

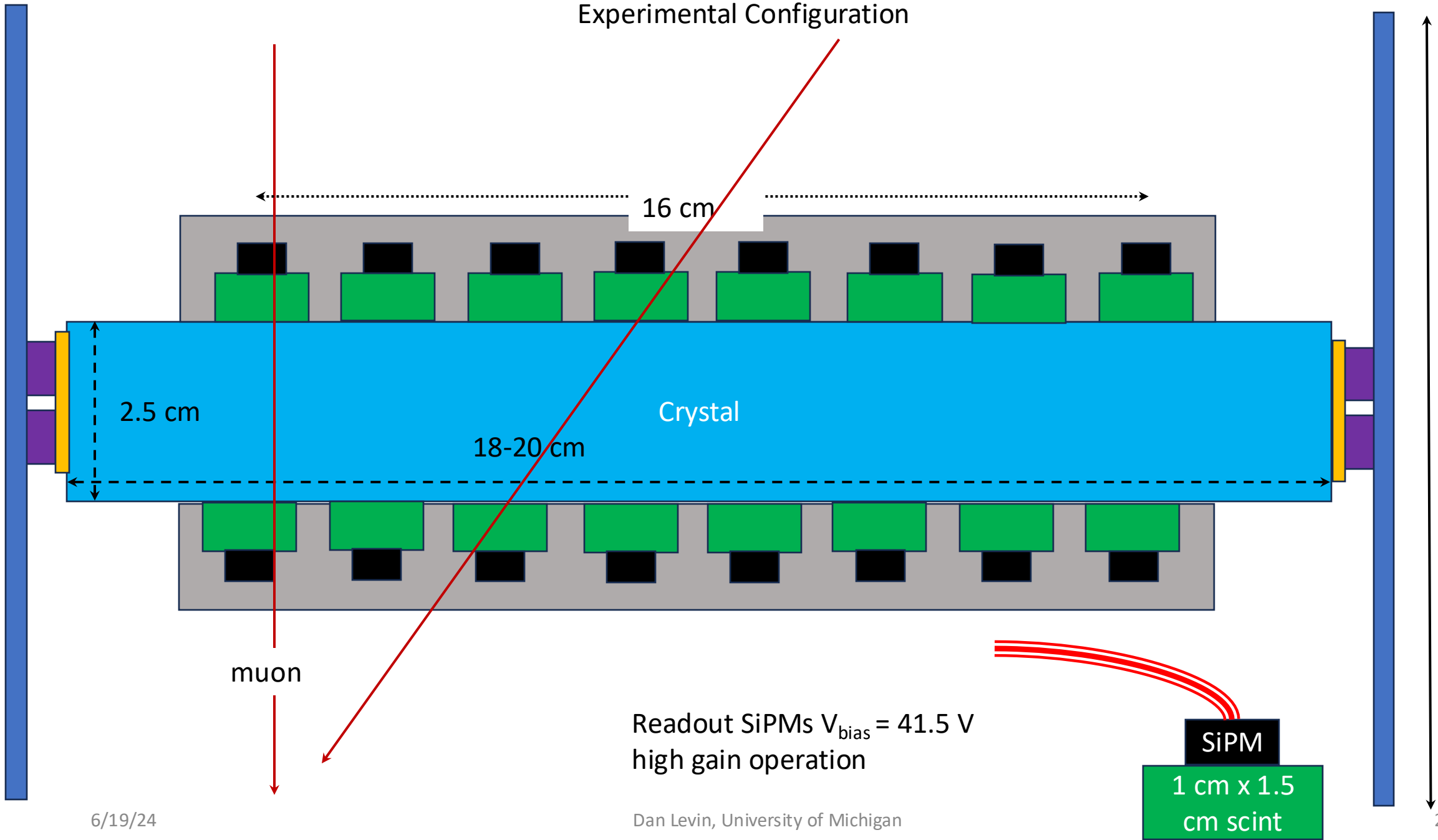
# UM Cosmic Ray Test Bench

Evaluation of SiPM-to-crystal optical coupling compounds

Oct 21, 2024

Dan Levin on behalf of the Univ of Michigan group

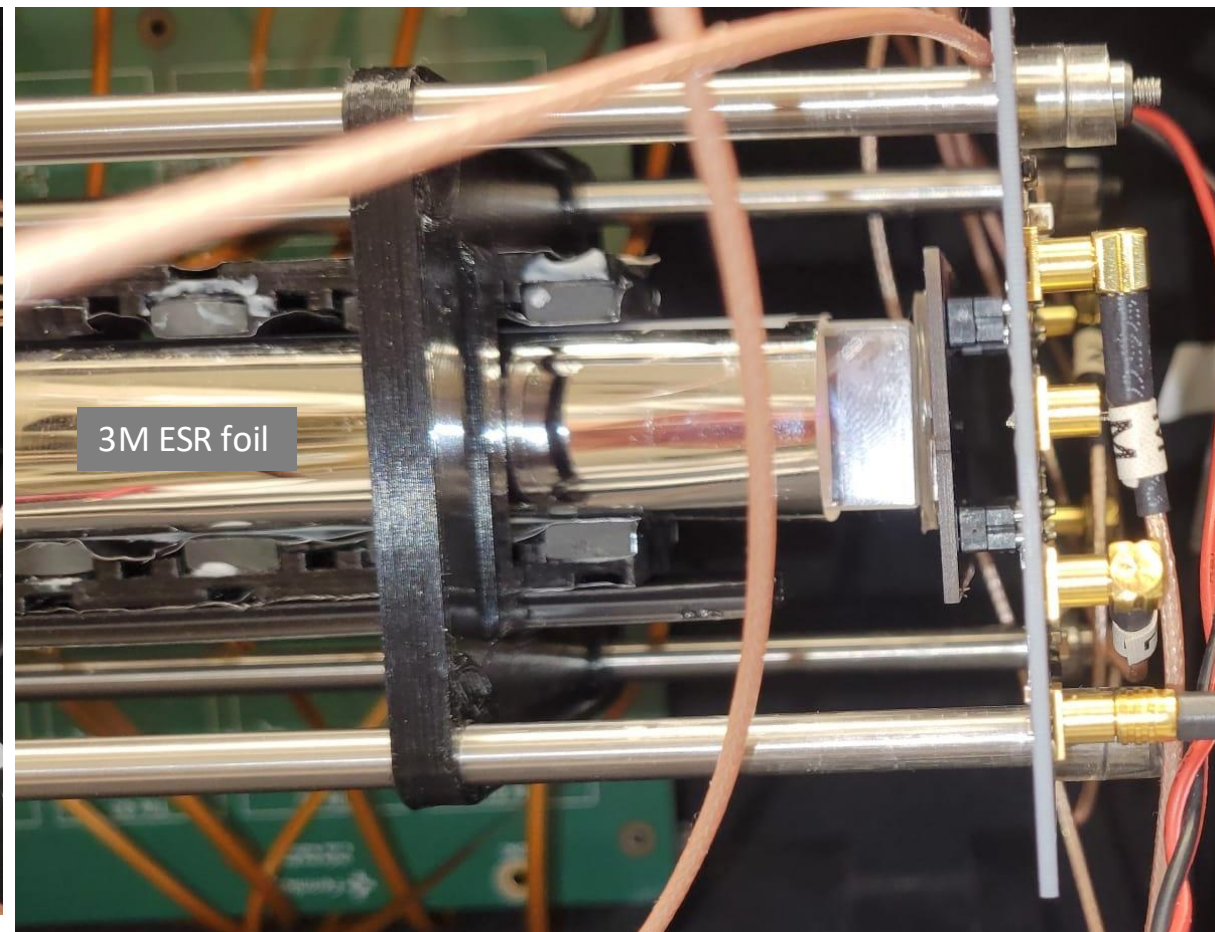
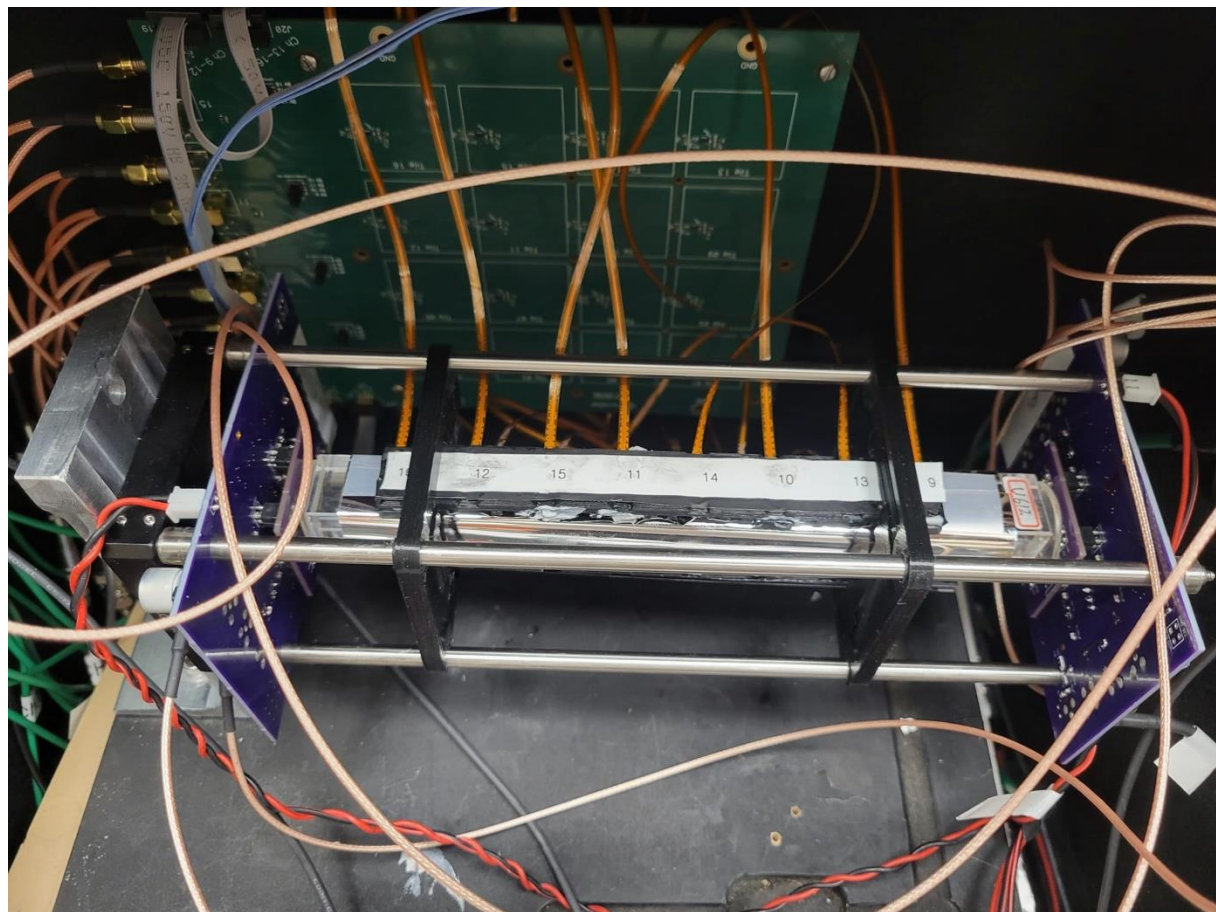
# Experimental Configuration

