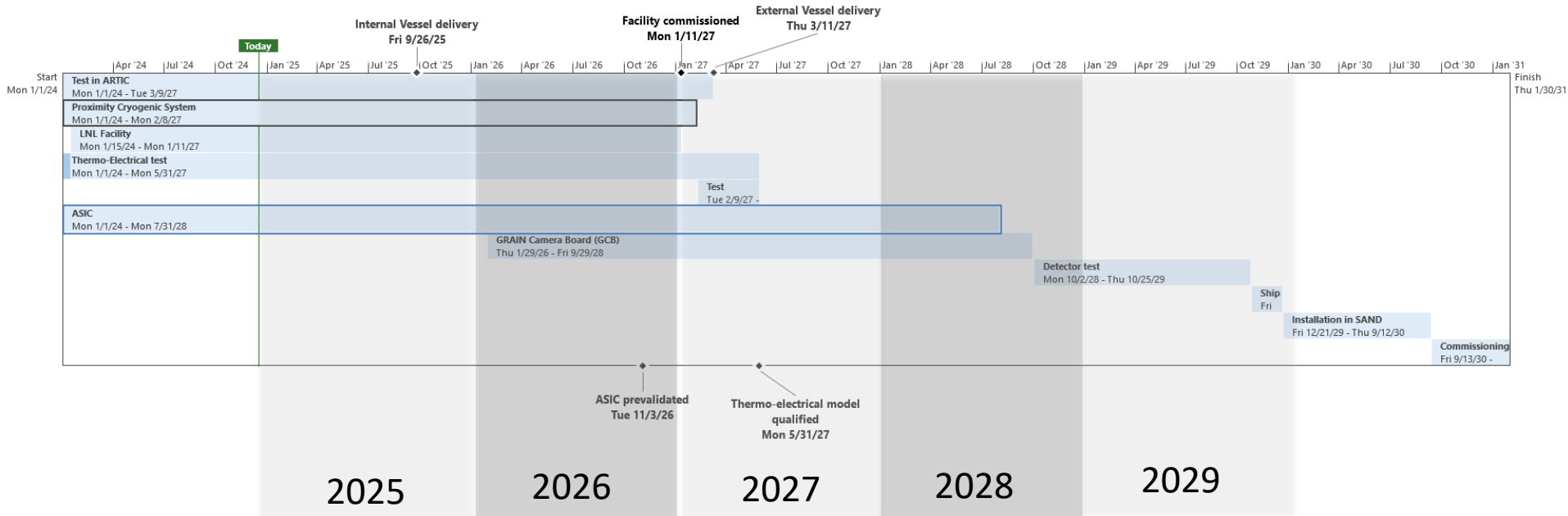


# GRAIN status report

Alessandro Montanari and Lea Di Noto  
*for*  
**GRAIN Working Group**

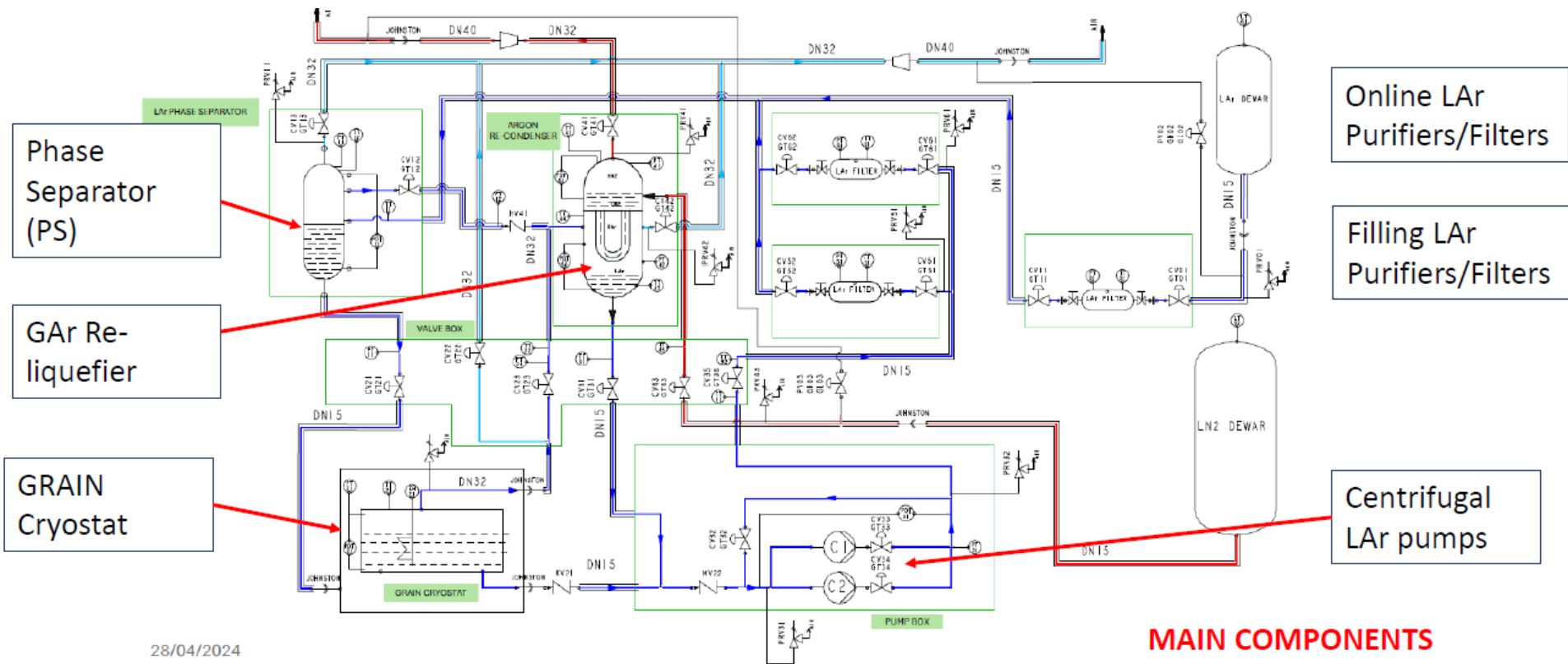
# Where we are ?

- Proximity Criogenic System and the new ASIC are on the critical part



# Proximity Criogenic System

- In order to start the Tender procedure we need a quotation to set the base price:
  - We are still waiting quotations by: Cryotec, Demaco, Simic...they have been solicited!

