



Timing detectors R&D directions

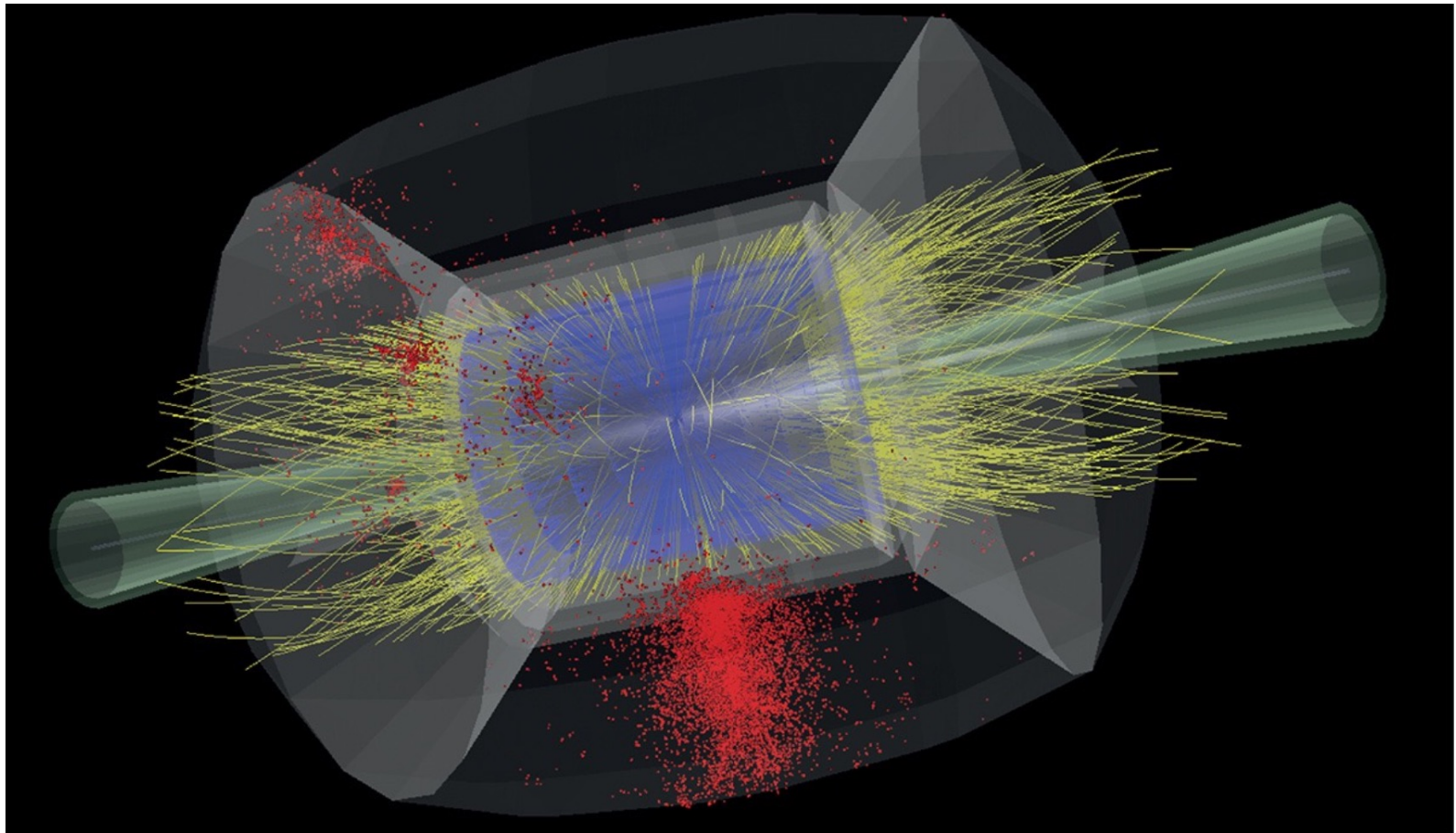
Artur Apresyan

Inaugural US Muon Collider Community Meeting

August 8, 2024

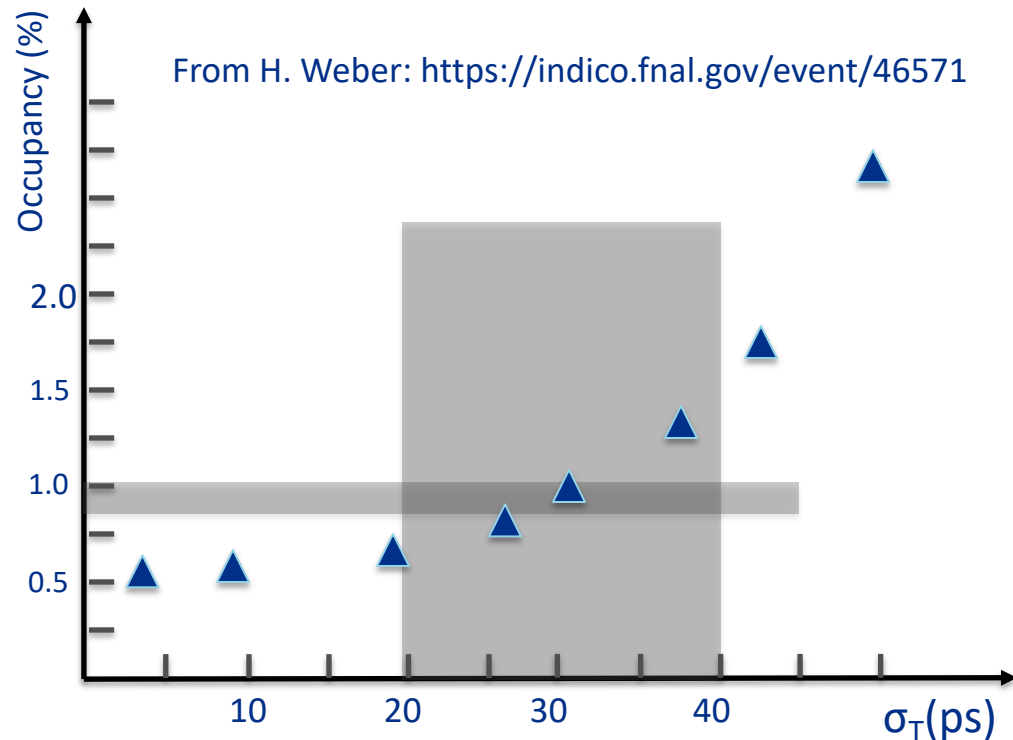
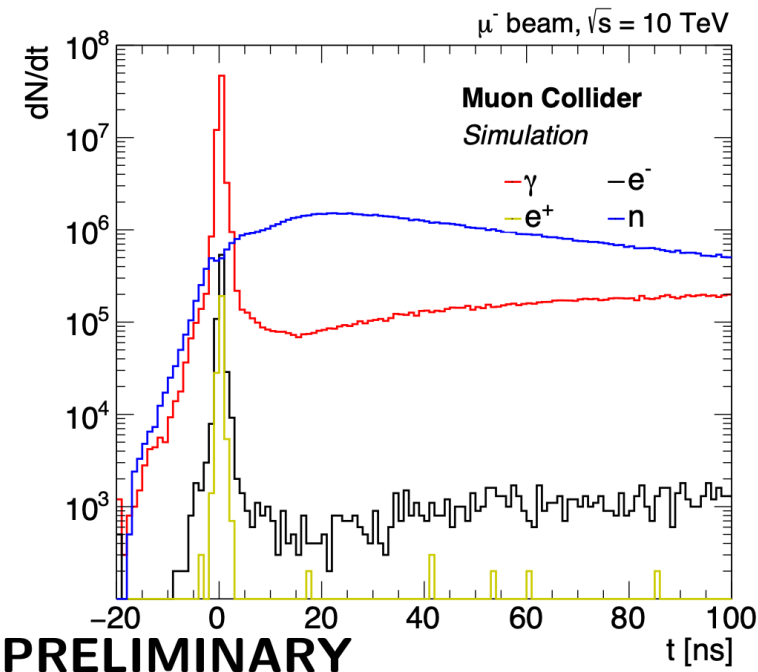
Muon Collider

- An incredible machine with unparalleled physics potential



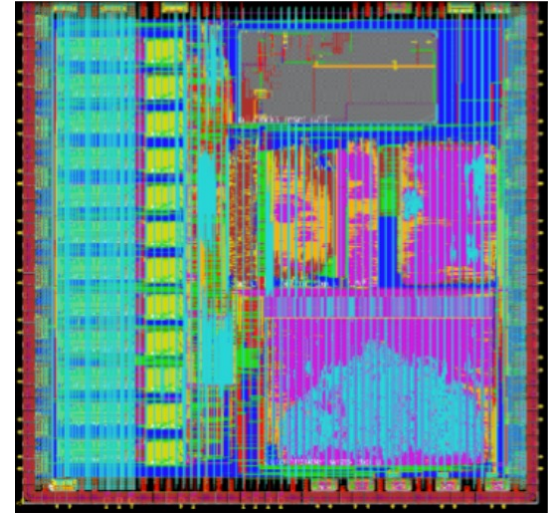
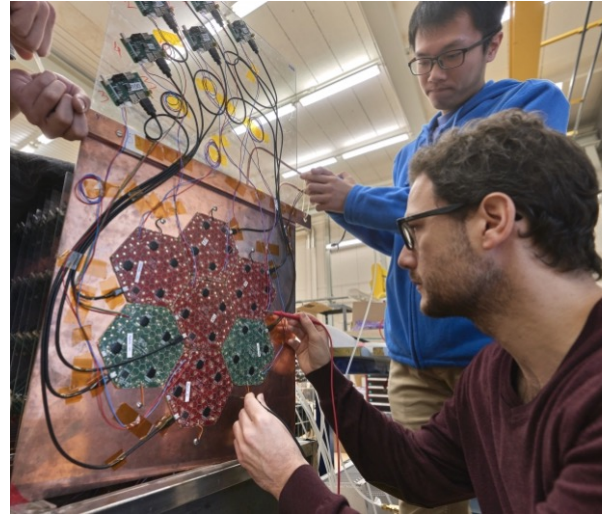
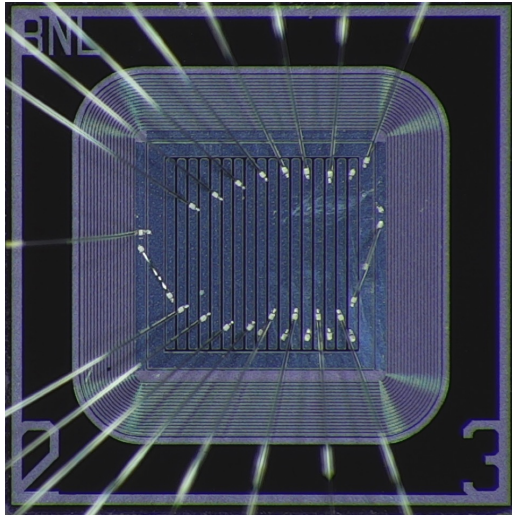
Challenges for Detectors at Muon Colliders

- Timing of BIB backgrounds is very different
 - Detectors with good timing to eliminate BIB
 - **Tracker** : need $\sim 20\text{-}40$ ps
 - **Calorimeter and muon** : need ~ 100 ps