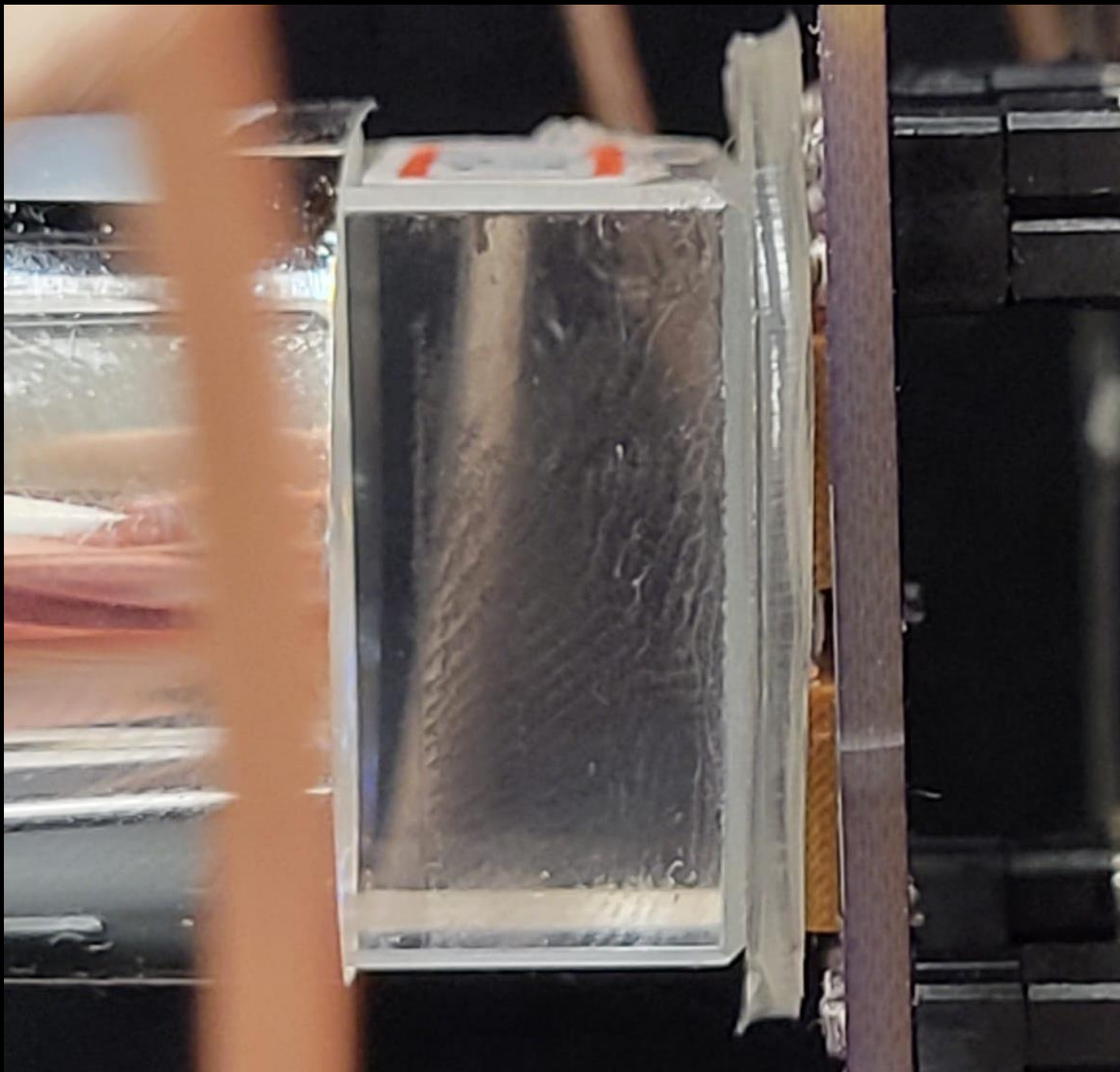


- Objective: establish the run-to-run reproducibility/stability of the CR test station  
Repeated disassembly and reassembly might introduce significant uncertainty- or other problems.

Four run sequences:

1. Baseline runs where:
  - SiPMs were cleaned of all grease and compounds
  - Silicone cookies as couplers on both sides
  - Mechanical disassembly/reassembly between runs
  - Use remaining “good” PWO crystal!
2. using Cargill gel (n=1.55), thin film application
3. using Cargill gel (n=1.55), thick film application
4. using Dowsil gel (n=1.43)



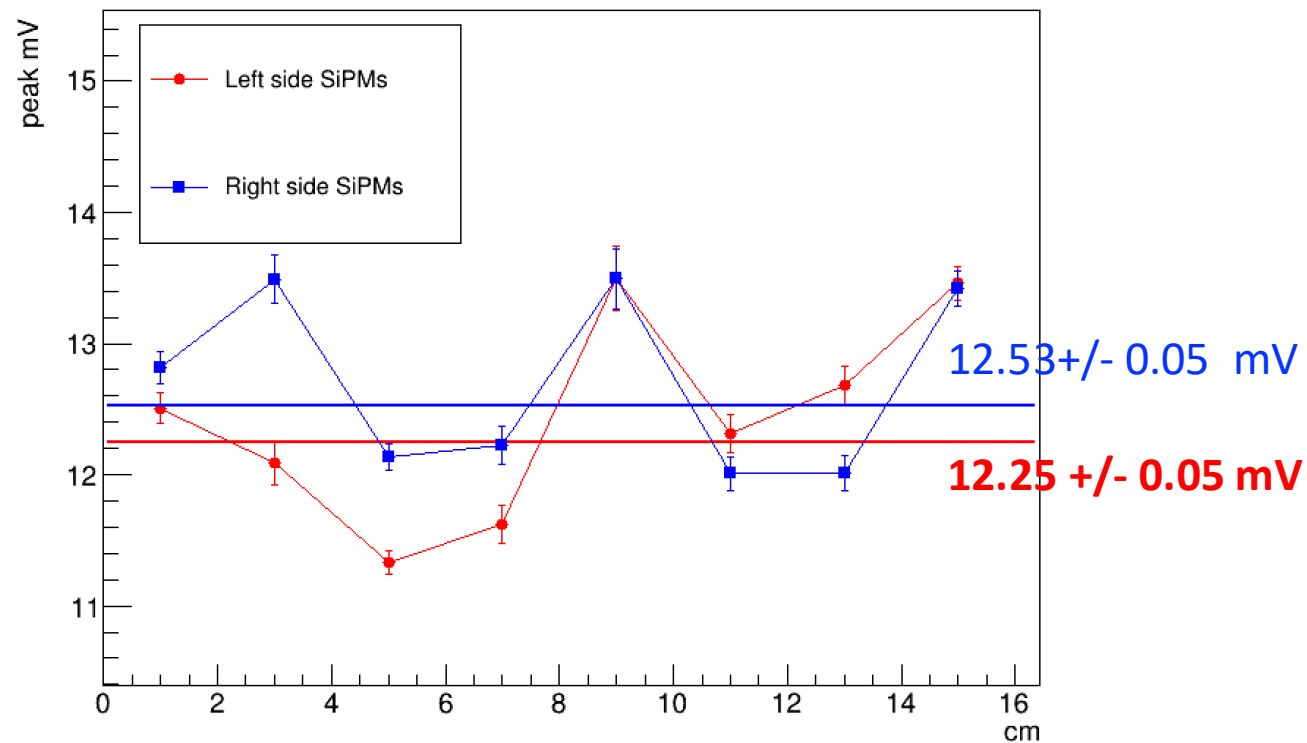
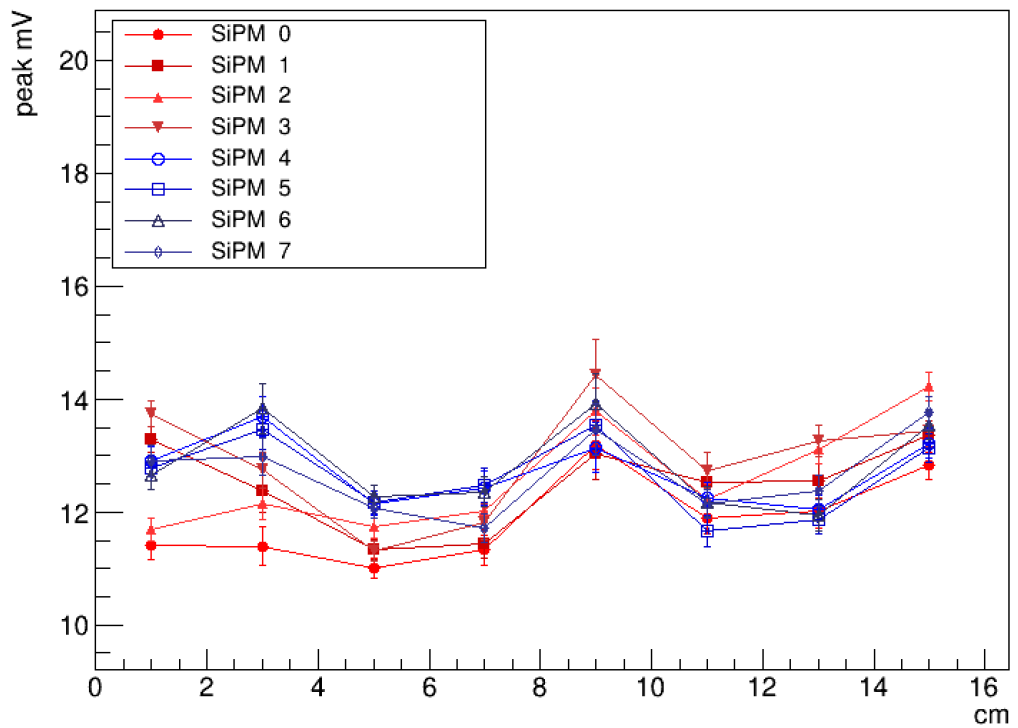


Detail:

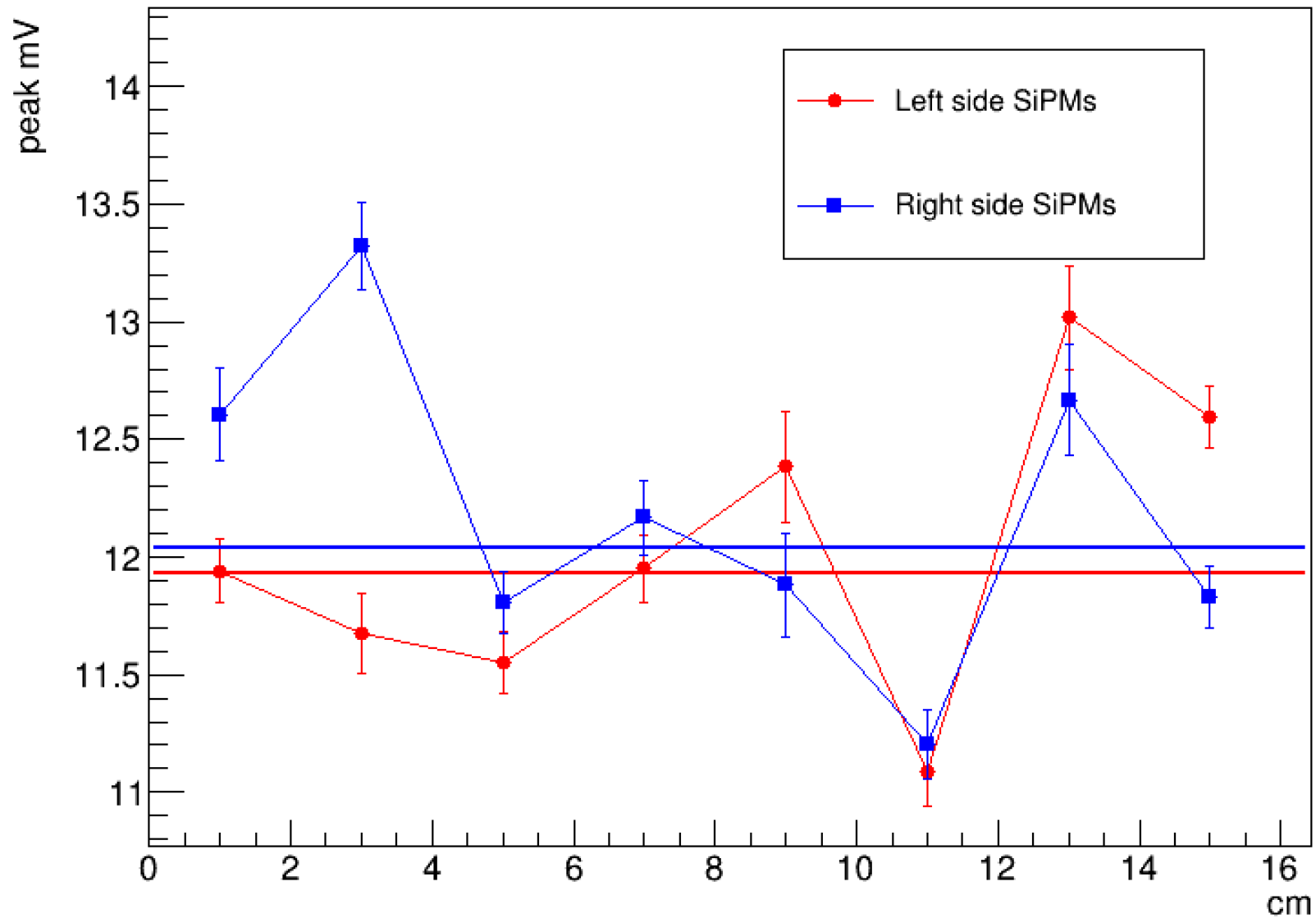
Silicone cookie squished  
between SiPMs and crystal face