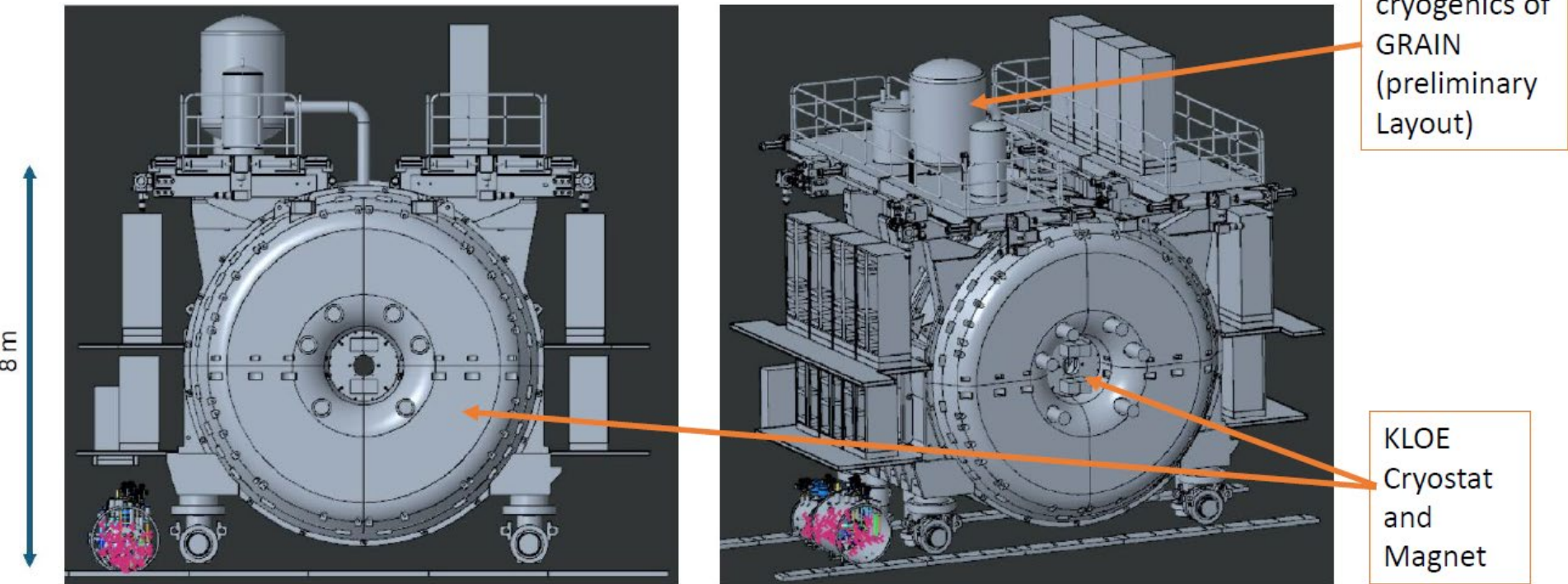


**MAIN COMPONENTS**

# Proximity Criogenic System

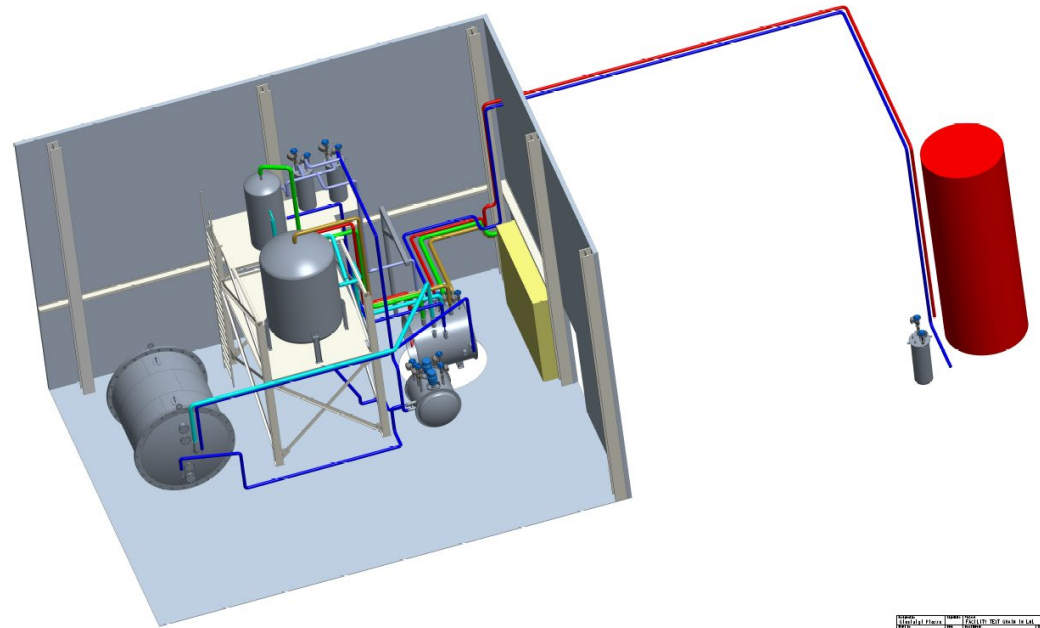
- Some revision was necessary to take into account the position of the Phase Separator