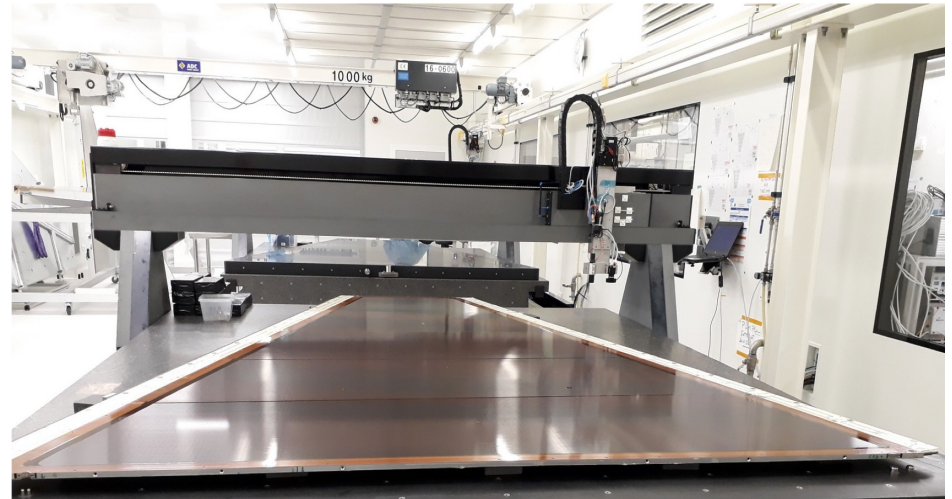
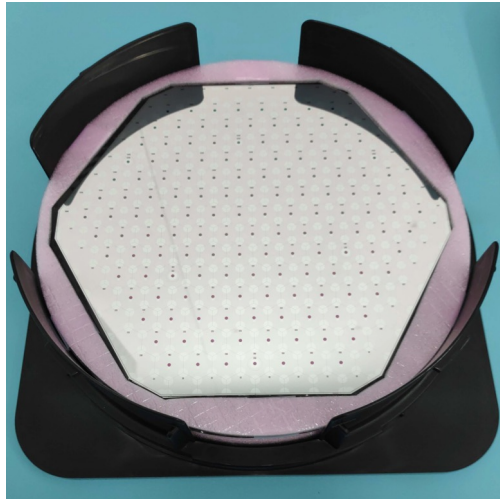


Precision timing

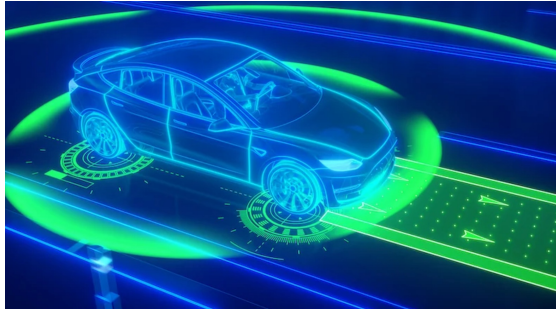
- Traditionally in collider experiments we measure very well
 - **Position**, **charge** and **energy** of particles
- Next-gen detectors will have high granularity also in **time**
 - Tracker, calorimeter, muon detectors, and L1 trigger
 - Move towards full **5D Particle Flow**
- Precision timing information will radically change the capabilities of future experiments
 - Improve **event reconstruction**, **Level-1** trigger, and new techniques in **searches** for New Physics



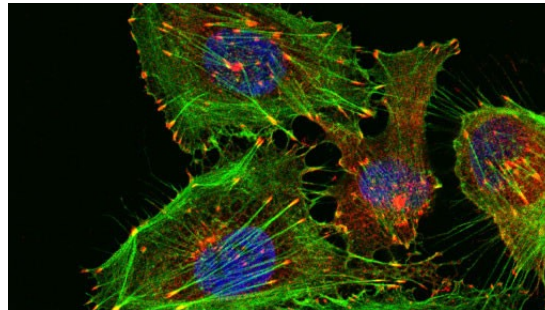
Cutting edge detector R&D is needed!



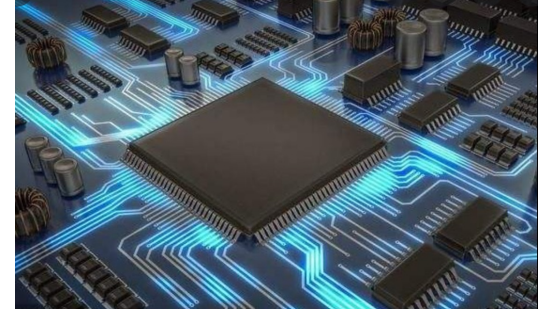
Synergistic developments across many fields



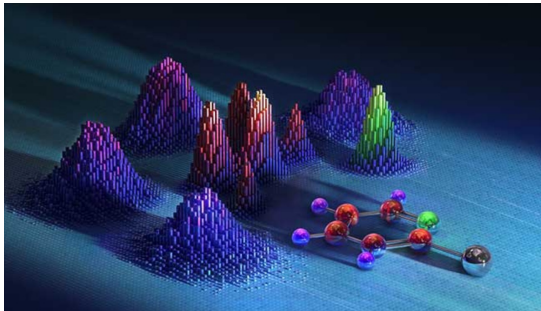
Lidars and Automotive



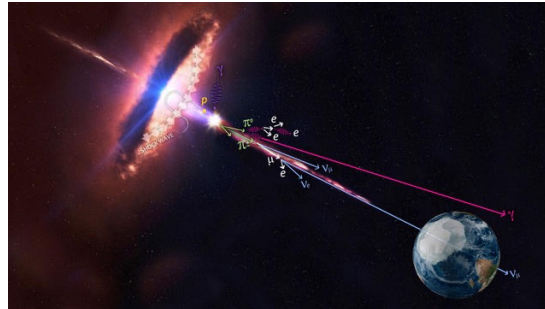
Bio Imaging and Life Science



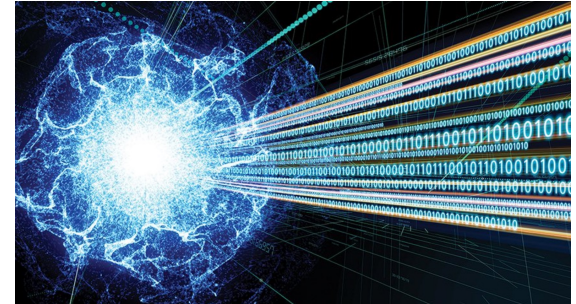
Fast timing applications



Coulomb explosion imaging



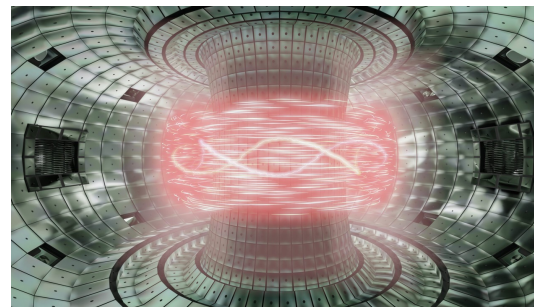
Astro-particle physics



Quantum science and cryptography



Advanced manufacturing



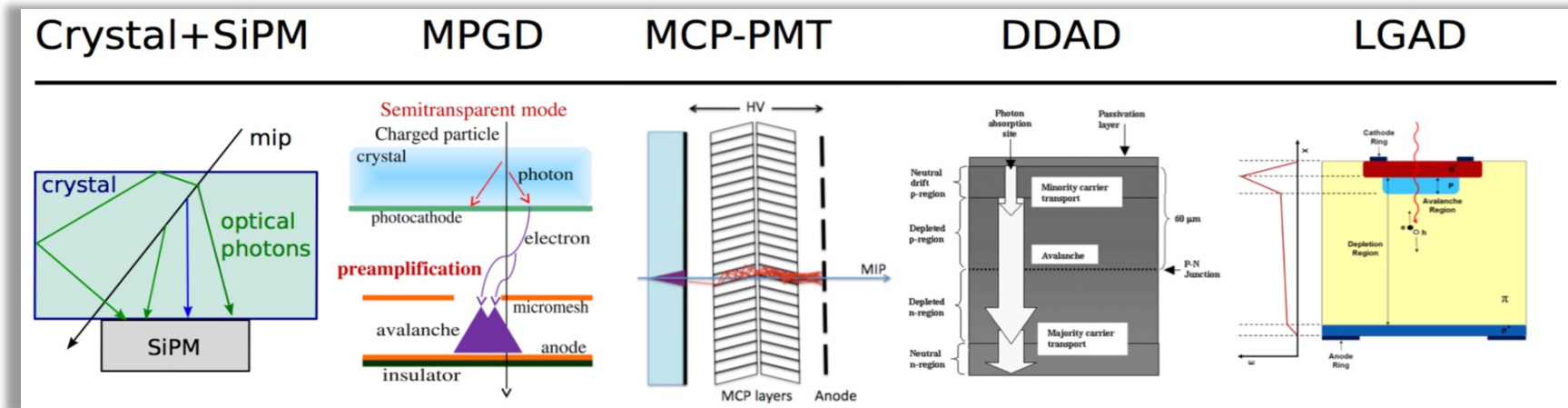
Fusion Energy Research

Technologies for precision timing detectors

- Complex systems need to be developed and implemented
 1. Rad-hard detecting **sensor** capable of high precision timing
 2. High precision, rad-hard, and low-power **readout electronics**
 3. Low noise detector system with high fidelity precision **clock**
 4. Integration into **trigger** and **event reconstruction**
 5. Continuous **monitoring** and **calibration**

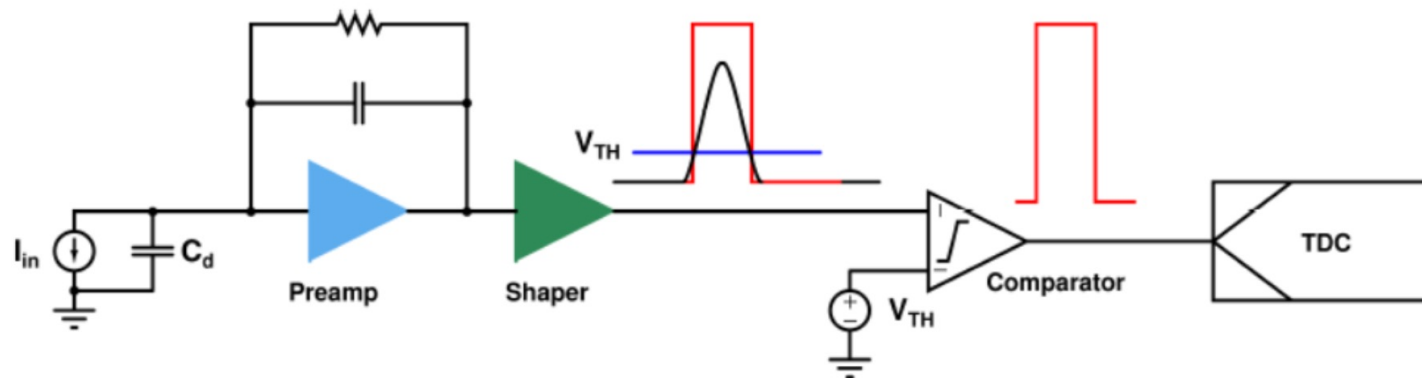
Technologies for precision timing detectors

- Active area of R&D for future collider experiments
 - One of the priority areas highlighted in DOE BRN, European Strategy for Particle Physics, and Snowmass
- Optimized solutions for various applications
 - Trackers: high granularity and low mass
 - Calorimeters: dense volume interspersed with fast detecting medium
 - Muon detectors: fast gas detectors with low mass



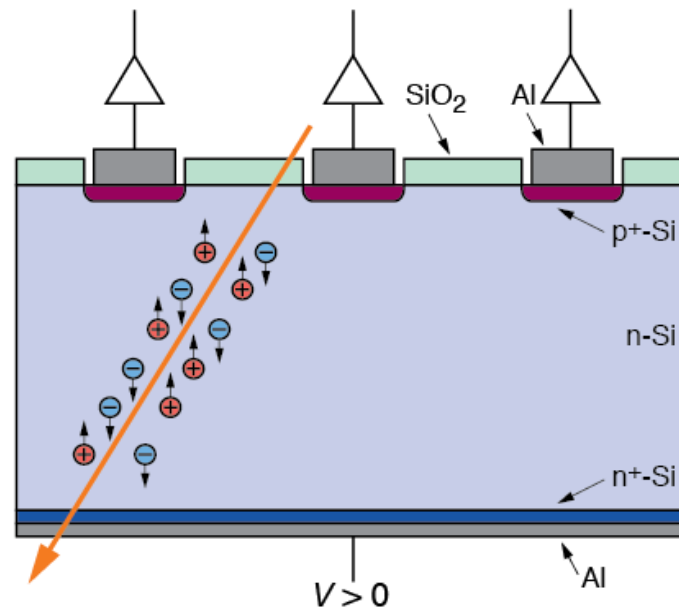
Timing resolution

- Particles passing through medium generate signals which are then measured to *time-stamp* the arrival
 - Depending on detector type (tracker, calorimeter) the dominant effects that impact resolution slightly vary
- The goal is to design sensors that deliver the best timing information, while optimized for a specific application
 - Let's walk through an example of charged particle passing through silicon sensor



Signal attributes

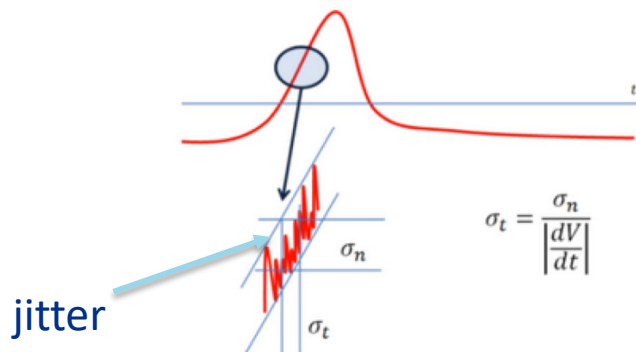
- Signal of MIP passing through a silicon detector depends on the thickness of the depletion zone and dE/dx
- The noise in a silicon detector system depends on various parameters: geometry of the detector, the biasing scheme, the readout electronics, etc.