The pressure on the silicone  
interface is difficult to maintain  
equally over all 4 SiPMs

Reference run sequence Elgin silicone cookie on each side of the crystal. Run 228



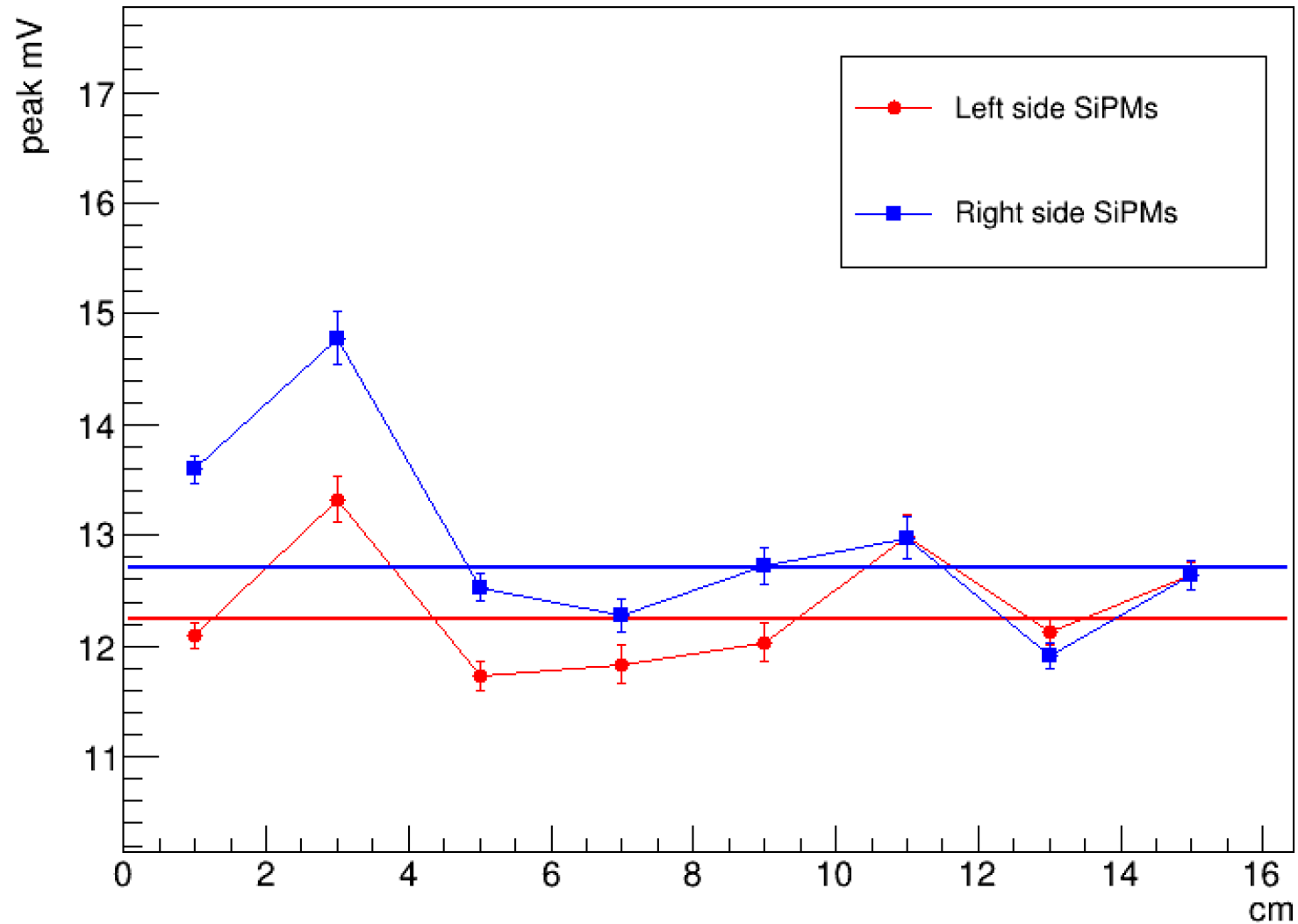
Reference run sequence Elgin silicone cookie on each side of the crystal. Run 229



Right 12.03 +/- 0.06 mV

Left 11.9 +/- 0.05 mV

Reference run sequence Elgin silicone cookie on each side of the crystal. Run 230

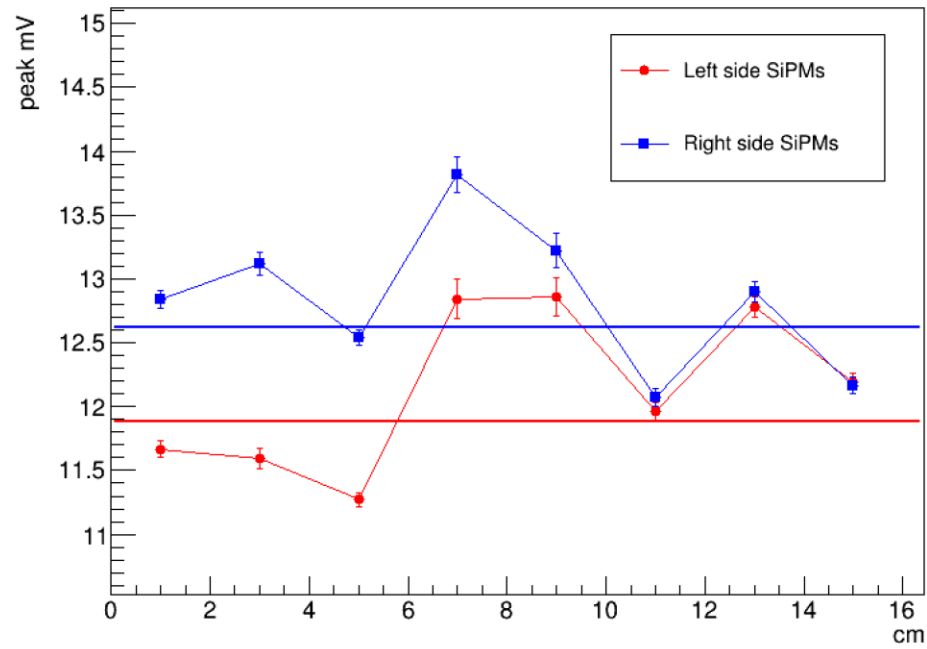
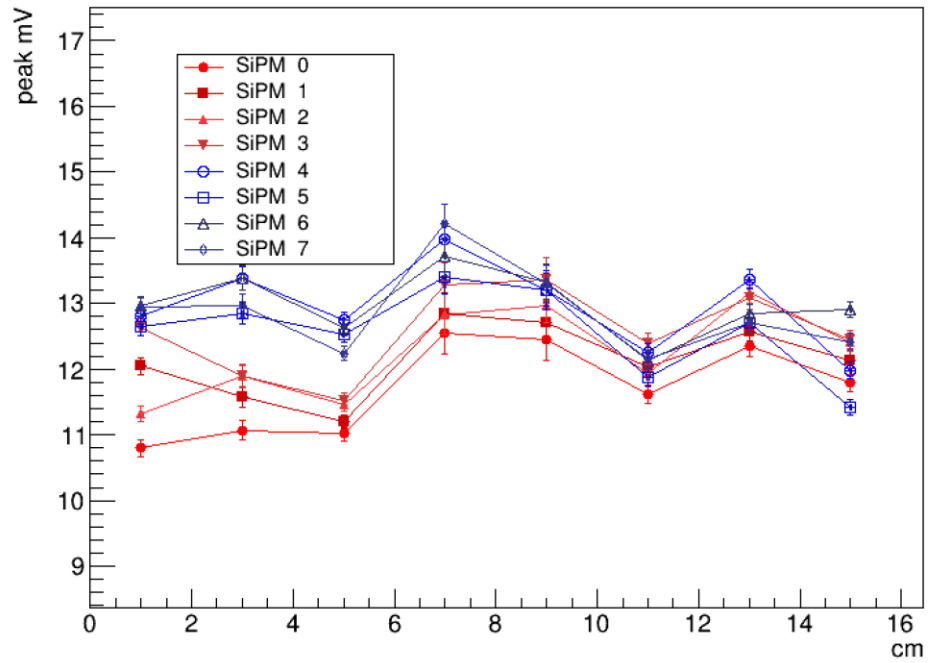


Right: 12.7 +/- 0.06 mV

Left: 12.2 +/- 0.05 mV



Reference run sequence Elgin silicone cookie on each side of the crystal. Run 232



Summary of reference run sequence: 228-232 (4 runs)

Run	Left Signal $\pm$ 0.1 mV	Right Signal $\pm$ 0.1 mV	Right/Left $\pm$ 0.014
228	12.5	12.2	0.98
229	12.0	11.9	0.99
230	12.7	12.2	0.96
232	12.6	11.9	0.94
avg	12.45 $\pm$ 0.15	12.0 $\pm$ 0.15	0.97 $\pm$ 0.016