## FNAL final destination layout



# Test Facility in Legnaro (LNL)

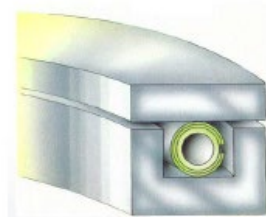
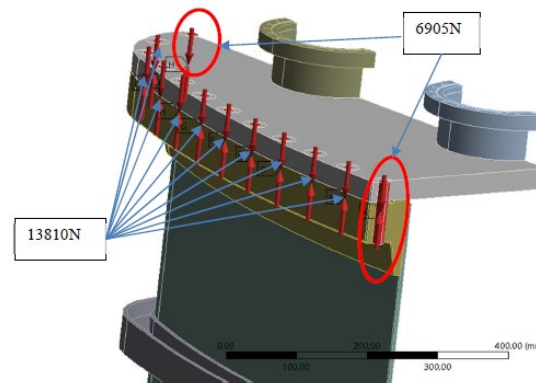
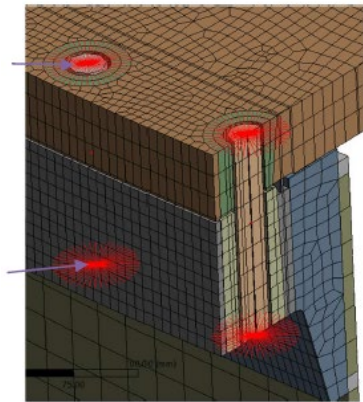
- Four new lines have been installed: IN/OUT for LAr/GAr and LN2/GN2
- Space has been cleared and obsolete stuff removed
- Some maintenance of the floor is under way (asbestos removal)
- Control panel components for cryogenic system have been purchased



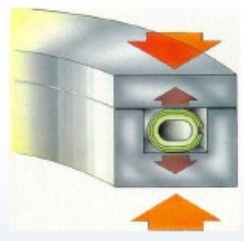
PROGETTISTA	REDAZIONE
VERIFICATA	PROVA
CONFERMATO	ACCETTAZIONE

# Cryostat Inner Vessel

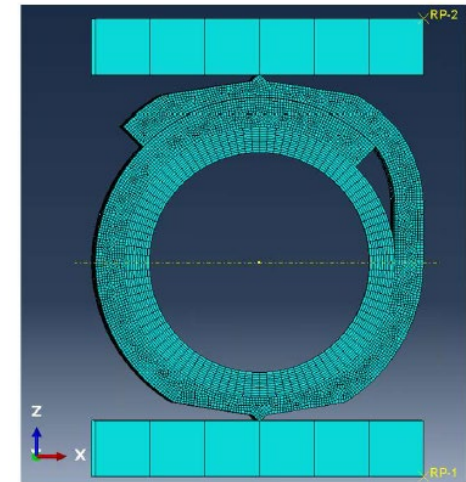
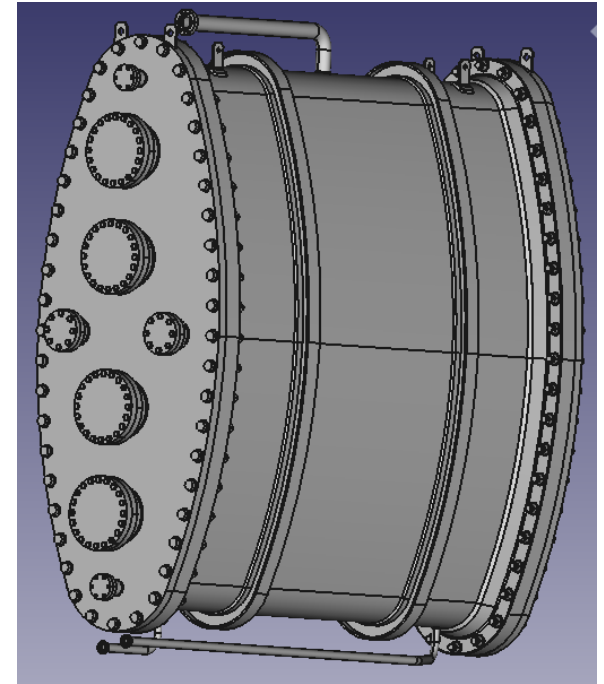
- Few flanges were added for future versatility
- Cryo Service engineer met at LNL to discuss details of the project: they would be happy to build it.
- We will start Tender procedure beginning of January



