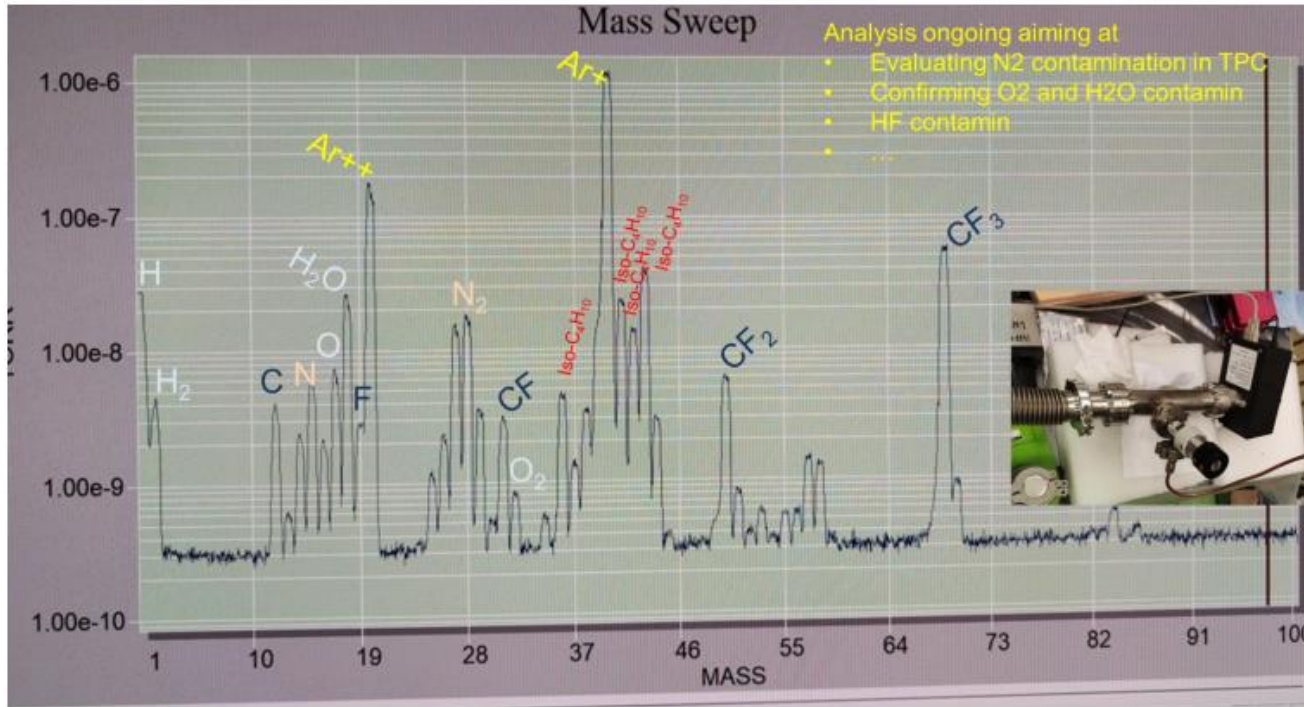
X-rays Test Bench at CERN was fundamental to

- 1) **Qualify, characterize and calibrate** all prototypes and series ERAMs
- 2) support the development of **detailed ERAM response model**