Run-to-run uncertainty due to mechanical assembly

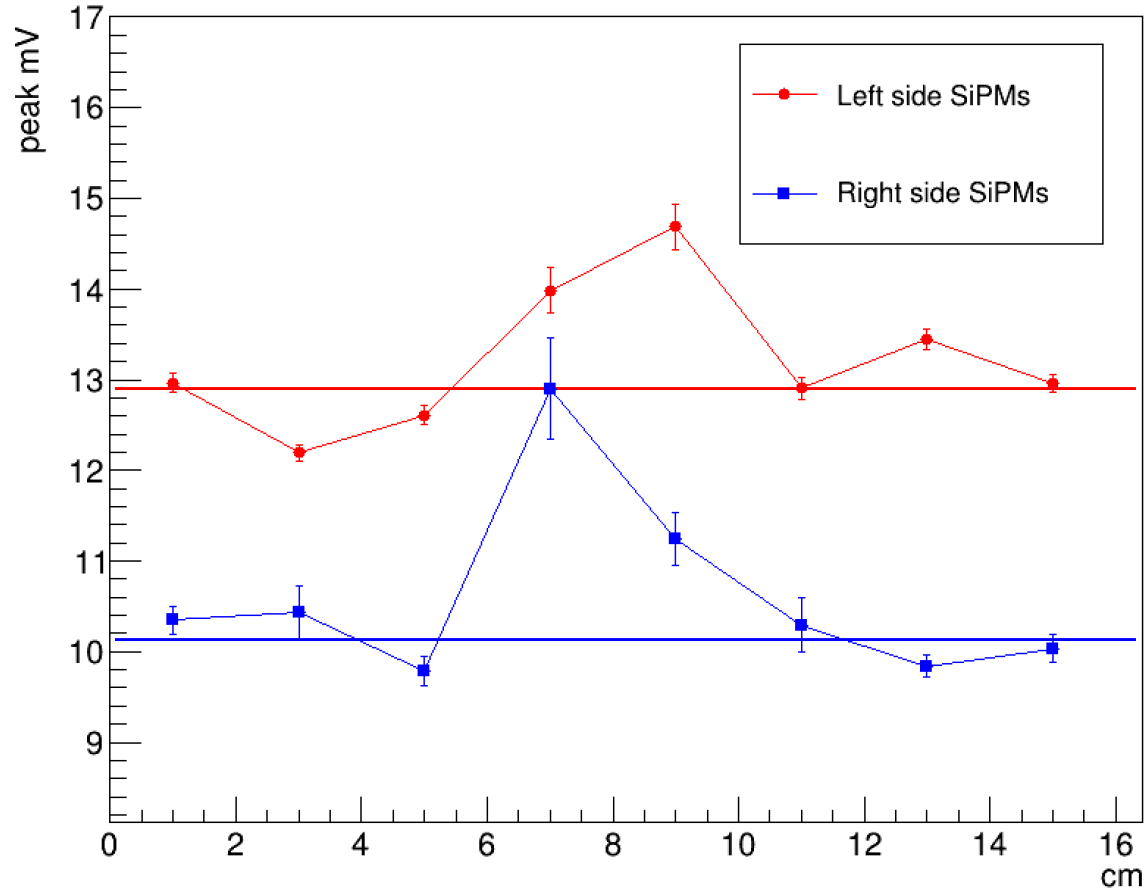
==> 1.2 % reproducibility per side

==> 1.6% error on the L/R ratio

==> Rely more on the Right/Left ratio comparison method rather than the run-to-run comparison because small drifts in the SiPM bias voltage can affect both sides equally.

# Cargill run sequence 1:

Elgin silicone cookie left side, *thin Cargill gel* right side of the crystal. Run 234

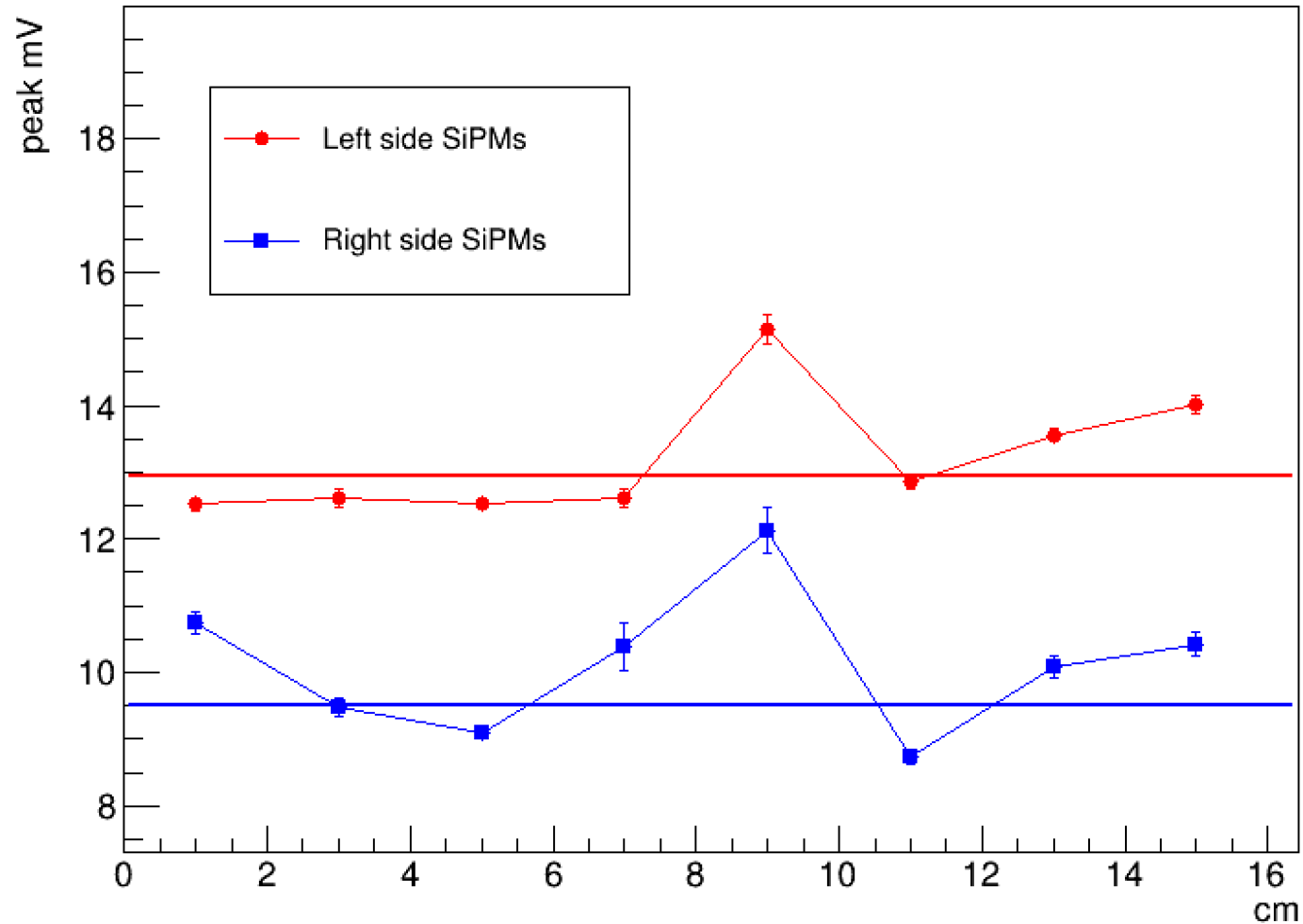


**Left:  $12.9 \pm 0.04$  mV**

**Right:  $10.12 \pm 0.07$  mV**

# Cargill run sequence 1:

Elgin silicone cookie left side, *thin Cargill gel* right side of the crystal. Run 235



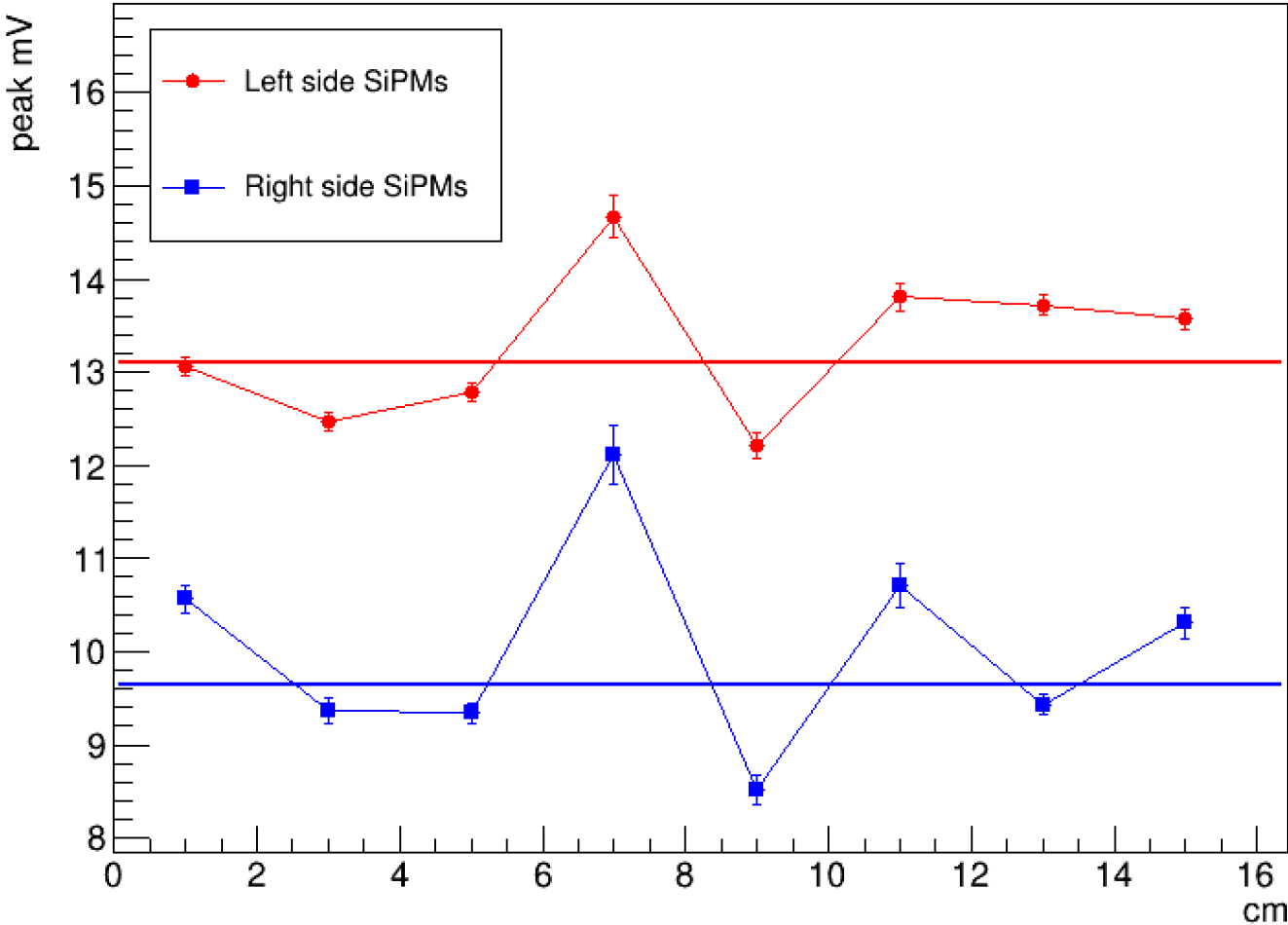
Left:  $12.9 \pm 0.04$  mV

Right:  $9.5 \pm 0.07$  mV

# Cargill run sequence 1:

Elgin silicone cookie left side, thin Cargill gel right side of the crystal.

