



ACUREN

NONDESTRUCTIVE EXAMINATION

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A Higher Level of Reliability

CLIENT: SICOM INDUSTRIES LTD.
27385 GLOUCESTER WAY
LANGLEY, BC
V4W 3Z8

PAGE: 1 of 2

DATE: October 20, 2021

ACUREN JOB #: 620-4813

REPORT #: 6204813-211020-GSD-02

CONTRACT/PO: 16106-00

WO: 030345 001
001150

ATTENTION: **Q.C. DEPARTMENT**

WORK LOCATION: Client's Premises

PROJECT: WO# 030345 001 001150

ITEM(S) EXAMINED: Magnet Shell

PART #: LB SU-1010-1072 *E MATERIAL: 7075-T6 THICKNESS: Various

SCOPE: To perform dye penetrant examination on 100% of all surfaces as directed by the client's representative.

TYPE OF INSPECTION: Liquid Penetrant

TEST DETAILS:

ACCEPTANCE STANDARD: Client's Spec. – No cracks allowed / No rounded indications >1.8mm in diameter REVISION: N/A
PROCEDURE/TECHNIQUE: CAN-PT-14P001 REVISION: 16

TYPE: Fluorescent		METHOD: Water Washable	
FAMILY BRAND: Ardrex		LIGHTING EQUIPMENT: Blacklight	
PENETRANT: 970P25E	DWELL TIME: 30 Min.	BLACKLIGHT MAKE: Labino	S/N: 61745
PENETRANT REMOVER: Water	DRY TIME: 10 Min.	LIGHT METER S/N: 1859792	CAL DUE: Jan/09/2022
DEVELOPER: 9D4A	DWELL TIME: 10 Min.	LIGHT INTENSITY: > 1000µw/cm²	
DEVELOPER TYPE: Dry			
BATCH NOS. (WHEN REQUIRED): PENETRANT: N/A		REMOVER: N/A	DEVELOPER: N/A
TEST SURFACE CONDITION: Machined		TEST SURFACE TEMPERATURE: 18°C	

RESULTS:

As directed by the client's representative dye penetrant examination (Type 1 / Method A / Level 3 sensitivity) was performed on the magnet frames listed below. No rejectable indications were noted, the frames were found to be acceptable.

TABLE 1:

PART #	S/N	COMMENTS	RESULTS
LB SU-1010-1072 *E	522 & 523	No rejectable indications noted.	Accept

Client acknowledges receipt and custody of the report or other work ("Deliverable"). Client agrees that it is responsible for assuring that acceptance standards, specifications and criteria in the Deliverable and Statement of Work ("SOW") are correct. Client acknowledges that Acuren is providing the Deliverable according to the SOW, and not any other standards. Client acknowledges that it is responsible for the failure of any items inspected to meet standards, and for remediation. Client has 15 business days following the date Acuren provides the Deliverable to inspect it, identify deficiencies in writing, and provide written rejection, or else the Deliverable will be deemed accepted. The Deliverable and other services provided by Acuren are governed by a Master Services Agreement ("MSA"). If the parties have not entered into an MSA, then the Deliverable and services are governed by the SOW and the "Acuren Standard Service Terms" (www.acuren.com/serviceterms) in effect when the services were ordered.

CLIENT: _____	CLIENT PRINTED NAME	CLIENT SIGNATURE	TOTAL HOURS	S.I.	O.T.	SHIFT
ACUREN		ACCEPTED & ACKNOWLEDGED BY	1 ST TECHNICIAN:			Day <input checked="" type="checkbox"/>
TECHNICIAN:			2 ND TECHNICIAN:			PM <input type="checkbox"/>
			KILOMETRES:			
						OTHER CHARGES: YES <input checked="" type="checkbox"/> No <input type="checkbox"/>
						(IF YES, SEE DAILY OR PROJECT TIME REPORT)
REVIEWER:						(Generated Using: CAN-QUA-02F007 R07 - 07/20/2018)

Gurjot Dhaliwal
1st Technician
CGSB PTII
CGSB Reg. #18545

2nd Technician

Photo 1:

Close-up of LB SU-1010-1072 Rev. E

Serial No. 522.

Penetrant Dwelling.

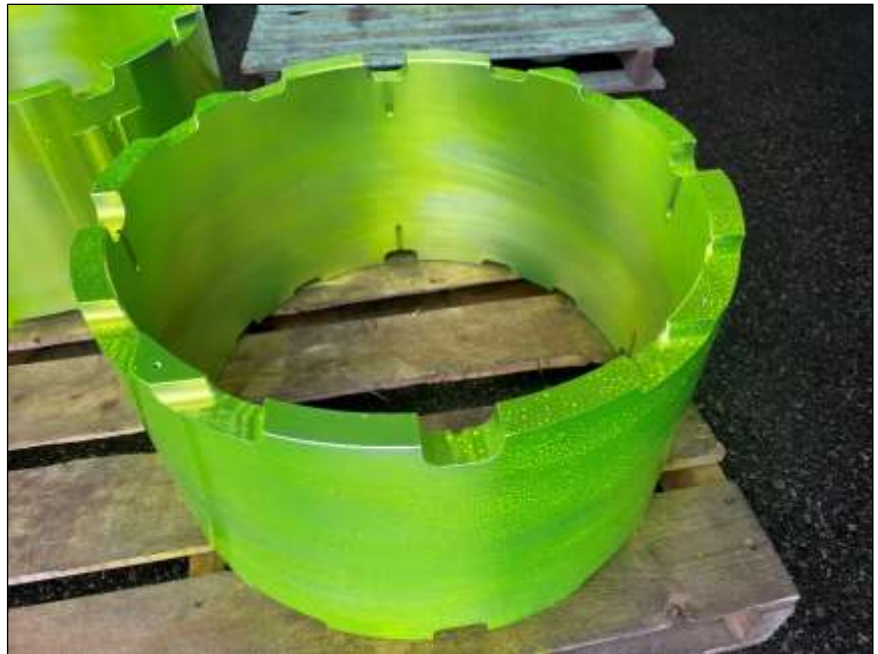


Photo 2:

Overview of LB SU-1010-1072 Rev. E.

Bottom Surface with Penetrant Dwelling.