Field Cage assembling, characterization at CERN

Gas contamination from Field Cage – other contaminants



Analysis of gas composition during cosmic test in May

More accurate estimates ongoing

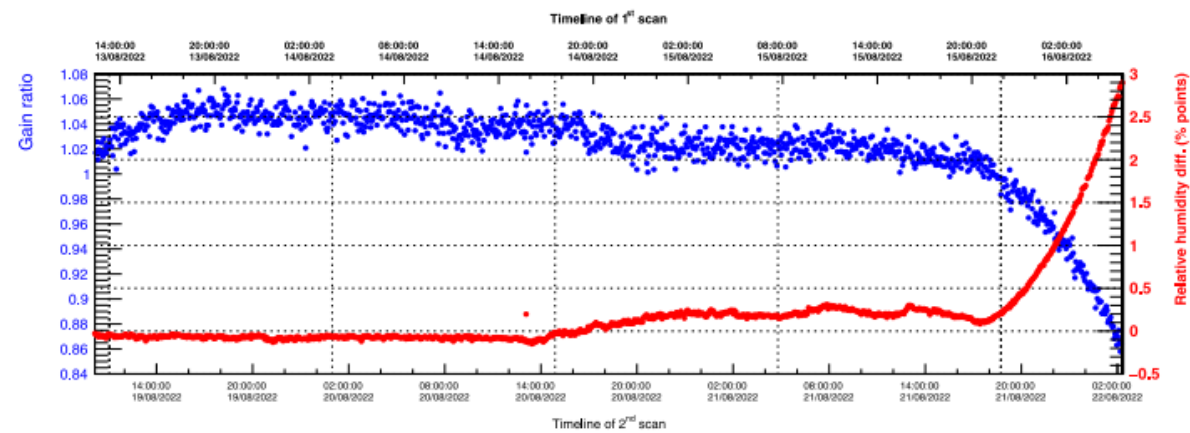
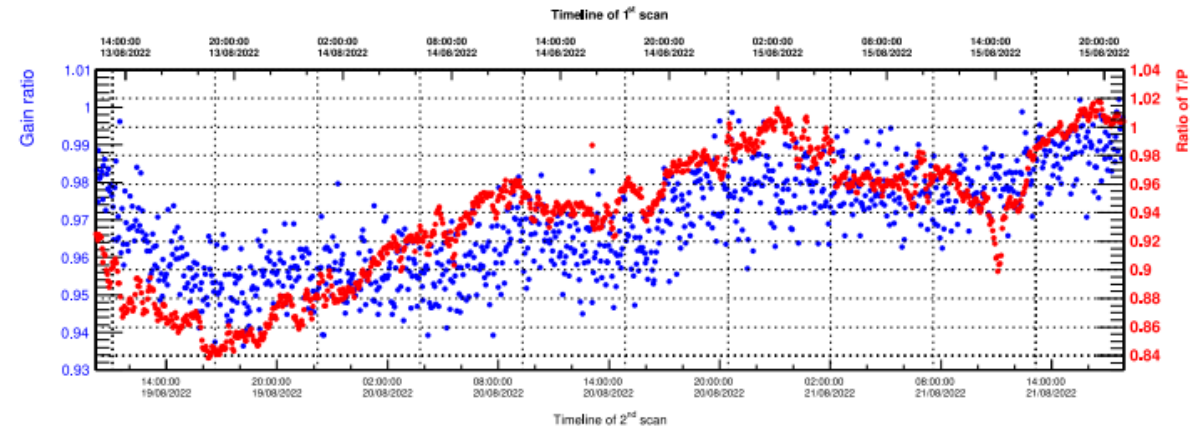
- N₂ analysis
- HCl acid
- Evolution in time of components

Main components → multi-peaks consistent with ratios found in literature

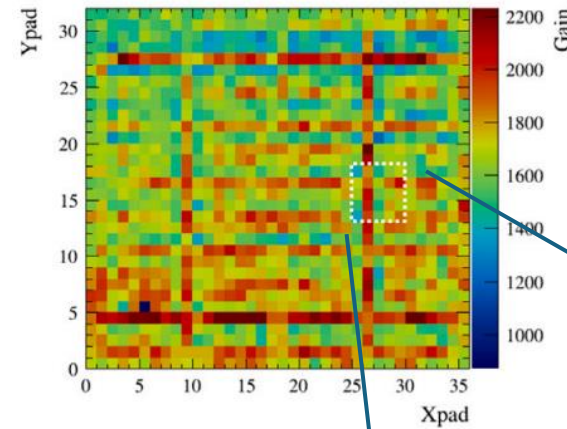
- H₂O (+ HO) contamination ~2% → consistent with other sensors (Vaisala)
- O₂ peak below sensitivity → consistent with ppm level → need further checks
- No HF acid apparently (below Ar++)