Run 236



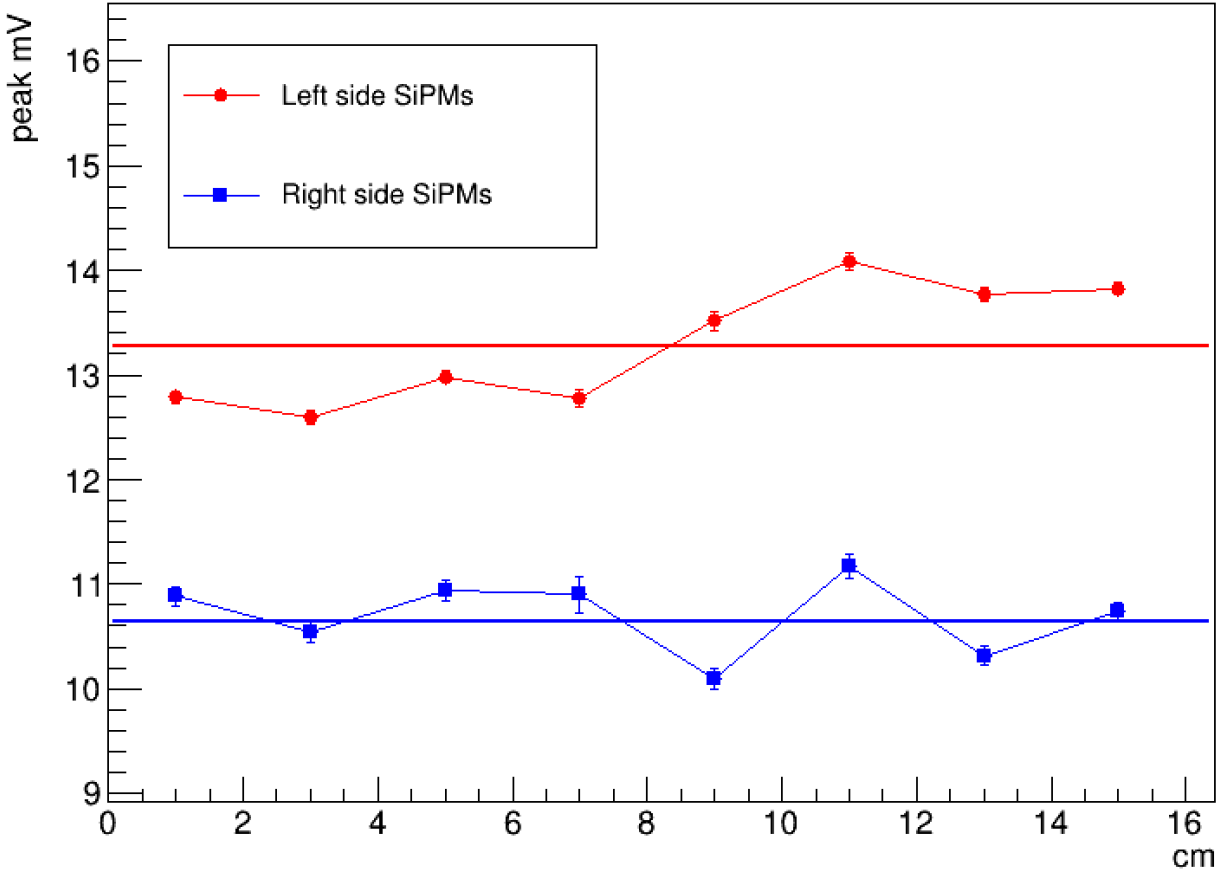
Left:  $13.1 \pm 0.04$  mV

Right:  $9.7 \pm 0.07$  mV

# Cargill run sequence 1:

Elgin silicone cookie left side, *thin Cargill gel* right side of the crystal.

Run 237



**Left:  $13.3 \pm 0.02$  mV**

**Right:  $10.7 \pm 0.03$  mV**

**Summary:**  
**Elgin silicone cookie left side**  
*thin Cargill gel right side of the crystal.*

Run	Left Signal $\pm$ 0.1 mV	Right Signal $\pm$ 0.1 mV	Right/Left $\pm$ 0.014
234	12.9	10.1	0.78
235	12.9	9.5	0.74
236	13.1	9.7	0.74
237	13.3	10.7	0.80
avg	13.0 $\pm$ 0.09	10.0 $\pm$ 0.26	0.76 $\pm$ 0.015

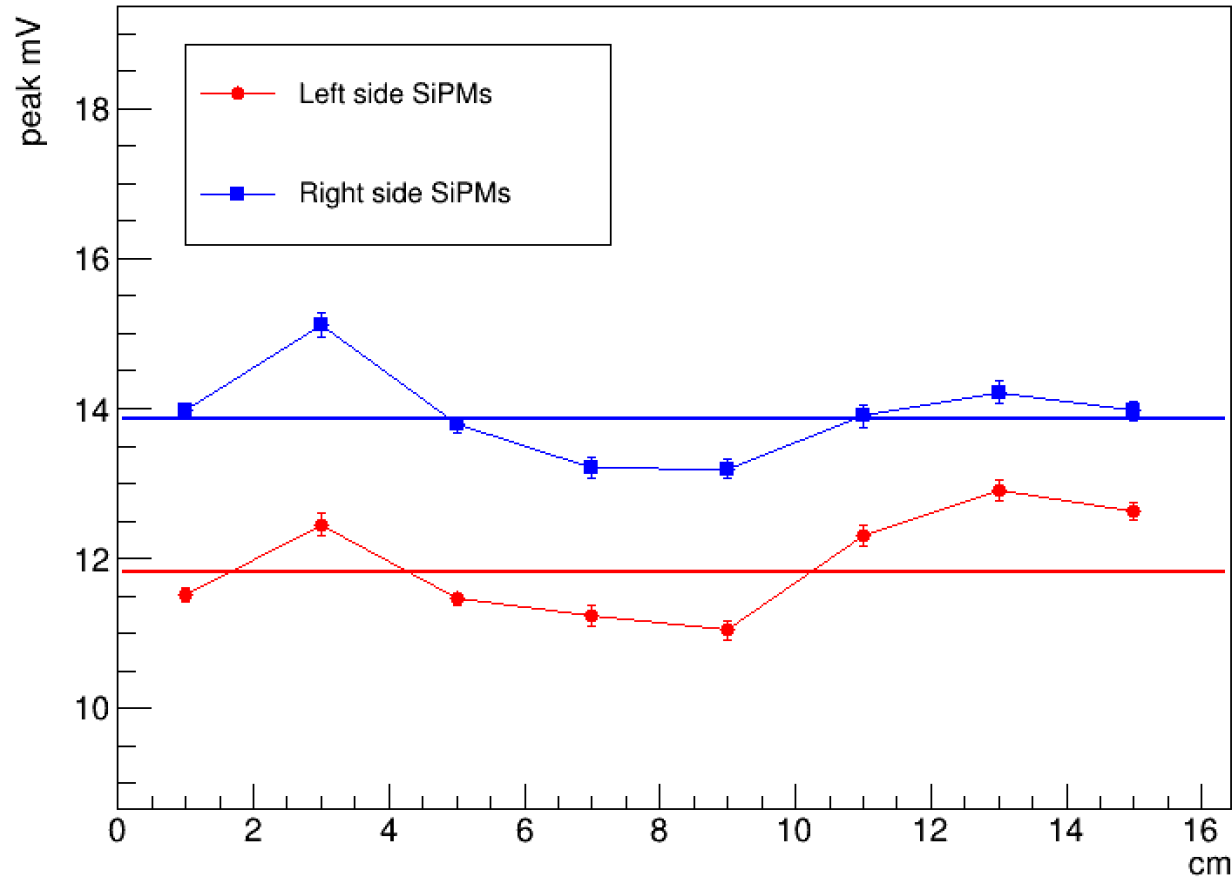
Run-to-run uncertainty due to mechanical assembly  
==>1.6 % reproducibility per side  
==> 1.5 % error on the L/R ratio

Relative left/right ratio =  $0.76/0.97 = 78\%$   
==> 22% signal loss using thin Cargill gel

## Cargill run sequence 2:

Elgin silicone cookie left side, *thick Cargill gel* right side of the crystal.

Run 238



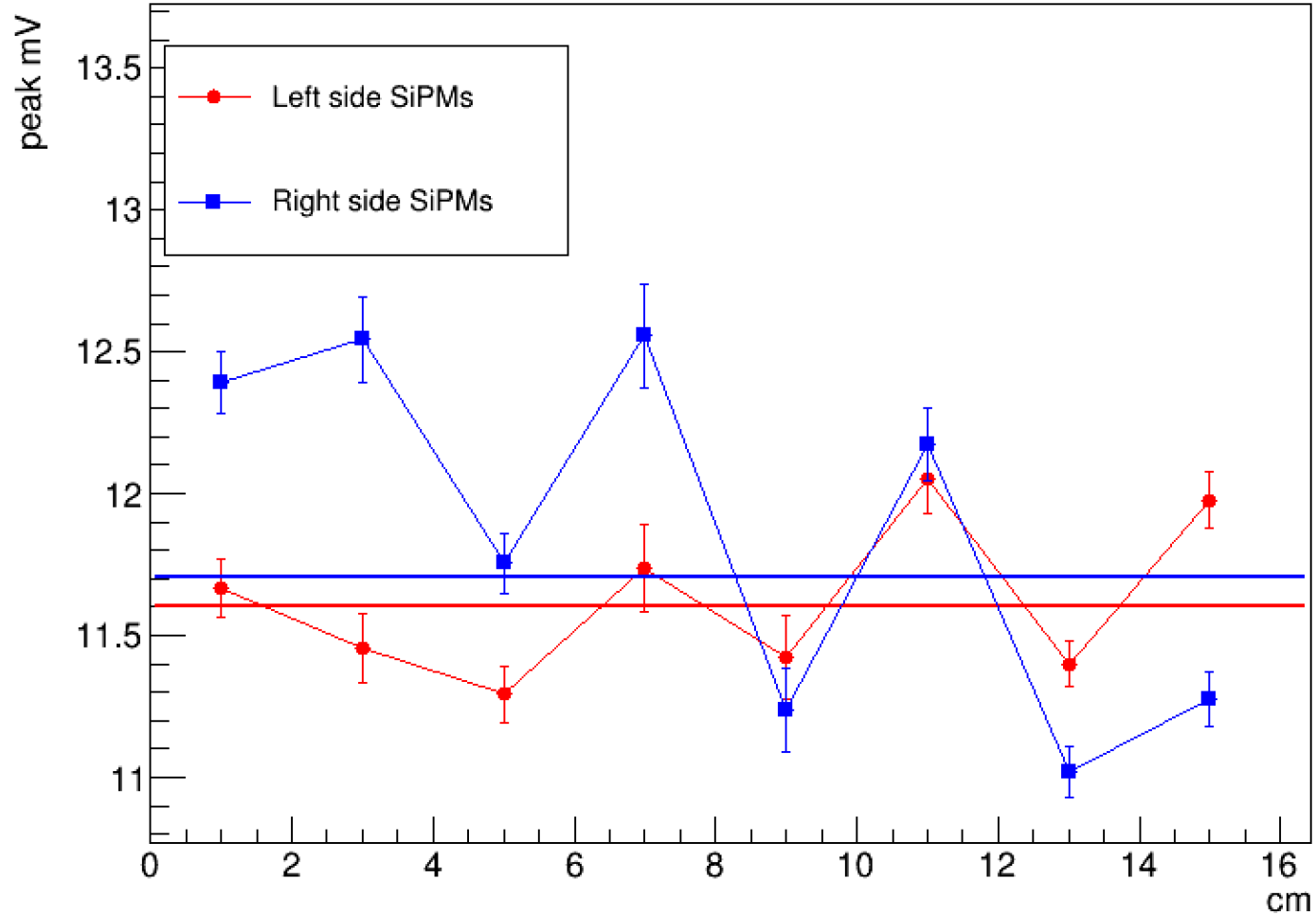
Right:  $13.8 \pm 0.07$  mV

Left:  $11.8 \pm 0.04$  mV



## Cargill run sequence 2:

Elgin silicone cookie left side, *thick Cargill gel* right side of the crystal. Run 239