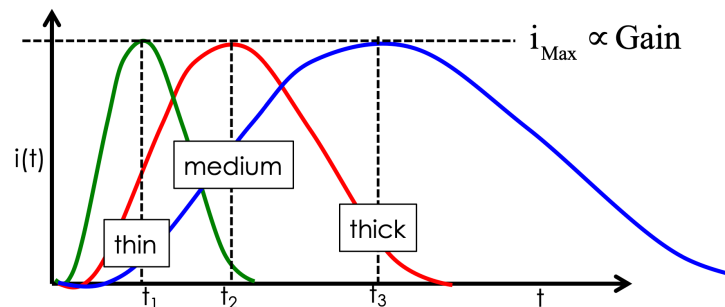
Time resolution components

- Optimize detector timing resolution
 - Increase **Signal/Noise** to minimize jitter
 - **Fast rise time** to reduce impact of electronic noise: thinner sensor
- Non uniform charge deposition:
 - Landau fluctuations: cause fluctuations in signal shape and amplitude
 - Effect is reduced in thinner sensors

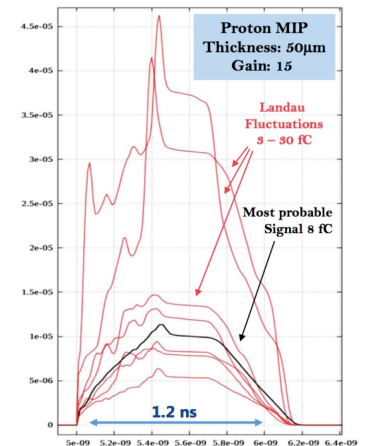
$$\sigma_t = \frac{\sigma_V}{\frac{dV}{dt}} = \frac{N}{\frac{S}{t_r}} = \frac{t_r}{S/N}$$



$$\frac{dV}{dt} \propto \frac{G}{d}$$



Rise time dependence on Si thickness



Landau fluctuations

Time resolution components

- Once the sensor medium is optimized need to design the rest of the system
 - Front-end Readout Chip (ROC) that can optimally extract the timing information available from the sensor
- Power and overall system design impose constraints on the ROC precision

Timing resolution

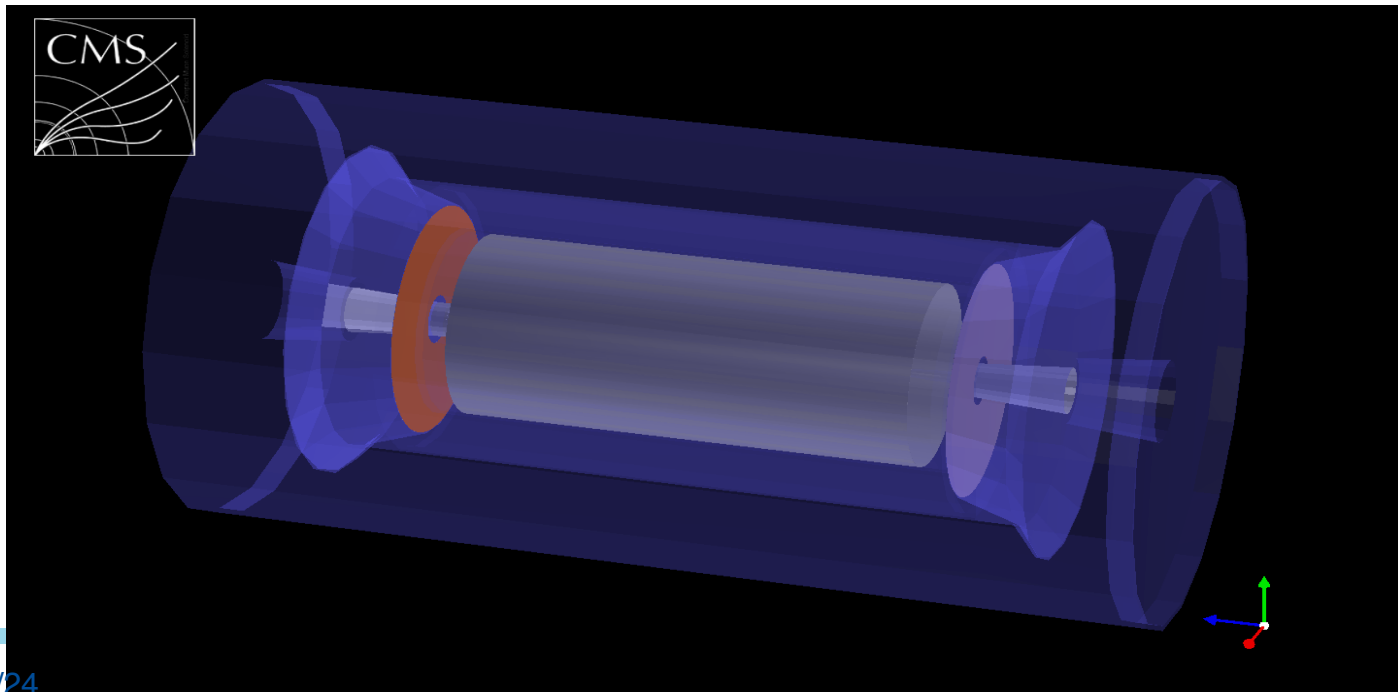
- Putting together various components

$$\sigma_t^2 = \sigma_{Landau}^2 + \sigma_{timewalk}^2 + \sigma_{jitter}^2 + \sigma_{TDC}^2 + \sigma_{clock}^2$$

- Ideal detector components
 - Fast signals with large S/N ($\sigma_{jitter} = t_{rise}/(S/N)$)
 - Thin sensors to minimize σ_{Landau}
 - Stable and uniform signals across sensor area
 - Optimized electronics to reduce time-walk and clock jitter
 - Electronics with low power consumption
- Radiation damage complicates things, so all these need to be also resilient to high fluences in hadron colliders

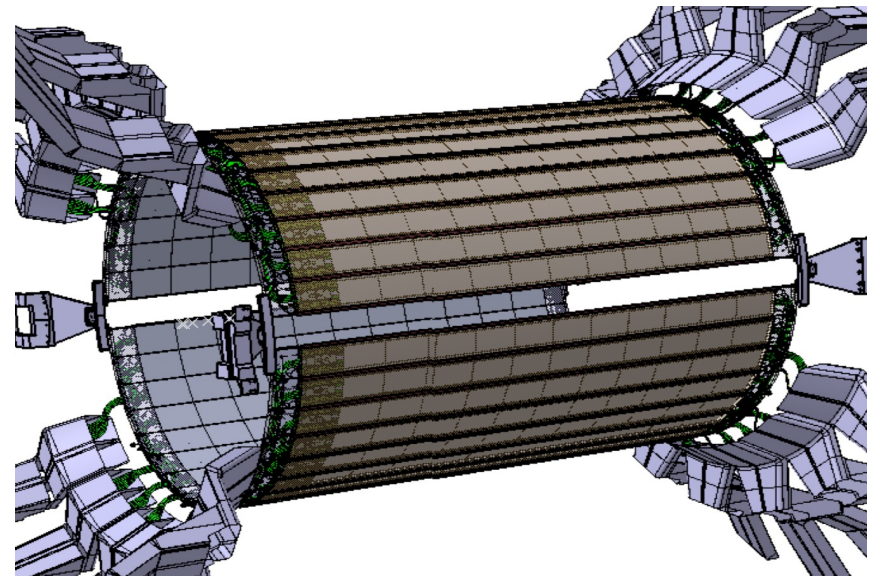
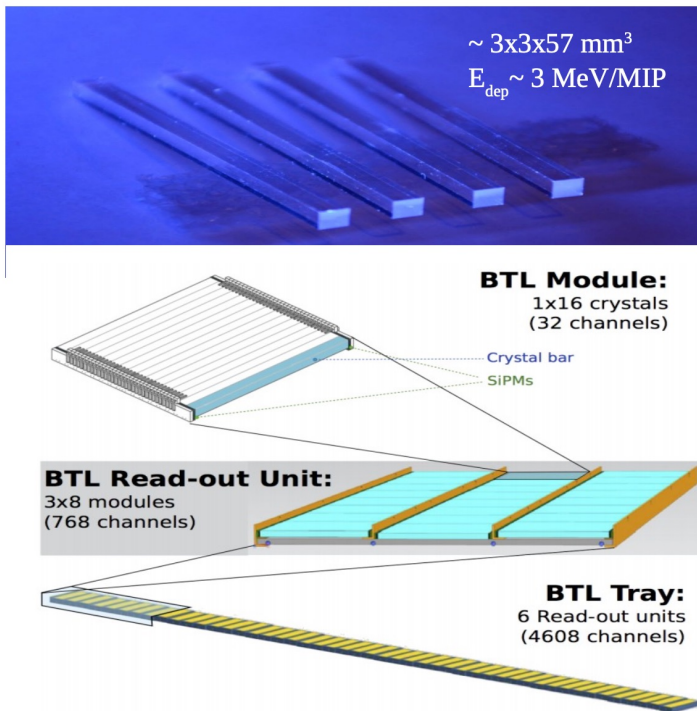
Example: precision timing for CMS in HL-LHC

- CMS Phase 2 Upgrade is the **Gen-0 approximation** towards 4D detectors
 - **In ECAL barrel**: new electronics to achieve ~ 30 ps resolution for photon/electron
 - **In HGCal**: design to achieve ~ 50 ps timing resolution per layer in EM showers, multiple layers can be combined
 - **MIP timing detector**: cover up to $|\eta| < 3.0$ to time stamp charged particles in the event: ~ 30 psec timing resolution
 - **LYSO + SiPM** layer in the barrel,
 - **Low Gain Avalanche Detector** (LGAD) layer in the endcap



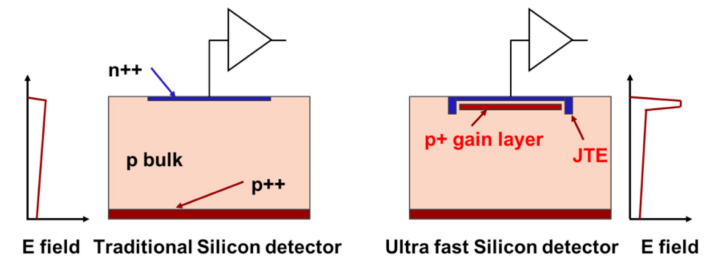
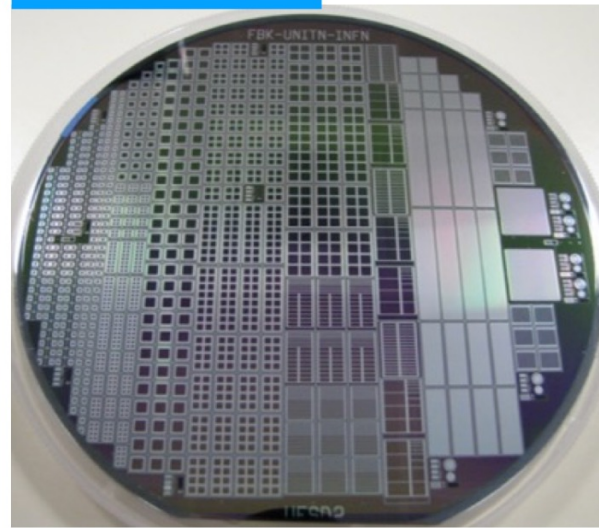
Barrel Timing Layer

- Small SiPM cells: fast readout, robust vs. magnetic field/radiation and low power consumption.
- LYSO crystals as scintillator with an excellent radiation tolerance and fast rise and decay times.
- Time resolution of 35 ps at the beginning of lifetime and 60 ps by the end.