ERAM Series Production experience

Effect of gas density on (gas) GAIN

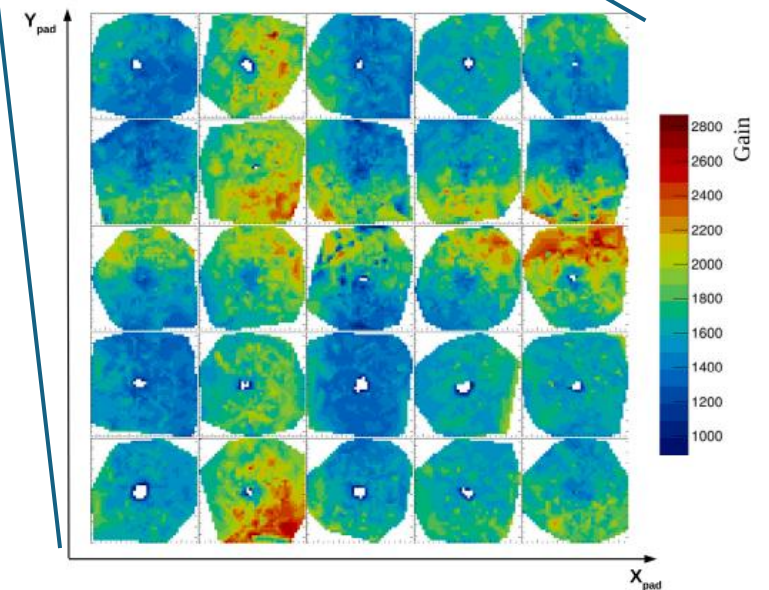


Effect of humidity on (gas) GAIN



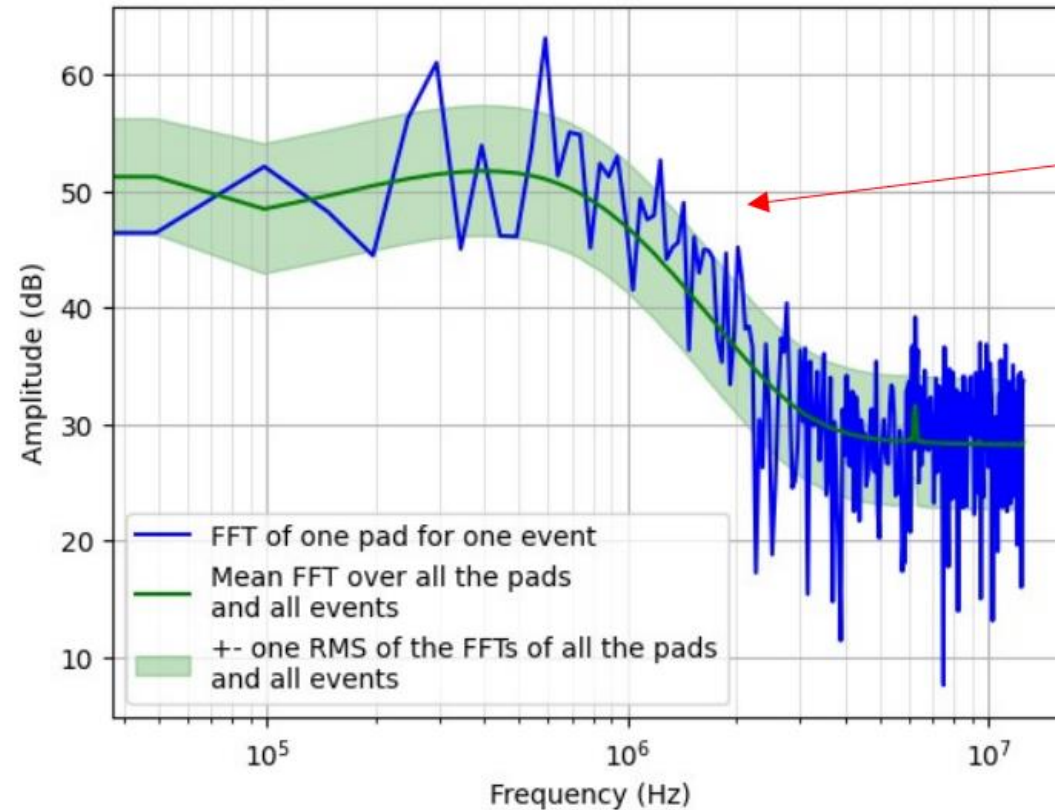
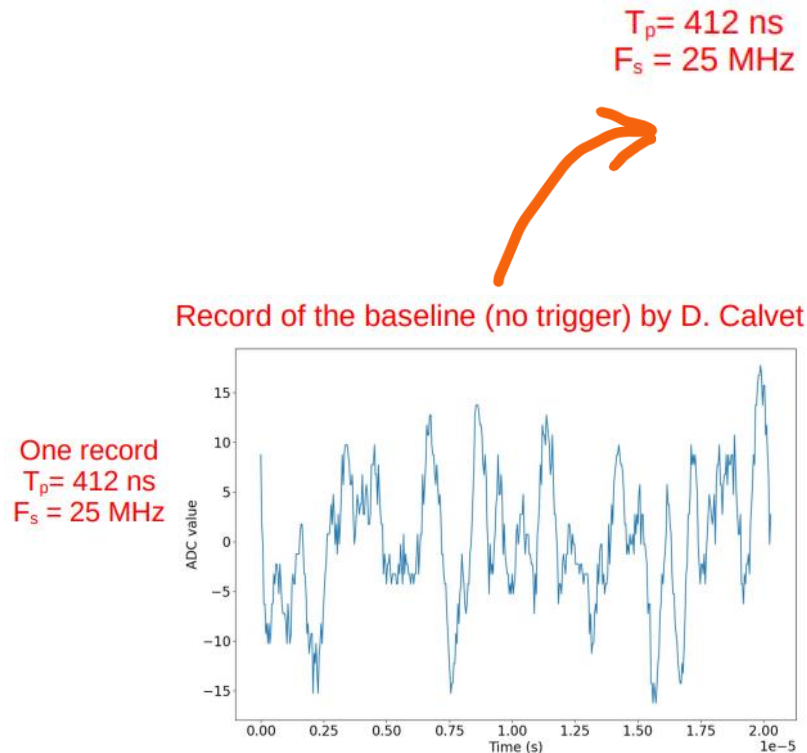
Fine grain scan

GAIN as a function of Pad position



ERAM detector response – Simulation

Use of the model for Simulation of charge deposition in events
Where additional ingredient is noise detailed modeled