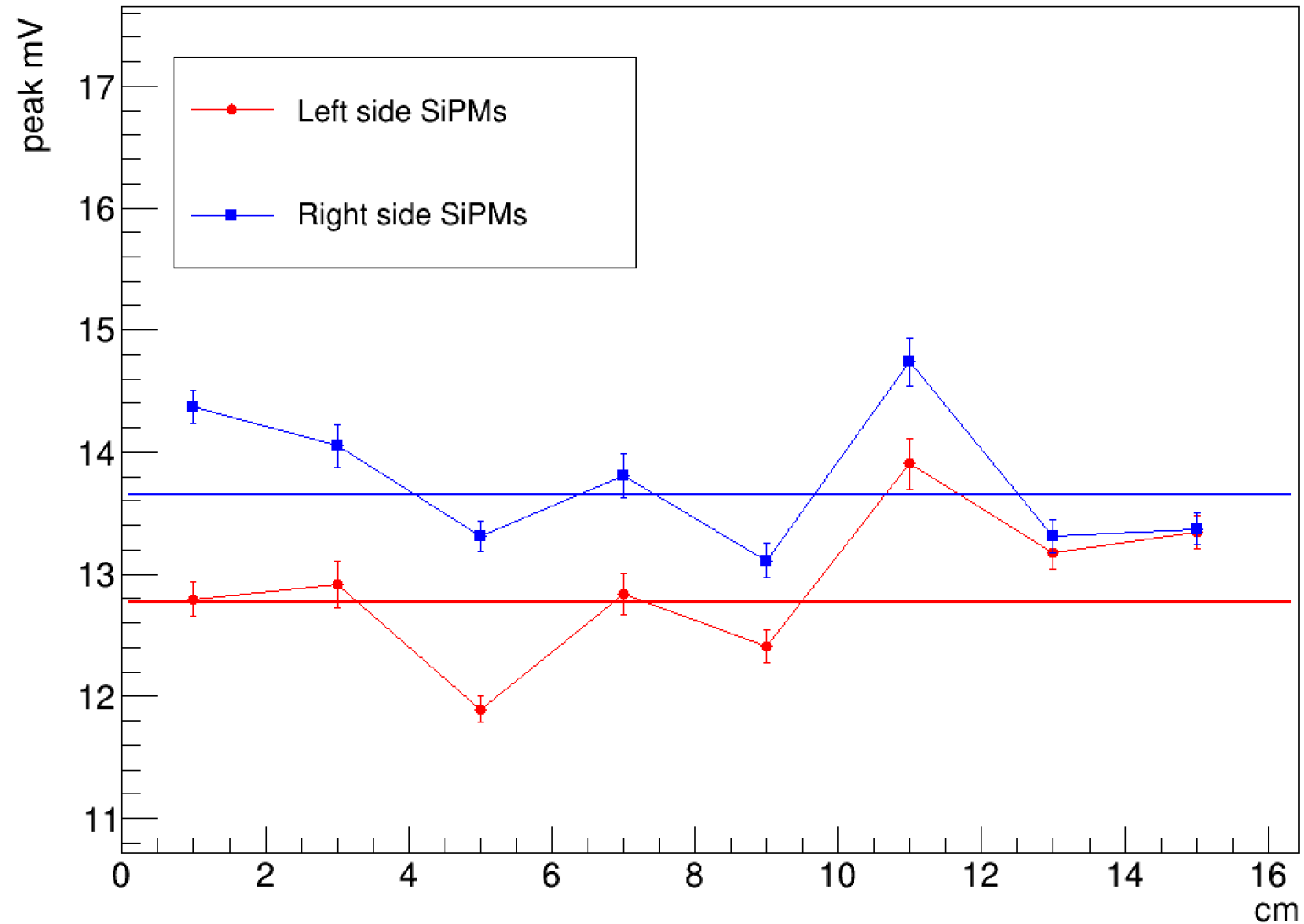


**Right:  $11.7 \pm 0.07$  mV**

**Left:  $11.6 \pm 0.04$  mV**

## Cargill run sequence 2:

Elgin silicone cookie left side, *thick Cargill gel* right side of the crystal. Run 241

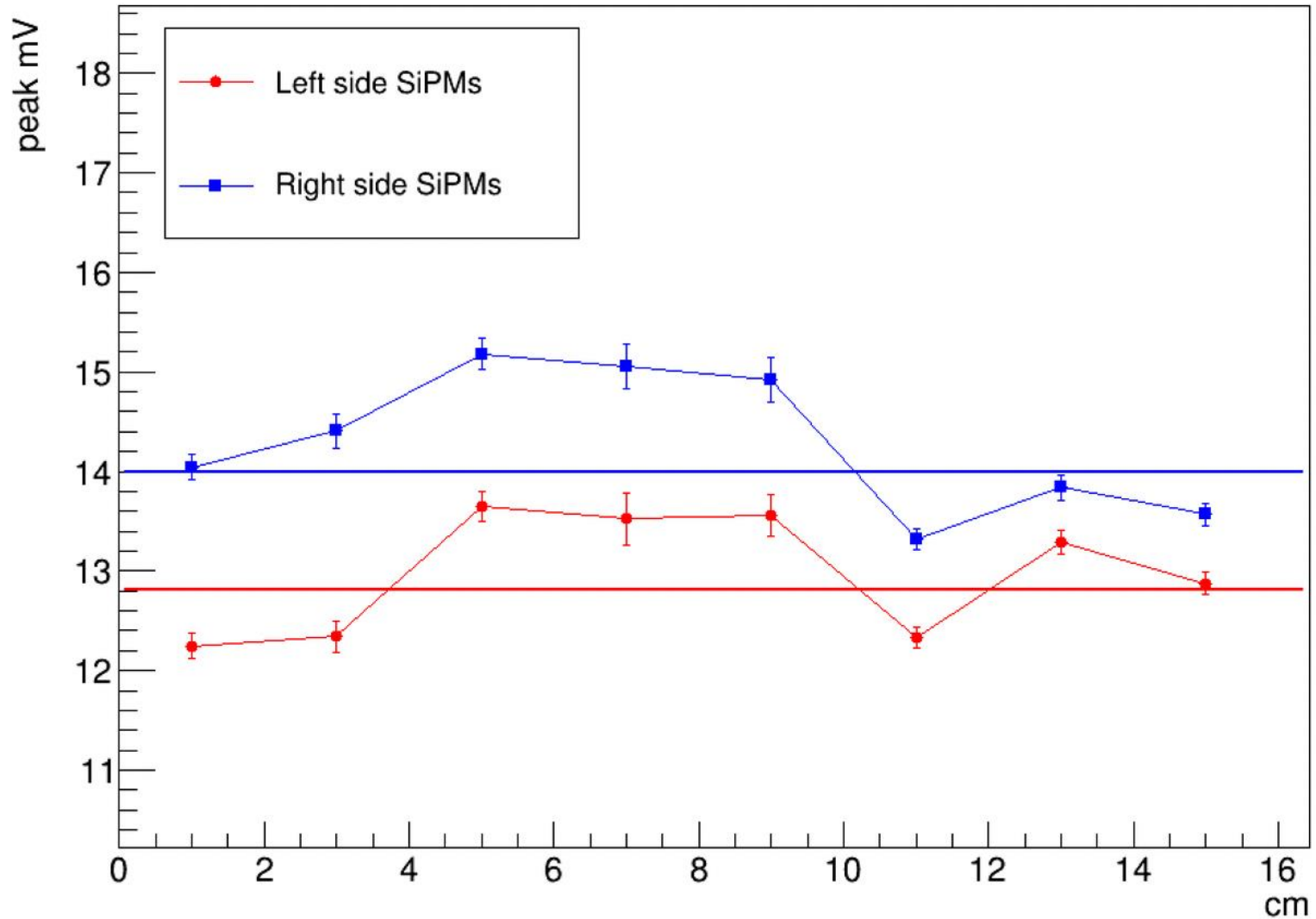


Right:  $13.7 \pm 0.07$  mV

Left:  $12.8 \pm 0.04$  mV

## Cargill run sequence 2:

Elgin silicone cookie left side, *thick Cargill gel* right side of the crystal. Run 242



Right:  $14.0 \pm 0.07$  mV

Left:  $12.8 \pm 0.04$  mV

**Summary:**  
**Elgin silicone cookie left side**  
*thick Cargill gel right side of the crystal.*

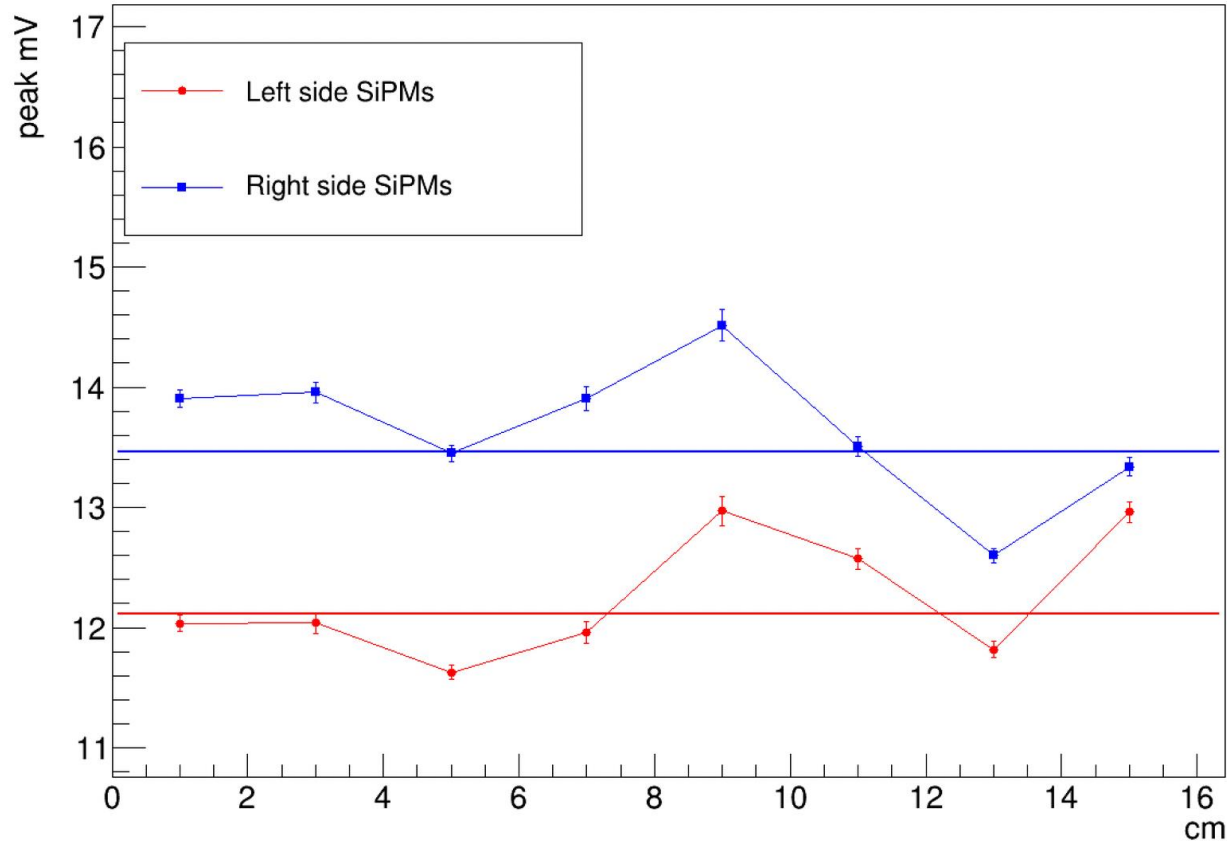
Run	Left Signal $\pm$ 0.1 mV	Right Signal $\pm$ 0.1 mV	Right/Left $\pm$ 0.014
238	11.8	13.8	1.17
239	11.6	11.7	1.008
241	12.8	13.7	1.07
242	12.8	14.0	1.09
avg	12.2 $\pm$ 0.3	13.7 $\pm$ 0.5	1.08 $\pm$ 0.03

Relative left/right ratio =  $1.08 \pm 0.03$ . (1.11 excluding outlier)

==> 8% signal gain using thick Cargill gel

# Dowsil run sequence:

Elgin silicone cookie left side, *Dowsil optical coupling grease* right side of the crystal. Run 243