Before tightening

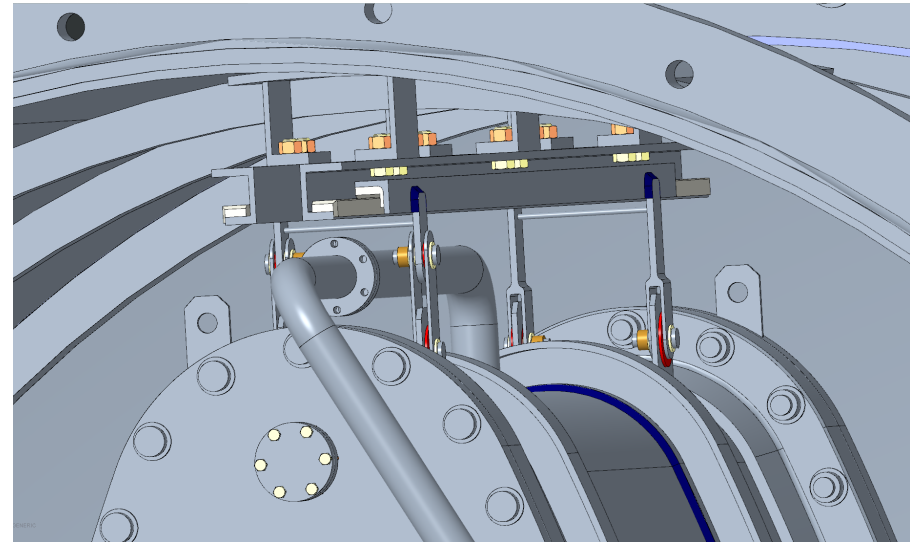
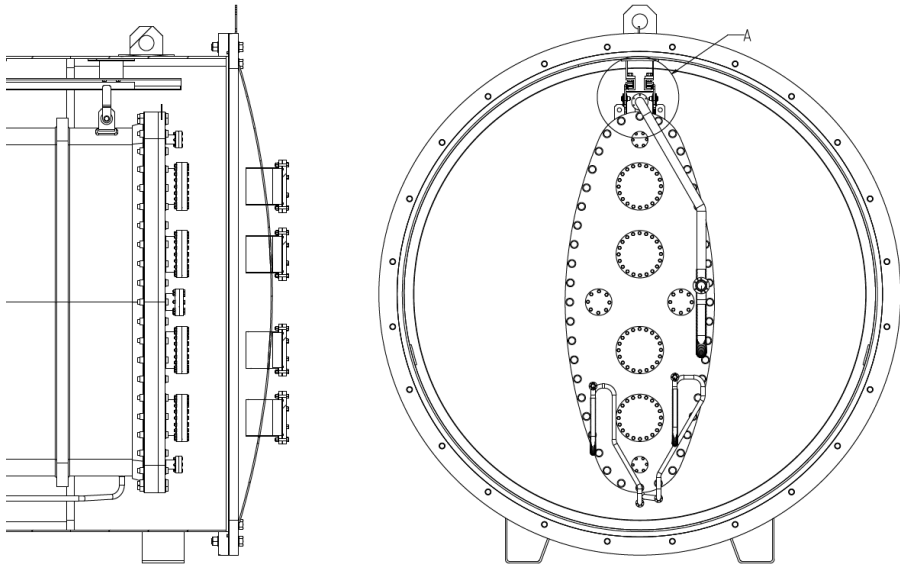
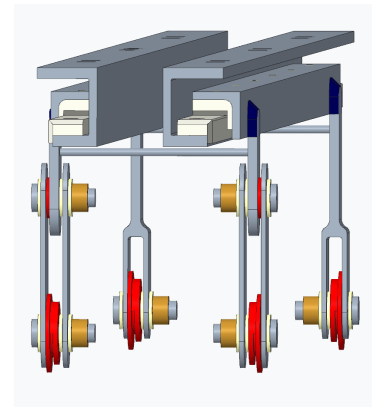