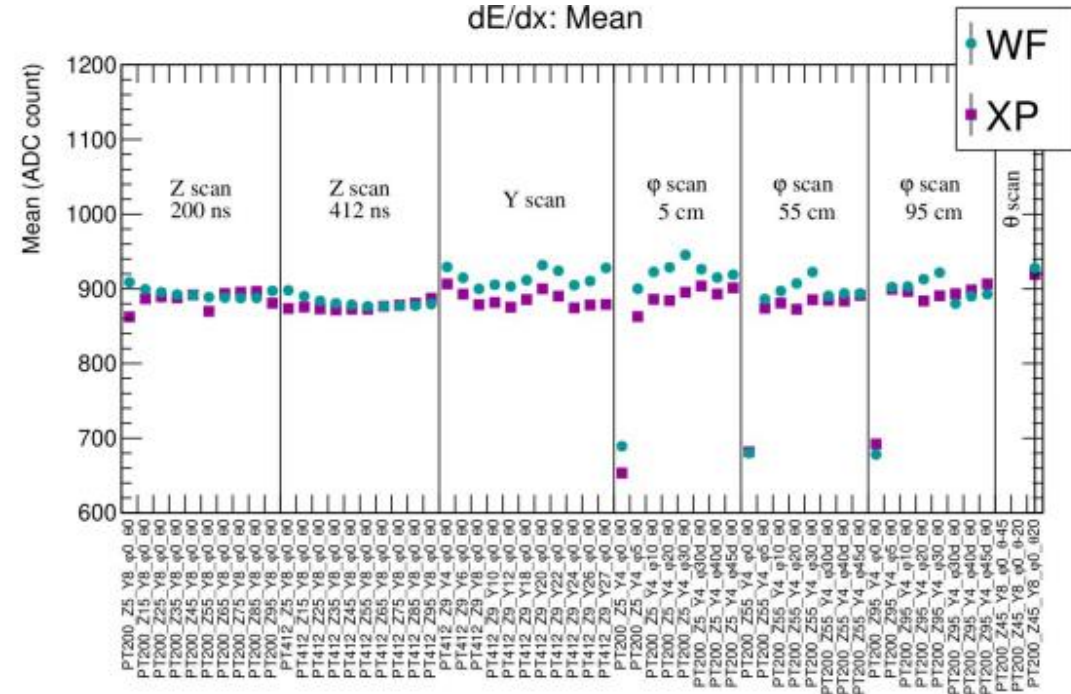
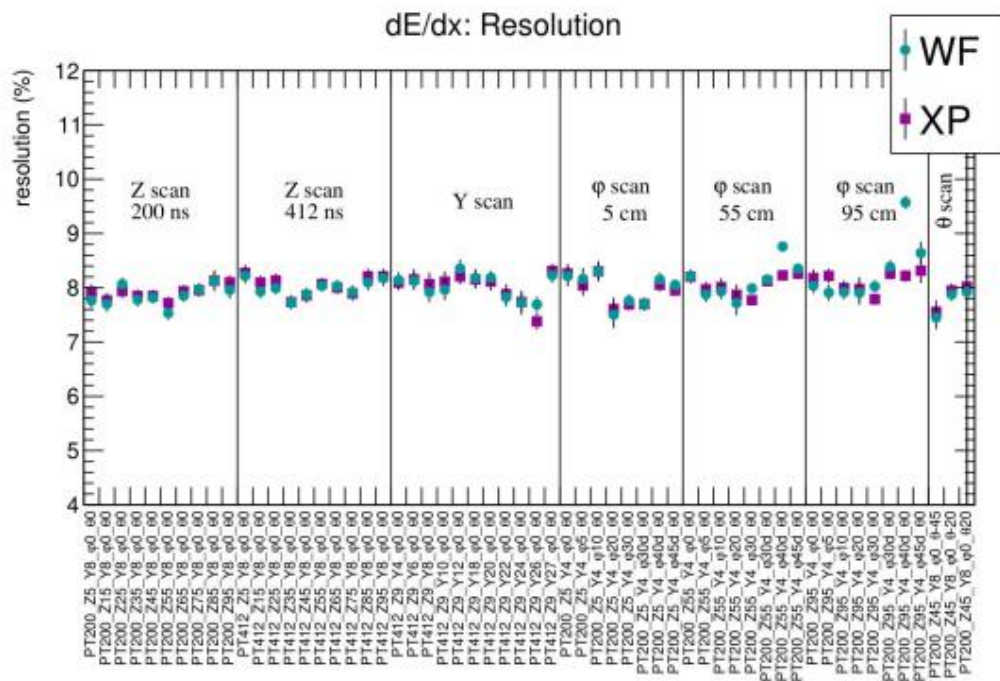
Dominated by frequencies lower than 1 MHz

The spectrum can be fitted quite decently with a “simple” analytical function

$$\sqrt{\left[\frac{A_0}{f^2}\right]^2 + [A_1 \sqrt{f} H_{after}(f)]^2 + A_2^2}$$