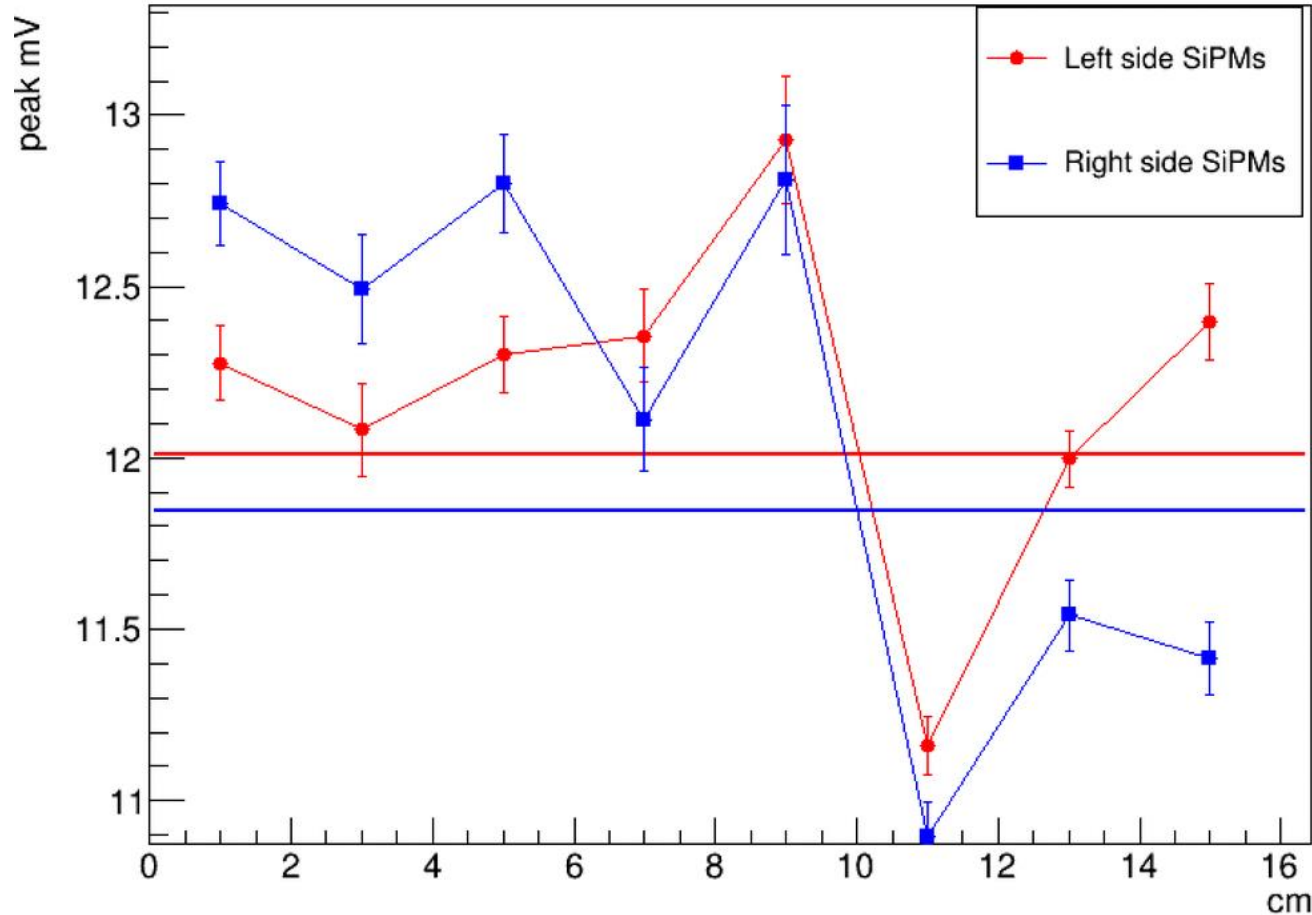


Right:  $13.5 \pm 0.07$  mV

Left:  $12.1 \pm 0.04$  mV

## Dowsil run sequence:

Elgin silicone cookie left side, *Dowsil optical coupling grease* right side of the crystal. Run 244

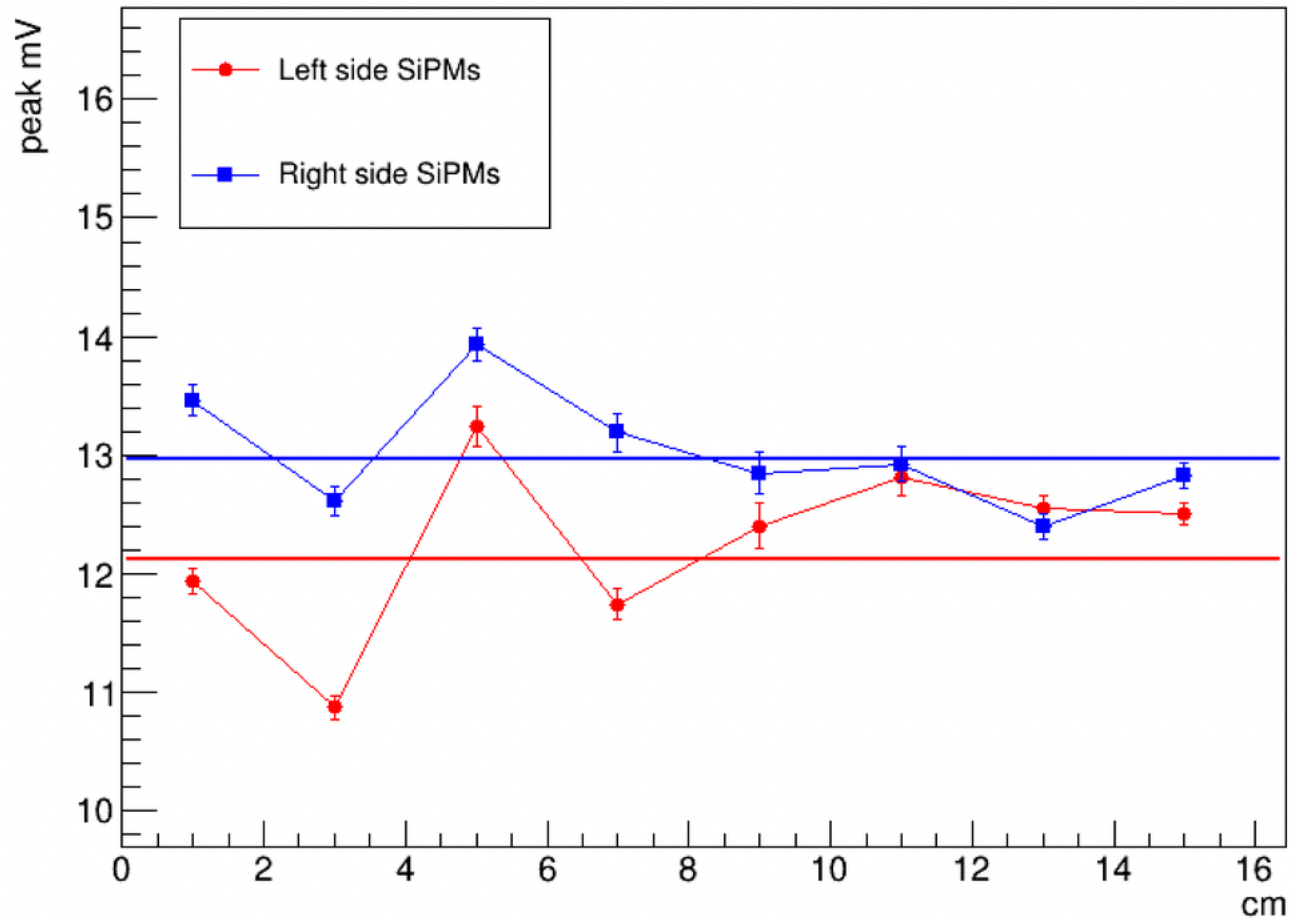


Right:  $11.8 \pm 0.07$  mV

Left:  $12.1 \pm 0.04$  mV

## Dowsil run sequence:

Elgin silicone cookie left side, *Dowsil optical coupling grease* right side of the crystal. Run 245

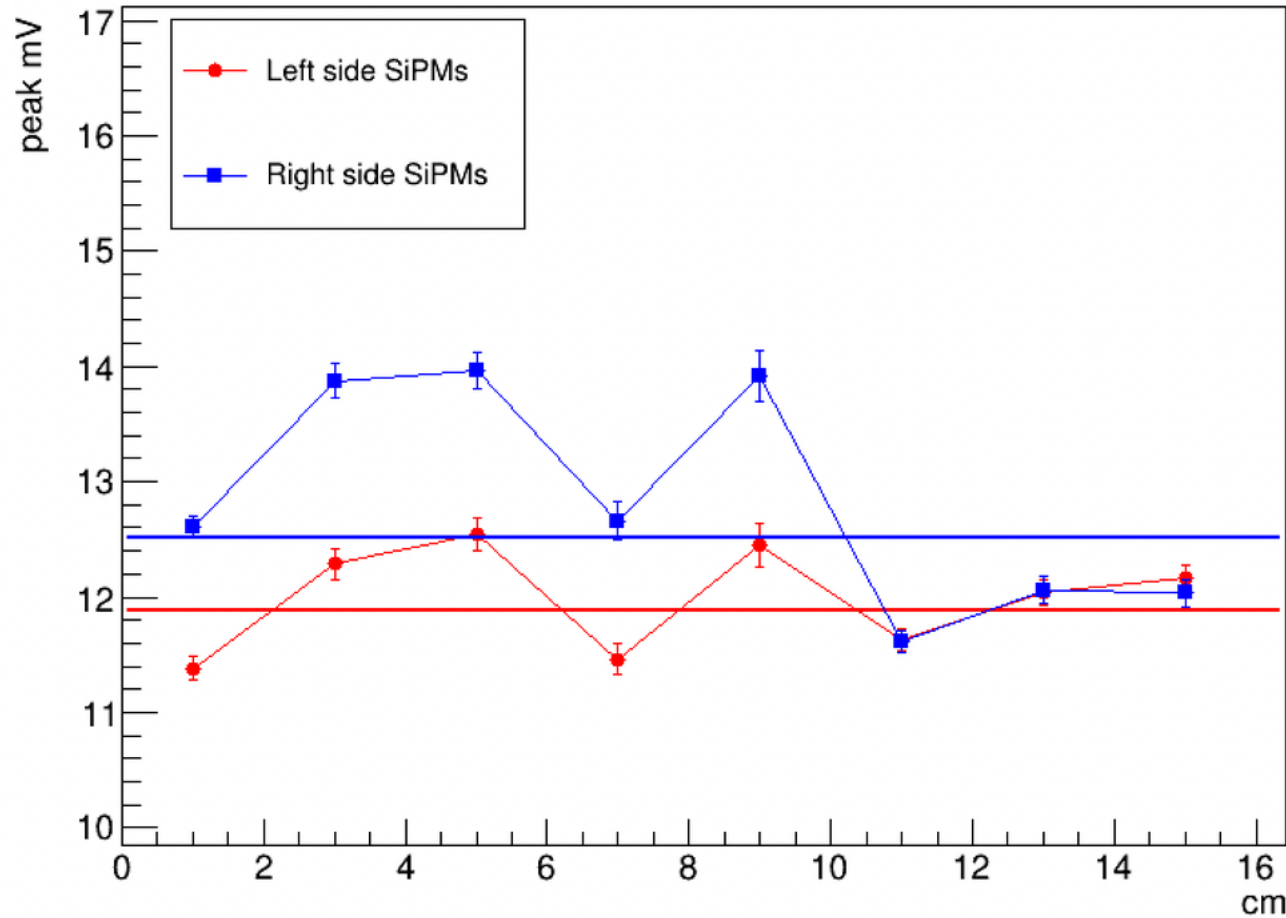


Right:  $13.0 \pm 0.07$  mV

Left:  $12.1 \pm 0.04$  mV

## Dowsil run sequence:

Elgin silicone cookie left side, *Dowsil optical coupling grease* right side of the crystal. Run 245



Right:  $12.5 \pm 0.07$  mV

Left:  $11.9 \pm 0.04$  mV



## Summary:

### Elgin silicone cookie left side

*Dowsil optical coupling. grease right side of the crystal.*

Run	Left Signal $\pm$ 0.1 mV	Right Signal $\pm$ 0.1 mV	Right/Left $\pm$ 0.014
243	12.1	13.5	1.16
244	12.1	11.8	0.98
245	12.1	13.0	1.07
246	11.9	12.5	1.05
avg			

Relative left/right ratio =  $1.09 \pm 0.03$  (excluding outlier)

==> 9% signal gain using Dowsil

## Cleaning:

- The Dowsil silicone optical grease is difficult to remove.
  - Special degreasing agents have been purchased- but not yet arrived.
  - Attempt to clean ultrasonically
  - The PWO crystal was immersed in an ultrasonic bath- using water and dish soap.  
The first 5 minute test worked very well but there was still a grease smudge.  
Set the timer for another 25 minutes.
- ➔ The crystal fractured at multiple locations, separated by ~2 cm along the length- presumably due to resonances set up along the crystal in the apparent vicinity of the transducer.