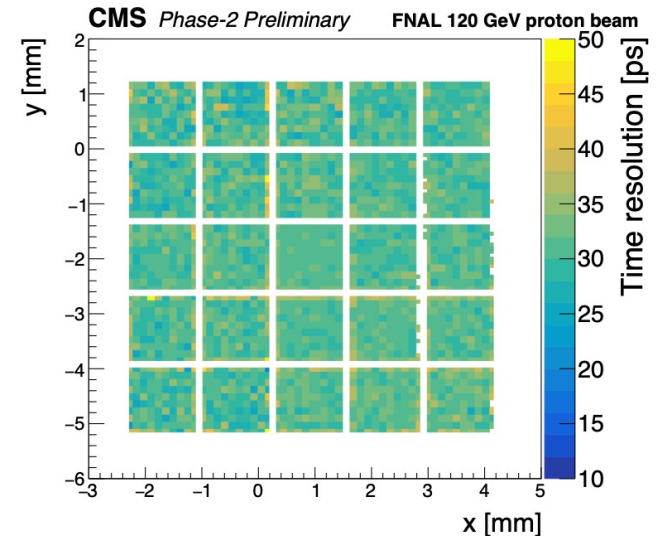
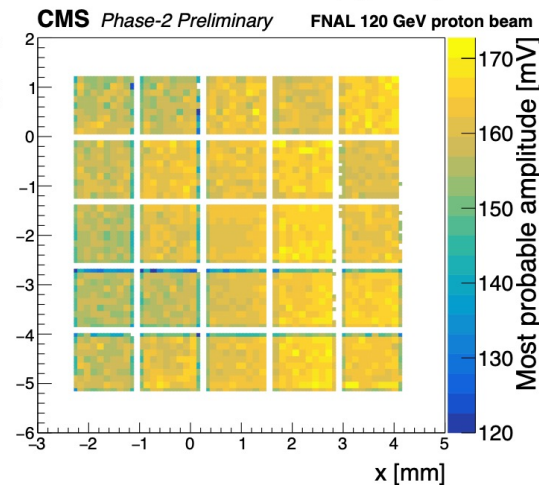
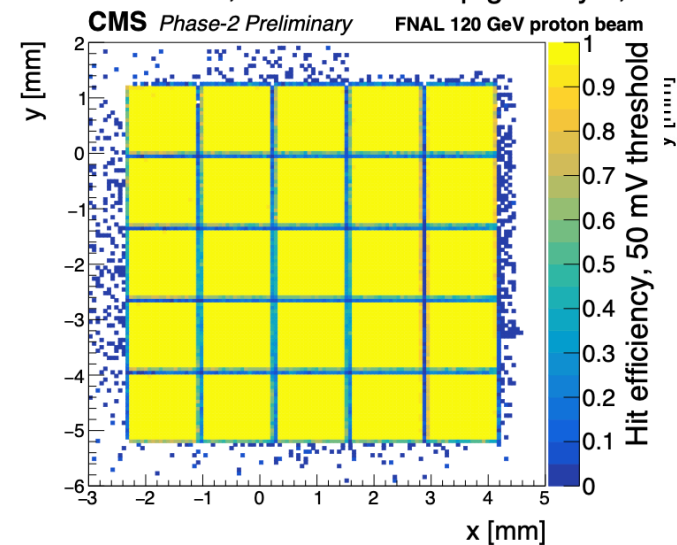


Endcap Timing Layer

LGAD Wafer

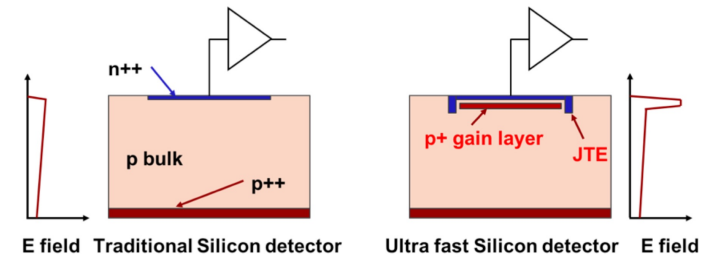
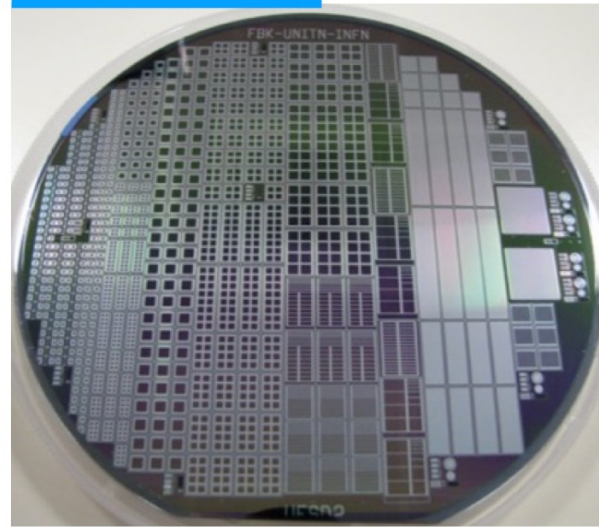


- Breakthrough development of last decade
 - High field in gain region ~ 300 kV/cm, **causes avalanche**
 - High gain \rightarrow high signal \rightarrow faster rise \rightarrow smaller "jitter"
- Sensors demonstrate
 - Efficiency is 100 % inside pixels
 - Signal size uniform across area

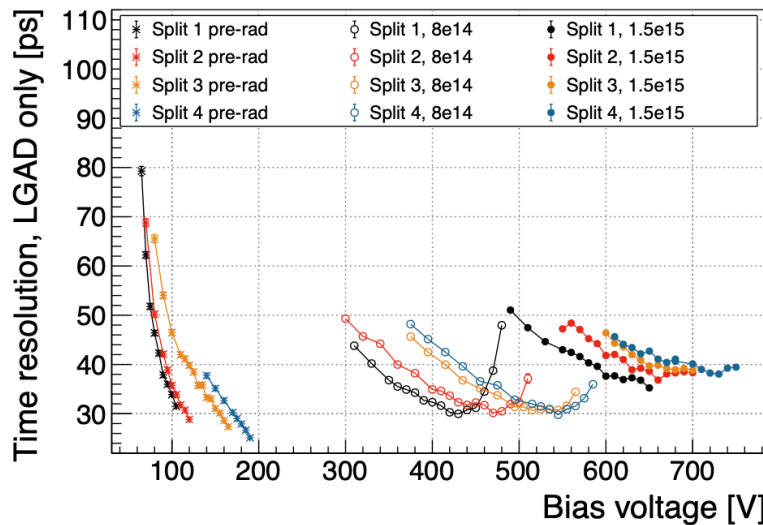


Endcap Timing Layer

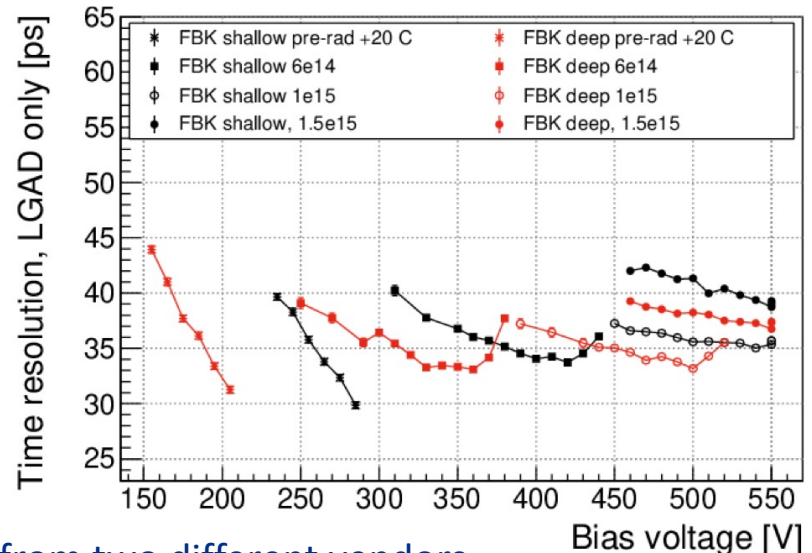
LGAD Wafer



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 - High field in gain region ~ 300 kV/cm, **causes avalanche**
 - High gain \rightarrow high signal \rightarrow faster rise \rightarrow smaller "jitter"
- Sensors demonstrate
 - Efficiency is 100 % inside pixels
 - Time resolution 30-40 ps up to 1.5×10^{15} n/cm²