Reconstructing tracks dE/dx

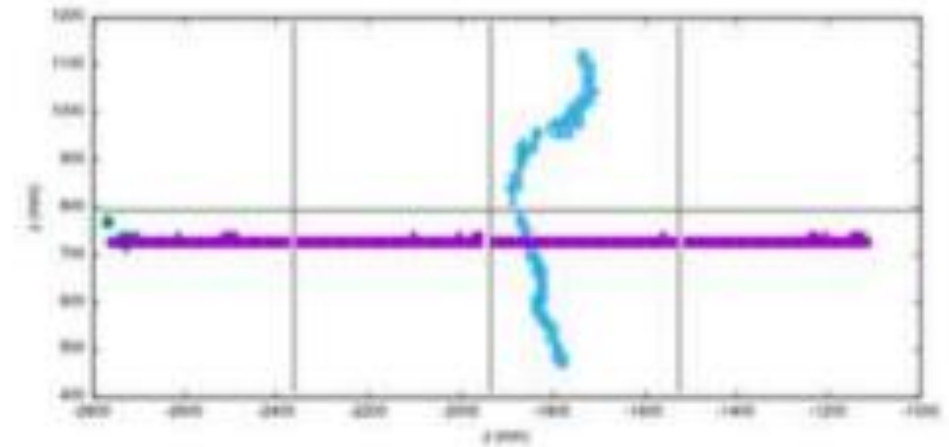
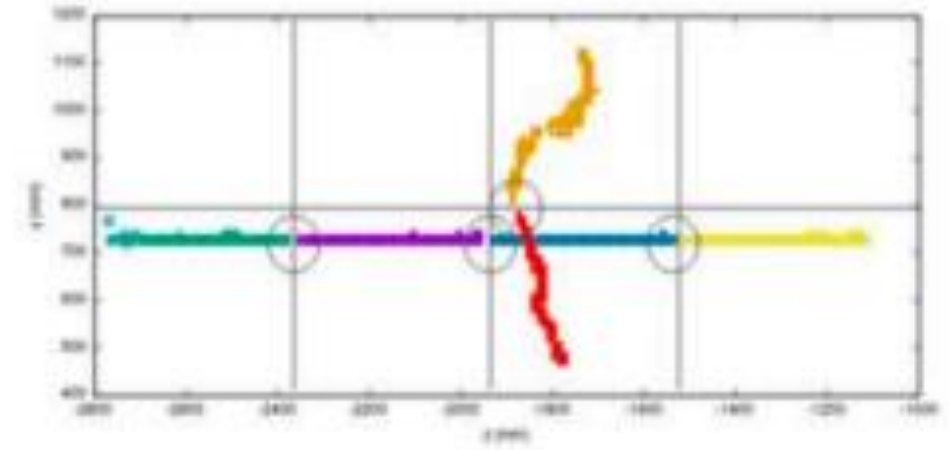
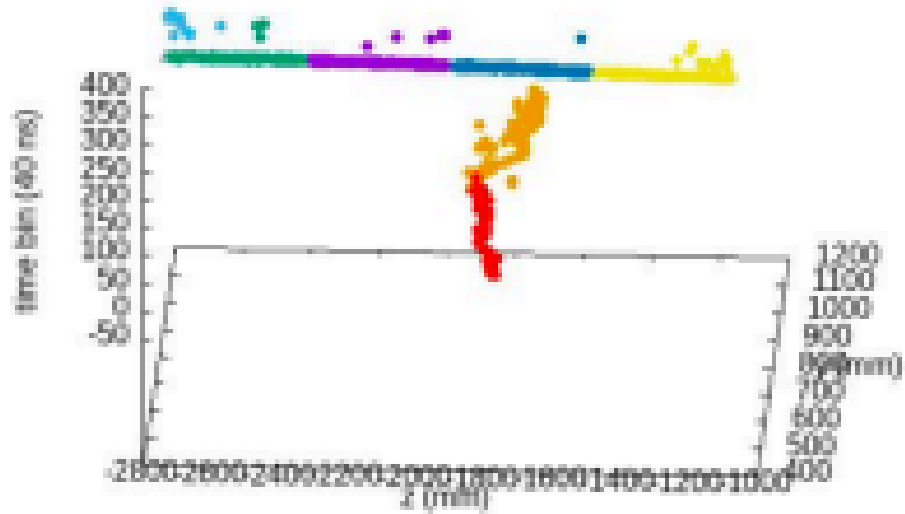
dE/dx – comparison of SWF and XP methods on Test Beam data (4GeV electrons, DESY)