Cleaning Dowsil goo off of the readout SiPMs:

Leaves a horrid mess and is hard to remove.

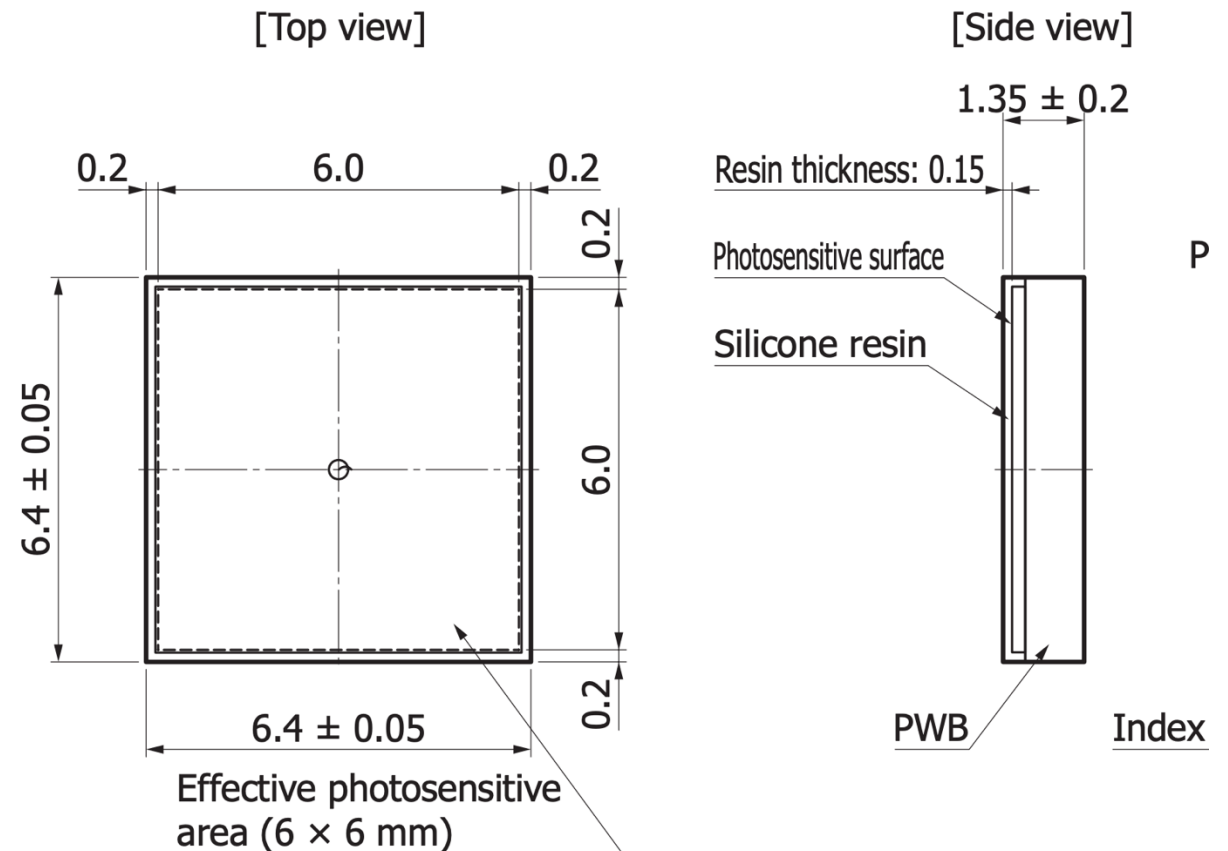
But without 100% of the remaining grease film removal trials of other coupling agents are unreliable.

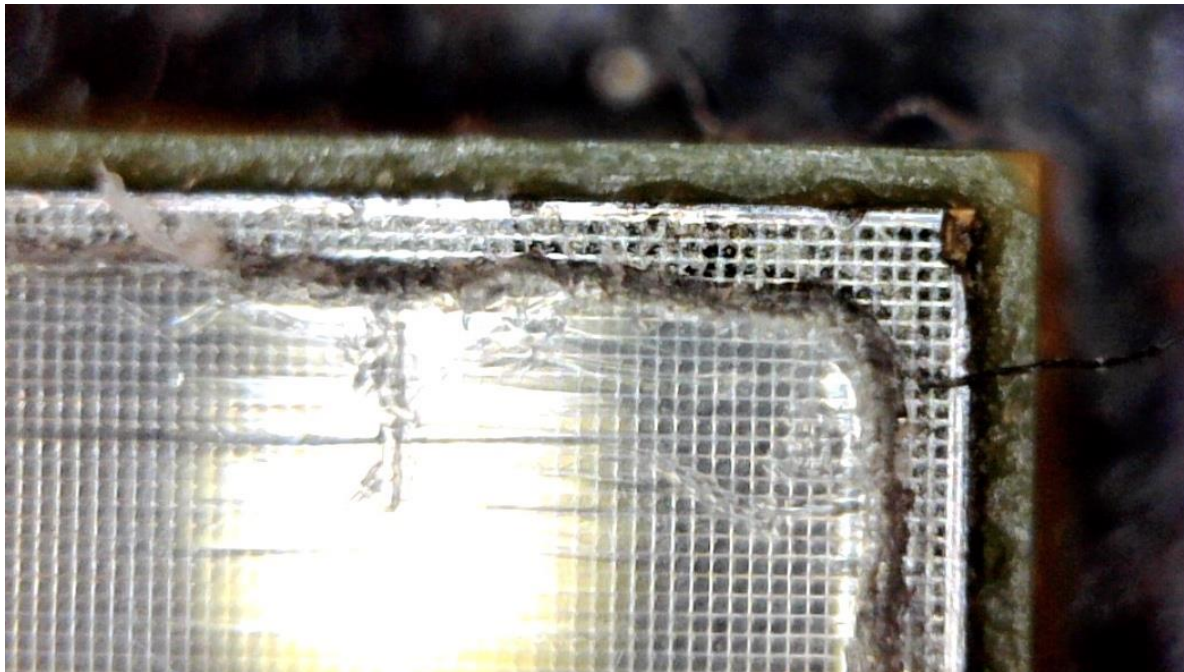
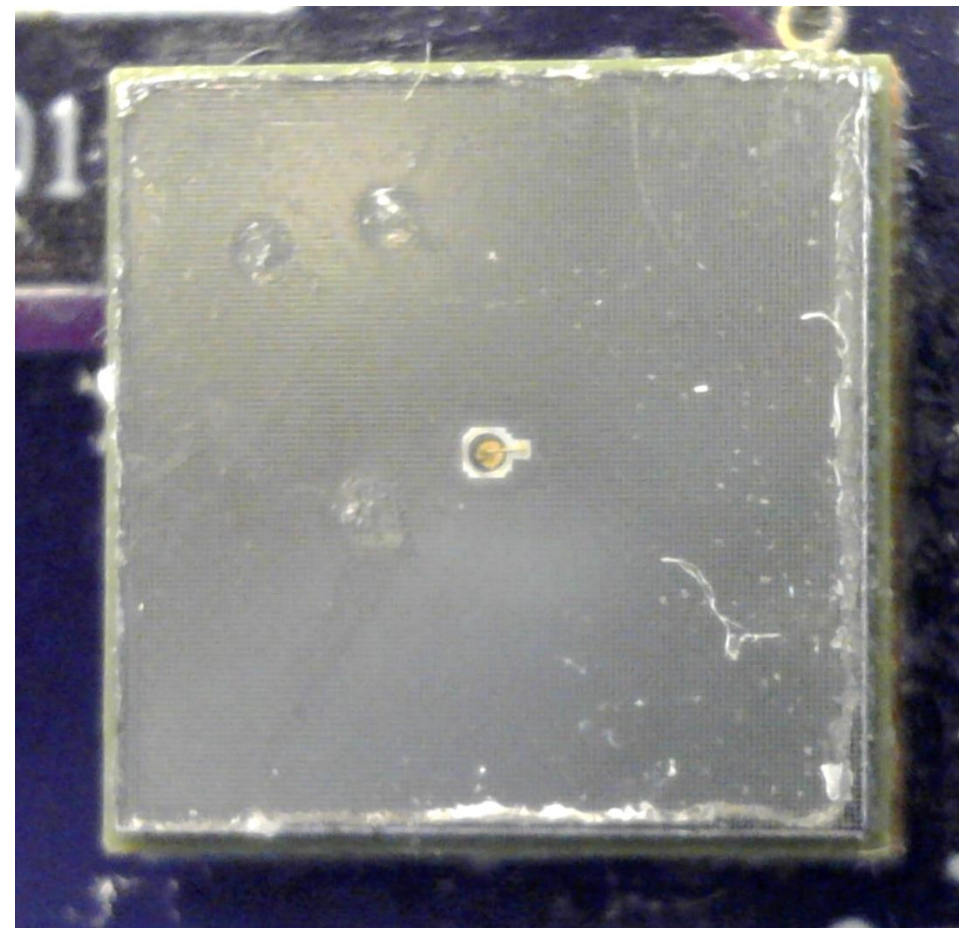
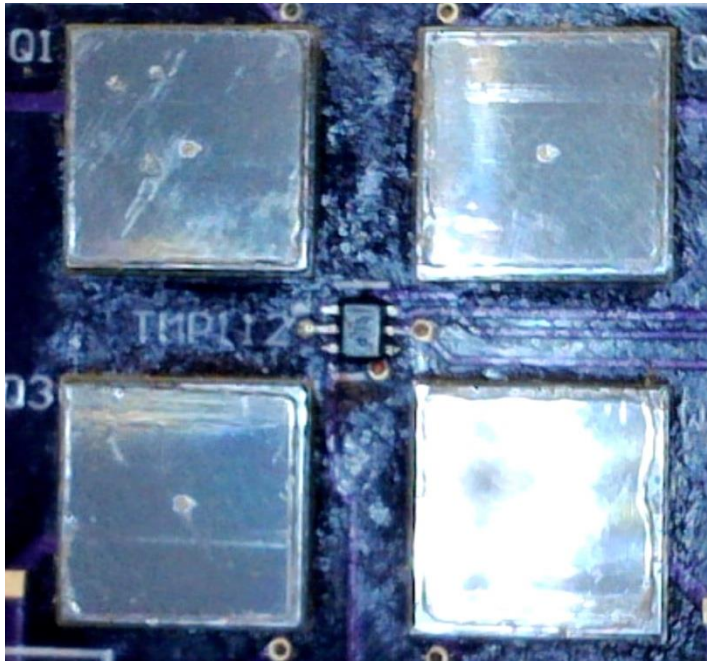
Also: RO SiPMs (Hamamatsu S14160 6 mm x 6 mm ) has a caulk-like silicone seal around their perimeter. This covers 200 microns on each side.

But it also covers the photosensitive face.

This is part of the SiPM construction:

During the cleaning process, some of this resin around the perimeter was removed. It looks identical to the Dowsil.





## Main conclusions:

### 1. I've had a bad week

- Broke a crystal.
- Wrecked two SiPMs
- New ones provided by Thomas Andersen very quickly– thanks!

### 2. Starting to gauge the reproducibility.

- Using cookies on each side: Baseline right – left ratio is consistent with unity.
- Coupling gel either Gargill or Dowsil both offer about 10% improvement.
- Repeated mechanical assembly/disassembly reduces reliability
- Need to carefully consider how SiPMs are mechanically coupled-
- Probably need to use optical epoxy