After tightening



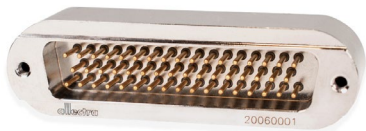
# Vacuum Tank

- Order to Cryo Service was already sent
- Discussion with company representative was held in Legnaro:
  - Suspension system
  - Installation in final External Vessel
- Some upgrade to the original quotation is needed for the new sliding system
- Expected delivery to LNL in June 2025



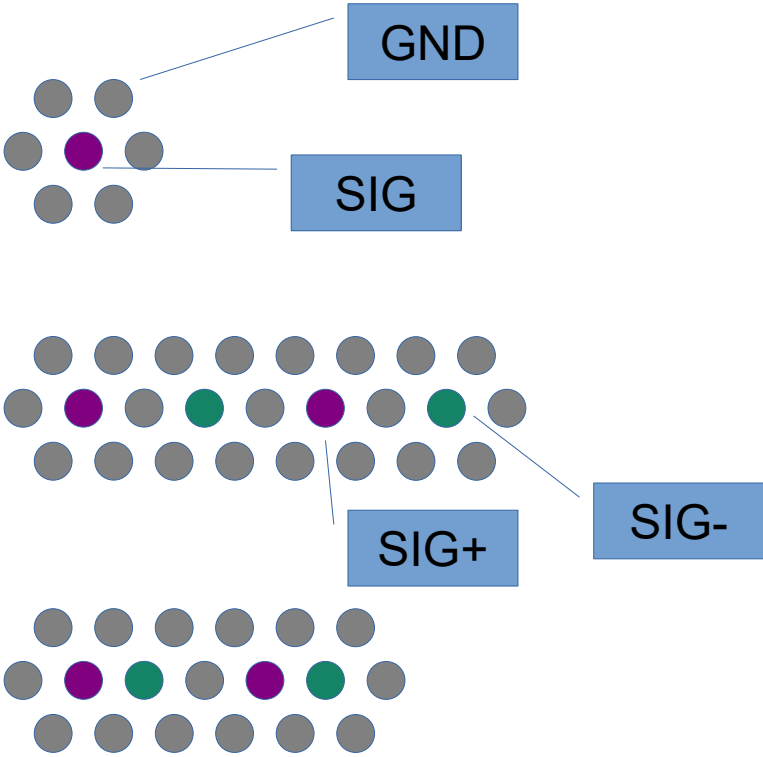
# Electrical tests on Interconnections

- Feedthrough vendors only offer:
  - Plain D-SUB  
(up to 50 pins)
  - Individual SMA
  - D-SUB with coax  
(up to 8 coax)
  - High density D-SUB  
(up to 78 pins)
- Neither SMA nor D-SUB with embedded coax offer enough density
  - There is no workaround except larger flanges
- Neither plain D-SUB nor HD D-SUB offer controlled impedance for LVDS
  - Partial workaround by “smart” pin layout

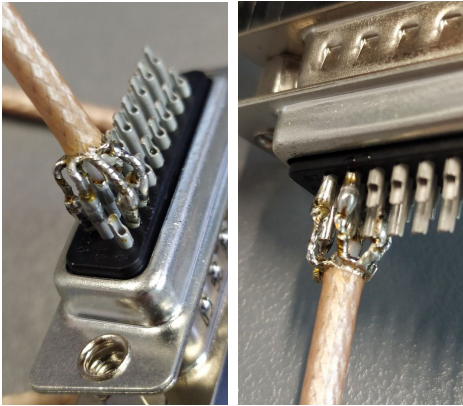




# Electrical tests on Interconnections



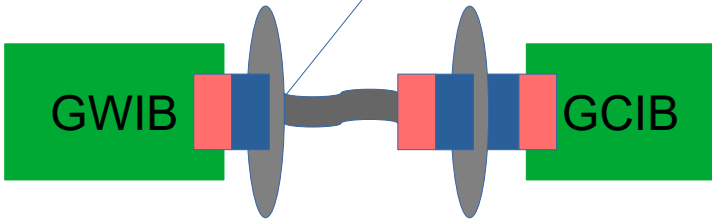
- Some possible layouts
- Currently testing the first (single ended 50Ω)