- Very good agreement overall
- Better resolution with XP with diagonal tracks

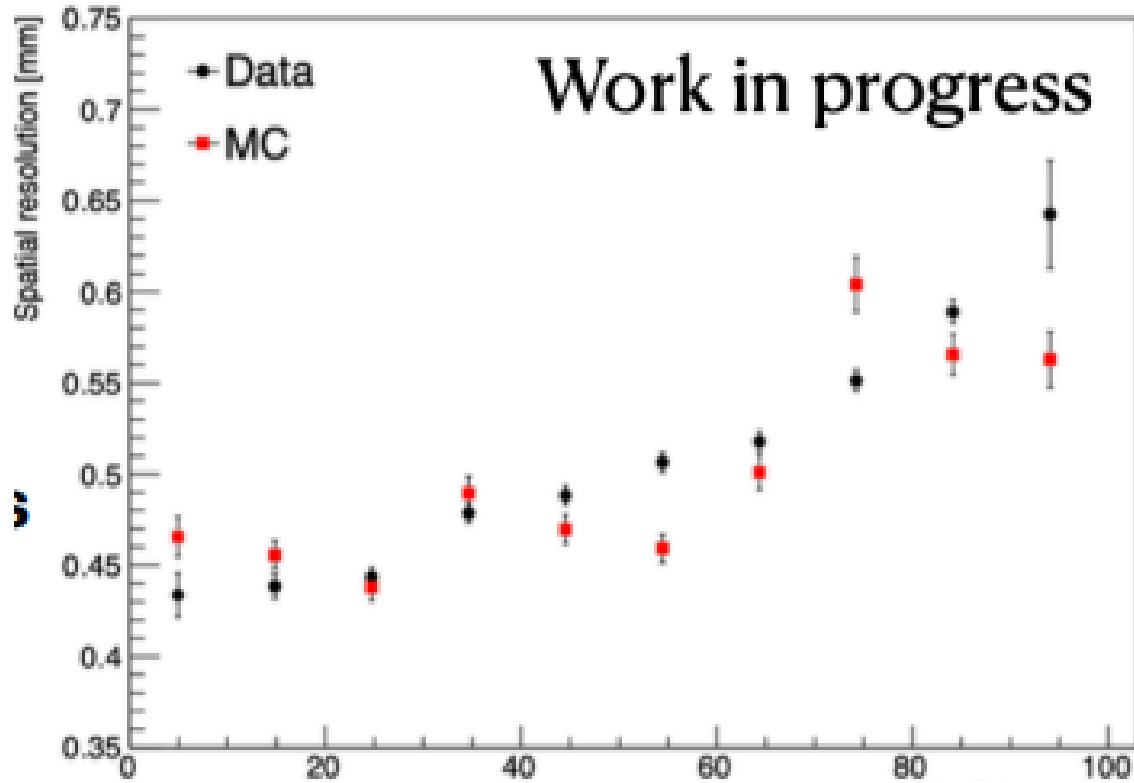
- Disagreement at small drift distance: reflects the track fitting quality
- Disagreement for Y scan: taken at small drift distance
- Disagreement for diagonal tracks: using only on correction function for WF_{sum} is not suitable

