



AUP NbTi Splices Control vs Overheated

BCMT/SMP

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Metallography – Splices NbTi Control vs Overheated



Overheated

SEM Cu-Sn Phase Investigation

Images share the 10 µm scale bar



ε-CuSn – SnAg (solder)
Cu (wire)
η-CuSn



Overheated

Control

Phase Investigation – Control



 2/12/2024
 WD
 mag
 □
 HV
 tilt
 curr
 det
 HFW

 9:44:27
 AM
 7.3 mm 10 000 x 20.00 kV 0.0 ° 1.6 nA T1 41.4 µm

Scios 2



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Phase Investigation – Overheated



Ag₃Sn phase found in solder (from EDX spectrum data)



Elemental composition maps

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Phase Investigation – Overheated (high magnification)



No phase with a darker shade of grey, i.e. with a higher Cu content, was found at the wire/ ϵ -CuSn interface, supporting our observation that no δ -CuSn was formed



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