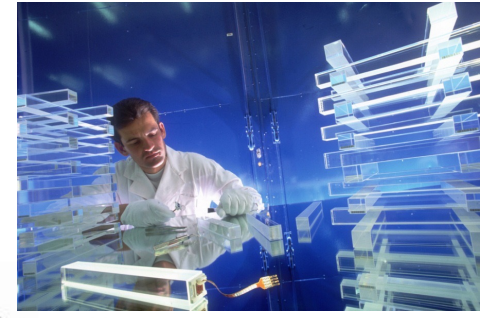
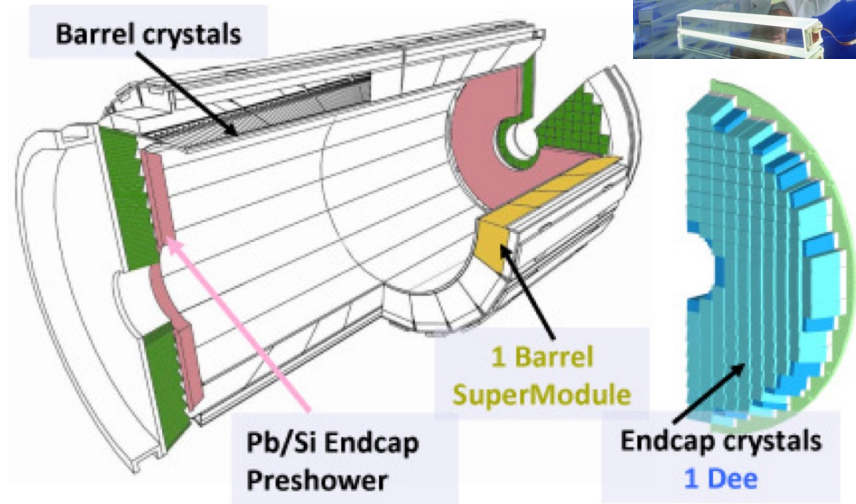
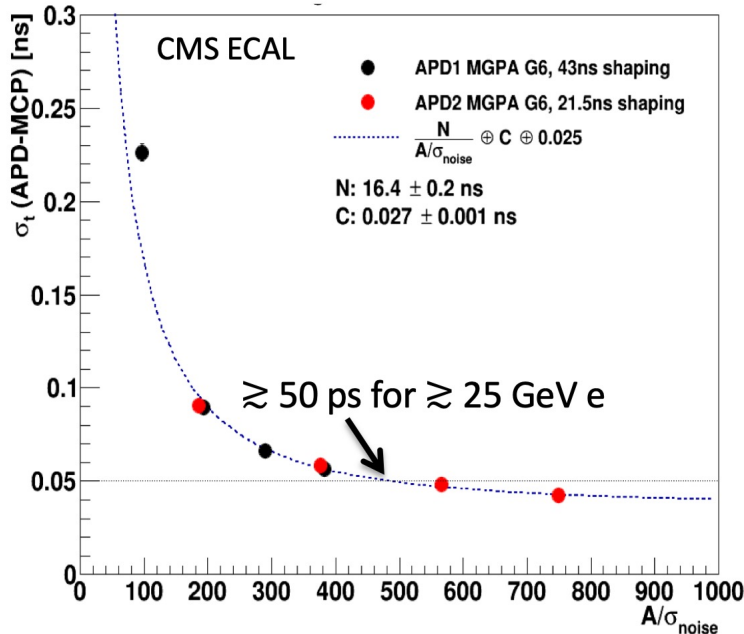
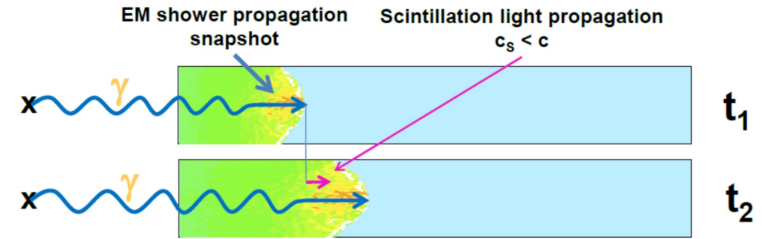


Performance of sensors from two different vendors



Calorimeters with timing

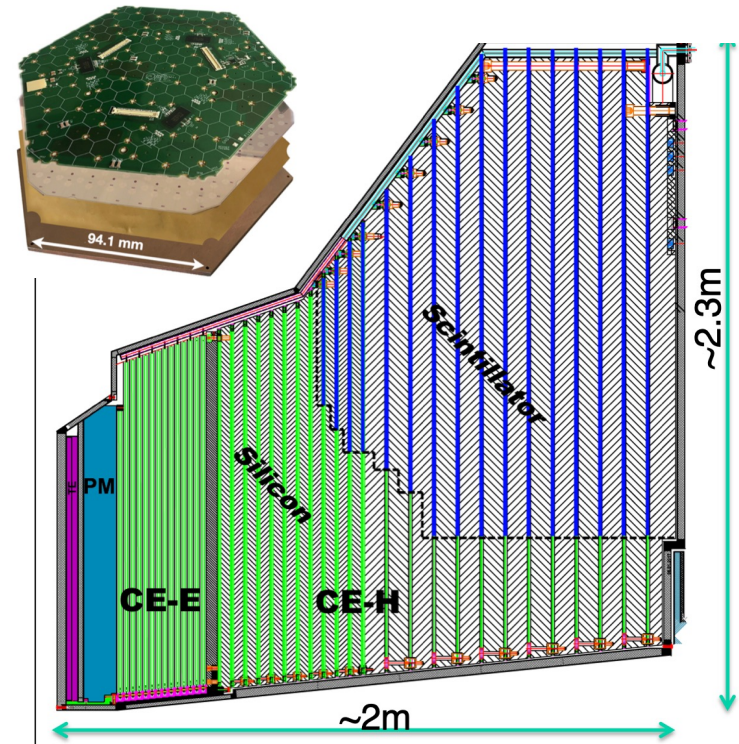
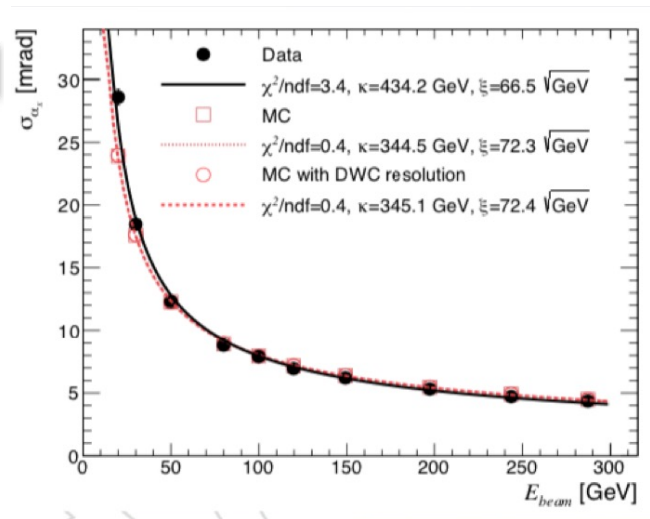
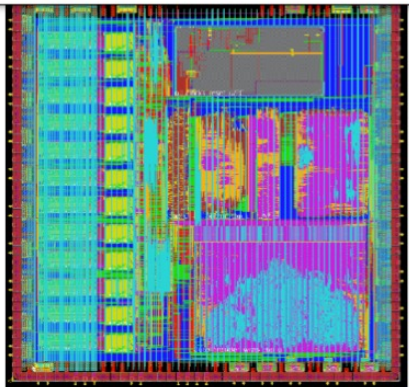
- ECAL with PbWO_4
 - High Light Yield ~ 100 photons MeV
 - Readout by fast APD
- New electronics for HL-LHC to take advantage of the fast signals to achieve < 50 ps time resolution



Calorimeters with timing

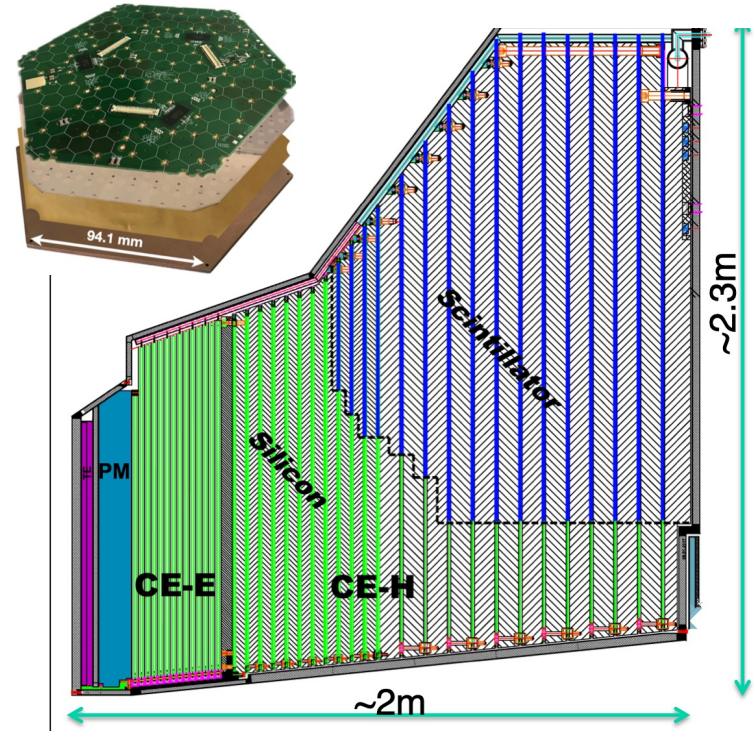
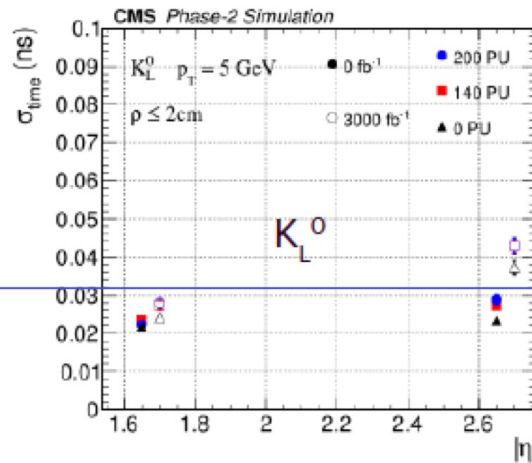
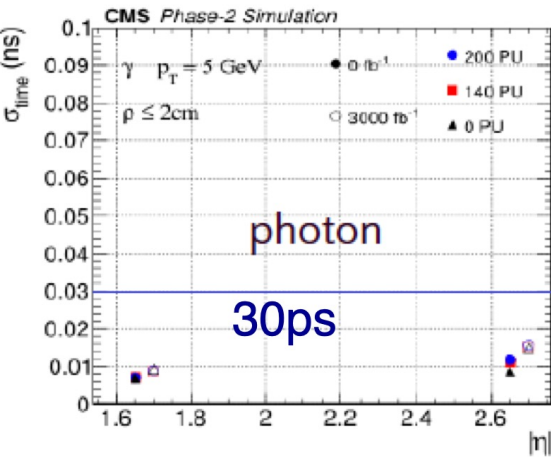
- Several 5D-calorimeters (E, x, y, z, t) in construction or R&D
 - CALICE R&D, CMS HGCal, ALICE FoCal
- New front-end processing capabilities (e.g ECON) with AI
 - Radiation hardness to maintain 5D performance
 - Edge processing to reduce data flow

ECON as concentrator ASIC



Calorimeters with timing

- First Particle Flow calorimeter in experiment
 - Hexagonal modules based on Si sensors in high-radiation regions
 - Scintillating tiles with SiPM readout in low-radiation regions
- Huge signals from showers: timing for all cells with $Q > 12$ fC
 - $p_T = 5$ GeV for e/γ : 10-15ps
 - $p_T = 5$ GeV for K_{0L} : 30 ps

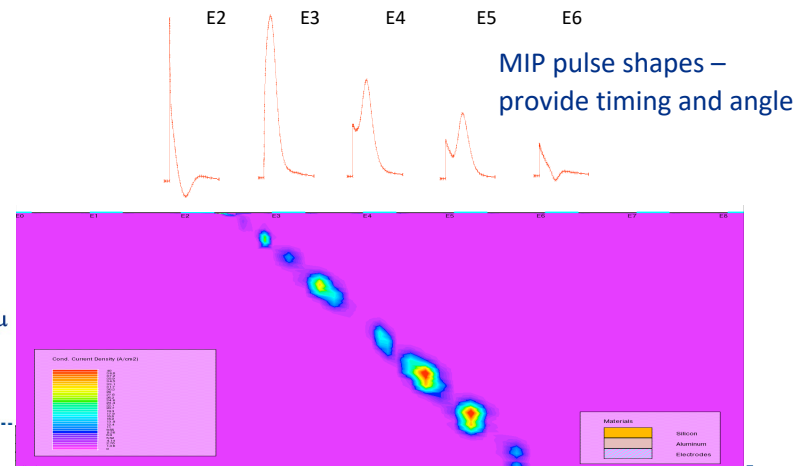
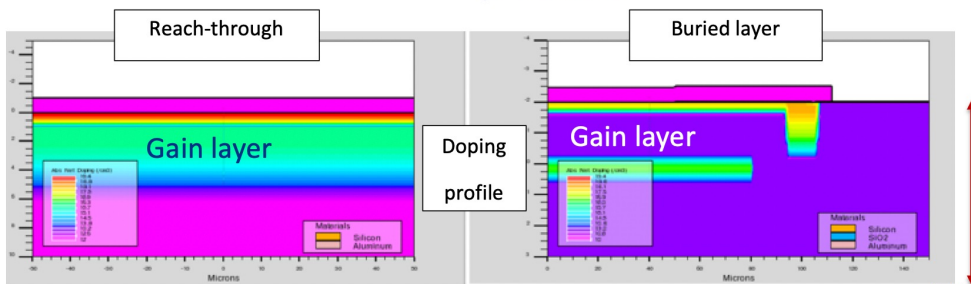