Reconstructing tracks – pattern recognition

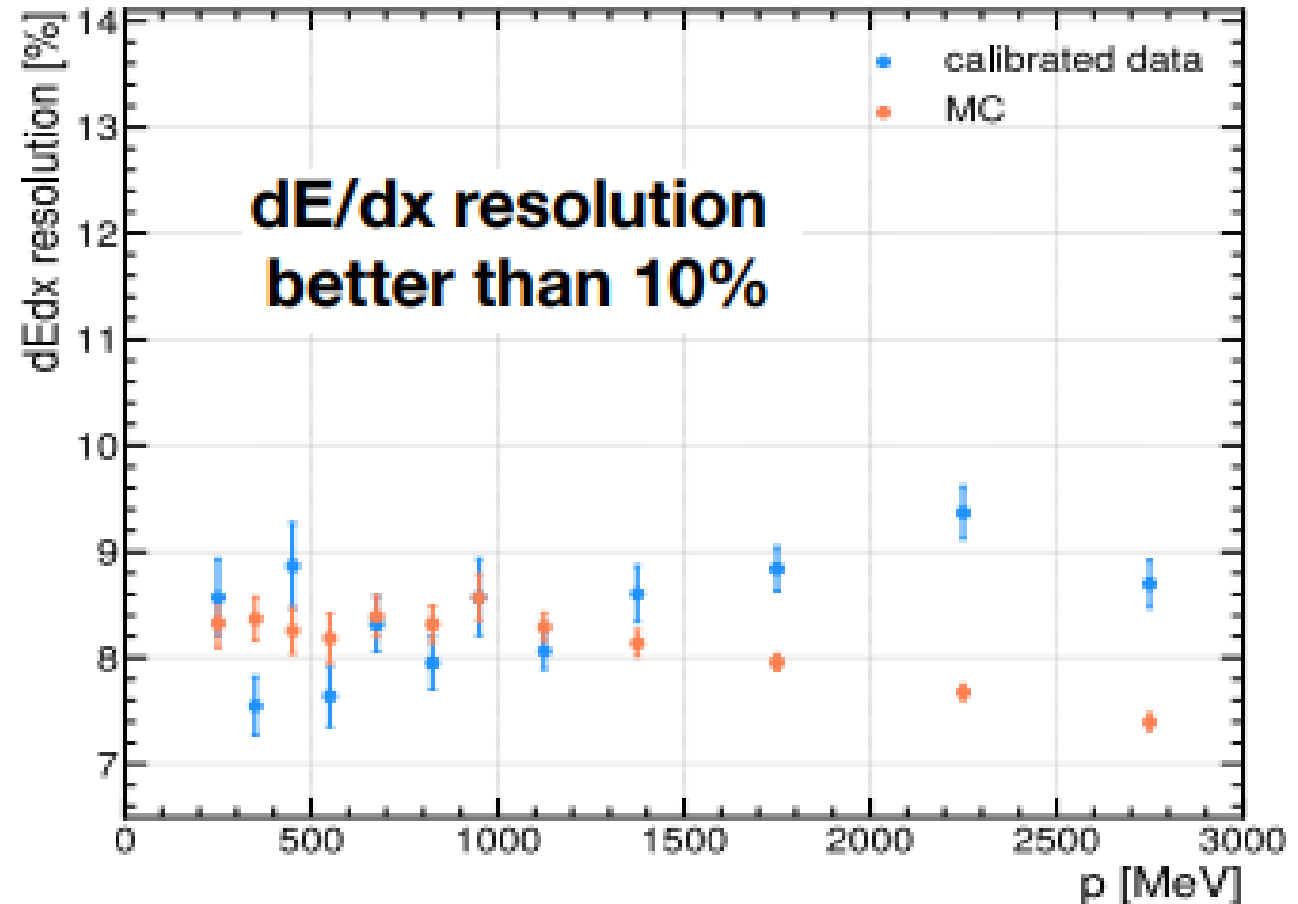


- Time and charge definition for each hit
- Waveform multipeak search in order to differentiate vertices and crossing trajectories
- Merging between different ERAMs and End Plates

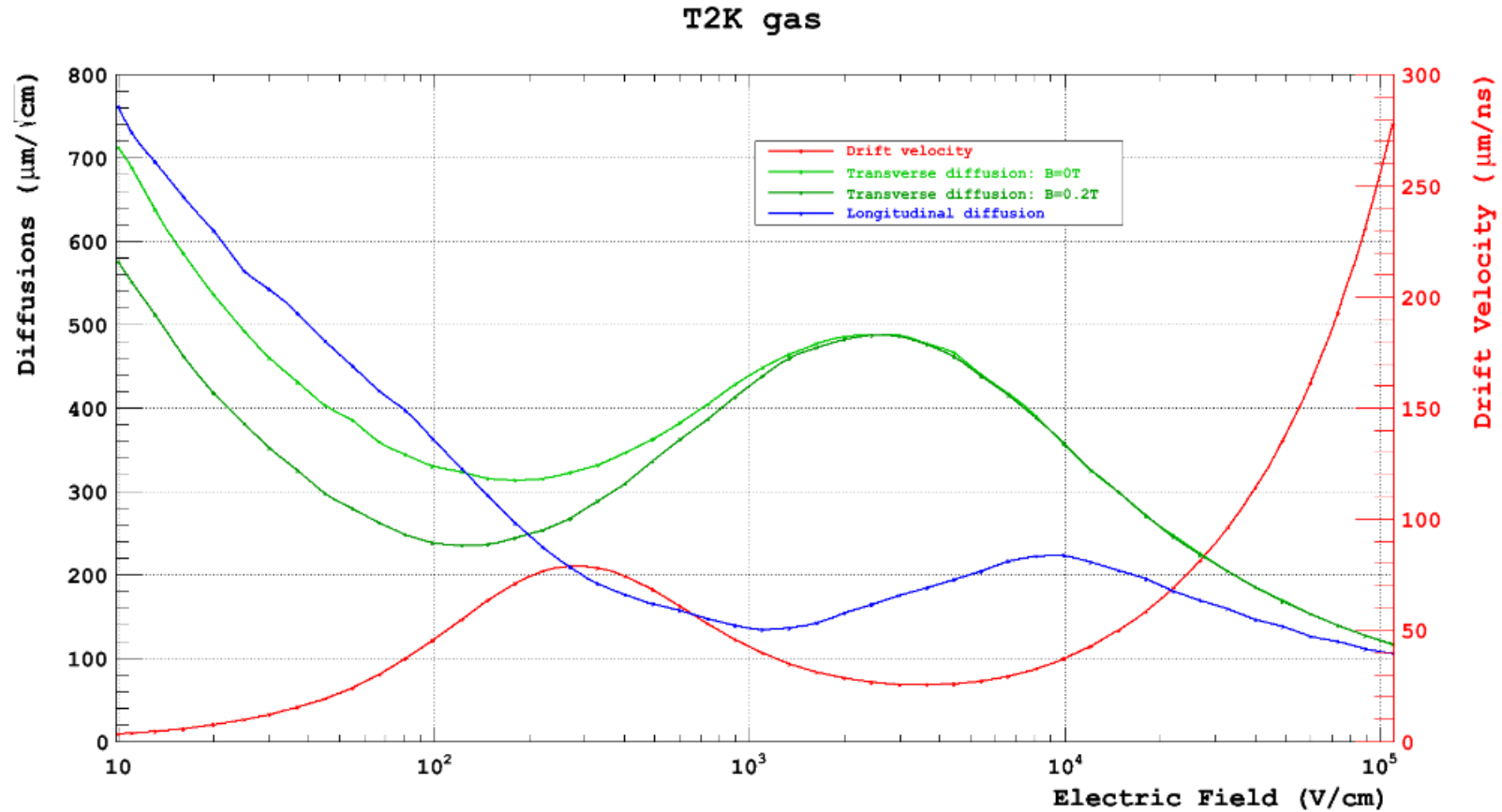
Reconstructing tracks – trajectory fitting