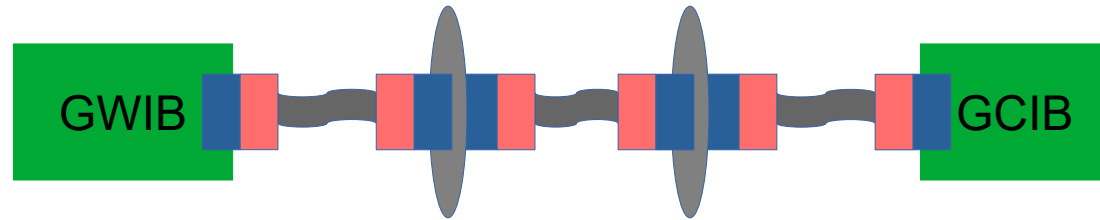
# Electrical tests on Interconnections

## Minimal

Cable is soldered to outer flange



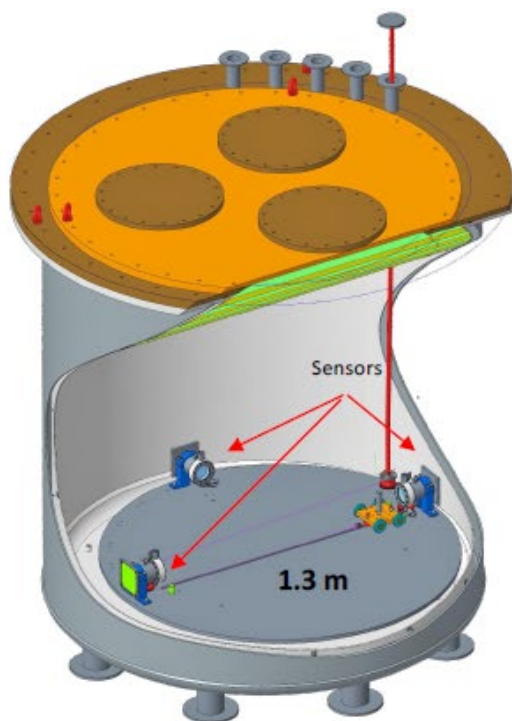
## Worst case (for signal)



- Must plug GWIB and GCIB on the flanges
- GWIB and GCIB become multiple PCBs for mechanical reasons

- 6 connections
- More cable
- More flexibility for board design and placement

# Plan for camera optimization



- Cosmic ray detection in LAr (+Xe) triggered by an external cosmic ray system
- In ARTIC we have to install a LAr recirculation (+ Xe doping system) for collecting scintillation light (by end 2024)
- An external CRT will be mounted on the top and on the bottom
- We plan to use 2 - 3 cameras for reconstructing the muon tracks

These tests:

- will validate the possibility to use the new detectors in GRAIN
- will allow us to design and test the final detectors and electronics
- will provide additional measurement of LAr properties

# TDR: GRAIN chapter

## • Mechanics and Cryogenics system updated

### 22 1.1.2 Mechanical Design

23 As depicted in Figure 1.1, the GRAIN cryostat consists of an Internal Vessel he  
24 Vacuum Vessel, both with elliptical transverse shape. The Internal Vessel, made of  
25 (AISI 316L), has elliptical transverse base with axes measuring 49 cm and 148 cm and  
26 length of 150 cm. It is designed to store 1 t of LAr and withstand an internal press

27 The Internal Vessel includes the main body with a 6 mm thick shell, reinforced by  
28 ribs, each 6 mm thick, to ensure structural rigidity while minimizing the material bu