Active R&D on new directions

- A snapshot of areas with active R&D
 - AC-LGAD: excellent position **AND** timing resolution for MIPs
 - Monolithic detectors (HV/HR-CMOS) with **embedded** readout
 - Specially designed sensors to provide **track position, angle and timing**
 - Diamond detectors, 3D sensors, thin film detectors
- Common challenges for many technologies:
 - Services, cooling, low-power ASICs

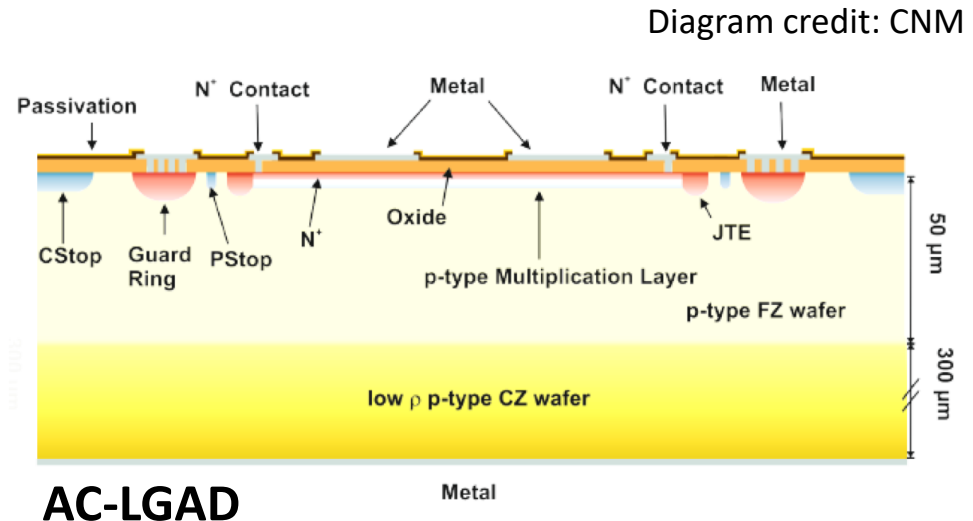
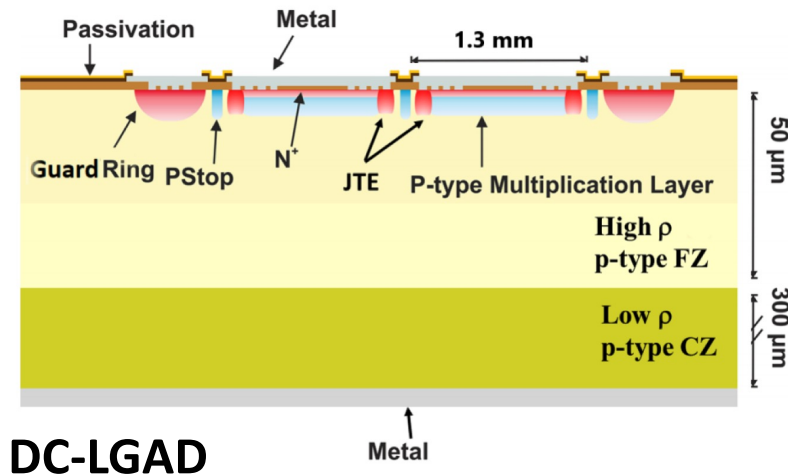
Usual reach-through implanted from top – limited options

Gain layer grown over implant – can be denser, top can be custom processed



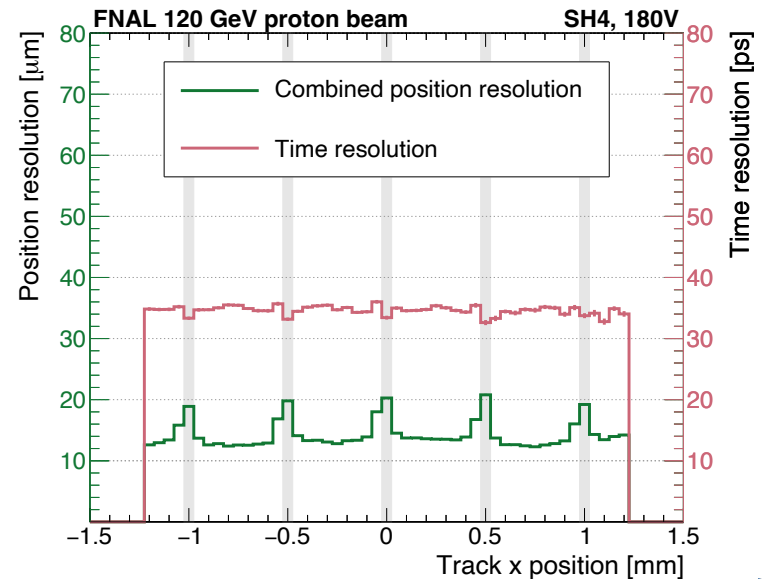
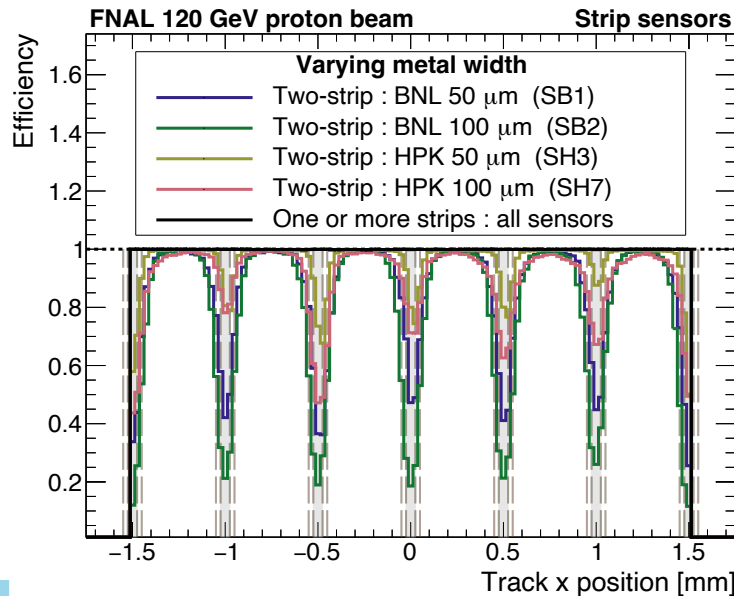
AC-coupled LGADs

- Ongoing R&D to eliminate dead area
 - Simultaneously improve position resolution via charge sharing
- Active R&D at different manufacturers
 - 100% fill factor, and fast timing information at a per-pixel level
 - Signal is still generated by drift of multiplied holes into the substrate and AC-coupled through dielectric



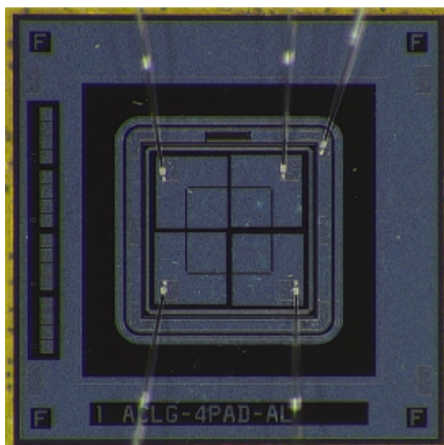
Long AC-LGAD strip sensors performance

- Position reconstruction with ratio of amplitudes
 - Sensor provides 100% efficiency across surface
- Signal sharing: measure position based on ratio in neighbors
 - Achieve 15-20 μm resolution in 10 mm strips with 500 μm pitch
- Excellent time resolution
 - Achieve 30-35 ps for 10 mm strips

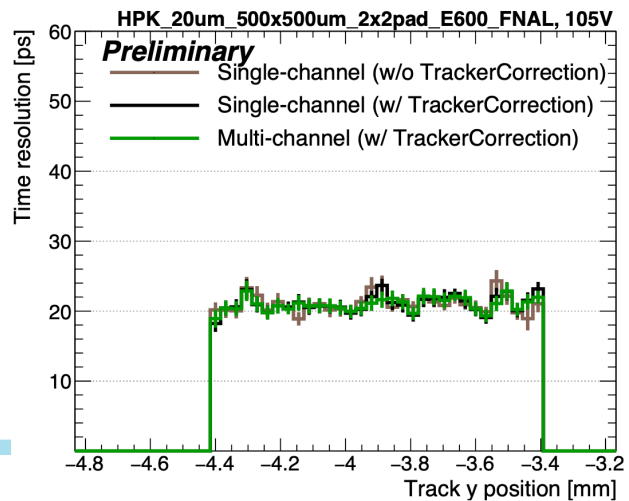


Towards better time resolution

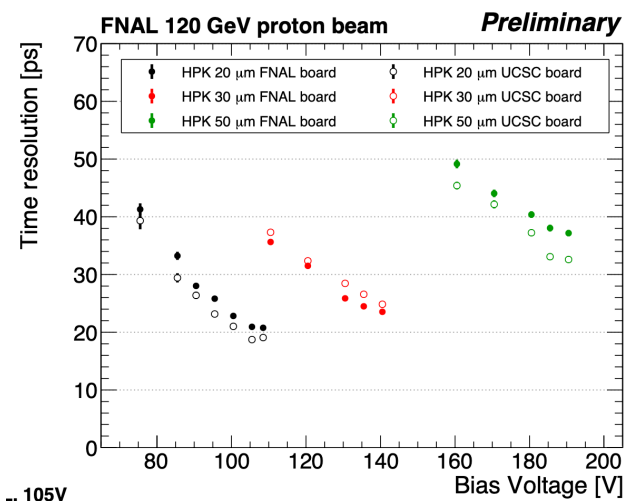
- How do you get better time resolution?
 - Thinner sensors to decrease Landau contribution
- AC-LGAD from HPK with 20, 30, 50 μm thickness
 - Almost fully metallized, optimized for timing performance
- Uniform time resolution across full sensor area
 - 25 ps for 30 μm thick sensor, 20 ps for 20 μm thick sensor



HPK 2x2, 500x500 μm^2 pixel size



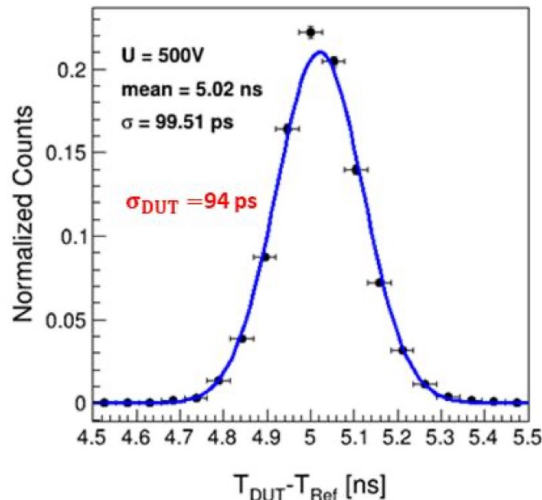
20 ps across full sensor surface



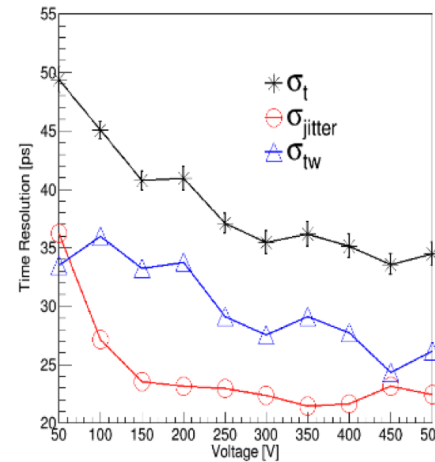
Time resolution for 20, 30 and 50 μm -thick sensors