**Spatial resolution
~500 μm with muons**



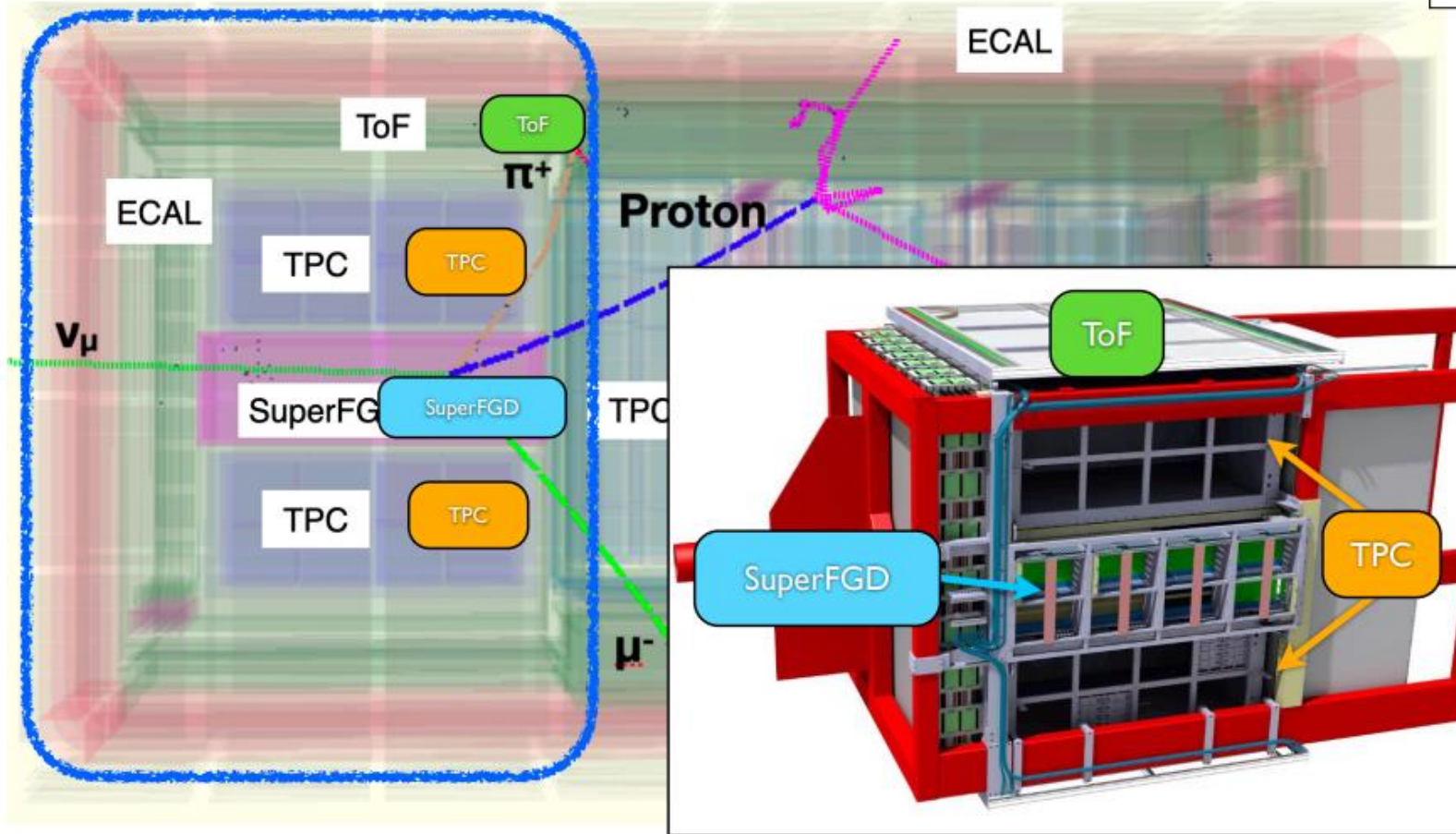
T2K gas properties



The ND280 Upgrade

The SuperFGD for T2K
→ See talk by [Tristan Doyle](#)

arXiv:1901.03750



France (CEA Saclay, LLR, LPNHE),
Germany (RWTH), Italy (INFN Sezioni di
Bari, Napoli, Legnaro, Padova, Roma 1),
Poland (IFJ Pan, NCBJ, WUT), Russia (INR
and Dubna), Spain (IFAE), Switzerland
(University of Geneva, ETHZ) + CERN

Japan: University of Tokyo, KEK, Kyoto
University, Tokyo Metropolitan University

USA: Louisiana State University, University
of Colorado, University of Pennsylvania,
University of Pittsburgh, Stony Brook
University, University of Rochester

MoU signed in 2020 → NP-07

New detectors to **extend acceptance** for tracks at **high angles**