DUNE Near Detector

Prelimin

Chapter 1: SAND

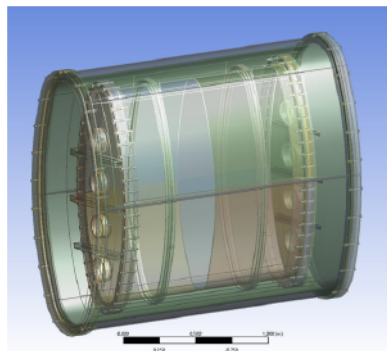


Figure 1.1: GRAIN cryostat

1 to the beam axis. The two open bases are closed by two endcaps 30 mm thick, each  
2 instrumentation flanges: 4 CF-DN160, 2 CF-DN63 and 2 CF-DN40, fitted with fe  
3 signals and detector power. The thickness of the endcap was chosen to ensure structural rigidity  
4 to avoid deformations that would compromise the sealing of the 'Helicoflex' seal. The imaging  
5 detectors (based on lenses or masks) are mounted on frames attached to the endcaps.  
6 There are three pipes welded to the Internal Vessel, two on the bottom for the filling and circulation  
7 for purification of LAr and one on the top for the boil off of GAr. The thermal insulation of  
8 the Internal Vessel relies on the vacuum created by the Vacuum Vessel, the minimized thermal  
9 conduction through the suspension and the multi layer insulation loosely wrapped around the

### 13 1.1.3 Cryogenic System

14 Since a large number of active electrical component will be immersed in LAr, resulting in a signifi-  
15 cant amount of heat being injected, a phase separator is positioned with a 4 m elevation difference  
16 from the GRAIN cryostat. In this way, the hydrostatic level is utilized to achieve subcooling of  
17 the LAr, providing a gain of approximately 4 K on the boiling temperature of argon. This help  
18 to avoid the formation of bubbles, which could deteriorate optical transparency, generate micro-  
19 phonic noise, and create large thermal gradients. The phase separator consist of a tall and narrow  
20 dewar with a capacity of approximately 200l of LAr in which the liquid phase is separated from  
21 the gaseous phase by gravity.

22 The required LAr purity for optical transparency is  $O_2 \leq 0.03$  ppb,  $N_2 \leq 0.03$  ppb and  $H_2O < 5$   
23 ppm. To maintain this level of purity during detector operation, a recirculation and purification  
24 system is required. One purification filter is utilized during the filling operation of the entire system  
25 to pre-purify the LAr. Additionally, two redundant purification filters installed in parallel ensure  
26 continuous purification. Each purification filter has its own vacuum jacket, ensuring independence.  
27 This design allows one filter to be dismantled for regeneration without affecting the other, as each  
28 has its own vacuum, preventing the need for heating the remaining filter and so without interrupting  
29 the operation of the system, ensuring a constant purity of argon. Since the purification process  
30 occurs in the liquid phase, a cryogenic pump is required. Two centrifugal pumps are installed  
31 in a redundant parallel configuration inside a single vacuum container for thermal insulation,  
32 each capable of providing a mass flow of 14 g/s (0.61/min) and magnetically coupled machines  
33 to maintain the purity of Argon. The total heat load (the static heat load of the cryostat plus  
34 the heat load from the detector) must be limited at 1500 W, resulting in a boil-off mass flow  
35 of approximately 9 g/s within the cryostat, which need to be recondensed. The generated GAr  
36 is delivered to the Re-condenser, where liquid nitrogen is used as cooling power in a U-tube  
37 configuration heat exchanger. The nitrogen operates in a loss configuration, so it is not recovered,  
38 while the LAr feeds by gravity the inlet of the pump. In Figure 1.4 are shown all temperature and  
39 pressure sensors, flow meters and valves required to control and monitor the system. A facility  
40 test in INFN-LNL laboratories is scheduled to verify the functionality of all proximity cryogenics  
41 prior to shipment to FNAL.

DUNE Near Detector

Preliminary Design Report

# Support frame

- Old preliminary studies