- Wide Band Gap Materials offer potential advantages
 - Enhanced radiation resistance
 - Reduced cooling requirements → reduced detector material mass
 - Increased commercial interest in wide band gap materials for power applications, HEP can benefit from these developments
- Several prototype runs recently produced
 - Early results look promising! Several new rounds of productions coming up

100 μm 4H-SiC PIN for MIPs (measurement)



3D 4H-SiC Detector for MIPs (simulation)



[doi: 10.3389/fphy.2022.718071](https://doi.org/10.3389/fphy.2022.718071)

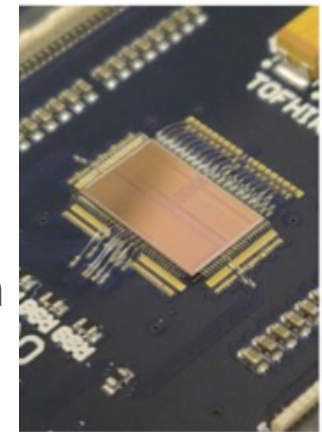
[doi: 10.3390/mi13010046](https://doi.org/10.3390/mi13010046)

Electronics needs

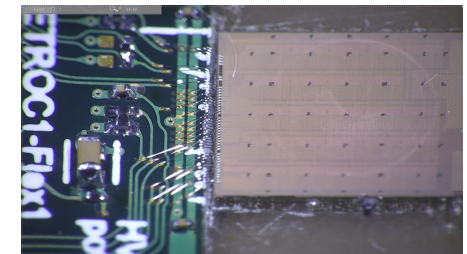
- The developments of the current CMS and ATLAS detectors are demonstrating the challenges of the electronics designs
 - For HL-LHC: pixel size is $1.3 \times 1.3 \text{ mm}^2$, $\sim 2 \text{ mW/pixel}$
 - Going to small pixels for muon colliders, e.g. $50 \times 50 \text{ }\mu\text{m}^2$: need to reduce power consumption per pixel by **$\sim x680$** to stay within cooling budgets similar to CMS/ATLAS timing detectors.
- Significant advancements will be needed:
 - More power/cooling budget,
 - Larger pixel size: AC-LGAD is one potential way to get precision position resolution with relatively large pixel sizes
 - Advanced detector concepts, new materials, AI/ML processing on chip
 - Advanced technology nodes (e.g. 28 nm) to reduce power consumption

Electronics for HL-LHC timing layers

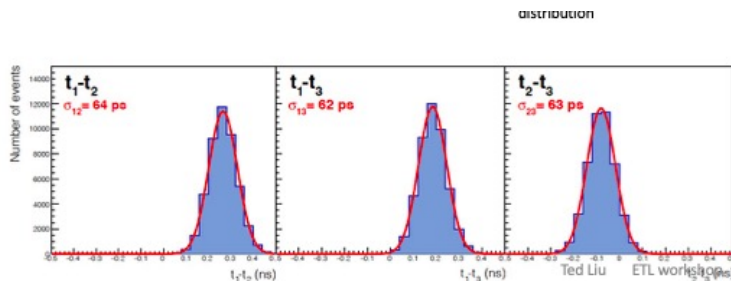
- BTL TOFHIR
 - Minimize impact of DCR noise and pileup on time resolution
 - Cope with very high rate of low energy hits per channel
- ETROC and ALTIROC
 - Bump-bonded to LGAD, with 1.3 mm x 1.3 mm pads
 - Deal with small signal size (~6fC, at end of operation)
 - Power consumption < 1W/chip



TOFHIR for CMS



ETROC for CMS



From preliminary analysis of the data from ongoing beam test at FNAL, the time resolution of each LGAD+ETROC1 layer has reached:

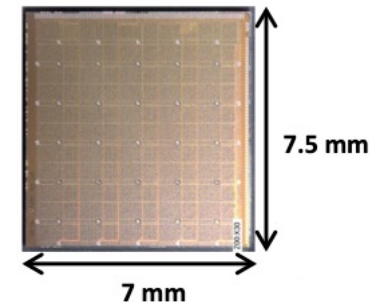
$$\sigma_i = \sqrt{0.5 \cdot (\sigma_{ij}^2 + \sigma_{ik}^2 - \sigma_{jk}^2)} \sim 42 - 46 \text{ ps}$$

(with LGAD HV=230V for all three channels)

This measured time resolution includes all four contributions in the table

For more details, see ETROC1 testing results by Zhenyu Ye

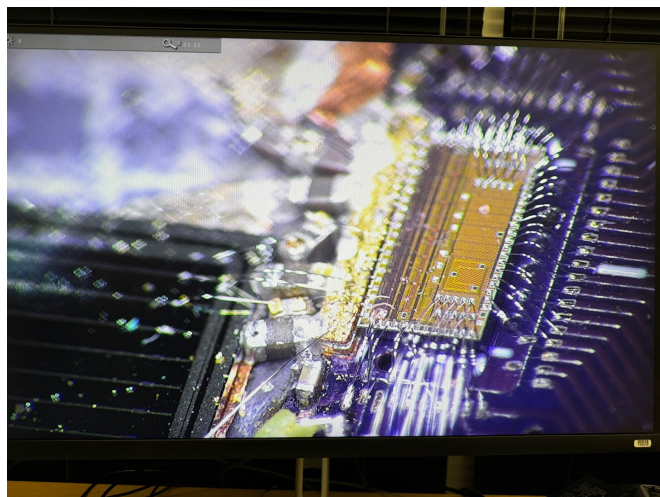
Prototypes performance validated in test beam



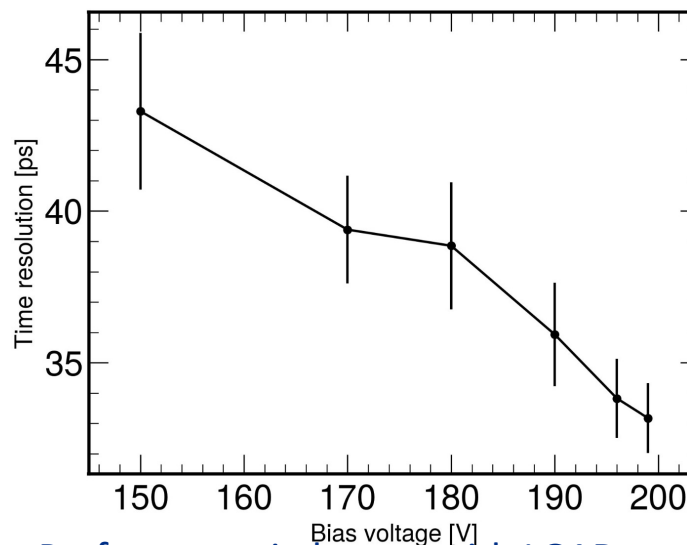
ALTIROC for ATLAS

Timing with Constant Fraction Discrimination (FCFD)

- A novel ASIC based on CFD for LGAD fast timing readout
 - Most timing ASICs need time-walk correction: each pixel timing needs to be corrected offline
 - CFD: **No need for time-walk** correction → directly get time-measurement
- Two generations produced, targeting DC- and AC-LGAD
- Excellent performance : ~30 ps time resolution and no time-walk demonstrated in beam-tests



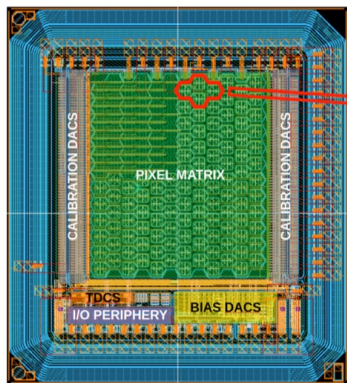
FCFD v1 ASIC with AC-LGAD strip sensor



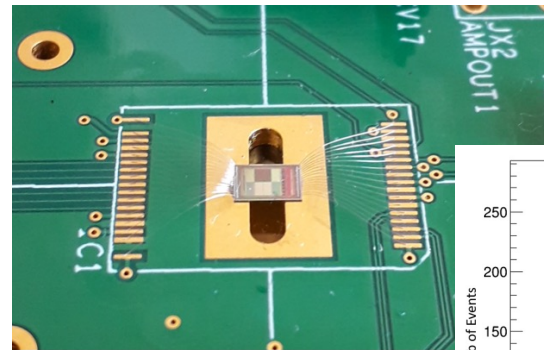
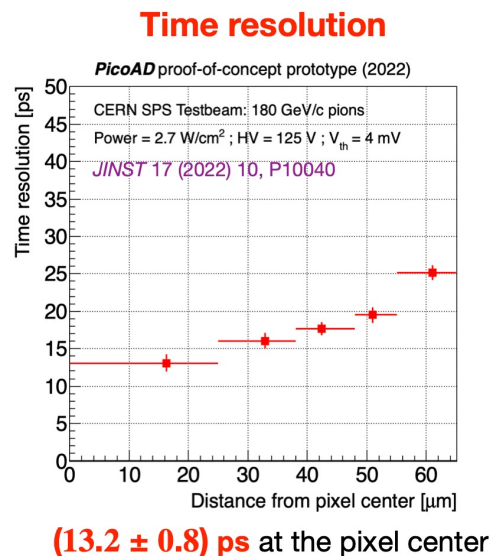
Performance in beams with LGAD sensor

Monolithic sensors

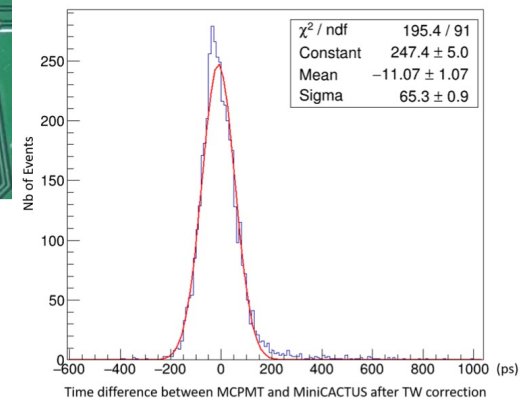
- Monolithic sensors with embedded readout
 - Take advantage of electronics on top layer, good signal-to-noise
- Promise to be paradigm-shifting for next-gen detectors
 - MONOLITH project: several prototypes produced over last few years
 - Time resolution from ~ 13 ps at the center to ~ 25 ps at the edge
 - Cactus project: two rounds produced
 - Time resolution around 65 ps demonstrated



PicoAD

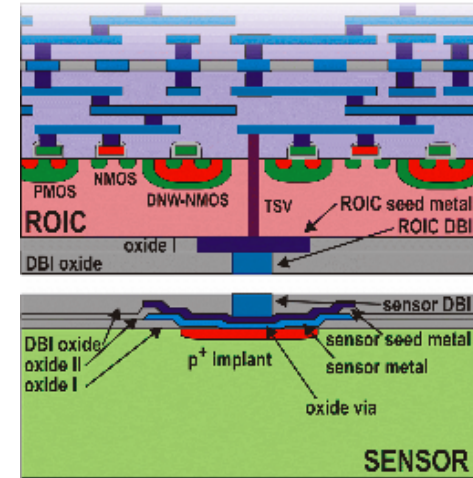


MiniCactus

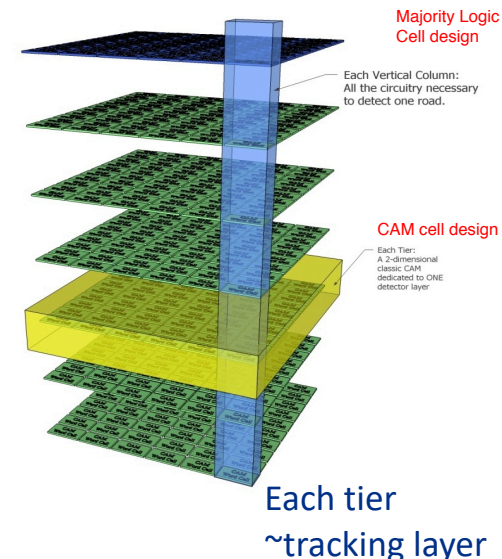


Possibilities

- Advanced integration of technologies on the front-end
 - AI/ML on-chip to extract features for fast tracking and L1 triggering,
 - On-chip clustering to readout reduce data volume
 - Wireless communication between layers
 - Novel materials to design power-efficient data processing on front-end
- Extensive 3D integration
 - Very fine pitch possible
 - Layers of electronics for complex signal processing
 - Integrate different technologies, each optimized for separate tasks

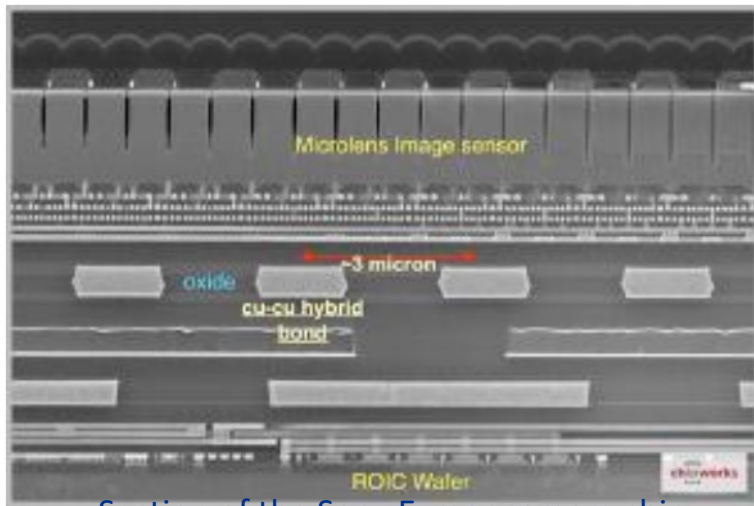


Control/interface

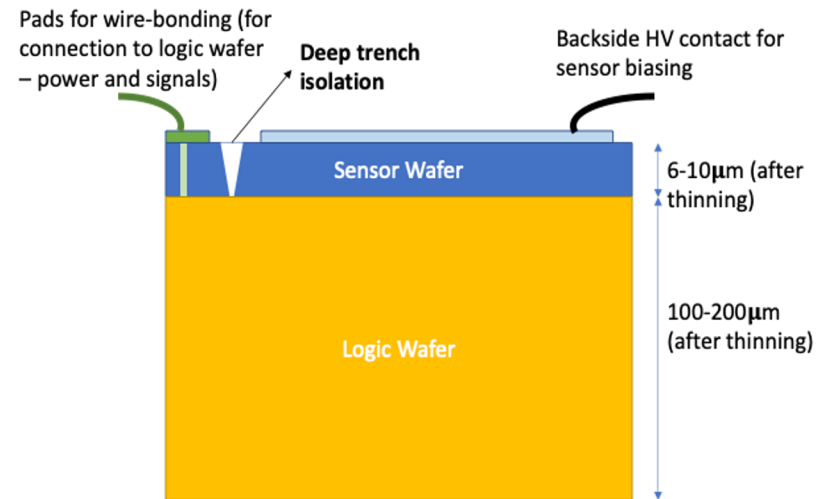


3D-Integrated sensors

- Development of low-power, highly granular detectors in (\vec{x}, t)
 - Required to achieve breakthroughs across HEP, NP, BES, and FES
 - Adoption of 3D-integration has been cost-prohibitive in academia
- Supported by DOE “Accelerated Innovation in Emerging Technologies”
 - Joint development effort of SLAC, FNAL and LLNL
 - Tower Semi to develop process for 12” wafer production, with 28 nm TSMC
 - Design goal is to achieve position resolution $\sim 5 \mu\text{m}$, timing $\sim 5\text{-}10 \text{ ps}$

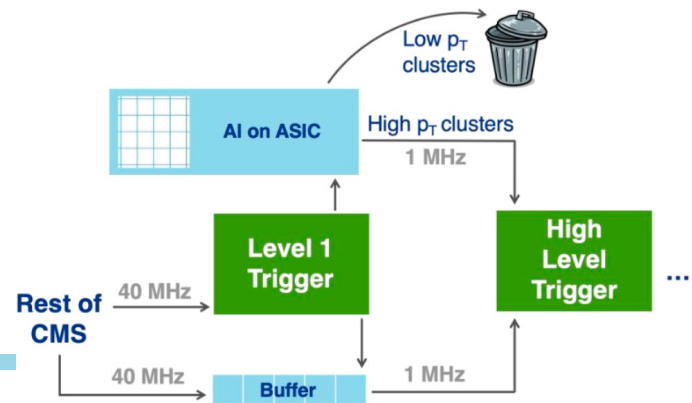


Section of the Sony Exmor camera chip showing the hybrid bond interface



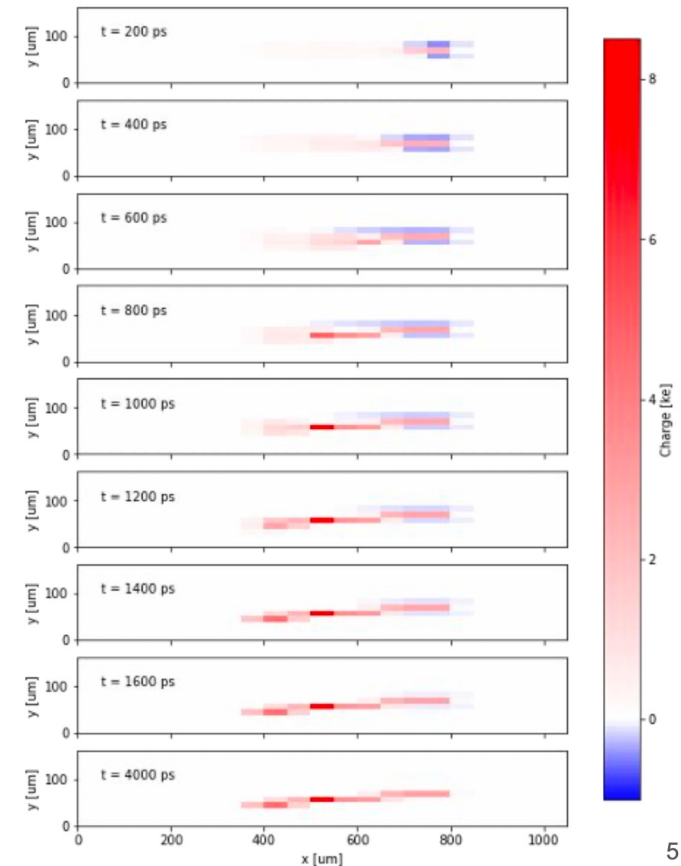
AI/ML on the front-end: Smart Pixels

- AI embedded on a chip to:
 - Filter data at the source to enable data reduction
 - Take advantage of pixel information to enable new physics measurements and searches
- Data reduction through
 - Filtering through removing low p_T clusters
 - Featurization through converting raw data to physics information
- Combination of approaches can reduce data rate enough to use pixel information at Level 1



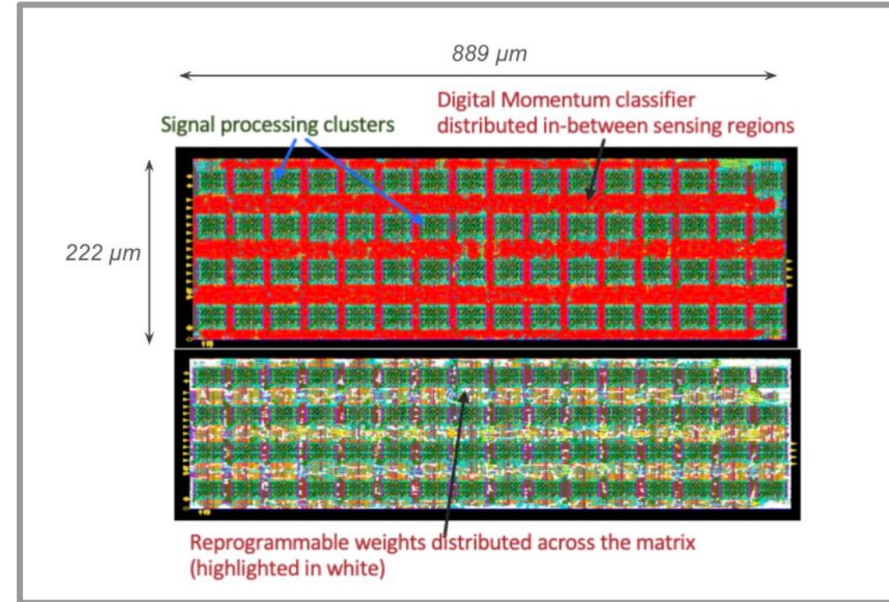
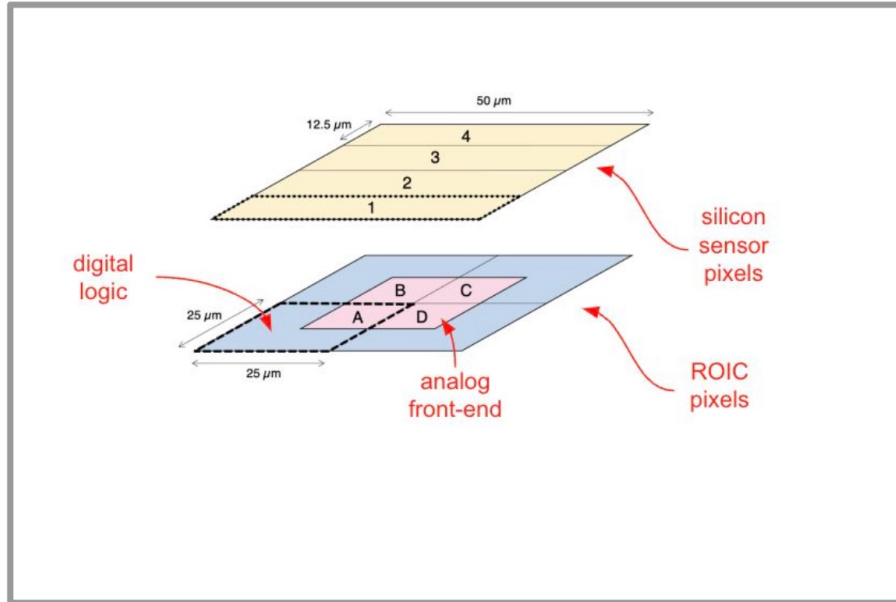
Smart Pixels Simulation

- Simulated charge deposition from pions
- Assume a futuristic pixel detector
 - 50x12.5 μm pitch
 - Time steps of 200 picoseconds
- Use ML due to complicated pulse shapes, and drift & induced currents
 - y-profile is sensitive particle's p_T
 - x-profile uncorrelated with p_T
- Classification goals
 - Keep high p_T clusters, decrease data bandwidth
- Reprogrammable weights for NN are implemented directly in the front-end



5

ROIC implementation



- 4 analog frontends, surrounded by a digital region
- Simulation: 13 x 21; Chip: 16 x 16
- Design expected to operate at $< 300 \mu\text{W}$
- Area $< 0.2\text{mm}^2$
- The second chip has been submitted for tape out and received this spring, testing in progress

Exciting Opportunities

- Transformative Detector R&D
 - **Emerging technologies** and **energy efficient** solutions
 - Advances in **quantum technologies** and **material science, AI/ML**
 - **Microelectronics** to advance the state-of-the-art in detector technologies
- Huge potential to make a mark
 - Especially for young researchers!
 - Design, build, and collect data with these detectors!



WE NEED YOU

Conclusion

- Unique requirements for the detectors for the muon collider require **ambitious** and **exciting** R&D
 - Simultaneous high position and timing requirements
 - Many innovative ideas are emerging
 - Promising directions with paradigm-shifting potential
- Exciting opportunities to **get engaged** in cutting edge detector R&D
 - Many active and funded programs on generic R&D
 - Collaborative efforts are the key for progress